



432400

Illustrated Parts List

Model Series

**432400
700CC
DIESEL**

TYPE NUMBERS
0105, 0205, 0376.

TO FIND

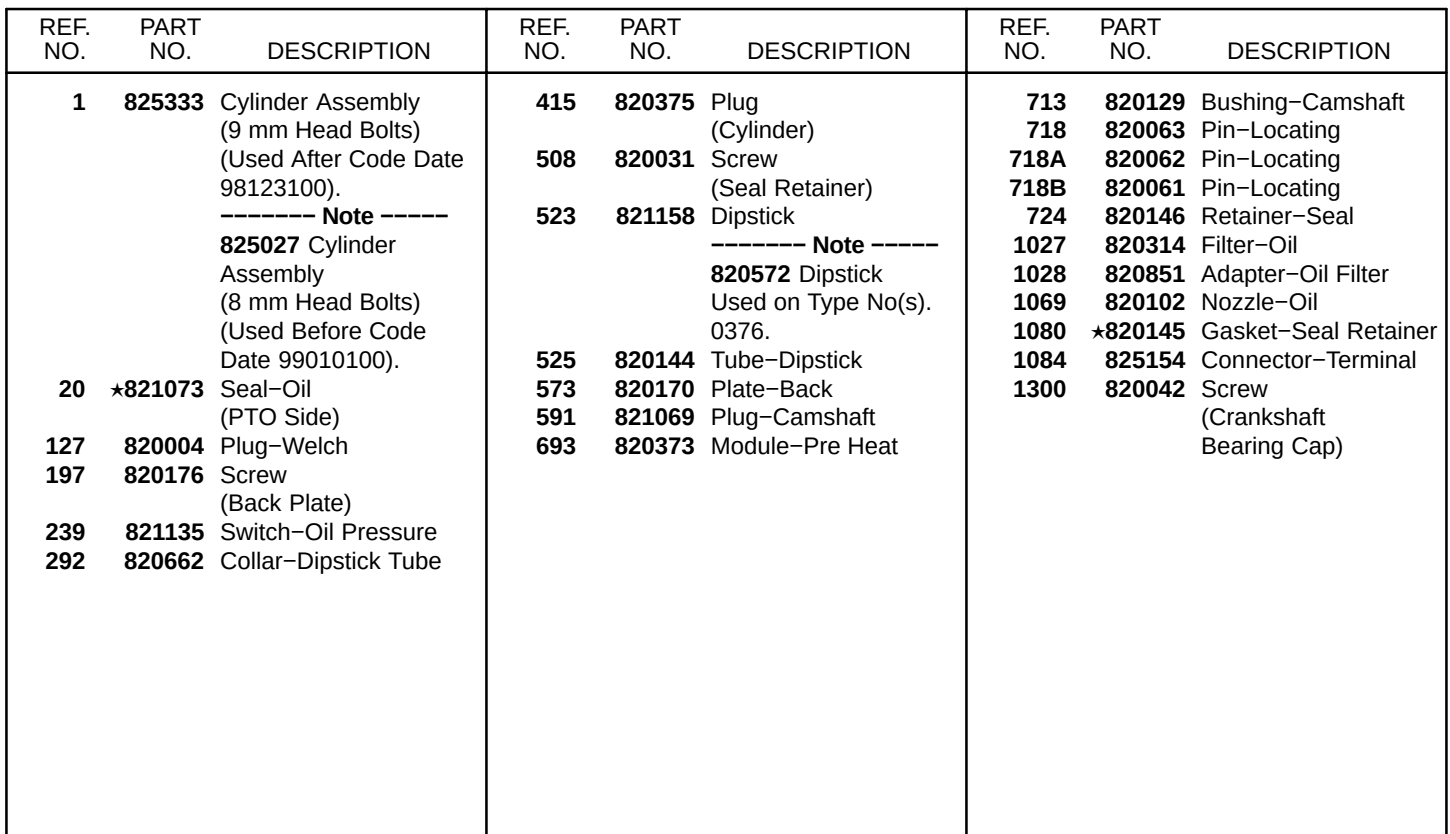
THE CORRECT NUMBER OF THE PART YOU NEED: FOLLOW THE INSTRUCTIONS BELOW

- A. Refer to Model, Type and Code Number that is located on the engine. Engine type numbers such as 0123 01 are listed only as 0123 in most instances. The two digits (01 or 02, etc.) to the right of the space may be required for more accurate parts identification in some instances. Select the Illustrated Parts List covering the correct Model Series and Type Number.
- B. Refer to the Illustrations and compare the original part with Illustration. The number next to the illustration is the Reference Number. Assemblies include all parts shown in frames. All parts shown in assembly frames having individual reference numbers can be purchased separately.
- C. After the Reference Number has been identified, refer to the Numerical text, where Reference and Primary Part Number are listed. **THE PRIMARY PART IS USED ON ALL TYPE NUMBERS EXCEPT THOSE TYPE NUMBERS UNDER NOTE.**
- D. If a *Note* appears below the Primary Part Number, it means that this part differs from the Primary Part for certain types. If your Type number is listed under *Note*, order the part referred to at the *Note*.
- E. If your Engine Type Number does not appear after any part number listed under *Note*, use the Primary Part Number.
- F. For Engine Type Numbers not covered by this book, check other Parts Lists having the same engine model or contact your source of supply.

