



327400

Illustrated Parts List

Model Series

327400

TYPE NUMBERS
0100, 0131.

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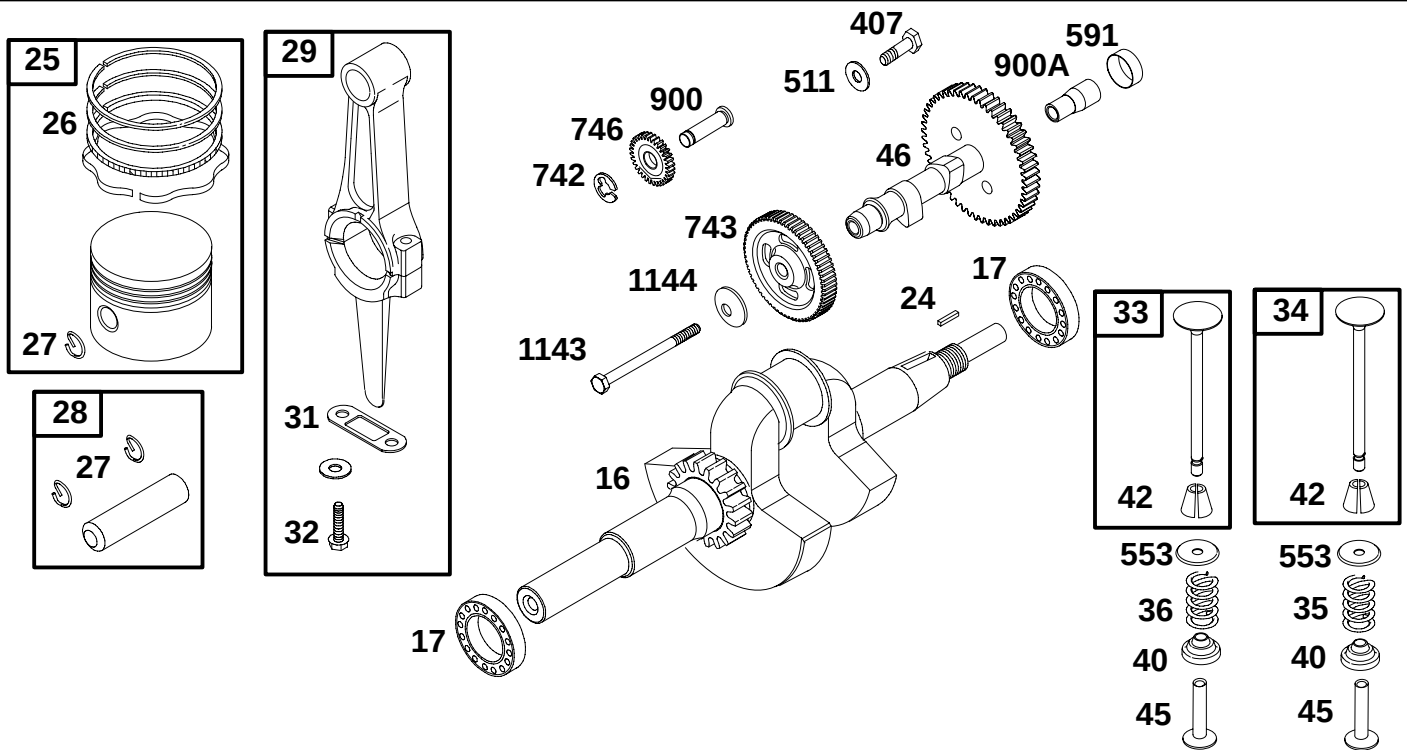


