

243400 to 243499

SERVICE ENGINE



SALES MANUAL

**MODEL 243400 SERIES ENGINES REPLACED WITH
 STANDARD SERVICE ENGINES**

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

Engine Replacement Notes:

- NOTE 18:** If Electric Starter parts are suitable for additional service, use Rope Starter Model 243431 Type No. 2520 and transfer starter parts from original engine.
- NOTE 40:** Original engine was equipped for kerosene operation. To convert replacement engine for use with kerosene, install an additional Head Gasket and transfer Fuel Line and special Carburetor Needle Valve and Bleed Screw.
- NOTE 43:** Original engine was equipped with a Rotating Screen. These parts can be transferred to the replacement engine.
- NOTE 50:** Replacement engine is not available in the U. S. A. Repair with individual parts.
- NOTE 52:** Reverse Engine Base and/or transfer Engine Base to replacement engine.
- NOTE 58:** The original engine was equipped for or with a 12 Volt Starter Generator. Transfer Starter parts to replacement engine.
- NOTE 66:** Transfer Base from original engine.
- NOTE 82:** Transfer Ground Wire Terminal and/or Stop Switch and Wire to replacement engine.
- NOTE 88:** Transfer Muffler and/or Spark Arrester Assembly from the original engine if suitable for additional service or add new parts as required

Short Block Notes:

The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

243400 to 243499

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0020	243431	260895	243431	2520							ALL	3750		
0021	243431	260885	243431	2520	1	260895	1	260885	50	0521	01	3750		
0022	243431	260887	243431	2520	1	260895	1	260887	50	0522	ALL	3700		
					1	291665	1	390054						
0023	243434	260895	243437	2528					18		ALL	3750		
								50						
0024	243431	260885	243431	2520	1	260895	1	260885	50	0524	All	2900		
					1	291665	1	291710						
0112	243431	260885	243431	2520	1	260895	1	260885	50	0521	All	2900		

243400 to 243499

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0113	243431	260895	243431	2520					50			01 2900		
												02 2900		
												03 3600		
												04 2900		
												05 2900		
												06 2900		
												07 2900		
												08 2900		
												09 2900		
												10 2900		
												11 2900		
												12 2900		
												13 3400		
												14 3600		
												15 2900		
												99 2400		
0116	243431	260885	243431	2520	1	260895	1	260885	50	0521	All	2900		
0117	243431	260895	243431	2520					50			01 2900		
												02 2900		
												03 2900		
												04 2900		
												05 2900		
												06 2900		
												07 2900		
												08 2900		
												09 2900		
												10 2900		
												11 2900		
												12 2900		
												13 2900		
												14 2900		
												99 2400		
0118	243434	260895	243437	2528					18		01	2900		
									50					
0120	243431	260895	243431	2520					50		01	2900		
									52					
0121	243431	260895	243431	2520					43		01	2900		
									50					
0122	243431	260895	243431	2520	1	391073	1	390959	50		01	2900		
									52					
0123	243431	260895	243431	2580					50		All	3750		
0124	243431	260895	243431	2520	1	291665	1	291710	50		01	3600		
					1	391066	1	391069						
0125	243431	260895	243431	2520					50		01	2900		
0126	243431	260895	243431	2520					50	0634	01	2900		
0127	243431	260895	243431	2520					50		01	2900		
0128	243431	260895	243431	2520					50		01	3750		
0129	243434	260895	243437	2528					18		01	3600		
									50		02	2900		
											03	2900		
0130	243431	260895	243431	2520				1	66538	50	01	3600		
0131	243431	260895	243431	2520	1	298809	1	391919	40		All	2900		
									50					
0132	243434	260895	243437	2528					18		01	2900		
									50					
0133	243431	260895	243431	2520					50		01	2900		
0134	243431	260895	243431	2520					50		All	2900		
									52					