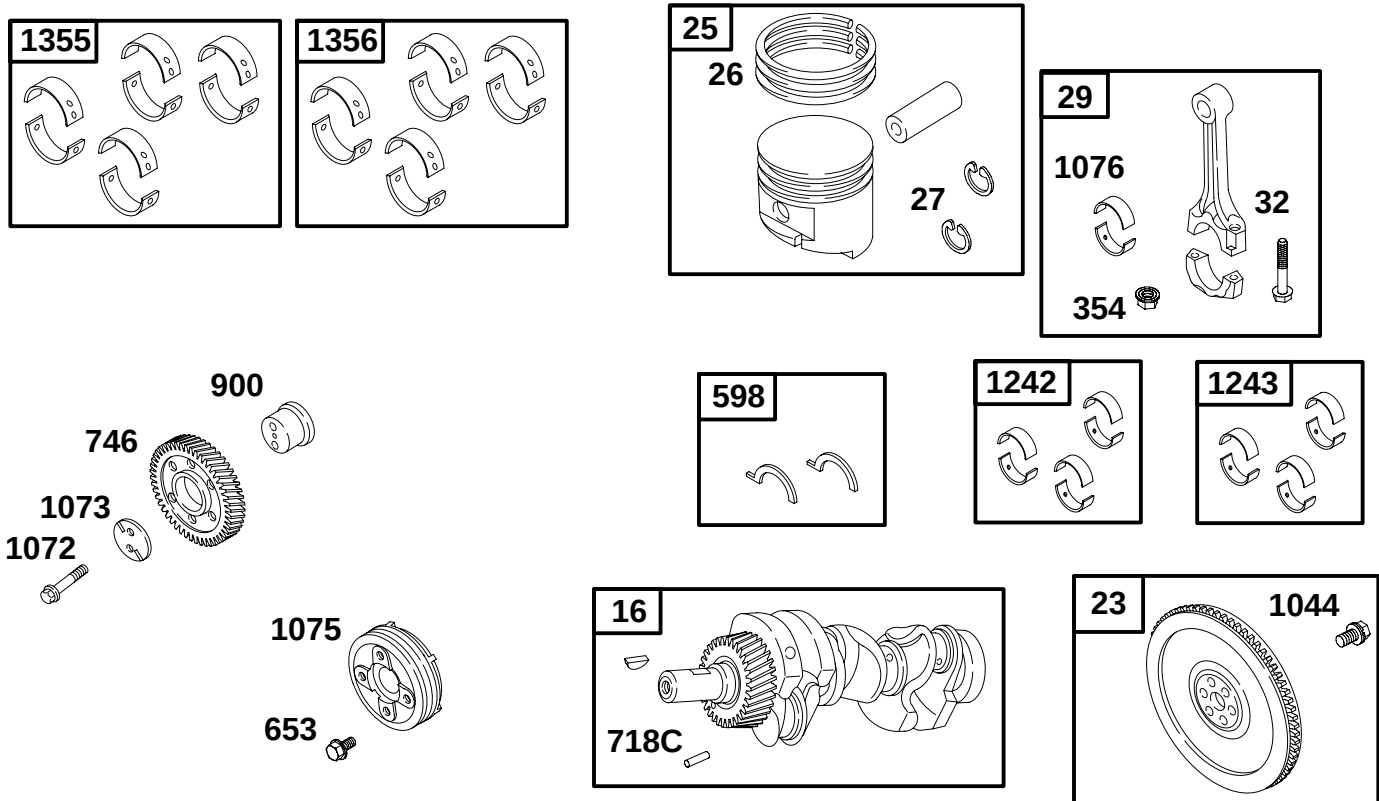
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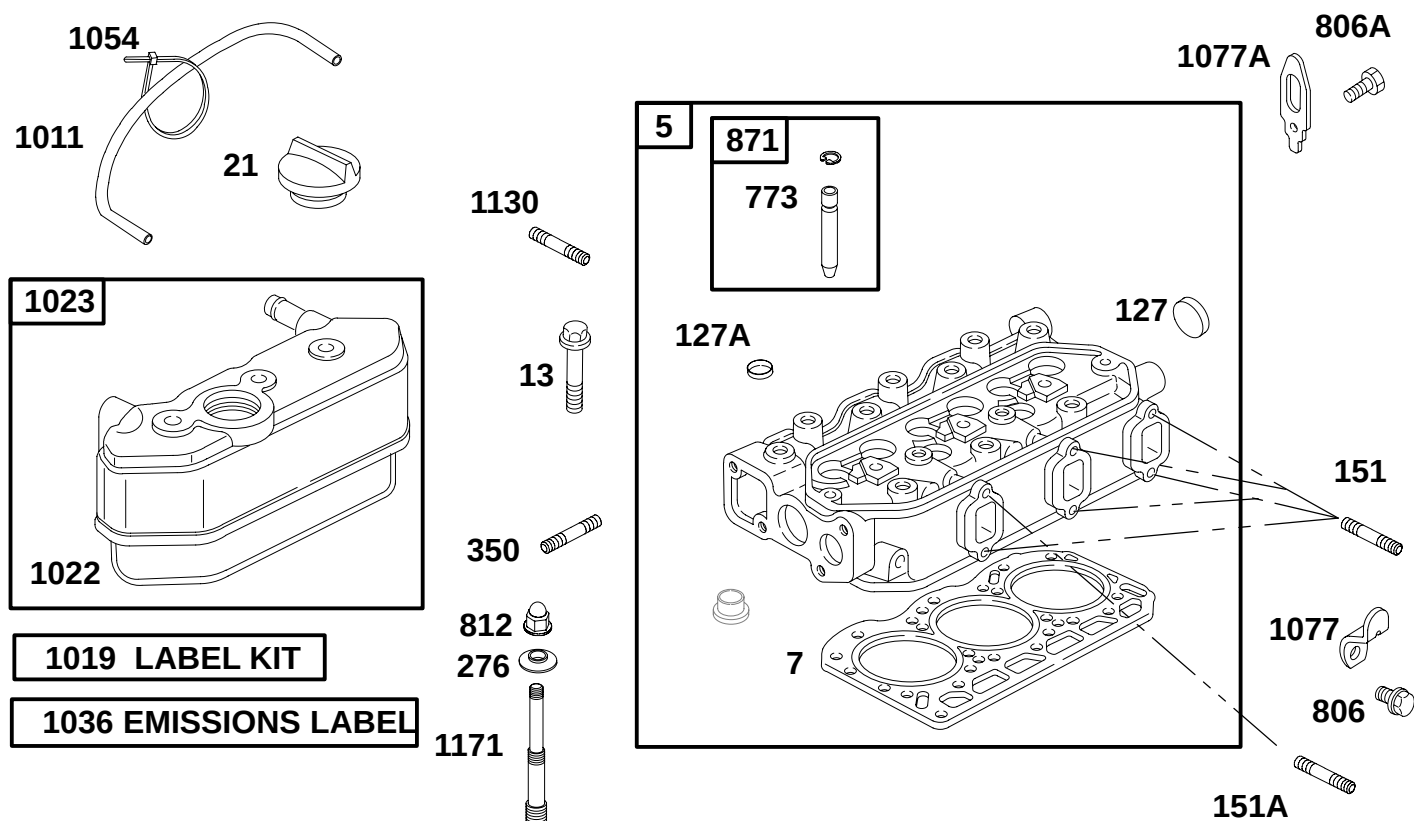


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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
16	825345	Crankshaft (Left Helix) (Used After Code Date 98123100). ----- Note ----- 825016 Crankshaft (Right Helix) (Used Before Code Date 99010100).			825353 Piston Assembly (.010" Oversize) (Used After Code Date 98123100). 825169 Piston Assembly (.010" Oversize) (Used Before Code Date 99010100).	653	820079	Screw (Crankshaft Pulley)
23	825303	Flywheel				718C	820059	Pin-Locating
25	825352	Piston Assembly (Standard) (Used After Code Date 98123100). ----- Note ----- 825168 Piston Assembly (Standard) (Used Before Code Date 99010100).	26	825164	Ring Set (Standard) ----- Note ----- 825165 Ring Set (.010" Oversize)	746	820611	Gear-Idler (Used After Code Date 98123100). ----- Note ----- 825013 Gear-Idler (Used Before Code Date 99010100).
						900	820116	Shaft-Gear
			27	820402	Lock-Piston Pin	1044	820080	Screw (Flywheel)
			29	825171	Rod-Connecting	1072	820081	Screw (Idle Gear Plate)
			32	820128	Screw (Connecting Rod)	1073	820117	Plate-Idle Gear
						1075	820236	Pulley-Crankshaft (4 Hole) ----- Note ----- 820123 Pulley-Crankshaft (3 Hole)
			598	820140	Shim-Endplay (Crankshaft) (Standard) ----- Note ----- 820139 Shim-Endplay (Crankshaft) (.005" Oversize)	1076	820142	Bearing/STD-Rod
						1242	825019	Bearing Set/STD-Rod
						1243	825060	Bearing Set/010-Rod
						1355	825040	Bearing Set/STD-Main
						1356	825039	Bearing Set/010-Main

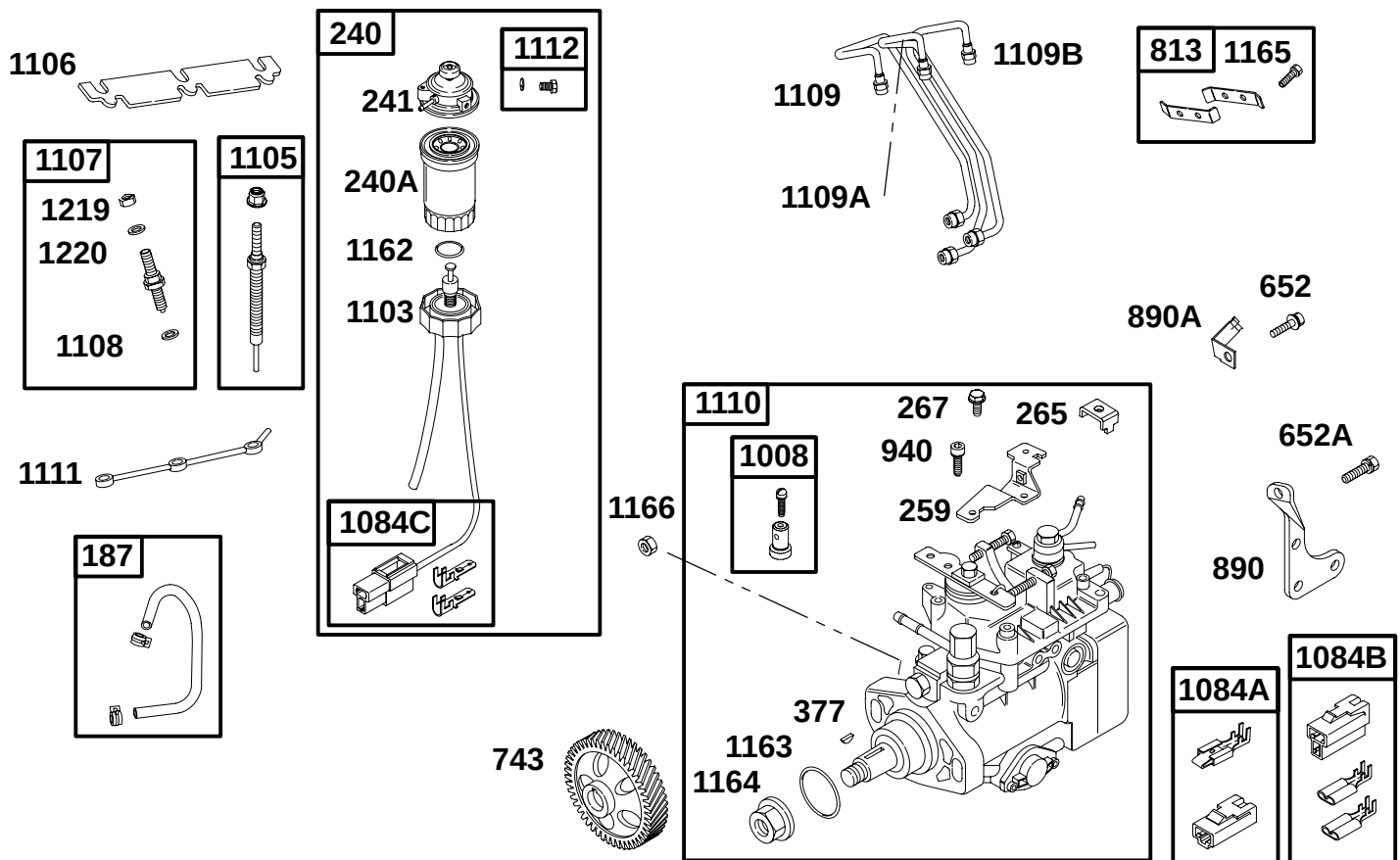
★ Engine Gasket Set-Reference 358
 Δ Valve Gasket Set-Reference 1095

