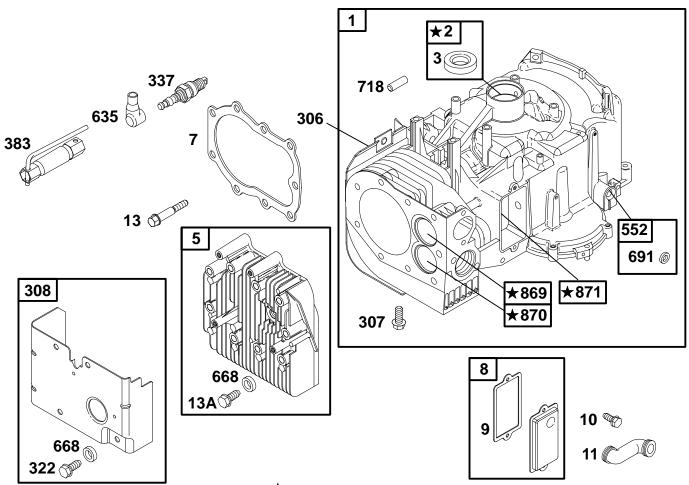


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322A 💯

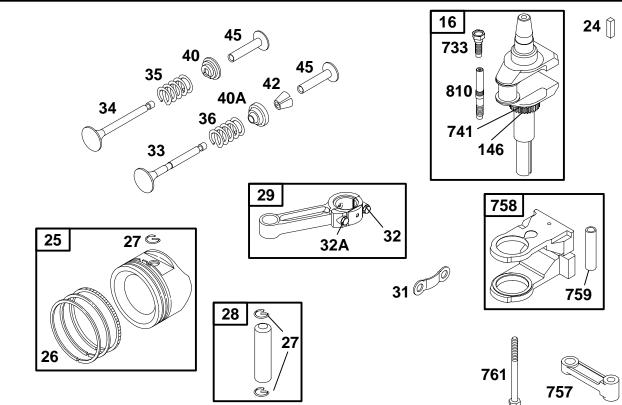
★ REQUIRES SPECIAL TOOLS TO INSTALL. SEE REPAIR INSTRUCTION MANUAL.

1058 OWNER'S MANUAL

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1 2	399265	Cylinder Assembly Kit–Bushing/Seal (Magneto Side)	306 307	94930	(Cylinder Shield)	718 869		Pin–Locating Seat–Valve (Intake)
3 5 7		Head-Cylinder	308 322	491490 94881		870	262924	Seat–Valve (Exhaust)
8	495735	Gasket–Cylinder Head Breather Assembly Gasket–Breather	322A	94786	(Cylinder Head Cover) Screw (Cylinder Head Cover)	871	261961	Bushing–Valve Guide (Exhaust)
10	691666		337 383		Sparkplug Wrench–Sparkplug			Note 231218 Bushing-Valve
11 13	280100 94622		552	491986	Crank			Guide (Intake)
13A	94881	(Cylinder Head) Screw (Cylinder Head)	635 668 691	690510	Boot–Sparkplug Spacer Seal–Governor Shaft	1058	274787	Owner's Manual (Emission)

 $\star\,$ Included in Engine Gasket Set–See Ref. No. 358 $\varnothing\,$ Included in Valve Gasket Set–See Ref. No. 1095

Included in Carburetor Overhaul Kit–See Ref. No. 121
 Included in Carburetor Gasket Set–See Ref. No. 977



