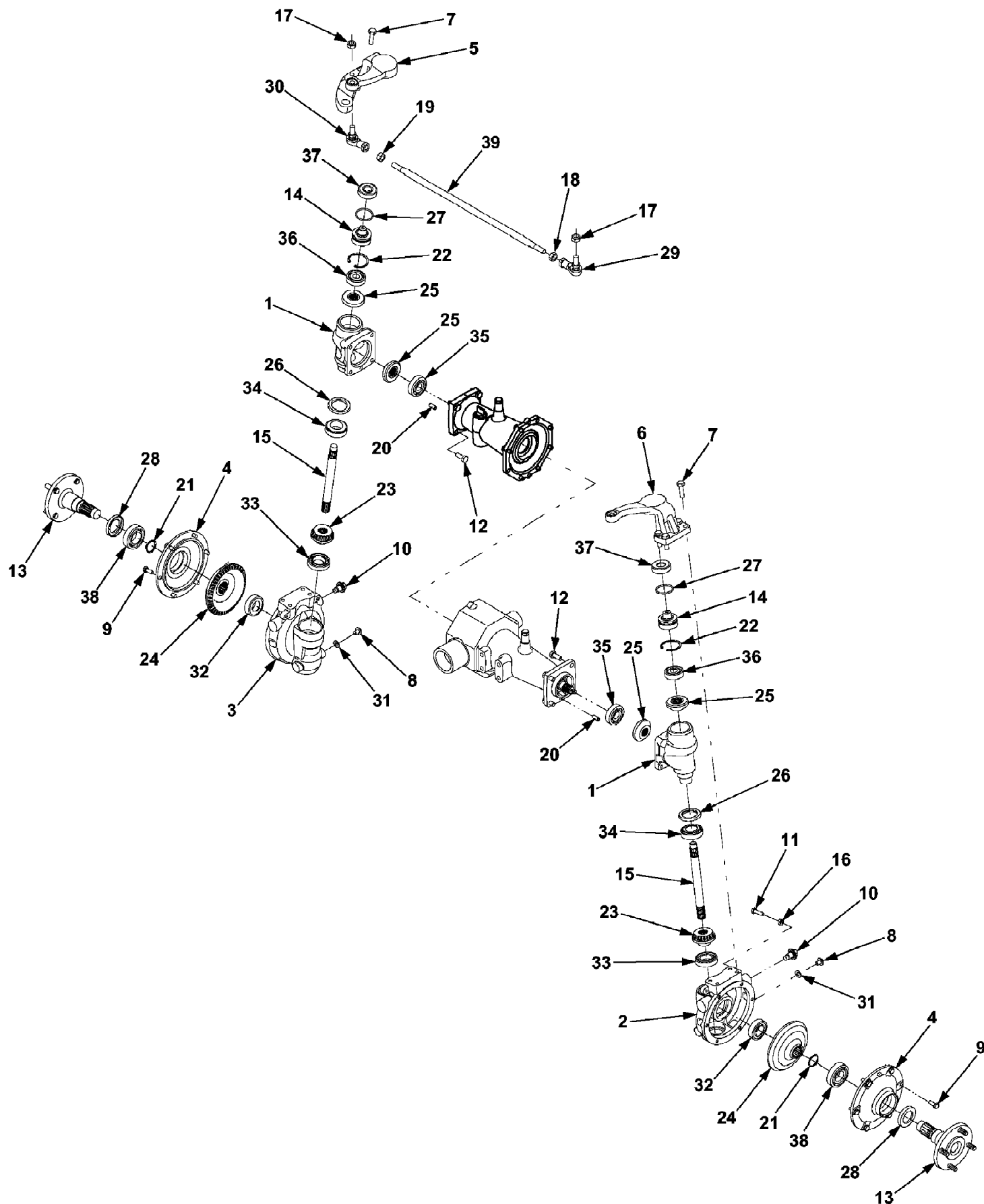


5254E Tractor
4WD Axle Assembly (Part 1) 1B065G & Before

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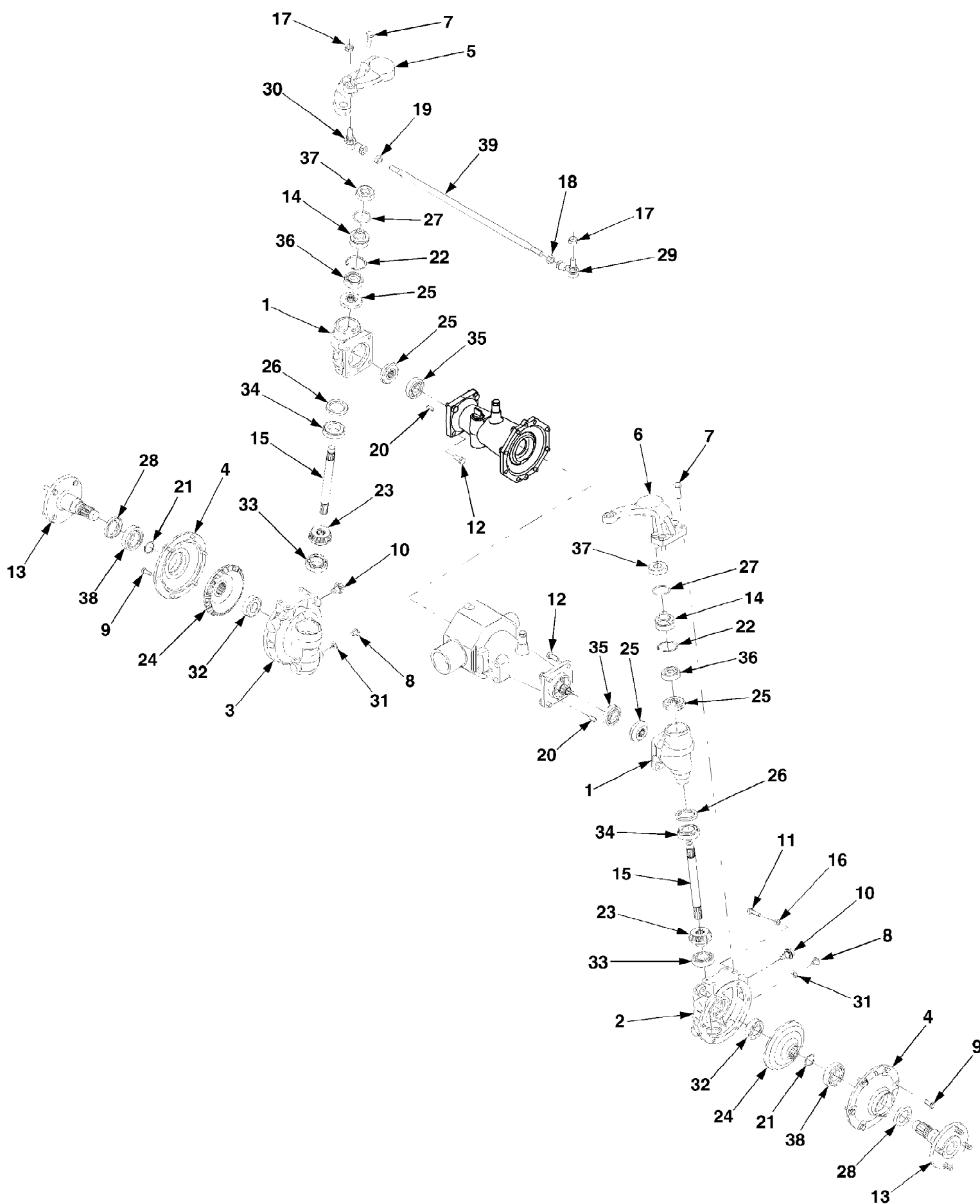
5254E Tractor
4WD Axle Assembly (Part 1) 1B065G & Before

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Ref #	Part Number	Qty	S/P/F	Description
1	619-04017	2	S	Housing, Kingpin
	759-3958	AR		Sealant, Loctite ® Black, 5.3 oz.
2	619-04020	1	S	Housing, Axle Drop, RH
3	619-04021	1	S	Housing, Axle Drop, LH
4	619-04024	2	S	Cover, Axle
5	619-04027A	1	S	Arm, Steering, LH
6	619-04028	1	S	Arm, Steering, RH
7	710-1313	8	/P	Screw, Hex Cap, M10-1.5 x 35 GR8.8
8	710-1323	2		Plug, Hex, 3/8-16 x .5
9	710-1681	12	/P	Screw, Hex Cap, M8-1.25 x 20 GR8.8
10	710-1633	2		Plug, Screw, M14-1.5 x .827
11	710-1683	2	/P	Screw, Hex Cap, M8-1.25 x 30
12	710-3208	8		Screw, Hex Cap, M10-1.5 x 25
13	711-04060	2	S	Axle, Flange
	710-0852	8	/P	Stud, Rib Neck, 7/16-14 x 1.6
14	711-04104	2	S	Shaft, Stub
15	711-04106	2	S	Shaft, Kingpin
16	712-0690	2	/P	Nut, Hex, M8-1.25
17	712-3103	2		Nut, Hex Flange Lock, M12-1.75
18	712-3104	1		Nut, Hex, M12-1.75 RH Thrd.
19	712-3105	1		Nut, Hex, M12-1.75 LH Thrd.
20	715-04014	2	S	Pin, Dowel, 8mm x 20mm
21	716-02001	2		Ring, Retaining
22	716-0393	2		Ring, Retaining
23	717-04040	2	S	Gear, Bevel, 13T
24	717-04041	2	S	Gear, Bevel, 34T
25	717-04045	4	S	Gear, Bevel, 14T
26	721-04057	2	S	Seal, Oil, 38mm x 55mm x 7mm
27	721-04066	2	S	O-Ring, 40mm x 3mm
28	721-0497	2		Seal, Oil, 35mm x 55mm x 8mm
29	723-0462	1		Ball Joint, 12-1.75 RH
30	723-0463	1		Ball Joint, 12-1.75 LH
31	736-0567	2	/P	Washer, Flat, .39 x .75 x .062
32	741-0301	2	S	Bearing, Ball
33	741-04034	2	S	Bearing, Ball
34	741-04043	2	S	Bearing, Tapered Roller w/ Race
35	741-04044	2	S	Bearing, Ball
36	741-04068	2	S	Bearing, Ball
37	741-0919	2	S	Bearing, Ball
38	741-3033A	2	S	Bearing, Ball
39	747-04134	1	S	Rod, Tie, M12-1.75

5254E Tractor 4WD Axle Assembly (Part 1) 1B075G & After

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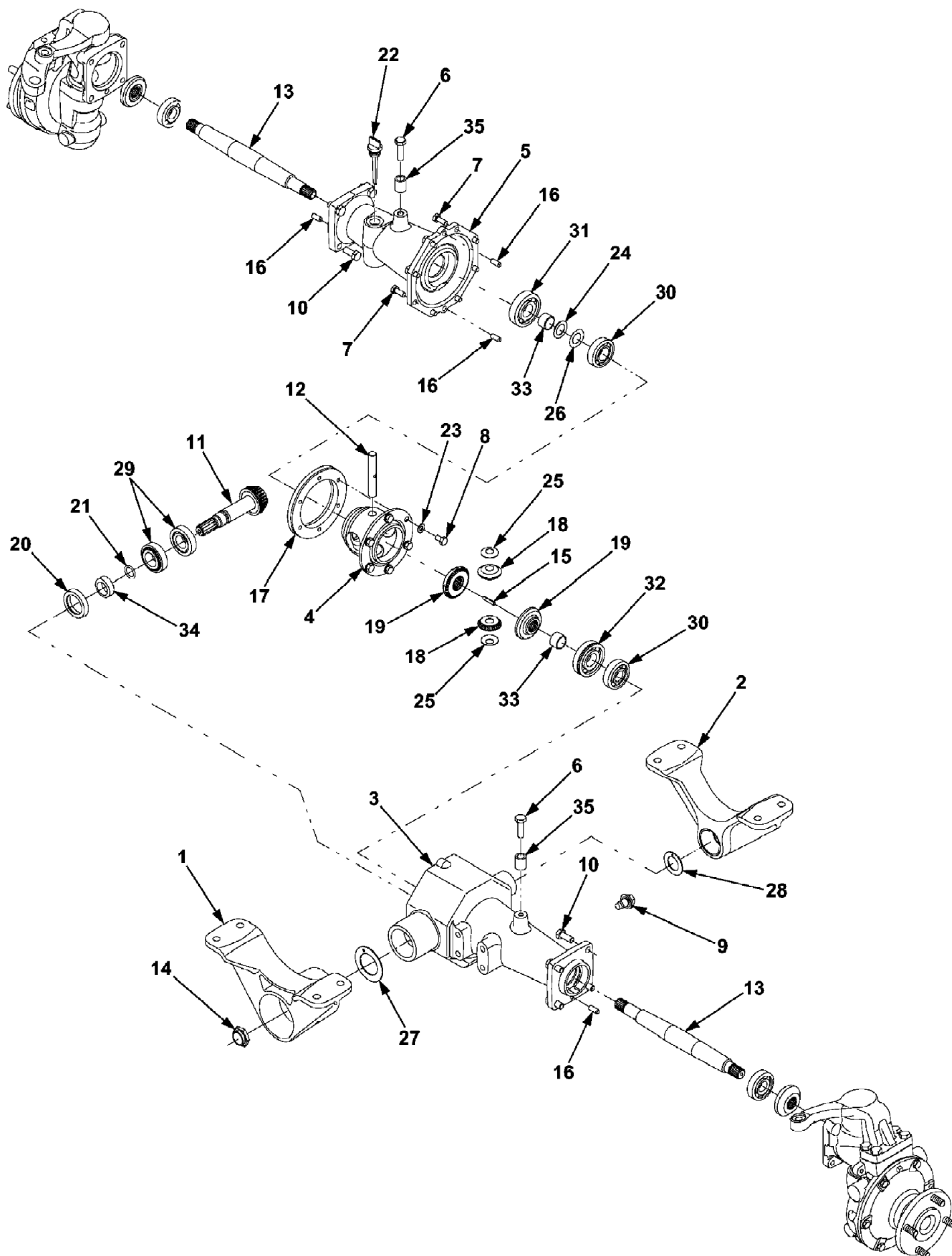
5254E Tractor
4WD Axle Assembly (Part 1) 1B075G & After

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Ref #	Part Number	Qty	S/P/F	Description
1	619-04017A	2	S	Housing, Kingpin
	759-3958	AR		Sealant, Loctite(®) Black, 5.3 oz.
2	619-04020A	1	S	Housing, Axle Drop, RH
3	619-04021A	1	S	Housing, Axle Drop, LH
4	619-04024A	2	S	Cover, Axle
5	619-04027A	1	S	Arm, Steering, LH
6	619-04028A	1	S	Arm, Steering, RH
7	710-1313	8	/P	Screw, Hex Cap, M10-1.5 x 35 GR8.8
8	710-1323	2		Plug, Hex, 3/8-16 x .5
9	710-1681	12	/P	Screw, Hex Cap, M8-1.25 x 20 GR8.8
10	710-1633	2		Plug, Screw, M14-1.5 x .827
11	710-1683	2	/P	Screw, Hex Cap, M8-1.25 x 30
12	710-3208	8		Screw, Hex Cap, M10-1.5 x 25
13	711-04060	2	S	Axle, Flange
	710-0852	8	/P	Stud, Rib Neck, 7/16-14 x 1.6
14	711-04104	2	S	Shaft, Stub
15	711-04106	2	S	Shaft, Kingpin
16	712-0690	2	/P	Nut, Hex, M8-1.25
17	712-3103	2		Nut, Hex Flange Lock, M12-1.75
18	712-3104	1		Nut, Hex, M12-1.75 RH Thrd.
19	712-3105	1		Nut, Hex, M12-1.75 LH Thrd.
20	715-04014	2	S	Pin, Dowel, 8mm x 20mm
21	716-0201	2		Ring, Retaining
22	716-0393	2		Ring, Retaining
23	717-04040	2	S	Gear, Bevel, 13T
24	717-04041	2	S	Gear, Bevel, 34T
25	717-04045	4	S	Gear, Bevel, 14T
26	721-04087	2		Seal, Oil, 38 x 55 x 7 w/Dirt Lip
27	721-04066	2	S	O-Ring, 40mm x 3mm
28	721-0497	2		Seal, Oil, 35mm x 55mm x 8mm
29	723-0462	1		Ball Joint, 12-1.75 RH
30	723-0463	1		Ball Joint, 12-1.75 LH
31	736-0567	2	/P	Washer, Flat, .39 x .75 x .062
32	741-0301	2	S	Bearing, Ball
33	741-04034	2	S	Bearing, Ball
34	741-04043	2	S	Bearing, Tapered Roller w/ Race ...
35	741-04044	2	S	Bearing, Ball
36	741-04068	2	S	Bearing, Ball
37	741-0919	2	S	Bearing, Ball
38	741-3033A	2	S	Bearing, Ball
39	747-04134	1	S	Rod, Tie, M12-1.75

5254E Tractor 4WD Axle Assembly (Part 2) 1B065G & Before

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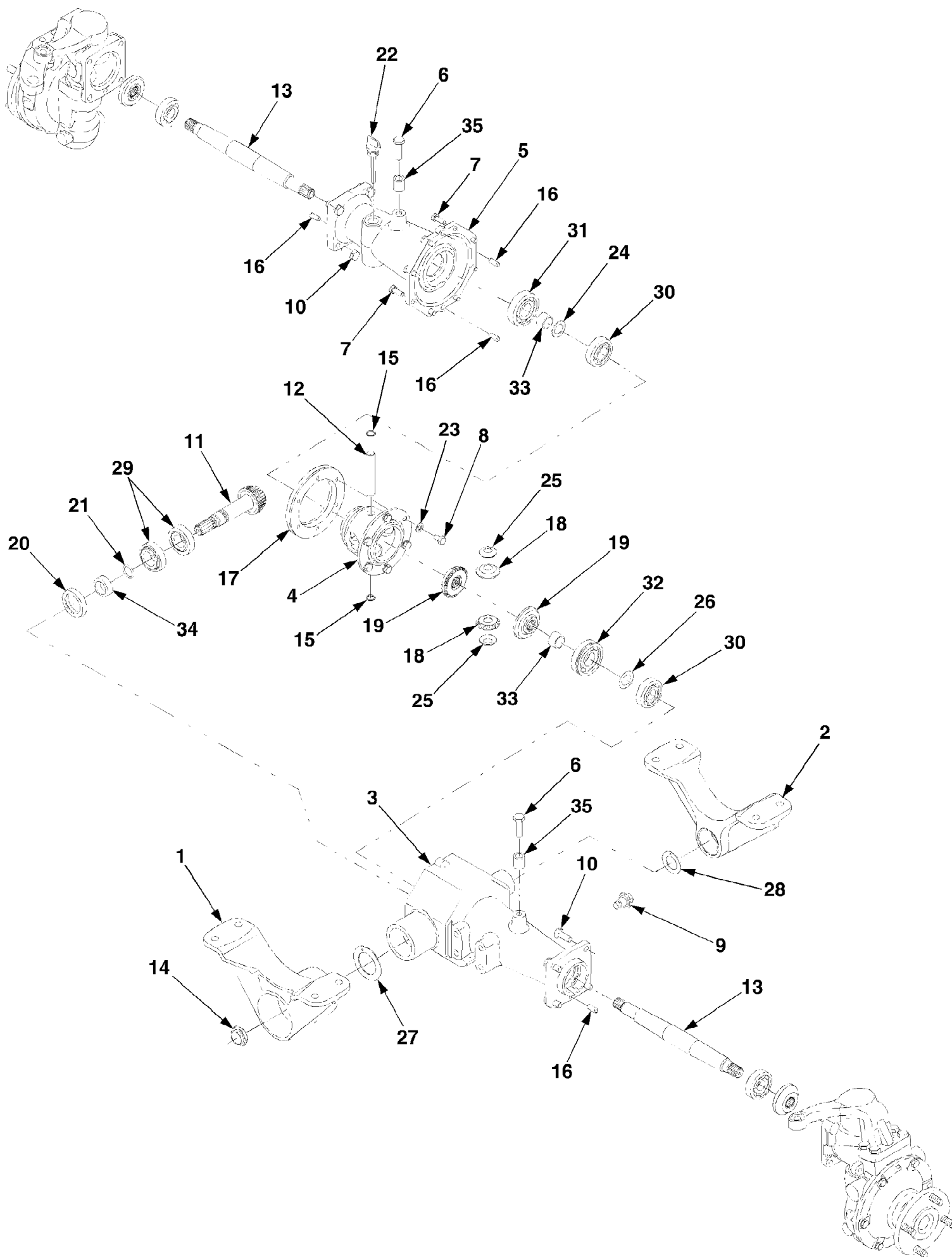
5254E Tractor
4WD Axle Assembly (Part 2) 1B065G & Before

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04050	1	S	Bracket, Front Axle Mtg. - Rear
	737-0146	1	S	Fitting, Lube, 1/4-28
	741-04036	1	S	Bearing, Sleeve
2	603-04051	1	S	Bracket, Front Axle Mtg. - Front
	737-0146	1	S	Fitting, Lube, 1/4-28
	741-04037	1	S	Bearing, Sleeve
3	619-04009	1	S	Housing, Main Axle RH
4	619-04014	1	S	Housing, Differential
5	619-04019	1	S	Housing, Axle LH
6	710-1313	2	/P	Screw, Hex Cap, M10-1.5 x 35 GR8.8
7	710-1681	8	/P	Screw, Hex Cap, M8-1.25 x 20 GR8.8
8	710-3175	6	/P	Screw, Hex Cap, M8-1.25 x 14 GR8.8
9	710-1633	1		Plug, Screw, M14-1.5 x .827
10	710-3208	8		Screw, Hex Cap, M10-1.5 x 25
11	711-04051	1	S	Shaft, Input, 11T
12	711-04105	1	S	Shaft, Cross
13	711-04107	2	S	Shaft, Axle
14	712-04043	1	/P	Nut, Special, 24mm
15	715-04011	1		Pin, Roll, 5mm x 26mm
16	715-04014	4	S	Pin, Dowel, 8mm x 20mm
17	717-04023	1	S	Gear, Bevel, 35T
18	717-04046	2	S	Gear, Miter, 10T
19	717-04047	2	S	Gear, Miter, 16T
20	721-04056	1	S	Seal, Oil, 52mm x 35mm x 10mm
21	721-04067	1	S	O-Ring, 19mm x 3mm
22	731-04336	1	S	Dipstick, Front Axle
23	736-0264	6	S	Washer, Flat, .33 x .63 x .0635
24	736-0287	1	S	Washer, Flat, .793 x 1.24 x .06 Hdn.
25	736-04098	2	S	Washer, Special Spherical
26	736-0562	AR	S	Washer, Flat, .793 x 1.37 x .005
	736-0563	AR		Washer, Flat, .793 x 1.37 x .010
	736-0564	AR		Washer, Flat, .793 x 1.37 x .015
	736-0565	AR		Washer, Flat, .793 x 1.37 x .020
	737-0566	AR		Washer, Flat, .793 x 1.37 x .025
27	741-04038	1	S	Washer, Thrust, 1.66 x 2.59 x .059
28	741-04039	1	S	Washer, Thrust, 1.03 x 1.73 x .059
29	741-04042	2	S	Bearing, Tapered Roller w/ Race
30	741-04044	2	S	Bearing, Ball
31	741-04045	1	S	Bearing, Ball
32	741-04046	1	S	Bearing, Ball
33	750-04133	2	S	Spacer, 20 x 25 x 16mm
34	750-04164	1	S	Spacer, 25 x 35 x 12mm
35	750-0750	2	S	Spacer, .5 x .75 x .86
	737-3065	2.5 qt.	/P	Oil, 85W-140

5254E Tractor
4WD Axle Assembly (Part 2) 1B075G & After

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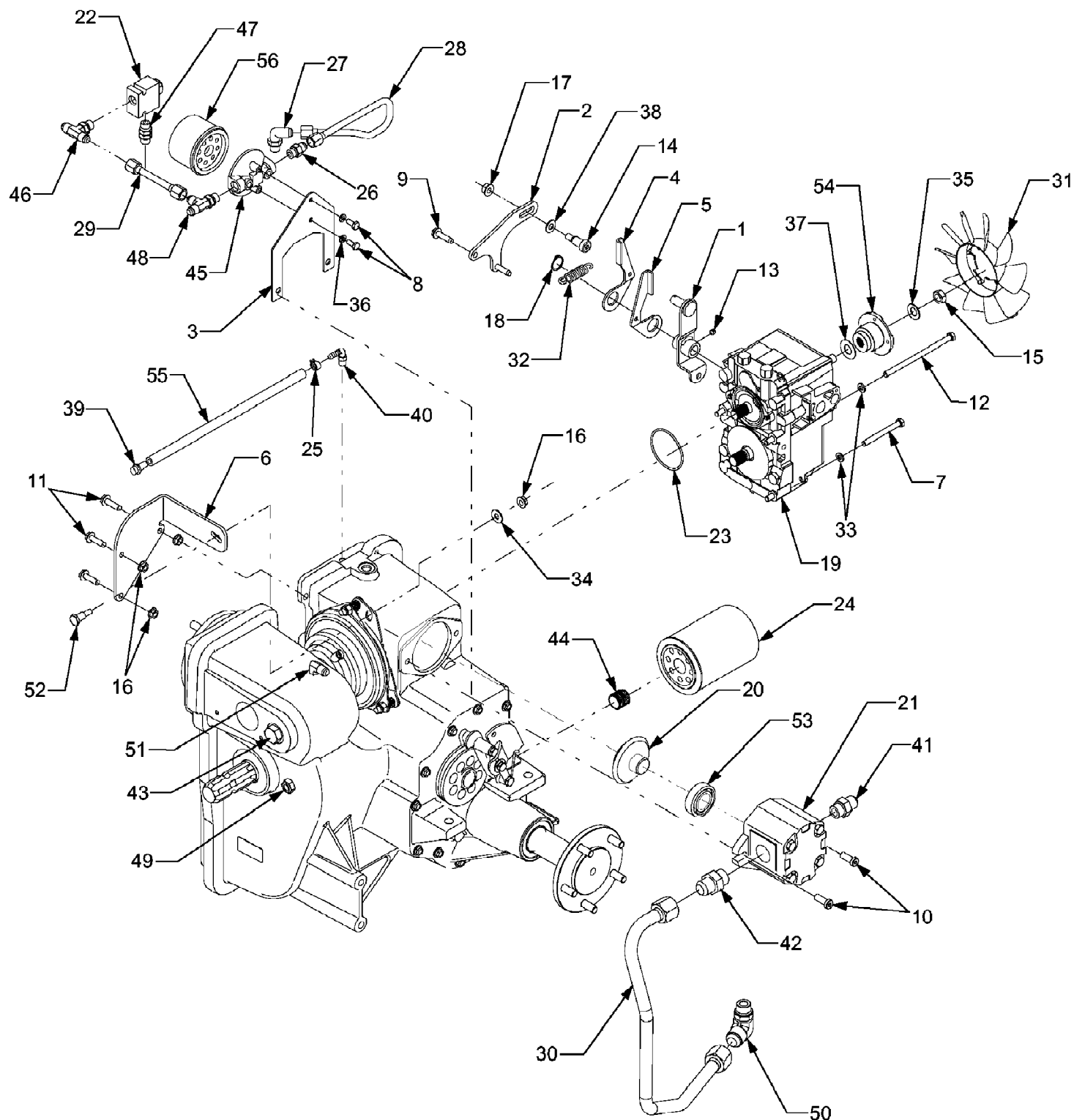
5254E Tractor
4WD Axle Assembly (Part 2) 1B075G & After

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04050	1	S	Bracket, Front Axle Mtg. - Rear
	737-0146	1	S	Fitting, Lube, 1/4-28
	741-04036	1	S	Bearing, Sleeve
2	603-04051	1	S	Bracket, Front Axle Mtg. - Front
	737-0146	1	S	Fitting, Lube, 1/4-28
	741-04037	1	S	Bearing, Sleeve
3	619-04009A	1	S	Housing, Main Axle RH
4	619-04120	1	S	Housing, Differential
5	619-04019A	1	S	Housing, Axle LH
6	710-1313	2	/P	Screw, Hex Cap, M10-1.5 x 35 GR8.8
7	710-1682	8		Screw, Hex Cap, M8-1.25 x 25 GR8.8
8	710-3175	6	/P	Screw, Hex Cap, M8-1.25 x 14 GR8.8
9	710-1633	1		Plug, Screw, M14-1.5 x .827
10	710-3208	8		Screw, Hex Cap, M10-1.5 x 25
11	711-04051	1	S	Shaft, Input, 11T
12	711-04384	1	S	Shaft, Cross
13	711-04107	2	S	Shaft, Axle
14	712-04043	1	/P	Nut, Special, 24mm
15	716-04045	2		Ring, Retaining
16	715-04014	4	S	Pin, Dowel, 8mm x 20mm
17	717-04023	1	S	Gear, Bevel, 35T
18	717-04046	2	S	Gear, Miter, 10T
19	717-04047	2	S	Gear, Miter, 16T
20	721-04056	1	S	Seal, Oil, 52mm x 35mm x 10mm ..
21	721-04067	1	S	O-Ring, 19mm x 3mm
22	731-04336	1	S	Dipstick, Front Axle
	721-04058	1		Washer, Seal
23	736-0264	6	S	Washer, Flat, .33 x .63 x .0635
24	736-0287	1	S	Washer, Flat, .793 x 1.24 x .06 Hdn.
25	736-04098	2	S	Washer, Special Spherical
26	736-0562	AR	S	Washer, Flat, .793 x 1.37 x .005
	736-0563	AR		Washer, Flat, .793 x 1.37 x .010
	736-0564	AR		Washer, Flat, .793 x 1.37 x .015
	736-0565	AR		Washer, Flat, .793 x 1.37 x .020
	737-0566	AR		Washer, Flat, .793 x 1.37 x .025
27	741-04038	1	S	Washer, Thrust, 1.66 x 2.59 x .059
28	741-04039	1	S	Washer, Thrust, 1.03 x 1.73 x .059
29	741-04042	2	S	Bearing, Tapered Roller w/ Race ...
30	741-04044	2	S	Bearing, Ball
31	741-04045	1	S	Bearing, Ball
32	741-04046	1	S	Bearing, Ball
33	750-04133	2	S	Spacer, 20 x 25 x 16mm
34	750-04164	1	S	Spacer, 25 x 35 x 12mm
35	750-0750	2	S	Spacer, .5 x .75 x .86
	737-3065	1	/P	Oil, 85W-140 2.5 qt.

5254E Tractor
4WD Transmission Connections 1B065G & Before

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5254E Tractor
4WD Transmission Connections 1B065G & Before

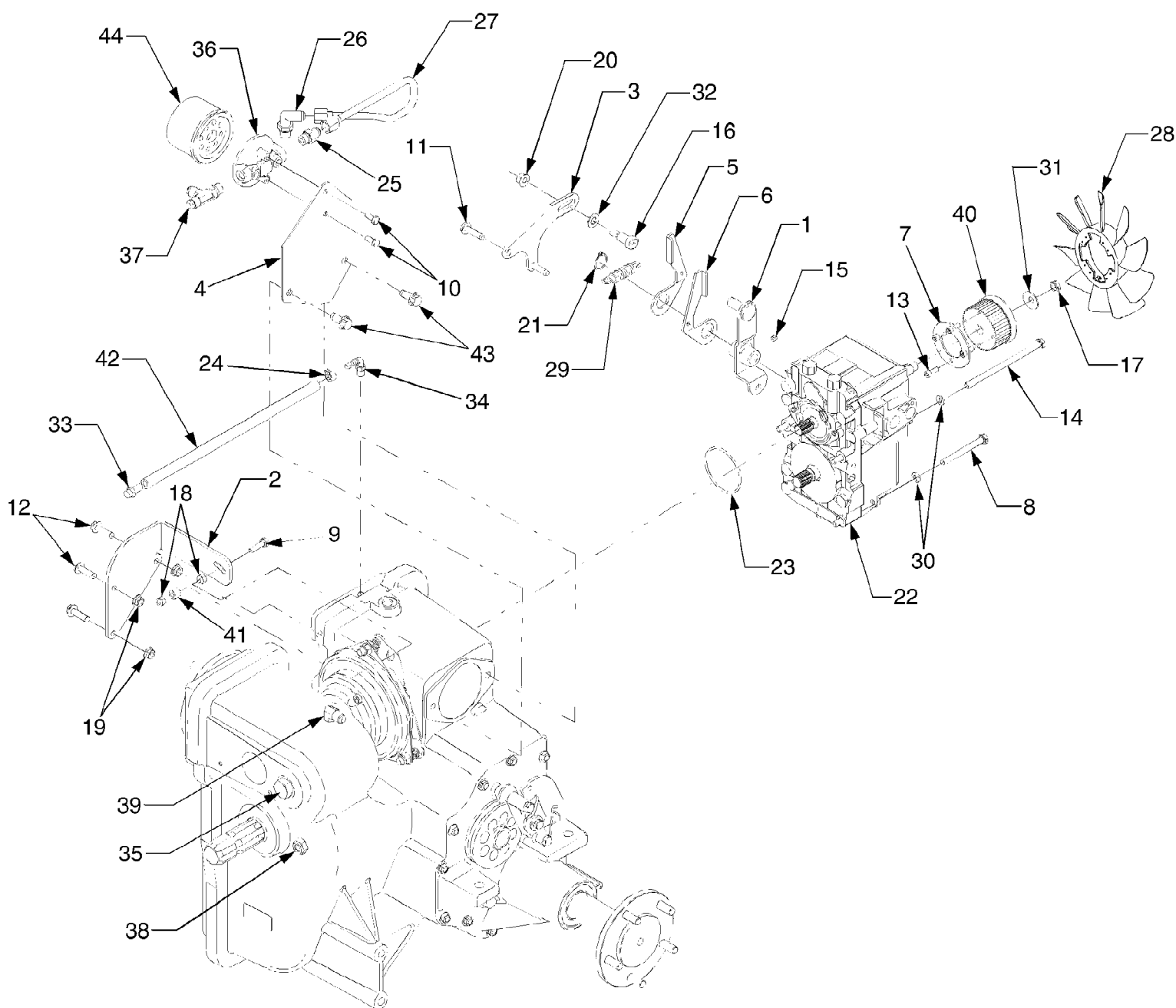
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Ref #	Part Number	Qty	S/P/F	Description
	NLA	1		Transmission Ass'y. Service
	737-3120	1	/P	Transmission Oil, 1 Qt. 5 gal
	737-3121	1	/P	Transmission Oil, 1 Gal.
	759-3958	AR		Sealant, Loctite® Black, 5.3 oz.
1	603-0980	1	S	Arm, Hydro
2	703-05027	1	S	Bracket, Return
3	703-05035	1	S	Bracket, Filter Mounting
4	703-05041	1		Arm, Neutral - RH
5	703-05042	1		Arm, Neutral - LH
6	703-05050	1	S	Bracket, Clutch Torque
7	710-0189	2	/P	Screw, Hex Cap, 5/16-18 x 3.0 GR5
8	710-0751	2	/P	Screw, Hex Cap, 1/4-20 x .62 GR5
9	710-0817	2		Screw, Hex Wash. Hd. Tapp, 5/16-18 x 1.25
10	710-1695	2		Screw, Socket Hd. 3/8-16 x 1.0
11	710-1882	3		Screw, Hex Flange, 5/16-18 x 1.5 GR5
12	710-3226	2		Screw, Hex Cap Lock, 5/16-18 x 5.5 GR5
13	710-3242	1		Screw, Set - Lock 5/16 x .5 GR5
14	710-04040	1	/P	Screw, Shoulder, .497 x .750: 3/8-16
15	712-0200A	1	/P	Nut, Hex Patch Lock, 1/2-20
16	712-3004A	4	/P	Nut, Hex Flange Lock, 5/16-18 GR5
17	712-3005	1	S	Nut, Hex Flange Lock, 3/8-16
18	716-0111	1	/P	Ring, Retaining
19	717-3543	1	S	Pump, Hydrostatic Transmission
20	717-04114	1	S	Gear, Bevel, 35T
21	718-3153	1	S	Pump, Auxiliary Hydraulic
22	718-04001	1	S	Valve, Check
23	721-04002	1	S	O-Ring, 2.425 ID x .103
24	723-3071	1		Filter, Oil - Hydraulic System
25	726-0205	1	/P	Clamp, Hose
26	727-3002	1	S	Fitting, Straight
27	727-3012	1	/P	Fitting, 90 Degree
28	727-04007	1	S	Tube, Hydro Inlet
29	727-04021	1	S	Tube, Filter Inlet
30	727-04054	1	S	Tube, Aux. Pump Inlet
31	731-3371	1		Fan, Transmission Cooling
32	732-3119	1	S	Spring, Extension, .50 x 1.975 x .072
33	736-0119	4	S	Washer, Lock, 5/16
34	736-0242	1	/P	Washer, Bell., .34 x .872 x .06
35	736-0253	1	S	Washer, Belleville
36	736-0329	2	S	Washer, Lock, 1/4
37	736-0355	1	/P	Washer, Flat, .56 x 1.0 x .04
38	736-0864	1	S	Washer, Thrust, .375 x .812 x .06
39	737-0296	1	/P	Vent, 3/8 Dia
40	737-0299	1		Fitting, Elbow
41	737-0336	1	/P	Fitting, Hyd. Adapter w/O-ring
42	737-0337	1		Fitting, Hyd. Adapter w/O-ring
43	737-0349	1		Fitting, Plug
44	737-3105	1		Fitting, Filter Nipple
45	737-04011	1	S	Adapter, Oil Filter
46	737-04016	1	S	Fitting, Branch Tee
47	737-04020	1	S	Fitting, Adapter
48	737-04026	1	S	Fitting, Run Tee
49	737-04032	1	S	Indicator, Oil Level Sight