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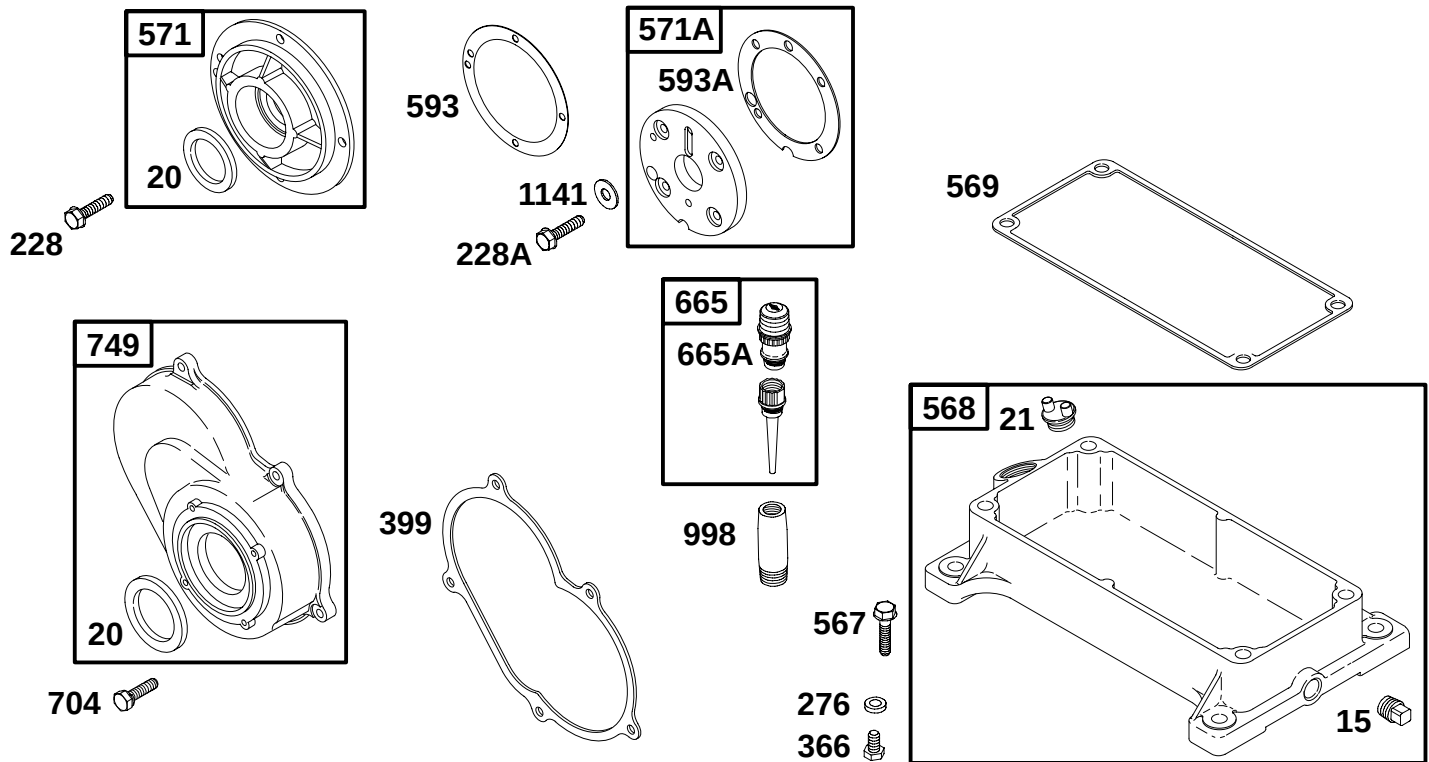