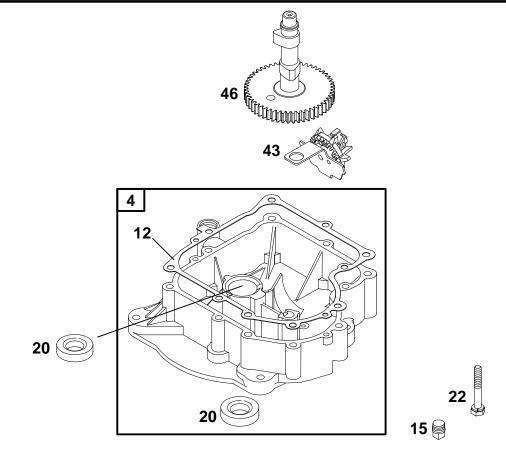
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
16	693944	Crankshaft (Used After Code Date 95073100).	26	391780	Ring Set (Standard) ——— Note ———	32A	690348	Screw (1 5/8" Long) (Connecting Rod)
		Note			392331 Ring Set	33	262246	Valve–Exhaust
		498971 Crankshaft			(Chrome Standard)	34	262247	Valve–Intake
		(Used Before Code			499997 Ring Set	35	65906	Spring-Valve
		Date 95080100).			(.010" O.S.)			(Intake)
24		Key–Flywheel			499998 Ring Set	36	26828	Spring–Valve
25	499282	Piston Assembly			(.020" O.S.)			(Exhaust)
		(Standard)			499999 Ring Set	40	221596	Retainer–Valve
		Note 499288 Piston			(.030" O.S.)			(Intake)
		Assembly	27	691299	Lock–Piston Pin	40A	292260	Retainer–Valve
		(.010" O.S.)	28	498319	Pin–Piston			(Exhaust)
		499292 Piston			(Standard)	42		Keeper–Valve
		Assembly			Note	45		Tappet–Valve
		(.020" O.S.)			498320 Pin–Piston	146		Key–Timing
		499296 Piston			(.005" O.S.)	733	94673	
		Assembly	29	494504	Rod–Connecting			(Crankshaft Extension)
		(.030" O.S.)			(Standard)	741		Gear-Timing
		. ,			Note	757		Link–Counterweight
					495490 Rod-	758		Counterweight
					Connecting	759		Pin–Counterweight
					(.020" Undersize)	761	691096	
			31		Lock–Rod Screw			(Counterweight)
			32	690356	(1 7/8" Long)	810	231828	Extension–Crankshaft
					(Connecting Rod)			

 $\star\,$ Included in Engine Gasket Set–See Ref. No. 358 $\varnothing\,$ Included in Valve Gasket Set–See Ref. No. 1095

Included in Carburetor Overhaul Kit–See Ref. No. 121
 Included in Carburetor Gasket Set–See Ref. No. 977

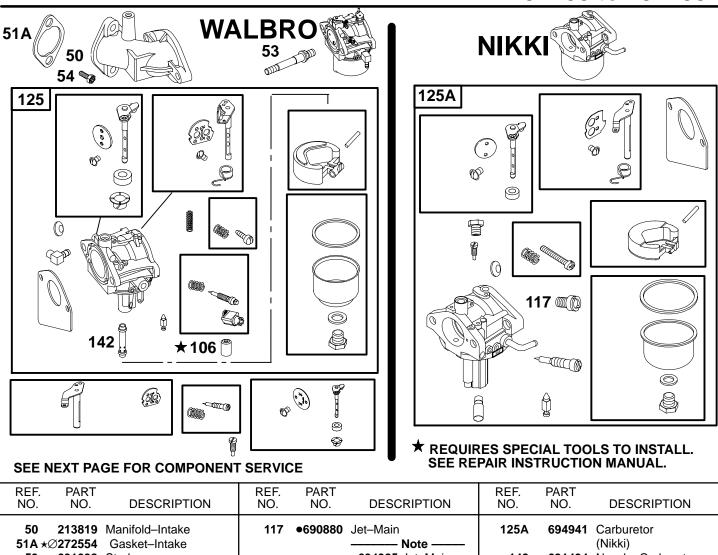
Assemblies include all parts shown in frames. 3