243400 to 243499

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0135	243434	260895	243437	2528					18 50		01 02 03	3600 3600 2900		
0136	243431	260895	243431	2520			1	299361	50		01 02	3600 2900		
0137	243434	260927	243437	2528	1	260895	1	260927	18		01	3200		
					1	298809	1	391919	40					
									50					
0138	243431	260895	243431	2520					50		01	3800		
0139	243431	260885	243431	2520	1	260895	1	290885	50		01	3600		
					1	291665	1	291710						
0140	243431	260895	243431	2520					50		01	3600		
0141	243431	260895	243431	2520					50		01	3600		
0142	243431	260895	243431	2520					50		01	2900		
0143	243431	260887	243431	2520	1	260895	1	260887	50	0635	01	3750		
					1	291665	1	390054	52		02	3000		
0144	243431	260895	243431	2520					50		01	2900		
0145	243431	260895	243431	2520					50		01	2900		
0146	243434	260895	243437	2528					18 50		All	2900		
0147	243434	260895	243437	2528					50 66		01 02 03	3400 3500 3400		
0148	243434	260895	243437	2528					50 52 66		01	3500		
0149	243431	260895	243431	2520	1	291665	1	291710	43 50		01	3600		
0150	243431	260895	243431	2520	1	298809	1	391919	40 50		01	2900		
0151	243431	260895	243431	2520					50 52		01	3600		
0152	243431	260895	243431	2520	1	298809	1	391919	40 50		All	2900		
0153	243431	260895	243431	2520					50		01	2900		
0154	243431	260895	243431	2520					50		01	2900		
0155	243431	260895	243431	2520					50		01	2900		
0156	243431	260895	243431	2520					50		01	2900		
0157	243431	260895	243431	2520					50		All	2900		
0158	243431	260895	243431	2520					50 52		01	2900		
0159	243434	260895	243437	2528					50		01	2900		
0160	243434	260895	243437	2528					18 50		All	2650		
0161	243431	260895	243431	2520					50 52		01	2900		
0162	243431	260895	243431	2520					50		All	2900		
0163	243434	260895	243437	2528					18 50		All	2900		
0164	243434	260895	243437	2528					18 50		01	2900		
0165	243431	260885	243431	2520	1	260895	1	260885	40 50		All	2900		
					1	298809	1	391919						
0166	243431	260885	243431	2520	1	260895	1	260885	50		01	2900		
					1	291665	1	291710						
0167	243431	260887	243431	2520	1	260895	1	260887	50	0635	01	3750		
					1	291665	1	390054						

243400 to 243499

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block			
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes		
0168	243431	260895	243431	2520	1	220197	1	221976	50		01	2900				
0169	243431	260895	243431	2520					50		01	2900				
0170	243431	260895	243431	2520	1	291665	1	291710	50		01	3500				
0171	243431	260895	243431	2520					50		01	2700				
0172	243431	260887	243431	2520	1	260895	1	260887	50		01	3000				
					1	291665	1	390054	52							
0173	243431	260887	243431	2520	1	260895	1	260887	50		All	3200				
					1	291675	1	299539	52							
0174	243431	260887	243431	2520	1	260895	1	260887	50		01	3700				
					1	291675	1	299539								
0175	243431	260895	243431	2520	1	220197	1	221976	50		All	2900				
0176	243431	260895	243431	2520					43		All	3750				
									50							
									88							
0177	243431	260887	243431	2520	1	260895	1	260887	50		01	1800				
					1	291665	1	390054								
0178	243431	260998	No Replacement Repair With Individual Parts.										01	3500		
0179	243431	260895	243431	2520	1	220197	1	221976	50		01	2900				
0180	243431	260895	243431	2520					50		01	2900				
0181	243431	260895	243431	2520				1	66538	50	01	3600				
0182	243431	260895	243431	2520					50		01	2900				
									52							
0183	243434	260895	243437	2528					18		01	3750				
									50							
0184	243431	260895	243431	2520					43		01	3000				
									50							
0185	243431	260887	243431	2520	1	260895	1	260887	50	0641	01	3600				
					1	291675	1	299539			02	3750				
0186	243434	260885	243437	2528	1	260895	1	260885	50		01	3600				
											02	2900				
0187	243431	260895	243431	2520					50		01	2900				
0188	243431	260895	243431	2520					50		01	3750				
0189	243431	260895	243431	2520					43		01	2650				
									50							
0190	243431	260887	243431	2520	1	260895	1	260887	50		01	3700				
					1	291675	1	299539								
0191	243431	260895	243431	2520					50		01	2900				
0192	243431	261109	No Replacement Repair With Individual Parts.										01	3500		
0193	243434	261109	No Replacement Repair With Individual Parts.										01	3500		
0194	243434	260887	243437	2528	1	260895	1	260887	18		01	3600				
					1	291665	1	390054	50							
0195	243431	260895	243431	2520					50		01	2900				
									52							
									58							
0196	243431	260895	243431	2580					50		All	3750				
0197	243431	260895	243431	2520					50		01	2900				
									58							
0198	243431	260887	243431	2520	1	260895	1	260887	50		01	3600				
					1	291675	1	299539	52							
0199	243431	260895	243431	2520	1	298809	1	293918	43		01	3600				
									50							
									58							
0200	243431	261153	243431	2520	1	260895	1	261153	43		01	3600				
					1	291665	1	291710	50							
0520	243431	260895	243431	2520					50		ALL	3750				

