

81700 to 81799

SERVICE ENGINE



SALES MANUAL

**MODEL 81700 SERIES ENGINES REPLACED WITH
 STANDARD SERVICE ENGINES**

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

Engine Replacement Notes:

NOTE 7: Drill and retap PTO end of Crankshaft 7/16"-20 (1-1/8" deep). Use 25/64" tap drill.

Short Block Notes:

The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

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Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0110	81701	260390	9M902	0015										
0115	81702	260124	9M902	0015										
0118	81702	260098	9M902	0018										
0126	81702	260124	9M902	0015										
0127	81792	260099	No Replacement Repair With Individual Parts.											
0128	81706	260124	9M902	0015										
0129	81706	260124	9M902	0015										
0131	81702	260124	9M902	0015							All	3800		
0132	81702	260124	9M902	0015	1	692009	1	690843						
0133	81792	260224	No Replacement Repair With Individual Parts.											
0134	81796	260224	No Replacement Repair With Individual Parts.											
0135	81702	260124	9M902	0015										
0136	81706	260124	9M902	0015										
0137	81792	260224	No Replacement Repair With Individual Parts.											
0138	81702	260124	9M902	0015										
0139	81702	260098	122K02	0018										
0140	81706	260124	9M902	0015										
0141	81706	260098	122K02	0018										
0142	81702	260124	9M902	0015										
0143	81702	260124	9M902	0015										
0144	81702	260235	9M902	0015	1	395653	1	394066						
							2	93061						
0145	81702	260124	9M902	0015										
0146	81702	260124	9M902	0015										
0147	81702	260124	9M902	0015							All	3300		
0148	81702	260124	9M902	0015										
0149	81702	260124	9M902	0015										
0150	81702	260096	9M902	0016										
0151	81701	260094	No Replacement Repair With Individual Parts.											
0152	81702	260235	9M902	0015			2	93061			All	3300		
0153	81792	260099	No Replacement Repair With Individual Parts.											

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Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0154	81702	260124	9M902	0015							All	3300		
0155	81702	260124	9M902	0015										
0156	81702	260124	9M902	0015										
0157	81706	260124	9M902	0015										
0158	81702	260098	9M902	0018										
0159	81702	260124	9M902	0015					7		All	3300		
0160	81792	260224	No Replacement Repair With Individual Parts.											
0161	81702	260124	9M902	0015					7					
0162	81792	260099	No Replacement Repair With Individual Parts.											
0163	81796	260099	No Replacement Repair With Individual Parts.											
0164	81706	260124	9M902	0015										
0165	81702	260096	9M902	0016	1	692009	1	690843			All	3300		
0166	81702	260124	9M902	0015										
0167	81706	260124	9M902	0015							All	3300		
0168	81792	260099	No Replacement Repair With Individual Parts.											
0169	81701	260094	No Replacement Repair With Individual Parts.											
0170	81792	260099	No Replacement Repair With Individual Parts.											
0171	81702	260124	9M902	0015	1	692009	1	690843			All	4000		
944510	81701	260390	9M902	0015							All	4000		
944511	81702	260124	9M902	0015							All	4000		
944512	81703	260390	9M902	0015							All	4000		
944513	81702	260124	9M902	0015							All	4000		
944514	81792	260099	No Replacement Repair With Individual Parts.								All	4000		
944515	81702	260096	9M902	0016							All	4000		
944516	81792	260224	No Replacement Repair With Individual Parts.								All	4000		
944517	81702	260124	9M902	0015							All	4000		
944518	81702	260097	No Replacement Repair With Individual Parts.								All	4000		
944519	81702	260096	9M902	0016							All	4000		
944520	81702	260097	No Replacement Repair With Individual Parts.								All	4000		
944521	81702	260124	9M902	0015							All	4000		
944522	81702	260124	9M902	0015							All	4000		
944523	81792	260224	No Replacement Repair With Individual Parts.								All	4000		
944524	81792	260241	No Replacement Repair With Individual Parts.								All	4000		
944525	81702	260124	9M902	0015							All	4000		
944526	81703	260091	9M902	0015							All	4000		
944527	81702	260124	9M902	0015							All	4000		
944528	81703	260390	9M902	0015							All	4000		
944529	81702	260124	9M902	0015	1	692009	1	690843			All	4000		
944530	81702	260124	9M902	0015	1	692009	1	690843			All	4000		
944531	81793	260223	No Replacement Repair With Individual Parts.								All	4000		
944532	81703	260092	9M902	0016							All	4000		
944533	81702	260096	9M902	0016							All	4000		
944534	81792	260099	No Replacement Repair With Individual Parts.								All	4000		
944535	81702	260124	9M902	0015							All	4000		
944536	81702	260124	9M902	0015							All	4000		
944537	81702	260124	9M902	0015							All	4000		
944538	81792	260224	No Replacement Repair With Individual Parts.								All	4000		
944539	81702	260124	9M902	0015							All	4000		
944540	81792	260099	No Replacement Repair With Individual Parts.								All	4000		
944541	81702	260124	9M902	0015							All	4000		
944542	81792	260099	No Replacement Repair With Individual Parts.								All	4000		
944543	81793	260393	No Replacement Repair With Individual Parts.								All	4000		
944544	81702	260124	9M902	0015							All	4000		
944545	81792	260099	No Replacement Repair With Individual Parts.								All	4000		
944546	81792	260241	No Replacement Repair With Individual Parts.								All	4000		

