



# Illustrated Parts List

## Model Series

### 20A400

TYPE NUMBERS  
0007 through 0375.

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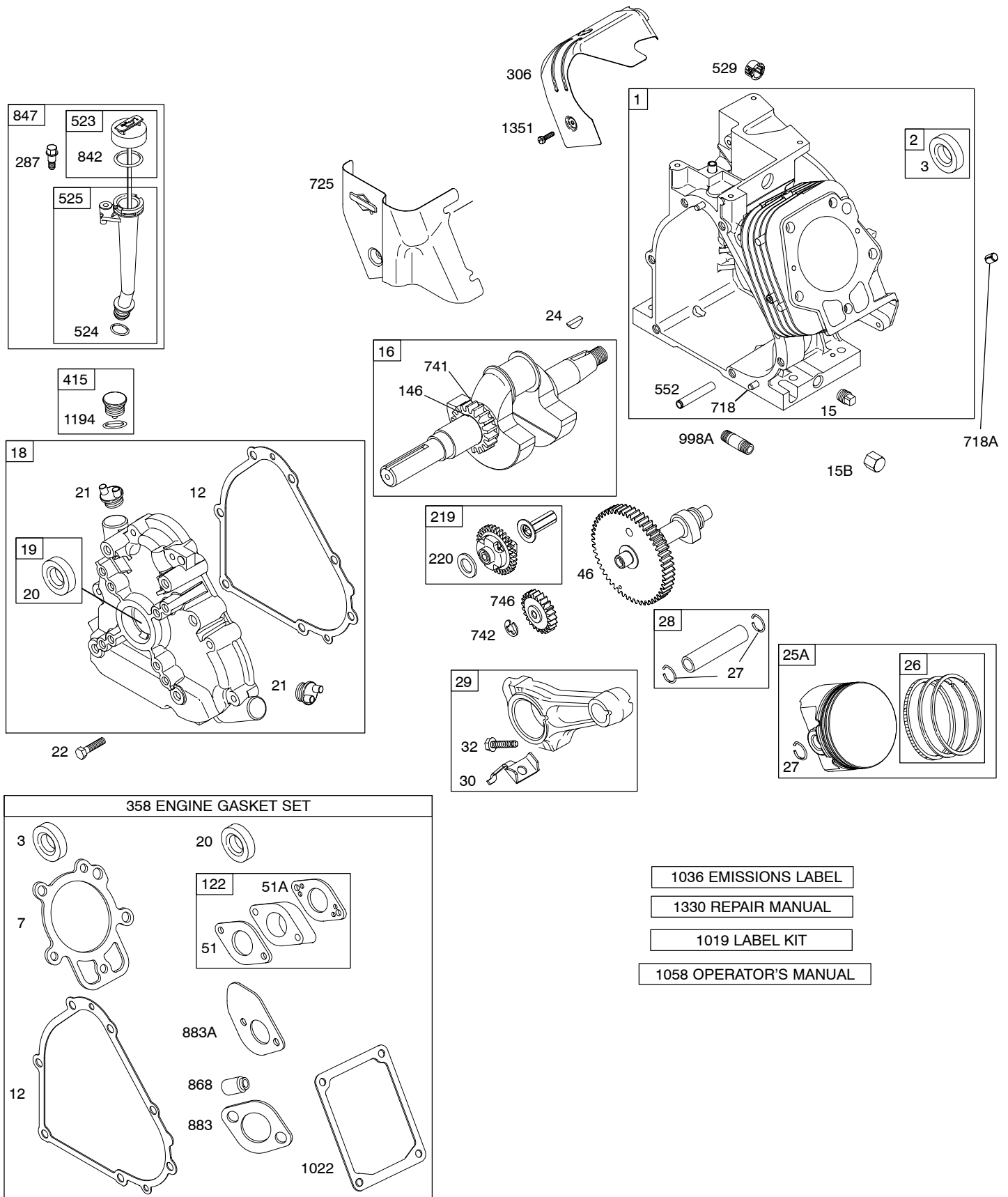
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## 20A400