243400 to 243499

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0522	243431	260887	No Replacement Repair With Individual Parts.								All	3700		
0523	243434	260895	243437	2528					50		All	3750		
0524	243431	260885	No Replacement Repair With Individual Parts.								All	2900		
0525	243431	261240	No Replacement Repair With Individual Parts.								All	3700		
0527	243431	261240	No Replacement Repair With Individual Parts.								All	3700		
0528	243437	260895	243437	2528					50		01	3750		
0529	243437	261549	243437	2528	1	260895	1	261549	50	0529	01	2900		
					1	291665	1	291710						
0530	243437	260887	243437	2528	1	260895	1	260887	50	0530	All	3700		
					1	261665	1	291710						
0560	243432	261295	243432	2561					50		01	3750		
0561	243432	261350	243432	2561					50		01	3750		
0612	243431	260885	243431	2520	1	260895	1	260885	50	0612	All	2900		
0613	243431	260895	243431	2520					50		01	2900		
											02	2900		
											03	2900		
											04	2900		
											05	2900		
											06	2900		
											07	3600		
											08	3600		
											09	2900		
											10	2900		
											11	2900		
0615	243431	260887	243431	2520	1	260895	1	260887	50	0615	01	2900		
					1	291675	1	299539			02	3200		
0616	243431	260885	243431	2520	1	260895	1	260885	50	0616	01	2900		
											02	3600		
0617	243431	260895	243431	2520					50		01	2900		
											02	2900		
											03	2900		
											04	2900		
											05	2900		
											06	2900		
											07	2900		
											08	2900		
											09	2900		
											10	2900		
											11	3100		
											12	3000		
0618	243434	260895	243437	2528					50		01	2900		
0619	243432	261215	243432	2561					50		01	2900		
0620	243431	260895	243431	2520					50		01	2900		
									66					
0622	243432	261241	243432	2561	1	261350	1	261421	50	0622	01	2900		
					1	291675	1	299539						
0624	243432	261348	243432	2561					50		01	2900		
											02	3750		
0625	243431	260895	243431	2520	1	391073	1	390959	50		01	2700		
									52					
0626	243431	261159	243431	2580					50		01	3750		
0627	243431	261159	243431	2580					50		01	3600		
											02	3750		
0628	243431	260895	243431	2520	1	220197	1	221976	50		01	2900		
0629	243431	260895	243431	2520	1	220197	1	222196	50		All	2900		
0630	243431	261159	243431	2580					50		01	3750		

