

125H00 to 125H99**SERVICE ENGINE****SALES MANUAL****MODEL 125H00 SERIES ENGINES REPLACED WITH
STANDARD SERVICE ENGINES**

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

Engine Replacement Notes:

NOTE 51: Replacement engine listed is not available in the State of California. Repair with individual parts.

NOTE 76: Transfer Flywheel, Blower Housing, Alternator and/or Gear Drive Electric Starter and Panel Assembly to replacement engine.

NOTE 81: Transfer Governor Spring to replacement engine.

Short Block Notes:

The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

NOTE UU: Change Drive Shaft in Short Block. Add 231748.

125H00 to 125H99

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0005	125H02	691451	STD.						51		All	3600	498826	
0015	125H02	691451	STD.						51		All	3000	498826	
0111	125H07	692978	125H02	0015	1	691451	1	692978	51 76 81		All	3300	694809	
0112	125H02	691452	125H02	0005	1	691451	1	691452	51		All	3600	498827	
0113	125H07	691452	125H02	0005	1	691451	1	691452	51 76		All	3600	498827	
0114	125H07	691452	125H02	0005	1	691451	1	691452	51 76	0114	All	3600	498827	
0115	125H02	692978	125H02	0015	1	691451	1	692978	51 81	0115	All	3300	694809	
0116	125H02	692978	125H02	0015	1	691451	1	692978	51 81	0116	All	3300	694809	
0117	125H02	691452	125H02	0005	1	691451	1	691452	51	0117	All	3600	498827	
0118	125H82	691451	No Replacement Repair With Short Block and/or Individual Parts								All	3000	498833	UU
0119	125H02	692978	125H02	0015	1	691451	1	692978	51 81		All	3500	694809	
0120	125H02	691451	125H02	0005					51 81		All	3000	498826	
0121	125H02	691452	125H02	0005	1	691451	1	691452	51 81	0121	All	3300	498827	
0123	125H02	691452	125H02	0005	1	691451	1	691452	51 81	0123	All	3000	498827	
0124	125H02	691452	125H02	0005	1	691451	1	691452	51 81	0124	All	3300	498827	
0126	125H02	691451	No Replacement Repair With Short Block and/or Individual Parts								All	3100	498826	
0127	125H02	691451	125H02	0015					51		All	3000	498826	