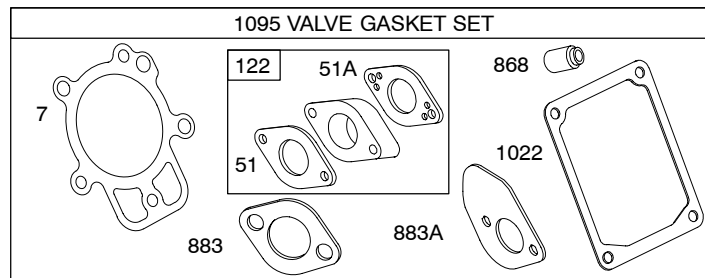
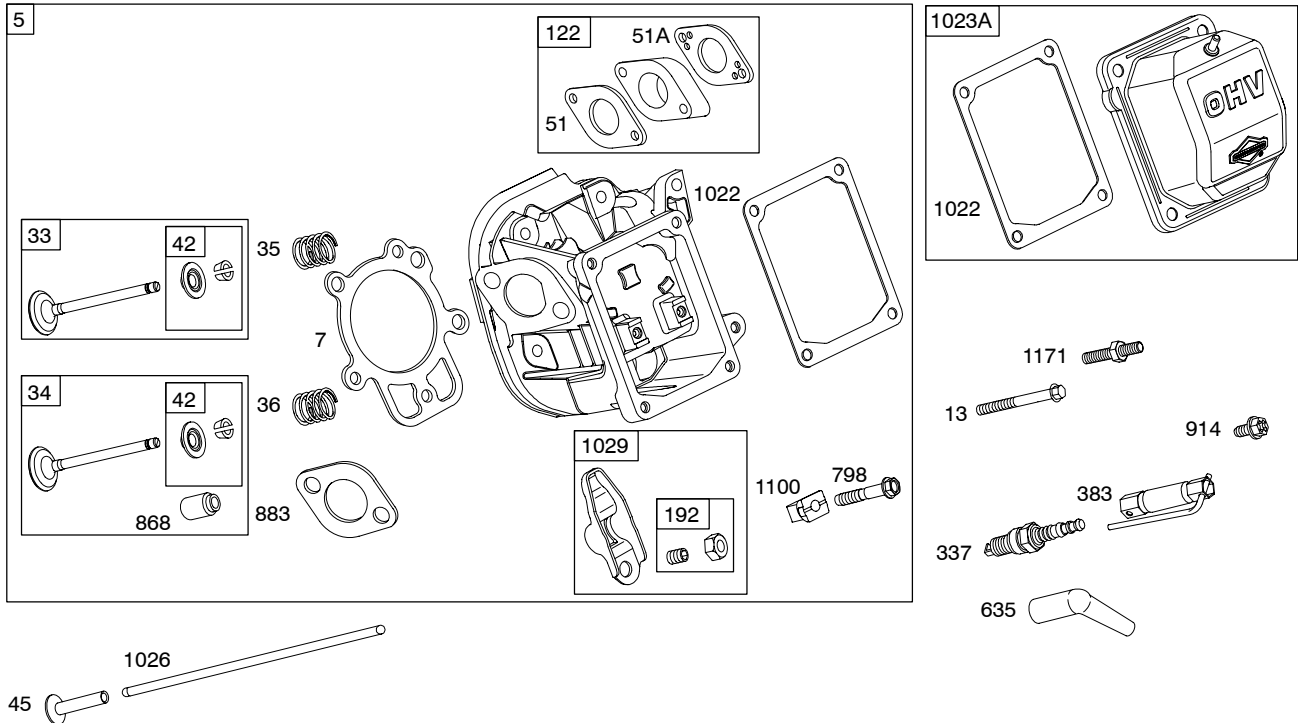
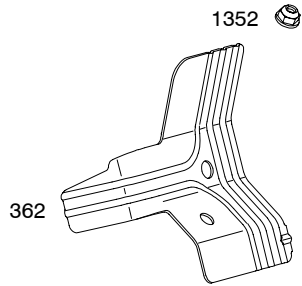


*Illustrations cover a range of engines. Parts shown without corresponding text are not used on this engine.*

6763-2

Assemblies include all parts shown in frames.

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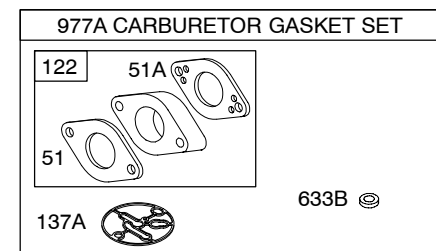
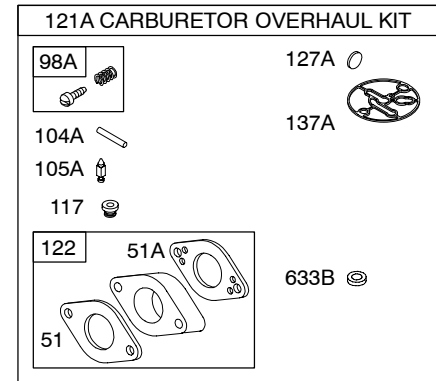
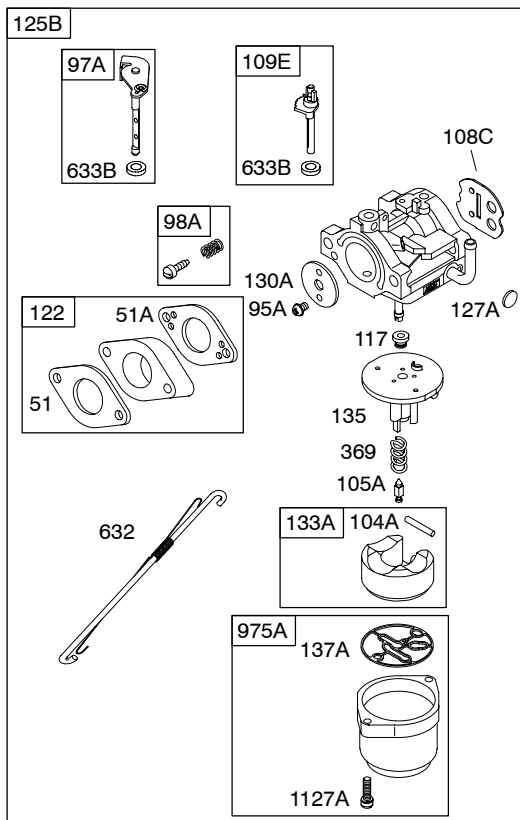
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**6763-3**