5254E Tractor
4WD Transmission Connections 1B065G & Before

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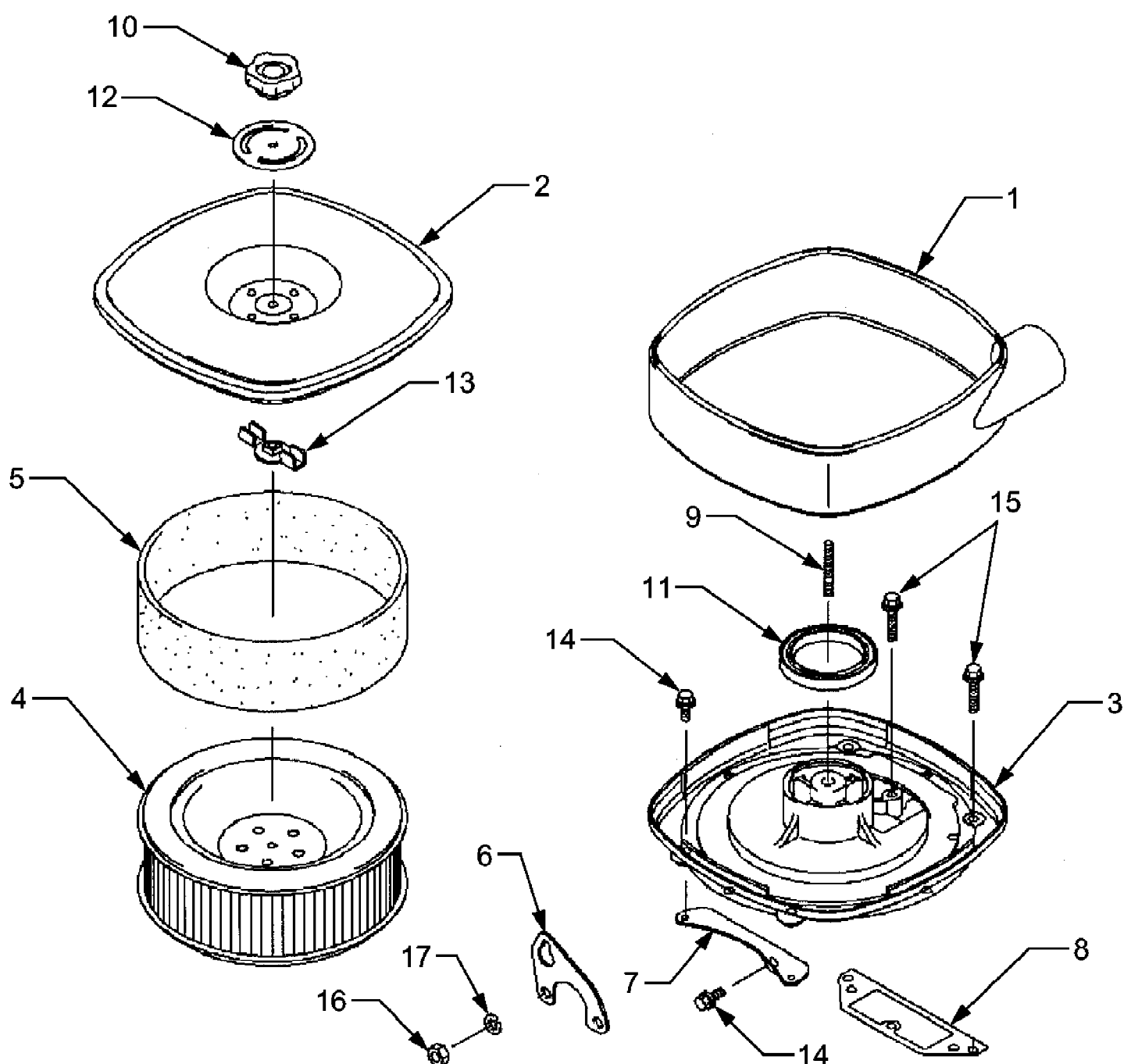
Ref #	Part Number	Qty	S/P/F	Description
50	737-04035	1	S	Fitting, Elbow
51	737-04047	1	S	Fitting, Elbow
52	738-0754	1		Screw, Shoulder, .437 x .54
53	741-3037	1	S	Bearing, Ball
54	748-3093	1		Adapter, Hydro Pump
55	751-3130	1		Hose, Vent
56	BS-492932S	1	/P	Filter, Hydro Pump



5254E Tractor
4WD Transmission Connections 1B075G & After

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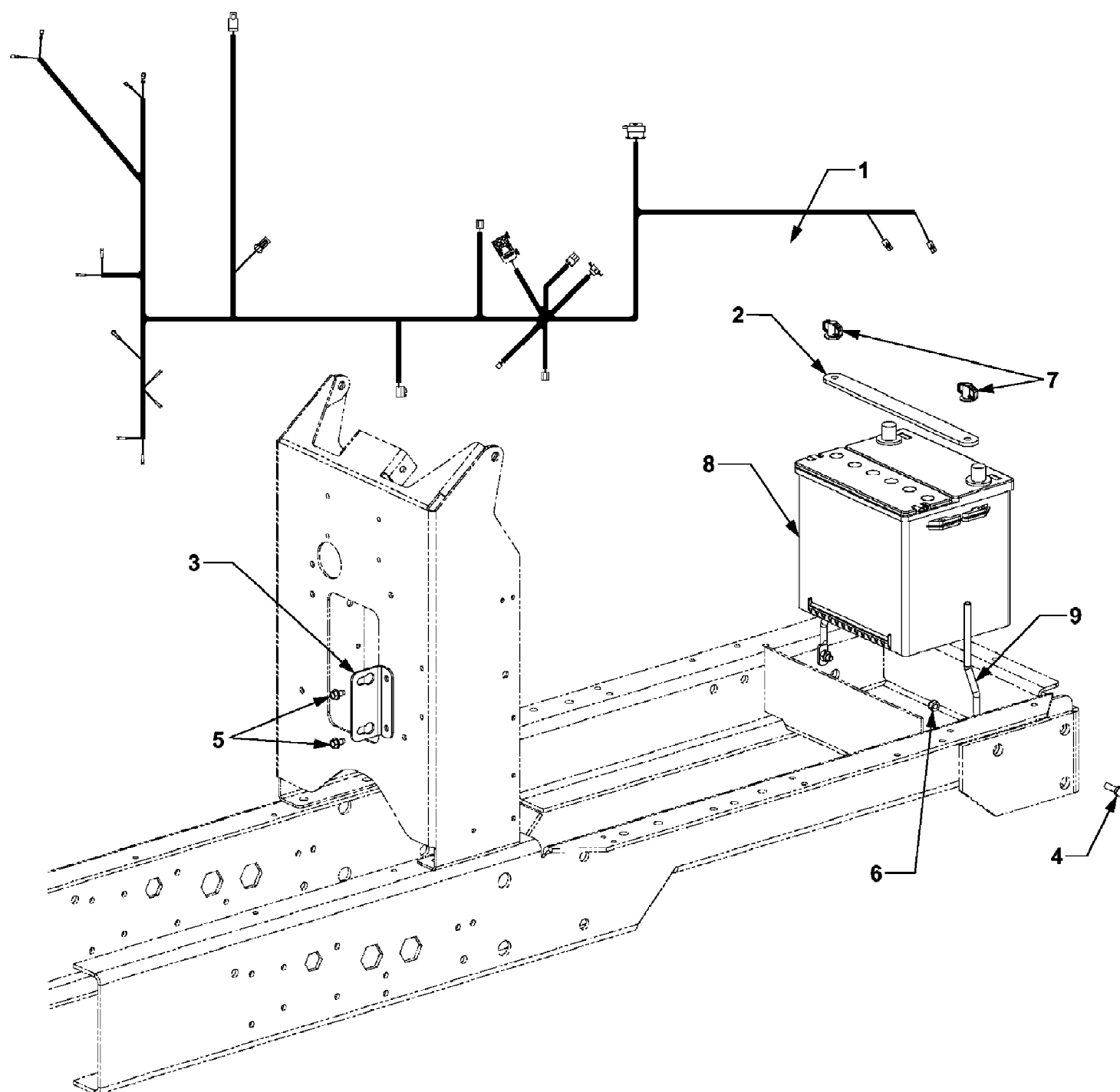
Ref #	Part Number	Qty	S/P/F	Description
	737-3120	1	/P	Transmission Oil, 1 Qt. 5 gal
	737-3121	1	/P	Transmission Oil, 1 Gal.
	759-3958	AR		Sealant, Loctite® Black, 5.3 oz.
1	603-0980	1	S	Arm, Hydro
2	603-04192	1		Bracket, Clutch Torque
3	603-04195	1		Bracket, Return
4	603-04298	1		Bracket, Filter Mounting
5	703-05041	1		Arm, Neutral - RH
6	703-05042	1		Arm, Neutral - LH
7	703-05742	1		Keeper, Belt
8	710-0189	2	/P	Screw, Hex Cap, 5/16-18 x 3.0 GR5
9	710-0299	1		Screw, Hex Cap, 1/4-28 x 1.0 GR5
10	710-0751	2	/P	Screw, Hex Cap, 1/4-20 x .62 GR5
11	710-0817	2		Screw, Hex Wash. Hd. Tapp, 5/16-18 x 1.25 GR5
12	710-1882	3		Screw, Hex Flange, 5/16-18 x 1.5 GR5
13	710-3218	4		Screw, Socket Hd. Cap 1/4-20 x .62 GR8
14	710-3226	2		Screw, Hex Cap Lock, 5/16-18 x 5.5 GR5
15	710-3242	1		Screw, Set - Lock 5/16 x .5 GR5
16	710-04040	1	/P	Screw, Shoulder, .497 x .750: 3/8-16
17	712-0262	1	/P	Nut, Hex Jam Lock, 3/8-24
18	712-0896	2		Nut, Hex Nylon Lock, 1/4-28
19	712-3004A	3	/P	Nut, Hex Flange Lock, 5/16-18 GR5
20	712-3005	1	S	Nut, Hex Flange Lock, 3/8-16
21	716-0111	1	/P	Ring, Retaining
22	718-04141	1	S	Pump, Hydrostatic Transmission
23	721-04002	1	S	O-Ring, 2.425 ID x .103
24	726-0205	1	/P	Clamp, Hose
25	727-3002	1	S	Fitting, Straight
26	727-3012	1	/P	Fitting, 90 Degree
27	727-04095	1	S	Tube, Hydro Inlet
28	731-05247	1	S	Fan, Transmission Cooling
29	732-3119	1	S	Spring, Extension, .50 x 1.975 x .072
30	736-0119	4	S	Washer, Lock, 5/16
31	736-0331	1	/P	Washer, Belleville
32	736-0864	1	S	Washer, Thrust, .375 x .812 x .06
33	737-0296	1	/P	Vent, 3/8 Dia
34	737-0299	1		Fitting, Elbow
35	737-0349	2		Fitting, Plug
36	737-04011	1	S	Adapter, Oil Filter
37	737-04026	1	S	Fitting, Run Tee
38	737-04032	1	S	Indicator, Oil Level Sight
39	737-04047	1	S	Fitting, Elbow
40	748-04086	1	S	Adapter. Cog Pump
41	751-0535	1		Hose, Fuel Line .38in
42	751-3130	1		Hose, Vent 13 in.
43	GW-90064	2		Screw, Hex Wash Hd Tapp 3/8-16 x .62
44	BS-492932S	1	/P	Filter, Hydro Pump



5254E Tractor
Air Filter

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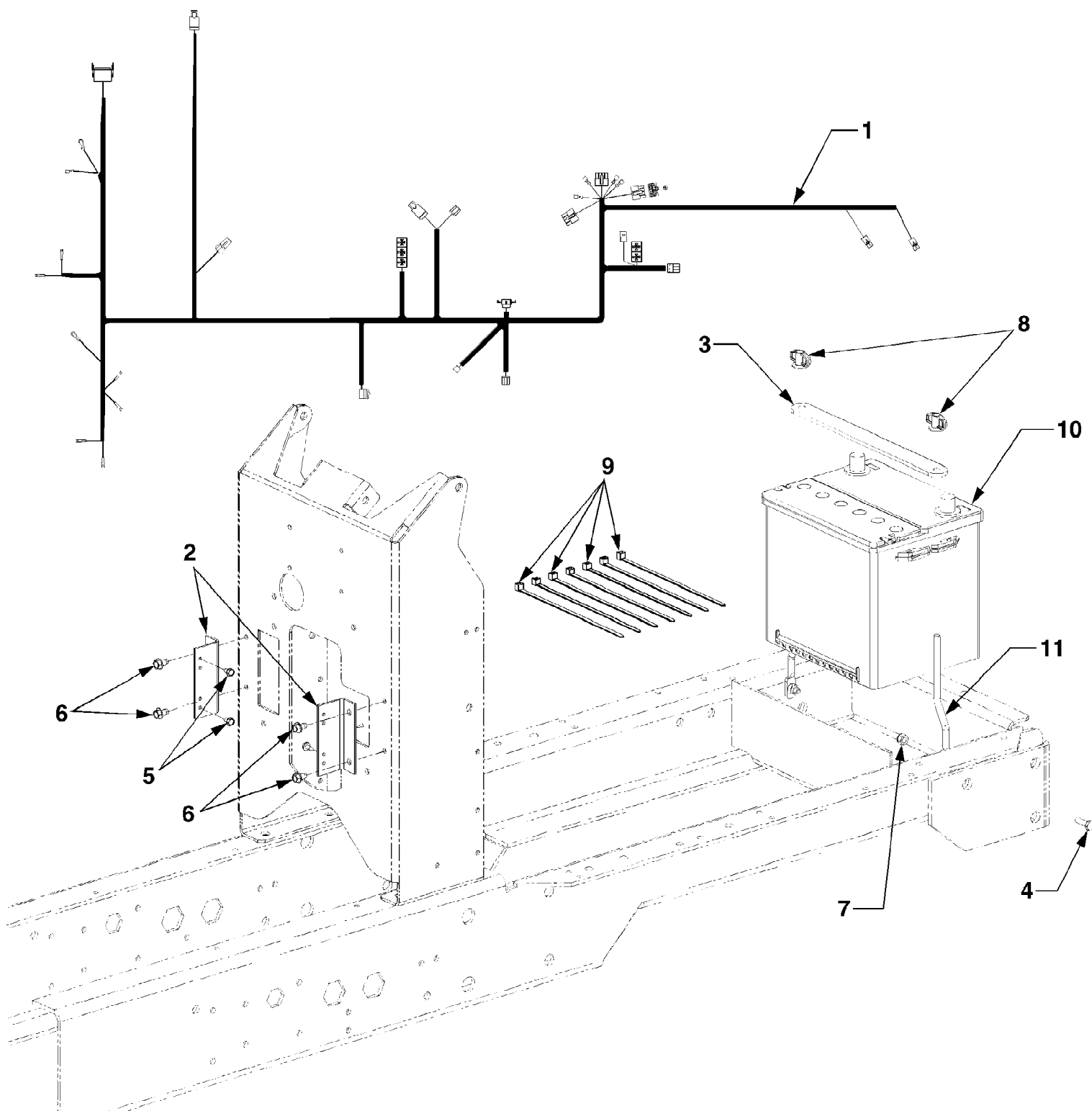
Ref #	Part Number	Qty	S/P/F	Description
1	KM-11011-2314	1		Case, Air Filter Body
2	KM-11011-2315	1	S	Case, Air Filter Upper
3	KM-11011-2316	1		Case, Air Filter Lower
4	KM-11013-2195	1	S	Element, Air Filter
5	KM-11013-2194	1		Precleaner, Foam
6	KM-11051-2088	1		Bracket
7	KM-11051-2089	1		Bracket, Air Filter
8	KM-11061-2085	1		Gasket, Air Filter
9	KM-92004-2152	1		Stud, 6 x 30
10	KM-92015-2138	1		Nut
11	KM-92093-2113	1	S	Seal
12	KM-92200-2136	1		Washer
13	KM-92210-2079	1		Nut
14	KM-130G0614	3		Bolt, Flanged
15	KM-130G0630	3	/P	Bolt, Flanged
16	KM-317R0800	1	/P	Nut, Hex
17	KM-461F0800	1	S	Washer, Spring



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Battery And Electrical 1B065G & Before

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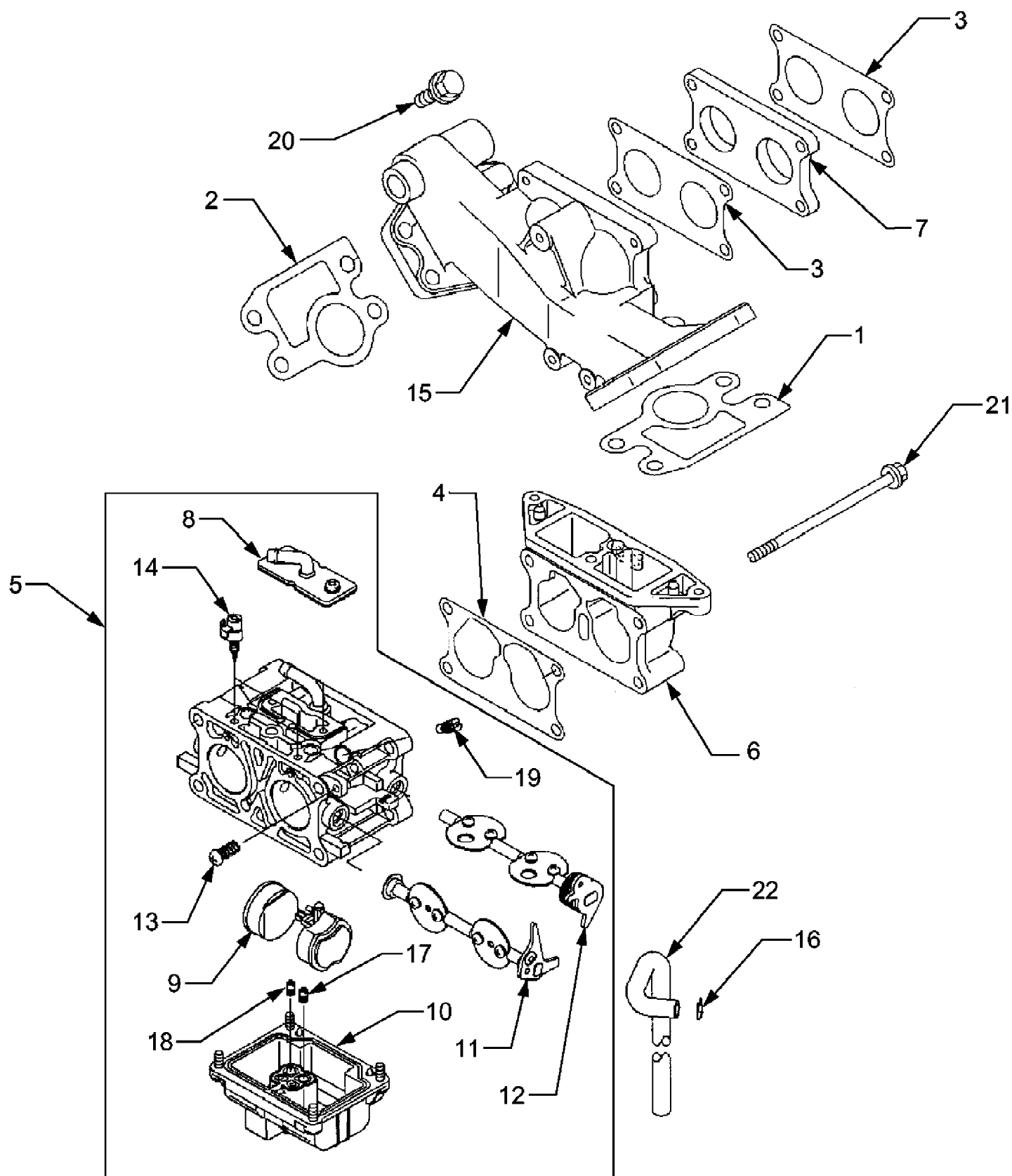
Ref #	Part Number	Qty	S/P/F	Description
1	629-3085	1	S	Harness, Main Wire
2	703-4104-0637	1	/P	Strap, Battery Holddown
3	703-4131	1	S	Bracket, Fuse Center
4	710-0206	2	/P	Screw, Hex Cap, 1/4-10 x .875 GR5
5	710-0599	2	/P	Screw, Hex Wash Hd. Tapp 1/4-20 x .5
6	712-0324	2	/P	Nut, Hex Nylon Insert Lock, 1/4-20
7	712-0421	2		Nut, Wing w/Bell Washer, 5/16-18
8	725-3174	1	S	Battery, 500 cca Dry
9	747-3433	2		Rod, Battery Holddown



5254E Tractor
Battery And Electrical 1B075G & After

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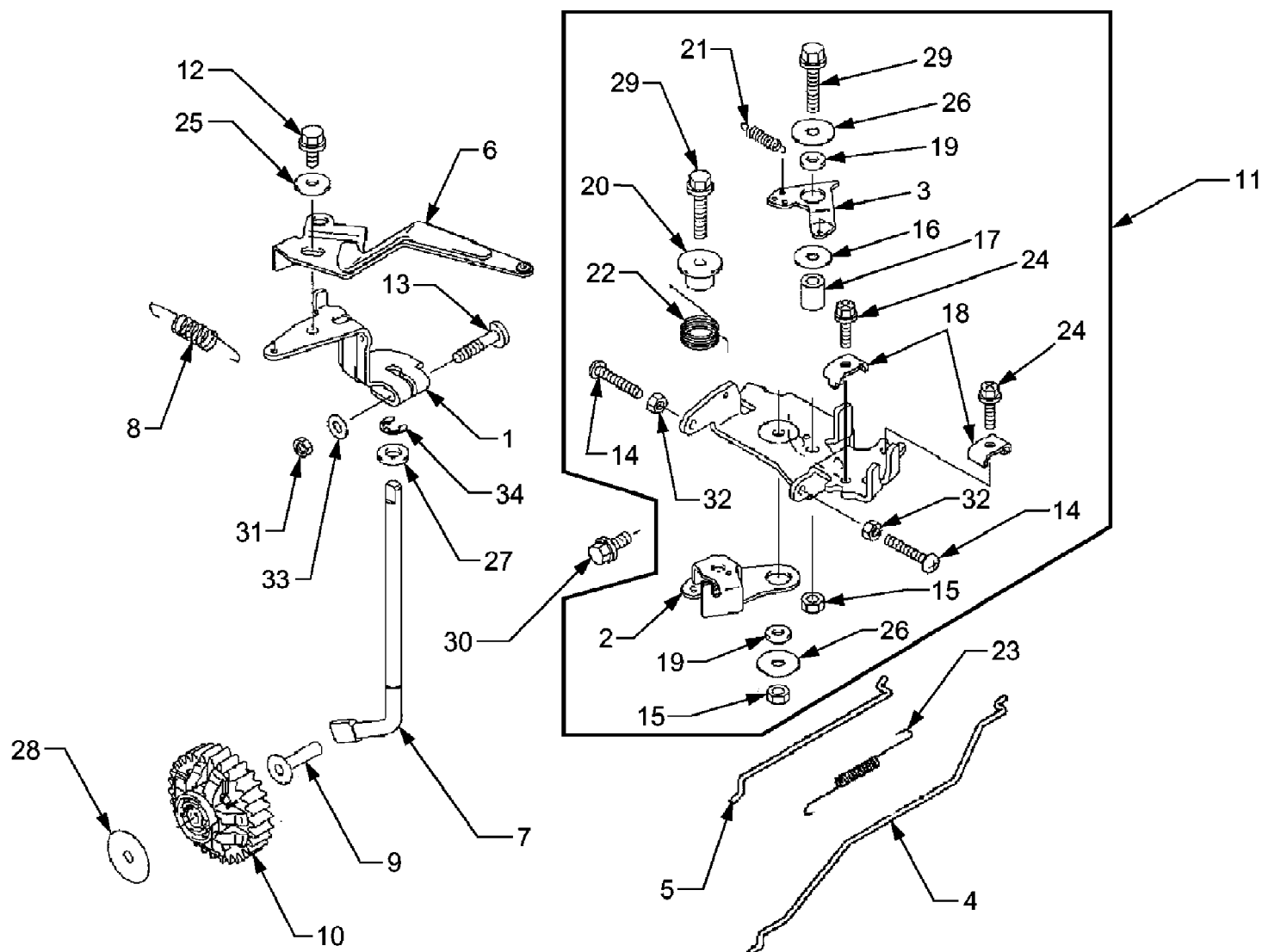
Ref #	Part Number	Qty	S/P/F	Description
1	629-04128	1		Harness, Main Wire
2	703-05695-0637	2		Bracket, Relay Mtg.
3	703-4104-0637	1	/P	Strap, Battery Holddown
4	710-0206	2	/P	Screw, Hex Cap, 1/4-10 x .875 GR5
5	710-0224	3	S	Screw, Hex Wash Hd. Tapp #10-16 x .5
6	710-0599	4	/P	Screw, Hex Wash Hd. Tapp 1/4-20 x .5
7	712-0324	2	/P	Nut, Hex Nylon Insert Lock, 1/4-20
8	712-0421	2		Nut, Wing w/Bell Washer, 5/16-18
9	725-0157	7	/P	Tie, Cable
10	725-3174	1	S	Battery, 500 cca Dry
11	747-3433	2		Rod, Battery Holddown



5254E Tractor
Carburetor

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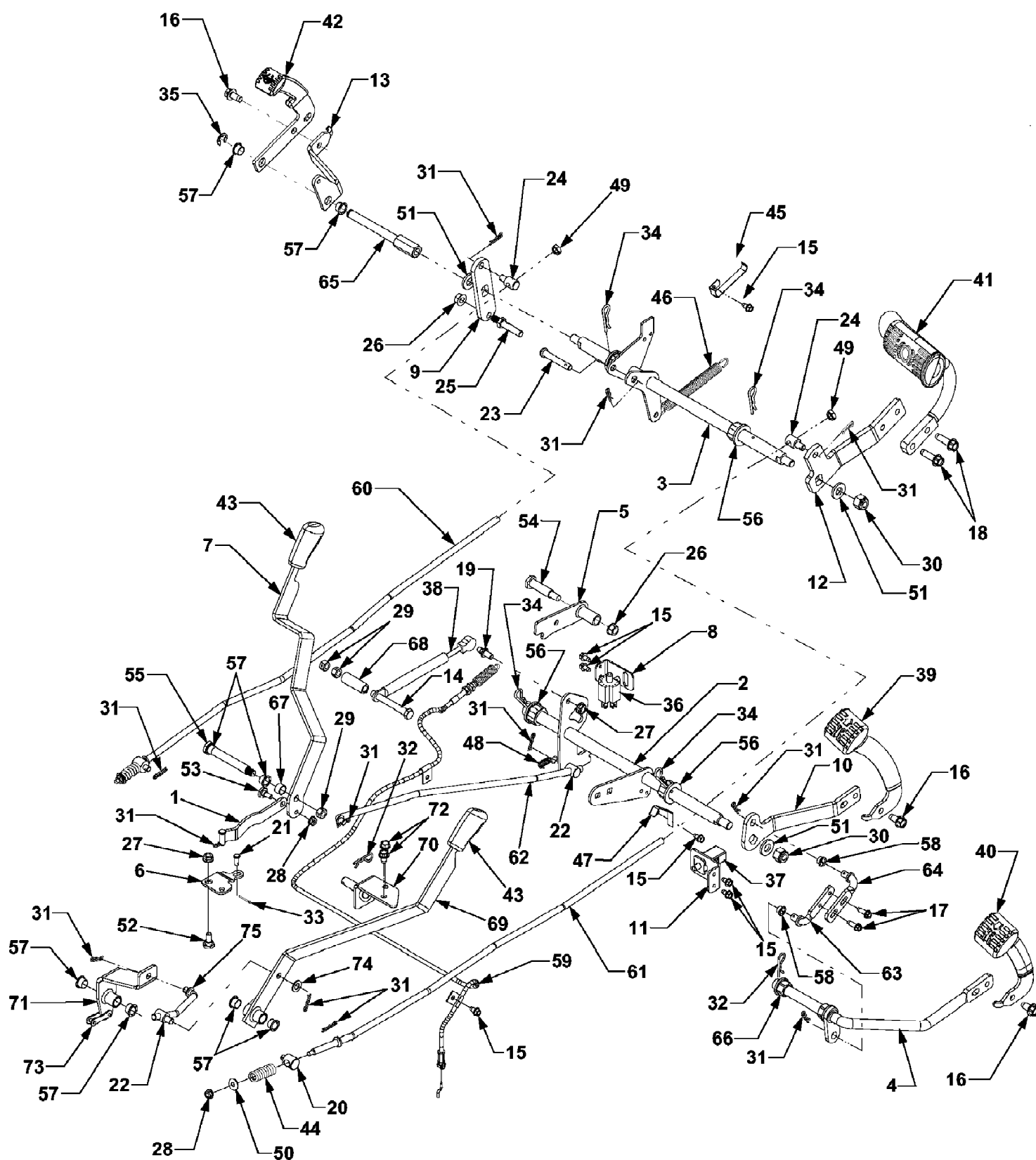
Ref #	Part Number	Qty	S/P/F	Description
1	KM-11060-2468	1		Gasket, Intake Manifold
2	KM-11060-2469	1		Gasket, Intake Manifold
3	KM-11060-2471	2		Gasket, Intake Pipe
4	KM-11061-2075	1		Gasket
5	KM-15003-2786	1	S	Carburetor Assembly
6	KM-16060-2194	1		Pipe, Intake
7	KM-16073-2206	1		Insulator
8	KM-16146-2227	1		Cover Assembly
9	KM-16183-2006	1		Float Assembly
10	KM-16184-2007	1		Chamber, Float
11	KM-16185-2041	1		Valve Assembly, Throttle
12	KM-16186-2036	1		Valve Assembly, Choke
13	KM-23013-2059	1		Screw Assembly
14	KM-23013-2063	1		Screw Assembly
15	KM-59076-2065	1		Manifold, Intake
16	KM-92037-1610	1		Clamp
17	KM-92063-2353	1		Jet, Main, #110
	KM-92063-2410	AR		Jet, Main, #105
	KM-92063-2420	AR		Jet, Main, #107.5
18	KM-92063-2370	1		Jet, Main, #111.3
	KM-92063-2380	AR		Jet, Main, #106.3
	KM-92063-2421	AR		Jet, Main, #108.8
19	KM-92064-2106	2		Jet, Pilot, #45
20	KM-130G0825	8		Bolt, Flanged
21	KM-130T06110	4		Bolt, Flanged
22	KM-701Q061000	1		Tube, PVC



5254E Tractor
Control Linkage And Governor

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Ref #	Part Number	Qty	S/P/F	Description
1	KM-11051-2113	1		Bracket
2	KM-13168-2466	1		Lever, Throttle
3	KM-13168-2467	1		Lever, Choke
4	KM-16169-2142	1		Link, Choke
5	KM-16171-2091	1		Link
6	KM-21187-2073	1		Arm Assembly
7	KM-39003-2091	1		Arm, Governor Pivot
8	KM-39129-2099	1		Spring, Governor
9	KM-42036-2060	1		Sleeve
10	KM-49110-2094	1		Gear Assembly, Governor
11	KM-49113-2170	1		Panel, Control Complete
12	KM-92002-1902	1		Bolt
13	KM-92002-2269	1		Bolt
14	KM-92009-2381	2		Screw, 5 x 30
15	KM-92015-1339	2	/P	Nut
16	KM-92022-2372	1		Washer, 6 x 19 x 1.2
17	KM-92027-1461	1		Collar
18	KM-92037-2209	2		Clamp
19	KM-92143-2135	2		Collar, 6 x 13 x 2.3
20	KM-92143-2148	1		Collar
21	KM-92144-2052	1		Spring
22	KM-92145-2058	1		Spring
23	KM-92145-2095	1		Spring
24	KM-92150-2182	2	/P	Bolt, 5 x 18
25	KM-92200-2035	1		Washer
26	KM-92200-2108	2		Washer, 6.5 x 22 x 1.2
27	KM-92200-2120	1		Washer, 8.3 x 16 x 2.3
28	KM-92200-2122	1		Washer, 6.2 x 30 x 0.5
29	KM-130B0630	2		Bolt, Flanged
30	KM-130G0614	2		Bolt, Flanged
31	KM-311B0600	1	S	Nut, Hex
32	KM-312B0500	2		Nut, Hex
33	KM-411B0600	1		Washer, Plain
34	KM-482J7000	1		Circlip, E-Ring



5254E Tractor
Controls 1B065G & Before

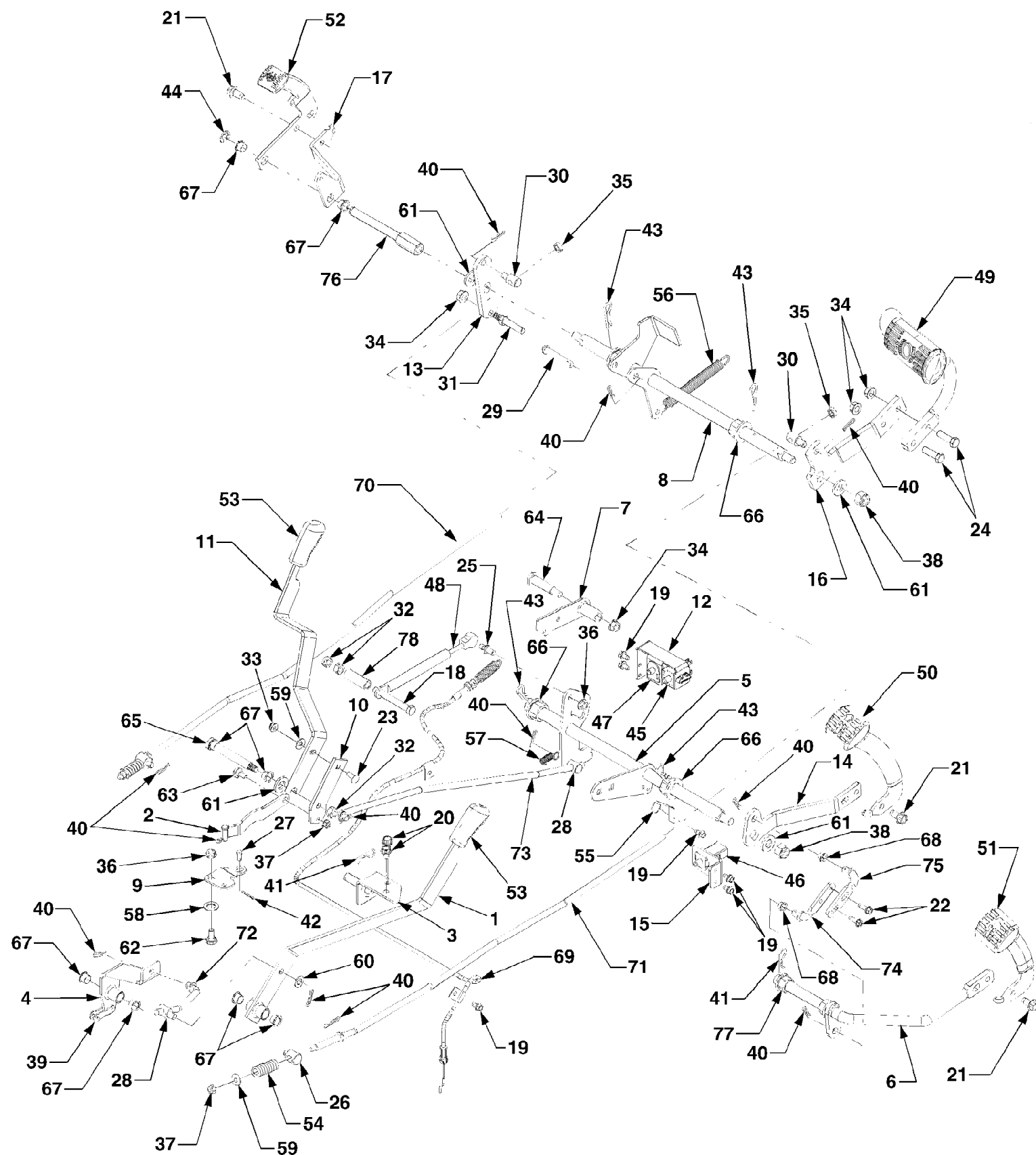
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Ref #	Part Number	Qty	S/P/F	Description
1	603-04018	1		Link, Hi-Lo
2	603-0945	1		Shaft Assembly, Pedal
3	603-0946	1		Shaft Assembly, Brake
4	603-0947	1		Shaft Assembly, Reverse
5	603-0948A	1		Link Assembly, Parking Brake
6	703-05039	1		Link, Hi-Lo Pivot
7	703-05043	1	S	Handle, Hi-Lo Shift
8	703-05183	1	S	Bracket, Switch
9	703-4105	1		Lever, Brake
10	703-3012	1		Link, Pedal Mounting
11	703-3152	1		Bracket, Reverse Switch
12	703-3156	1		Link, Brake Pedal
13	703-3183	1		Bracket, Pedal Brace
14	710-0521	1	/P	Screw, Hex Cap 3/8-16 x 3.0 GR8
15	710-0599	7	/P	Screw, Hex Wash Hd Tapp 1/4-20 x .5
16	710-0623	3	/P	Screw, Hex Wash Hd Tapp 3/8-16 x .75
17	710-0642	2	/P	Screw, Hex Wash Hd Tapp 1/4-20 x .75
18	710-1315	2	/P	Screw, Hex Wash Hd Tapp 3/8-16 x 1.25
19	710-3170	1		Stud, Cylinder, 5/16-18
20	711-04038	2	S	Ferrule, Brake
21	711-0701	1	S	Pin, Clevis, .25 x .5
22	711-3397	2		Ferrule, 3/8-24 x .37
23	711-0679A	1	/P	Pin, Clevis, 3/8 x 2.015
24	711-0723A	2	S	Ferrule, 3/8 - 24 x .375
25	711-1363	1		Pin, 3/8-16: 3/8 x 2.43
26	712-0431	2	S	Nut, Hex Flange Lock, 3/8-16
27	712-3004A	2	/P	Nut, Hex Flange Lock, 5/16-18
28	712-3027	3	S	Nut, Hex Flange Lock, 1/4-20
29	712-0375	3	/P	Nut, Hex Lock, 3/8-16
30	712-3058	2	S	Nut, Hex Insert Lock, 1/2-20
31	714-0104	12	S	Pin, Internal Cotter
32	714-0145	1	S	Pin, Internal Cotter
33	714-0507	1	S	Pin, Cotter, 3/32 x .750
34	714-0147	4	/P	Pin, Internal Cotter
35	716-0104	1	S	E-Ring, .5 Dia
36	725-04064	1	S	Switch, Plunger (Reverse)
37	725-3164A	1	S	Switch, Plunger (Brake)
38	727-04004	1		Cylinder, Damper
39	731-3247	1		Pedal, Forward
40	731-3248	1		Pedal, Reverse
41	731-3249	1	S	Pedal, Brake
42	731-3250	1		Pedal, Diff. Lock
43	731-3321	2		Grip, Handle
44	732-04009	2	S	Spring, Compression
45	732-3117	1		Spring, Switch Actuator
46	732-0384	1	S	Spring, Extension, .62 x 6.12
47	732-0859	1	S	Spring, Rev/No Cut
48	732-3118	1		Spring, Extension, 3/8 x 1.44
49	712-0711	2	/P	Nut, Hex Jam, 3/8-24
50	736-0173	2	/P	Washer, Flat, .28 x .74 x .063
51	736-3019	3		Washer, Flat, .53 x .1.06 x .134
52	738-0140	1	S	Screw, Shoulder, .435 x 1.78
53	738-0255	1	S	Screw, Shoulder, .375 x .181