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
5	825691	Head-Cylinder (9 mm Head Bolts) (Used After Code Date 04083100). ----- Note ----- 825343 Head-Cylinder (9 mm Head Bolts) (Used After Code Date 98123100 and Before Code Date 04090100). 825144 Head-Cylinder (8 mm Head Bolts) (Used Before Code Date 99010100).	13	820623	Screw (Cylinder Head) (9 mm) (Used After Code Date 98123100). ----- Note ----- 820074 Screw (Cylinder Head) (8 mm) (Used Before Code Date 99010100).	806	820024	Screw (Lifting Bracket)
7	★Δ820621	Gasket-Cylinder Head (Used After Code Date 98123100). ----- Note ----- 820350 Gasket-Cylinder Head (Used Before Code Date 99010100).	21	825024	Cap-Oil Fill	806A	820212	Screw (Lifting Bracket)
			127	820004	Plug-Welch	812	820071	Nut (Rocker Cover)
			127A	820005	Plug-Welch	871	825030	Bushing-Valve Guide
			151	820014	Stud (Exhaust Manifold)	1011	821003	Tube-Vent
			151A	820466	Stud (Exhaust Manifold)	1019	825687	Kit-Label
			276	★Δ820064	Washer-Sealing (Rocker Cover)	1022	★Δ820150	Gasket-Rocker Cover
			350	820078	Stud (Water Pump)	1023	825672	Cover-Rocker (Order Reference 1019, Label Kit and Reference 1036, Emissions Label for your Model, Type, Trim)
			773	820130	Retainer (Valve Guide Bushing)	1036	825660	Label-Emissions (Used After Code Date 03123100).
						1054	280275	Tie-Cable
						1077	820260	Bracket-Lifting
						1077A	820254	Bracket-Lifting
						1130	820015	Stud (Intake Manifold)
						1171	820076	Stud (Rocker Cover)

★ Engine Gasket Set-Reference 358

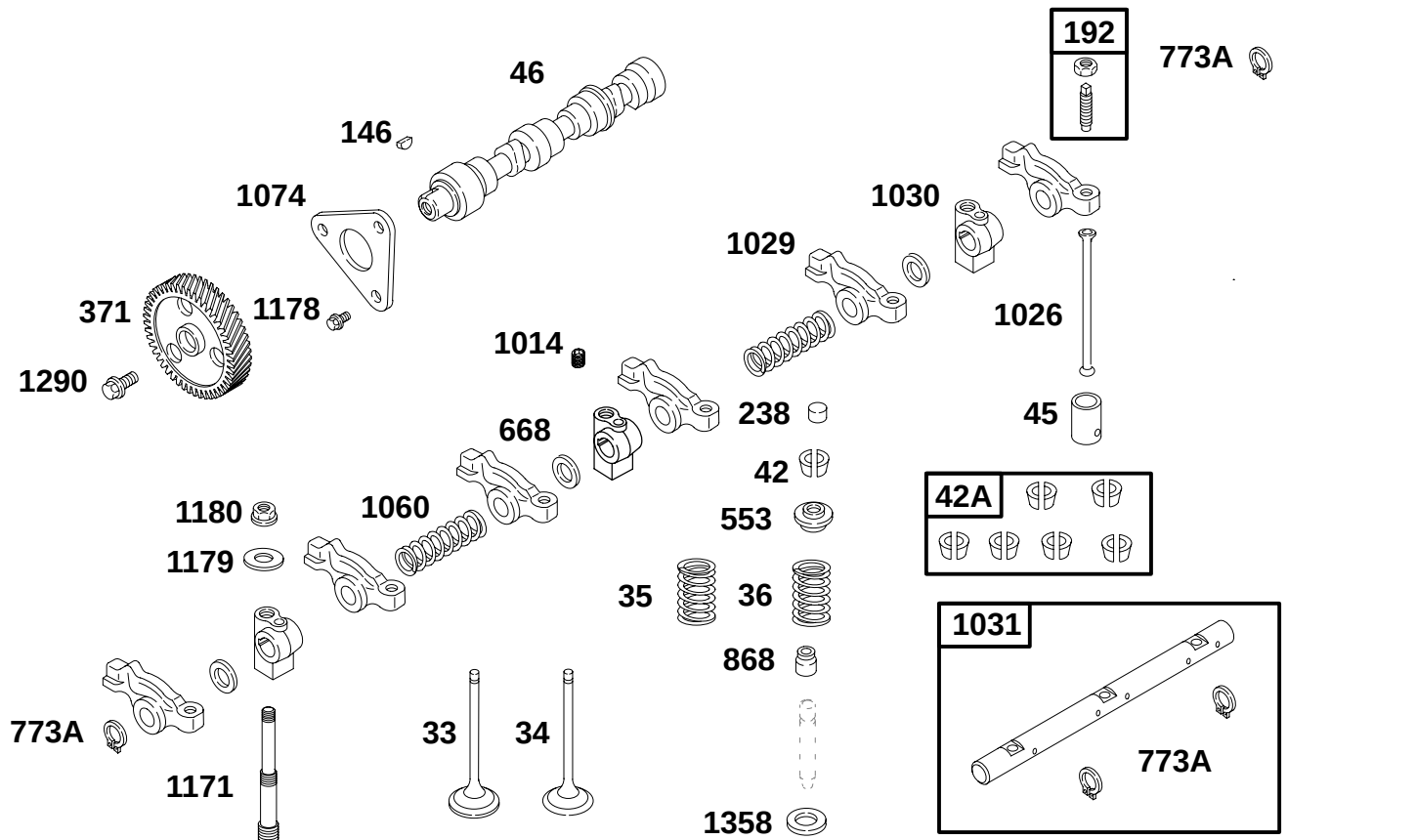
Δ Valve Gasket Set-Reference 1095

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
187	825179	Line-Fuel	743	820619	Gear-Drive (Injection Pump)	1107	825178	Nozzle-Injector
240	825219	Filter-Fuel			(Injection Pump) (Right Helix)	1108	820411	Seat-Injector
240A	820311	Filter-Fuel (Includes Reference 1162)			(Used After Code Date 98123100).	1109	825181	Pipe-Injector #1
241	820344	Cover-Fuel Filter (Includes Reference 1112)			----- Note -----	1109A	825182	Pipe-Injector #2
259	820634	Bracket-Casing Clamp			820416 Gear-Drive (Injection Pump) (Left Helix)	1109B	825183	Pipe-Injector #3
265	691024	Clamp-Casing			(Used Before Code Date 99010100).	1110	825430	Pump-Injection
267	820012	Screw (Casing Clamp)	813	825197	Clamp	1111	820412	Pipe-Fuel Return
377	821064	Key-Woodruff	890	820415	Bracket-Support	1112	825198	Plug-Vent
652	820593	Screw (Support Bracket)	890A	820479	Bracket-Support	1162	820348	Seal-O Ring (Fuel Filter Sensor)
652A	820180	Screw (Support Bracket)	940	820640	Screw (Casing Clamp Bracket)	1163	820414	Seal-O Ring (Injection Pump) (Shaft)
			1008	820467	Clamp-Swivel	1164	820419	Nut (Injection Pump)
			1084A	825266	Connector-Terminal	1165	820031	Screw (Clamp)
			1084B	825157	Connector-Terminal	1166	820417	Nut (Injection Pump)
			1084C	825156	Connector-Terminal	1219	820829	Nut (Injector Nozzle)
			1103	820347	Sensor-Fuel Filter (Includes Reference 1162)	1220	820831	Washer (Injector Nozzle)
			1105	825176	Plug-Glow			
			1106	820409	Strap-Glow Plug			