- ★ Engine Gasket Set – Reference 358
- Carburetor Overhaul Kit – Reference 121

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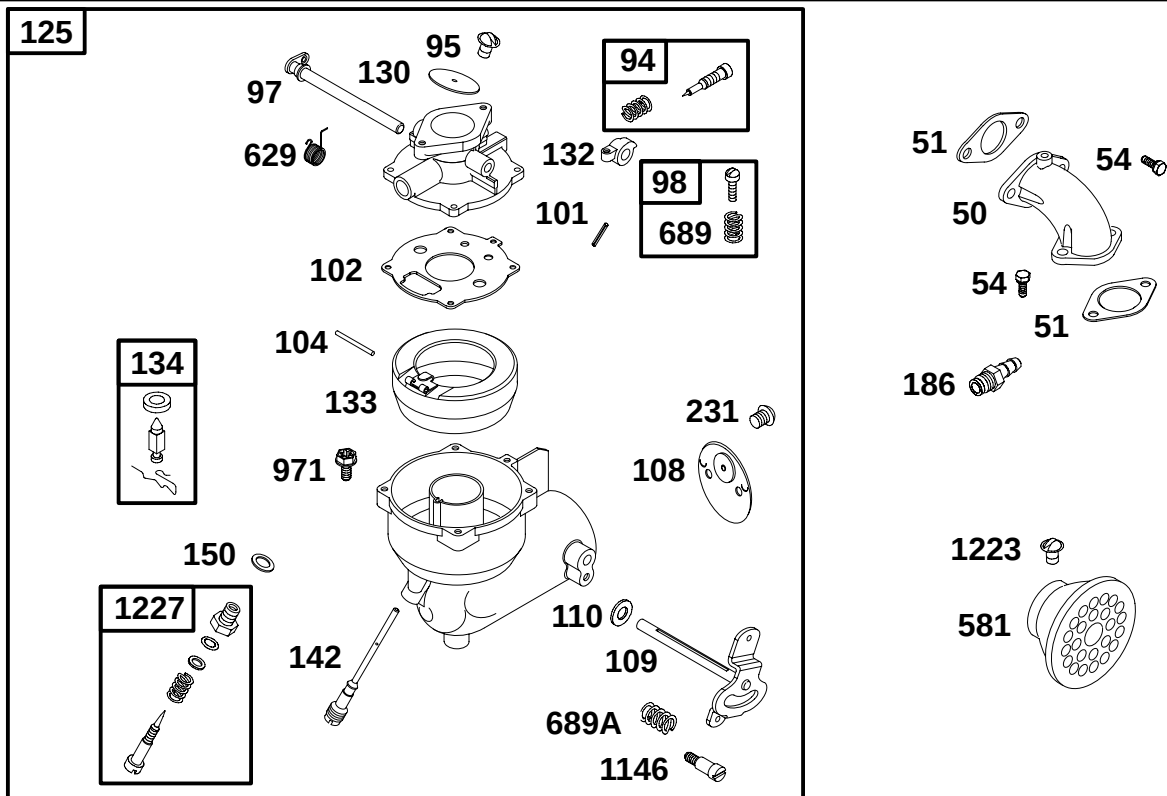
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
16	691797	Crankshaft	27	691792	Lock-Piston Pin	36	691597	Spring-Valve (Exhaust)
17	691938	Bearing-Ball	28	299691	Pin-Piston (Standard)	40	691939	Retainer-Valve
24	222698	Key-Flywheel	----- Note -----			42	494553	Keeper-Valve
25	390364	Piston Assembly (Standard)		391286	Pin-Piston (.005" Oversize)	45	691594	Tappet-Valve
		----- Note -----				46	692855	Camshaft
	390366	Piston Assembly (.020" Oversize)	29	695581	Rod-Connecting (Standard)	407	690810	Screw (Camshaft Bearing)
26	390484	Ring Set (Standard)	31	690396	Lock-Rod Screw	511	690402	Washer (Camshaft Bearing)
		----- Note -----	32	692345	Screw (Connecting Rod)	553	690269	Retainer-Valve Spring
	390679	Ring Set (Standard) (Chrome)	33	394436	Valve-Exhaust	591	691746	Plug-Camshaft
	390505	Ring Set (.020" Oversize)	34	394435	Valve-Intake	742	691080	Retainer-E Ring
			35	691597	Spring-Valve (Intake)	743	691153	Gear-Drive
						746	691803	Gear-Idler
						900	691767	Shaft-Gear
						900A	691768	Shaft-Gear
						1143	691081	Screw (Drive Gear Cover)
						1144	690301	Washer (Drive Gear Cover)