5254E Tractor
Controls 1B065G & Before

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Ref #	Part Number	Qty	S/P/F	Description
54	738-0533	1	S	Screw, Shoulder, .498 x 1.635
55	738-0982	1		Screw, Shoulder .498 x 3.245: 3/8-16
56	741-0598	4	S	Bearing, Hex Flange, .752 ID
57	741-0491	8		Bearing, Nylon. .50 ID x .341
58	741-3073	2	S	Bearing, Flange, .375 x .58 x .25
59	746-04017	1		Cable, Diff Lock
60	747-04021	1		Rod, Brake, LH
61	747-04022	1		Rod, Brake, RH
62	747-3486	1		Rod, Hydro Control
63	747-3324	1		Rod, Rear Connecting
64	747-3353	1		Rod, Front Connecting
65	747-3366	1		Shaft, Diff. Lock
66	748-0227A	2	S	Bearing, Hex Flange, .629 ID
67	750-0336	1	S	Spacer, .50 ID x .62 x .37
68	750-0668	1		Spacer, .39 x .625 x 1.74
69	603-04016	1		Handle, 4WD
70	603-04019	1		Bracket, 4WD Pivot
71	603-04020	1		Link, 4WD
72	710-0607	2	/P	Screw, Hex Wash. Hd. Tapp, 5/16-18 x .5
73	713-3000	1	S	Link, Chain
74	736-0185	1	S	Washer, Flat, .375 x .74 x .063
75	747-04034	1	S	Link, 4WD Handle



5254E Tractor
Controls 1B075G & After

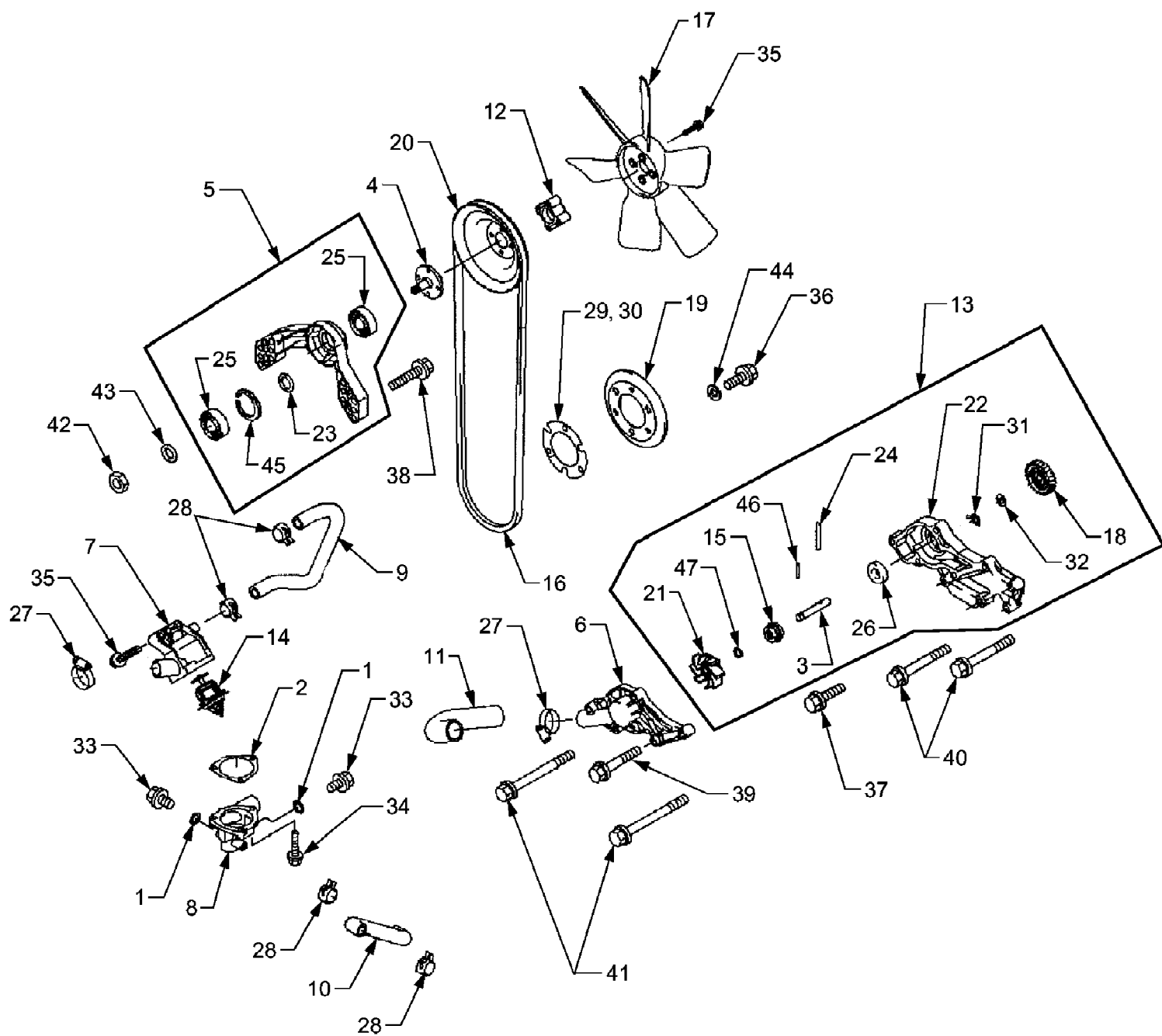
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Ref #	Part Number	Qty	S/P/F	Description
1	603-04016	1		Handle, 4WD
2	603-04018	1		Link, Hi-Lo
3	603-04019	1		Bracket, 4WD Pivot
4	603-04020	1		Link, 4WD
5	603-0945	1		Shaft Assembly, Pedal
6	603-0947	1		Shaft Assembly, Reverse
7	603-0948A	1		Link Assembly, Parking Brake ..
8	603-04273	1		Shaft Assembly, Brake
9	703-05039	1		Link, Hi-Lo Pivot
10	703-05665	1		Bracket, Hi-Lo Shifter
11	703-05666	1		Handle, Hi-Lo Shift
12	703-05674	1	S	Bracket, Switch
13	703-4105	1		Lever, Brake
14	703-3012	1		Link, Pedal Mounting
15	703-3152	1		Bracket, Reverse Switch
16	703-3156A	1		Link, Brake Pedal
17	703-3183	1		Bracket, Pedal Brace
18	710-0521	1	/P	Screw, Hex Cap 3/8-16 x 3.0 GR8
19	710-0599	6	/P	Screw, Hex Wash Hd Tapp 1/4-20 x .5
20	710-0607	2	/P	Screw, Hex Wash. Hd. Tapp, 5/16-18 x .5
21	710-0623	3	/P	Screw, Hex Wash Hd Tapp 3/8-16 x .75
22	710-0642	2	/P	Screw, Hex Wash Hd Tapp 1/4-20 x .75
23	710-0703	1	/P	Screw.Carriage, 1/4-20 x .75 GR5
24	710-3005	2	/P	Screw, Hex Cap 3/8-16 x 1.25 GR5
25	710-3170	1		Stud, Cylinder, 5/16-18
26	711-04038	2	S	Ferrule, Brake
27	711-0701	1	S	Pin, Clevis, .25 x .5
28	711-3397	2		Ferrule, 3/8-24 x .37
29	711-0679A	1	/P	Pin, Clevis, 3/8 x 2.015
30	711-0723A	2	S	Ferrule, 3/8 - 24 x .375
31	711-1363	1		Pin, 3/8-16: 3/8 x 2.43
32	712-0375	3	/P	Nut, Hex Lock, 3/8-16
33	712-04064	1	/P	Nut, Hex Flange Nylon Lock 14-20 GRF
34	712-0431	4	S	Nut, Hex Flange Lock, 3/8-16 ...
35	712-0711	2	/P	Nut, Hex Jam, 3/8-24
36	712-3004A	2	/P	Nut, Hex Flange Lock, 5/16-18
37	712-3027	3	S	Nut, Hex Flange Lock, 1/4-20 ...
38	712-3058	2	S	Nut, Hex Insert Lock, 1/2-20
39	713-3000	1	S	Link, Chain
40	714-0104	12	S	Pin, Internal Cotter
41	714-0145	2	S	Pin, Internal Cotter
42	714-0507	1	S	Pin, Cotter, 3/32 x .750
43	714-0147	4	/P	Pin, Internal Cotter
44	716-0104	1	S	E-Ring, .5 Dia
45	725-04232	1		Switch, Plunger (Brake)
46	725-3164A	1	S	Switch, Plunger (Reverse)
47	725-3167	1	S	Switch, Plunger (Brake)
48	727-04004	1		Cylinder, Damper
49	731-3249A	1	/P	Pedal, Brake
50	731-3247	1		Pedal, Forward
51	731-3248	1		Pedal, Reverse
52	731-3250	1		Pedal, Diff. Lock
53	731-3321	2		Grip, Handle

5254E Tractor
Controls 1B075G & After

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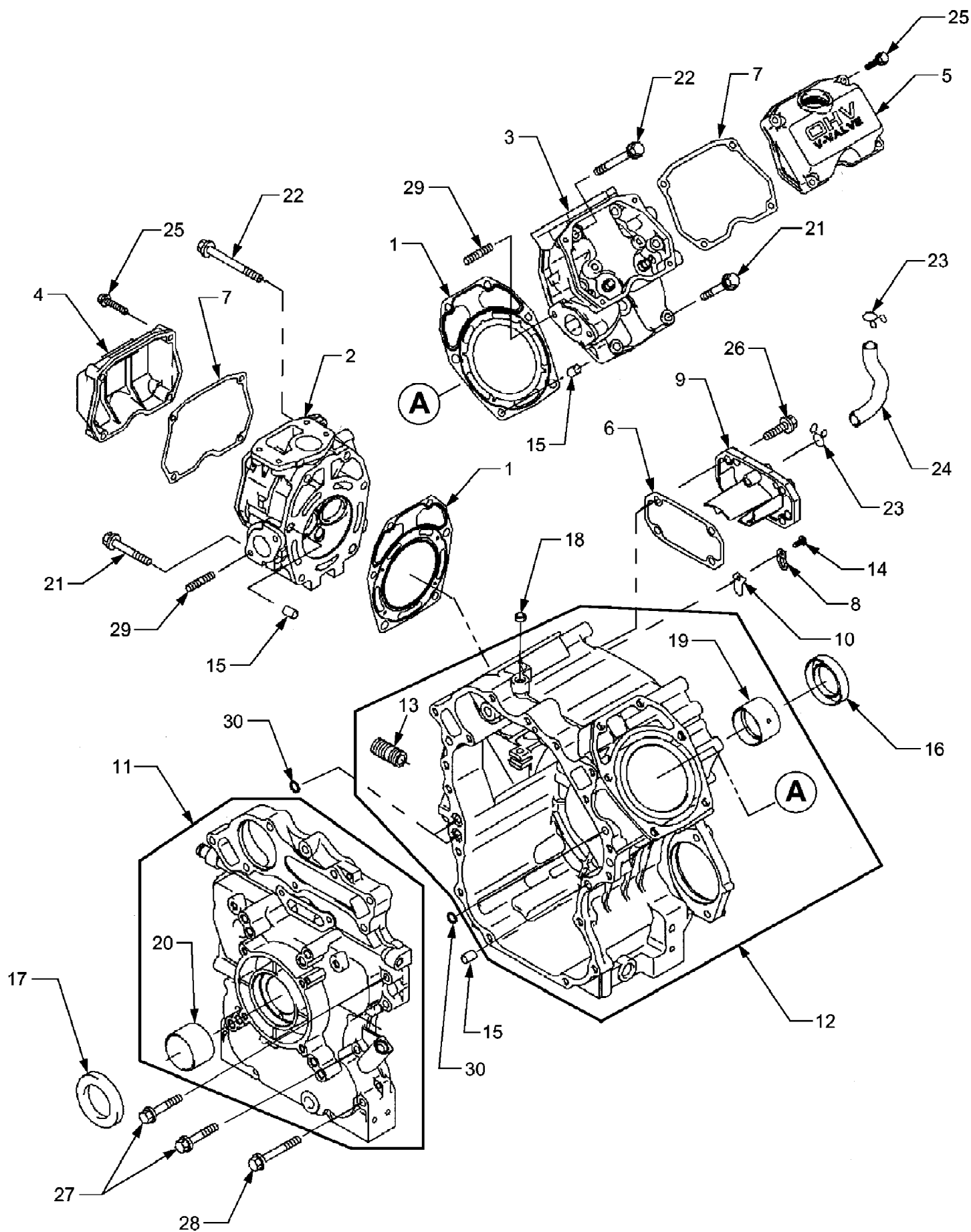
Ref #	Part Number	Qty	S/P/F	Description
54	732-04009	2	S	Spring, Compression
55	732-0859A	1	/P	Spring, Rev/No Cut
56	732-0384	1	S	Spring, Extension, .62 x 6.12
57	732-3118	1		Spring, Extension, 3/8 x 1.44
58	736-0160	1	S	Washer, Flat, .53 ID x .93 x .05 .
59	736-0173	3	/P	Washer, Flat, .28 x .74 x .063 ...
60	736-0185	1	S	Washer, Flat, .375 x .74 x .063
61	736-3019	4		Washer, Flat, .53 x .1.06 x .134
62	738-0140	1	S	Screw, Shoulder, .435 x 1.78
63	738-0255	1	S	Screw, Shoulder, ..375 x .181 ...
64	738-0533	1	S	Screw, Shoulder, .498 x 1.635
65	738-0982	1		Screw, Shoulder .498 x 3.245: 3/8-16
66	741-0598	4	S	Bearing, Hex Flange, .752 ID
67	741-0491	8		Bearing, Nylon. .50 ID x .341
68	741-3073	2	S	Bearing, Flange, .375 x .58 x .25
69	746-04017	1		Cable, Diff Lock
70	747-04021	1		Rod, Brake, LH
71	747-04022	1		Rod, Brake, RH
72	747-04034	1	S	Link, 4WD Handle
73	747-3486	1		Rod, Hydro Control
74	747-3324	1		Rod, Rear Connecting
75	747-3353	1		Rod, Front Connecting
76	747-3366	1		Shaft, Diff. Lock
77	748-0227A	2	S	Bearing, Hex Flange, .629 ID
78	750-0668	1		Spacer, .39 x .625 x 1.74



5254E Tractor
Cooling

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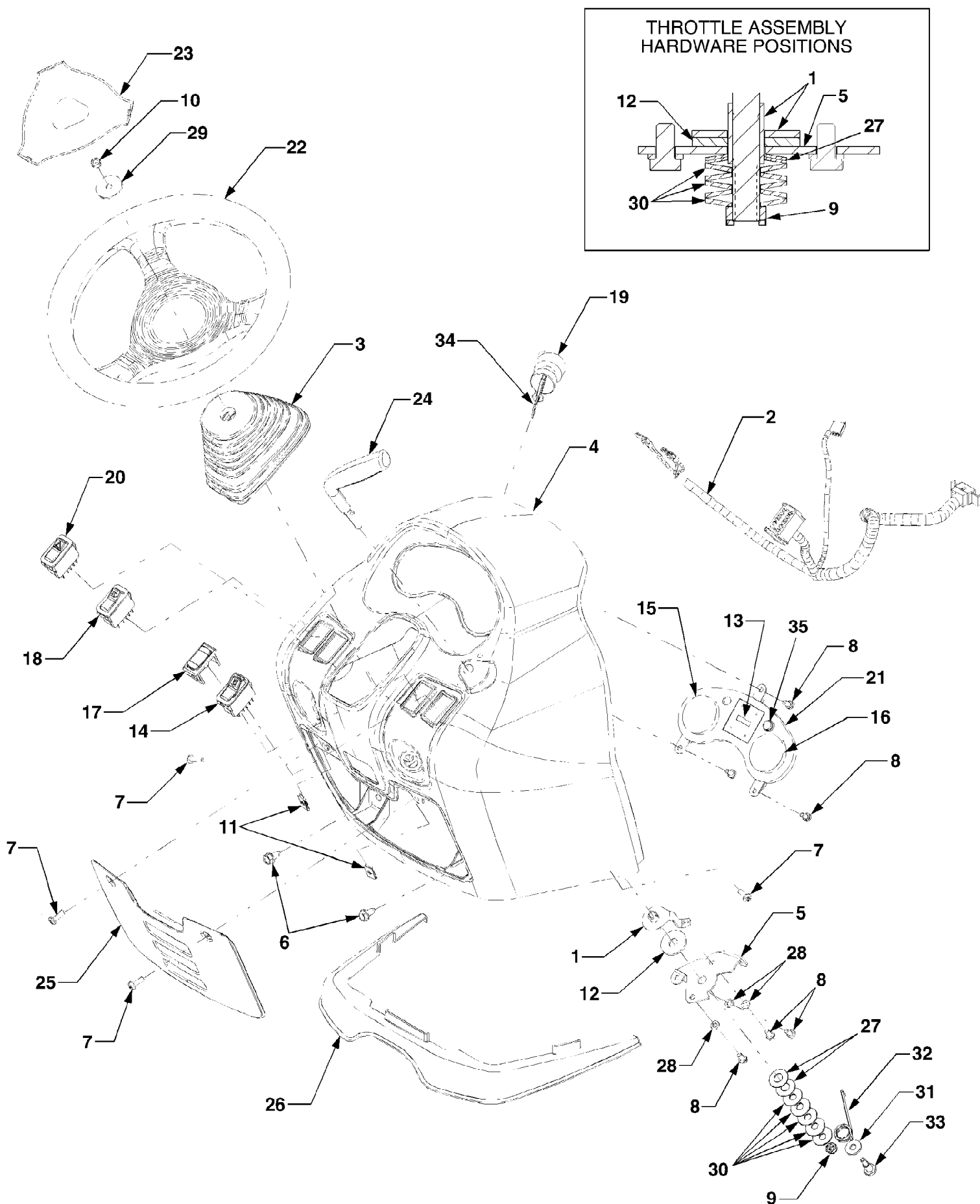
Ref #	Part Number	Qty	S/P/F	Description
1	KM-11009-3028	2		Gasket
2	KM-11060-2475	1		Gasket, Thermostat
3	KM-13107-2097	1		Shaft, Impeller
4	KM-13107-2246	1		Shaft, Pulley
5	KM-13304-6010	1		Housing Assembly Includes Ref. Nos. 23, 25 & 45
6	KM-16142-2077	1		Cover, Pump
7	KM-16160-2127	1		Body, Upper
8	KM-16160-6001	1		Body, Valve
9	KM-39062-2084	1		Hose, Cooling
10	KM-39062-2088	1	S	Hose, Cooling
11	KM-39062-2089	1	S	Hose, Cooling
12	KM-41077-2064	1		Adapter
13	KM-49044-2063	1	S	Pump Assembly, Water
14	KM-49054-2058	1		Thermostat
15	KM-49063-1054	1	S	Seal, Mechanical
16	KM-59011-2058	1		Belt
17	KM-59041-2092	1		Fan
18	KM-59051-2355	1		Gear, Spur, 25T
19	KM-59091-2054	1		Pulley
20	KM-59091-20559H	1		Pulley
21	KM-59256-2069	1		Impeller
22	KM-59336-2078	1		Case, Pump
23	KM-92026-2311	1		Spacer, 12 x 18 x 1.4
24	KM-92043-2237	1		Pin
25	KM-92045-2191	2		Bearing, Ball
26	KM-92049-2111	1		Seal, Oil
27	KM-92170-1284	2		Clamp
28	KM-92171-2056	4		Clamp
29	KM-92180-2013	AR		Shim, T=0.6
30	KM-92180-2014	AR		Shim, T=1.2
31	KM-92200-2134	1		Washer
32	KM-92200-2135	1		Washer 10.2 x 19 x 0.8
33	KM-130C0812	2		Bolt, Flanged
34	KM-130G0625	3		Bolt, Flanged
35	KM-130G0635	6	/P	Bolt, Flanged
36	KM-130G0820	3		Bolt, Flanged
37	KM-130G0830	2	S	Bolt, Flanged
38	KM-130G0835	4		Bolt, Flanged
39	KM-130G0845	1		Bolt, Flanged
40	KM-130G0860	2		Bolt, Flanged
41	KM-130G0880	4		Bolt, Flanged
42	KM-315B1000	1		Nut, Hex Fine
43	KM-410B1000	1		Washer, Plain
44	KM-461F0800	3	S	Washer, Spring
45	KM-481J2800	1		Circlip
46	KM-551A0314	1		Pin, Dowel
47	KM-670B1507	1		O-Ring



5254E Tractor
Cylinder Heads And Crankcase

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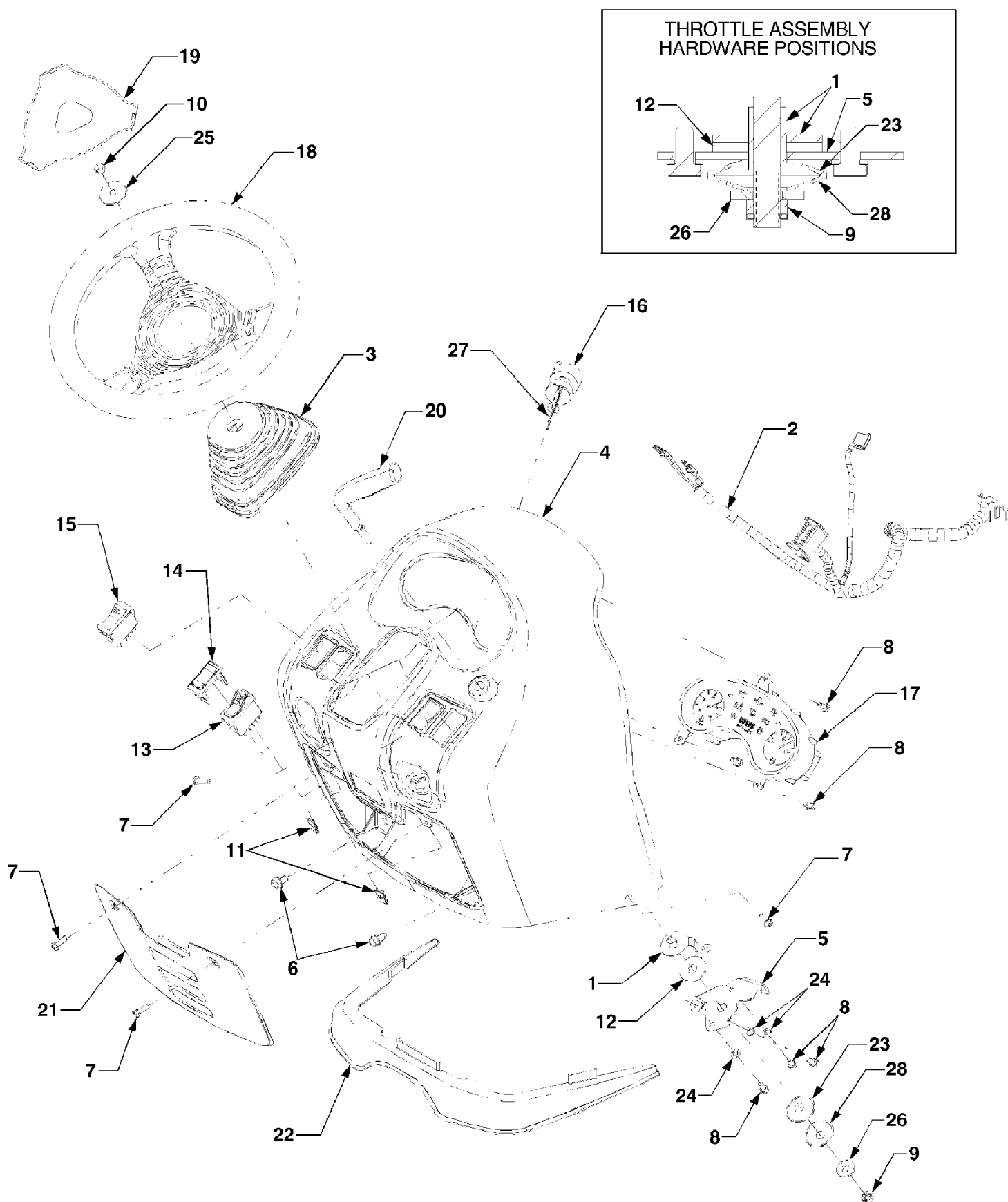
Ref #	Part Number	Qty	S/P/F	Description
1	KM-11004-2142	2		Gasket, Head
2	KM-11008-2145	1		Head, Cylinder
3	KM-11008-2146	1		Head, Cylinder
4	KM-11022-2072	1		Cover, Rocker
5	KM-11022-2073	1		Cover, Rocker
6	KM-11060-2466	1		Gasket, Breather
7	KM-11060-2470	2		Gasket, Rocker Cover
8	KM-13271-2105	2		Plate, Breather
9	KM-14091-2064	1		Cover, Breather
10	KM-16126-2225	2		Valve, Breather
11	KM-49015-6239	1		Cover, Crankcase
12	KM-49120-6127	1		Crankcase, (Includes Ref. Nos. 13 and 19)
13	KM-59071-2079	1		Joint
14	KM-92009-2308	2		Screw
15	KM-92043-1037	6		Pin
16	KM-92049-2242	1		Seal, Oil
17	KM-92049-2243	1		Seal, Oil
18	KM-92093-2086	1		Seal
19	KM-92141-2118	1		Bearing, Plane
20	KM-92141-2119	1	S	Bearing, Plane
21	KM-92151-2158	4	S	Bolt, M8 x 55
22	KM-92151-2159	8	S	Bolt, M8 x 80
23	KM-92170-2002	2		Clamp
24	KM-92191-2105	1		Tube
25	KM-130G0630	8	/P	Bolt, Flange
26	KM-130G0830	4	S	Bolt, Flange
27	KM-130G0845	6		Bolt, Flange
28	KM-130G0860	4		Bolt, Flange
29	KM-172G0822	4		Bolt, Stud
30	KM-670B2011	3		O-Ring



5254E Tractor
Dash Panel And Steering Wheel 1B075G & After

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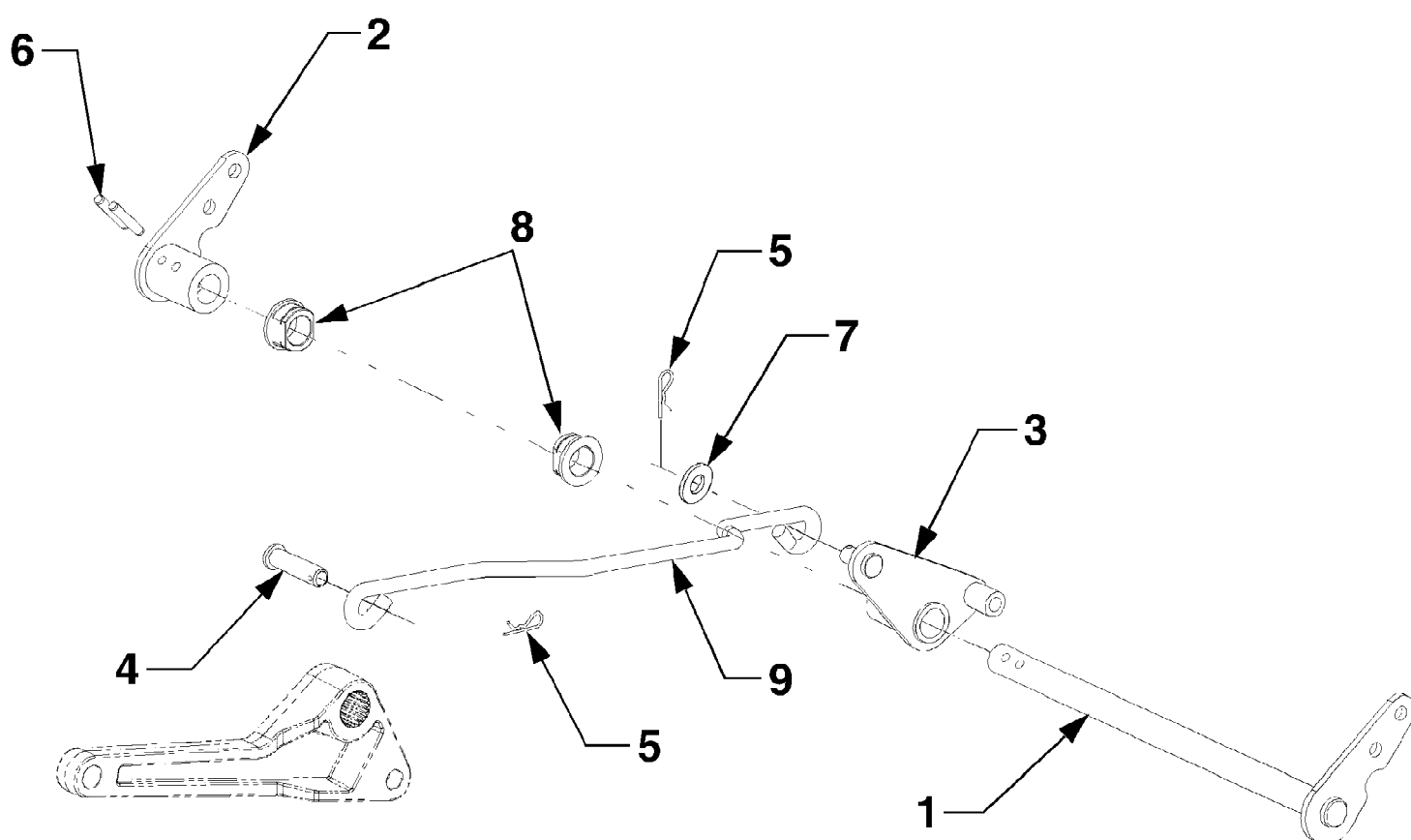
Ref #	Part Number	Qty	S/P/F	Description
1	603-04305	1	/P	Bracket, Throttle Cable
2	629-04112	1		Wire Harness, Dash
3	631-0076	1		Boot, Steering Shaft
4	631-04007B	1	S	Dash
5	703-05132A	1	/P	Bracket, Throttle Mtg.
6	710-0604A	2	/P	Screw, Hex Wash. Hd. Tapp 5/16-18 x .625
7	710-0924	4	/P	Screw, Pan Hd., 1/4-20 x .75
8	710-3013	6	/P	Screw, Hex Cap, 1/4-20 x .5 GR5
9	712-0116	1	S	Nut, Hex Insert Jam Lock, 3/8-24 ..
10	712-0237	1	S	Nut, Hex Lock, 5/16-24
11	712-0292	2	/P	Nut, Speed, 1/4-20
12	723-3013	1	S	Washer, Friction, .515 x 1.5 x .12 ..
13	725-04022	1	S	Meter, Hour/Indicator
14	725-04076	1	S	Switch, PTO
15	725-04241	1		Gauge, Fuel
16	725-04261	1	S	Gauge, RPM
17	725-2017	1		Plug
18	725-3274	1		Switch, Headlight
19	725-3277	1	S	Switch, Ignition
20	725-3279B	1	/P	Switch, Hazard
21	731-05066	1		Panel, Meter
22	731-3209	1		Steering Wheel, Soft Grip
23	731-3210	1		Cover, Steering Wheel
24	731-3298	1		Handle, Throttle
25	731-3344	1		Panel, Dash Insert
26	731-3372	1	S	Extension, Dash
27	736-0255	2	S	Washer, Belleville, .51 x 1.14 x .04
28	736-0329	2	S	Washer, Lock, 1/4
29	736-04062	1	S	Washer, Flat, .344 x 1.5 x .1
30	736-0331	5	/P	Washer, Belleville, .39 x 1.13 x .062
31	736-3072	1	/P	Washer, Flat, .38 x .93 x .110 Hdn
32	732-04288	1		Spring, Torsion
33	738-04170	1		Screw, Shoulder, .374 x .56
34	759-3950	1	S	Key Set, Ingition
35	725-04243	1	S	Lamp, Yellow Panel



5254E Tractor
Dash Panel And Steering Wheel 1B065G & Before

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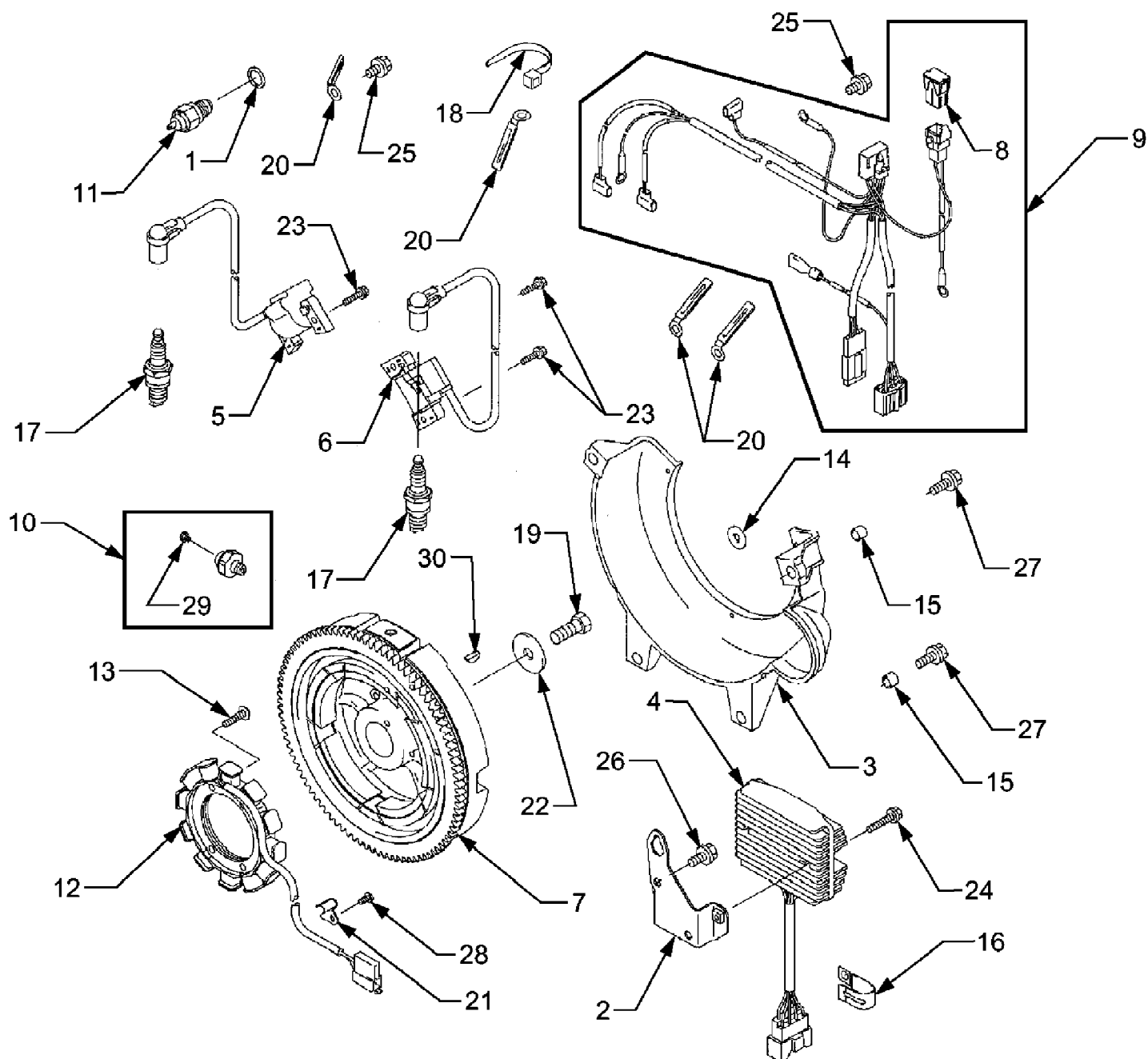
Ref #	Part Number	Qty	S/P/F	Description
1	603-0711A	1	S	Tab Assembly, Throttle
2	629-04058	1	S	Wire Harness, Dash
3	631-0076	1		Boot, Steering Shaft
4	631-04007B	1	S	Dash
5	703-05132	1	S	Bracket, Throttle Mtg.
6	710-0604A	2	/P	Screw, Hex Wash. Hd. Tapp 5/16-18 x .625
7	710-0924	4	/P	Screw, Pan Hd., 1/4-20 x .75
8	710-3013	6	/P	Screw, Hex Cap, 1/4-20 x .5 GR5
9	712-0116	1	S	Nut, Hex Insert Jam Lock, 3/8-24
10	712-0237	1	S	Nut, Hex Lock, 5/16-24
11	712-0292	2	/P	Nut, Speed, 1/4-20
12	723-3013	1	S	Washer, Friction, .515 x 1.5 x .12
13	725-04076	1	S	Switch, PTO
14	725-2017	1		Plug
15	725-3274	1		Switch, Headlight
16	725-3277	1	S	Switch, Ignition
17	725-3288	1	S	Panel, Instrument
18	731-3209	1		Steering Wheel, Soft Grip
19	731-3210	1		Cover, Steering Wheel
20	731-3298	1		Handle, Throttle
21	731-3344	1		Panel, Dash Insert
22	731-3372	1	S	Extension, Dash
23	736-0112	1	/P	Washer, Belleville, .531 x 1.62 x .045
24	736-0329	3	S	Washer, Lock, 1/4
25	736-04062	1	S	Washer, Flat, .344 x 1.5 x .1
26	736-3052	1	/P	Washer, Flat, .406 x 1.0 x .105
27	759-3950	1	S	Key Set, Ingition
28	736-04164	1		Washer, Spher., .39 x 1.62 x .045