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Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
944547	81702	260097	No Replacement Repair With Individual Parts.						All	4000				
944548	81702	260097	No Replacement Repair With Individual Parts.						All	4000				
944549	81702	260235	9M902	0015			2	93061		All	4000			
944550	81702	260098	9M902	0018						All	4000			
944551	81702	260124	9M902	0015						All	4000			
944552	81702	260124	9M902	0015						All	4000			
944553	81702	260124	9M902	0015						All	4000			
944554	81792	260099	No Replacement Repair With Individual Parts.						All	4000				
944555	81702	260124	9M902	0015						All	4000			
944556	81702	260096	9M902	0016						All	4000			
944557	81702	260096	9M902	0016						All	4000			
944558	81703	260094	9M902	0018						All	4000			
944559	81702	260098	9M902	0018						All	4000			
944560	81702	260124	9M902	0015						All	4000			
944561	81702	260096	9M902	0016	1	692009	1	690843		All	4000			
944562	81702	260400	No Replacement Repair With Individual Parts.						All	3300				
944563	81702	260400	No Replacement Repair With Individual Parts.						All	4000				
944564	81792	260402	No Replacement Repair With Individual Parts.						All	4000				
944565	81702	260235	9M902	0015			2	93061		All	4000			
944566	81702	260124	9M902	0015						All	4000			
944567	81702	260124	9M902	0015						All	4000			
944568	81702	260098	9M902	0018						All	4000			
944569	81792	260224	No Replacement Repair With Individual Parts.						All	4000				
944570	81702	260670	No Replacement Repair With Individual Parts.						All	4000				
944571	81702	260096	9M902	0016						All	4000			
944572	81702	260096	9M902	0016						All	4000			
944573	81702	260405	No Replacement Repair With Individual Parts.						All	4000				
944574	81702	260405	No Replacement Repair With Individual Parts.						All	4000				
944575	81702	260096	9M902	0016	1	692009	1	690843		All	4000			
944576	81702	260124	9M902	0015						All	4000			
944577	81702	260124	9M902	0015						All	4000			
944578	81792	260099	No Replacement Repair With Individual Parts.						All	4000				
944579	81702	260159	9M902	0015						All	4000			
944580	81702	260159	9M902	0015						All	4000			
944581	81792	260224	No Replacement Repair With Individual Parts.						All	4000				
944582	81792	260099	No Replacement Repair With Individual Parts.						All	4000				
944583	81702	260124	9M902	0015						All	4000			
944584	81702	260096	9M902	0016						All	4000			
944585	81792	260402	No Replacement Repair With Individual Parts.						All	4000				
944586	81792	260099	No Replacement Repair With Individual Parts.						All	4000				
944587	81792	260099	No Replacement Repair With Individual Parts.						All	4000				
944588	81702	260235	9M902	0015			2	93061		All	4000			
944589	81702	260159	9M902	0015						All	4000			
944590	81702	260124	9M902	0015						All	4000			
944591	81702	260124	9M902	0015						All	4000			
944592	81702	260097	No Replacement Repair With Individual Parts.						All	4000				
944593	81792	260099	No Replacement Repair With Individual Parts.						All	4000				
944594	81702	260098	9M902	0018						All	4000			
944595	81702	260096	9M902	0016						All	4000			
944596	81702	260124	9M902	0015						All	4000			
944597	81792	260099	No Replacement Repair With Individual Parts.						All	4000				
944598	81702	260096	9M902	0016						All	4000			
944599	81702	260097	No Replacement Repair With Individual Parts.						All	4000				
944600	81702	260096	9M902	0016						All	4000			
944601	81702	260124	9M902	0015						All	4000			