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## 20A400

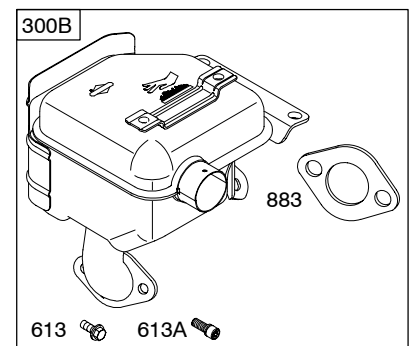
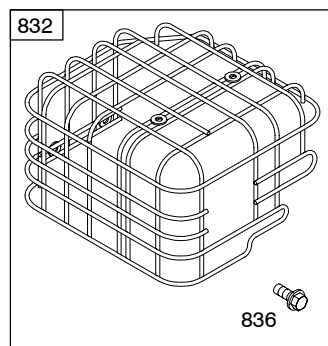
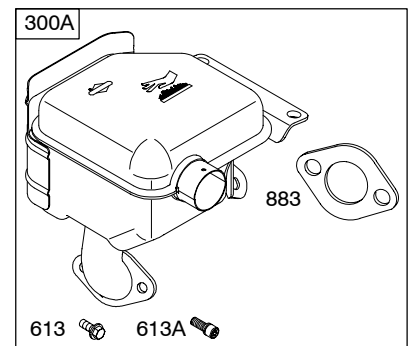
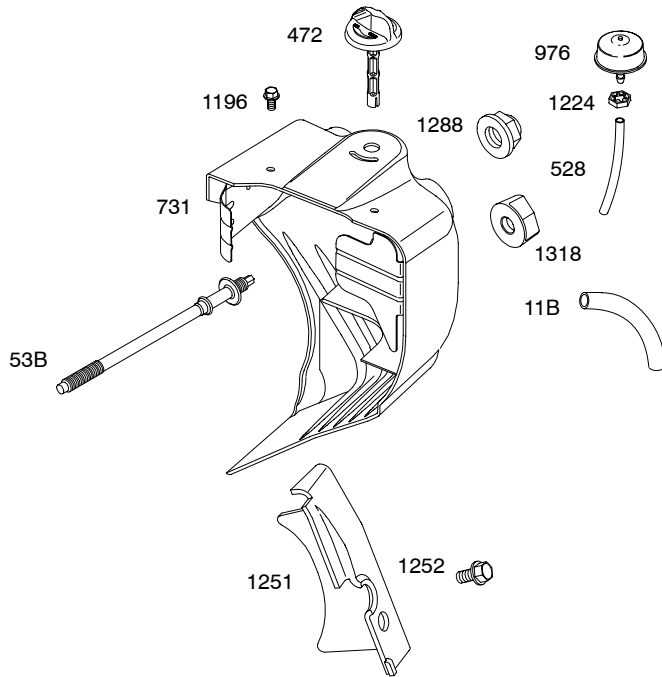


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6763-4

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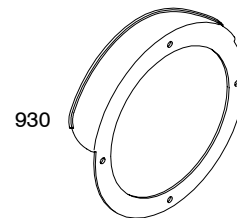
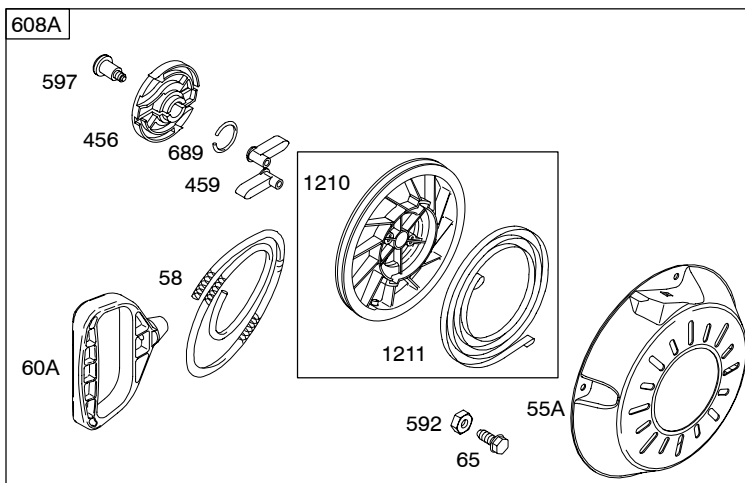
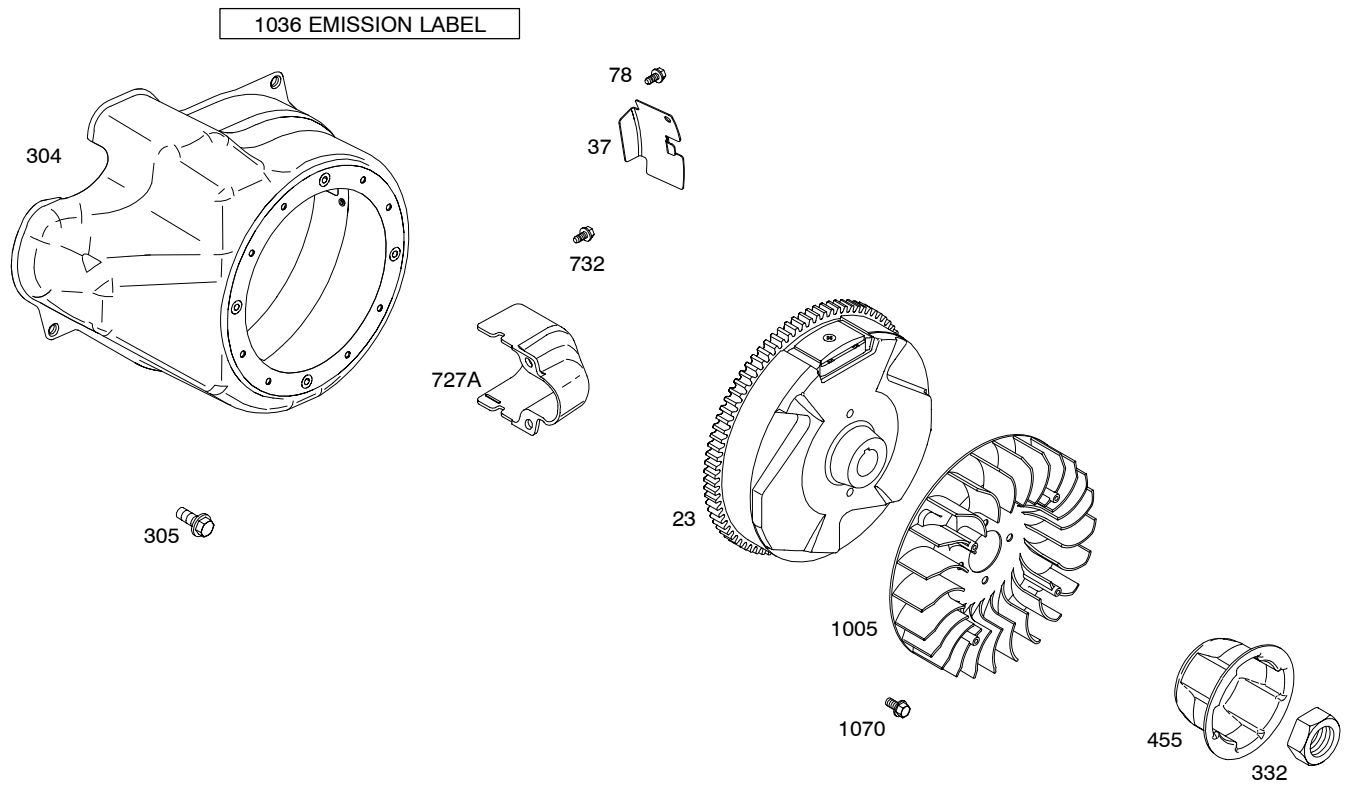
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**6763-5**