243400 to 243499

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block		
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes	
0631	243431	260887	243431	2520	1	260895	1	260887	50		01	3750			
					1	291675	1	299539							
0632	243434	260895	243437	2528					18		01	2900			
									50						
0633	243431	260895	243431	2520					50		01	2900			
0634	243431	260895	243431	2520					50		01	2900			
0635	243431	260887	243431	2520	1	260895	1	260887	50	0635	01	3750			
					1	291665	1	390054			02	3600			
0636	243431	260887	243431	2520	1	260895	1	260887	50	0636	01	3700			
					1	291675	1	299539							
0637	243434	260895	243437	2528			1	299361	18		01	3600			
									50						
0638	243431	260895	243431	2520			1	299361	50		01	3600			
0639	243434	260895	243431	2520	1	220197	1	260478	50		All	3400			
					1	260584			58						
									66						
0640	243434	260895	243437	2528					18		01	3750			
									50						
0641	243431	260887	243431	2520	1	260895	1	260887	50	0641	01	3600			
					1	291675	1	299539			02	3600			
											03	3000			
0642	243431	260895	243431	2520					43		01	2650			
									50						
0643	243431	260895	243431	2520					50		01	3750			
0644	243431	260885	243431	2520	1	260895	1	260885	50	0644	01	2500			
							1	66538	58						
									66						
0645	243431	260895	243431	2520			1	66538	50		01	3600			
0647	243431	260887	243431	2520	1	260895	1	260887	50		01	1800			
					1	291665	1	390054							
0648	243431	261109	No Replacement Repair With Individual Parts.										01	3500	
0649	243431	261192	No Replacement Repair With Individual Parts.										01	3500	
0650	243431	260895	243431	2520	1	298809	1	29693	50		01	3800			
					1	298975	1	391116			02	2900			
											03	2900			
											04	3800			
0651	243431	260895	243431	2520					50		01	2900			
									58						
0652	243434	260895	243437	2528					18		01	2900			
									50						
0653	243431	261192	No Replacement Repair With Individual Parts.										All	3500	
0654	243431	270895	243431	2520					50		01	2900			
0655	243431	261153	243431	2520	1	260895	1	261153	43	0655	01	3600			
					1	291665	1	291710	50						
0656	243431	261192	No Replacement Repair With Individual Parts.										01	3500	
0657	243431	260895	243431	2520	1	220197	1	298926	50		01	2500			
							1	66538	58						
									66						
0658	243434	260895	243437	2528	1	220197			18		All	3750			
									50						
0659	243431	260887	243431	2520	1	260895	1	260887	50	0659	01	3700			
					1	291675	1	299539							
0660	243432	261215	243432	2561	1	220197	1	298926	50		01	2500			
							1	66538	58						
									66						
0661	243432	261215	243432	2561	1	92674	1	66538	50		01	3600			
							1	93583							

243400 to 243499

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0662	243434	260895	243437	2528					18 50		All	2900		
0663	243431	260895	243431	2520					50		01	2900		
0664	243431	260887	243431	2520	1	260895	1	260887	50	0664	All	3700		
					1	291675	1	299539						
0665	243431	261159	243431	2580					50		01	3750		
0666	243432	261215	243432	2561					50 52		01	2700		
0667	243431	260895	243431	2520					50 52		01	2900		
0669	243431	260887	243431	2520	1	260895	1	260887	50	0669	01	3600		
					1	291675	1	299539						
0670	243434	260887	243437	2528	1	260895	1	260887	18 50		01	3600		
					1	291675	1	299539						
0671	243431	260885	243431	2520	1	260895	1	260885	50	0671	All	2900		
					1	291665	1	291710						
0672	243431	260895	243431	2520					50		01	3100		
0673	243431	260895	243431	2520					50		01	3750		
0674	243431	261240	243431	2520	1	220197	1	261240	50	0674	01	3600		
					1	260895	1	29693	52					
					1	291675	1	299539						
					1	298809								
0675	243432	261215	243432	2561					50 58 88		01	2900		
0676	243434	261240	243431	2520	1	220197	1	261240	50	0676	01	3600		
					1	260895	1	29693	52					
					1	291675	1	299539	58					
					1	298809								
0677	243432	261241	243432	2561	1	261350	1	261421	50	0677	01	3600		
					1	291675	1	299539						
0678	243432	261241	243432	2561	1	261350	1	261421	50	0678	01	3700		
					1	291675	1	299539						
0679	243431	260895	243431	2520	1	220197	1	66538	50		01	3100		
0680	243434	260895	243437	2528					18 50 66		01	2900		
0681	243431	260895	243431	2520					50		01 02 03 04	3600 3000 2900 2900		
0682	243434	260895	243437	2528					18 50		All	2900		
0683	243431	260895	243431	2520					50 58		01	2900		
0684	243431	260895	243431	2520	1	220197	1	291710	50		01	3750		
					1	291665	1	29693	52					
					1	298809								
0685	243432	261215	243432	2561					50 66		01	2650		
0686	243431	260887	243431	2520	1	220197	1	260887	50	0686	01	3200		
					1	260895	1	29693	52					
					1	291675	1	299539						
					1	298809								
0687	243431	261240	243431	2520	1	260895	1	261240	50	0687	01	2900		
					1	291675	1	299539						