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Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block		
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes	
944602	81702	260235	9M902	0015			2	93061			All	4000			
944603	81702	260095	9M902	0015							All	4000			
944604	81702	260159	9M902	0015							All	4000			
944605	81702	260124	9M902	0015							All	4000			
944606	81792	260099	No Replacement Repair With Individual Parts.									All	4000		
944607	81702	260124	9M902	0015							All	4000			
944608	81702	260124	9M902	0015							All	4000			
944609	81702	260096	9M902	0016							All	4000			
944610	81702	260096	9M902	0016	1	692009	1	690843			All	4000			
944611	81702	260098	9M902	0018							All	4000			
944612	81702	260098	9M902	0018							All	4000			
944613	81702	260098	9M902	0018							All	4000			
944614	81702	260124	9M902	0015							All	4000			
944615	81702	260233	9M902	0015							All	4000			
944616	81702	260124	9M902	0015							All	4000			
944617	81701	260390	9M902	0015							All	4000			
944618	81702	260098	9M902	0018							All	4000			
944619	81702	260124	9M902	0015							All	4000			
944620	81792	260099	No Replacement Repair With Individual Parts.									All	4000		
944621	81702	260159	9M902	0015							All	4000			
944622	81702	260124	9M902	0015							All	4000			
944624	81702	260124	9M902	0015							All	4000			
944625	81702	260124	9M902	0015							All	4000			
944626	81702	260124	9M902	0015							All	4000			
944627	81702	260097	No Replacement Repair With Individual Parts.									All	4000		
944628	81702	260124	9M902	0015							All	4000			
944629	81792	260224	No Replacement Repair With Individual Parts.									All	4000		
944630	81702	260124	9M902	0015							All	4000			
944631	81702	260124	9M902	0015	1	692009	1	690843			All	4000			
944632	81792	260099	No Replacement Repair With Individual Parts.									All	4000		
944633	81702	260096	9M902	0016							All	4000			
944634	81702	260124	9M902	0015							All	4000			
944635	81703	260390	9M902	0015							All	4000			
944636	81793	260083	No Replacement Repair With Individual Parts.									All	4000		
944637	81702	260097	No Replacement Repair With Individual Parts.									All	4000		
944638	81702	260096	9M902	0016							All	4000			
944639	81702	260098	9M902	0018							All	4000			
944640	81702	260124	9M902	0015							All	4000			
944641	81702	260096	9M902	0016							All	4000			
944642	81702	260670	No Replacement Repair With Individual Parts.									All	4000		
944643	81792	260224	No Replacement Repair With Individual Parts.									All	4000		
944644	81702	260096	9M902	0016							All	4000			
944645	81702	260411	No Replacement Repair With Individual Parts.									All	4000		
944646	81702	260411	No Replacement Repair With Individual Parts.									All	4000		
944647	81792	260099	No Replacement Repair With Individual Parts.									All	4000		
944648	81792	260224	No Replacement Repair With Individual Parts.									All	4000		
944649	81792	260224	No Replacement Repair With Individual Parts.									All	4000		
944650	81702	260098	9M902	0018							All	4000			
944651	81792	260099	No Replacement Repair With Individual Parts.									All	4000		
944652	81792	260099	No Replacement Repair With Individual Parts.									All	4000		
944653	81702	260124	9M902	0015							All	4000			
944654	81702	260124	9M902	0015							All	4000			
944655	81701	260094	No Replacement Repair With Individual Parts.									All	4000		
944656	81702	260411	No Replacement Repair With Individual Parts.									All	4000		
944657	81702	260098	9M902	0018							All	4000			

