

124K00 to 124K99

SERVICE ENGINE



SALES MANUAL

**MODEL 124K00 SERIES ENGINES REPLACED WITH
 STANDARD SERVICE ENGINES**

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

Engine Replacement Notes:

NOTE 81: Transfer Governor Spring to replacement engine.

NOTE 88: Transfer Muffler and/or Spark Arrester Assembly from the original engine if suitable for additional service or add new parts as required

Short Block Notes:

The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

124K00 to 124K99

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0110	124K02	696009	123K02	0515	1	691451	1	696009			All	3000	696276	
0140	124K02	691450	123K02	0525					81 88		All	3500	498829	
0155	124K02	691451	123K02	0515					88		All	3200	498826	
0438	124K02	691450	123K02	0525					88		All	2950	498829	
0440	124K02	691450	123K02	0525					88		All	2950	498829	
0490	124K02	691450	123K02	0525					88		All	2950	498829	
0511	124K02	691450	123K02	0525					88		All	2950	498829	
0597	124K02	691450	123K02	0525					88		All	2950	498829	
0604	124K02	691450	123K02	0525					88		All	2950	498829	
0617	124K02	691450	123K02	0525					88		All	2950	498829	
0653	124K02	691450	123K02	0525							All	3050	498829	