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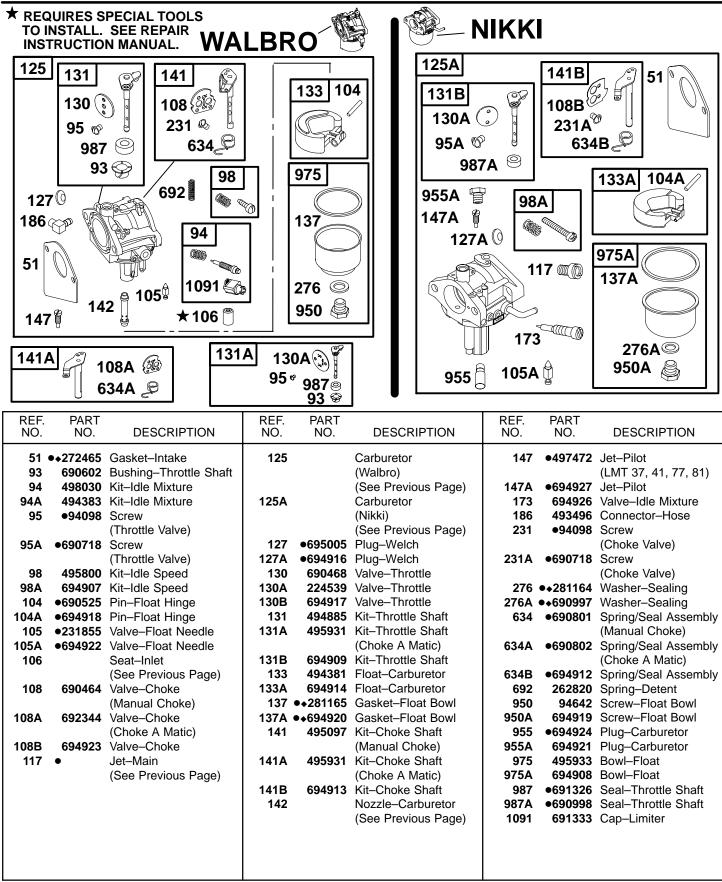
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
4 12		Sump-Engine Gasket-Crankcase (.015" Thick, Standard) 	15	94239	Plug–Oil Drain Note 94880 Plug–Oil Drain Used on Type No(s). 1154.	20 22 43 46	692125 490815	

 $\star\,$ Included in Engine Gasket Set–See Ref. No. 358 $\varnothing\,$ Included in Valve Gasket Set–See Ref. No. 1095



	Manifold–Intake Gasket–Intake	117	● 690880	Jet–Main ———— Note ———	125A	694941	Carburetor (Nikki)
53 691098	Stud (Carburetor)			●694925 Jet–Main (High Altitude)	142	● 691434	Nozzle–Carburetor (Standard)
54 94913	Screw (Intake Manifold)	125	498027	Carburetor (Walbro)			
106 •231854	Seat-Inlet (Gravity Feed) 			Note 498231 Carburetor (LMT 108, 111) 499163 Carburetor (LMT 168, 169)			

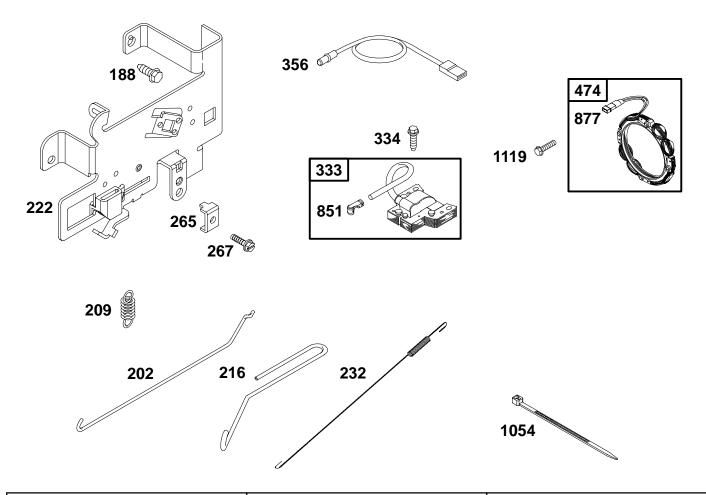
 \star Included in Engine Gasket Set–See Ref. No. 358 \varnothing Included in Valve Gasket Set–See Ref. No. 1095



★ Included in Engine Gasket Set–See Ref. No. 358 Ø Included in Valve Gasket Set-See Ref. No. 1095

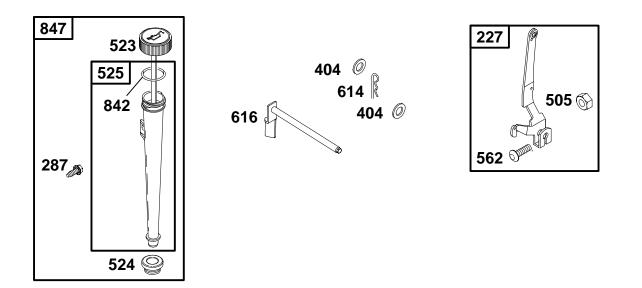
Included in Carburetor Overhaul Kit-See Ref. No. 121