81700 to 81799

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
944658	81702	260098	9M902	0018							All	4000		
944659	81702	260405	No Replacement Repair With Individual Parts.								All	4000		
944660	81702	260098	9M902	0018							All	4000		
944661	81792	260224	No Replacement Repair With Individual Parts.								All	4000		
944662	81702	260124	9M902	0015							All	4000		
944663	81702	260098	9M902	0018							All	4000		
944664	81702	260096	9M902	0016							All	4000		
944665	81702	260124	9M902	0015							All	4000		
944666	81702	260096	9M902	0016							All	4000		
944667	81702	260124	9M902	0015							All	4000		
944668	81702	260124	9M902	0015							All	4000		
944669	81792	260099	No Replacement Repair With Individual Parts.								All	4000		
944670	81702	260096	9M902	0016							All	4000		
944671	81792	260099	No Replacement Repair With Individual Parts.								All	4000		
944672	81792	260099	No Replacement Repair With Individual Parts.								All	4000		
944673	81792	260099	No Replacement Repair With Individual Parts.								All	4000		
944674	81702	260451	9M902	0015							All	4000		
944675	81792	260099	No Replacement Repair With Individual Parts.								All	4000		
944676	81702	260124	9M902	0015							All	4000		
944677	81702	260098	9M902	0018							All	4000		
944678	81702	260124	9M902	0015							All	4000		
944679	81702	260124	9M902	0015							All	4000		
944680	81702	260124	9M902	0015							All	4000		
944681	81702	260097	No Replacement Repair With Individual Parts.								All	4000		
944682	81702	260096	9M902	0016							All	4000		
944683	81702	260124	9M902	0015							All	4000		
944684	81706	260124	9M902	0015							All	4000		
944685	81706	260124	122K02	0016							All	4000		
944686	81796	260099	No Replacement Repair With Individual Parts.								All	4000		
944687	81796	260099	No Replacement Repair With Individual Parts.								All	4000		
944688	81702	260124	9M902	0015							All	4000		
944689	81702	260098	9M902	0018							All	4000		
944690	81706	260124	No Replacement Repair With Individual Parts.								All	4000		
944691	81796	260224	No Replacement Repair With Individual Parts.								All	4000		
944692	81702	260098	9M902	0018							All	4000		
944693	81702	260124	9M902	0015							All	4000		
944694	81796	260224	No Replacement Repair With Individual Parts.								All	4000		
944695	81706	260098	9M902	0018							All	4000		
944696	81706	260124	122K02	0015							All	4000		
944697	81702	260124	9M902	0015							All	4000		
944698	81706	260124	9M902	0015							All	4000		
944699	81702	260235	9M902	0015			2	93061			All	4000		
944700	81792	260099	No Replacement Repair With Individual Parts.								All	4000		
944701	81702	260124	9M902	0015	1	692009	1	690843			All	4000		
944702	81702	260097	No Replacement Repair With Individual Parts.								All	4000		
944703	81706	260097	No Replacement Repair With Individual Parts.								All	4000		
944704	81702	260124	9M902	0015	1	692009	1	690843			All	4000		
944705	81706	260124	9M902	0015							All	4000		
944706	81796	260099	No Replacement Repair With Individual Parts.								All	4000		
944707	81792	260224	No Replacement Repair With Individual Parts.								All	4000		
944708	81702	260098	No Replacement Repair With Individual Parts.								All	4000		
944709	81702	260098	No Replacement Repair With Individual Parts.								All	4000		
944710	81706	260096	122K02	0016							All	4000		
944711	81702	260124	9M902	0015							All	4000		
944712	81796	260224	No Replacement Repair With Individual Parts.								All	4000		

