

# GX 150

## TOOLS NEEDED

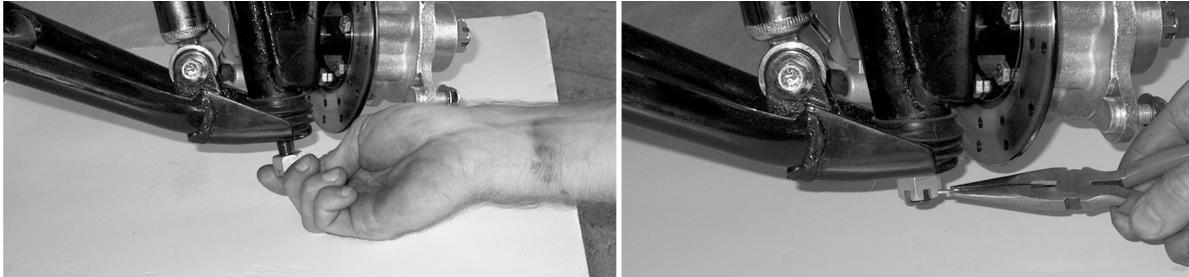
Floor jack	8mm wrench	14mm socket with/extension	24mm socket/extension
Needle nose pliers	10mm wrench/socket	17mm wrench/socket	
Protective gloves	12mm wrench/socket	19mm wrench/socket	

### 1 STEP ONE - LIFT KART

In order to assemble the front suspension and steering, the front of the kart must be lifted high enough to put on the front tires. We recommend two people lift the front of the kart while a third person places a rear tire under it.

### 2 ASSEMBLE FRONT SUSPENSION

- A Insert bottom stud of strut into square cutout of lower suspension arm.
- B Square of strut and suspension arm **MUST** be aligned.
- C Tighten castle nut securely with 19mm wrench/socket and lock with cotter pin and needle nose pliers.
- D Do this on both sides.



### 3 ASSEMBLE STEERING LINKAGE

- A Attach tie rod end to strut by inserting ball joint stud into steering arm of strut.
- B On stud place flat washer, lock washer, secure with castle nut using 17mm wrench/socket, and lock with cotter pin and needle nose pliers.
- C Do this on both sides.



**4 FRONT TIRES**

- A Remove lug nuts from front hub.
- B Place tire in position by aligning the holes in the wheel with the lugs.
- C Tighten lugs nuts with 14mm socket with extension.
- D Do this on both sides



**5 REAR SHOCKS**

- A Place floor jack under square tubing located under seat. Lift kart until rear shock mounts align with eyeholes in shock. Insert bolt.
- B Tighten lock nut using 14mm and 12mm wrenches/sockets.
- C Do this on both sides.



**6 REAR TIRE**

- A Slide rear wheel/hub assembly onto axle. Splines must be aligned in order for the assembly to properly fit.
- B Place small washer, large washer and then tighten castle nut with 24mm socket with extension.
- C Lock with cotter pin and needle nose pliers
- D Do this on both sides



## 7 BRUSH BARS

- A Place the main bars in proper location by putting the open ends over the bar mounts located on the frame.
- B On each end insert bolt with washer on each side and finger tighten with lock nut.
- C Line the top cross bars up with the holes in main the bars and insert the bolt with one washer, finger tighten. The longer of the two crossbars goes towards the rear of the kart.
- D Mount the bottom crossbar the same as the others. The bottom cross has the tail light mounts on it.
- E With all brush bar members in position, tighten and secure with 10mm and 12mm sockets/wrenches.



## 8 WHEEL CAP

Place one rubber wheel cap on each wheel.



## 9 STEERING WHEEL

Place the steering wheel on mount, align the holes and tighten with 10mm wrench/socket. Snap steering wheel cap into place.



## 10 FENDERS

- A Install front fenders by inserting the turned down stud of the fender mount into the fender sleeve on the frame.
- B Insert provided bolt into the mounting hole and tighten the fender to the frame with 8mm and 10mm wrench.
- C Install the rear fenders to the swing arm by placing the square cut-out ends over the rectangle tubing.
- D Align the holes of the fender mounts with that of the swing arm and tighten with 10mm wrench/socket.



## 11 TAILLIGHT

- A Remove the nut and lock washer from each bolt in taillight.
- B Mount taillight to kart by inserting the bolts in the taillight through the holes in the bottom crossbar. Tighten with 8mm wrench. Be sure not to over tighten.



**12** BATTERY

- A Put on protective gloves.
- B Remove strip covering acid ports from battery
- C Place funnel into acid ports on battery. With funnel aligned in battery press acid container firmly into funnel allowing the acid to flow into the battery.
- D Allow all acid to drain from container.
- E Place rubber cap into position over the ports.
- F Press cap firmly closing all ports securely.
- G Locate battery into battery holder on swing arm.
- H Place rectangular nuts provided with battery under each post.
- I Tightly fasten red cable to + pole and black or green cable to - pole.
- J Place battery cover on top of battery and secure with rubber strap.