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
15	690946	Plug-Oil Drain	276	690258	Washer-Sealing (Timing Hole Plug)	665	298860	Minder-Oil
20	★691948	Seal-Oil (PTO Side)	366	690304	Screw (Timing Hole Plug)	665A	692939	Minder-Oil
21	281658	Cap-Oil Fill	399	★691310	Gasket-Counterweight Cover	704	691083	Screw (Counterweight Cover)
228	691058	Screw (Bearing Support)	567	691104	Screw (Engine Base)	749	391061	Cover-Counterweight
228A	691681	Screw (Bearing Support)	568	294751	Base-Engine	998	690502	Pipe-Oil
			569	★691569	Gasket-Engine Base	1141	690402	Washer (Bearing Support)
			571	391062	Support-Bearing			
			571A	299705	Support-Bearing			
			593	★691311	Gasket-Bearing Support			
			593A	★270513	Gasket-Bearing Support (.015" Thick)			
					----- Note -----			
					★270514 Gasket-Bearing Support (.009" Thick)			
					★270515 Gasket-Bearing Support (.006" Thick)			

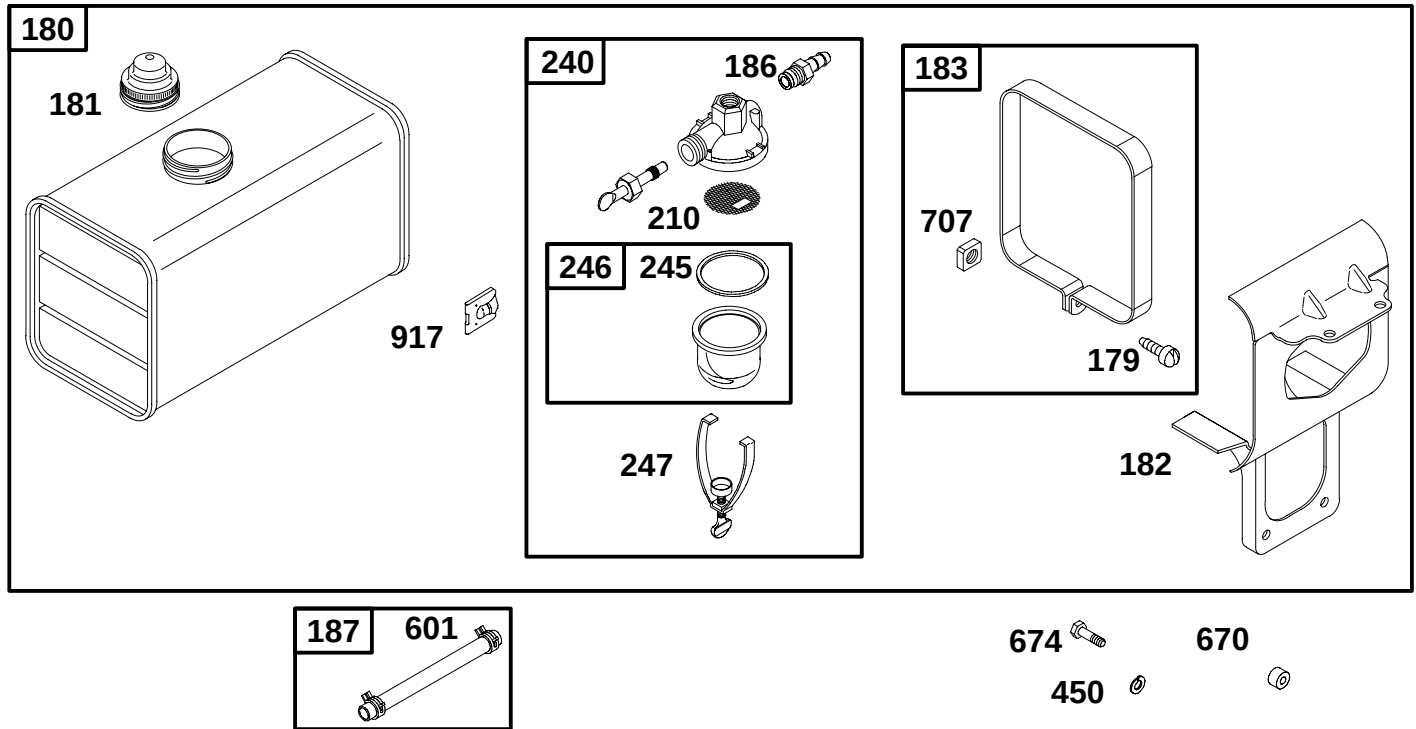
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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
50	695599	Manifold-Intake	104	●691775	Pin-Float Hinge	581	695600	Intake Horn- Carburetor
51	★●695598	Gasket-Intake	108	690621	Valve-Choke	629	695607	Spring-Throttle Return
54	691681	Screw (Intake Manifold)	109	691353	Shaft-Choke	689	691591	Spring-Friction
94	●292681	Kit-Idle Mixture	110	691186	Washer (Choke Shaft)	689A	691590	Spring-Friction
95	691437	Screw (Throttle Valve)	125	695608	Carburetor	971	691090	Screw (Air Cleaner Base to Carburetor)
97	691944	Shaft-Throttle	130	695605	Valve-Throttle	1146	691587	Screw (Choke Shaft)
98	693942	Kit-Idle Speed	132	691708	Stop-Throttle	1223	695601	Screw (Carburetor Intake Horn)
101	691616	Pin-Shaft	133	692265	Float-Carburetor	1227	●99525	Valve-High Speed
102	●692215	Gasket-Carburetor Body	134	●394681	Kit-Needle/Seat			
			142	●691966	Nozzle-Carburetor (Standard)			
			150	●691610	Gasket-Nozzle			
			186	691764	Connector-Hose			
			231	691437	Screw (Choke Valve)			