5254E Tractor
Deck Lift

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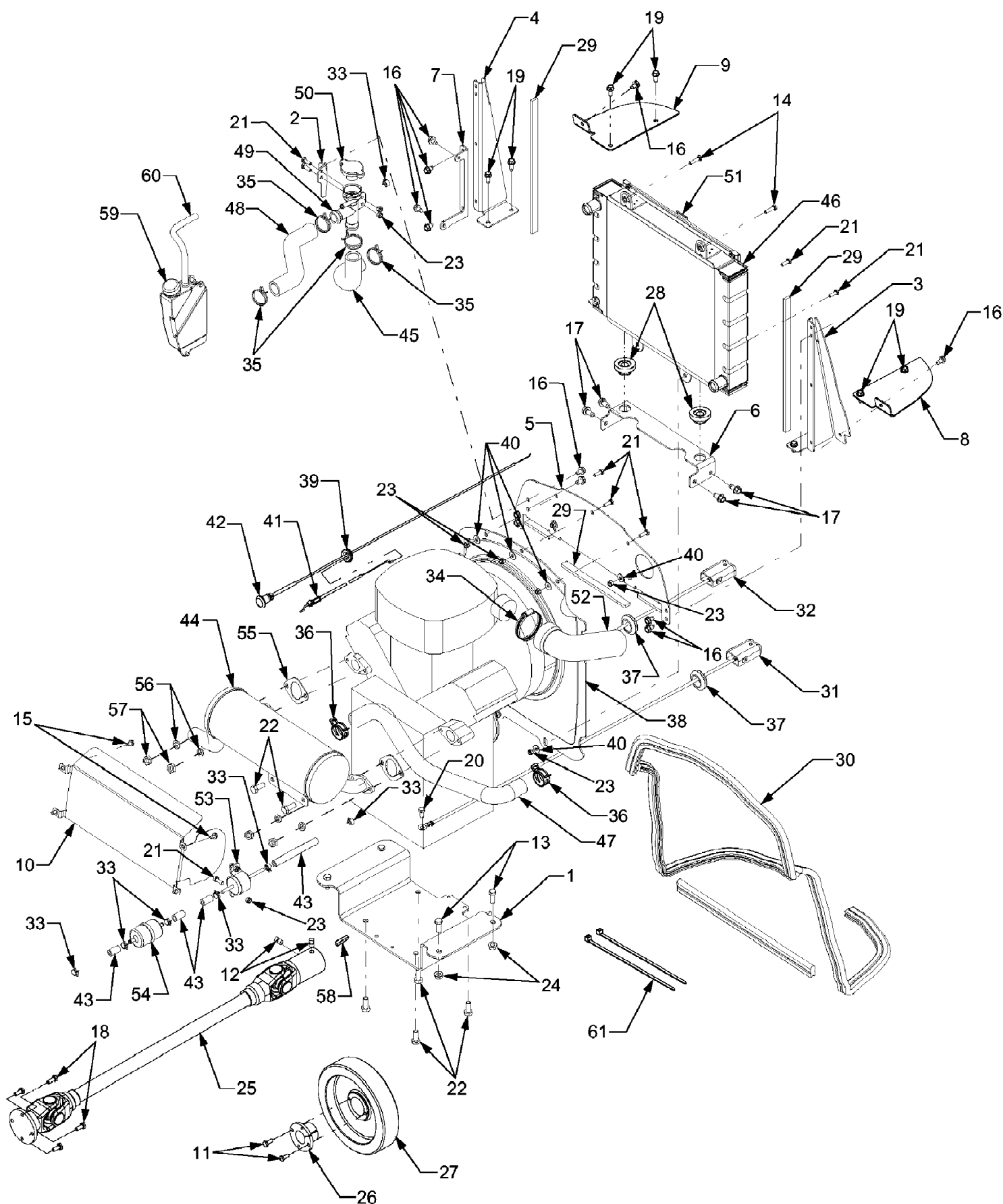
Ref #	Part Number	Qty	S/P/F	Description
1	603-0959	1	S	Shaft. Lift
2	603-0960-0637	1	/P	Arm, Lift
3	603-0979-0637	1		Plate, Lift Crank
4	711-04343	1		Pin, Clevis, .625 x 2.18
5	714-0145	2	S	Pin, Internal Cotter
6	715-0118	2	S	Pin, Spirol, 5/16 x 1.75
7	736-0531	1	S	Washer, Flat, .635 x 1.24 x .181
8	741-0170	2	S	Bearing, Flange w/Flats
9	747-3484A	1	/P	Rod, Crank Lift



5254E Tractor
Electrical

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Ref #	Part Number	Qty	S/P/F	Description
1	KM-11009-2766	1		Gasket
2	KM-11052-2068	1		Bracket
3	KM-14083-2055	1		Cover, Flywheel
4	KM-21066-2079	1		Regulator, Voltage
5	KM-21121-2090	1		Coil, Ignition, No. 1
6	KM-21121-2091	1		Coil, Ignition, No. 2
7	KM-21193-2177	1		Flywheel Assembly
8	KM-26004-1093	1		Fuse
9	KM-26030-2326	1		Harness (Includes Ref. No. 8)
10	KM-27010-2170	1	S	Switch
11	KM-27010-2182	1		Switch
12	KM-590331-2127	1		Coil, Charging
13	KM-92009-2273	4		Screw
14	KM-92022-2104	2		Washer
15	KM-92027-1568	4		Collar, 8.3 x 11.5 x 9
16	KM-92037-2101	1		Clamp
17	KM-BPR2ES	2		Plug, Spark
18	KM-92072-1195	1		Band
19	KM-92151-2097	1		Bolt, 12 x 30
20	KM-92170-2060	4		Clamp
21	KM-92171-2060	1		Clamp
22	KM-92200-2119	1		Washer, 12.2 x 40 x 3.0
23	KM-130G0520	4	S	Bolt, Flanged
24	KM-130G0630	2	/P	Bolt, Flanged
25	KM-130G0812	2		Bolt, Flanged
26	KM-130G0816	2	/P	Bolt, Flanged
27	KM-130G0820	4		Bolt, Flanged
28	KM-214B0510	1		Screw, Pan
29	KM-241B0406	1		Screw, Pan
30	KM-510A5100	1		Key, Woodruff



5254E Tractor
Engine And Drive Shaft 1B065G & Before

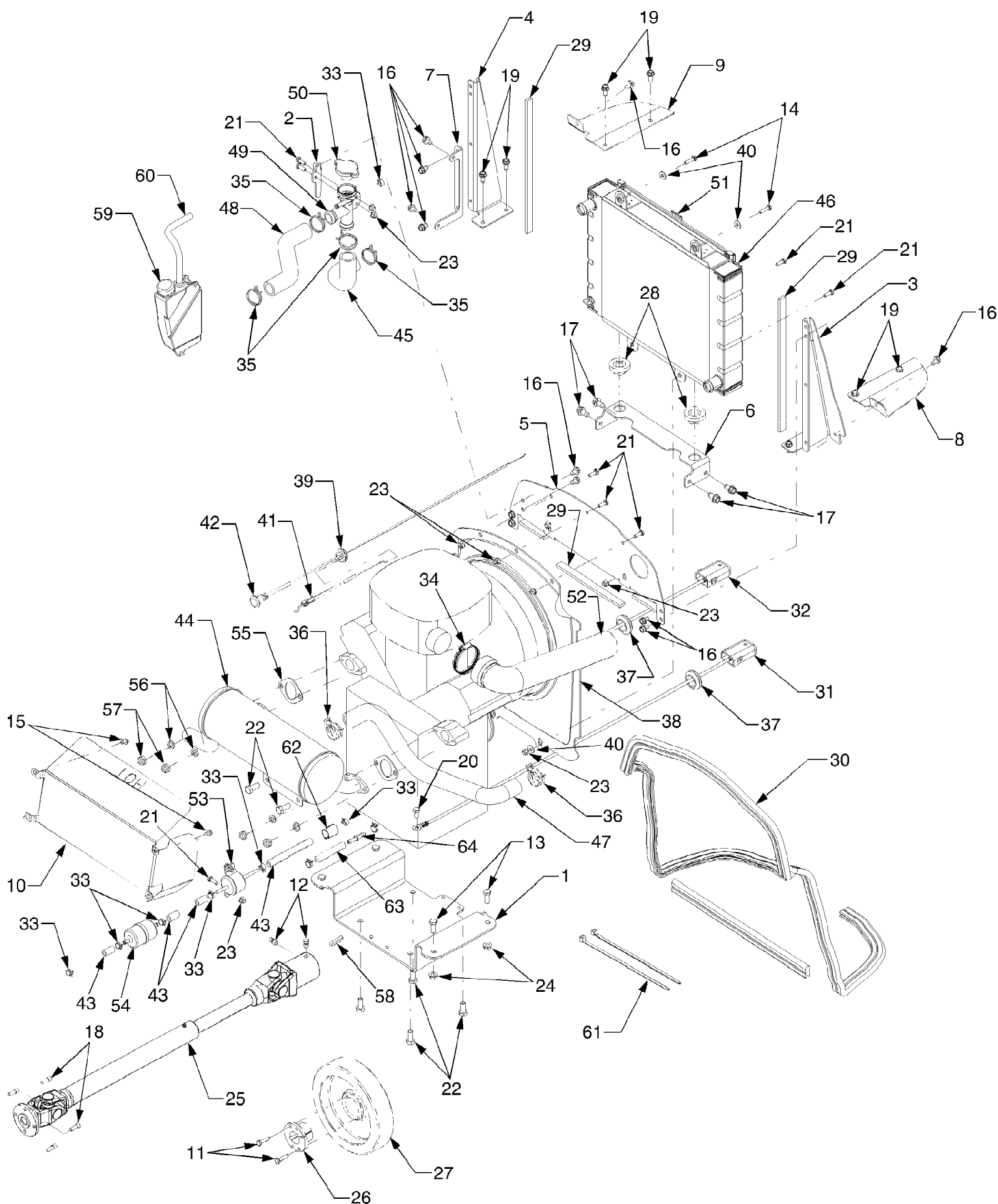
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Ref #	Part Number	Qty	S/P/F	Description
	629-04059	1	S	Harness, Engine Not Shown
1	703-3521B	1	S	Plate, Engine Mtg.
2	703-3684	1		Bracket, Filler Neck
3	703-3688	1		Bracket, Radiator Mtg. RH
	777S30632	1		Graphic, Warning
4	703-3689	1		Bracket, Radiator Mtg. LH .
	777S30632	1		Graphic, Warning
5	703-3691	1		Plate, Radiator Baffle
	777S30631	1		Graphic, Fan Warning
	777S30633	1		Graphic, Warning
6	703-3692	1		Bracket, Radiator Mtg.
7	703-3722	1		Bracket, Ovrflw Bottle Mtg.
8	703-05140	1	S	Plate, Baffle RH
9	703-05141	1	S	Plate, Baffle LH
10	703-4063A	1	S	Shield, Heat
11	710-0195	2	S	Screw, Hex Cap, 1/4-28 x .625 GR5
12	710-0357	2		Screw, Square Hd. Set, 3/8-16
13	710-0514	4	/P	Screw, Hex Cap, 3/8-16 x 1.0 GR5
14	710-0597	2	/P	Screw, Hex Cap, 1/4-20 x 1.0 GR5
15	710-0599	4	/P	Screw, Hex Wash Hd Tapp 1/4-20 x .5
16	710-0607	12	/P	Screw, Hex Wash Hd Tapp 5/16-18 x .5
17	710-0623	4	/P	Screw, Hex Wash Hd Tapp 3/8-16 x .75
18	710-0751	4	/P	Screw, Hex Cap, 1/4-20 x .62 GR5
19	710-1260A	8	/P	Screw, Hex Wash Hd Tapp 5/16-18 x .75
20	710-1376	1	/P	Screw, Hex Cap, M8-20 x 16 GR8.8
21	710-3015	9	/P	Screw, Hex Cap, 1/4-20 x .75 GR5
22	710-3208	6		Screw, Hex Cap, M10 x 1.5 x 25 GR5
23	712-0324	11	/P	Nut, Hex Nylon Insert Lock 1/4-20 GR8
24	712-0431	4	S	Nut, Hx Flnge Lock, 3/8-16
25	717-04112	1	S	Shaft, Drive
26	718-04068	1	S	Bushing, D Type
27	718-04069	1	S	Flywheel
28	722-0268	2		Grommet, Rubber
29	722-3022	1	S	Tape, Foam, .625 wide 42in.
30	723-3061	1		Seal, Heat Baffle 103in.
31	725-3282	1		Wire, Battery Neg.
32	725-3289	1		Wire, Battery Pos.
33	726-0205	7	/P	Clamp, Hose
34	726-0476	1		Clamp, Hose - Adjustable .
35	726-0480	4		Clamp, Hose
36	726-04026	2		Clamp, Hose
37	731-04018	2		Grommet
38	731-3364	1	S	Shroud, Fan
39	735-0226	1		Grommet
40	736-0173	7	/P	Washer, Flat, .28 x .74 x .063
41	746-3086A	1		Cable, Throttle
42	746-04015	1		Cable, Choke Control
43	751-3130	1		Fuel Line 5/16 ID 92in.
44	751-3166	1		Muffler
45	751-3177	1		Hose, Filler to Radiator
46	751-3185	1		Radiator
47	751-3187	1		Hose, Lower Radiator
48	751-3189B	1		Hose, Engine to Filler Neck

5254E Tractor
Engine And Drive Shaft 1B065G & Before

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Ref #	Part Number	Qty	S/P/F	Description
49	751-3190	1		Filler Neck, Remote Radiator
50	751-3192	1	S	Cap, Remote Filler
51	751-3193	1		Screen, Radiator
52	751-3203	1	/P	Hose, Intake Air
53	KM-49040-2065	1		Pump, Fuel
54	KM-49019-1055	1	/P	Filter, Fuel
55	KM-11060-2467	2		Gasket, Exhaust
56	KM-461F0800	4	S	Washer, Spring
57	KM-317R0800	4	/P	Nut, Hex
58	KM-92038-2101	1		Key, Crankshaft
59	KM-43078-2055	1		Bottle, Over Flow
60	KM-39062-2086	1		Tube
61	725-0157	2	/P	Tie, Cable



5254E Tractor
Engine And Drive Shaft 1B075G & After

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Ref #	Part Number	Qty	S/P/F	Description
	629-04131	1		Harness, Engine
1	703-3521B	1	S	Plate, Engine Mtg.
2	703-3684	1		Bracket, Filler Neck
3	703-3688	1		Bracket, Radiator Mtg. RH
	777S30632	1		Graphic, Warning
4	703-3689	1		Bracket, Radiator Mtg. LH .
	777S30632	1		Graphic, Warning
5	703-3691	1		Plate, Radiator Baffle
	777S30631	1		Graphic, Fan Warning
	777S30633	1		Graphic, Warning
6	703-3692	1		Bracket, Radiator Mtg.
7	703-3722	1		Bracket, Ovrflw Bottle Mtg.
8	703-05140B	1		Plate, Baffle RH
9	703-05141B	1		Plate, Baffle LH
10	703-4063B	1	/P	Shield, Heat
11	710-0299	2		Screw, Hex Cap, 1/4-28 x 1.0 GR5
12	710-0357	2		Screw, Square Hd. Set, 3/8-16
13	710-0514	4	/P	Screw, Hex Cap, 3/8-16 x 1.0 GR5
14	710-0597	2	/P	Screw, Hex Cap, 1/4-20 x 1.0 GR5
15	710-0599	4	/P	Screw, Hex Wash Hd Tapp 1/4-20 x .5
16	710-0607	12	/P	Screw, Hex Wash Hd Tapp 5/16-18 x .5
17	710-0623	4	/P	Screw, Hex Wash Hd Tapp 3/8-16 x .75
18	710-3218	4		Screw, Socket Hd Cap, 1/4-20 x .62 GR8
19	710-1260A	8	/P	Screw, Hex Wash Hd Tapp 5/16-18 x .75
20	710-1376	1	/P	Screw, Hex Cap, M8-20 x 16 GR8.8
21	710-3015	9	/P	Screw, Hex Cap, 1/4-20 x .75 GR5
22	710-3208	6		Screw, Hex Cap, M10 x 1.5 x 25 GR5
23	712-04064	11	/P	Nut, Hex Insert Flange Lock 1/4-20 GrF
24	712-04065	4	/P	Nut, Hx Insert Flange Lock, 3/8-16 GrF
25	717-04112	1	S	Shaft, Drive
26	718-04068	1	S	Bushing, D Type
27	718-04069	1	S	Flywheel
28	722-0268	2		Grommet, Rubber
29	722-3022	1	S	Tape, Foam, .625 wide 42in.
30	723-3061	1		Seal, Heat Baffle 103in.
31	725-3282	1		Wire, Battery Neg.
32	725-3289	1		Wire, Battery Pos.
33	726-0205	9	/P	Clamp, Hose
34	726-0476	1		Clamp, Hose - Adjustable .
35	726-0480	4		Clamp, Hose
36	726-04026	2		Clamp, Hose
37	731-04018	2		Grommet
38	731-3364	1	S	Shroud, Fan
39	735-0226	1		Grommet
40	736-0173	4	/P	Washer, Flat,. 28 x .74 x .063
41	746-3086A	1		Cable, Throttle
42	746-04015	1		Cable, Choke Control
43	751-3130	1		Fuel Line 5/16 ID 92in.
44	751-3166	1		Muffler
45	751-3177	1		Hose, Filler to Radiator
46	751-3185	1		Radiator
47	751-3187	1		Hose, Lower Radiator
48	751-3189B	1		Hose, Engine to Filler Neck

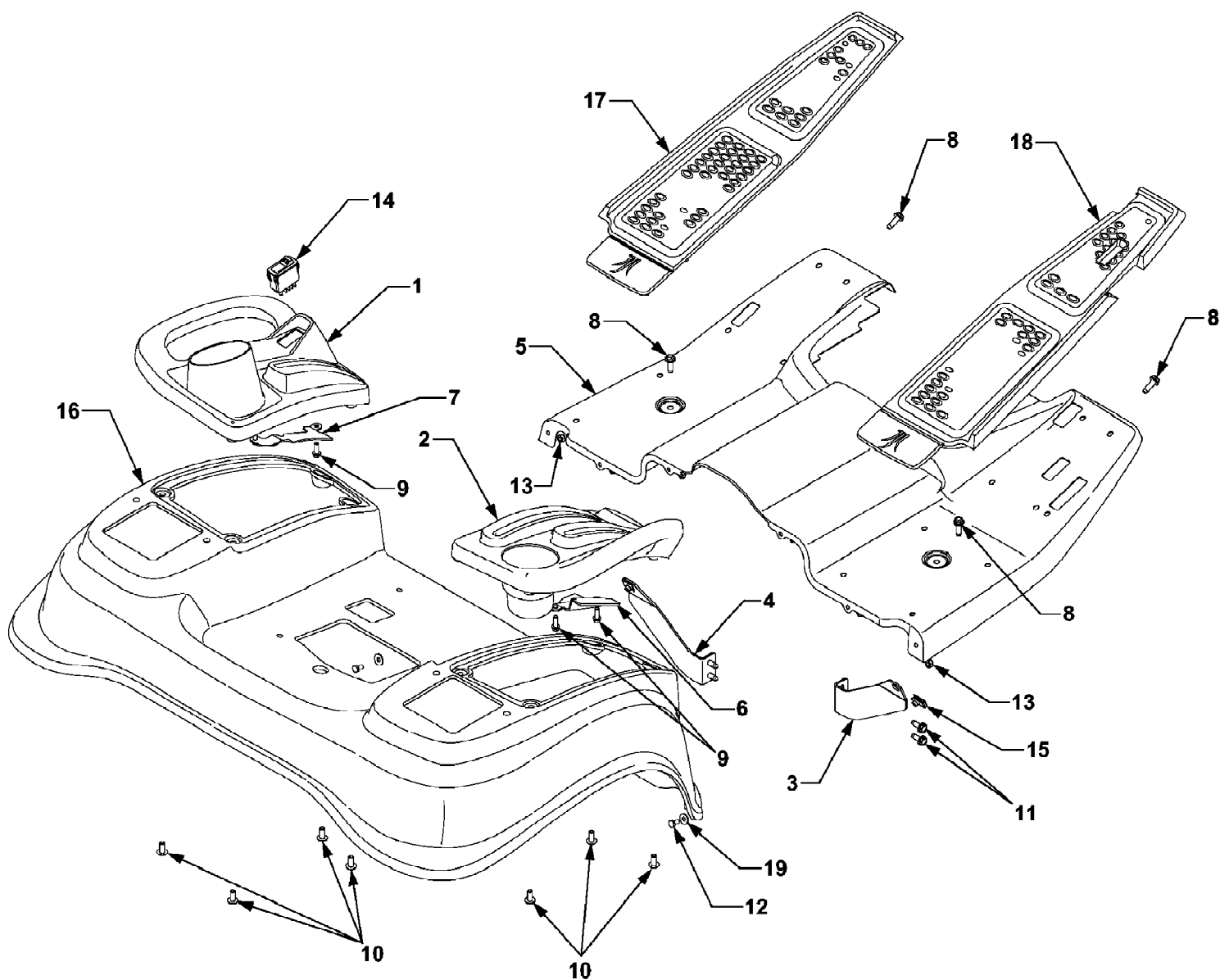
5254E Tractor
Engine And Drive Shaft 1B075G & After

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Ref #	Part Number	Qty	S/P/F	Description
49	751-3190	1		Filler Neck, Remote Radiator
50	751-3192	1	S	Cap, Remote Filler
51	751-3193	1		Screen, Radiator
52	751-3186	1	S	Hose, Intake Air
53	KM-49040-2065	1		Pump, Fuel
54	KM-49019-1055	1	/P	Filter, Fuel
55	KM-11060-2467	2		Gasket, Exhaust
56	KM-461F0800	4	S	Washer, Spring
57	KM-317R0800	4	/P	Nut, Hex
58	KM-92038-2101	1		Key, Crankshaft
59	KM-43078-2055	1		Bottle, Over Flow
60	KM-39062-2086	1		Tube
61	725-0157	2	/P	Tie, Cable
62	751-10054	1	/P	Sleeve, Fuel Line Reflective
63	751-0535	1		Fuel Line, 1/4 Return 65in.
64	751-10221	1		Fitting, Fuel Restrictor: 2mm

5254E Tractor
Fender And Running Board 1B065G & Before

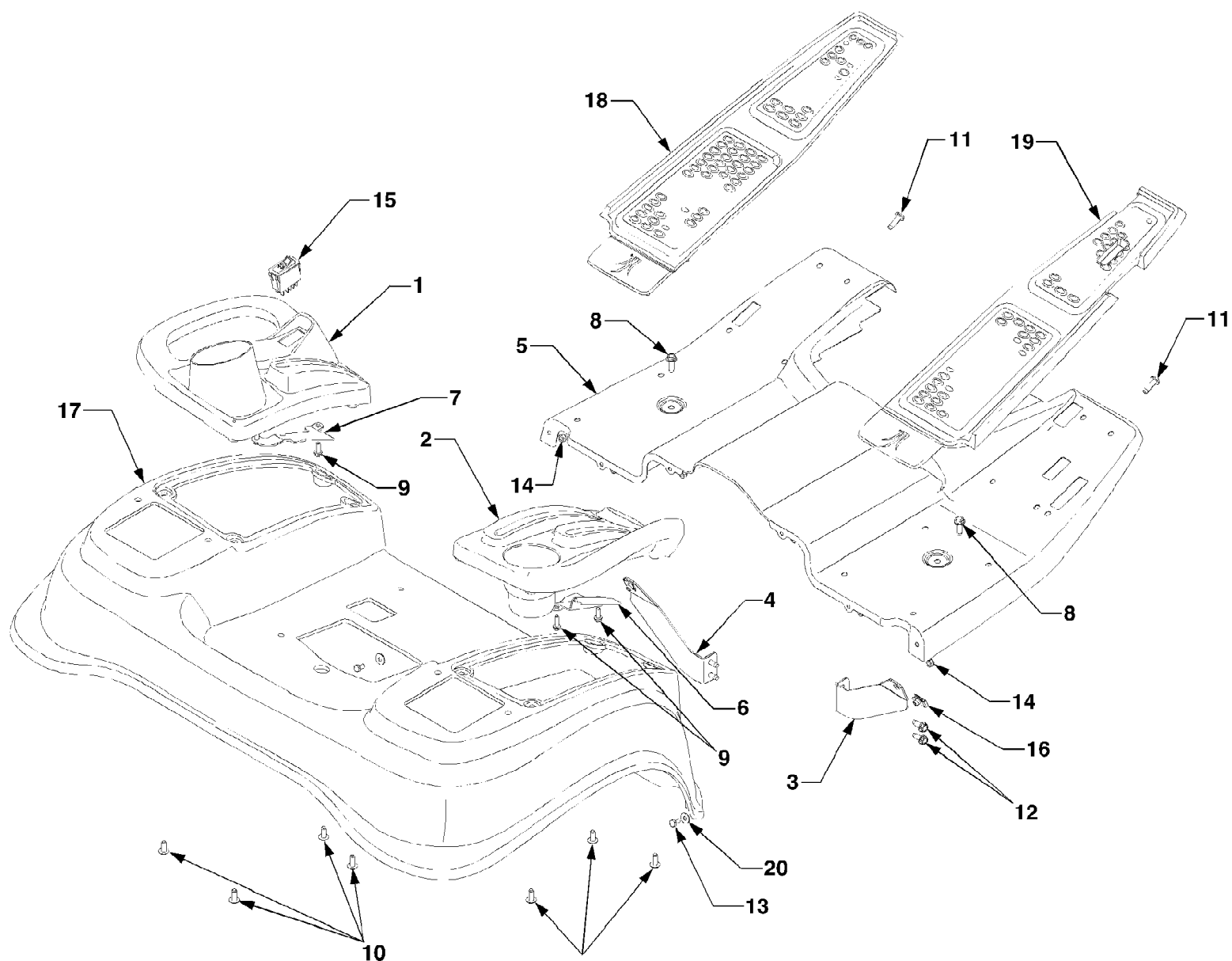
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5254E Tractor
Fender And Running Board 1B065G & Before

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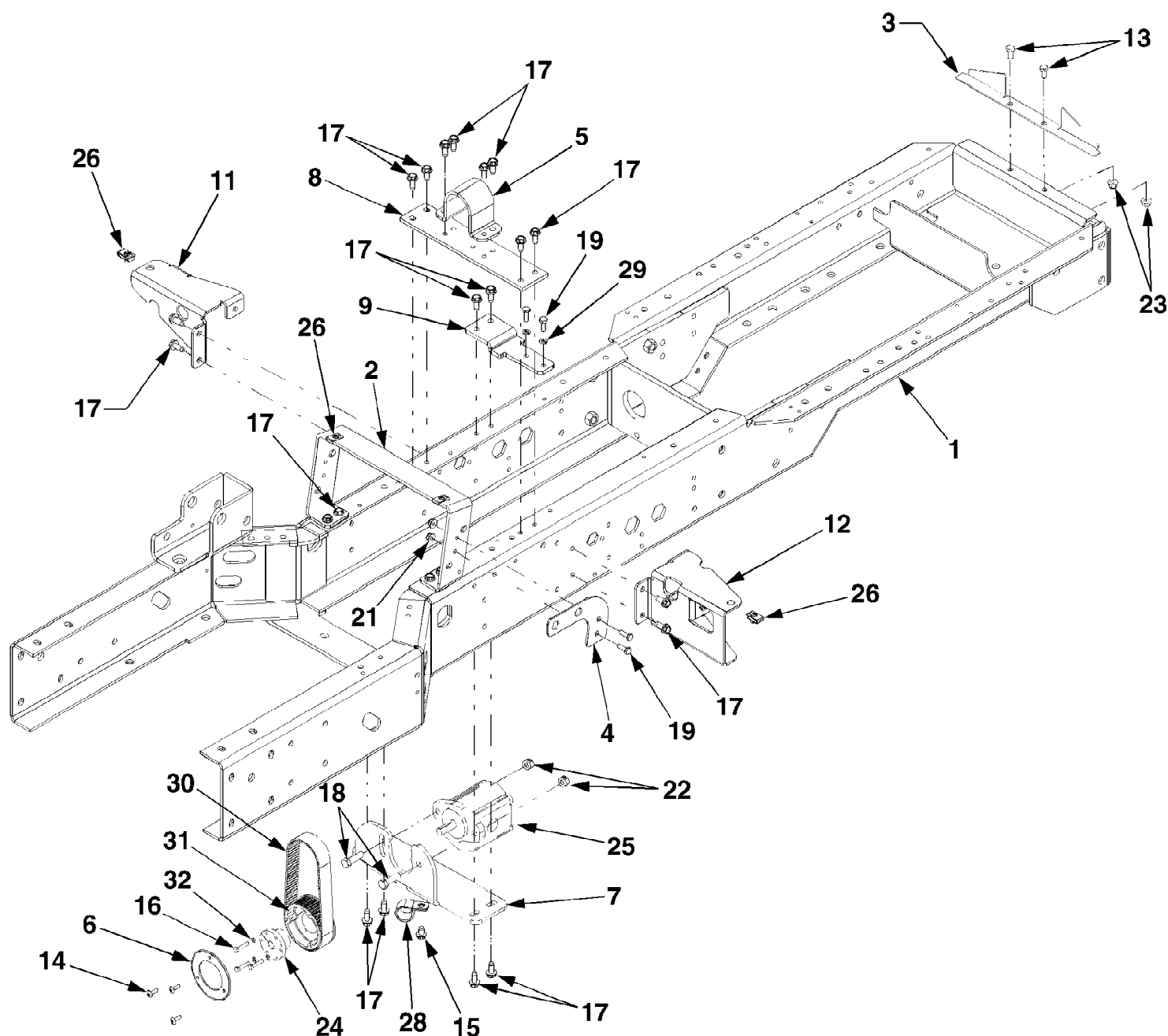
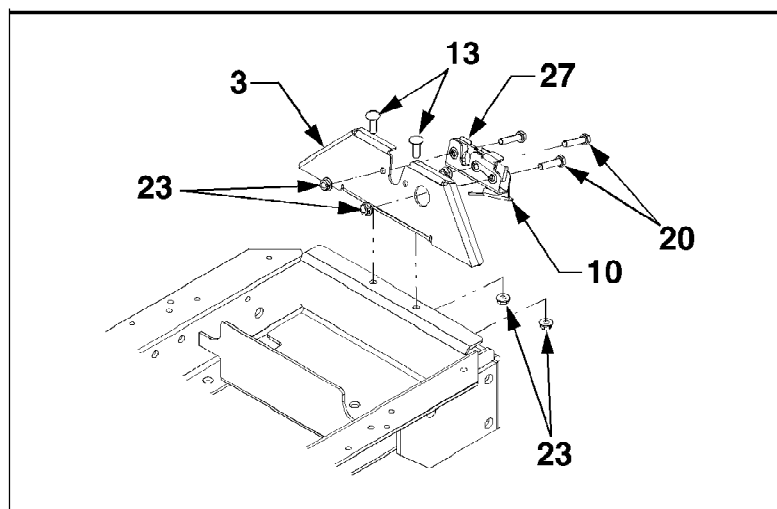
Ref #	Part Number	Qty	S/P/F	Description
1	631-04031	1	S	Cover, Fender, LH
2	631-04032	1	S	Cover, Fender, RH
3	703-05105-0637	1	/P	Bracket, Running Board Mtg. RH
4	703-05113-0637	1	/P	Bracket, Running Board Mtg. LH
5	703-05199-0716	1		Running Board
	777S32332	1		Graphic, Instruction
	777S32274	1		Graphic, Warning
6	703-05306	1	S	Bracket, Lift Float Gate
7	703-05307	1	S	Bracket, Shift Gate, Hi-Lo
8	710-0602	4	/P	Screw, Hex Wash. Hd. Tapp 5/16-18 x 1.0
9	710-0895	4		Screw, Hex Wash. Hd, Tapp 1/4-15 x .75
10	710-1242	8	/P	Screw, Truss Phillips Hd. 5/16-14 x .75
11	710-1260A	4	/P	Screw, Hex Wash. Hd. Tapp 5/16-18 x .75
12	710-3013	6	/P	Screw, Hex Cap, 1/4-20 x .5 GR5
13	712-0324	6	/P	Nut, Hex Insert Lock, 1/4-20 GR8
14	725-04070	1	S	Switch, PTO Reverse
15	726-0211	2	S	Nut, Speed, 5/16-18
16	731-04025	1	S	Fender
	777D07564	2		Graphic, Reflector
	777D07729	1	/P	Graphic, Cub Cadet
	777S32286	1		Graphic, Warning
17	735-0275	1		Pad, Floor - LH
18	735-0276	1		Pad, Floor - RH
19	736-3090	6	/P	Washer, Flat, .26 x .72 x .06



5254E Tractor
Fender And Running Board 1B075G & After

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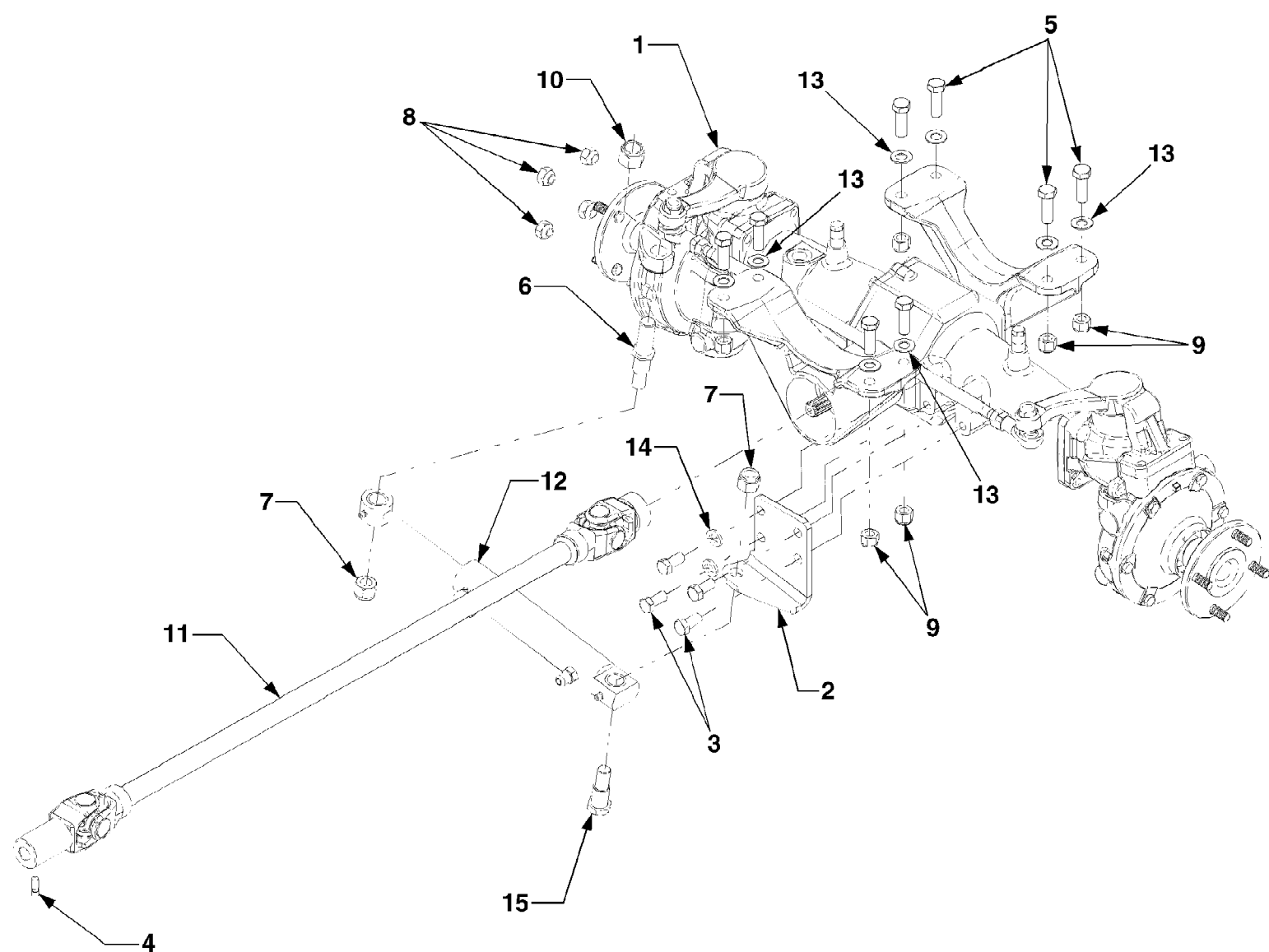
Ref #	Part Number	Qty	S/P/F	Description
1	631-04031	1	S	Cover, Fender, LH
2	631-04032	1	S	Cover, Fender, RH
3	703-05105-0637	1	/P	Bracket, Running Brd Mtg. RH
4	703-05113-0637	1	/P	Bracket, Running Brd Mtg. LH
5	703-05199-0716	1		Running Board
	777S32332	1		Graphic, Instruction
	777S32274	1		Graphic, Warning
6	703-05306A	1	S	Bracket, Lift Float Gate
7	703-05307A	1		Bracket, Shift Gate, Hi-Lo
8	710-0602	2	/P	Screw, Hex Wash. Hd. Tapp 5/16-18 x 1.0
9	710-0895	4		Screw, Hex Wash. Hd, Tapp
10	710-1242	8	/P	Screw, Truss Phillips Hd.
11	710-0971	2		Screw, Pan Hd. 5/16-18 x 1.0
12	710-1260A	4	/P	Screw, Hex Wash. Hd. Tapp
13	710-3013	6	/P	Screw, Hx. Cap, 1/4-20 x .5 GR5
14	712-0324	6	/P	Nut, Hx. Insert Lck, 1/4-20 GR8
15	725-3273	1		Switch, PTO Reverse
16	726-0211	2	S	Nut, Speed, 5/16-18
17	731-05089	1	S	Fender
	777D08643	1		Graphic, Reflector RH
	777D08642	1		Graphic, Reflector LH
	777D07729	1	/P	Graphic, Power Shaft
	777S32286	1		Graphic, Warning
	777D08753	2		Graphic, 4WD
18	735-0275	1		Pad, Floor - LH
19	735-0276	1		Pad, Floor - RH
20	736-3090	6	/P	Washer, Flat, .26 x .72 x .06 .