★ Engine Gasket Set-Reference 358

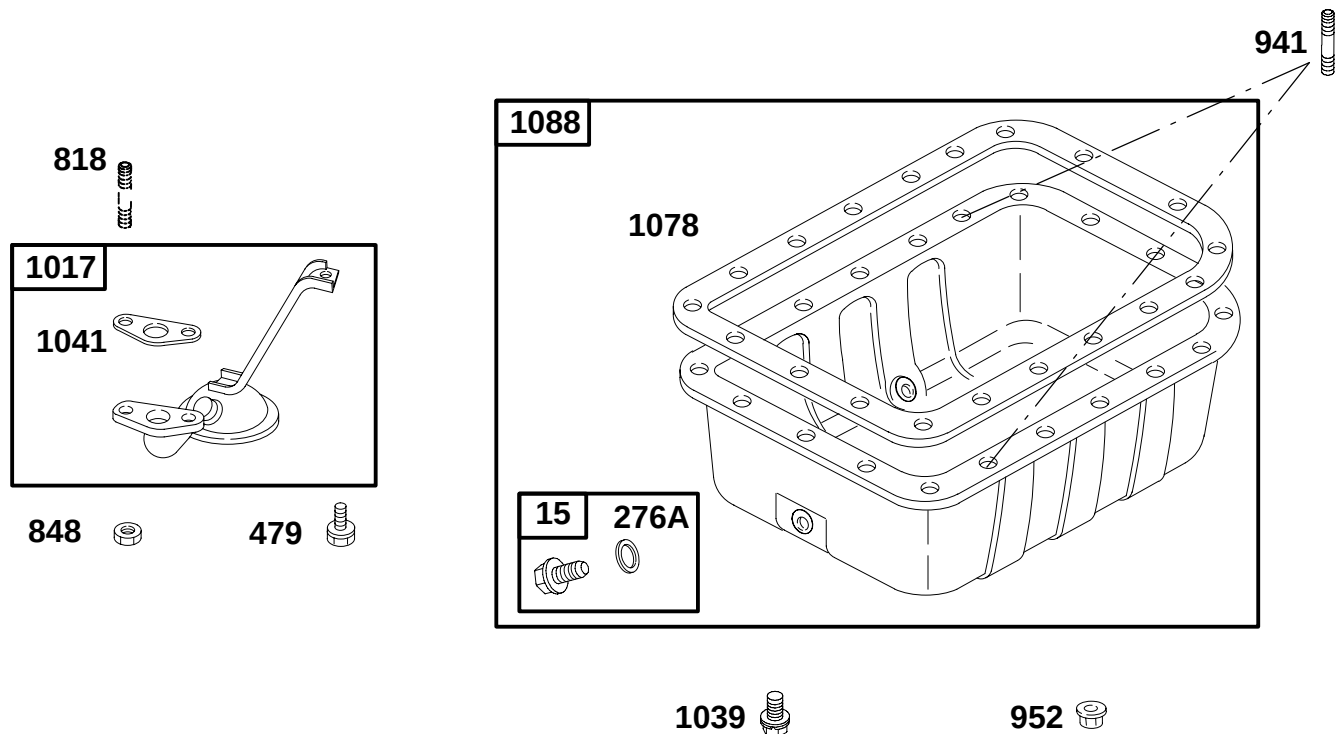
△ Valve Gasket Set-Reference 1095

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
33	820404	Valve-Exhaust	238	821214	Cap-Valve (Used After Code Date 04083100). ----- Note -----	1014	820105	Screw (Rocker Arm Support)
34	820403	Valve-Intake				1026	821216	Rod-Push (Used After Code Date 04083100). ----- Note -----
35	820406	Spring-Valve (Intake)						
36	820406	Spring-Valve (Exhaust)						
42	825042	Keeper-Valve						
42A	825082	Keeper-Valve	238	820113	Cap-Valve	1029	820387	Arm-Rocker
45	820110	Tappet-Valve	371	820613	Gear-Cam (Right Helix) (Used After Code Date 98123100). ----- Note -----	1030	820106	Support-Rocker Arm
46	820388	Camshaft				1031	825093	Shaft-Rocker Arm
146	691639	Key-Timing				1060	820044	Spring-Rocker Shaft
192	825688	Adjuster-Rocker Arm (Used After Code Date 04083100). ----- Note -----				1074	820118	Retainer-Camshaft
						1171	820076	Stud (Rocker Cover)
						1178	820032	Screw (Camshaft Retainer)
						1179	820177	Washer (Rocker Arm Support)
						1180	820070	Nut (Rocker Arm Support)
			553	820111	Retainer-Valve Spring	1290	820075	Screw (Cam Gear)
			668	820065	Spacer (Rocker Arm Shaft)	1358	820112	Seat-Valve Spring
			773A	820003	Retainer (Rocker Arm Shaft)			
			868	Δ820405	Seal-Valve			