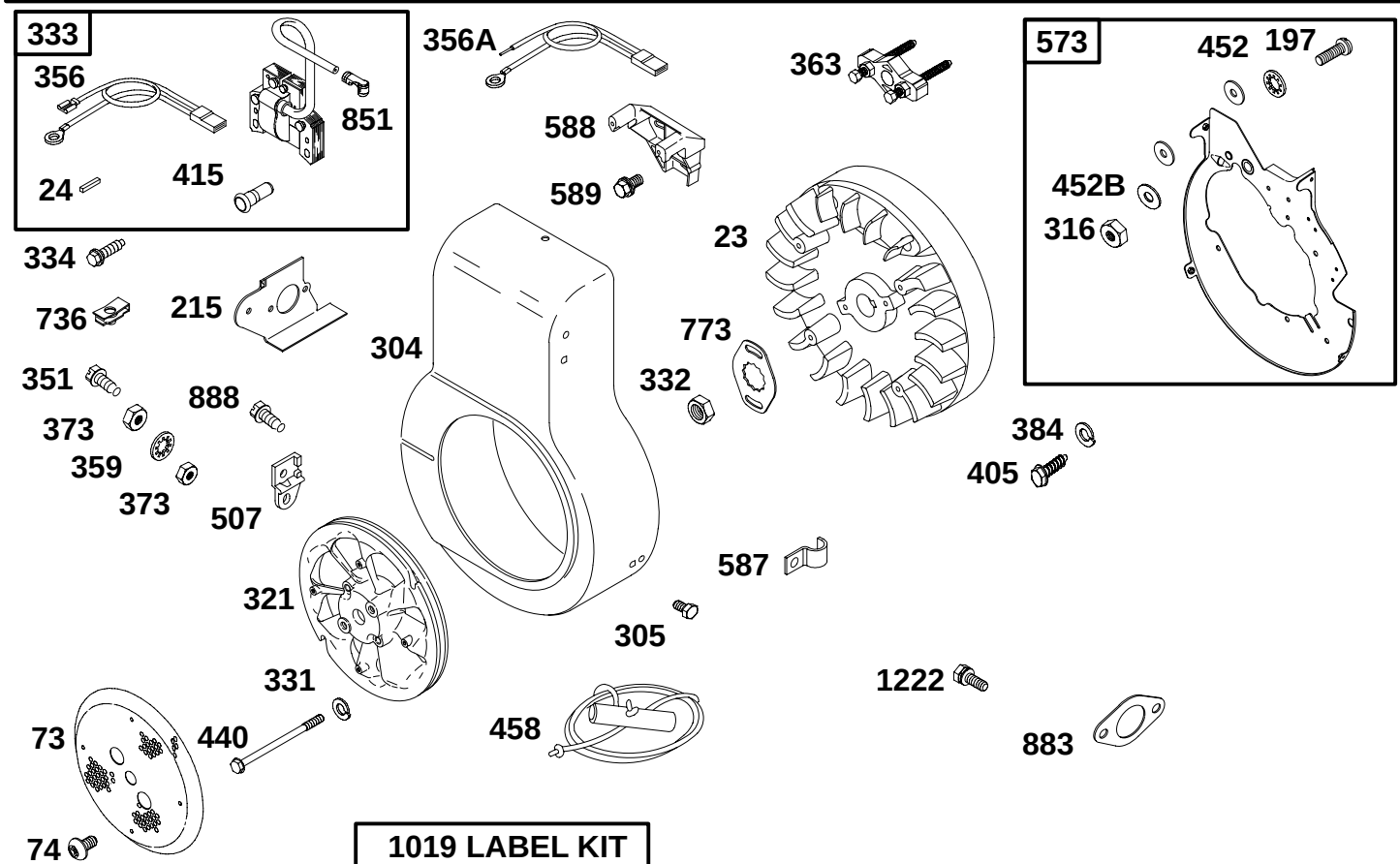
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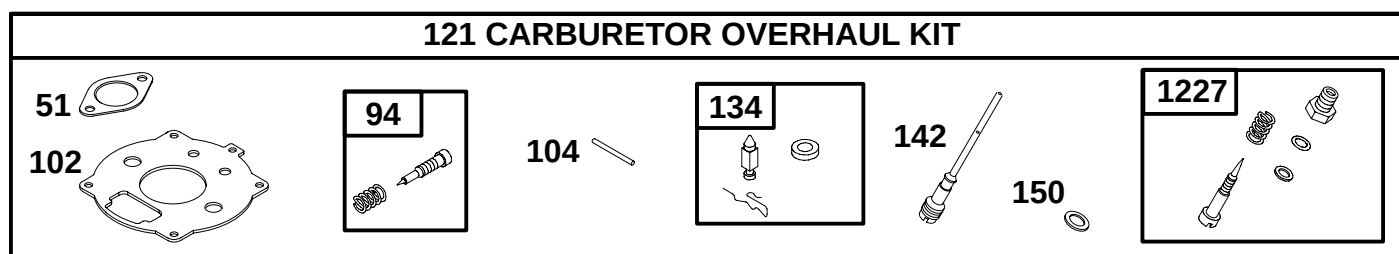
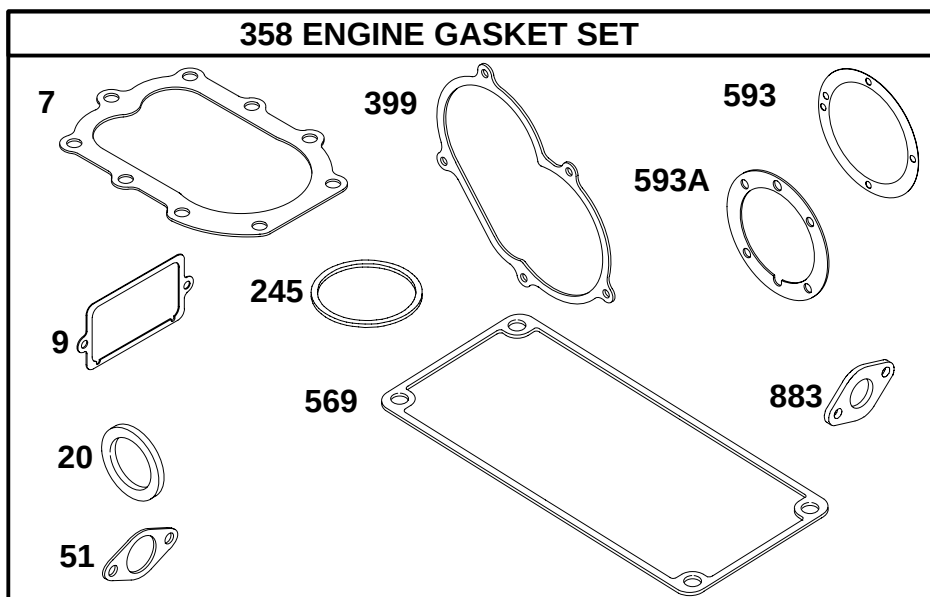
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
179	690280	Screw (Fuel Tank Strap)	210	691962	Strainer-Fuel	601	95162	Clamp-Hose
180	695586	Tank-Fuel (8 Quart)	240	690612	Filter-Fuel	670	690505	Spacer-Fuel Tank
181	392305	Cap-Fuel Tank	245	★692190	Gasket-Fuel Bowl	674	690303	Screw (Fuel Tank Bracket)
182	695587	Bracket-Fuel Tank	246	298683	Bowl-Fuel Filter	707	690279	Nut (Fuel Tank Strap)
183	691937	Strap-Fuel Tank	247	691700	Yoke-Bowl	917	691737	Valve-Handle Shutoff
186	691764	Connector-Hose	450	691075	Washer (Fuel Tank Bracket)			
187	691050	Line-Fuel						