5254E Tractor
Frame

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0961A-0637	1	/P	Frame
2	703-05031-0637	1	/P	Bracket, Front Seat Mount
3	703-05137A	1	S	Bracket, Hood Latch Mtg. — Mfg. Code 1C315G and before
	703-05782	1	/P	Bracket, Hood Latch — Mfg. Code 1D015G and After
4	703-05714-0637	1		Bracket, Fitting Mtg.
5	703-05737-0637	1		Shield, Drive Shaft
6	703-05741	1		Keeper, Belt
7	703-05743-0637	1		Bracket, Aux. Pump Mtg.
8	703-05748-0637	1		Shield Lower Drive Shaft
9	703-05771A-0637	1	/P	Plate, Filter Mounting
10	703-3503A	1	/P	Lever, Hood Latch — Mfg. Code 1C315G and before
11	703-4124A-0637	1		Bracket, Running Board Mtg.
12	703-4125A-0637	1		Bracket, Running Board Mtg.
13	710-0276	2	/P	Screw, Carriage, 5/16-18 x 1.0 — Mfg. Code 1C315G and before
	710-3025	1	/P	Screw, Hex Cap, 5/16-18 x .625 GR5 — Mfg. Code 1D015G and After
14	710-0473	3	/P	Screw, Truss Hd. Mach. #10-24 x .5
15	710-0607	1	/P	Screw, Hex Wash. Hd Tapp 5/16-18 x .5
16	710-1194	3		Screw, Hex Mach. #10-24 x 1.0 GR5
17	710-1260A	25	/P	Screw, Hex Wash. Hd. Tapp, 5/16-18 x .75
18	710-3005	2	/P	Screw, Hex Cap, 3/8-16 x 1.25 GR5
19	710-3015	4	/P	Screw, Hex Cap, 1/4-20 x .75 GR5
20	710-3083	3	/P	Screw, Hex Cap, 5/16-18 x 1.375 GR5 — Mfg. Code 1C315G and before
21	712-04064	2	/P	Nut, Hex Nylon Flange Lock, 1/4-20 GRF
22	712-3000	2	S	Nut, Hex Lock, 3/8-20 GrB
23	712-04063	2	/P	Nut, Hex Flange Insert Lock, 5/16- 16 GrF (Replaces 712-3004A) (5)
24	718-04129	1	S	Bushing, Tapered
25	718-04130	1	S	Pump, Aux. Hydraulic
26	726-0211	4	S	Nut, U Speed, 5/16-18
27	726-0455	1		Latch, Hood — Mfg. Code 1C315G and before
28	726-0475	1		Clamp
29	736-0329	2	S	Washer, Lock, 1/4
30	754-04086	1	S	Belt, HTS, 5 x 25 x 500
31	756-04176	1	S	Pulley, 52T Cog
32	736-0722	3	S	Washer, Lock, #10



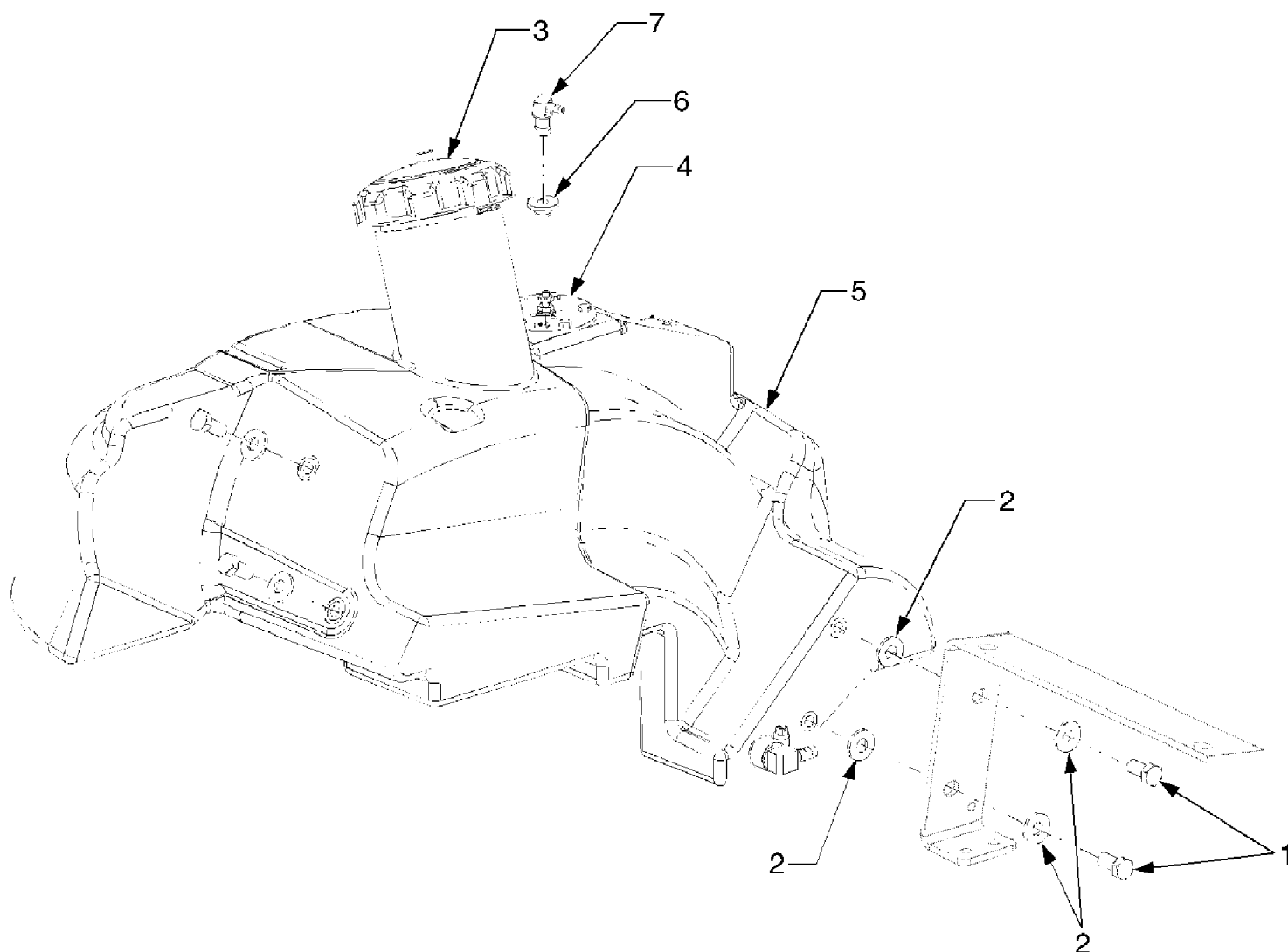
5254E Tractor
Front Axle

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Ref #	Part Number	Qty	S/P/F	Description
1	618-04028A	1	S	Axle, 4WD Front
2	703-05357	1	S	Bracket, Cylinder Mounting
3	710-04208	4		Screw, Hex Cap, w/Patch M12-1.75 x 25 GR8
4	710-04214	1		Screw, Sq. Hd Lock. 5/16-18
5	710-3181	8	/P	Screw, Hex Cap 1/2-13 x 1.5 GR5
6	711-1410	1		Stud, Cylinder Mounting
7	712-3016	2	/P	Nut, Hex Insert Lock 5/8-11 GR5
8	712-3050	8	/P	Nut, Lug, 7/16-14
9	712-3083	8	/P	Nut, Hex Insert Lock, 1/2-13 GR8
10	712-3107	1	/P	Nut, Hex Lock, 3/4-10 GRC
11	717-04010	1	S	Shaft, 4WD Drive
12	717-04119	1	S	Cylinder, Steering
12	727-3012	1	/P	Fitting, 90 Deg Hyd 3/8 x 3/8 Not shown
12	927-3002	1	/P	Connector - Swivel Tube 37 Degree Fl Not shown
13	736-0272	8	S	Washer, Flat, .51 x 1.0 x .06
14	736-0921	2	S	Washer, Lock, 1/2
15	738-04049	1	S	Screw, Shoulder, .75 x 1.03

5254E Tractor
Fuel Tank

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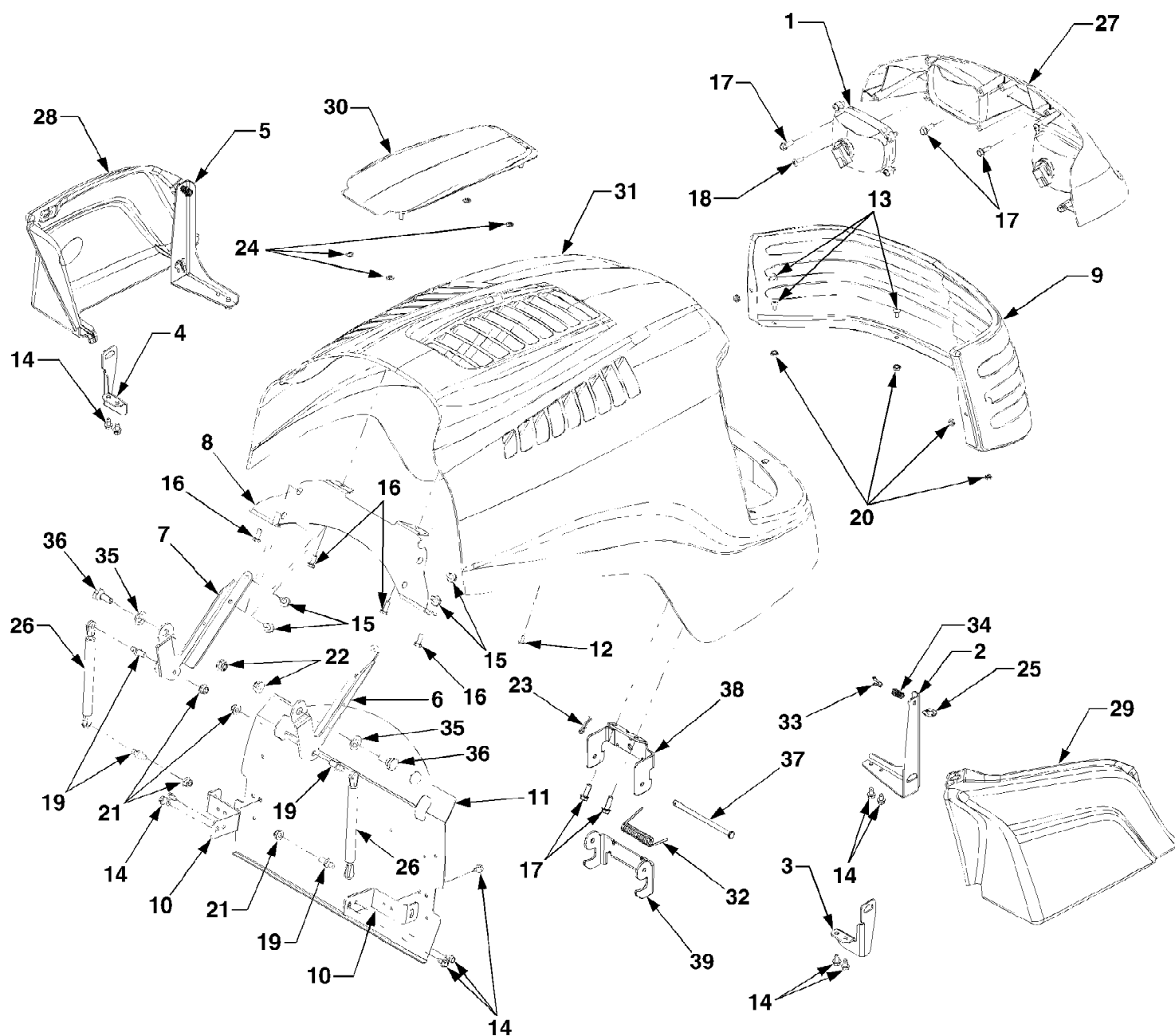
5254E Tractor
Fuel Tank

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Ref #	Part Number	Qty	S/P/F	Description
1	710-3119	4	/P	Screw, Hex Cap, Lock 3/8-16 x .75 GR5
2	736-0262	6	/P	Washer, Flat, .385 x .87 x .092
3	751-3124B	1	S	Cap, Fuel
4	751-10099	1	S	Sensor, Fuel Level
5	751-3211	1		Tank, Fuel
6	735-0149	1	S	Bushing, Rubber
7	751-3174	1		Fitting, Fuel Return

5254E Tractor
Hood with Louvers, Grill & Panels

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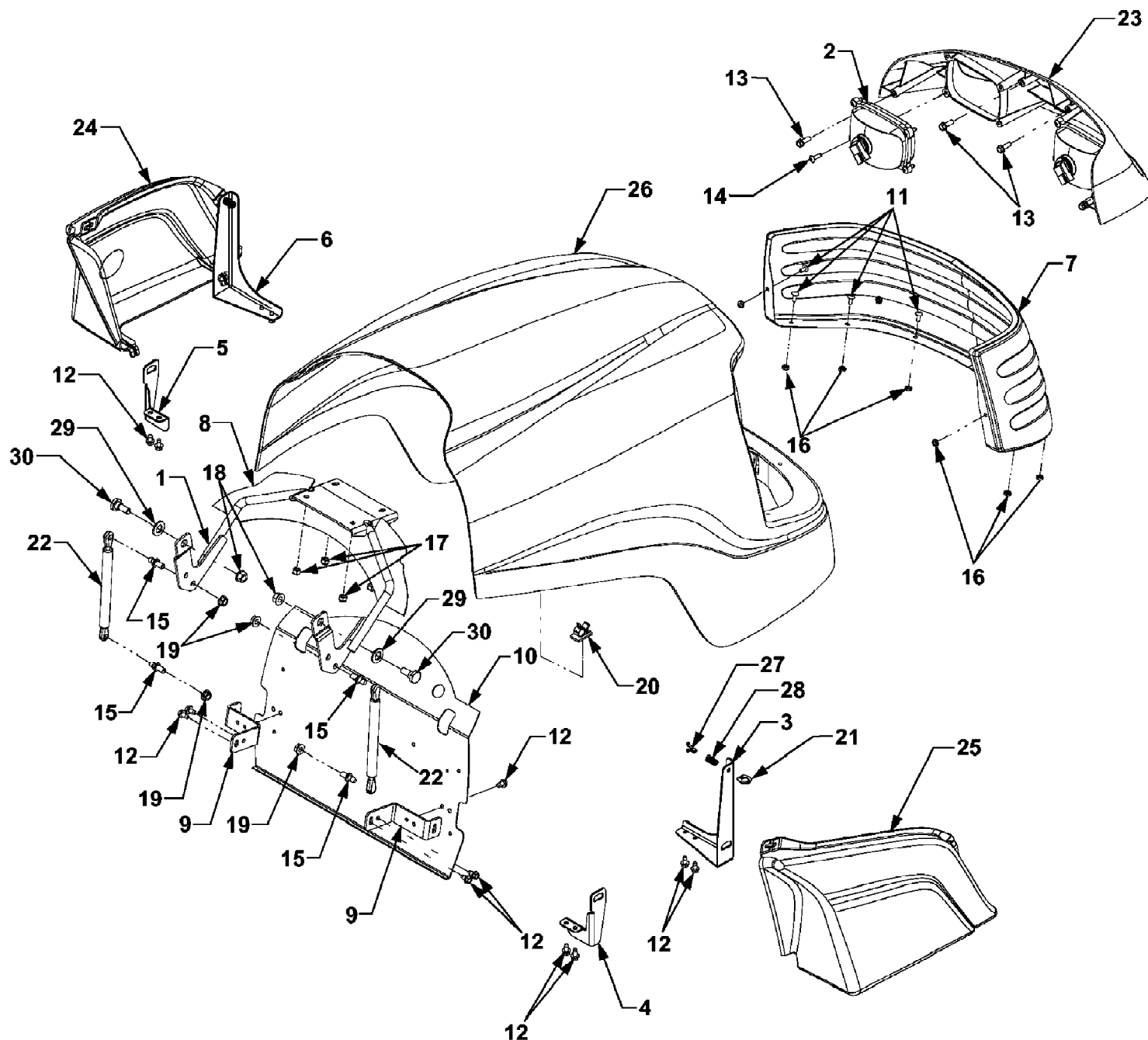
5254E Tractor
Hood with Louvers, Grill & Panels

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Ref #	Part Number	Qty	S/P/F	Description
1	625-04004	1	S	Headlight Assembly
1	725-04084	2	S	Bulb Assembly, Headlight not shown
2	703-05281-0637	1	/P	Brkt, Side Pnl. Mtg. RH
3	703-05284-0637	1	/P	Brkt, Side Pnl. Mtg. RH Rear
4	703-05293-0637	1	/P	Brkt, Side Pnl. Mtg. LH Rear
5	703-05295-0637	1	/P	Brkt, Side Panel Mtg. LH
6	703-05652-0637	1		Bracket, Hinge, RH
7	703-05653-0637	1		Bracket, Hinge, LH
8	703-05655-0637	1		Bracket, Hood Mounting
9	703-3394	1	S	Screen, Intake
10	703-3764-0637	2		Bracket, Panel Mtg.
11	703-3765-0637	1		Shield, Lower Heat
12	710-04164	1	/P	Screw, Hex Wash Hd, #8-18 x .375
13	710-0473	6	/P	Screw, Truss Hd, 10-24 x .5
14	710-0599	14	/P	Screw, Hex Wash Hd Tapp 1/4-20 x .5
15	710-0607	4	/P	Screw, Hex Wash Hd Tapp 5/16-18 x .
16	710-0751	4	/P	Screw, Hex Cap 1/4-20 x .62 GR5
17	710-0895	6		Screw, Hex Wash. Hd. 1/4-20 x .75
18	710-1220	8	/P	Screw, Truss Phil. Hd. 12-16 x .75
19	710-3170	4		Stud, Cylinder, 5/16-18 Thrd
20	712-0272	6	/P	Nut, Hex Sems, 10-24
21	712-04063	4	/P	Nut, Hex Insert Flange Lock, 5/16-18
22	712-04065	2	/P	Nut, Hex Insert Flange Lock, 3/8-16
23	714-0104	1	S	Pin, Internal Cotter
24	726-0233	4	/P	Nut, Push, .25 ID
25	726-3056	4		Latch, 1/4 Turn Panel
26	727-3194	2		Cylinder, Gas Spring
27	731-04211	1	S	Bezel, Headlight
28	731-04540	1	S	Panel, Side LH
29	731-04541	1	S	Panel, Side RH
30	731-05161	1	S	Cover, Hood
31	759-04210	1	/P	Hood Service Kit (contains 931-06889, 726-0233, 710-1242, 721-04162 and installation instructions)
31	731-06889	1	S	Hood Replaces 731-05301
31	726-0233	4	/P	Push Nut .25 x .50 not shown
31	710-1242	4	/P	Screw, Hi Low 5/16-14 x .75 not shown
31	721-04162	2		Foam Strip not shown
31	777D07558	1		Graphic, Hood RH not shown
31	777D07559	1		Graphic, Hood LH not shown
31	777D07732	1	/P	Graphic, Model 5254 LH not shown
31	777D07733	1	/P	Graphic, Model 5254 RH not shown
32	732-04281A	1	/P	Spring, Torsion
33	732-0936	4		Clip, Spring
34	732-0937	4		Spring, Compression
35	736-0272	2	S	Washer, Flat, .51 x 1.0 x .060
36	738-0380	2	S	Screw, Shoulder, .5 x .27 Lg 3/8-16
37	747-1323A	1		Rod, .25 x 4.55
38	783-04714	1	S	Plate, Latch
39	783-04717A	1	/P	Bracket, Latch Pivot

5254E Tractor
Hood, Grill And Side Panels

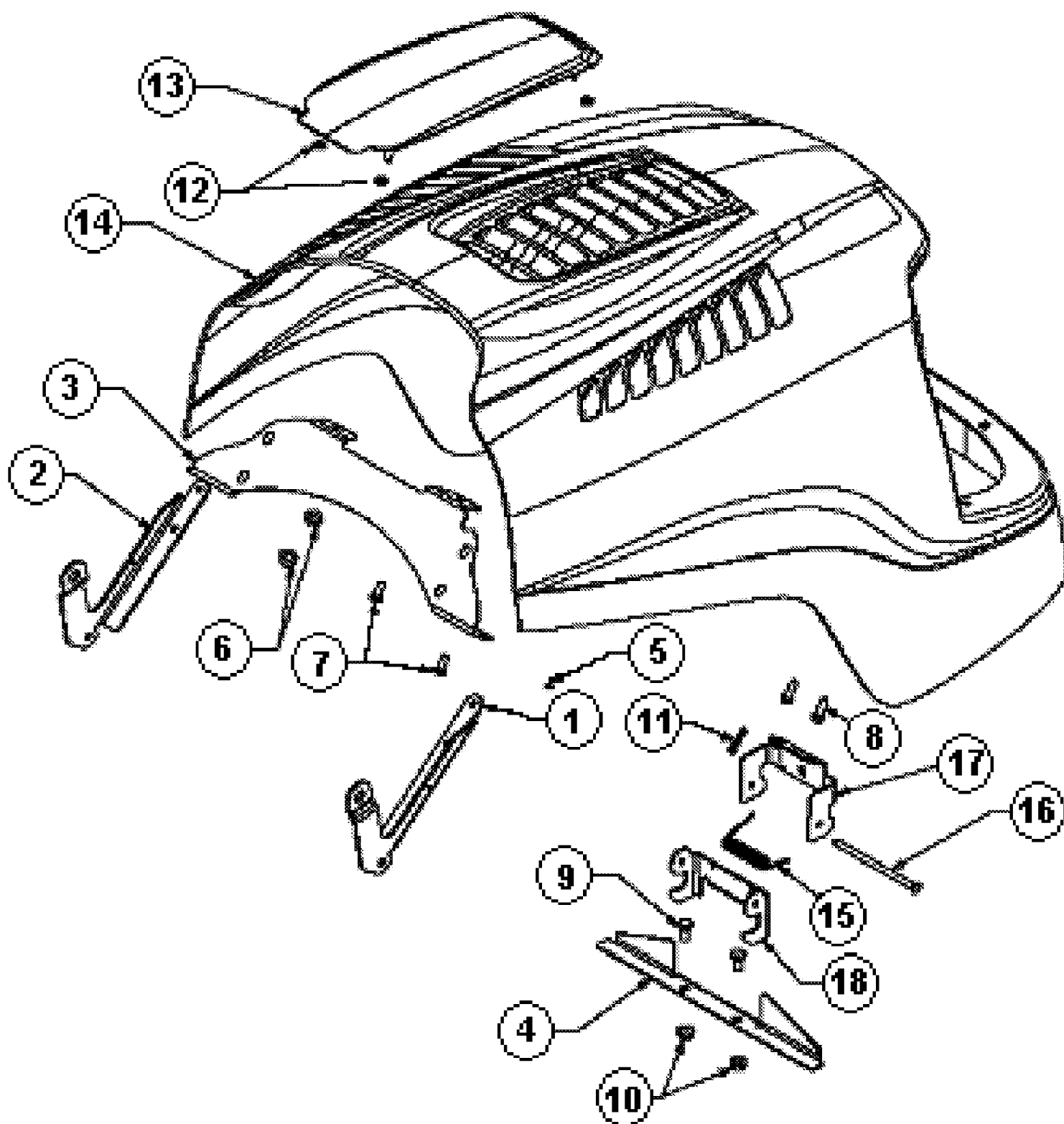
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5254E Tractor
Hood, Grill And Side Panels

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0719A-0637	1	/P	Hinge Assembly, Hood
2	625-04004	1	S	Headlight Assembly
2	725-04084	2	S	Bulb Assembly, Headlight not shown
3	703-05281-0637	1	/P	Brkt, Side Pnl. Mtg. RH
4	703-05284-0637	1	/P	Brkt, Side Pnl. Mtg. RH Rear
5	703-05293-0637	1	/P	Brkt, Side Pnl. Mtg. LH Rear
6	703-05295-0637	1	/P	Brkt, Side Panel Mtg. LH
7	703-3394	1	S	Screen, Intake
8	703-3712A	1	S	Shield, Upper Heat
9	703-3764	1		Bracket, Panel Mtg.
10	703-3765	1		Shield, Lower Heat
11	710-0473	8	/P	Screw, Truss Hd, 10-24 x .5
12	710-0599	14	/P	Screw, Hex Wash Hd Tapp 1/4-20 x .5
13	710-0895	4		Screw, Hex Wash. Hd. 1/4-20 x .75
14	710-1220	8	/P	Screw, Truss Phil. Hd. 12-16 x .75
15	710-3170	4		Stud, Cylinder, 5/16-18
16	712-0272	8	/P	Nut, Hex Sems, 10-24
17	712-0324	4	/P	Nut, Hex Nylon Insert Lock, 1/4-20
18	712-0431	2	S	Nut, Hx Flange Lk, 3/8-16
19	712-3004A	4	/P	Nut, Hx Flange Lk, 5/16-18
20	726-04010	1		Clip, Retaining
21	726-3056	4		Latch, 1/4 Turn Panel
22	727-3194	2		Cylinder, Gas Spring
23	731-04211	1	S	Bezel, Headlight
24	731-04540	1	S	Panel, Side LH
25	731-04541	1	S	Panel, Side RH
26	759-04113A	1	/P	Hood, Service Kit Replaces 731-3277, Refer to diagram Hood 759-04113A
26	731-06889	1	S	Hood Replaces 731-3277
26	777D07558	1		Graphic, Hood RH not shown
26	777D07559	1		Graphic, Hood LH not shown
26	777D07733	1	/P	Graphic, Model 5254 RH not shown
26	777D07732	1	/P	Graphic, Model 5254 LH not shown
27	732-0936	4		Clip, Spring
28	732-0937	4		Spring, Compression
29	736-0192	2	S	Washer, Flat, .53 x .93 x .090.
30	738-0380	2	S	Screw, Shlder, .5 x .27 3/8-16



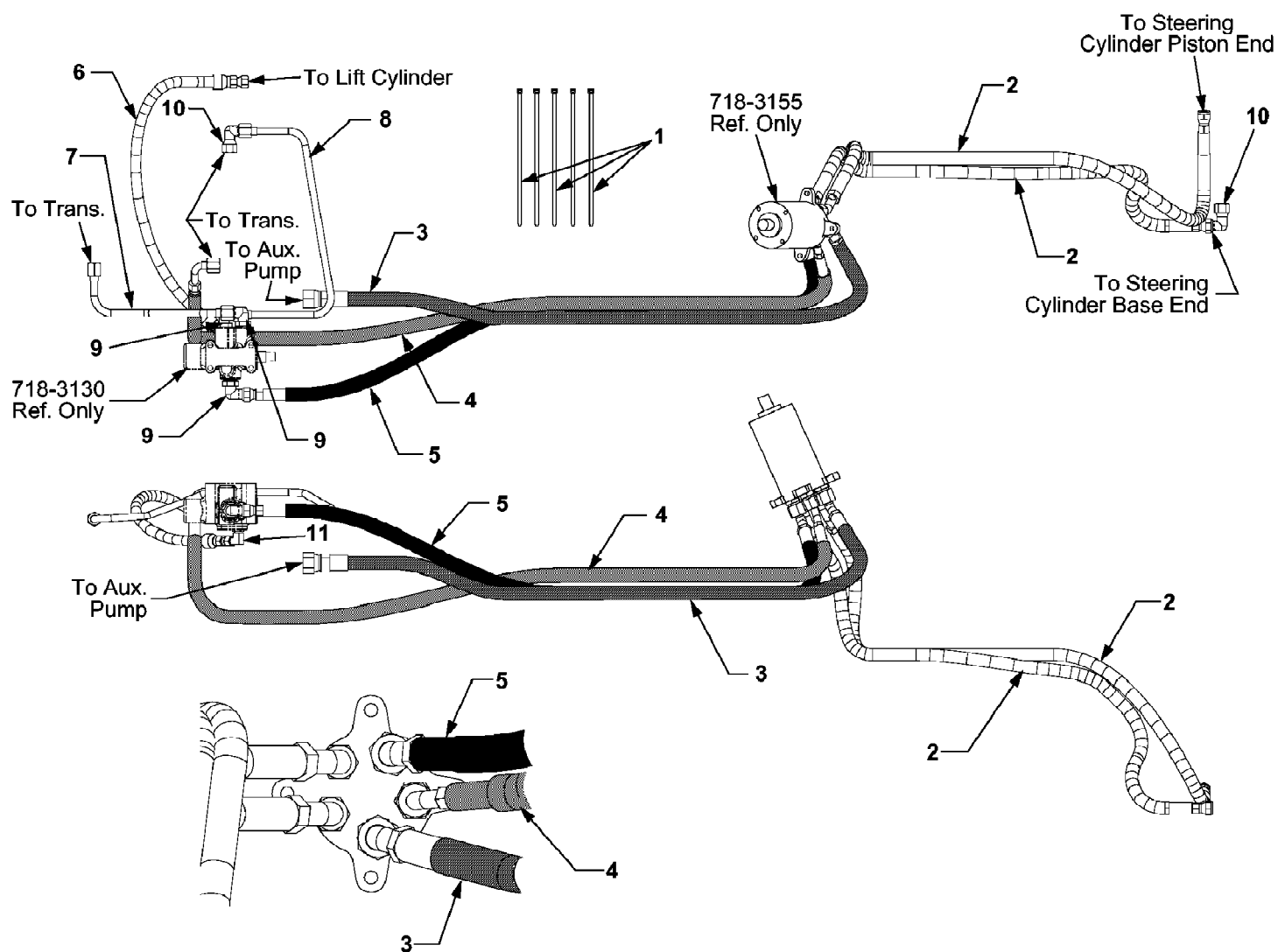
5254E Tractor
Hood, Service Kit 759-04113A

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Ref #	Part Number	Qty	S/P/F	Description
1	703-05652	1		RH Hinge Bracket
2	703-05653	1		LH Hinge Bracket
3	703-05655A	1		Hood Mounting Bracket
4	703-05782	1	/P	Hood Latch Bracket
5	710-0224	1	S	#10-16 x .500 Hex Screw
6	710-0607	4	/P	5/16-18 x .50 Screw
7	710-1242	4	/P	5/16-14 x .75 HiLow Screw
8	710-0895	2		1/4-20 x .750 Screw
9	710-3025	2	/P	5/16-18 x .625 Bolt
10	712-04063	2	/P	5/16-18 Nylon Flange Lock Nut
11	714-0104	1	S	Cotter Pin
12	726-0233	4	/P	Push Nut
13	731-05161	1	S	Hood Cover
14	731-06889	1	S	Hood
15	732-04281A	1	/P	Latch Spring
16	747-1323A	1		Pivot Rod
17	783-04714	1	S	Latch Plate
18	783-04717A	1	/P	Pivot Latch Bracket
	721-04162	2		Foam Strip Not shown
	736-0400	2	S	Flat washer Not shown
	726-0272	1	/P	Clamp Not shown
	759-04113A	1	/P	Service Kit Includes all parts shown

5254E Tractor Hydraulics 1B065G & Before

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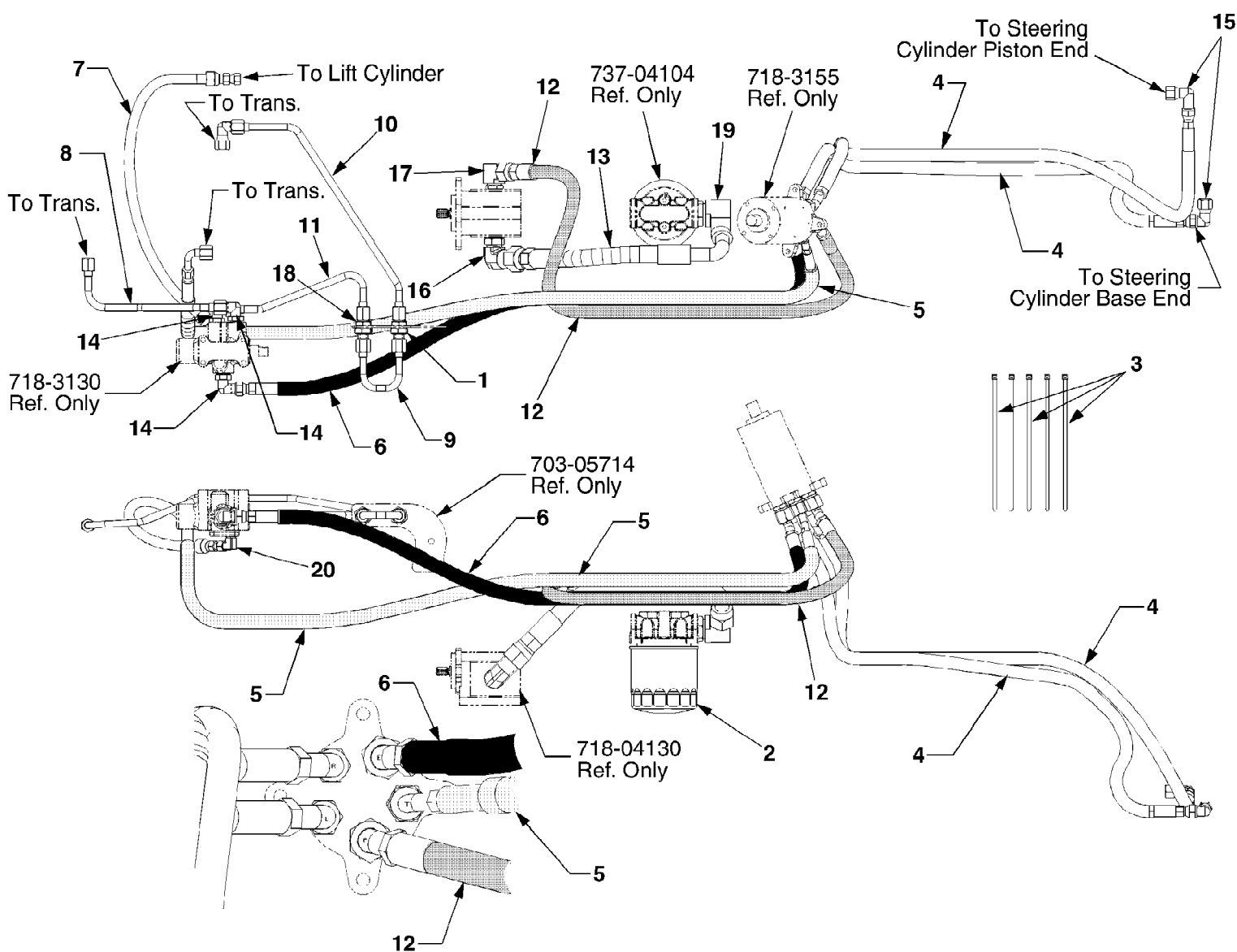
5254E Tractor
Hydraulics 1B065G & Before

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Ref #	Part Number	Qty	S/P/F	Description
1	725-0157	5	/P	Tie, Cable
2	727-04000	2		Hose, Steering
3	727-04001	1		Hose, Steering Pressure
4	727-04002	1		Hose, Steering - Tank
5	727-04003	1		Hose, Lift Inlet
6	727-04014	1		Hose, Lift Cylinder
7	727-04015	1		Tube, Cylinder Return
8	727-04016	1		Tube, Lift Return Line
9	727-3012	3	/P	Fitting, 90 Degree
10	737-04033	2	S	Fitting, 90 Degree Swivel
11	737-3127	1		Fitting, 90 Degree
718-3130	718-3130	1		VALVE-HYDRAULIC LI
718-3155	718-3155	1	S	USE 918-3155 PUMP-HYDRAULIC S