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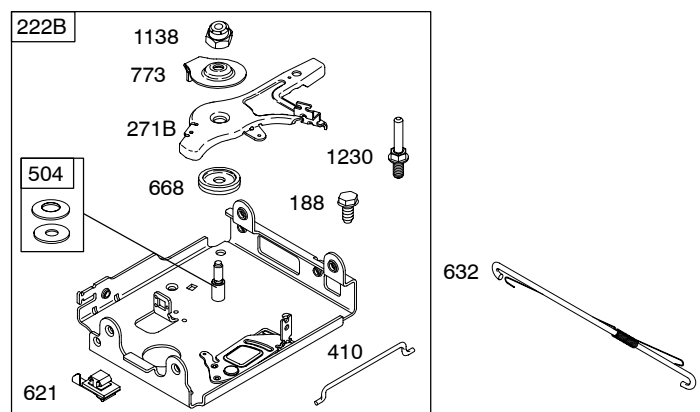
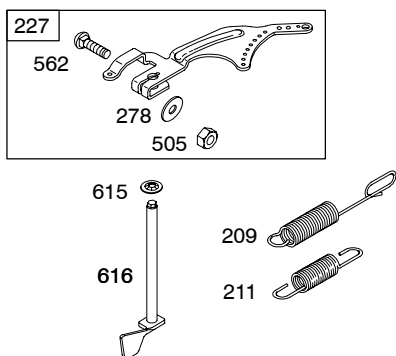
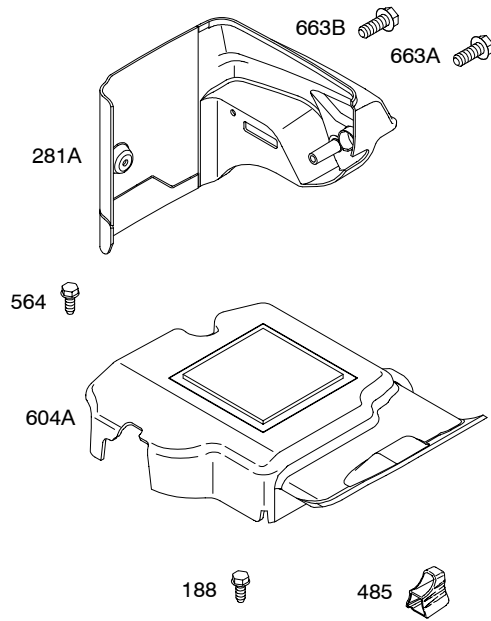
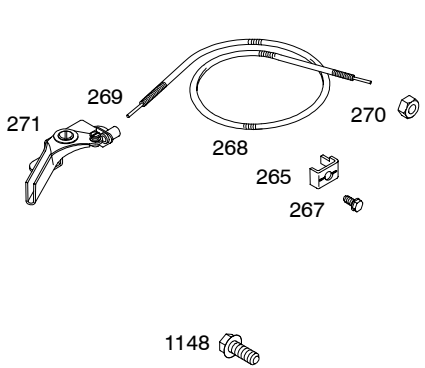


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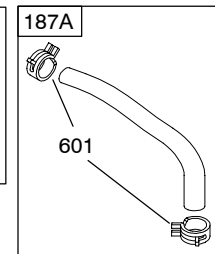
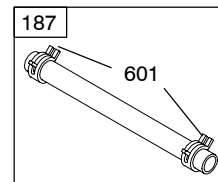
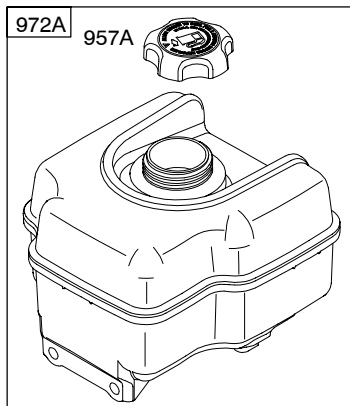
6763-6