K&T Saw Shop 606-678-9623 or 606-561-4983



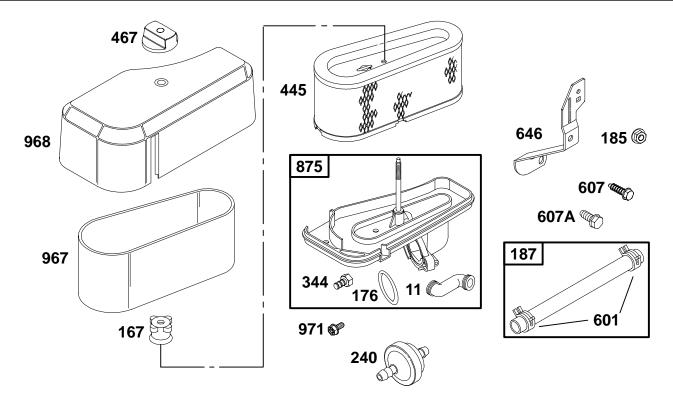
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
188	94929	Screw (Control Bracket)	222	694042	Bracket–Control (Used After Code Date	334	94731	Screw (Magneto Armature)
202	262767	Link–Mechanical Governor			99010700).	356	690799	· · · · · · · · · · · · · · · · · · ·
209	260871	Spring–Governor —— Note ——			495611 Bracket– Control			Terminal, Contact Socket)
		261306 Spring– Governor			(Used Before Code Date 99010800).	474	393474	Alternator (Dual Circuit)
		Used on Type No(s).	232	262785	1 0	851	493880	Terminal–Sparkplug
216	262766	1113, 1121. Link–Choke	265 267	221535 94906	Clamp–Casing Screw (Casing Clamp)	877	393456	Wire/Connector– Alternator (Dual Circuit)
			333	492341		1054 1119	280275 93621	Tie–Cable Screw (Alternator)

 $\star\,$ Included in Engine Gasket Set–See Ref. No. 358 $\varnothing\,$ Included in Valve Gasket Set–See Ref. No. 1095



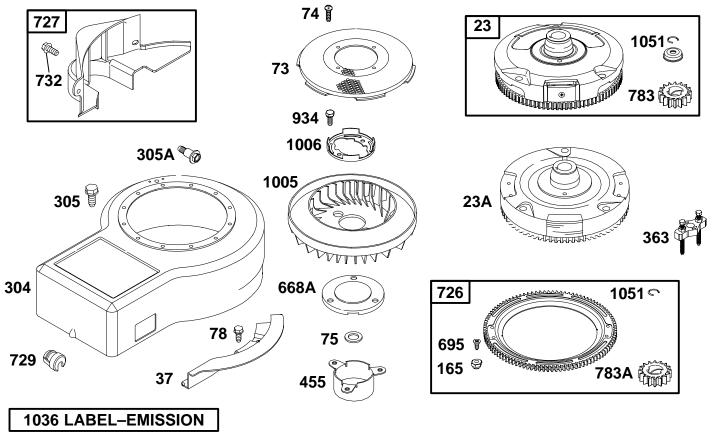
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
227	691374	Lever–Governor Control	505	691251	Nut (Governor Control	562	691119	Bolt (Governor Control
287	94903		523	495230	Lever) Dipstick	614	93306	Lever) Pin–Cotter
404	94927	(Governor Crank)	523 524 525	*281370	Seal–Dipstick Tube Tube–Dipstick	614 616 842 847	495157 ★270920	Crank–Governor Seal–O Ring Dipstick/Tube Assembly

 $\star\,$ Included in Engine Gasket Set–See Ref. No. 358 $\varnothing\,$ Included in Valve Gasket Set–See Ref. No. 1095



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
11 50 51A * 53 54 167	280100 213819 Ø272554 691098 94913 281051	Tube–Breather Manifold–Intake Gasket–Intake Stud (Carburetor) Screw (Intake Manifold) Seal–Air Cleaner Nut O-Ring Seal (Air Cleaner Base) Nut (Air Cleaner Base) Line–Fuel (Cut To Required Length)	NO. 344 445 467 601 607 607A 646	693675 496894 493903	Screw (Cable Clamp) Filter–Air Cleaner Cartridge Knob–Air Cleaner Clamp–Hose Screw (Air Cleaner Brace) Screw (Air Cleaner Brace)	967 968 971	694942 272403	Base-Air Cleaner (Used With Nikki Carburetors)