5254E Tractor Hydraulics 1B075G & After

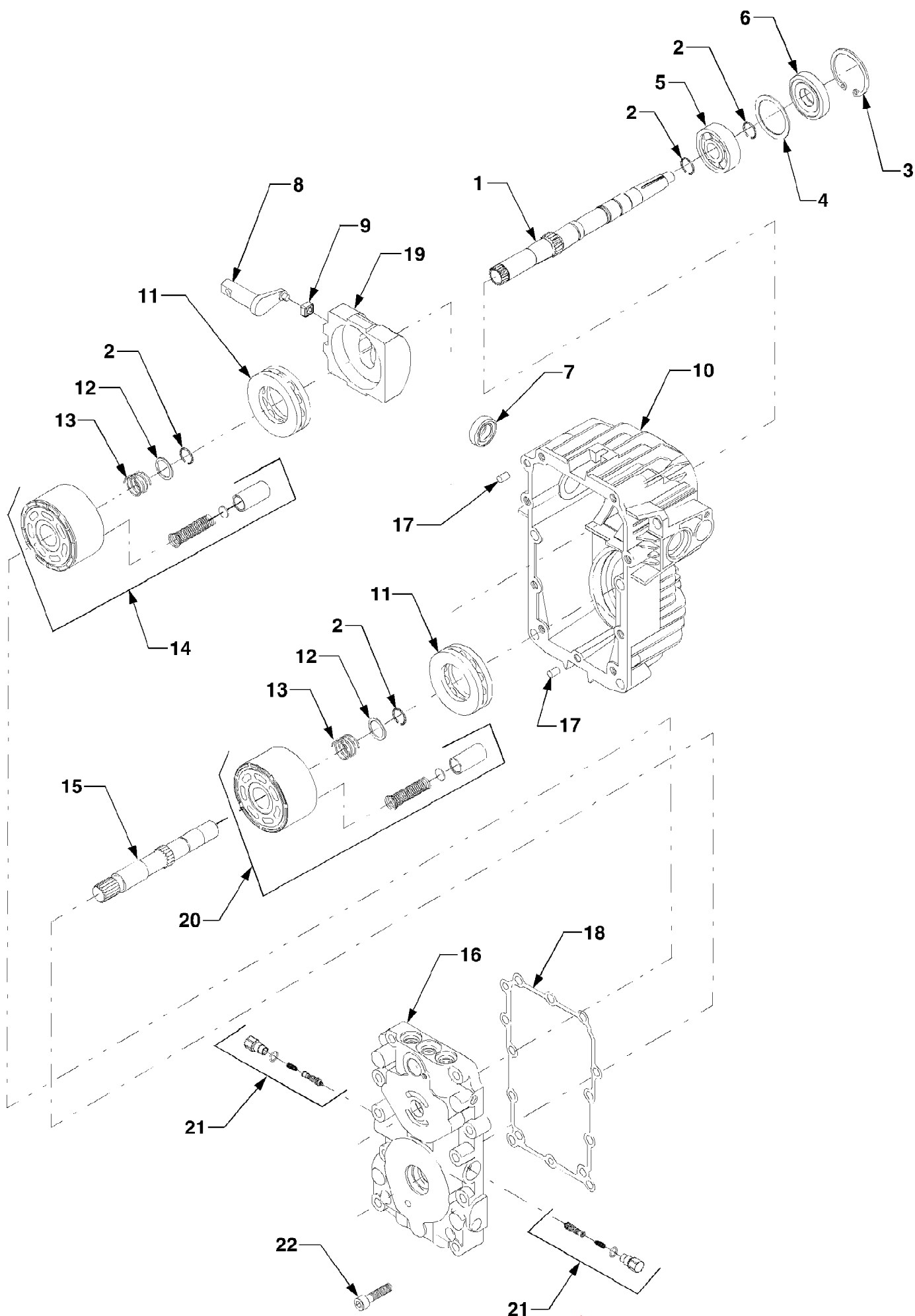
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5254E Tractor
Hydraulics 1B075G & After

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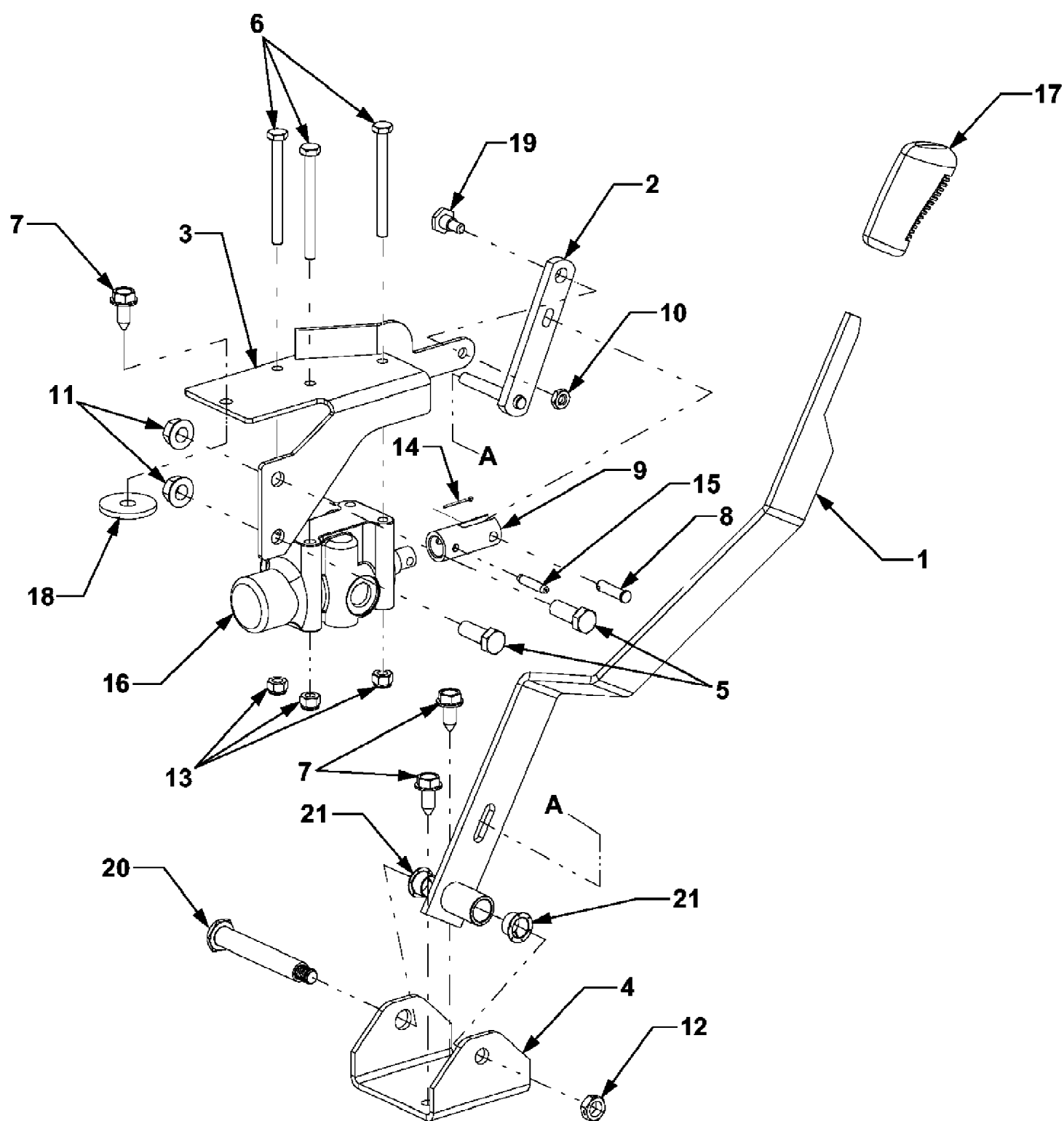
Ref #	Part Number	Qty	S/P/F	Description
1	712-3035	2	/P	Nut, Hex Jam, 9/16-18 GR5
2	723-3014	1	S	Filter, Oil
3	725-0157	7	/P	Tie, Cable
4	727-04000	2		Hose, Steering
5	727-04002	1		Hose, Steering - Tank
6	727-04003	1		Hose, Lift Inlet
7	727-04014	1		Hose, Lift Cylinder
8	727-04015	1		Tube, Cylinder Return
9	727-04079	1		Tube, U Return
10	727-04082	1		Tube, Return Tank
11	727-04083	1		Tube, Return
12	727-04096	1	S	Hose, Steering Pressure
13	727-04097	1	S	Hose, Aux. Pump-Filter
14	727-3012	3	/P	Fitting, 90 Degree
15	737-04033	3	S	Fitting, 90 Degree Swivel
16	737-04035	1	S	Fitting, Elbow
17	737-3111	1		Fitting, 90 Degree
18	737-04087	2		Fitting, Bulkhead
19	737-04101	1		Fitting, 90 Degree
20	737-3127	1		Fitting, 90 Degree



5254E Tractor
Hydrostatic Transmission

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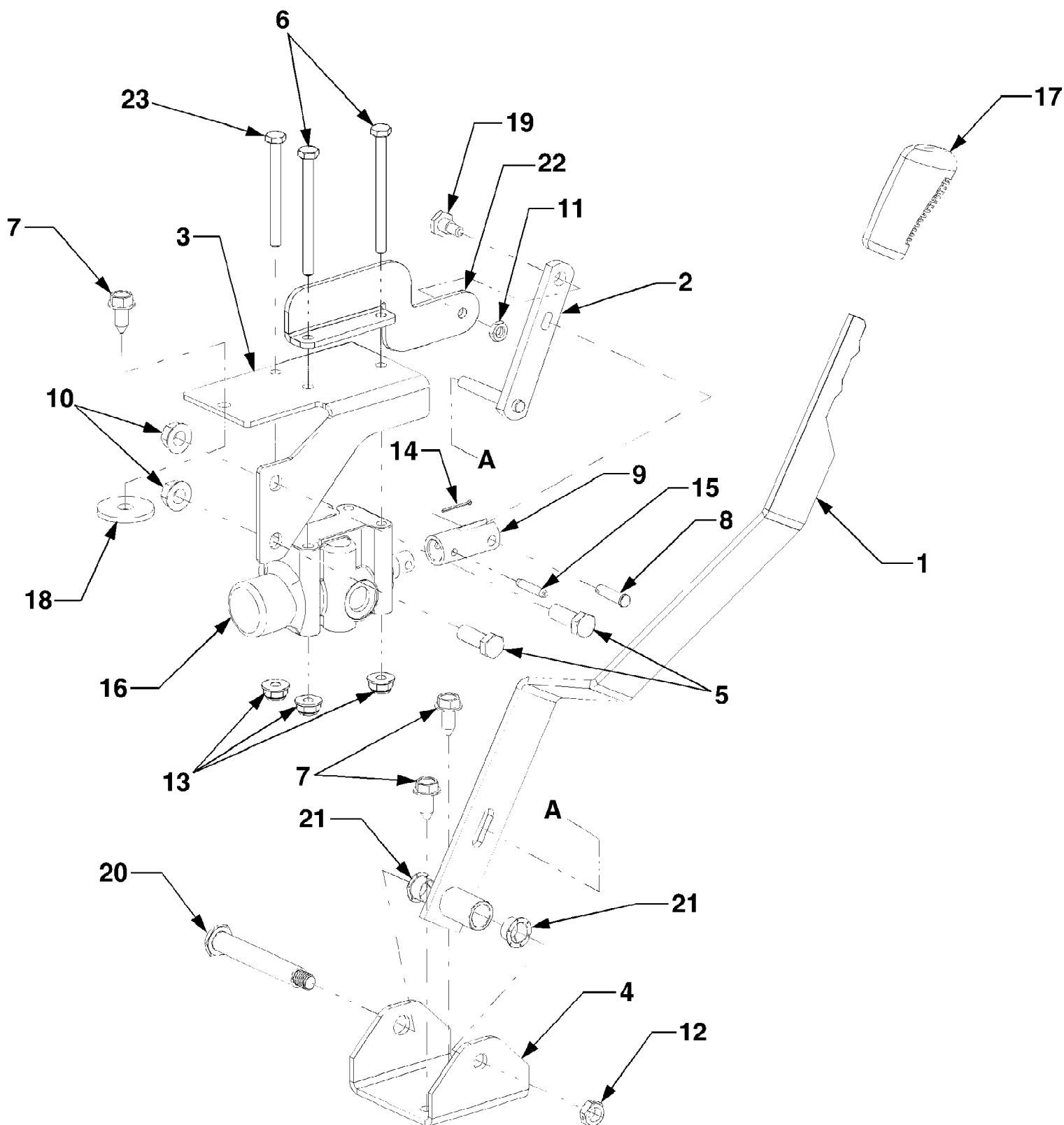
Ref #	Part Number	Qty	S/P/F	Description
1	HG-51877	1	/P	Shaft, Pump Input 1B065G & Before
1	HG-52224	1	/P	Shaft, Pump Input 1B075G & After
2	HG-2000022	4	/P	Ring, Wire Retaining
3	HG-2000038	1	/P	Ring, Retaining
4	HG-2000023	1	/P	Spacer
5	HG-2000032	1	/P	Bearing, Ball
6	HG-51092	1	/P	Seal, Lip
7	HG-2000037	1	/P	Seal, Lip
8	HG-2000014	1	/P	Arm, Trunnion
9	HG-2000015	1	/P	Guide, Slot
10	HG-2510096	1	/P	Housing Assembly
11	HG-50552	2	/P	Bearing Assembly, Thrust Ball
12	HG-2000024	2	/P	Washer, Block Thrust
13	HG-2000025	2	/P	Spring, Block
14	HG-2510014	1	/P	Kit, Pump Cylinder Block
15	HG-2000007	1	/P	Shaft, Motor
16	HG-70973	1		Kit, Center Section
17	HG-50641	2		Pin
18	HG-2000061	1	/P	Gasket, Center Section
19	HG-50203	1		Swashplate, Variable
20	HG-2510013	1	/P	Kit, Motor Cylinder Block
21	HG-70743	2	/P	Shock Valve
22	HG-9007314-0808	8	/P	Screw, Socket Head Cap
	HG-2510010	1	/P	Kit, Overhaul Seal



5254E Tractor
Lift Valve 1B065G & Before

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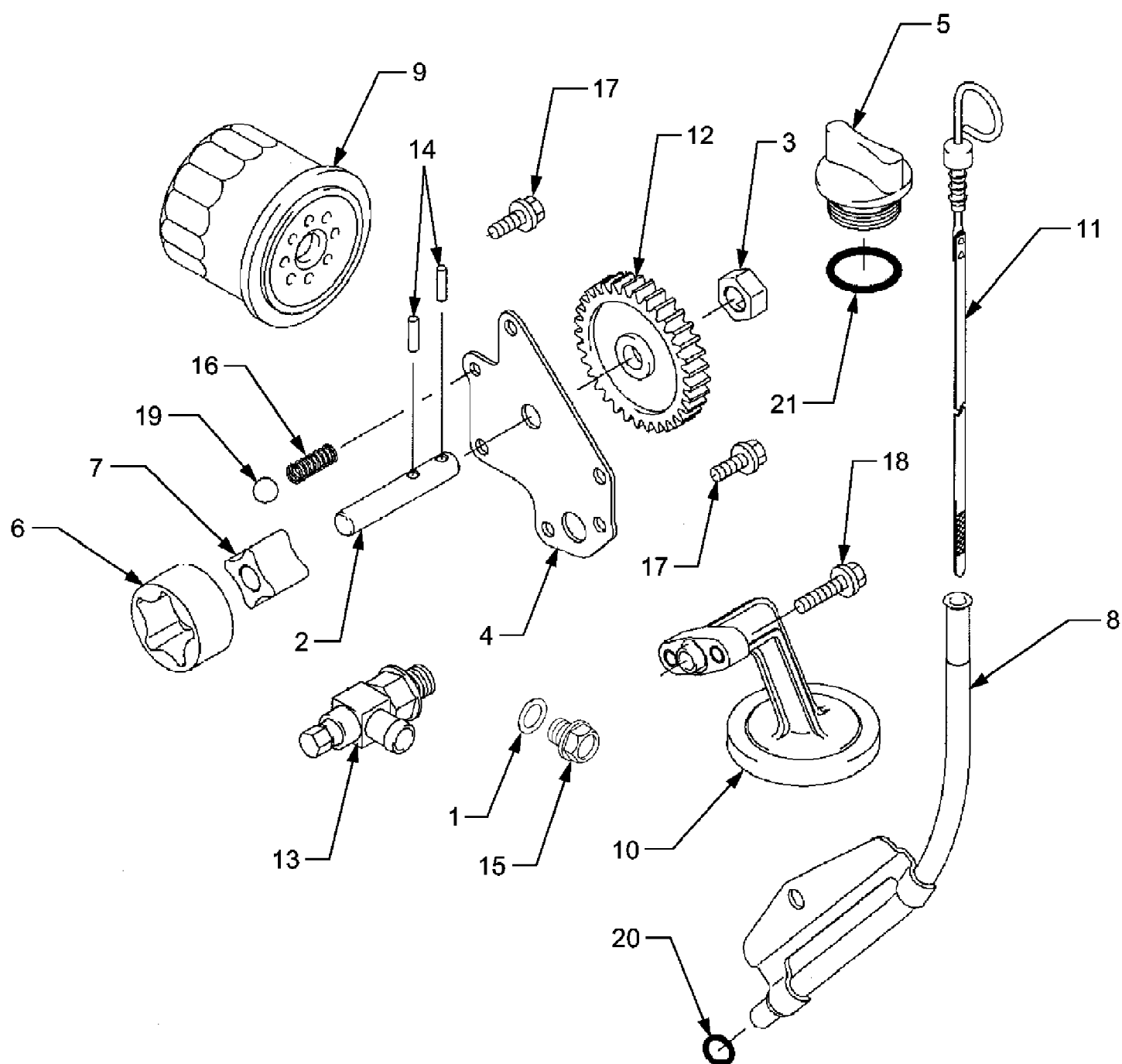
Ref #	Part Number	Qty	S/P/F	Description
1	603-04032	1	S	Handle, Lift
2	603-04033	1	S	Link, Valve
3	603-04035	1	S	Bracket, Lift Valve Mounting
4	703-05038	1	S	Bracket, Handle Pivot
5	710-0514	2	/P	Screw, Hex Cap, 3/8-16 x 1.0 GR5
6	710-0564	3	/P	Screw, Hex Cap, 1/4-20 x 2.75 GR5
7	710-1260A	3	/P	Screw, Hex Wash, Hd Tapp 5/16-18 x .75
8	711-04214	1		Pin, Clevis, .25 x .9375
9	711-1614	1		Link, Valve
10	712-0298	1	S	Nut, Hex Jam, 1/4-20
11	712-0431	2	S	Nut, Hex Flange Top Lock, 3/8-16 GRF
12	712-0266	1	S	Nut, Hex Ctr Lock Jam, 3/8-16
13	712-0324	3	/P	Nut, Hex Nylon Insert Lock 14-20 GR8
14	714-0127	1	/P	Pin, Cotter, 1/16 x .75
15	715-0120	1	S	Pin, Spirol, 3/16 x 1.0
16	718-3130	1		Valve, Hydraulic Lift
17	731-3321	1		Grip, Handle
18	736-0258	1	/P	Washer, Flat, .385 x 1.0 x .135
19	738-0137A	1	S	Screw, Shoulder, .34 x .285
20	738-0215A	1	/P	Screw, Shoulder, .498 x 2.99
21	741-0491	2		Bearing, Nylon Flange .5 ID



5254E Tractor
Lift Valve 1B075G & After

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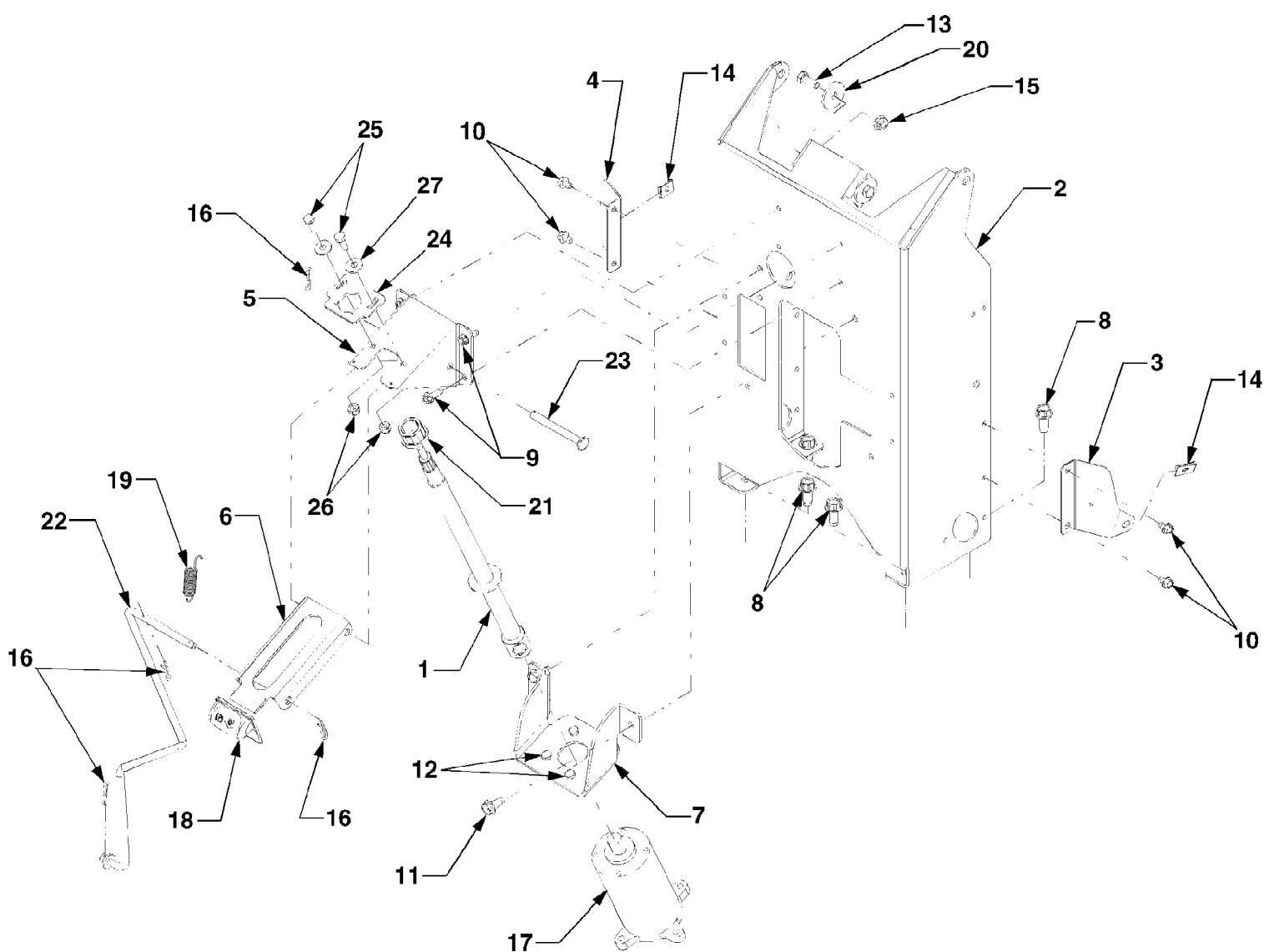
Ref #	Part Number	Qty	S/P/F	Description
1	603-04032	1	S	Handle, Lift
2	603-04033	1	S	Link, Valve
3	703-05090-0637	1		Bracket, Lift Valve Mounting
4	703-05038	1	S	Bracket, Handle Pivot
5	710-0514	2	/P	Screw, Hex Cap, 3/8-16 x 1.0 GR5
6	710-04370	2		Screw, Hex Cap 1/4-20 x 3.0 GR5
7	710-1260A	3	/P	Screw, Hex Wash, Hd Tapp 5/16-18 x .75
8	711-04214	1		Pin, Clevis, .25 x .9375
9	711-1614	1		Link, Valve
10	712-4065	2		Nut, Hex Flange Nylon Lock,
11	712-0298	1	S	Nut, Hex Jam, 1/4-20
12	712-0266	1	S	Nut, Hex Ctr Lock Jam, 3/8-16 ..
13	712-04064	3	/P	Nut, Hex Flange Nylon Lock 14-20 GRF
14	714-0127	1	/P	Pin, Cotter, 1/16 x .75
15	715-0120	1	S	Pin, Spirol, 3/16 x 1.0
16	718-3130	1		Valve, Hydraulic Lift
17	731-3321	1		Grip, Handle
18	736-0258	1	/P	Washer, Flat, .385 x 1.0 x .135
19	738-0137A	1	S	Screw, Shoulder, .34 x .285
20	738-0215A	1	/P	Screw, Shoulder, .498 x 2.99
21	741-0491	2		Bearing, Nylon Flange .5 ID
22	703-05545-0637	1		Link, Lift Valve Mounting
23	710-0564	1	/P	Screw, Hex Cap, 1/4-20 x 2.75 GR5



5254E Tractor
Lubrication

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Ref #	Part Number	Qty	S/P/F	Description
1	KM-11009-2566	2		Gasket, Drain Plug
2	KM-13107-2281	1		Shaft, Oil Pump
3	KM-13280-2061	1		Holder, Oil Pump
4	KM-14091-2065	1		Cover, Oil Pump
5	KM-16115-2126	1		Cap, Oil Filler
6	KM-16154-1075	1		Rotor, Pump Outer
7	KM-16154-1076	1		Rotor, Pump Inner
8	KM-32153-20769H	1		Pipe, Oil Gauge
9	KM-49065-2078	1	S	Filter, Oil
10	KM-49065-2082	1		Filter, Oil Suction
11	KM-52005-2132	1		Gauge, Oil
12	KM-59051-2354	1		Gear, Spur, 33T
13	KM-99969-1395	1	/P	Drain, Oil
14	KM-92042-014	2		Pin
15	KM-92066-2099	2		Plug, Drain
16	KM-92144-2053	1	S	Spring
17	KM-130G0616	3	S	Bolt, Flanged
18	KM-130G0625	2		Bolt, Flanged
19	KM-600A1300	1		Ball, Steel
20	KM-670B2010	1		O-Ring
21	KM-670B3025	1		O-Ring



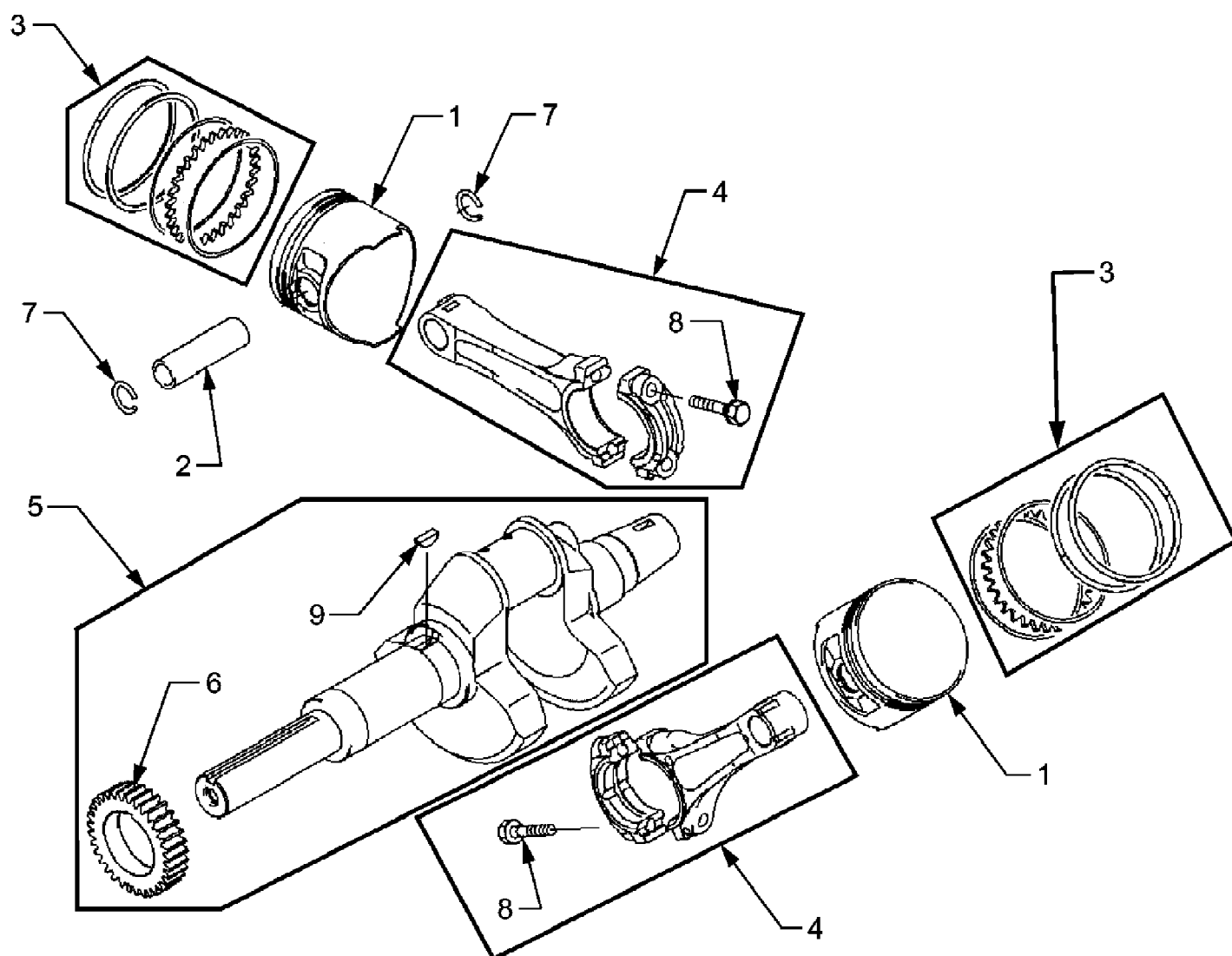
5254E Tractor
Pedestal

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04001	1	S	Shaft, Steering - Mfg. Code 1B065G and before
1	603-04001A	1	S	Shaft, Steering - Mfg. Code 1B075G and after
2	703-3383B-0637	1	S	Pedestal - Mfg. Code 1B065G and before
2	703-3383D-0637	1	/P	Pedestal - Mfg. Code 1B075G and after
3	703-3717-0637	1		Bracket, Dash Mtg. RH
4	703-3721-0637	1		Bracket, Dash Mtg. LH
5	703-05361-0637	1	/P	Bracket, Steering Column
6	703-3895	1		Bracket, Brake Lever
7	703-4154-0637	1	/P	Bracket, Pump Mtg.
8	710-0623	4	/P	Screw, Hex Wash, Hd Tapp 3/8-16 x .75
9	710-0642	4	/P	Screw, Hex Wash, Hd Tapp 1/4-20 x .75
10	710-0653	4	/P	Screw, Hex Wash, Hd Tapp 1/4-20 x .375
11	710-1260A	3	/P	Screw, Hex Wash, Hd Tapp 5/16-18 x .75
12	710-1690	4		Screw, Hex,
13	710-3008	2	/P	Screw, Hex Cap 5/16-18 x .75 GR5
14	712-0292	2	/P	Nut, Speed, 1/4-20
15	712-3004A	2	/P	Nut, Hex Flange Lock, 5/16-18
16	714-0104	4	S	Pin, Internal Cotter
17	718-3155	1	S	Pump, Hydraulic Steering
18	731-3359	1		Lever, Parking Brake
19	732-3002	1	S	Spring, Extension
20	736-0343	2	/P	Washer, Flat, .33 x 1.25 x .12 ...
21	741-0245	1	S	Bearing, Hex Flange, .75 ID
22	747-04001	1		Rod, Parking Brake
23	747-3454	1		Pin, Parking Brake Pivot
24	703-05362	1	S	Plate, Bearing
25	710-3015	2	/P	Screw, Hex Cap, 1/4-20 x .75 GR5
26	712-0324	2	/P	Nut, Hex Insert Lock, 1/4-20
27	736-0173	2	/P	Washer, Flat, .28 x .74 x .063

5254E Tractor
Pistons And Crankshaft

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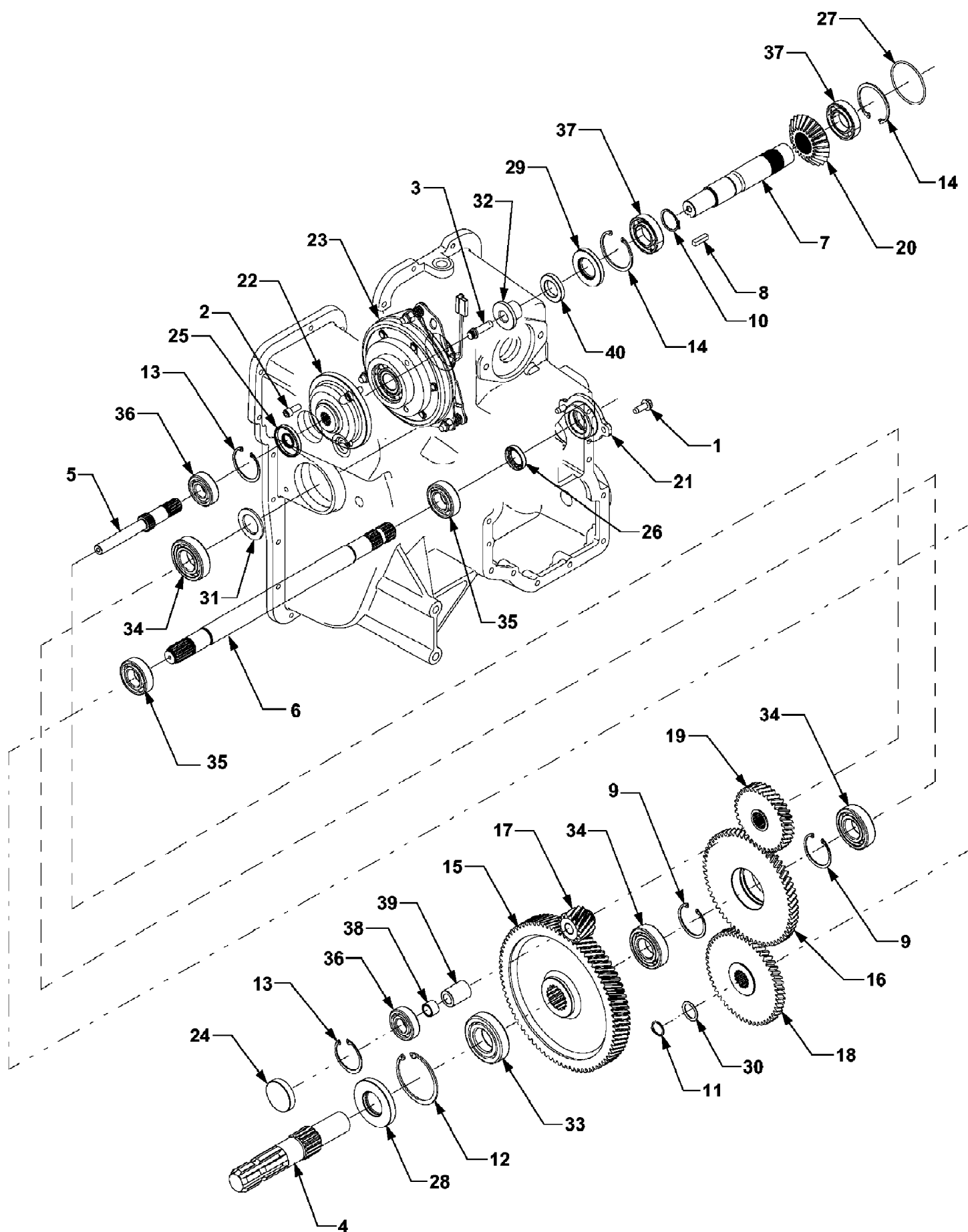
5254E Tractor
Pistons And Crankshaft

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Ref #	Part Number	Qty	S/P/F	Description
1	KM-13001-2125	2		Piston
2	KM-13002-2069	2		Pin, Piston
3	KM-13008-6007	2		Ring Set, Piston
4	KM-13251-2058	2		Rod, Connecting (Includes Ref No. 8 [Qty. 2])
5	KM-49119-2198	1	S	Crankshaft Assembly (Includes Ref Nos. 6 and 9)
6	KM-59051-2358	1		Gear, Spur, 33T
7	KM-92036-008	4		Ring, Snap
8	KM-92151-2150	4		Bolt, 7 x 36
9	KM-510A5100	1		Key, Woodruff

