REPLACES FORM MS-6674-3C-2/2001 FILE IN SECT. 2 OF SERVICE MANUAL

184400 to 184499

Illustrated Parts List Model Series 184400 to 184499

TYPE NUMBERS 0131.

TO FIND THE CORRECT NUMBER OF THE PART YOU NEED: FOLLOW THE INSTRUCTIONS BELOW

- A. Refer to Engine Model, Type and Code Number that is stamped on the blower housing of engine. Engine type numbers such as 0123 01 are listed only as 0123 in most instances. The two digits (01 or 02, etc.) to the right of the space may be required for more accurate parts identification in some instances. Select the Illustrated Parts List covering the correct Model Series and Type Number.
- B. Refer to the Illustrations and compare the original part with Illustration. The number next to the illustration is the Reference Number. Assemblies include all parts shown in frames. All parts shown in assembly frames having individual reference numbers can be purchased separately.
- C. After the Reference Number has been identified, refer to the Numerical text, where Reference and Primary Part Number are listed. THE PRIMARY PART IS USED ON ALL TYPE NUMBERS EXCEPT THOSE TYPE NUMBERS UNDER "NOTE."
- D. If a "Note" appears below the Primary Part Number, it means that this part differs from the Primary Part for certain types. If your Type number is listed under "Note," order the part referred to at the "Note."
- E. If your Engine Type Number does not appear after any part number listed under "Note," use the Primary Part Number.
- F. For Engine Type Numbers not covered by this book, check other Parts Lists having the same engine model or contact your source of supply.

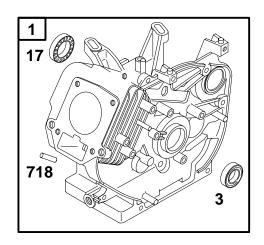
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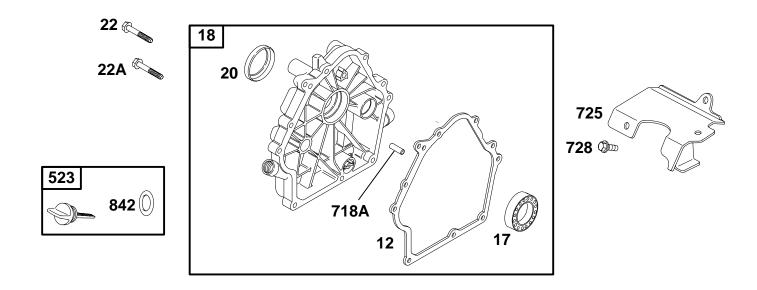


1019 LABEL KIT

| REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION |
|-------------|-------------------|---|------------------|-------------|--|-------------|-------------|--|
| 1 3 | 715746 *710000 | Cylinder Assembly Seal-Oil (Magneto Side) | 17 306 307 | | Bearing-Ball Shield-Cylinder Screw | 631 718 | | Washer (Oil Drain Plug) Pin–Locating |
| 15 | 715000 | Plug-Oil Drain | | | (Cylinder Shield) | 1019 | | Kit-Label |
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[★] Included in Engine Gasket Set-Ref. No. 358.

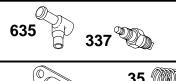
[.] Δ Included in Valve Gasket Kit–Ref. No.1095

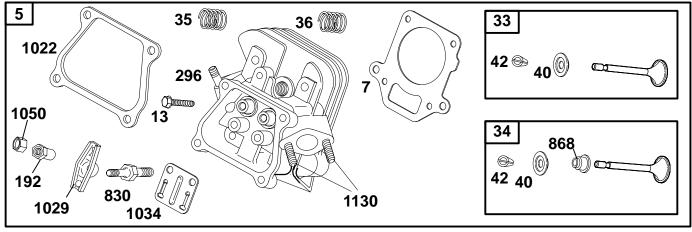


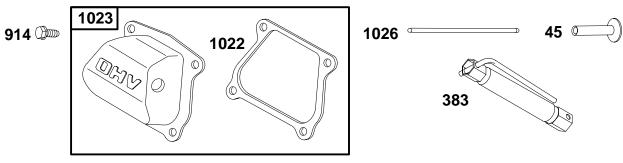
| REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION |
|-------------|--------------------------|---|--------------------------|------------------------|-------------------------------------|----------------------------------|--------------------------------------|---|
| NO. | NO. *710216 710003 | Gasket–Crankcase Bearing–Ball Cover–Crankcase | REF. NO. 22 22A | PART NO. 710032 710306 | Screw (Crankcase Cover/ Sump) | NO. 523 718A 725 728 | 715589 710034 710259 710023 | Dipstick Pin–Locating Shield–Heat |
| | | | | | | | | |

[★] Included in Engine Gasket Set-Ref. No. 358.