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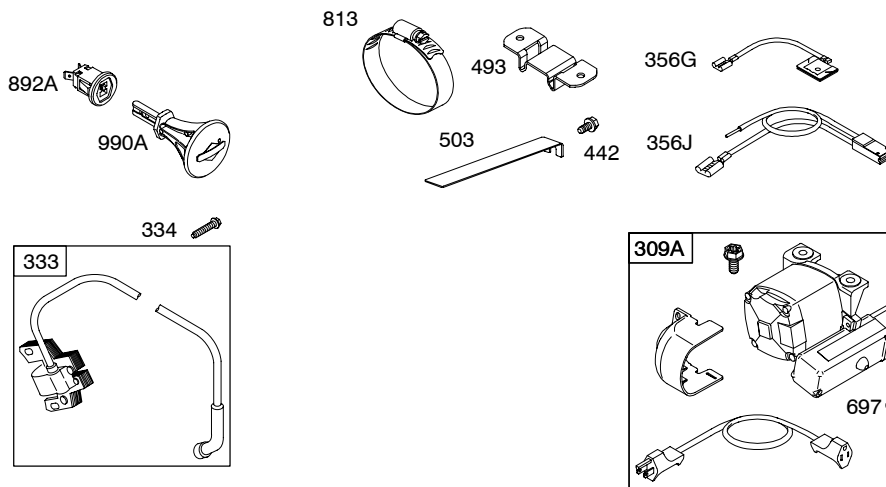
09/07/2005



## 20A400



| DUAL<br>CIRCUIT                                                                                                                                                                                                                                               | DUAL<br>CIRCUIT | 5 - 9 AMP               |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|-------------------------|
| 474H                                                                                                                                                                                                                                                          | 474B            | 474C                    |
|                                                                                                                                                                                                                                                               |                 |                         |
|                                                                                                                                                                                                                                                               |                 |                         |
| <p><b>NOTE:</b> All stators use a No. 1119 mounting screw. </p> <p><b>NOTE:</b> The proper flywheel part number and/or the alternator magnet size will determine the alternator type or output. See repair instruction manual for additional information.</p> |                 |                         |
|                                                                                                                                                                                                                                                               |                 | <p>526 </p> <p>501 </p> |



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6763-8

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**20A400**

| REF. NO. | PART NO. | DESCRIPTION                                                               | REF. NO.      | PART NO. | DESCRIPTION                                                | REF. NO.      | PART NO. | DESCRIPTION                                                        |
|----------|----------|---------------------------------------------------------------------------|---------------|----------|------------------------------------------------------------|---------------|----------|--------------------------------------------------------------------|
| 1        | 695464   | Cylinder Assembly                                                         | 25A           | 792117   | Piston Assembly (Standard)                                 | 95A           | 690718   | Screw (Throttle Valve)                                             |
| 2        | 698340   | Kit-Bushing/Seal (Magnet Side)                                            |               |          | ----- <b>Note</b> -----                                    | 97A           | 696387   | Shaft-Throttle                                                     |
| 3        | ★391086  | Seal-Oil (Magnet Side)                                                    |               | 792144   | Piston Assembly (.020" Oversize)                           | 98A           | ●695408  | Kit-Idle Speed                                                     |
| 5        | 697233   | Head-Cylinder (Used After Code Date 01102800)                             | 26            | 792026   | Ring Set (Standard) (Used After Code Date 05081000)        | 104A          | ●694918  | Pin-Float Hinge                                                    |
|          |          | ----- <b>Note</b> -----                                                   |               | 694004   | Ring Set (Used Before Code Date 05081100)                  | 105A          | ●696136  | Valve-Float Needle                                                 |
|          |          | 698040 Head-Cylinder (Used Before Code Date 01102900)                     |               |          | ----- <b>Note</b> -----                                    | 108C          | 696736   | Valve-Choke                                                        |
| 7        | ★△694872 | Gasket-Cylinder Head                                                      |               | 792073   | Ring Set (.020" Oversize) (Used After Code Date 05081000)  | 109E          | 696735   | Shaft-Choke                                                        |
| 11B      | 696750   | Tube-Breather                                                             |               |          | ----- <b>Note</b> -----                                    | 117           | ●696134  | Jet-Main (Standard)                                                |
| 12       | ★694953  | Gasket-Crankcase                                                          |               | 694008   | Ring Set (.020" Oversize) (Used Before Code Date 05081100) | 118           | 696135   | Jet-Main (High Altitude)                                           |
| 13       | 690360   | Screw (Cylinder Head)                                                     |               |          | ----- <b>Note</b> -----                                    | 121A          | 696146   | Kit-Carburetor Overhaul (Nikki Carburetor)                         |
| 15       | 691686   | Plug-Oil Drain                                                            |               | 694008   | Ring Set (.020" Oversize) (Used Before Code Date 05081100) | 122●★△◆694876 |          | Spacer-Carburetor                                                  |
| 15B      | 695757   | Plug-Oil Drain                                                            | 27            | 690975   | Lock-Piston Pin                                            | 125B          | 696737   | Carburetor                                                         |