5254E Tractor
PTO Drive 1B065G & Before

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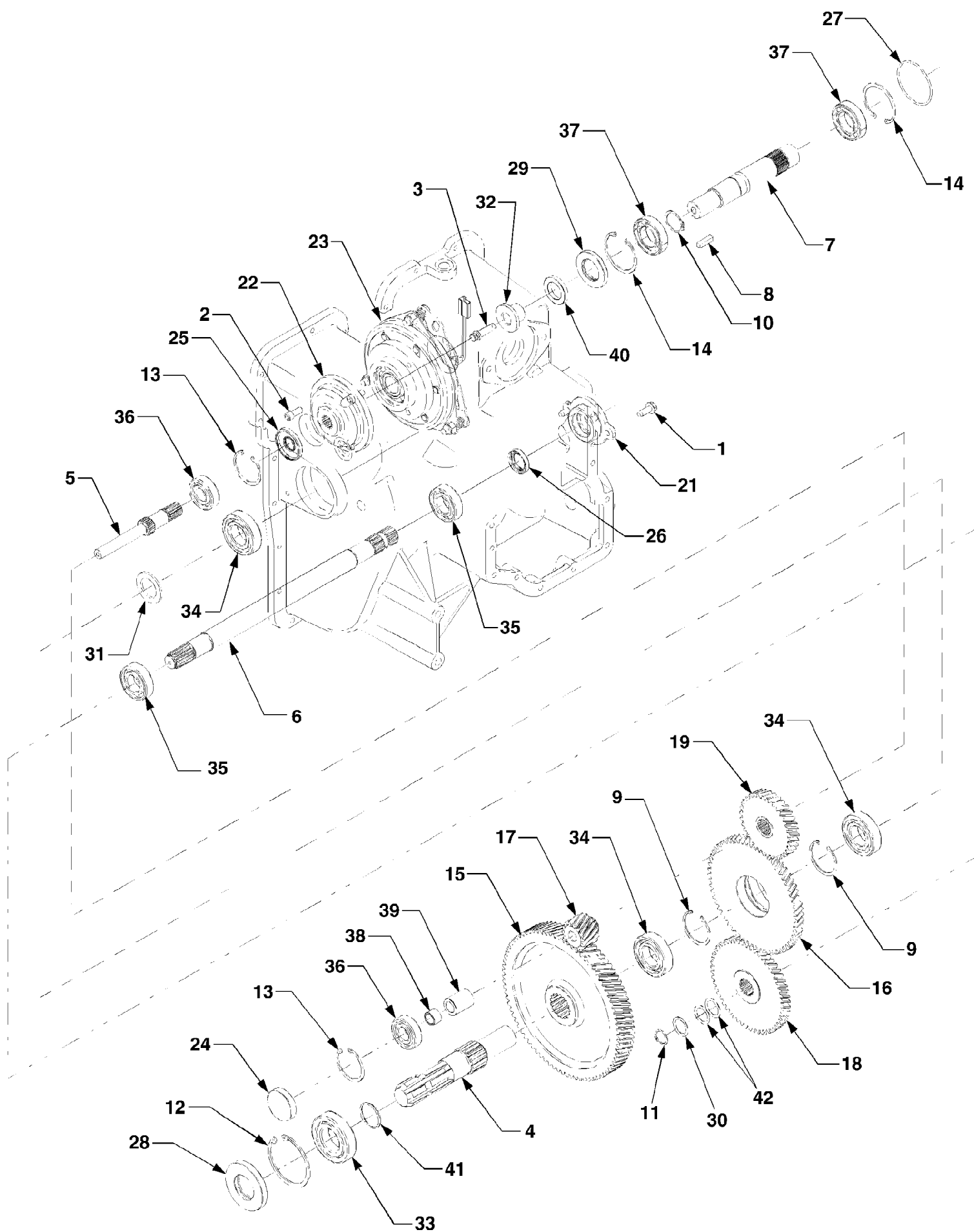
5254E Tractor
PTO Drive 1B065G & Before

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Ref #	Part Number	Qty	S/P/F	Description
1	710-0650	2	/P	Screw, Hex Wash. Hd. Tapp.5/16-18 x .875
2	710-1177	3	/P	Screw, Socket Hd. 5/16-18 x .75
3	710-04116	1	/P	Screw, 12 Pt. Wash. Hd. w/Patch 3/8-16 x 1.25
4	711-1325	1		Shaft, 540 PTO
5	711-1683A	1	S	Shaft, Clutch Back
6	711-1684	1	S	Shaft, 2000 PTO
7	711-1685	1	S	Shaft, Input PTO
8	714-0128	1	/P	Key, Square, 1/4 x 1.0
9	716-0180	2		Ring, Retaining
10	716-0181	1	/P	Ring, Retaining
11	716-0384	1		Ring, Retaining
12	716-0387	1		Ring, Retaining
13	716-0393	2		Ring, Retaining
14	716-04000	2	S	Ring, Retaining
15	717-3469	1		Gear, 540 PTO, 81T
16	717-3487	1		Gear, 2000 PTO , 61T
17	717-3492	1		Gear, Pinion, 540 PTO:14T
18	717-3494C	1	/P	Gear, Pinion, 2000 PTO:54T
19	717-3551	1	S	Gear, Pinion, 2000 PTO:34T
20	717-04113	1	S	Gear, Bevel, 32T
21	718-0681	1		Cover, 2000 PTO
22	718-04000	1	S	Adapter, PTO Output
23	718-04009	1	S	Clutch Assy. PTO
24	721-0504	1		Plug, Oil, 1.875 x .375
25	721-0507	1		Seal, Oil
26	721-0509	1		Seal, Oil
27	721-04002	1	S	O-Ring, 2.425 ID x .103
28	721-04003	1	S	Seal, Oil
29	721-04005	1	S	Seal, Oil
30	736-0570	1	S	Washer, Flat, .865 x 1.145 x .030
31	736-04001	1	S	Washer, Thrust
32	738-04003	1	S	Spacer, Shoulder
33	741-1100	1		Bearing, Ball
34	741-3033A	3	S	Bearing, Ball
35	741-3037	2	S	Bearing, Ball
36	741-3057	2	S	Bearing, Ball
37	741-04034	2	S	Bearing, Ball
38	750-3365	1	S	Spacer, 15mm x 20mm x 14mm
39	750-04013	1	S	Spacer, .6 x 1.0 x 1.345
40	750-04020	1	S	Spacer, 1.004 x 1.375 x .25

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PTO Drive 1B075G & After

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5254E Tractor
PTO Drive 1B075G & After

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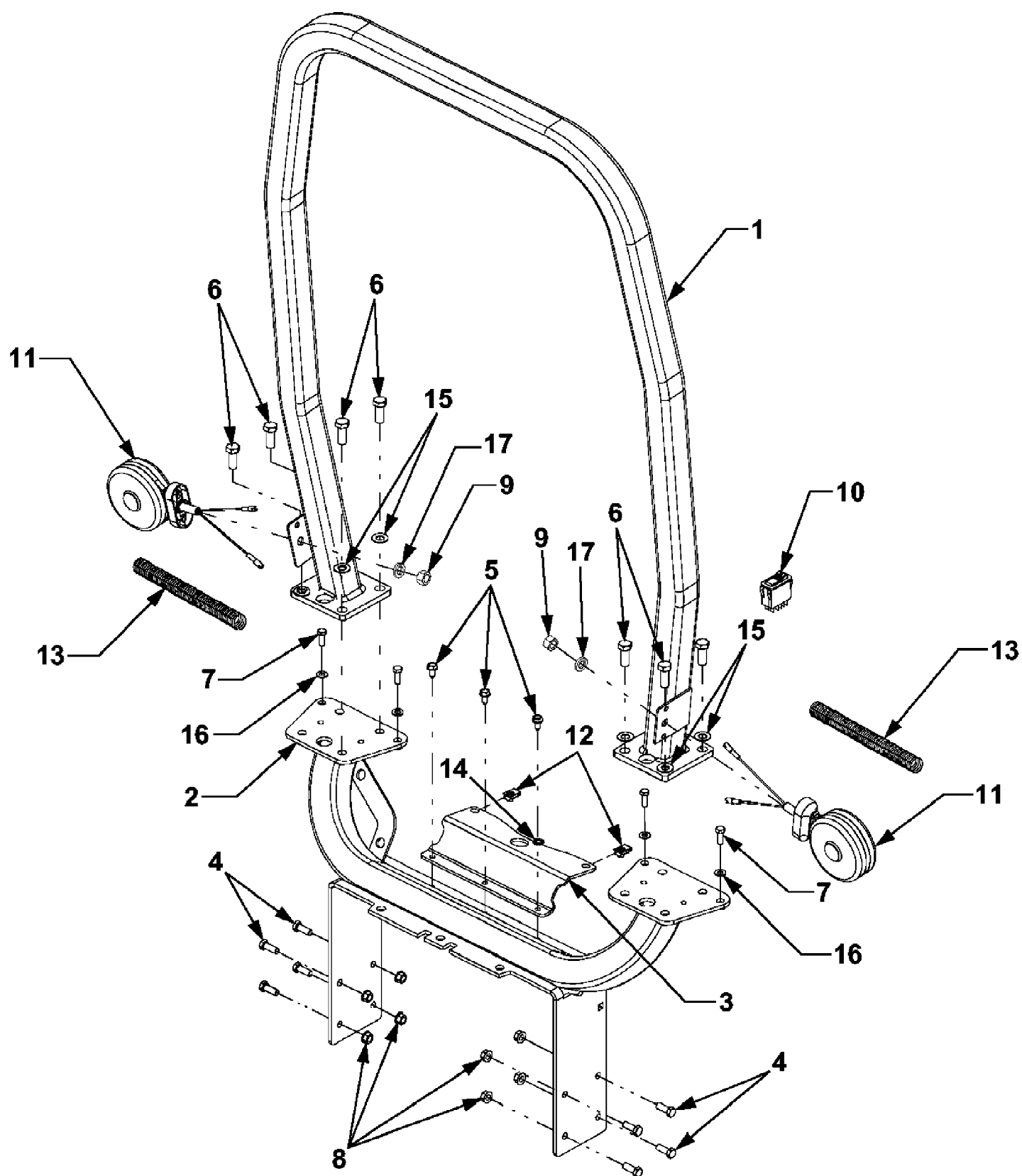
Ref #	Part Number	Qty	S/P/F	Description
1	710-0650	2	/P	Screw, Hex Wash. Hd. Tapp. 5/16-18 x .875
2	710-1177	3	/P	Screw, Socket Hd. 5/16-18 x .75
3	710-04116	1	/P	Screw, 12 Pt. Wash. Hd. w/Patch ...3/8-16 x 1.25
4	711-1325A	1	S	Shaft, 540 PTO
5	711-1683A	1	S	Shaft, Clutch Back
6	711-1684	1	S	Shaft, 2000 PTO
7	711-1685	1	S	Shaft, Input PTO
8	714-0128	1	/P	Key, Square, 1/4 x 1. 0
9	716-0180	2		Ring, Retaining
10	716-0181	1	/P	Ring, Retaining
11	716-0384	1		Ring, Retaining
12	716-0387	1		Ring, Retaining
13	716-0393	2		Ring, Retaining
14	716-04000	2	S	Ring, Retaining
15	717-3469	1		Gear, 540 PTO, 81T
16	717-3487	1		Gear, 2000 PTO , 61T
17	717-3492	1		Gear, Pinion, 540 PTO:14T
18	717-3494C	1	/P	Gear, Pinion, 2000 PTO:54T
19	717-3551	1	S	Gear, Pinion, 2000 PTO:34T
21	718-0681	1		Cover, 2000 PTO
22	718-04000	1	S	Adapter, PTO Output
23	718-04009	1	S	Clutch Assy. PTO
24	721-0504	1		Plug, Oil, 1.875 x .375
25	721-04094	1		Seal, Oil
26	721-0509	1		Seal, Oil
27	721-04002	1	S	O-Ring, 2.425 ID x .103
28	721-04124	1	S	Seal, Oil
29	721-04005	1	S	Seal, Oil
30	736-0570	1	S	Washer, Flat, .865 x 1.145 x .030 ..
31	736-04001	1	S	Washer, Thrust
32	738-04003	1	S	Spacer, Shoulder
33	741-1100	1		Bearing, Ball
34	741-3033A	3	S	Bearing, Ball
35	741-3037	2	S	Bearing, Ball
36	741-3057	2	S	Bearing, Ball
37	741-04034	2	S	Bearing, Ball
38	750-3365	1	S	Spacer, 15mm x 20mm x 14mm
39	750-04013	1	S	Spacer, .6 x 1.0 x 1.345
40	750-04020	1	S	Spacer, 1.004 x 1.375 x .25
41	716-04049	1	S	Ring, Retaining
42	736-0454	2	S	Washer, Flat, .915 x 1.37 x .010



5254E Tractor
Quick Reference

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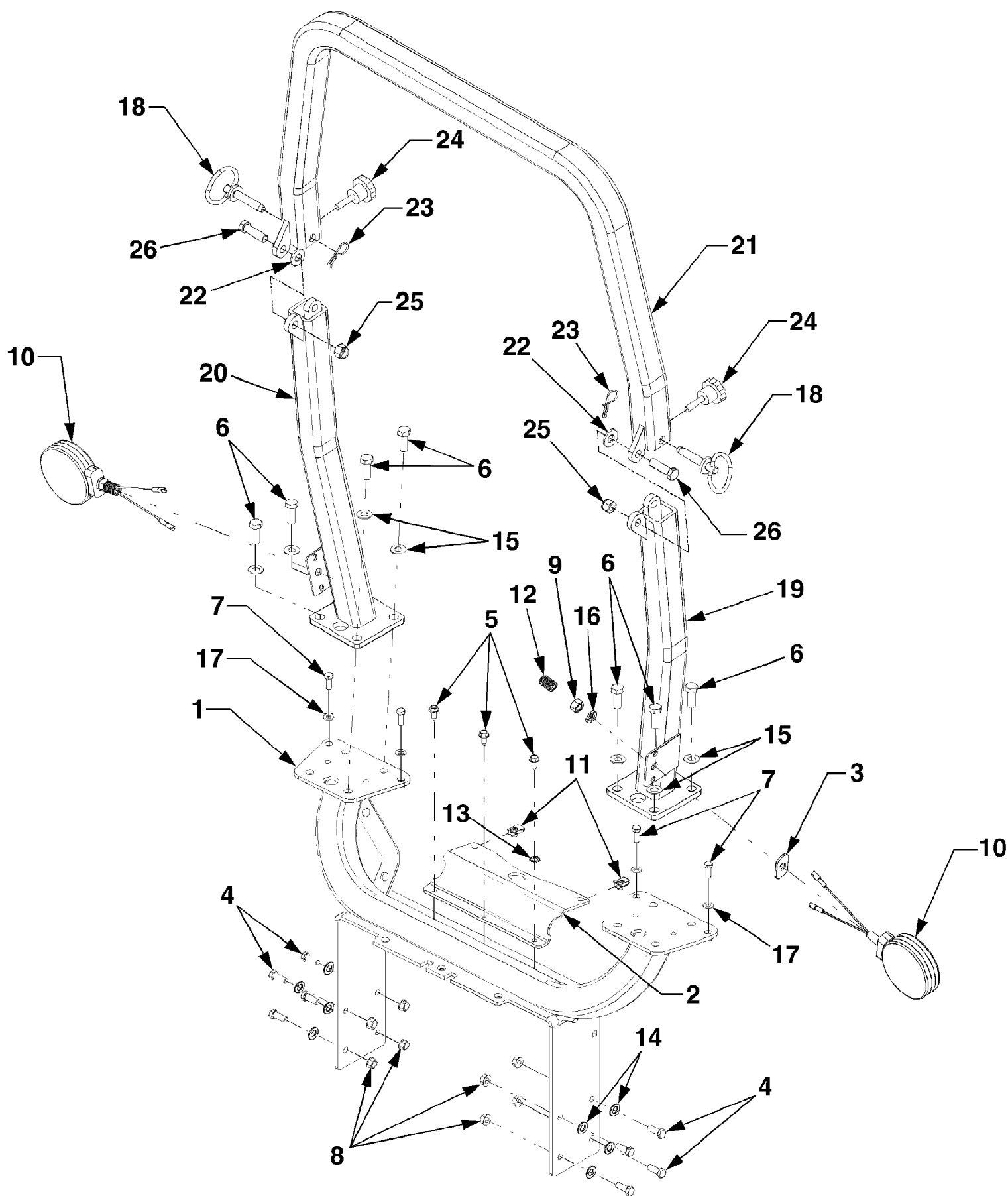
Ref #	Part Number	Qty	S/P/F	Description
	KM-BPR2ES	1		Spark Plug
	N/A	1		Air Filter & Pre Cleaner
	KM-11013-2194	1		Pre Filter
	KM-11013-2213	1	/P	Air Filter
	KM-49065-2078	1	S	Oil Filter
	KM-49019-1055	1	/P	Fuel Filter
	KM-21121-2090	1		Ignition Module Cylinder #1 Ignition coil
	KM-21121-2091	1		Ignition Module Cylinder #2 Ignition coil
	KM-21066-2079	1		Voltage Regulator
	KM-49040-2065	1		Fuel Pump
	N/A	1		Carb Kit
	KM-21188-2011	1		Carburetor Solenoid
	723-3014	1	S	Hydraulic Filter
	BS-492932S	1	/P	Hydro Filter
	754-04086	1	S	Aux. Pump Belt
	KM-59011-2058	1		Fan Belt
	751-3124B	1	S	Fuel Cap
	759-3950	1	S	Ignition Keys
	725-3277	1	S	Ignition Switch Module
	725-04076	1	S	P.T.O. Switch
	725-3273	1		P.T.O. Reverse Switch
	725-3274	1		Headlight Switch
	725-04232	1		Brake Switch
	725-3167	1	S	Brake Switch
	725-3164A	1	S	Reverse Switch
	725-3167	1	S	Seat Switch
	725-3279B	1	/P	Hazard Switch
	725-1648	1	S	Starter Relay
	725-1648	1	S	P.T.O. Relay
	721-0342	1	S	Gasket use with 725-1648
	718-04009	1	S	P.T.O. Clutch
	737-3029	1	/P	Engine Oil
	737-3121	1	/P	Transmission Fluid
	737-3065	1	/P	Front Axle Fluid



5254E Tractor
Rops

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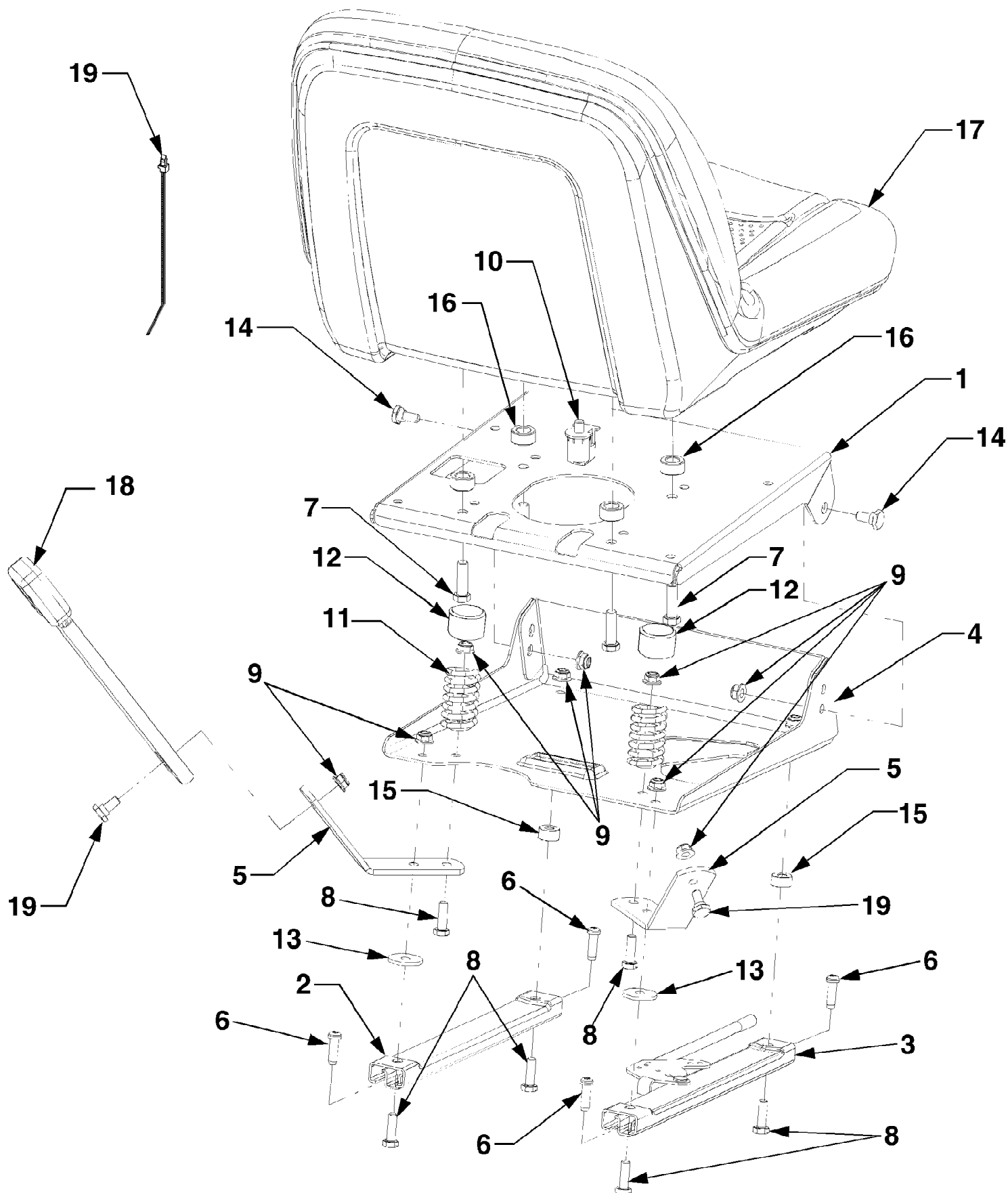
Ref #	Part Number	Qty	S/P/F	Description
1	603-04011-0637	1		Rops. Upper
2	603-04012-0637	1		Rops, Lower
3	703-05032-0637	1	/P	Bracket, Rear Seat Mounting
4	710-0514	8	/P	Screw, Hex Cap, 3/8-16 x 1.0 GR5
5	710-1260A	3	/P	Screw, Hex Wash. Hd. Tapp 5/16-18 x .75
6	710-3032	8	/P	Screw, Hex Cap, 1/2-13 x 1.25 GR5
7	710-3038	4	/P	Screw, Hex Cap, 5/16-18 x .875 GR5
8	712-0431	8	S	Nut, Hex Flange Lock, 3/8-16 GRF
9	712-3066	2	S	Nut, Hex, 1/2-20 GR5
10	725-3279	1	S	Switch, Hazard
11	725-3280	2		Light, Hazard
	725-3286	2	S	Bulb, Light
12	726-0211	2	S	Nut, Speed, 5/16-18
13	731-0757-16	12in.		Conduit, 6"
14	736-0148	1	/P	Washer, Ext. Tooth Lock, 3/8
15	736-0272	8	S	Washer, Flat, .51 x 1.0 x .060
16	736-0275	4	S	Washer, Flat, .344 x .688 x .065
17	736-0921	2	S	Washer, Lock, 1/2



5254E Tractor
ROPS Foldable

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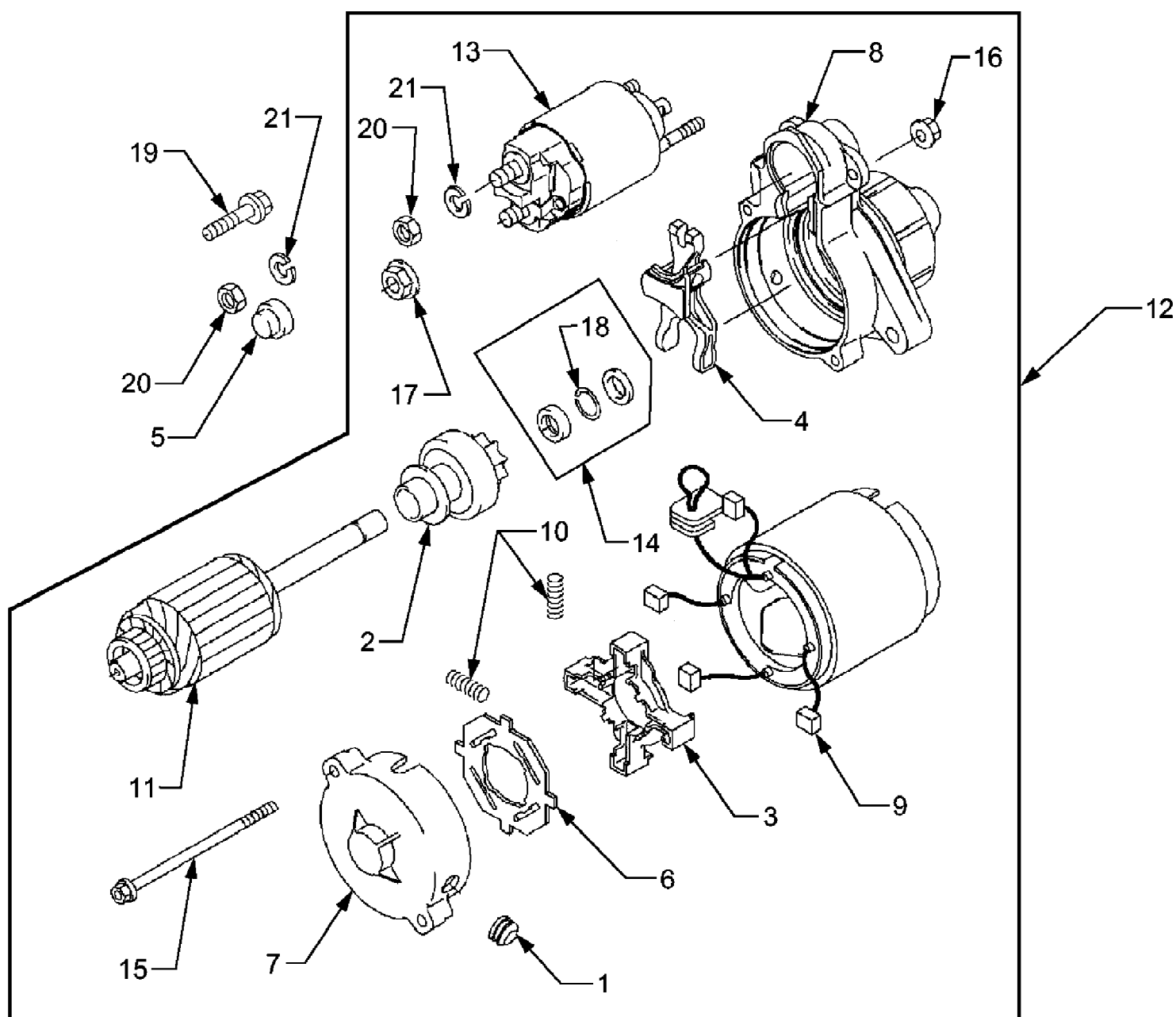
Ref #	Part Number	Qty	S/P/F	Description
1	603-04012	1		Rops, Lower
2	703-05032	1	S	Bracket, Rear Seat Mounting
3	703-05770	2		Plate, Spacer
4	710-0514	8	/P	Screw, Hex Cap, 3/8-16 x 1.0 GR5
5	710-1260A	3	/P	Screw, Hex Wash. Hd. Tapp 5/16-18 x .75
6	710-3032	8	/P	Screw, Hex Cap, 1/2-13 x 1.25 GR5
7	710-3038	4	/P	Screw, Hex Cap, 5/16-18 x .875 GR5
8	712-04065	8	/P	Nut, Hx. Insert Flange Lck, 3/8-16 GRF
9	712-3066	2	S	Nut, Hex, 1/2-20 GR5
10	725-04266	2	S	Light, Hazard
11	726-0211	2	S	Nut, Speed, 5/16-18
12	731-0757	1		Conduit 12in
13	736-0148	1	/P	Washer, Ext. Tooth Lock, 3/8
14	736-0185	8	S	Washer, Flat, .375 x .738 x .063
15	736-0272	8	S	Washer, Flat, .51 x 1.0 x .060
16	736-0921	2	S	Washer, Lock, 1/2
17	736-3089	4	/P	Washer, Flat, .345 x 1.0 x .10
18	711-04393	2		Pin, Pull
19	759-04038	1		Base
20		1		Order 759-04038
21		1		Order 759-04038
22	736-0600	2		Washer, flat
23	714-3003	2	S	Pin, Internal Cotter
24	731-05131	2		Knob Assembly
25	712-3083	2	/P	Nut, Hex Insert Lock, 1/2-13
26	710-3067	2	/P	Screw, Hex Cap, 1/2-13 x 1.75 GR5 ...



5254E Tractor
Seat

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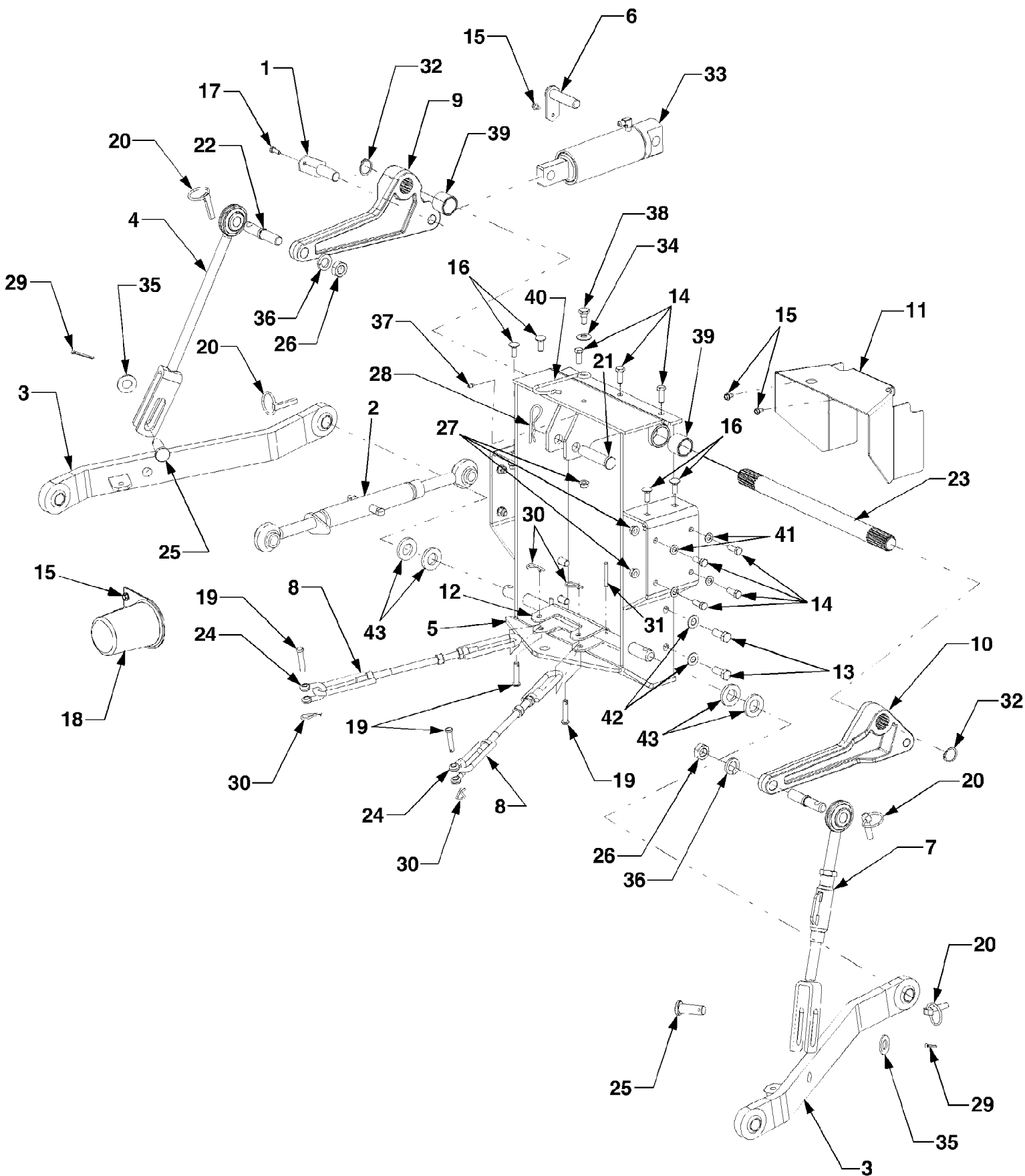
Ref #	Part Number	Qty	S/P/F	Description
1	703-1812A	1	S	Bracket, Seat Pivot
2	703-3208	1		Track, Seat - w/o Latch
3	703-3431	1	/P	Track, Seat - w/Latch
4	703-4149	1	S	Bracket, Seat Support
5	703-4151	2	S	Bracket, Seat Belt
6	710-1669	4		Screw, Pan Hd. Mach. 5/16-18 x 1.0
7	710-3005	4	/P	Screw, Hex Cap, 3/8-16 x 1.25 GR5
8	710-0376	6	/P	Screw, Hex Cap, 5/16-18 x 1.0 GR5 (Replaces 710-3038)
9	712-04063	10	/P	Nut, Hx Insert Flange Lk, 5/16-18
10	725-3167	1	S	Switch, Seat, N/O
11	732-0735	2	/P	Spring, Compression
12	735-04039	2		Cap, Spring
13	736-0343	2	/P	Washer, Flat, .33 x 1.25 x .12
14	738-0140	4	S	Screw, Shoulder, .435 x .178-5/16-18
15	750-0258	2	/P	Spacer, .315 x .75 x .375
16	750-04247	4		Spacer, .505 x .88 x .44
17	757004005	1		Seat, High Back
	777D06883	1	/P	Graphic, Cub Cadet
	777D01782	1	/P	Graphic, USA
18	757-3013	1		Belt Assembly, Seat
19	725-0154	1		Tie, Push Mnt. Cable
19	738-0140	2	S	Screw, Shoulder, .435 x .178-5/16-18



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Starter

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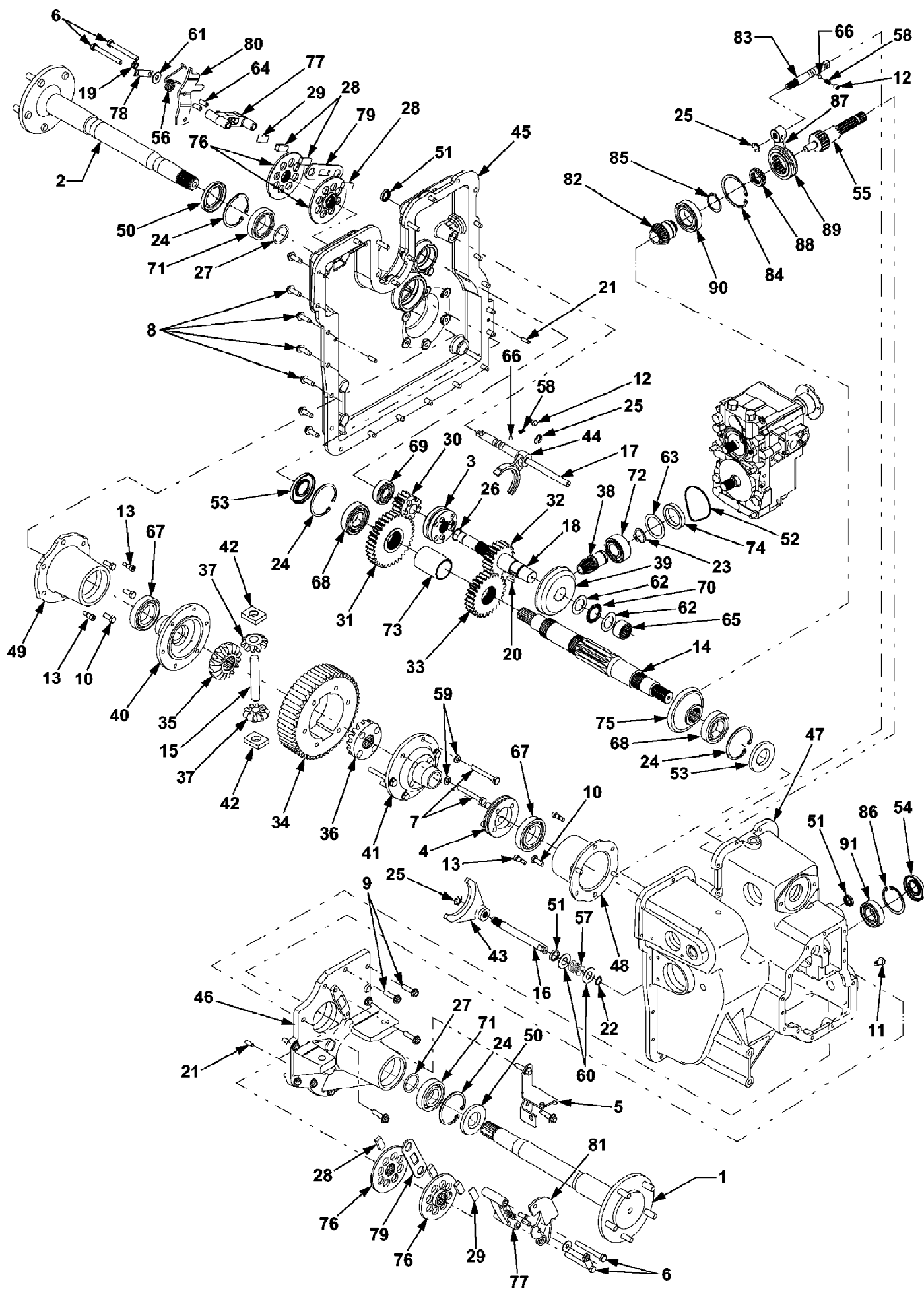
Ref #	Part Number	Qty	S/P/F	Description
1	KM-11012-2226	1		Cap
2	KM-13081-2108	1		Clutch Assembly
3	KM-13091-2068	1		Holder, Brush
4	KM-13168-2131	1		Lever, Shift
5	KM-14024-2205	1		Cover
6	KM-16073-2098	1		Insulator
7	KM-16146-2187	1		Cap, Starter End
8	KM-16146-2225	1		Cone, Starter Nose
9	KM-21039-2059	4		Brush
10	KM-21040-2052	4		Spring, Brush
11	KM-21080-2054	1		Armature
12	KM-21163-2120	1	S	Starter, Electric
13	KM-27010-2122	1		Solenoid, Starter
14	KM-32085-2097	1		Stopper
15	KM-92002-2277	2		Bolt
16	KM-92015-2146	2		Nut
17	KM-92015-2147	1		Nut
18	KM-92033-2081	1		Ring, Snap
19	KM-130G0835	2		Bolt, Flanged
20	KM-317B0800	2		Nut, Hex
21	KM-461F0800	2	S	Washer, Spring