★ Engine Gasket Set-Reference 358

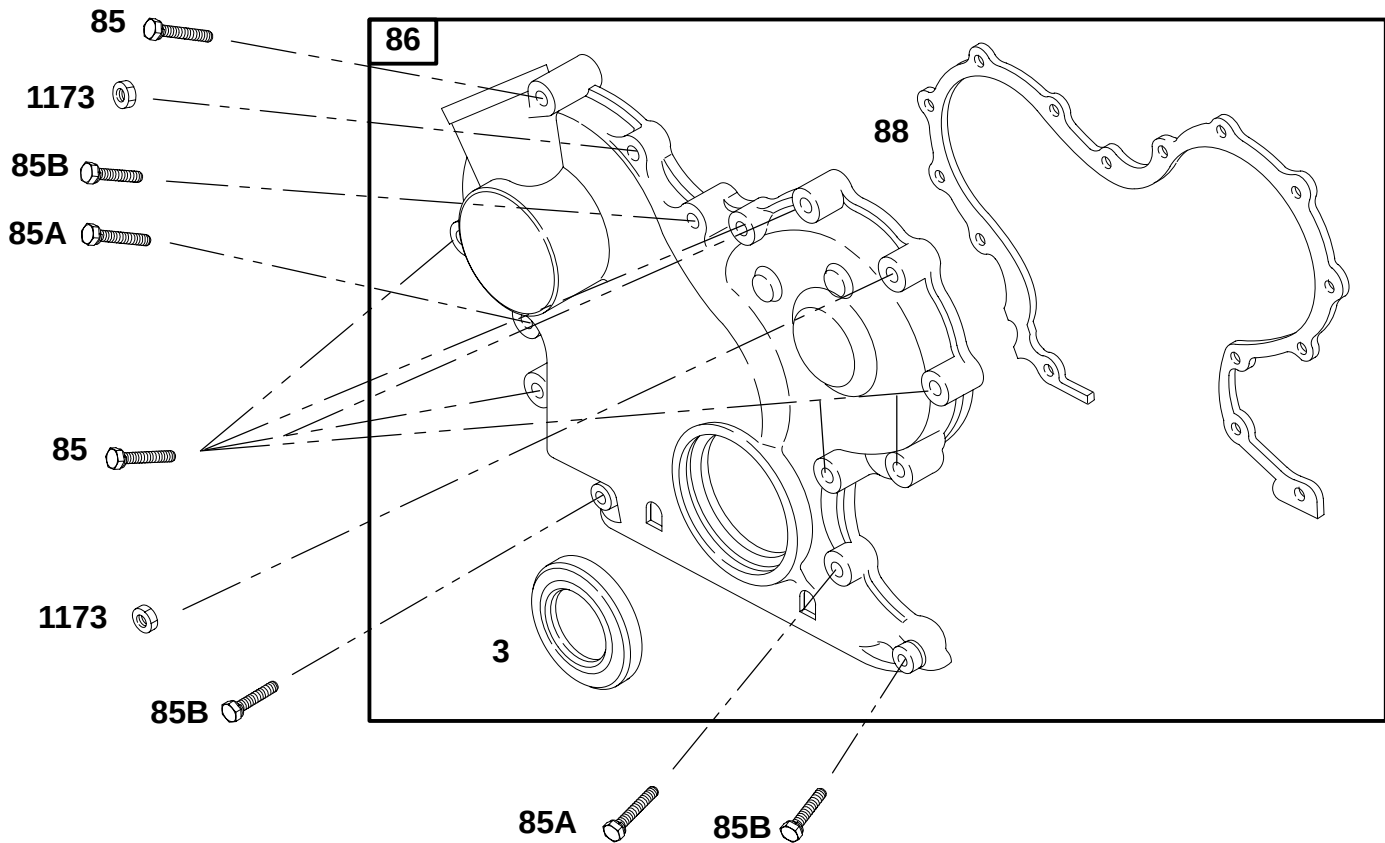
Δ Valve Gasket Set-Reference 1095

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
15	825278	Plug–Oil Drain (16 mm)	818	820016	Stud (Oil Pump Screen)	1017	825089	Screen–Oil Pump
		----- Note -----	848	820069	Nut (Oil Pump Screen)	1039	820034	Screw (Oil Pan)
		825043 Plug–Oil Drain (12 mm)	941	820017	Stud (Oil Pan)	1041	★820104	Gasket–Oil Pump Screen
276A	★820582	Washer–Sealing (Oil Drain Plug) (16 mm)	952	820068	Nut (Oil Pan)	1078	★820137	Gasket–Oil Pan
		----- Note -----				1088	825285	Pan–Oil (Dual Drain) (16 mm)
		820049 Washer–Sealing (Oil Drain Plug) (12 mm)						
479	820034	Screw (Oil Pump Screen)						

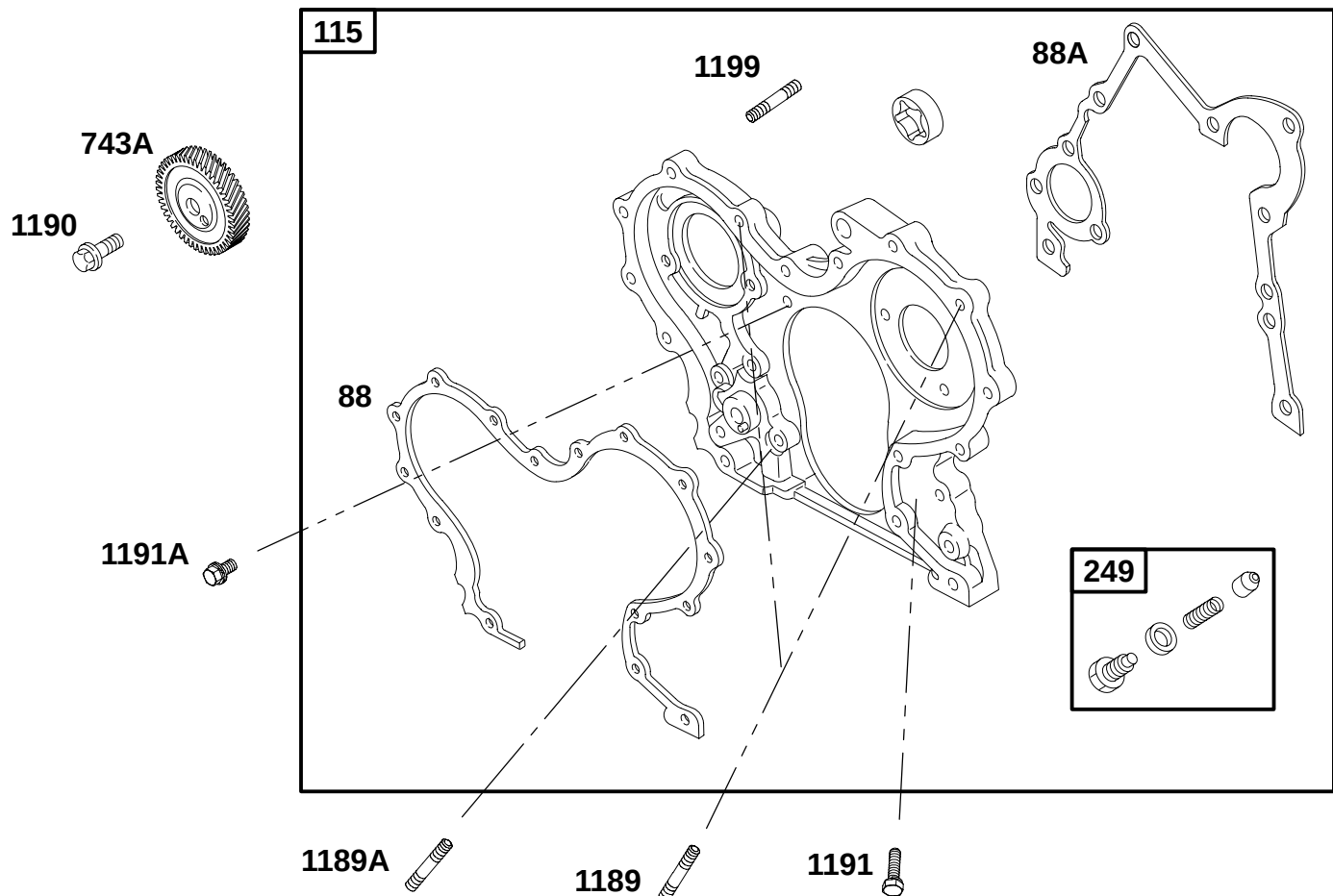
★ Engine Gasket Set–Reference 358

△ Valve Gasket Set–Reference 1095

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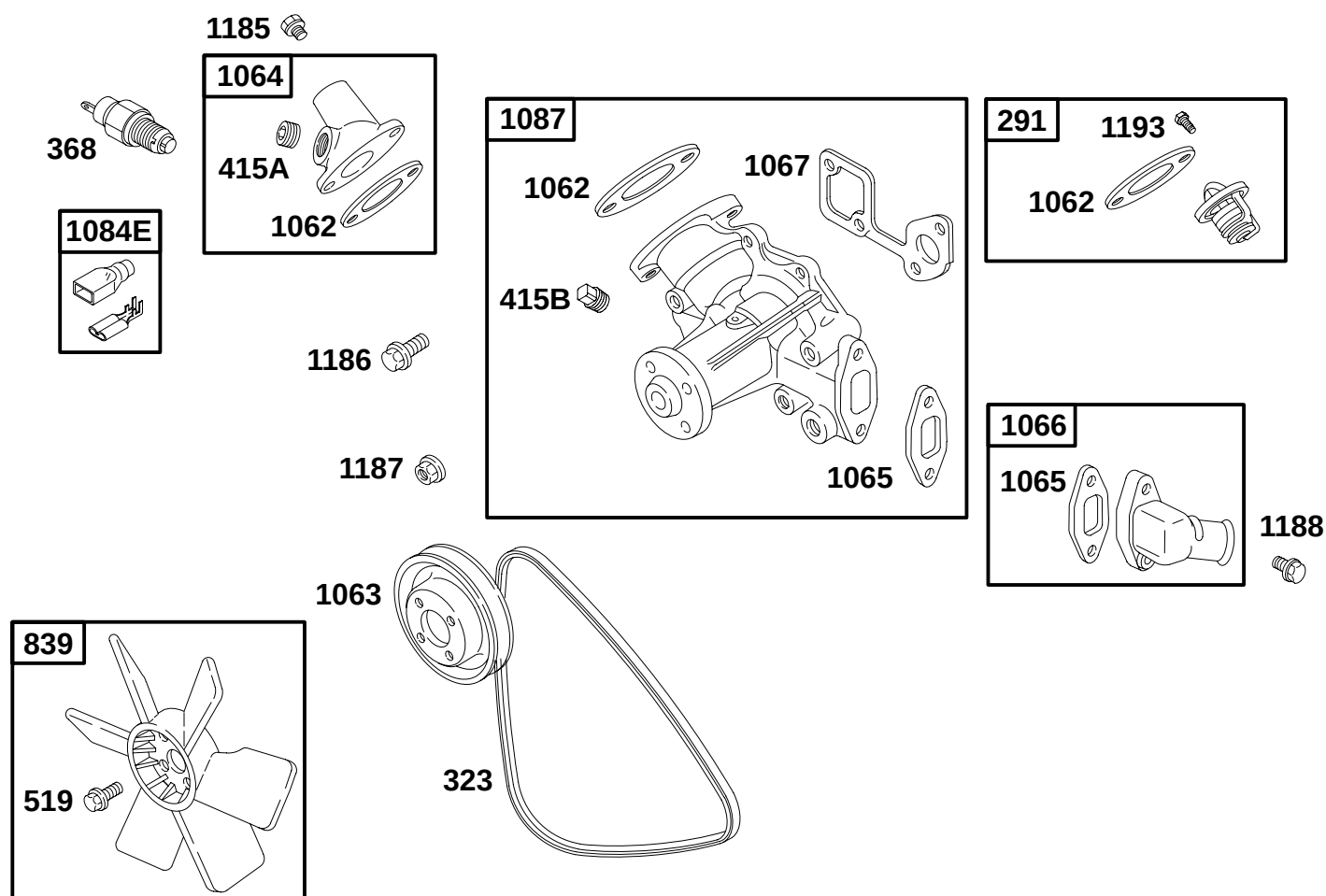
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
3	★821071	Seal–Oil (Magneto Side)	85	820425	Screw (Gear Cover to Gear Reduction Case)	86	825185	Cover–Gear
			85A	820029	Screw (Gear Cover to Gear Reduction Case)	88	★820377	Gasket–Gear Reduction Cover
			85B	820027	Screw (Gear Cover to Gear Reduction Case)	1173	820069	Nut (Gear Cover)