[.] Δ Included in Valve Gasket Kit–Ref. No.1095



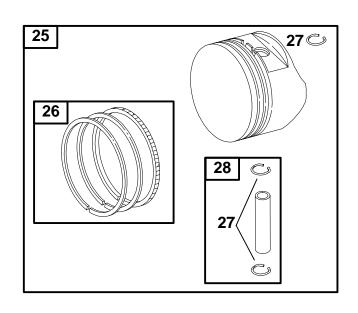


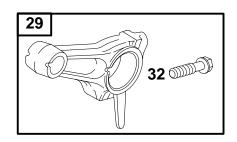


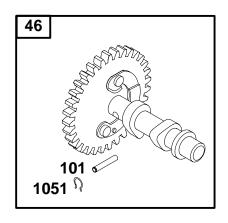
| REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION |
|-------------|--|---------------------------------------|--|---|--|-------------|--|--|
| 5 | 715773 △★710205 710204 715085 715754 710209 710209 710012 | Head-Cylinder Gasket-Cylinder Head | 45 192 296 337 383 635 830 868 914 | 710008 710015 710099 491055 19374 710634 710016 | Tappet–Valve Adjuster–Rocker Arm Stud (Muffler) Sparkplug Wrench–Sparkplug Boot–Sparkplug Stud (Rocker Arm) Seal–Valve | | ∆*710206 715091 710210 710014 710203 710007 | Gasket-Rocker Cover Cover-Rocker Arm Rod-Push Arm-Rocker Guide-Push Rod Nut (Rocker Arm) |
| | | | | | | | | |

[★] Included in Engine Gasket Set–Ref. No. 358.

[.] Δ Included in Valve Gasket Kit–Ref. No.1095



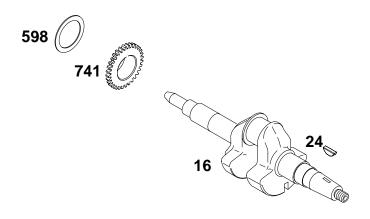




| REF. PART NO. NO. DESCRIPTION | REF. PART NO. NO. DESCRIPTION | REF. PART NO. NO. DESCRIPTION |
|---|--|--|
| 25 715645 Piston Assembly (Standard) — Note — 715649 Piston Assembly (.010" Oversize) 715651 Piston | 26 715111 Ring Set (Standard) —— Note —— 715112 Ring Set (.010" Oversize) 715113 Ring Set (.020" Oversize) | 29 715771 Rod–Connecting 32 710221 Screw (Connecting Rod) 46 715667 Camshaft 101 710219 Pin–Shaft 1051 710039 Ring–Retaining |
| Assembly (.020" Oversize) | 27 710220 Lock—Piston Pin 28 715114 Pin—Piston | |

 $[\]star~$ Included in Engine Gasket Set–Ref. No. 358.

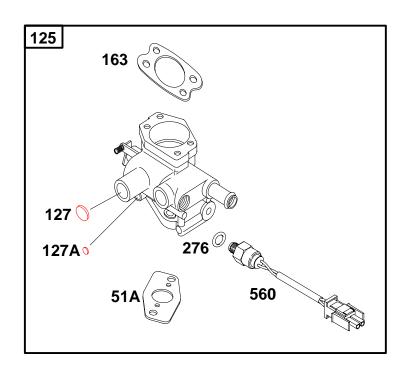
[.] Δ Included in Valve Gasket Kit–Ref. No.1095

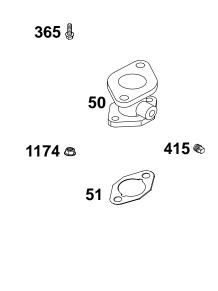


| REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION |
|-------------|-------------|-------------------------------------|-------------|----------------------|---|---------------------------|-------------|--------------------------------------|
| 16 | NO. | DESCRIPTION Crankshaft (SAE Taper) | 24 598 | NO. 710037 | DESCRIPTION Key-Flywheel Shim-End Play | REF. NO. 741 | NO. | DESCRIPTION Gear-Timing (Spur Gear) |
| | | | | | | | | |

[★] Included in Engine Gasket Set-Ref. No. 358.