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
23	395250	Flywheel	351	690292	Screw (Ground Terminal)	507	690584	Insulator
24	222698	Key-Flywheel	356	398808	Wire-Stop	573	299450	Plate-Back
73	691171	Screen-Rotating	359	690650	Wire-Stop	587	690389	Clamp-Cable
74	691655	Screw (Rotating Screen)	384	690371	Washer (Back Plate)	588	690375	Bracket-Armature
197	90072	Screw (Back Plate)	405	690290	Screw (Back Plate)	589	690300	Screw (Armature Bracket)
215	695584	Guide-Air	415	692882	Plug	736	690302	Nut-Clip
304	695595	Housing-Blower	440	691076	Screw (Booster Fan)	773	690265	Retainer
305	692198	Screw (Blower Housing)	452	92864	Washer (Back Plate)	851	493880	Terminal-Spark Plug
316	691612	Nut (Back Plate)	452B	26404	Washer (Back Plate)	883	★695597	Gasket-Exhaust
321	691151	Fan-Booster	458	69932	Kit-Handle/Rope	888	690295	Screw (Insulator)
331	691075	Washer (Booster Fan)				1019	695612	Kit-Label
332	691059	Nut (Flywheel)				1222	691058	Screw (Exhaust Pipe)
333	398811	Armature-Magneto						
334	691061	Screw (Magneto Armature)						

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
7	★692231	Gasket-Cylinder Head	102	●692215	Gasket-Carburetor Body	358	695610	Gasket Set-Engine
9	★27803	Gasket-Breather	104	●691775	Pin-Float Hinge	399	★691310	Gasket-Counterweight Cover
20	★691948	Seal-Oil (PTO Side)	121	695611	Kit-Carburetor Overhaul	569	★691569	Gasket-Engine Base
51	★●695598	Gasket-Intake	134	●394681	Kit-Needle/Seat	593	★691311	Gasket-Bearing Support
94	●292681	Kit-Idle Mixture	142	●691966	Nozzle-Carburetor	593A	★270513	Gasket-Bearing Support (.015" Thick)
			150	●691610	Gasket-Nozzle			----- Note -----
			245	★692190	Gasket-Fuel Bowl			★270514 Gasket-Bearing Support (.009" Thick)
								★270515 Gasket-Bearing Support (.006" Thick)
						883	★695597	Gasket-Exhaust
						1227	●99525	Valve-High Speed

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