243400 to 243499

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block		
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes	
0688	243432	261241	243432	2561	1	261350	1	261421	50	0688	01	1800			
					1	291665	1	390054							
0689	243431	261240	243431	2520	1	260895	1	261240	50	0689	01	3600			
					1	291675	1	299539							
0690	243432	261241	243432	2561	1	220197	1	261421	50	0690	01	3600			
					1	261350	1	299539	66						
					1	291675	1	66538							
0691	243431	260895	243431	2520	1	220197	1	29693	50		01	3200			
					1	298809			52						
0692	243431	260895	243431	2520					43		01	2650			
									50						
									66						
0693	243432	261295	243432	2561					50		01	3400			
0694	243431	260895	243431	2520					50		01	2900			
0695	243434	260895	243437	2528					18		01	3750			
									50						
0696	243431	260895	243431	2520	1	298809	1	29693	50		01	3750			
									52						
0697	243431	260887	243431	2520	1	260895	1	260887	50	0697	All	3600			
					1	291675	1	299539							
0698	243431	260895	243431	2520	1	298809	1	29693	50		01	2900			
0699	243432	261310	No Replacement Repair With Individual Parts.									01	3600		
0700	243431	261314	243431	2520	1	260895	1	261314	43	0700	01	3700			
					1	261665	1	390054	50						
								1	66538						
0701	243431	260895	243431	2520					50		01	2900			
0702	243432	261295	243432	2561	1	220197	1	29693	50		02	3750			
					1	298809			52						
									58						
									88						
0703	243434	260895	243437	2528					18		01	3600			
									50						
0704	243432	261241	243432	2561	1	220197	1	261421	50	0704	All	3100			
					1	261350	1	29693	52						
					1	291675	1	299539							
					1	298809									
0705	243431	260887	243431	2520	1	291665	1	390054	50		All	3700			
0706	243431	260885	243431	2520	1	220197	1	260885	50	0706	01	3800			
					1	260895	1	29693	52						
					1	298809									
0707	243431	261240	243431	2520	1	260895	1	261240	50	0707	01	3600			
					1	291675	1	299539							
0708	243431	260895	243431	2520	1	220197	1	298926	50		01	3800			
					1	298975	1	391116	52						
								1	66538						
0709	243431	261159	243431	2580					50		01	3600			
0710	243431	260895	243431	2520	1	220197	1	261322	50		01	3800			
					1	298975	1	298926	52						
								1	391116						
								1	392150						
								1	66538						
0711	243431	260895	243431	2520	1	220197	1	29693	50		01	2900			
					1	298809			52						
0712	243434	260895	243437	2528	1	291665	1	291710	50		01	3750			
								1	66538						
									52						

243400 to 243499

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block		
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes	
0713	243431	260895	243431	2520	1	220197	1	29693	50		01	3600			
					1	298809			52						
0714	243431	260895	243431	2520	1	220197	1	221976	50		01	3800			
					1	298809	1	261322	52						
					1	298975	1	29693							
								391116							
								392150							
								66538							
0715	243432	261310	No Replacement Repair With Individual Parts.									01	3600		
0716	243434	261240	243437	2528	1	260895	1	261240	18	0716	01	3600			
									50						
0717	243431	260887	243431	2520	1	260895	1	260887	50		01	2900			
					1	291675	1	299539							
0718	243432	261241	243431	2561	1	261350	1	261421	50	0718	01	3700			
					1	291675	1	299539	66						
					1	391073	1	391074							
					1	93415	1	93357							
								93722							
0719	243431	260895	243431	2520					50		01	3100			
0720	243432	261241	243432	2561	1	220197	1	261421	50	0720	01	3600			
					1	261350	1	29693	52						
					1	291675	1	299539							
					1	298809									
0721	243431	260887	243431	2520	1	220197	1	260887	50	0721	All	3600			
					1	260895	1	29693	52						
					1	291675	1	299539							
					1	298809									
0722	243431	261192	243431	2520	1	260895	1	261192	43	0722	01	3500			
									50						
									58						
									66						
0723	243431	260895	243431	2520	1	220197	1	291508	50		01	3600			
					1	298809	1	291630							
								29693							
0724	243431	260885	243431	2520	1	260895	1	260885	50	0724	01	4000			
					1	291665	1	291710	52						
0725	243431	260895	243431	2520	1	220197	1	261322	50		01	3800			
					1	298975	1	298926	52						
								391116							
								392150							
								66538							
0726	243431	260895	243431	2520	1	298809	1	261322	50		01	3800			
					1	298975	1	29693							
								298926							
								391116							
								392150							
								66538							
0727	243431	260885	243431	2520	1	220197	1	260885	50	0727	01	3800			
					1	260895	1	392588	52						
					1	298809									
0728	243431	260895	243431	2520	1	220197	1	29693	50		01	3800			
					1	298975	1	298926							
								299361							
								391116							
								66538							

