

21000 to 21999**SERVICE ENGINE****SALES MANUAL****MODEL 21000 SERIES ENGINES REPLACED WITH
STANDARD SERVICE ENGINES**

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

Engine Replacement Notes:

NOTE 122: Transfer the Blower Housing and Stop Switch Assembly to the replacement engine.

Short Block Notes:

The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

21000 to 21999

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0010	21032		STD.											
0015	21032	696985	STD.										696915	
0111	21032	696985	STD.										696915	
0112	21032	696985	21032	0015									696915	
0113	21032		21032	0111									696915	
0114	21032		21032	0015									696915	
0115	21032		21032	0015									696915	
0116	21032		21032	0111									696915	
0117	21032	696985	21032	0111									696915	
0118	21032	696985	21032	0111					122				696915	
0119	21032	696985	21032	0015									696915	
0120	21032	696985	21032	0015									696915	
0121	21032	696985	21032	0111									696915	
0122	21032		21032	0111									696915	
0123	21032		21032	0015									696915	
0124	21032		21032	0111									696915	
0125	21032	696985	21032	0111					122				696915	
0126	21032	696985	21032	0015									696915	
0127	21032		21032	0010					122					
0128	21032		21032	0111					122				696915	
0129	21032		21032	0015									696915	
0130	21032		21032	0015					122				696915	
0131	21032		21032	0111					122				696915	
0134	21032		21032	0015									696915	
0135	21032		21032	0111					122				696915	
0136	21032		21032	0111									696915	
0137	21032		21032	0015									696915	
0138	21032		21032	0111					122				696915	
0139	21032		21032	0010										
0169	21032	696985	21032	0111									696915	
0523	21032		21032	0015									696915	

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Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0531	21032		21032	0015					122				696915	
0562	21032		21032	0111					122				696915	