★ Engine Gasket Set–Reference 358
 Δ Valve Gasket Set–Reference 1095

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
88	★820377	Gasket-Gear Reduction Cover	743A	820615	Gear-Drive (Gear Housing) (Right Helix) (Used After Code Date 98123100).	1189	820156	Stud (Gear Housing)
88A	★820155	Gasket-Gear Reduction Cover				1189A	820016	Stud (Gear Housing)
115	825186	Housing-Gear				1190	820180	Screw (Drive Gear)
249	825032	Valve-Pressure Relief			----- Note -----	1191	820030	Screw (Gear Housing)
					820121 Gear-Drive (Gear Housing) (Left Helix) (Used Before Code Date 99010100).	1191A	820033	Screw (Gear Housing)
						1199	820426	Stud (Injection Pump)

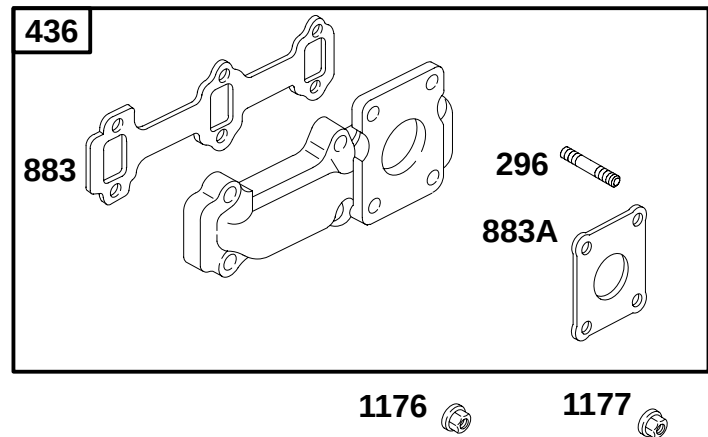
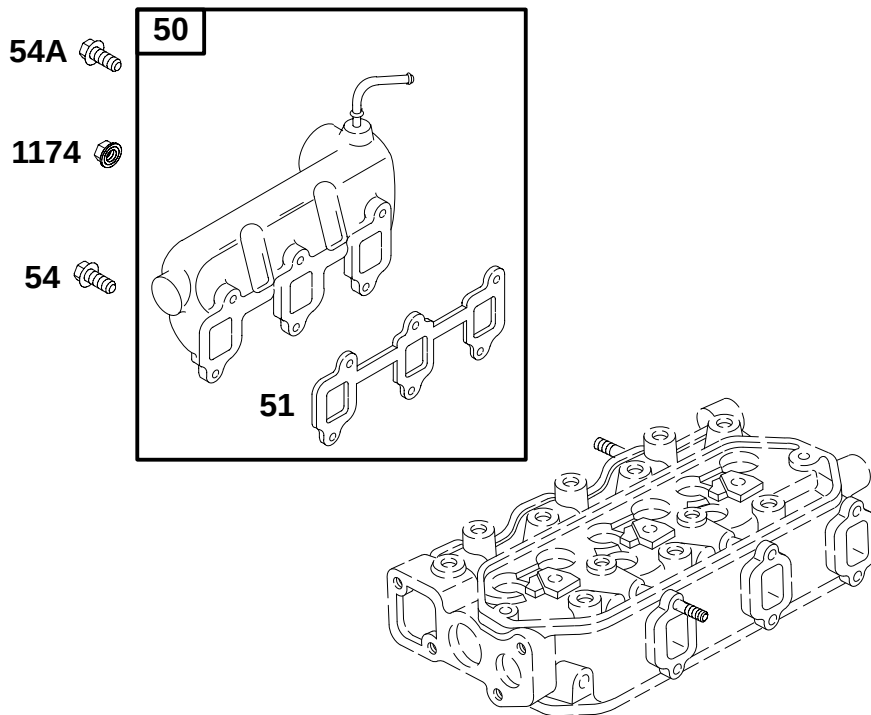
★ Engine Gasket Set-Reference 358
 Δ Valve Gasket Set-Reference 1095

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
291	825064	Thermostat	1062	★820093	Gasket-Outlet Housing	1185	820031	Screw (Outlet Housing)
323	820239	Belt-Vee	1063	820095	Pulley-Pump	1186	820022	Screw (Water Pump)
368	820208	Switch-Water Temperature	1064	825074	Housing-Outlet	1187	820181	Nut (Water Pump)
415A	820052	Plug (Outlet Housing)	1065	★820098	Gasket-Inlet Housing	1188	820031	Screw (Inlet Housing)
415B	820182	Plug (Water Pump)	1066	825051	Housing-Inlet	1193	820185	Screw (Thermostat)
519	820034	Screw (Radiator Fan)	1067	★820100	Gasket-Water Pump			
839	825223	Fan-Radiator	1084E	825160	Terminal Connector			
		----- Note -----	1087	825265	Pump-Water			
		825538 Fan-Radiator Used on Type No(s). 0376.						