243400 to 243499

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0729	243431	261240	243431	2520	1	260895	1	261240	50	0729	01	3800		
					1	291675	1	299539	52					
0730	243431	260895	243431	2520	1	220197	1	261322	50		All	3800		
					1	298809	1	29693	82					
					1	298975	1	391116						
								392150						
								66538						
0731	243431	260895	243431	2520					50		01	2900		
									66					
0732	243431	260887	243431	2520	1	220197	1	260887	50	0732	01	3600		
					1	260895	1	29693	52					
					1	291675	1	299539						
					1	298809								
0733	243432	261421	243432	2561	1	261350	1	261421	50	0733	01	1800		
					1	291665	1	390054						
0734	243432	261421	243432	2561	1	261350	1	261421	50	0734	01	3700		
					1	291675	1	299539						
0735	243432	261421	243432	2561	1	220197	1	261421	50	0735	01	3700		
					1	261350	1	299539	82					
					1	291675	1	391074						
					1	391073	1	93722						
0736	243432	261350	243432	2561	1	220197	1	66538	50		01	3600		
					1	92674	1	93583						
0737	243432	261350	243432	2561					50		01	2700		
									52					
0738	243432	261350	243432	2561					50		01	2650		
									66					
0739	243432	261421	243432	2561	1	220197	1	261421	50	0739	01	3600		
					1	261350	1	299539	66					
					1	291675	1	66538						
0740	243434	260895	243437	2528	1	220197	1	22963	18		01	3750		
									50					
0741	243431	260895	243431	2520	1	220197	1	261322	50		01	3800		
					1	298809	1	29693	52					
					1	298975	1	391116	82					
								392150						
								66538						
0742	243431	260895	243431	2520					50		01	3750		
0743	243431	260887	243431	2520	1	220197	1	260887	50	0743	01	3600		
					1	260895	1	298926	82					
					1	291675	1	299539						
					1	92674	1	66538						
								93583						
0744	243432	261348	243432	2561	1	220197	1	66538	50		01	3150		
									82					
0745	243431	260895	243431	2520	1	220197	1	29693	50		01	3800		
					1	298809	1	299361	82					
					1	298975	1	391116						
								66538						
0746	243432	261493	243432	2561	1	261350	1	261493	50	0746	01	3600		
					1	291665	1	390054						
0747	243431	260895	243431	2520	1	220197	1	29693	50		01	3800		
					1	298809	1	66538	82					
0748	243431	260887	243431	2520	1	260895	1	260887	50	0748	01	3600		
					1	291675	1	299539	82					

243400 to 243499

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0749	243432	261350	243432	2561	1	220197	1	66538	50		01	3100		
0750	243431	260895	243431	2520	1	220197			50		01	2900		
									58					
0751	243431	260895	243431	2520					50		01	3800		
0752	243431	260895	243431	2520					50		01	3800		
0753	243431	260895	243431	2520					50		01	3000		
0754	243432	261241	243432	2561	1	261350	1	261241	50	0754	01	3700		
					1	291665	1	390054						
0755	243431	260887	243431	2520	1	260895	1	260887	50	0755	01	3700		
					1	291665	1	390054						
0756	243431	260895	243431	2520					50		01	3750		
0757	243432	261421	243432	2561	1	220197	1	261421	50	0757	01	3750		
					1	261350	1	298926						
					1	291665	1	390054						
								1	66538					
0759	243431	260885	243431	2520	1	260895	1	260885	50	0759	01	2900		
					1	291665	1	291710						
0760	243431	260895	243431	2520					43		01	2900		
									50					
0761	243432	261421	243432	2561	1	261530	1	261421	50	0761	01	3700		
					1	291665	1	390114						
0762	243432	261350	243432	2561					50		01	2700		
									52					
0763	243431	260887	243431	2520	1	260895	1	260887	50	0763	01	3700		
											02	3600		
0764	243431	260895	243431	2520					50		01	3750		
0765	243431	260887	243431	2520	1	260895	1	260887	50	0765	01	3600		
0766	243432	261493	243432	2561	1	261530	1	261493	50	0766	01	3700		
					1	291665	1	390054						
0767	243431	260895	243431	2520					50		01	3600		
0768	243432	261530	243432	2561					50		01	2900		
									66					
0769	243431	260887	243431	2520	1	260895	1	260887	50	0769	01	3600		
					1	291675	1	299539						
0770	243432	261421	243432	2561	1	260895	1	261421	50	0770	01	3100		
0771	243431	260887	243431	2520	1	260895	1	260887	50	0771	01	3800		
					1	291675	1	299539	66					
0772	243437		243437	2528	1	260895	1	260885	50	0772	All	4000		
					1	291665	1	291710						
					1	392918	1	393474						
					1	393295								
0773	243431	260895	243431	2520			1	222218	43		01	2900		
									50					
0774	243437	260895	243437	2528	1	392918	1	222218	43		01	2900		
					1	393295	1	393474	50					
0775	243437	261240	243437	2528	1	260895	1	261240	50	0775	01	3700		
					1	291665	1	390054						
					1	392918	1	391529						
					1	393295								
0776	243437	260887	243437	2528	1	260895	1	260887	50	0776	01	3800		
					1	291675	1	299539	66					
					1	392918	1	391529						
					1	393295								
0777	243432	261493	243432	2561	1	261350	1	261493	50	0777	01	3700		
					1	291665	1	390054						