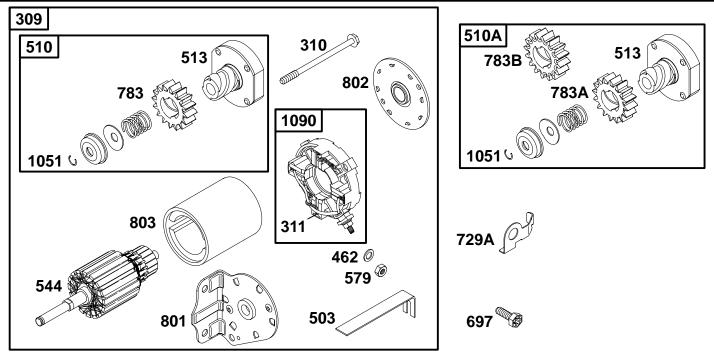
 $\star\,$ Included in Engine Gasket Set–See Ref. No. 358 $\varnothing\,$ Included in Valve Gasket Set–See Ref. No. 1095



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
23 23A 37 73 74 75 78 165 304	492326 690456 224517 94626 225136 94896 693148	(Rotating Screen) Washer (Flywheel) Screw (Flywheel Guard)	305 305A 363 455 668A 695 726 727 729 732 783 783A	691173 691323 693109 399676 490324	(Blower Housing) Screw (Blower Housing) Flywheel Puller Cup–Flywheel Spacer Screw (Ring Gear) Gear–Ring (Aluminum– Services Plastic Ring Gear Only) Cover–Starter Drive Clip–Wire Screw (Starter Drive Cover)	934 1005 1006 1036	690452	(Fan Retainer) Fan-Flywheel Retainer-Fan Label-Emission (Used After Code Date 00093000). 695036 Label- Emission (Used After Code Date 99093000 and Before Code Date 00070100).

 $\star\,$ Included in Engine Gasket Set–See Ref. No. 358 $\varnothing\,$ Included in Valve Gasket Set–See Ref. No. 1095

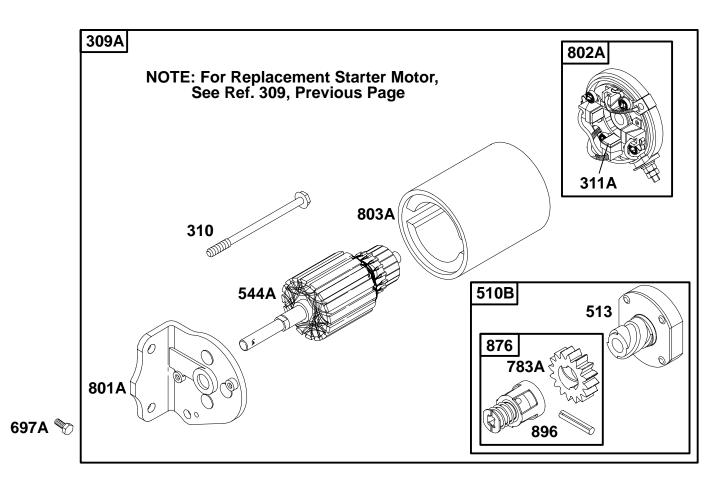
Included in Carburetor Overhaul Kit–See Ref. No. 121
 Included in Carburetor Gasket Set–See Ref. No. 977



E PART REF. PART NO. DESCRIPTION NO. NO. DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
NO.DESCRIPTIONNO.NO.DESCRIPTION693551Motor-Starter (3 5/8" Housing Length For Steel Ring Gear Only)310690323Bolt (Starter Motor) (3 5/8" Housing Length)	697 729A 783 783A	690372 691224 693713 693059 693058 691429 497607 691427 263080	Screw (Drive Cap) Clip–Wire Gear–Pinion (For Steel Ring Gear Only) Gear–Pinion (For Aluminum Ring Gear Only) Gear–Pinion (For Plastic Ring Gear Only) Cap–Drive Cap–End Housing–Starter (3 5/8" Housing Length) (4 3/8" Housing Length Serviced by Ref. 309)

 $\star\,$ Included in Engine Gasket Set–See Ref. No. 358 $\varnothing\,$ Included in Valve Gasket Set–See Ref. No. 1095