★ Engine Gasket Set-Reference 358

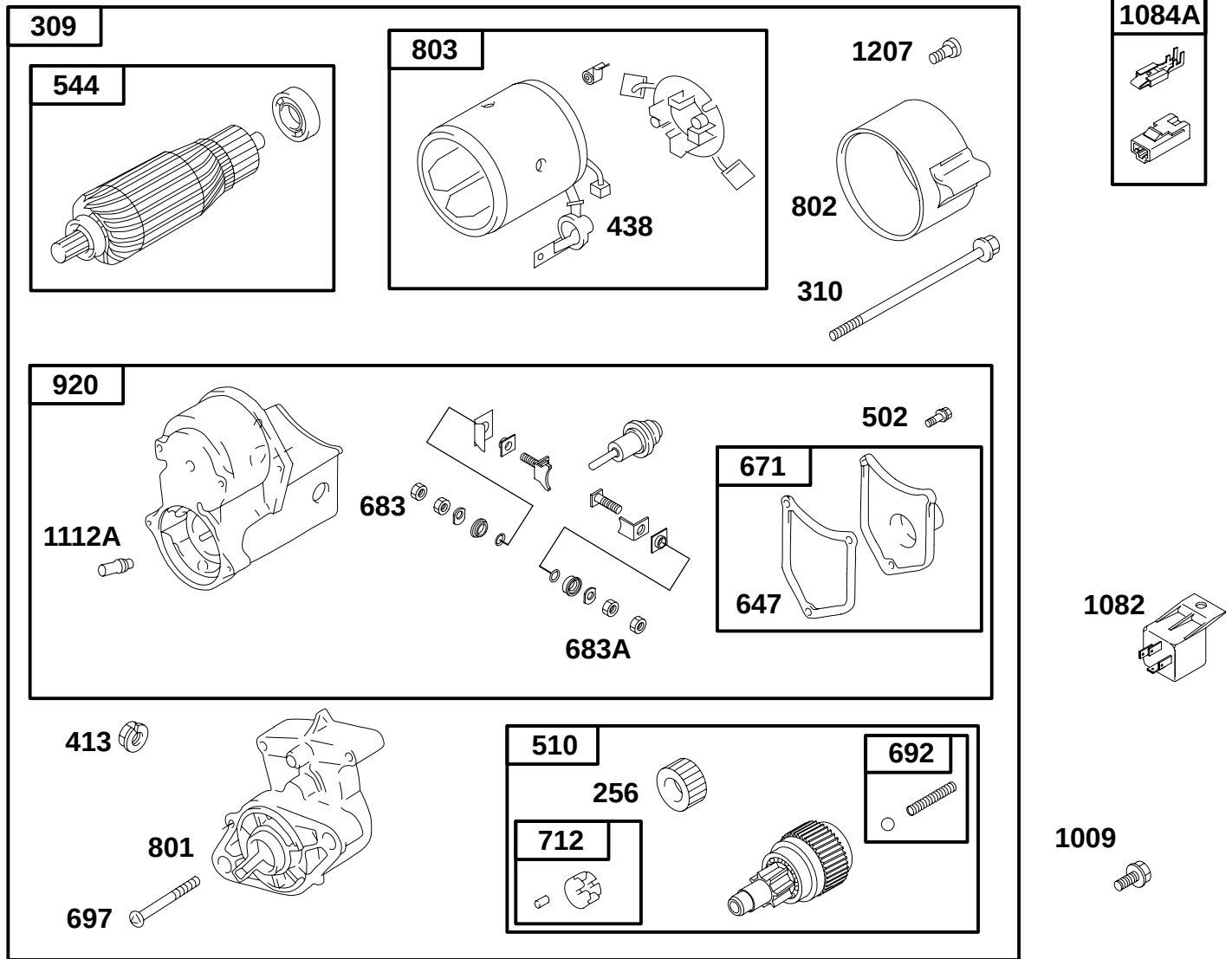
△ Valve Gasket Set-Reference 1095

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
50	825175	Manifold-Intake	436	825055	Manifold-Exhaust	1174	820069	Nut (Intake Manifold)
51	★△820407	Gasket-Intake	883	★△820817	Gasket-Exhaust (Manifold)	1176	820010	Nut (Exhaust Manifold)
54	820031	Screw (Intake Manifold)	883A	★821001	Gasket-Exhaust (Muffler)	1177	820178	Nut (Muffler)
54A	820408	Screw (Intake Manifold)						
296	820553	Stud (Muffler)						

★ Engine Gasket Set-Reference 358

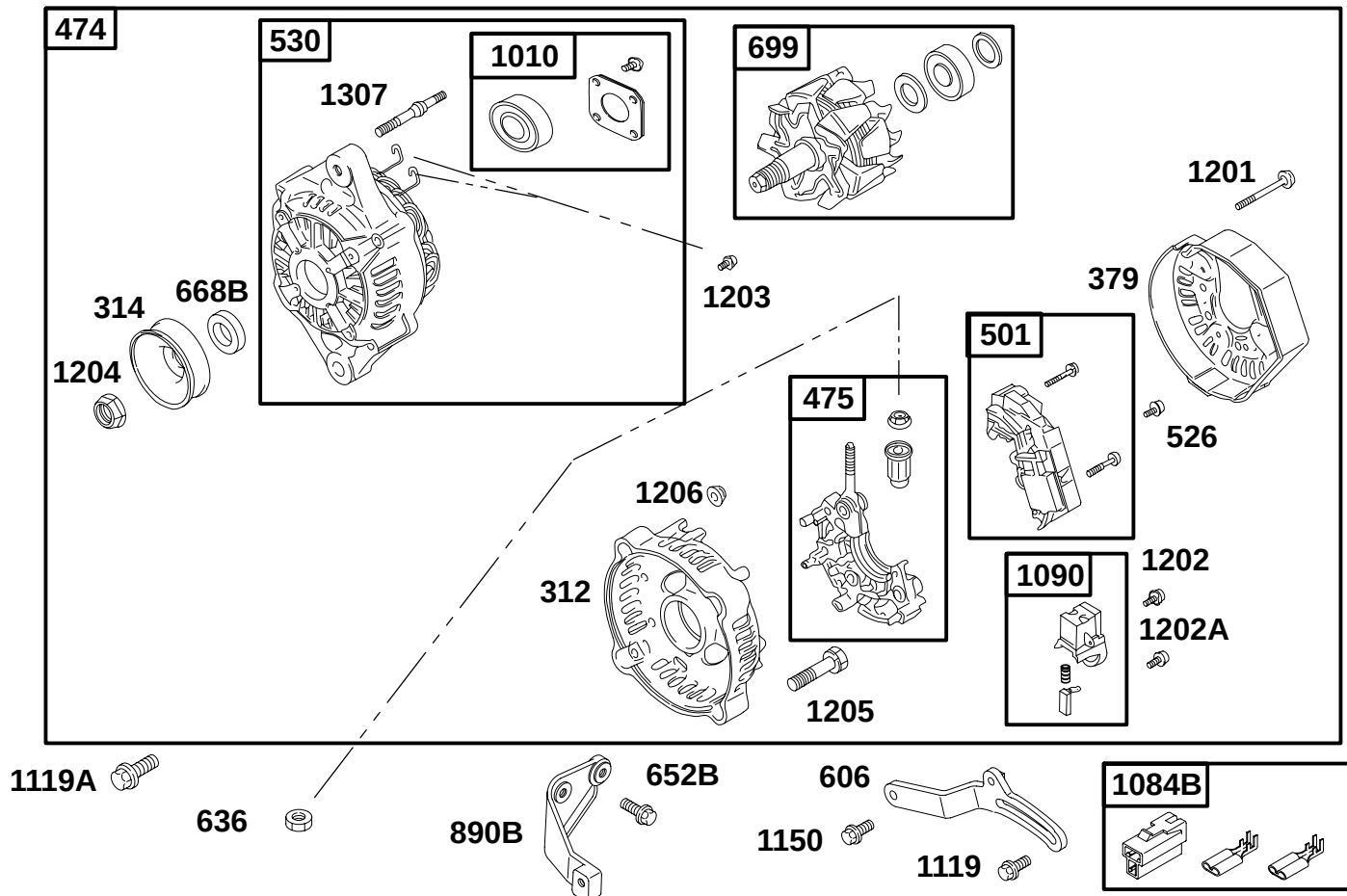
△ Valve Gasket Set-Reference 1095

432400**1.0 KW**

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
256	820745	Gear-Starter Drive	510	825394	Drive-Starter	801	825396	Cap-Drive
309	825083	Motor-Starter	544	825392	Armature-Starter	802	820743	Cap-End
310	820755	Bolt (Starter Motor)	647	820733	Gasket-Solenoid Cover	803	825399	Housing-Starter (Includes Brushes, Springs and Brush Retainer)
413	820067	Nut (Starter Motor)	671	825400	Cover-Solenoid	920	825398	Solenoid-Starter
438	820725	Boot-Terminal	683	820723	Nut (Starter Solenoid) (Terminal)	1009	820019	Screw (Starter Motor)
502	820739	Screw (Solenoid Cover)	683A	820721	Nut (Starter Solenoid) (Terminal)	1082	820455	Relay-Starter
			692	825425	Spring-Detent	1084A	825266	Connector-Terminal
			697	820751	Screw (Drive Cap)	1112A	820737	Plug-Vent
			712	825424	Roller-Clutch	1207	820754	Screw (End Cap)