| 16       | 695369   | Crankshaft                                                                | 28            | 690229   | Pin-Piston                                                 | 127A          | ●690727  | Plug-Welch                                                         |
|          |          | ----- <b>Note</b> -----                                                   | 29            | 694691   | Rod-Connecting                                             | 130A          | 696139   | Valve-Throttle                                                     |
|          |          | 695462 Crankshaft Used on Type No(s). 0007.                               | 30            | 694692   | Dipper-Connecting Rod                                      | 133A          | 694914   | Float-Carburetor                                                   |
|          |          | 696412 Crankshaft Used on Type No(s). 0111, 0113, 0348, 0353, 0365, 0375. | 32            | 690976   | Screw (Connecting Rod)                                     | 135           | 696142   | Tube-Fuel Transfer                                                 |
| 18       | 696914   | Cover-Crankcase                                                           | 33            | 499596   | Valve-Exhaust                                              | 137A          | ●◆695426 | Gasket-Float Bowl                                                  |
| 19       | 698340   | Kit-Bushing/Seal (PTO Side)                                               | 34            | 697464   | Valve-Intake                                               | 146           | 690979   | Key-Timing                                                         |
| 20       | ★391086  | Seal-Oil (PTO Side)                                                       | 35            | 694865   | Spring-Valve (Intake)                                      | 187           | 791766   | Line-Fuel (Cut To Required Length) (Used After Code Date 05063000) |
| 21       | 281658   | Cap-Oil Fill                                                              | 36            | 694865   | Spring-Valve (Exhaust)                                     |               |          | ----- <b>Note</b> -----                                            |
| 22       | 695174   | Screw (Crankcase Cover/Sump)                                              | 37            | 699047   | Guard-Flywheel                                             |               |          | 691050 Line-Fuel (Used Before Code Date 05070100)                  |
| 23       | 695485   | Flywheel                                                                  | 42            | 499586   | Keeper-Valve                                               | 187A          | 791869   | Line-Fuel (Used After Code Date 05063000)                          |
|          |          | ----- <b>Note</b> -----                                                   | 45            | 690977   | Tappet-Valve                                               |               |          | ----- <b>Note</b> -----                                            |
|          |          | 790116 Flywheel Used on Type No(s). 0105.                                 | 46            | 790496   | Camshaft                                                   |               |          | 695429 Line-Fuel (Used Before Code Date 05070100)                  |
| 24       | 222698   | Key-Flywheel                                                              | 51●★△◆694874  |          | Gasket-Intake                                              | 188           | 690877   | Screw (Control Bracket)                                            |
|          |          |                                                                           | 51A●★△◆694875 |          | Gasket-Intake                                              | 190           | 692127   | Screw (Fuel Tank)                                                  |
|          |          |                                                                           | 53B           | 696753   | Stud (Carburetor)                                          | 192           | 690083   | Adjuster-Rocker Arm                                                |
|          |          |                                                                           | 55A           | 696710   | Housing-Rewind Starter                                     | 209           | 694867   | Spring-Governor                                                    |
|          |          |                                                                           | 58            | 693389   | Rope-Starter (Cut To Required Length)                      | 211           | 695307   | Spring-Governed Idle                                               |
|          |          |                                                                           | 60A           | 695740   | Grip-Starter Rope                                          | 219           | 693578   | Gear-Governor                                                      |
|          |          |                                                                           | 65            | 697725   | Screw (Rewind Starter)                                     | 220           | 691724   | Washer (Governor Gear)                                             |
|          |          |                                                                           | 78            | 695724   | Screw (Flywheel Guard)                                     | 222B          | 698034   | Bracket-Control                                                    |
|          |          |                                                                           |               |          |                                                            | 227           | 694864   | Lever-Governor Control                                             |