243400 to 243499

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block		
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes	
0778	243437	261240	243437	2528	1	260895	1	261240	50	0778	01	3700			
					1	261665	1	390054							
					1	392918	1	391529							
					1	393295									
0779	243431	260887	243431	2520	1	260895	1	260887	50	0779	01	3100			
					1	291675	1	299539							
0780	243432	261350	243432	2561					50		01	3100			
0781	243431	260887	243431	2520	1	260895	1	260887	50	0781	01	3600			
					1	261665	1	390054							
0782	243431	261240	243431	2520	1	260895	1	261240	50	0782	01	3600			
					1	291655	1	390054							
0783	243437	260895	243437	2528	1	392918	1	393474	50		01	3150			
					1	393295									
0784	243437	261549	243437	2528	1	260895	1	261549	50	0784	01	4000			
					1	291665	1	291710							
					1	392918	1	393474							
					1	393295									
0785	243431	260887	243431	2520	1	260895	1	260887	50	0785	01	3600			
					1	291675	1	299539							
0786	243432	261350	No Replacement Repair With Individual Parts.										01	3150	
0787	243431	260895	243431	2520					50		01	2900			
0788	243431	260895	243431	2520					50		01	3000			
											02	2900			
0789	243431	260895	243431	2520					50		01	2900			
0790	243431	260895	243431	2520					50		01	2900			
0791	243432	261493	243432	2561	1	261350	1	261493	50	0791	01	3700			
					1	291665	1	390054							
0792	243437	261240	243437	2528	1	260895	1	261240	50	0792	01	3700			
					1	291665	1	390054							
0793	243431	260887	243431	2520	1	260895	1	260887	50	0793	01	3200			
					1	291675	1	299539							
0794	243432	261421	243432	2561	1	261350	1	261421	50	0794	01	3700			
					1	291675	1	299539							
								1	93583						
0795	243431	260887	243431	2520	1	260895	1	260887	50	0795	01	3750			
					1	291675	1	299539							
0796	243431	260887	243431	2520	1	260895	1	260887	50	0796	01	3000			
					1	291675	1	299539							
0797	243432	261350	243432	2561	4	92674	4	93583	50		01	3600			
0798	243431	260885	243431	2520	1	260895	1	260885	50	0798	01	2900			
					1	291665	1	291710							
0799	243437	260895	243437	2528					50		01	3600			
0800	243436	260895	243437	2528					50		01	3150			
0801	243432	261421	243432	2561	1	261350	1	261421	50	0801	All	3700			
					2	92674	2	93583							
1111	243431	260895	243431	2520					50		01	2900			
1130	243431	260895	243431	2520					50		All	3800			
									82						
1131	243432	261421	243431	2561	1	261350	1	261421	50	1131	01	3700			
					1	92674	1	93583	66						
1132	243431	260887	243431	2520	1	260895	1	260887	50	1132	01	3750			
					1	291675	1	299539							
1133	243431	260895	243431	2520					50		All	2900			