[.] Δ Included in Valve Gasket Kit–Ref. No.1095

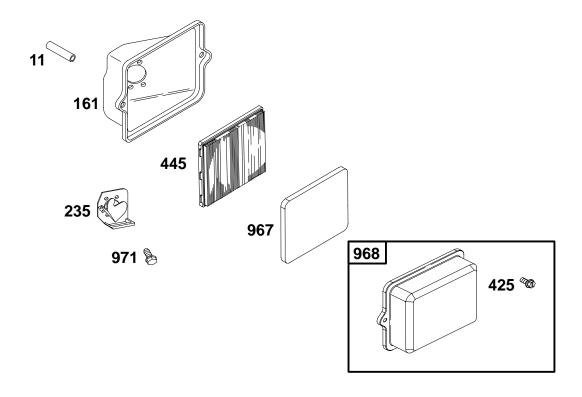




| REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION |
|-------------|--|---|---------------------------|-----------------------------------|---|--------------------|----------------------------|--|
| | ∆ + 710235 ∆ + 806457 715772 | Manifold-Intake Gasket-Intake Gasket-Intake Carburetor Plug-Welch | 127A 163 276 365 | ∆ ★692081 806998 | Plug-Welch Gasket-Air Cleaner Washer-Sealing (LP/NG Fuel Switch) Screw (Carburetor) | 415 560 1174 | 690283 808693 710068 | (Intake Manifold) Switch–LP/NG Fuel |

[★] Included in Engine Gasket Set-Ref. No. 358.

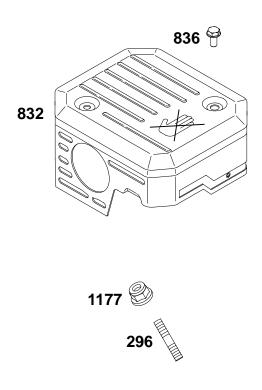
[.] Δ Included in Valve Gasket Kit–Ref. No.1095

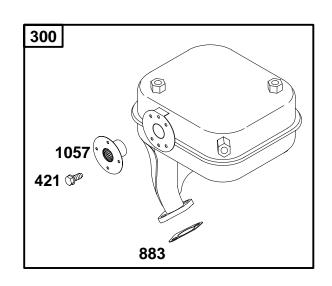


| REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION |
|-------------|-------------|--|-------------|------------------|---------------------|-------------------|-------------|--|
| 11 161 | | Tube-Breather Base-Air Cleaner (Metal) | 425 445 | 694515 491588 | (Air Cleaner Cover) | 967 968 971 | | Filter-Pre Cleaner Cover-Air Cleaner Screw |
| 235 | 711010 | Shield-Fuel Spray | | | Cartridge | | | (Air Cleaner Base) |
| | | | | | | | | |
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[★] Included in Engine Gasket Set–Ref. No. 358.

[.] Δ Included in Valve Gasket Kit–Ref. No.1095

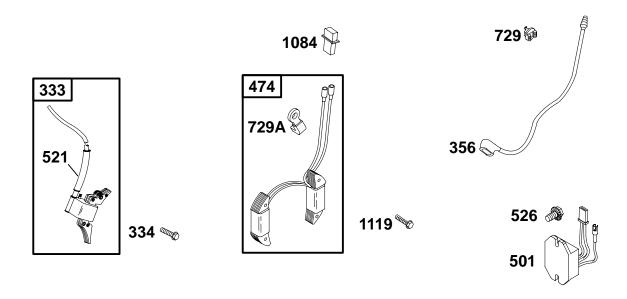




| REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION |
|-------------|-------------|-------------------|-------------|-------------------|-------------------------------|--------------|------------------|----------------------|
| 296 | 710099 | Stud (Muffler) | 832 | 710334 | Guard-Muffler (High Mount) | 1057 1177 | 710331 710081 | Screen-Outlet Nut |
| 300 | 715523 | | 836 | 710074 | | | 7 10001 | (Muffler) |
| 421 | 710307 | | 883 2 | ∆ +710250 | Gasket–Exhaust | | | |
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[★] Included in Engine Gasket Set–Ref. No. 358.

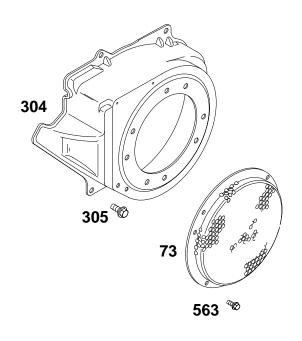
[.] Δ Included in Valve Gasket Kit–Ref. No.1095

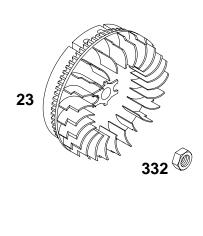


| REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION |
|----------------------|-----------------------------------|------------------|---------------------|-----------------------------------|---------------------------|----------------------|----------------------|---------------------------------|
| NO. 333 334 356 474 | NO. 715192 710047 710931 | Armature–Magneto | NO. 501 521 526 729 | NO. 394890 710045 710057 | Regulator Shield–Cable | 729A 1084 1119 | NO. 710083 | Clip-Wire Connector-Terminal |
| | | | | | | | | |

[★] Included in Engine Gasket Set-Ref. No. 358.