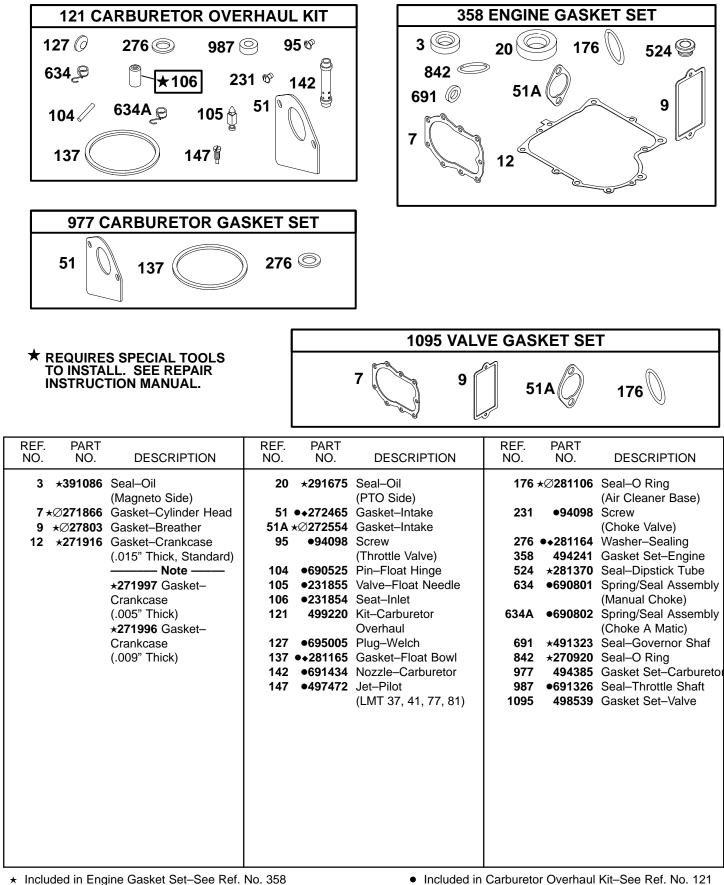
Included in Carburetor Overhaul Kit–See Ref. No. 121
 Included in Carburetor Gasket Set–See Ref. No. 977



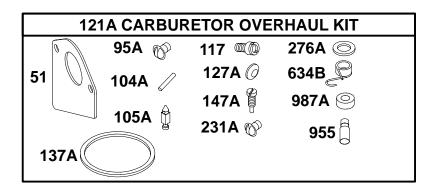
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
309A 310	690323	Motor–Starter (For Replacement Starter Motor, See Ref 309, Previous Page) Bolt (Starter Motor) (3 5/8" Housing	510B 513 544A	495878 398003 390837	Drive–Starter Clutch–Drive Armature–Starter (3 5/8 " Housing Length) Note 490309 Armature–	802A	395537	Cap-End (3 5/8" Housing Length)
311A	395538	Length) 	697A 783A 801A	94627 693059 394856	Starter (4 3/8" Housing Length) Screw (Drive Cap) Pinion–Starter (For Aluminum Ring Gear Only) Cap–Drive	803A 876 896	398159 495877 94288	Housing–Starter (3 5/8" Housing Length) ——Note 494205 Housing– Starter (4 3/8" Housing Length) Kit–Pinion Spring Pin–Drive Retainer

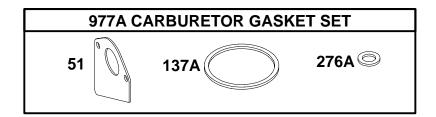
 $\star\,$ Included in Engine Gasket Set–See Ref. No. 358 $\varnothing\,$ Included in Valve Gasket Set–See Ref. No. 1095

Included in Carburetor Overhaul Kit–See Ref. No. 121
 Included in Carburetor Gasket Set–See Ref. No. 977



NIKKI CARBURETOR GASKET KITS





REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
-	●◆272465 ●690880	Gasket–Intake Jet–Main Note ——— •694925 Jet–Main (High Altitude)	105A 121A	●694922 694930	Pin–Float Hinge Valve–Float Needle Kit–Carburetor Overhaul Plug–Welch	276A	●694912	Screw (Choke Valve) Washer–Sealing Spring/Seal Assembly Plug–Carburetor
95A	•690718	(High Autude) Screw (Throttle Valve)	137A		Gasket–Float Bowl	977A	694931	Gasket Set–Carburetor Seal–Throttle Shaft

 \star Included in Engine Gasket Set–See Ref. No. 358 \varnothing Included in Valve Gasket Set–See Ref. No. 1095

Included in Carburetor Overhaul Kit–See Ref. No. 121
 Included in Carburetor Gasket Set–See Ref. No. 977