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Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block			
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes		
944713	81706	260096	122K02	0016							All	4000				
944714	81702	260124	9M902	0015							All	4000				
944715	81702	260124	9M902	0015	1	692009	1	690843			All	4000				
944716	81706	260124	9M902	0015	1	692009	1	690843			All	4000				
944717	81706	260124	9M902	0015							All	4000				
944718	81702	260235	9M902	0015	1	692009	1	690843			All	4000				
							2	93061								
944719	81702	260124	9M902	0015							All	4000				
944720	81706	260124	9M902	0015							All	3300				
944721	81796	260099	No Replacement Repair With Individual Parts.										All	4000		
944722	81702	260124	9M902	0015	1	293512	1	295041			All	4000				
					1	692009	1	690843								
944723	81702	260124	9M902	0015							All	4000				
944724	81701	260094	No Replacement Repair With Individual Parts.										All	4000		
944725	81702	260097	No Replacement Repair With Individual Parts.										All	4000		
944726	81706	260098	No Replacement Repair With Individual Parts.										All	4000		
944727	81701	260390	9M902	0015	1	692009	1	690843			All	4000				
944728	81702	260098	122K02	0018							All	4000				
944729	81792	260224	No Replacement Repair With Individual Parts.										All	4000		
944730	81792	260099	No Replacement Repair With Individual Parts.										All	4000		
944731	81702	260098	122K02	0018							All	4000				
944732	81702	260124	9M902	0015							All	4000				
944733	81706	260098	122K02	0018							All	4000				
944734	81702	260124	9M902	0015							All	4000				
944735	81796	260224	No Replacement Repair With Individual Parts.										All	4000		
944736	81702	260097	No Replacement Repair With Individual Parts.										All	4000		
944737	81701	260390	9M902	0015							All	4000				
944738	81702	260096	9M902	0016							All	4000				
944739	81706	260124	9M902	0015							All	4000				
944740	81706	260124	9M902	0015							All	4000				
944741	81706	260096	122K02	0016							All	4000				
944742	81706	260098	122K02	0018							All	4000				
944743	81706	260096	122K02	0016							All	4000				
944744	81706	260098	122K02	0018							All	4000				
944745	81702	260124	9M902	0015							All	4000				
944746	81702	260096	9M902	0016							All	4000				
944747	81702	260097	No Replacement Repair With Individual Parts.										All	4000		
944748	81702	260124	9M902	0015							All	4000				
944749	81702	260098	9M902	0018							All	4000				
944750	81792	260099	No Replacement Repair With Individual Parts.										All	4000		
944751	81792	260224	No Replacement Repair With Individual Parts.										All	4000		
944752	81792	260224	No Replacement Repair With Individual Parts.										All	4000		
944753	81702	260124	9M902	0015	1	692009	1	690843			All	4000				
944754	81706	260097	No Replacement Repair With Individual Parts.										All	4000		
944755	81706	260096	122K02	0016							All	4000				
944756	81706	260096	122K02	0016							All	4000				
944757	81706	260124	9M902	0015							All	4000				
944758	81706	260098	122K02	0018							All	4000				
944759	81702	260096	9M902	0016							All	4000				
944760	81706	260097	No Replacement Repair With Individual Parts.										All	4000		
944761	81796	260224	No Replacement Repair With Individual Parts.										All	4000		
944762	81706	260235	9M902	0015			2	93061			All	3300				
944763	81796	260099	No Replacement Repair With Individual Parts.										All	3300		
944764	81702	260124	9M902	0015							All	4000				
944765	81701	260390	9M902	0015							All	4000				