[.] Δ Included in Valve Gasket Kit–Ref. No.1095



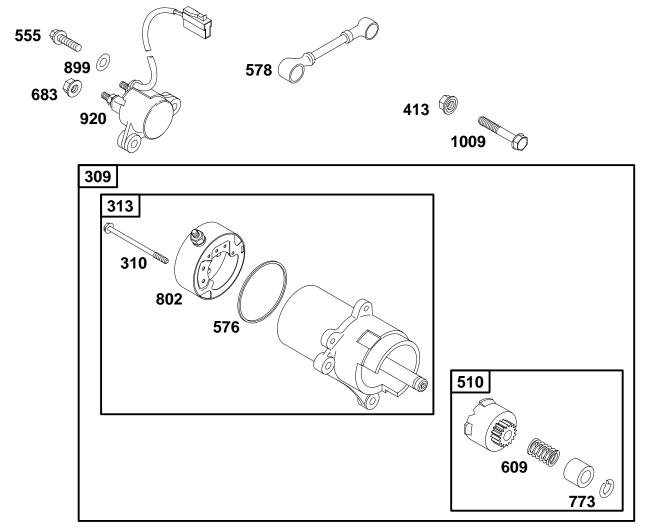


1036 EMISSIONS LABEL

| REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION |
|------------------|-------------|----------------------------|-------------|------------------|-------------------|-------------|-------------|--|
| 23 304 305 | 715749 | Flywheel Housing-Blower | 332 563 | 710345 710074 | Nut (Flywheel) | 949 1036 | 690475 | Guard-Debris Screen Label-Emissions |

[★] Included in Engine Gasket Set-Ref. No. 358.

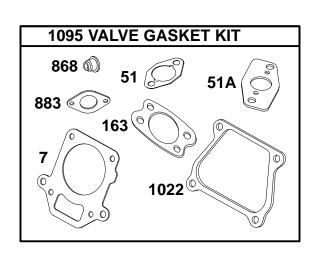
[.] Δ Included in Valve Gasket Kit–Ref. No.1095

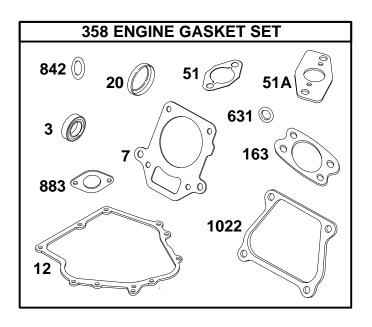


| REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION |
|-------------------|-------------|--|-------------------|----------------------------|---|-------------|------------------|--|
| 309 310 | 710354 | (Starter Motor) | 576 | 710610 | Seal–O Ring (Starter Sub Assembly) | 802 899 | 715195 710361 | Cap-End (Includes Brush Set) Washer |
| 313 413 510 | 710081 | Starter Sub Assembly Nut (Starter Motor) Drive—Starter | 578 609 683 | 715198 710357 710362 | Wire Assembly Spring–Starter Drive Nut (Starter Solenoid) | 920 1009 | 715197 710348 | (Starter Solenoid) Solenoid–Starter Screw (Starter Motor) |
| 555 | 710360 | | 773 | 710359 | Retainer | | | (Starter Motor) |
| | | | | | | | | |
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[★] Included in Engine Gasket Set-Ref. No. 358.

[.] Δ Included in Valve Gasket Kit–Ref. No.1095





| REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION | REF. NO. | PART NO. | DESCRIPTION |
|-------------|------------------------------------|--|-------------|--|--|--------------------|--|--|
| 3 | *710000 Δ *710205 | (Magneto Side) Gasket–Cylinder Head Gasket–Crankcase | 51 51A | ∆ *710235 ∆ *806457 ∆ *806457 | Gasket-Intake Gasket-Air Cleaner Gasket Set-Engine Washer (Oil Drain Plug) | 842A 868 883 | *710218 Δ710019 Δ*710250 Δ*710206 | Seal–O Ring Seal–Valve Gasket–Exhaust Gasket–Rocker Cover Gasket Set–Valve |

[★] Included in Engine Gasket Set-Ref. No. 358.

[.] Δ Included in Valve Gasket Kit–Ref. No.1095