243400 to 243499

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
1134	243431	260885	243431	2520	1	260895	1	260885	50	1134	01	2900		
					1	291665	1	291710						
1135	243431	260895	243431	2520					50		All	3800		
1136	243432	261350	243432	2561	4	92674	4	93583	50		01	3600		
1137	243431	260895	243431	2520					50		01	2900		
1138	243431	260895	243431	2520					50		01	3000		
											02	2900		
1139	243436	261350	No Replacement Repair With Individual Parts.						50		01	2900		
1141	243432	261350	243432	2561					50		01	3100		
									88					
1142	243431	260877	243431	2520	1	260895	1	260887	50	1142	01	3100		
					1	291675	1	299539	82					
1143	243431	260895	243431	2520					50		01	3600		
1144	243431	260895	243431	2520			1	299361	50		01	3600		
1145	243432	261421	243432	2561	1	261350	1	261421	50	1145	01	3750		
					1	291665	1	390114						
1146	243432	261421	243432	2561	1	261350	1	261421	50	1146	01	3700		
					1	291665	1	390114						
1147	243437	260895	243437	2528					50		01	3600		
1148	243437	260895	243437	2528	1	393295	1	393800	50		01	2650		
					1	393374			66					
1149	243431	260887	243431	2520	1	260895	1	260887	50		01	3800		
					1	291675	1	299539	66					
1150	243431	260895	243431	2520					43		01	2900		
									50					
									66					
1151	243432	261350	243431	2561					50		01	2700		
									52					
1152	243431	261549	243431	2520	1	260895	1	261549	50	1152	01	2900		
1153	243437	260895	243437	2528	1	293918	1	29693	43		01	3600		
									52					
1154	243432	261493	243432	2561	1	261350	1	261493	50	1154	01	3700		
					1	291665	1	390054						
1155	243437	261240	243437	2528	1	261895	1	261240	50	1155	01	3700		
					1	291665	1	390054						
1156	243432	261350	No Replacement Repair With Individual Parts.						50		01	2900		
1157	243431	260895	243431	2520					50		01	3000		
1158	243431	260895	243431	2520					50		01	3000		
1159	243432	261350	243432	2561	1	291665	1	291710	50		01	3750		
1160	243432	261421	No Replacement Repair With Individual Parts.						50		01	1850		
1161	243431	260865	243431	2520					50		01	3800		
1162	243436	260865	243437	2528					50		01	2900		
1163	243436	260865	243437	2528					50		01	2900		
1164	243432	261350	243432	2561					50		01	3200		
1165	243432	261350	243432	2561					50		01	3100		
1166	243431	260887	243431	2520	1	260895	1	260887	50	1166	01	3700		
					1	291675	1	299539						
1167	243437	260887	243437	2528	1	260895	1	260887	50	1167	01	3700		
					1	291675	1	299539						
1168	243431	260887	243431	2520	1	260895	1	260887	50	1168	01	3100		
					1	291675	1	299539						
1169	243431	260895	243432	2520					50		01	3800		
1170	243431	261549	243431	2520	1	260895	1	261549	50	1170	01	2900		
1171	243431	260895	243431	2520					50		01	3750		

243400 to 243499

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block		
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes	
1172	243431	261549	243431	2520	1	260895	1	261549	50	1172	01	3750			
					1	291665	1	291710							
1173	243436	260895	243437	2528					50		01	2900			
1174	243431	260895	243431	2520					50		All	3800			
									52						
2520	243431	260895	STD.						50		All	3750			
2522	243431	260887	243431	2520	1	260895	1	260887	50	2522	All	3700			
					1	291675	1	299539							
2524	243431	260885	243431	2520	1	260895	1	260885	50	2524	All	2900			
					1	291665	1	291710							
2528	243437	260895	STD.						50		01	3750			
2529	243437	260885	243437	2528	1	260895	1	260885	50	2529	01	2900			
					1	291665	1	291710							
					1	393295	1	391529							
2530	243437	260887	243437	2528	1	260895	1	260887	50	2530	All	3700			
					1	291675	1	299539							
					1	393295	1	393474							
2531	243431	262978	243431	2520	1	260895	1	262978	50	2531	01	3200			
2549	243451	261953	No Replacement Repair With Individual Parts.							50		All	3600		
2561	243432	261350	STD.						50		01	3750			
2580	243431	261159	STD.						50		01	3750			