

96700 to 96799

SERVICE ENGINE



SALES MANUAL

**MODEL 96700 SERIES ENGINES REPLACED WITH
 STANDARD SERVICE ENGINES**

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

Engine Replacement Notes:

NOTE 51: Replacement engine listed is not available in the State of California. Repair with individual parts.

Short Block Notes:

The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

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Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block		
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes	
0044	96722	802584	122K02	0015							All	3100			
0110	96722	802563	12J802	2926					51		All	3000			
0111	96732	802563	12J802	2926					51		All	3000			
0122	96722	802562	122K02	0025							All	3000			
0123	96722	802563	12J802	2926					51		All	3000			
0124	96722	802562	122K02	0025							All	3000			
0125	96722	802563	12J802	2926					51		All	3000			
0142	96722	802584	122K02	0015							All	3000			
0200	96722	802562	122K02	0025							All	3000			
0201	96722	802563	12J802	2926					51		All	3000			
0202	96722	802563	12J802	2926					51		All	3000			
0203	96722	802562	122K02	0025							All	3000			
0204	96722	802563	12J802	2926					51		All	3000			
0205	96722	802584	122K02	0015							All	3000			
0206	96722	802562	122K02	0025							All	3000			
0207	96722	802586	122K02	0016							All	3000			
0210	96722	802562	122K02	0025							All	3000			
0211	96722	802563	12J802	2926					51		All	3000			
0212	96722	802584	122K02	0015							All	3000			
0213	96722	802586	122K02	0016							All	3000			
0214	96722	802584	122K02	0015							All	2800			
0215	96722	802563	12J802	2926					51		All	3300			
0216	96722	802584	No Replacement Repair With Individual Parts.									All	3100		
0217	96722	802562	122K02	0025							All	2900			
0219	96722	802584	No Replacement Repair With Individual Parts.									All	2950		
0220	96722	802584	122K02	0015							All	3000			
0221	96722	802562	122K02	0025							All	3000			
0222	96722	802586	122K02	0016		1	690319	1	691851		All	3600			
0223	96722	802562	122K02	0025							All	3000			
0224	96722	802562	122K02	0025							All	3000			
0225	96722	802563	12J802	2926					51		All	3000			

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Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block		
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes	
3024	96722	802562	122K02	0025							All	3100			
3025	96722	802563	12J802	2926					51		All	3100			
3044	96722	802584	122K02	0015							All	3100			
3045	96722	802586	122K02	0016							All	3100			
3100	96722	802562	122K02	0025							All	3000			
3110	96722	802562	122K02	0025	1	690319	1	691851			All	3300			
3111	96732	802562	122K02	0025	1	690319	1	691851			All	3300			
3112	96732	802563	12J802	2926					51		All	3000			
3113	96722	802562	122K02	0025							All	3000			
3114	96722	802563	12J802	2926	1	690319	1	691851	51		All	3300			
3122	96722	802562	122K02	0025							All	3000			
3124	96722	802562	122K02	0025	1	690319	1	691851			All	3300			
3125	96722	802563	12J802	2926	1	690319	1	691851	51		All	3300			
3200	96722	802562	122K02	0025	1	690319	1	691851			All	3300			
3201	96722	802562	122K02	0025							All	3000			
3202	96722	802562	122K02	0025	1	690319	1	691851			All	3300			
3203	96722	802563	12J802	2926	1	690319	1	691851	51		All	3300			
3204	96722	802584	122K02	0015	1	690319	1	691851			All	3300			
3205	96722	802504	122K02	0015	1	690319	1	691851			All	3300			
3206	96722	802562	122K02	0025	1	690319	1	691851			All	3300			
3207	96722	802562	122K02	0025	1	690319	1	691851			All	3400			
3208	96722	802584	122K02	0015							All	3100			
3209	96722	802563	12J802	2926	1	690319	1	691851	51		All	3300			
3210	96722	802562	122K02	0025	1	690319	1	691851			All	3400			
3211	96722	802563	12J802	2926	1	690319	1	691851	51		All	3300			
3212	96722	802584	122K02	0015							All	3200			
3213	96722	802584	122K02	0015							All	2800			
3214	96722	802584	No Replacement Repair With Individual Parts.									All	3150		
3215	96722	802586	122K02	0016							All	3200			