

12H600 to 12H699

SERVICE ENGINE



SALES MANUAL

**MODEL 12H600 SERIES ENGINES REPLACED WITH
 STANDARD SERVICE ENGINES**

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

Engine Replacement Notes:

NOTE 73: Transfer Flywheel Assembly to the replacement engine.

NOTE 81: Transfer Governor Spring to replacement engine.

NOTE 97: Transfer the Blower Housing , Rewind Assembly and related parts from the original engine to replacement engine.

Short Block Notes:

The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

12H600 to 12H699

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block		
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes	
0005	12H672	691456	STD.								All	3600			
0006	12H612	691457	STD.								All	3700			
0110	12H672	691456	12H672	0005							All	3600			
0111	12H602	691457	121602	0615							All	3100	692745		
0112	12H612	691457	12H612	0006							All	3600			
0113	12H602	691457	121602	0615					73 81		All	3500	692745		
0114	12H602	692823	No Replacement Repair With Short Block and/or Individual Parts									All	3600	692747	
0308	12H602	699011	121602	0625							All	3050	692748		
0334	12H602	699011	121602	0625							All	3050	692748		
0342	12H602	699011	121602	0625							All	3050	692748		
0486	12H602	699011	121602	0625					81		All	2750	692748		
0491	12H602	699011	121602	0625					81		All	2750	692748		
0492	12H602	692823	121602	0622					73 81 97		All	3400	692747		
0544	12H602	699011	121602	0625							All	2950	692748		
0545	12H602	699011	121602	0625							All	2950	692748		
0614	12H602	699011	121602	0625							All	2950	692748		