

**124600 to 124699**

**SERVICE ENGINE**



**SALES MANUAL**

**MODEL 124600 SERIES ENGINES REPLACED WITH  
 STANDARD SERVICE ENGINES**

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

**Engine Replacement Notes:**

**NOTE 88:** Transfer Muffler and/or Spark Arrester Assembly from the original engine if suitable for additional service or add new parts as required

**Short Block Notes:**

The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

**NOTE L:** Change Drive Shaft in Short Block. Add 231759.

**NOTE V:** Change Drive Shaft in Short Block. Add 231671.

**124600 to 124699**

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0030	124672	691457	STD.								All	3600		
0035	124672	691458	123672	0135							All	3000	693067	
0036	124672	691458	121602	0515	1	691457	1	691458			All	3000	693067	
0037	124672	692988	121602	0515	1	691457	1	692988			All	3000	693068	
0110	124602	692823	121602	0505	1	691457	1	692823			All	3500	692747	
0111	124602	691457	121602	0515	1	263042	1	263040			All	3300	692745	
0112	124682	691457	121682	0551	1	231748	1	231759			All	3300	692751	L
					1	263042	1	263040						
0113	124602	691456	121602	0525	1	263042	1	263040	88		All	3300	692748	
0115	124682	691457	121682	0550	1	231748	1	231671	88		All	3300	692750	V
					1	263042	1	263040						
0117	124602	692716	121602	0505	1	691457	1	692716			All	3600		
0118	124602	691457	121602	0515	1	263042	1	263040			All	3300	692745	
0119	124602	691457	121602	0515	1	263042	1	263040			All	3300	692745	
0120	124682	691457	121682	0551	1	231748	1	231759			All	3300	692751	L
					1	263042	1	263040						
0121	124602	691456	121602	0525	1	263042	1	263040	88		All	3300	692748	
0122	124602	691456	121602	0525							All	3300	692748	
0123	124682	691457	121682	0550	1	231748	1	231671			All	3300	692750	V
0127	124682	691457	121682	0550	1	231748	1	231671	88		All	3300	692750	V