★ Engine Gasket Set-Reference 358

△ Valve Gasket Set-Reference 1095

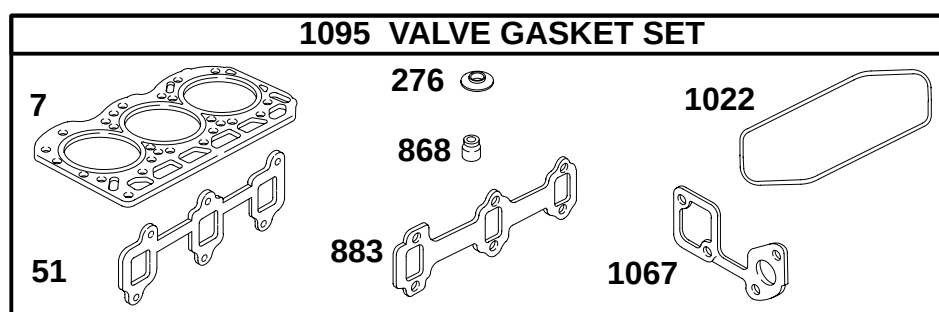
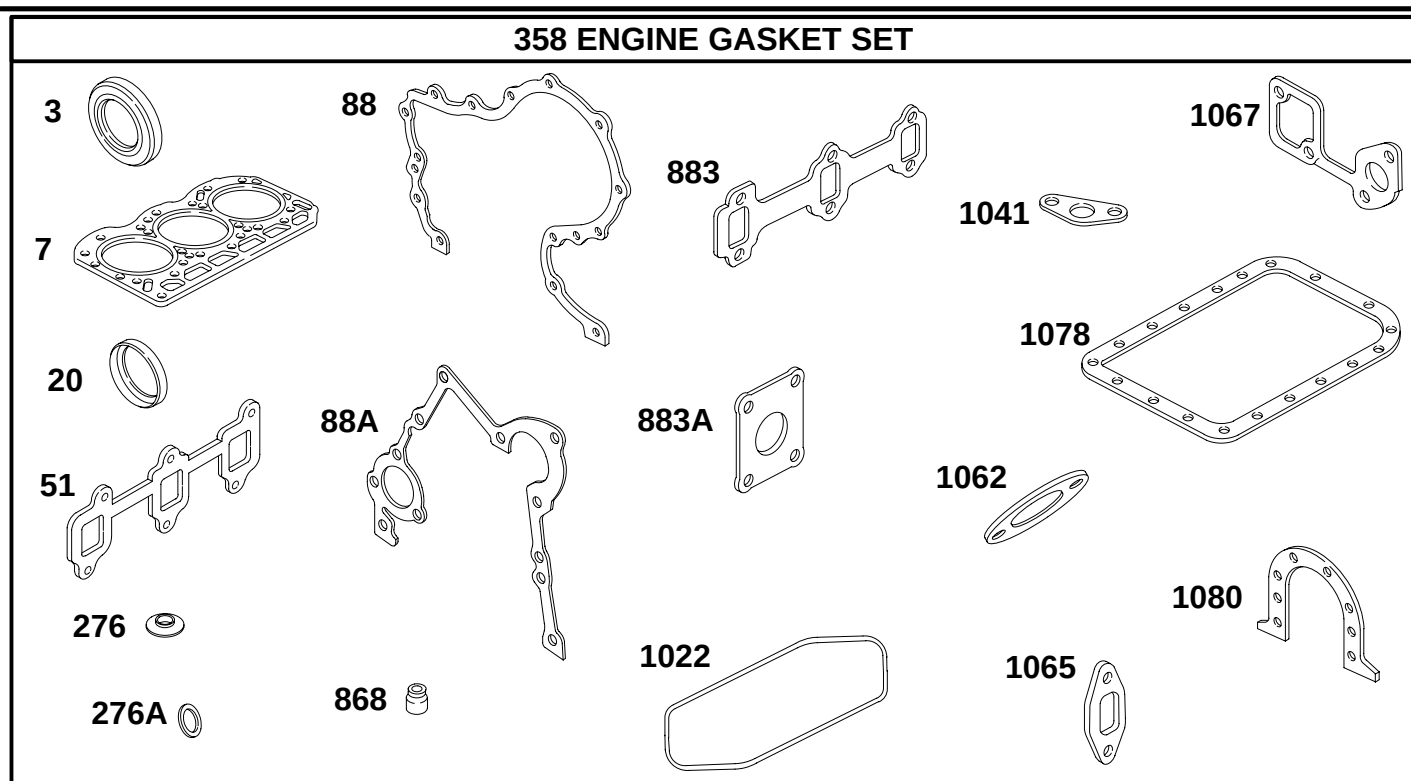
432400**40 AMP**

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
312	820692	Housing—Brush End	668B	820713	Spacer	1202	820701	Screw (Brush Retainer)
314	820711	Pulley—Alternator	699	825390	Rotor Assembly	1202A	820702	Screw (Brush Retainer)
379	820703	Cover—Brush	890B	820213	Bracket—Support	1203	820702	Screw (Stator Wire)
474	825084	Alternator	1010	825384	Retainer—Bearing	1204	820705	Nut (Alternator Pulley)
475	825385	Rectifier	1084B	825157	Connector—Terminal	1205	820707	Screw (Brush End Housing)
501	825388	Regulator	1090	825387	Retainer—Brush	1206	820709	Nut (Brush End Housing)
526	820702	Screw (Regulator)	1119	820483	Screw (Alternator)	1307	820690	Stud (Drive End Housing)
530	825383	Housing—Drive End	1119A	820270	Screw (Alternator)			
606	820819	Strap—Adjusting	1150	820023	Screw (Adjusting Strap)			
636	820069	Nut (Starting Switch)	1201	820715	Screw (Brush Cover)			
652B	820275	Screw (Support Bracket)						

★ Engine Gasket Set—Reference 358

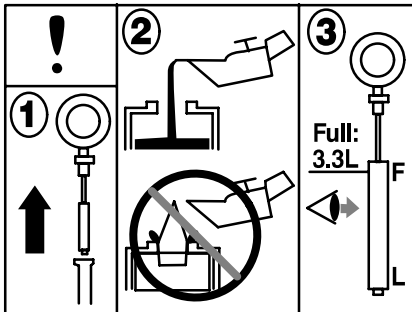
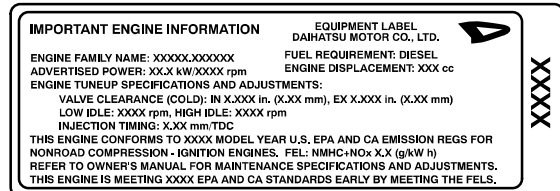
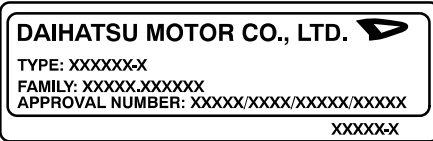
△ Valve Gasket Set—Reference 1095

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
3	★821071	Seal-Oil (Magneto Side)	276	★Δ820064	Washer-Sealing (Rocker Cover)	1022	★Δ820150	Gasket-Rocker Cover
7	★Δ820621	Gasket-Cylinder Head (Used After Code Date 98123100).	276A	★820582	Washer-Sealing (Oil Drain Plug) (16 mm)	1041	★820104	Gasket-Oil Pump Screen
		----- Note -----			----- Note -----	1062	★820093	Gasket-Outlet Housing
20	★821073	Seal-Oil (PTO Side)			820049 Washer-Sealing (Oil Drain Plug) (12 mm)	1065	★820098	Gasket-Inlet Housing
51	★Δ820407	Gasket-Intake	358	825212	Gasket Set-Engine	1067	★Δ820100	Gasket-Water Pump
88	★820377	Gasket-Gear Reduction Cover	868	★Δ820405	Seal-Valve	1078	★820137	Gasket-Oil Pan
88A	★820155	Gasket-Gear Reduction Cover	883	★Δ820817	Exhaust Gasket (Manifold)	1080	★820145	Gasket-Seal Retainer
			883A	★821001	Exhaust Gasket (Muffler)	1095	825213	Gasket Set-Valve

★ Engine Gasket Set-Reference 358
Δ Valve Gasket Set-Reference 1095

432400**1019****1040****1319****1036****1058 OPERATOR'S MANUAL****1330 REPAIR MANUAL**

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1019	825687	Kit-Label	1036	825660	Label-Emissions (Used After Code Date 03123100).	1040	820290	Plate-Trim
						1058	820853	Operator's Manual
						1319	820891	Label-Warning
						1330	MS1055	Repair Manual

★ Engine Gasket Set-Reference 358
 Δ Valve Gasket Set-Reference 1095