81700 to 81799

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
944766	81702	260124	9M902	0015							All	4000		
944767	81702	260124	9M902	0015							All	4000		
944768	81702	260124	9M902	0016	1	692009	1	690843			All	4000		
944769	81706	260124	9M902	0015	1	692009	1	690843			All	4000		
944770	81702	260098	No Replacement Repair With Individual Parts.								All	4000		
944771	81702	260124	9M902	0015							All	4000		
944772	81702	260124	9M902	0015							All	4000		
944773	81706	260124	9M902	0015							All	4000		
944774	81706	260098	122K02	0018							All	4000		
944775	81702	260124	9M902	0015							All	4000		
944776	81701	260234	9M902	0015	1	692009	1	690843			All	4000		
							2	93061						
944777	81702	260124	9M902	0015							All	4000		
944778	81706	260124	9M902	0015							All	4000		
944779	81706	260124	9M902	0015							All	4000		
944780	81706	260124	9M902	0015							All	4000		
944781	81706	260124	9M902	0015							All	4000		
944782	81706	260124	9M902	0015							All	4000		
944783	81706	260124	9M902	0015							All	4000		
944784	81702	260096	9M902	0016							All	4000		
944785	81702	260124	9M902	0015							All	4000		
944786	81702	260124	9M902	0015							All	4000		
944787	81706	260124	9M902	0015							All	4000		
944788	81706	260124	9M902	0015							All	4000		
944789	81702	260124	9M902	0015							All	4000		
944790	81702	260124	9M902	0015							All	4000		
944791	81702	260124	9M902	0015							All	4000		
944792	81706	260124	9M902	0015	1	692009	1	690843			All	4000		
944793	81702	260411	No Replacement Repair With Individual Parts.								All	4000		
944794	81701	260390	9M902	0015							All	4000		
944795	81702	260133	No Replacement Repair With Individual Parts.								All	4000		
944796	81702	260096	9M902	0016							All	4000		
944797	81706	260098	122K02	0018							All	4000		
944798	81702	260124	9M902	0015							All	4000		
944799	81706	260124	9M902	0015							All	4000		
944800	81706	260133	No Replacement Repair With Individual Parts.								All	3200		
944801	81702	260096	9M902	0016							All	4000		
944802	81702	260235	9M902	0015	1	692009	1	690843			All	3300		
							2	93061						
944803	81702	260096	9M902	0016							All	4000		
944804	81702	260098	9M902	0018	1	293512	1	295041			All	4000		
944805	81706	260124	9M902	0015							All	4000		
944806	81796	260099	No Replacement Repair With Individual Parts.								All	4000		
944807	81796	260224	No Replacement Repair With Individual Parts.								All	4000		
944808	81702	260098	9M902	0018							All	4000		
944809	81702	260235	9M902	0015			2	93061			All	3300		
944810	81792	260099	No Replacement Repair With Individual Parts.								All	3300		
944811	81706	260096	122K02	0016							All	4000		
944812	81706	260124	9M902	0015							All	4000		
944813	81796	260224	No Replacement Repair With Individual Parts.								All	4000		
944814	81702	260124	9M902	0015							All	4000		
944815	81706	260124	No Replacement Repair With Individual Parts.								All	4000		
944816	81796	260224	No Replacement Repair With Individual Parts.								All	4000		
944817	81702	260098	No Replacement Repair With Individual Parts.								All	4000		
944818	81702	260098	No Replacement Repair With Individual Parts.								All	4000		

81700 to 81799

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
944819	81796	260099	No Replacement Repair With Individual Parts.								All	4000		
944820	81792	260099	No Replacement Repair With Individual Parts.								All	4000		
944821	81706	260096	122K02	0016						All	4000			
944822	81702	260124	9M902	0015						All	3300			
944823	81792	260099	No Replacement Repair With Individual Parts.								All	4000		
944824	81702	260159	No Replacement Repair With Individual Parts.								All	3300		
944826	81702	260096	9M902	0016						All	4000			
944827	81701	260390	9M902	0015						All	4000			
944828	81702	260098	9M902	0018						All	4000			
944829	81701	260390	9M902	0015						All	4000			
944830	81702	260124	9M902	0015						All	3600			
944831	81796	260099	No Replacement Repair With Individual Parts.								All	4000		
944832	81702	260098	No Replacement Repair With Individual Parts.								All	4000		
944833	81702	260124	9M902	0015						All	4000			
944834	81702	260096	9M902	0016						All	3300			
944835	81702	260124	9M902	0015	1	692009	1	690843		All	3300			
944836	81702	260235	9M902	0015	1	692009	1	690843		All	4000			
							2	93061						
944837	81792	260224	No Replacement Repair With Individual Parts.								All	4000		
944838	81792	260099	No Replacement Repair With Individual Parts.								All	4000		
944839	81796	260099	No Replacement Repair With Individual Parts.								All	4000		
944840	81701	260094	No Replacement Repair With Individual Parts.								All	4000		