★ Included in Engine Gasket Set-Ref. No.358.

● Included in Carburetor Overhaul Kit-Ref. No. 121.

◆ Included in Carburetor Gasket Set-Ref. No. 977.

△ Included in Valve Gasket Set-Ref. No 1095.

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**20A400**

| REF. NO. | PART NO. | DESCRIPTION                                                 | REF. NO. | PART NO. | DESCRIPTION                                                           | REF. NO. | PART NO. | DESCRIPTION                                                       |
|----------|----------|-------------------------------------------------------------|----------|----------|-----------------------------------------------------------------------|----------|----------|-------------------------------------------------------------------|
| 265      | 691024   | Clamp-Casing                                                | 309A     | 696611   | Motor-Starter                                                         | 523      | 695344   | Dipstick                                                          |
| 267      | 692577   | Screw<br>(Casing Clamp)                                     |          |          | ----- <b>Note</b> -----                                               |          |          | ----- <b>Note</b> -----                                           |
| 268      | 691025   | Casing-Control Wire<br>(Cut To Required Length)             |          | 698608   | Motor-Starter<br>Used on Type No(s).<br>0348, 0365.                   |          | 790477   | Dipstick<br>Used on Type No(s).<br>0348, 0353, 0365,<br>0375.     |
| 269      | 691026   | Wire-Control<br>(Cut To Required Length)                    |          | 698112   | Motor-Starter<br>Used on Type No(s).<br>0111, 0353, 0375.             | 524      | 691876   | Seal-Dipstick Tube                                                |
| 270      | 691027   | Nut<br>(Control Wire Casing)                                |          | 792157   | Motor-Starter<br>Used on Type No(s).<br>0113.                         | 525      | 695343   | Tube-Dipstick                                                     |
| 271      | 698035   | Lever-Control                                               | 332      | 694685   | Nut<br>(Flywheel)                                                     |          |          | ----- <b>Note</b> -----                                           |
| 271B     | 696697   | Lever-Control                                               | 333      | 715231   | Armature-Magneto                                                      | 526      | 690297   | Screw<br>(Regulator)                                              |
| 278      | 792008   | Washer<br>(Governor Control Lever)                          | 334      | 691061   | Screw<br>(Magneto Armature)                                           | 528      | 696751   | Hose-Primer                                                       |
| 281A     | 697400   | Panel-Control<br>(Used After Code Date<br>01102800)         | 337      | 491055   | Plug-Spark                                                            | 529      | 791822   | Grommet                                                           |
|          |          | ----- <b>Note</b> -----                                     |          |          | ----- <b>Note</b> -----                                               | 552      | 694674   | Bushing-Governor<br>Crank                                         |
|          |          | 696703 Panel-Control<br>(Used Before Code<br>Date 01102900) |          | 691043   | Plug-Spark<br>Used on Type No(s).<br>0105, 0113, 0348,<br>0365, 0375. | 562      | 691119   | Bolt<br>(Governor Control<br>Lever)                               |
| 287      | 691693   | Screw<br>(Dipstick Tube)                                    | 356G     | 696748   | Wire-Stop                                                             | 564      | 696692   | Screw<br>(Control Cover)                                          |
| 300A     | 699211   | Muffler                                                     | 356J     | 696700   | Wire-Stop                                                             | 578      | 692306   | Wire Assembly                                                     |
| 300B     | 699222   | Muffler<br>Used on Type No(s).<br>0105, 0113.               | 358      | 695438   | Gasket Set-Engine                                                     | 592      | 690800   | Nut<br>(Rewind Starter)                                           |
| 304      | 697469   | Housing-Blower<br>(Used After Code Date<br>01102800)        | 362      | 698041   | Shield-Spark Plug                                                     | 597      | 691696   | Screw<br>(Pawl Friction Plate)                                    |
|          |          | ----- <b>Note</b> -----                                     | 369      | 695422   | Spring-Float Bowl                                                     | 601      | 95162    | Clamp-Hose                                                        |
|          |          | 696476                                                      | 383      | 19374    | Wrench-Spark Plug                                                     | 604A     | 696758   | Cover-Control                                                     |
|          |          | Housing-Blower<br>(Used Before Code<br>Date 01102900)       | 410      | 695382   | Link-Control                                                          | 608A     | 699335   | Starter-Rewind                                                    |
| 305      | 691108   | Screw<br>(Blower Housing)                                   | 415      | 691363   | Plug                                                                  | 613      | 695312   | Screw<br>(Muffler)                                                |
| 306      | 697240   | Shield-Cylinder<br>(Used After Code Date<br>01102800)       | 442      | 790282   | Screw<br>(Starter Strap)                                              | 613A     | 696705   | Screw<br>(Muffler)                                                |
|          |          | ----- <b>Note</b> -----                                     | 455      | 697226   | Cup-Flywheel                                                          | 615      | 694676   | Retainer-Governor<br>Shaft                                        |
|          |          | 694677                                                      | 456      | 692299   | Plate-Pawl Friction                                                   | 616      | 694675   | Crank-Governor                                                    |
|          |          | Shield-Cylinder<br>(Used Before Code<br>Date 01102900)      | 459      | 281505   | Pawl-Ratchet                                                          | 621      | 692310   | Switch-Stop                                                       |
|          |          |                                                             | 472      | 696752   | Knob-Choke Shaft                                                      | 632      | 695917   | Spring/Link-Mechanical Governor<br>(Use With Nikki<br>Carburetor) |
|          |          |                                                             | 474B     | 696742   | Alternator                                                            | 633B     | 690998   | Seal-Choke/Throttle<br>Shaft                                      |
|          |          |                                                             | 474C     | 698314   | Alternator                                                            | 635      | 710901   | Boot-Spark Plug                                                   |
|          |          |                                                             | 474H     | 698230   | Alternator                                                            |          |          |                                                                   |
|          |          |                                                             | 485      | 695755   | Knob-Control                                                          |          |          |                                                                   |
|          |          |                                                             | 493      | 691177   | Bracket-Mounting                                                      |          |          |                                                                   |
|          |          |                                                             | 501      | 698315   | Regulator                                                             |          |          |                                                                   |
|          |          |                                                             | 503      | 691532   | Strap-Starter                                                         |          |          |                                                                   |
|          |          |                                                             | 504      | 695383   | Washer Set-Friction                                                   |          |          |                                                                   |
|          |          |                                                             | 505      | 691251   | Nut<br>(Governor Control<br>Lever)                                    |          |          |                                                                   |

