

280700 to 280799**SERVICE ENGINE****SALES MANUAL****MODEL 280700 SERIES ENGINES REPLACED WITH
STANDARD SERVICE ENGINES**

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

Engine Replacement Notes:

NOTE 33: If the replacement engine supersedes to or is a Model 210000 series engine, refer to the illustrations located after the conversion data for this model series. The overall dimensions which differ, are shown in the illustrations. If after making a visual inspection and it is determined the Model 210000 series engine cannot be used because of equipment interference, the original engine should be repaired with a short block and/or individual parts.

NOTE 64: Transfer Alternator Assembly from original engine to replacement engine.

Short Block Notes:

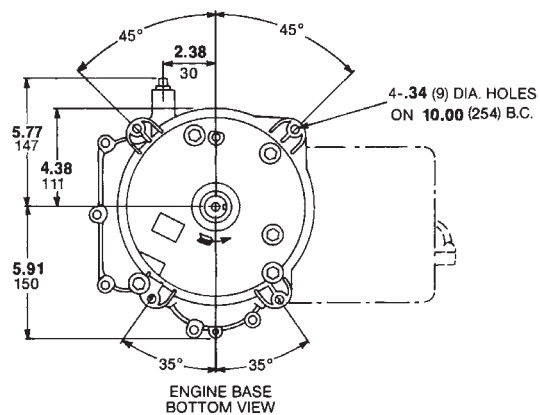
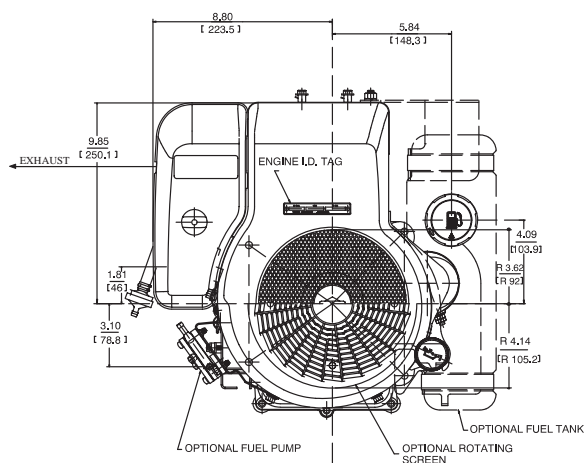
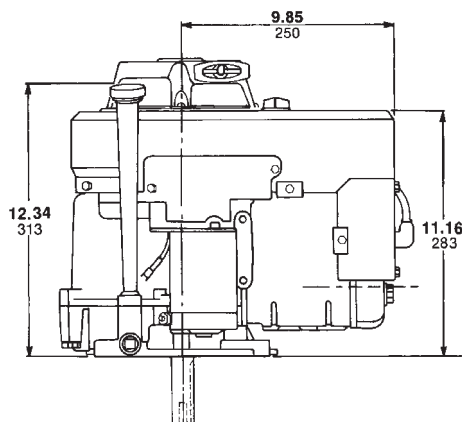
The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

NOTE R: Cut off 1-7/16" on Flywheel end of Crankshaft.

280700 to 280799

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0111	280702	490466	21B902	0015					33		01	3600	496606	
0118	280707	490466	21B907	0026					33		01	3600	496606	R
0119	280707	490466	21B907	0026					33		01	3600	496606	R
0125	280707	490466	21B907	0026					33		01	3400	496606	R
0126	280707	490466	21B907	0026					33		01	3200	496606	R
0127	280707	490466	21B907	0026					33		01	3400	496606	R
0128	280707	490466	21B907	0026					33		01	3300	496606	R
0129	280707	490466	21B907	0026					33		01	3000	496606	R
0130	280707	490466	21B907	0026					33		01	2800	496606	R
0132	280707	490466	21B907	0026					33		01	3200	496606	R
									64					
0133	280707	490466	21B907	0026					33		01	3400	496606	R
0134	280707	490466	21B907	0026					33		01	3400	496606	R
0135	280707	490466	21B907	0026					33		01	3200	496606	R
0136	280707	490466	21B907	0026					33		01	3200	496606	R
									64					
0137	280707	490466	21B907	0028					33		01	3400	496606	
0410	280707	490466	21B907	0026					33		01	3300	496606	R
0411	280707	490466	21B907	0026					33		01	3400	496606	R
0412	280707	490466	21B907	0026					33		All	3300	496606	R
0414	280707	490466	21B907	0026					33		01	3500	496606	R

MODEL 280700



MODEL 210000

