

110600 to 110699**SERVICE ENGINE****SALES MANUAL**
**MODEL 110600 SERIES ENGINES REPLACED WITH
STANDARD SERVICE ENGINES**

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

Engine Replacement Notes:

NOTE 81: Transfer Governor Spring to replacement engine.

Short Block Notes:

The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

NOTE WW: Change Drive Shaft in Short Block. Add 231909.

110600 to 110699

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0015	110602	692676	121602	0515							All	3100	692745	
0100	110602	691457	121602	0515							All	3150	692745	
0102	110602	692676	121602	0515							All	3000	692745	
0112	110602	692676	121602	0515							All	3150	692745	
0113	110602	692676	121602	0515							All	3000	692745	
0114	110682	692676	121682	0551	1	231748	1	231909			All	3150	692751	WW
0115	110602	692676	121602	0505							All	3600	692745	
0116	110602	692798	121602	0505	1	691457	1	692823	81		All	3700	692747	
0117	110612	692676	121602	0505	1	499619	1	498983	81		All	3700		
0118	110602	692676	121602	0515							All	3000	692745	
0131	110602	692676	121602	0515							All	3200	692745	
0133	110602	692795	121602	0525	1	691851	1	691291			All	3300	692748	
0134	110602	692676	121602	0515							All	3000	692745	
0135	110602	692676	121602	0515	1	691851	1	691291			All	3300	692745	
0136	110602	692676	121602	0515							All	3000	692745	
0137	110602	692676	121602	0515	1	691851	1	691291			All	3300	692745	
0138	110602	692676	121602	0515							All	3000	692745	