★ Included in Engine Gasket Set-Ref. No.358.

● Included in Carburetor Overhaul Kit-Ref. No. 121.

◆ Included in Carburetor Gasket Set-Ref. No. 977.

△ Included in Valve Gasket Set-Ref. No 1095.

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6763-10

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| REF.<br>NO. | PART<br>NO.     | DESCRIPTION                                                           | REF.<br>NO.  | PART<br>NO.     | DESCRIPTION                                                                                                                          | REF.<br>NO.   | PART<br>NO.       | DESCRIPTION                                   |
|-------------|-----------------|-----------------------------------------------------------------------|--------------|-----------------|--------------------------------------------------------------------------------------------------------------------------------------|---------------|-------------------|-----------------------------------------------|
| <b>663A</b> | <b>696685</b>   | Screw<br>(Control Panel)                                              | <b>883</b>   | <b>695398</b>   | Gasket-Exhaust<br>(Used After Code Date<br>02011900)                                                                                 | <b>1070</b>   | <b>691058</b>     | Screw<br>(Flywheel Fan)                       |
| <b>663B</b> | <b>◆696704</b>  | Screw<br>(Control Panel)                                              | <b>883A</b>  | <b>★△697255</b> | Gasket-Exhaust<br>(Used Before Code<br>Date 02012000)                                                                                | <b>1095</b>   | <b>695440</b>     | Gasket Set-Valve                              |
| <b>668</b>  | <b>694257</b>   | Spacer<br>(Control Bracket)                                           | <b>892A</b>  | <b>★△696749</b> | Switch-Key                                                                                                                           | <b>1100</b>   | <b>690973</b>     | Pivot-Rocker Arm                              |
| <b>689</b>  | <b>691855</b>   | Spring-Friction                                                       | <b>914</b>   | <b>693732</b>   | Screw<br>(Rocker Cover)                                                                                                              | <b>1119</b>   | <b>691183</b>     | Screw<br>(Alternator)                         |
| <b>697</b>  | <b>698113</b>   | Screw<br>(Drive Cap)                                                  | <b>930</b>   | <b>696709</b>   | Guard-Rewind                                                                                                                         | <b>1127A</b>  | <b>695407</b>     | Screw<br>(Float Bowl)                         |
| <b>718</b>  | <b>690959</b>   | Pin-Locating<br>(Cylinder)                                            | <b>957A</b>  | <b>695737</b>   | Cap-Fuel Tank<br>(Plastic)                                                                                                           | <b>1138</b>   | <b>694255</b>     | Nut<br>(Control Bracket)                      |
| <b>718A</b> | <b>695178</b>   | Pin-Locating<br>(Head)                                                | <b>958</b>   | <b>698180</b>   | Valve-Fuel Shut Off<br>(Plastic)                                                                                                     | <b>1148</b>   | <b>698418</b>     | Screw<br>(Clip)                               |
| <b>725</b>  | <b>696756</b>   | Shield-Heat                                                           | <b>972A</b>  | <b>695728</b>   | Tank-Fuel<br>(Plastic)                                                                                                               | <b>1171</b>   | <b>696754</b>     | Stud<br>(Rocker Cover)                        |
| <b>727A</b> | <b>697465</b>   | Cover-Starter Drive                                                   | <b>975A</b>  | <b>696138</b>   | Bowl-Float                                                                                                                           | <b>1194</b>   | <b>691876</b>     | Seal-O Ring<br>(Plug)                         |
| <b>731</b>  | <b>790222</b>   | Hood-Snow<br>(Used After Code Date<br>01102800)                       | <b>976</b>   | <b>695750</b>   | Primer-Carburetor                                                                                                                    | <b>1196</b>   | <b>699166</b>     | Screw<br>(Snow Hood)                          |
|             |                 | ----- <b>Note</b> -----                                               | <b>977A</b>  | <b>◆696147</b>  | Gasket Set-Carburetor<br>(Use With Nikki<br>Carburetor)                                                                              |               |                   | ----- <b>Note</b> -----                       |
|             |                 | <b>696755</b> Hood-Snow<br>(Used Before Code<br>Date 01102900)        | <b>990A</b>  | <b>695756</b>   | Key Set                                                                                                                              | <b>1210</b>   | <b>498144</b>     | Pulley/Spring<br>Assembly<br>(Pulley)(Pulley) |
| <b>732</b>  | <b>691097</b>   | Screw<br>(Starter Drive Cover)<br>(Used Before Code<br>Date 01102900) | <b>998A</b>  | <b>696683</b>   | Pipe-Oil                                                                                                                             | <b>1211</b>   | <b>498144</b>     | Pulley/Spring<br>Assembly<br>(Spring)(Spring) |
| <b>741</b>  | <b>691288</b>   | Gear-Timing                                                           | <b>1005</b>  | <b>694684</b>   | Fan-Flywheel                                                                                                                         | <b>1224</b>   | <b>696824</b>     | Nut<br>(Carburetor Primer)                    |
| <b>742</b>  | <b>692564</b>   | Retainer-E Ring                                                       | <b>1019</b>  | <b>696745</b>   | Kit-Label<br>----- <b>Note</b> -----<br><b>695751</b> Kit-Label<br>Used on Type No(s).<br>0007, 0009, 0100,<br>0110.                 | <b>1230</b>   | <b>696747</b>     | Stud<br>(Control Bracket)                     |
| <b>746</b>  | <b>694679</b>   | Gear-Idler                                                            | <b>1022</b>  | <b>★△690971</b> | Gasket-Rocker Cover                                                                                                                  | <b>1251</b>   | <b>696762</b>     | Shield-Snow                                   |
| <b>773</b>  | <b>694258</b>   | Retainer                                                              | <b>1023A</b> | <b>698042</b>   | Cover-Rocker                                                                                                                         | <b>1252</b>   | <b>691108</b>     | Screw<br>(Snow Shield)                        |
| <b>798</b>  | <b>697890</b>   | Screw<br>(Rocker Arm)                                                 | <b>1026</b>  | <b>695177</b>   | Rod-Push                                                                                                                             | <b>1288</b>   | <b>696757</b>     | Nut<br>(Snow Hood)                            |
| <b>813</b>  | <b>690635</b>   | Clamp                                                                 | <b>1029</b>  | <b>690972</b>   | Arm-Rocker                                                                                                                           | <b>1318</b>   | <b>698111</b>     | Knob-Snow Hood                                |
| <b>832</b>  | <b>699223</b>   | Guard-Muffler                                                         | <b>1036</b>  | <b>790467</b>   | Label-Emissions<br>(Used After Code Date<br>02063000)                                                                                | <b>1330</b>   | <b>272147</b>     | Repair Manual                                 |
| <b>836</b>  | <b>691003</b>   | Screw<br>(Muffler Guard)                                              |              |                 | ----- <b>Note</b> -----<br><b>697430</b> Label-<br>Emissions<br>(Used After Code Date<br>01102100 and Before<br>Code Date 02070100). | <b>1351</b>   | <b>790017</b>     | Stud<br>(Cylinder Shield)                     |
| <b>842</b>  | <b>691031</b>   | Seal-O Ring<br>(Dipstick Tube)                                        |              |                 | <b>695703</b> Label-<br>Emissions<br>(Used Before Code<br>Date 01102200)                                                             | <b>1352</b>   | <b>790026</b>     | Nut<br>(Spark Plug Shield)                    |
| <b>847</b>  | <b>695342</b>   | Dipstick/Tube<br>Assembly                                             |              |                 | <b>1058</b>                                                                                                                          | <b>275697</b> | Operator's Manual |                                               |
| <b>868</b>  | <b>★△690968</b> | Seal-Valve                                                            |              |                 |                                                                                                                                      |               |                   |                                               |
| <b>877</b>  | <b>393456</b>   | Wire/Connector-<br>Alternator                                         |              |                 |                                                                                                                                      |               |                   |                                               |
| <b>877B</b> | <b>393537</b>   | Wire/Connector-<br>Alternator                                         |              |                 |                                                                                                                                      |               |                   |                                               |

★ Included in Engine Gasket Set-Ref. No.358.

● Included in Carburetor Overhaul Kit-Ref. No. 121.

◆ Included in Carburetor Gasket Set-Ref. No. 977.

△ Included in Valve Gasket Set-Ref. No 1095.

**Illustrations cover a range of engines. Parts shown without corresponding text may not be used on your specific engine.****6763-11**

Assemblies include all parts shown in frames.

**09/07/2005**