5254E Tractor
Three Point Hitch

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04062 -0637	1		Plate, Cylinder Mounting
2	603-0964	1	S	Link Assembly, Upper
3	603-0965	2	S	Link, Lower
4	603-0970	1	S	Link, Fixed Lift
5	603-0971A -0637	1		Bracket Assembly, Rear Hitch
6	603-0972 -0637	1		Plate, Cylinder Mounting
7	603-0973	1	S	Link, Adjustable Lift
		1		603-0968 Link Rod RH Thrd.
		1		603-0969 Link Rod LH Thrd.
		1		711-1744 Turnbuckle
		1		712-04051 Jam Nut, M20 x 2.5 RH
8	603-0977	1		Chain Assembly, Check
		1		603-0974 Chain Link RH Thrd.
		1		603-0975 Chain Link Lh Thrd.
		1		603- 0976 Chain Rod, Adjust.
9	619-3095	1	S	Arm, Hitch Lift - LH
10	619-3096	1	S	Arm, Hitch Lift - RH
11	703-4137 0637	1		Shield, PTO Shaft
	777S30634	1		Graphic, Warning
12	703-4143 0637	1		Bracket, Chain Mounting
13	710-04186	4	/P	Screw, Hex Cap Lock, 1/2-13 x 1.25 GR5
14	710-0514	11	/P	Screw, Hex Cap, 3/8-16 x 1.0 GR5
15	710-0599	5	/P	Screw, Hex Wash. Hd. Tapp 1/4-20 x .5
16	710-3168	4	/P	Screw, Carriage, 3/8-16 x 1.0
17	710-3296	1		Screw, Hex Cap, 1/4-20 x .75 GR5
18	731-04114	1		Cover, PTO Shaft
19	711-0599	4	S	Pin, Clevis, .372 x 1.79
20	711-1105	4	/P	Pin, Klik
21	711-1733	1		Pin, Clevis, 19mm x 84mm
22	711-1743	2	S	Pin, Hitch, .75 OD
23	711-1750	1	S	Shaft, Hitch Rock
24	711-1753	2	S	Clevis, Chain
25	711-1761	2	S	Pin, Clevis, .75 x 1.938
26	712-0301	2	/P	Nut, Hex Jam, 3/4-10 GR5
27	712-0431	13	S	Nut, Hex Flange Lock, 3/8-16 GRF
28	714-0117	1	/P	Pin, Internal Cotter
29	714-0142	2	/P	Pin, Cotter, 3/16 x 1.5
30	714-0149B	4	S	Pin, Internal Cotter
31	715-0121	2	/P	Pin, Spirol, 1/4 x 2.0
32	716-04004	2	S	Ring, Retaining
33	717-3532	1	S	Cylinder, Lift
34	736-0255	1	S	Washer, Belleville, .51 x 1.14 x .04
35	736-0315	2	/P	Washer, Flat, .76 x 1.5 x .12
36	736-0364	2	S	Washer, Lock, 3/4
37	737-3000	1	S	Fitting, Lube, 3/16 Drive
38	738-0143	1	/P	Screw, Shoulder, 3/8-16
39	741-04084	2	S	Bearing, Sleeve, 1.25 x 1.50 x 1.25
40	747-04122	1	S	Rod, Top Link Hanger
41	736-0185	8	S	Washer, Flat, .375 x .738 x .063
42	736-0272	4	S	Washer, Flat, .51 x 1.0 x .06
43	736-04177	4		Washer, Flat, .938 x 1.75 x .235



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Transmission Drive 1B065G & Before

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Ref #	Part Number	Qty	S/P/F	Description
1	611-3033	1	S	Shaft, Axle RH
2	611-3034	1	S	Shaft, Axle LH
3	618-0226	1		Collar Assembly, Hi-Lo
4	618-3183	1	S	Collar Assembly, Diff Lock
5	703-05045	1	S	Bracket, Diff. Lock
6	710-0176	4	/P	Screw, Hex Cap, 5/16-18 x 2.75 GR5
7	710-0378	6	/P	Screw, Hex Cap, 5/16-18 x 2.5 GR5
8	710-0602	21	/P	Screw, Hex Wash. Hd. Tapp, 5/16-18 x 1.0
9	710-0817	12		Screw, Hex Wash. Hd. Tapp, 5/16-18 x 1.25
10	710-1880	8	/P	Screw, Hex Cap, w/Patch 5/16-18 x .75GR5
11	710-1633	1		Screw, Plug, M14 x 1.5 x .827
12	710-3006	2	/P	Screw, Set, 5/16-18 x .375
13	710-04035	4	/P	Screw, Shoulder .309 x .375: 1/4-20
14	711-1675	1	S	Shaft, Output, 11T
15	711-1676	1	S	Shaft, Cross, .625 x 3.95
16	711-1677	1	S	Shaft, Diff. Lock Actuator
17	711-1688	1	S	Shaft, Hi-Lo Actuator
18	711-04137	1	S	Shaft, Drive
19	712-0273	2	S	Nut, Hex Insert Lock, 5/16-24
20	714-0135	1	S	Key, Woodruff, 1/4 x 3/4
21	715-3010	4	/P	Pin, Dowel, .25 x .75
22	716-0114	1	S	Ring, Retaining
23	716-0127	1	/P	Ring, Snap
24	716-0180	4		Ring, Retaining
25	716-0396	3		Clip, Rotor
26	716-04005	1	S	Ring, Retaining
27	716-04030	2	S	Ring, Retaining
28	717-0678	6	S	Pad, Brake
29	717-0682	2	S	Plate, Brake Puck
30	717-3534	1	S	Gear, Spur, 12T
31	717-3535	1	S	Gear, Spur, 34T
32	717-3536	1	S	Gear, Spur, 19T
33	717-3537	1	S	Gear, Spur, 27T
34	717-3538	1	S	Gear, Spur, 56T
35	717-3541	1	S	Gear, Bevel, 16T
36	717-3542	1	S	Gear, Bevel, 16T Lock
37	717-3545	2	S	Gear, Bevel, 10T Diff.
38	717-04060	1	S	Gear, Spiral Bevel, 13T
39	717-04061	1	S	Gear, Spiral Bevel, 54T
40	718-3148	1	S	Cover, Differential
41	718-3149	1	S	Cover, Differential Lock
42	718-3150	2	S	Block, Thrust
43	718-3152	1	S	Actuator Arm, Diff. Lock
44	718-3154	1		Yoke, Shift, Hi-Lo
45	719-04001	1	S	Cover, Trans. Large
46	719-04002	1	S	Cover, Trans. Small
47	719-04003	1	S	Housing, Trans.
48	719-04004	1	S	Housing, Axle Inner - RH
49	719-04005	1	S	Housing, Axle Inner - LH
50	721-0381	2	S	Seal, Oil
51	721-0496	3		Seal, Oil
52	721-0519	1		Seal, Gland
53	721-3020A	2	S	Seal, Oil

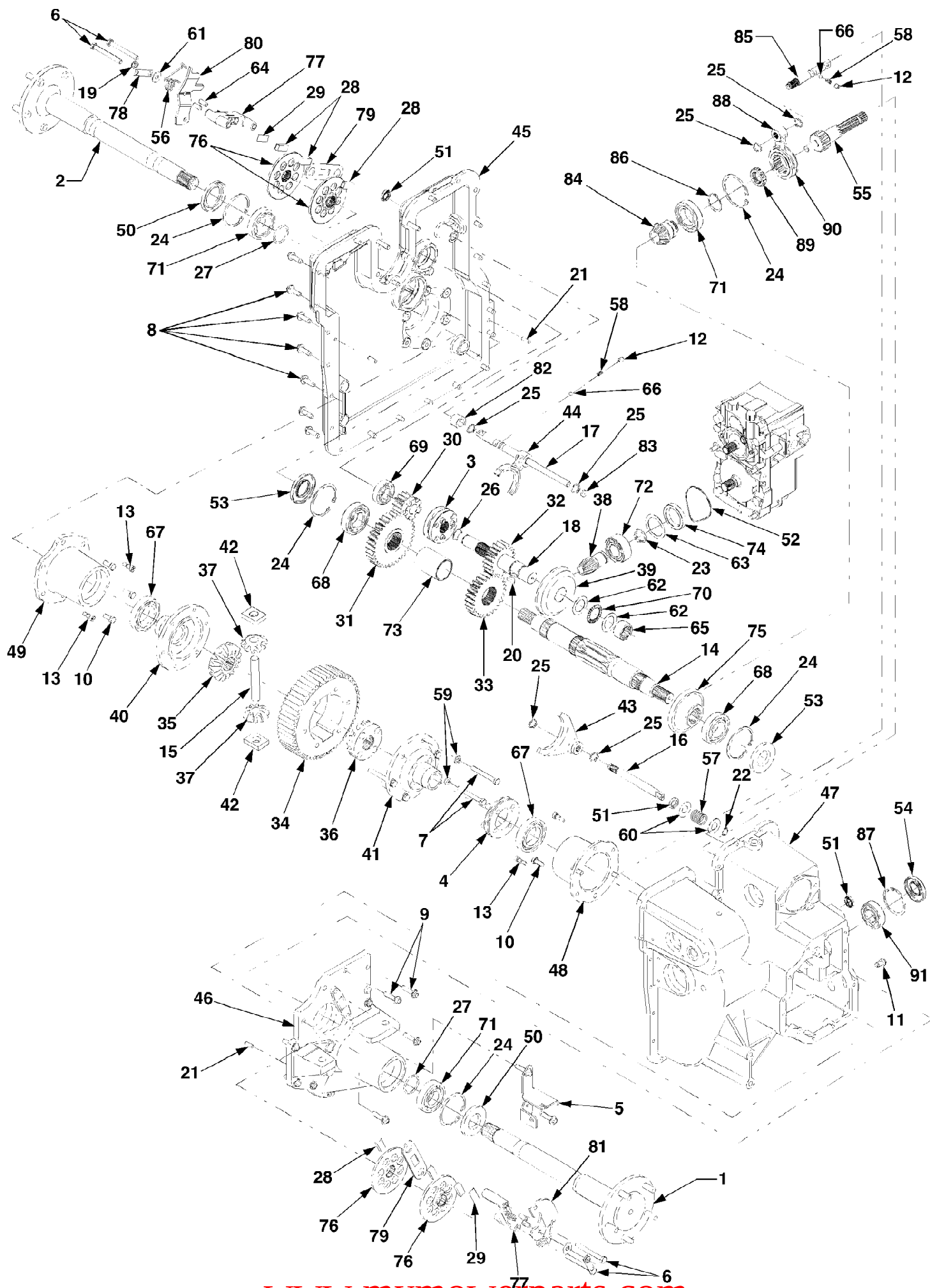
5254E Tractor
Transmission Drive 1B065G & Before

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Ref #	Part Number	Qty	S/P/F	Description
54	721-04004	1	S	Seal, Oil
55	711-1680	1	S	Shaft, 4WD
56	732-04003	2	S	Spring, Torsion
57	732-04010	1	S	Spring, Compression, .845 x 1.0
58	732-04101	2	S	Spring, Compression, .24 x .563
59	736-0119	6	S	Washer, Lock, 5/16
60	736-0355	2	/P	Washer, Flat, .56 x 1.0 x .04
61	736-0371	2	/P	Washer, Flat, .343 x .88 x .062
62	736-0615	2		Washer, Thrust
63	736-0266	AR	S	Washer, Flat, 1.52 x 2.0 x .030
	736-04095	AR	S	Washer, Flat, 1.52 x 2.0 x .005
	736-04096	AR	S	Washer, Flat, 1.52 x 2.0 x .015
64	741-0343	4	S	Pin, Brake Actuating
65	741-0363	1	S	Bearing, Needle
66	741-0862	2	/P	Ball, Detent
67	741-1104	2	/P	Bearing, Ball
68	741-3033A	2	S	Bearing, Ball
69	741-3057	1	S	Bearing, Ball
70	741-3083	1		Bearing, Needle Thrust
71	741-04014	2	S	Bearing, Ball
72	741-04066	1	S	Bearing, Ball
73	750-3364	1	S	Spacer, 1.51 x 1.75 x 2.41
74	750-04024	1	S	Spacer, 1.515 x 2.039 x .335
75	717-04043	1	S	Gear, Spiral Bevel, 36T
76	761-0215	4		Disc, Brake
77	761-04000	2	S	Yoke, Brake
78	761-04001	2	S	Bracket, Brake Anti Rotation
79	761-04002	2	S	Plate, Puck Retainer
80	761-04003	1	S	Arm, Brake Actuator - LH
81	761-04004A	1	S	Arm, Brake Actuator - RH
82	617-04004	1	S	Gear Assembly w/Bearings
	741-0991	2		Bearing, Sleeve, 13 x 15 x 10
83	711-1681	1	S	Shaft, 4WD Actuator
84	716-0180	1		Ring, Retaining
85	716-0185	1		Ring, Retaining
86	716-0204	1		Ring, Retaining
87	718-04004	1	S	Yoke, 4WD
88	718-0668	1		Gear, Spline Coupling
89	718-3116	1		Collar, Shift
90	741-04014	1	S	Bearing, Ball
91	741-3037	1	S	Bearing, Ball

5254E Tractor
Transmission Drive 1B075G & After

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5254E Tractor
Transmission Drive 1B075G & After

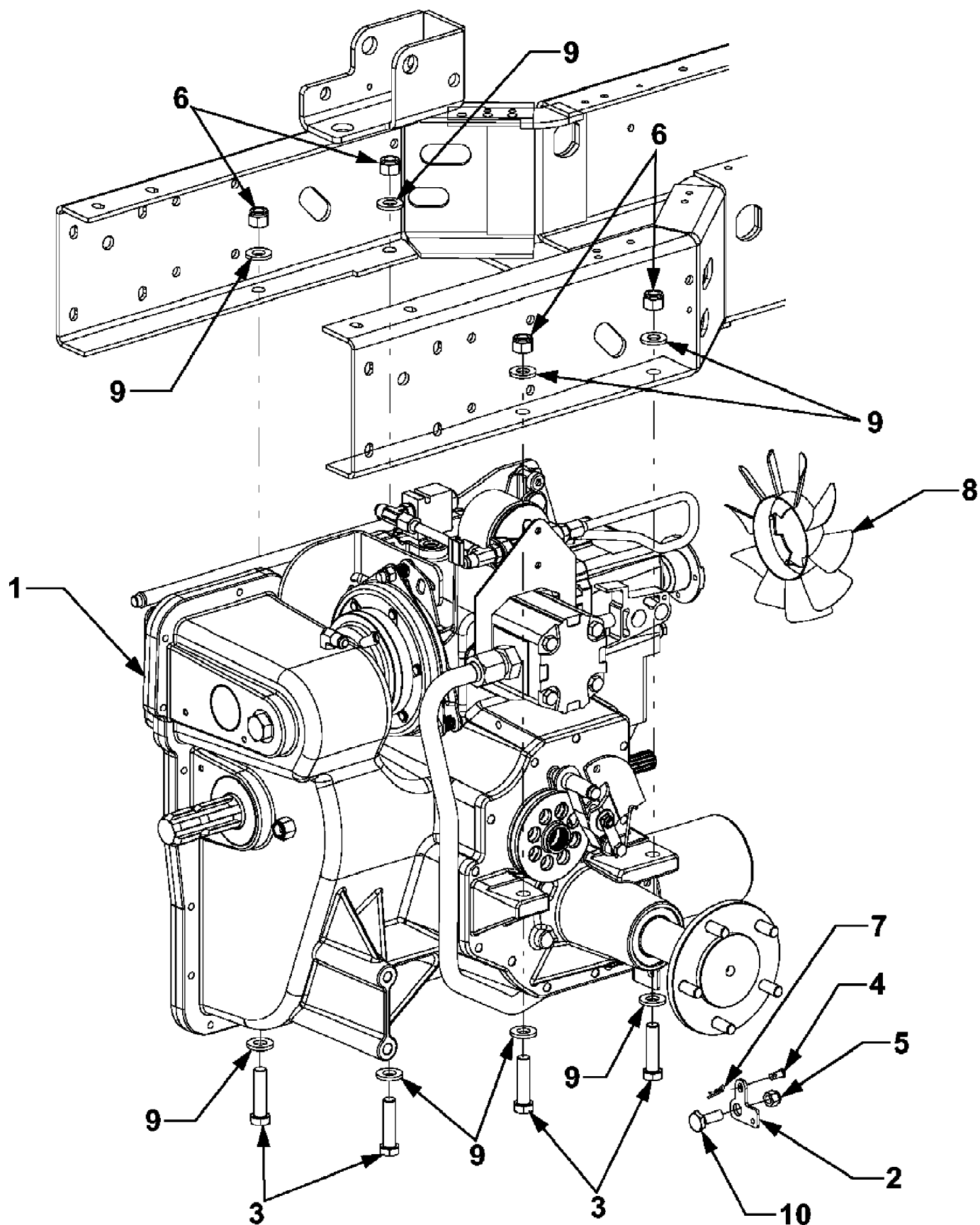
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Ref #	Part Number	Qty	S/P/F	Description
1	611-3033	1	S	Shaft, Axle RH
2	611-3034	1	S	Shaft, Axle LH
3	618-0226	1		Collar Assembly, Hi-Lo
4	618-3183	1	S	Collar Assembly, Diff Lock
5	703-05045	1	S	Bracket, Diff. Lock
6	710-0176	4	/P	Screw, Hex Cap, 5/16-18 x 2.75 GR5
7	710-0378	6	/P	Screw, Hex Cap, 5/16-18 x 2.5 GR5
8	710-0602	21	/P	Screw, Hex Wash. Hd. Tapp, 5/16-18 x 1.0
9	710-0817	12		Screw, Hex Wash. Hd. Tapp, 5/16-18 x 1.25
10	710-1880	8	/P	Screw, Hex Cap, w/Patch 5/16-18 x .75GR5
11	710-1633	1		Screw, Plug, M14 x 1.5 x .827
12	710-3006	2	/P	Screw, Set, 5/16-18 x .375
13	710-04035	4	/P	Screw, Shoulder .309 x .375: 1/4-20
14	711-1675	1	S	Shaft, Output, 11T
15	711-1676	1	S	Shaft, Cross, .625 x 3.95
16	711-04302	1	S	Shaft, Diff. Lock Actuator
17	711-04300	1	S	Shaft, Hi-Lo Actuator
18	711-04137	1	S	Shaft, Drive
19	712-0273	2	S	Nut, Hex Insert Lock, 5/16-24
20	714-0135	1	S	Key, Woodruff, 1/4 x 3/4
21	715-3010	4	/P	Pin, Dowel, .25 x .75
22	716-0114	1	S	Ring, Retaining
23	716-0127	1	/P	Ring, Snap
24	716-0180	5		Ring, Retaining
25	716-0194	6	/P	Clip, Rotor
26	716-04005	1	S	Ring, Retaining
27	716-04030	2	S	Ring, Retaining
28	717-0678	6	S	Pad, Brake
29	717-0682	2	S	Plate, Brake Puck
30	717-3534	1	S	Gear, Spur, 12T
31	717-3535	1	S	Gear, Spur, 34T
32	717-3536	1	S	Gear, Spur, 19T
33	717-3537	1	S	Gear, Spur, 27T
34	717-3538	1	S	Gear, Spur, 56T
35	717-3541	1	S	Gear, Bevel, 16T
36	717-3542	1	S	Gear, Bevel, 16T Lock
37	717-3545	2	S	Gear, Bevel, 10T Diff.
38	717-04132	1	S	Gear, Spiral Bevel, 13T
39	717-04133	1	S	Gear, Spiral Bevel, 54T
40	718-3148A	1	S	Cover, Differential
41	718-3149A	1	S	Cover, Differential Lock
42	718-3150	2	S	Block, Thrust
43	718-04080	1	S	Yoke, Diff. Lock Actuator
44	718-04081	1	S	Yoke, Shift, Hi-Lo
45	719-04001	1	S	Cover, Trans. Large
46	719-04002	1	S	Cover, Trans. Small
47	719-04153	1		Housing, Trans.
48	719-04004	1	S	Housing, Axle Inner - RH
49	719-04005	1	S	Housing, Axle Inner - LH
50	721-0381	2	S	Seal, Oil
51	721-0496	3		Seal, Oil
52	721-0519	1		Seal, Gland
53	721-3020A	2	S	Seal, Oil

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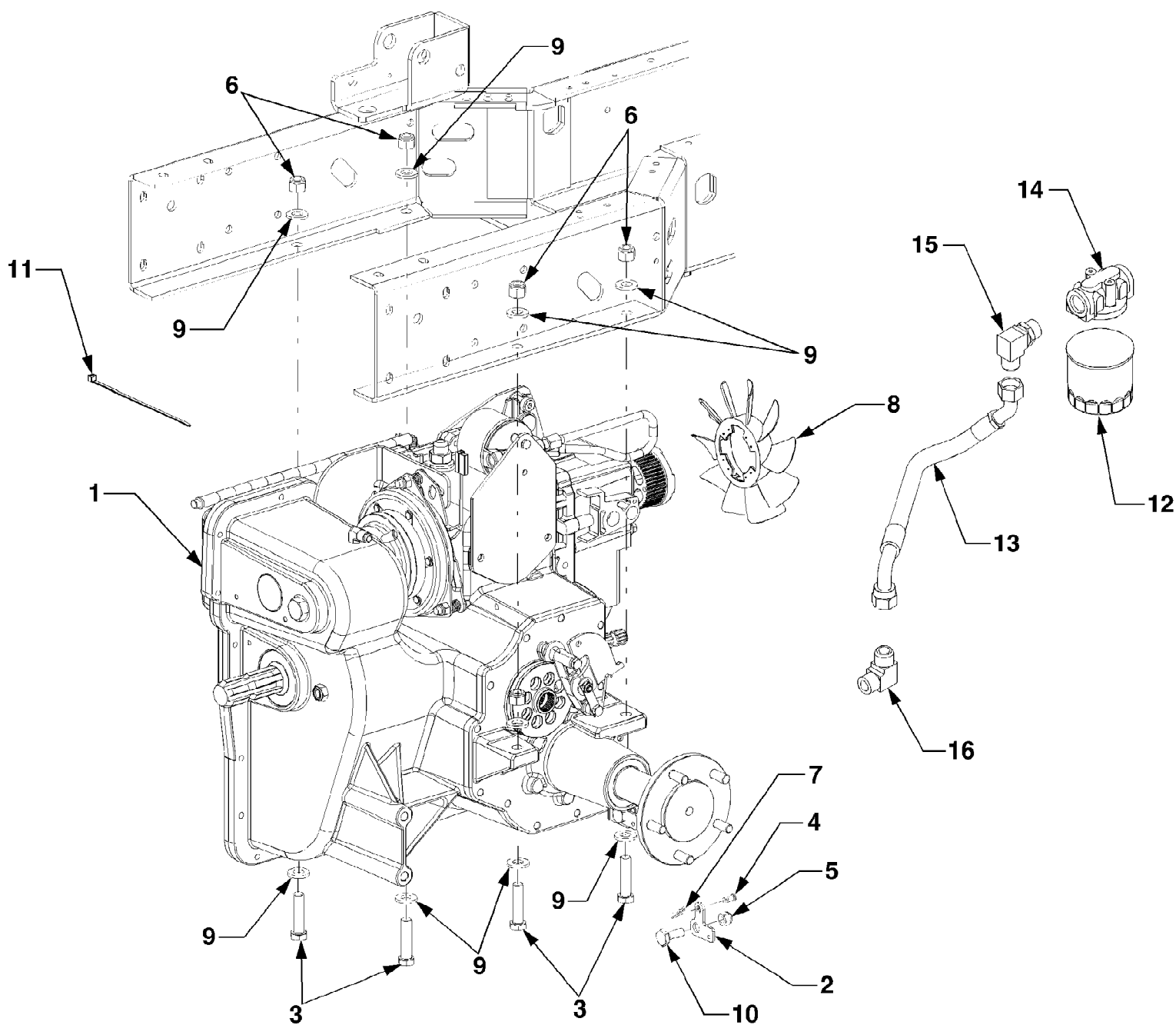
Ref #	Part Number	Qty	S/P/F	Description
54	721-04004	1	S	Seal, Oil
55	711-1680	1	S	Shaft, 4WD
56	732-04003	2	S	Spring, Torsion
57	732-04010	1	S	Spring, Compression, .845 x 1.0
58	732-04101	2	S	Spring, Compression, .24 x .563
59	736-0119	6	S	Washer, Lock, 5/16
60	736-04126	2		Washer, Flat, .597 x 1.0 x .04 ..
61	736-0371	2	/P	Washer, Flat, .343 x .88 x .062
62	736-0615	2		Washer, Thrust
63	736-0266	AR	S	Washer, Flat, 1.52 x 2.0 x .030
	736-04095	AR	S	Washer, Flat, 1.52 x 2.0 x .005
	736-04096	AR	S	Washer, Flat, 1.52 x 2.0 x .015
64	741-0343	4	S	Pin, Brake Actuating
65	741-0363	1	S	Bearing, Needle
66	741-0862	2	/P	Ball, Detent
67	741-1104	2	/P	Bearing, Ball
68	741-3033A	2	S	Bearing, Ball
69	741-3057	1	S	Bearing, Ball
70	741-3083	1		Bearing, Needle Thrust
71	741-04014	3	S	Bearing, Ball
72	741-04066	1	S	Bearing, Ball
73	750-3364	1	S	Spacer, 1.51 x 1.75 x 2.41
74	750-04024	1	S	Spacer, 1.515 x 2.039 x .335 ...
75	717-04043	1	S	Gear, Spiral Bevel, 36T
76	761-0215	4		Disc, Brake
77	761-04000	2	S	Yoke, Brake
78	761-04001	2	S	Bracket, Brake Anti Rotation
79	761-04002	2	S	Plate, Puck Retainer
80	761-04003	1	S	Arm, Brake Actuator - LH
81	761-04004A	1	S	Arm, Brake Actuator - RH
82	750-04413	1		Spacer, .573 x .938 x .832
83	750-04416	1		Plug, .437 x .16
84	617-04004	1	S	Gear Assembly w/Bearings
	741-0991	2		Bearing, Sleeve, 13 x 15 x 10
85	711-04301	1	S	Shaft, 4WD Actuator
86	716-0185	1		Ring, Retaining
87	716-0204	1		Ring, Retaining
88	718-04079	1	S	Yoke, 4WD
89	718-0668	1		Gear, Spline Coupling
90	718-3116	1		Collar, Shift
91	741-3037	1	S	Bearing, Ball



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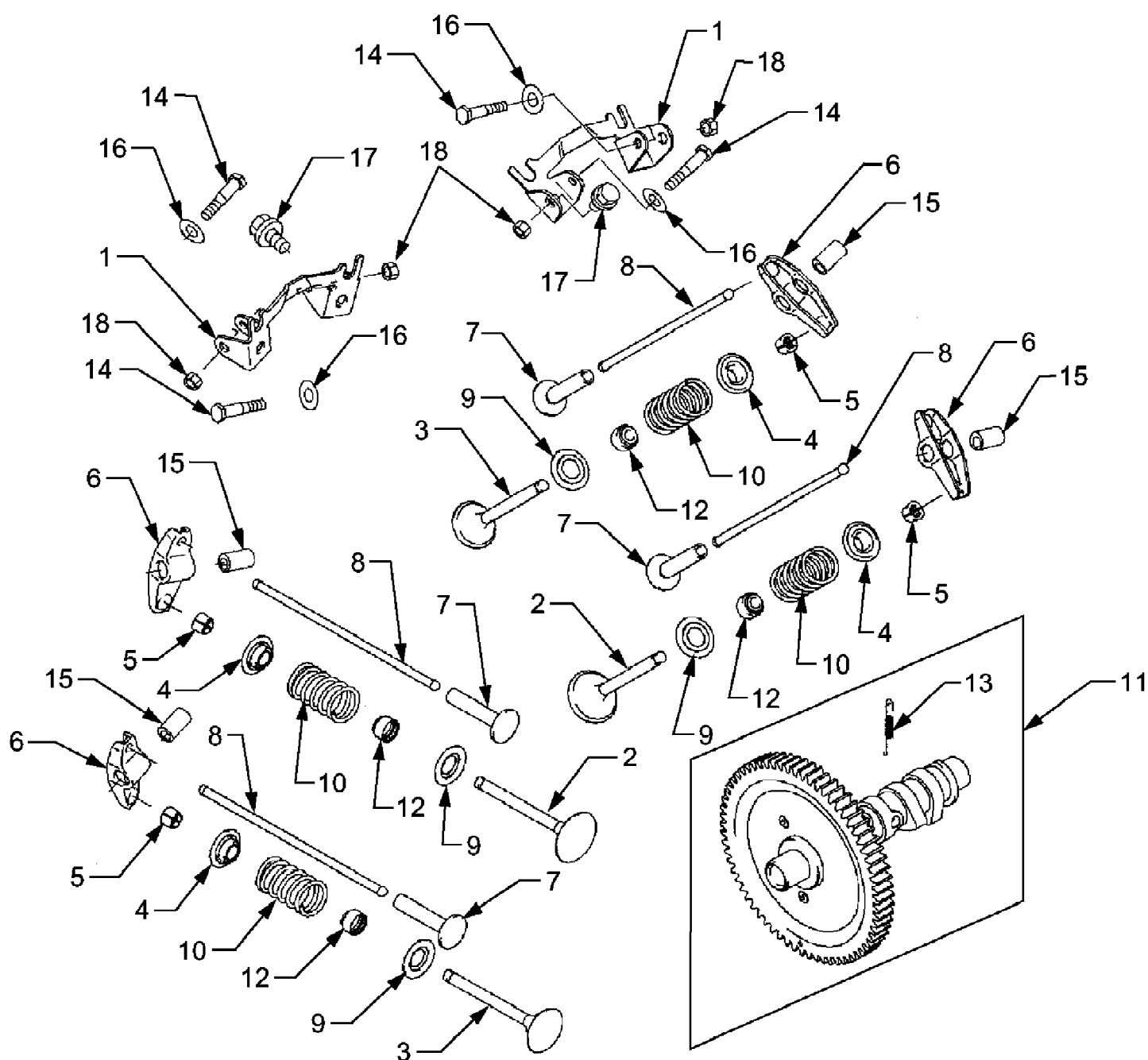
Ref #	Part Number	Qty	S/P/F	Description
1	N/A	1		Transmission Assembly
2	703-05051	1		Link, Diff Lock Actuator
3	710-3071	4		Screw, Hex Cap 1/2-13 x 2.0 GR8
4	711-0701	1	S	Pin, Clevis, .25 x .50
5	712-3061	1	S	Nut, Hex Insert Lock, 3/8-24
6	712-3083	4	/P	Nut, Hex Insert Lock, 1/2-13
7	714-0104	1	S	Pin, Internal Cotter
8	731-3371	1		Fan, Transmission Cooling
9	736-3019	8		Washer, Flat, .531 x .1062 x .134
10	738-0689	1	S	Screw, Shoulder, 1/2 Dia. x .180



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Ref #	Part Number	Qty	S/P/F	Description
1	N/A	1		Transmission Assembly
2	603-04193	1		Link, Diff Lock Actuator
3	710-3071	4		Screw, Hex Cap 1/2-13 x 2.0 GR8
4	711-0701	1	S	Pin, Clevis, .25 x .50
5	712-3061	1	S	Nut, Hex Insert Lock, 3/8-24
6	712-3083	4	/P	Nut, Hex Insert Lock, 1/2-13
7	714-0104	1	S	Pin, Internal Cotter
8	731-05247	1	S	Fan, Transmission Cooling
9	736-3019	8		Washer, Flat, .531 x .1062 x .134
10	738-0689	1	S	Screw, Shoulder, 1/2 Dia. x .180
11	725-0157	1	/P	Tie, Cable
12	723-3014	1	S	Filter, Oil
13	727-04098	1	S	Hose, Filter
14	727-04104	1	S	Adapter, Oil Filter
15	737-04101	1		Fitting, 90° Elbow
16	737-04102	1		Fitting, 90° Elbow



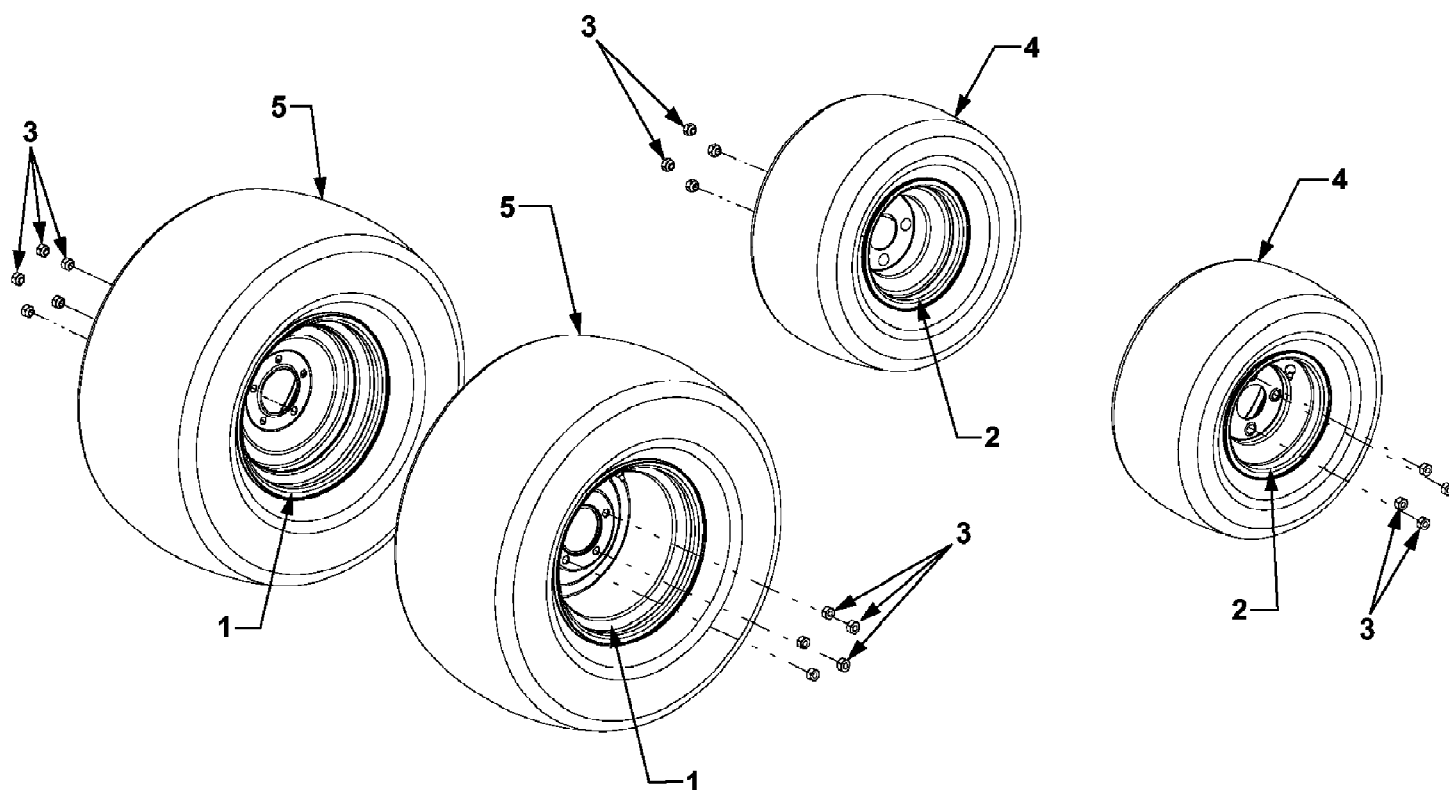
5254E Tractor
Valves And Camshaft

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Ref #	Part Number	Qty	S/P/F	Description
1	KM-11051-2092	2		Bracket
2	KM-12004-2113	2		Valve, Intake
3	KM-12005-2100	2		Valve, Exhaust
4	KM-12009-2060	4		Retainer, Valve Spring
5	KM-12011-2052	8		Collet
6	KM-12016-2063	4		Arm, Rocker
7	KM-12032-2060	4		Tappet
8	KM-13116-2074	4		Rod, Push
9	KM-16007-2052	4		Seat, Spring
10	KM-49078-2060	4		Spring, Valve
11	KM-49118-2138	1		Camshaft
12	KM-92049-2100	4		Seal, Oil
13	KM-92145-2085	1		Spring
14	KM-92151-2165	4		Bolt, M6
15	KM-92152-2077	4		Collar
16	KM-92200-2128	4		Washer, 8.1 x 18 x .5
17	KM-130G0814	4		Bolt, Flanged
18	KM-311B0600	4	S	Nut, Hex

5254E Tractor
Wheels

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5254E Tractor
Wheels

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Ref #	Part Number	Qty	S/P/F	Description
1	634-04004	2		Rim Assembly
	734-0255	2	S	Valve Stem
2	634-04111	2		Rim Assembly, Turf Tire
2	634-04118	2		Rim Assembly, Ag Tire
	734-0255	1	S	Valve Stem
3	712-3050	18	/P	Nut, Lug, 7/16-14
4	734-04002	2	S	Tire, Turf, 18 x 8.5 x 8
4	734-04044	2		Tire, Ag, 18 x 9.5 x 8
5	734-04080	2		Tire, Turf, 26 x 12.0 x 12
	734-04043	2	/P	Tire, Ag, 26 x 12 x 12