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FORM MS–7583–10/97
REPLACES FORM MS–7583–5/97
FILE IN SECT. 2 OF SERVICE MANUAL

221400 to 221499

Illustrated Parts List

Model Series

221400 to 221499

TYPE NUMBERS
0111 through 0199,
0200 through 0213,
0300 through 0353,
1345,1353,
2035 through 2073,
2135 through 2174,
4001 through 4090,
5001, 5005, 5006,
5035 through 5070.

TO FIND
THE CORRECT NUMBER OF THE PART YOU NEED:
FOLLOW THE INSTRUCTIONS BELOW

A. Refer to Engine Model, Type and Code Number that is stamped on the blower housing of engine. Engine type numbers such as 0123 01 are listed only as 0123 in most instances. The two digits (01 or 02, etc.) to the right of the space may be required for more accurate parts identification in some instances. Select the Illustrated Parts List covering the correct Model Series and Type Number.

B. Refer to the Illustrations and compare the original part with Illustration. The number next to the illustration is the Reference Number. Assemblies include all parts shown in frames. All parts shown in assembly frames having individual reference numbers can be purchased separately.

C. After the Reference Number has been identified, refer to the Numerical text, where Reference and Primary Part Number are listed. THE PRIMARY PART IS USED ON ALL TYPE NUMBERS EXCEPT THOSE TYPE NUMBERS UNDER “NOTE.”

D. If a “Note” appears below the Primary Part Number, it means that this part differs from the Primary Part for certain types. If your Type number is listed under “Note,” order the part referred to at the “Note.”

E. If your Engine Type Number does not appear after any part number listed under “Note,” use the Primary Part Number.

F. For Engine Type Numbers not covered by this book, check other Parts Lists having the same engine model or contact your source of supply.

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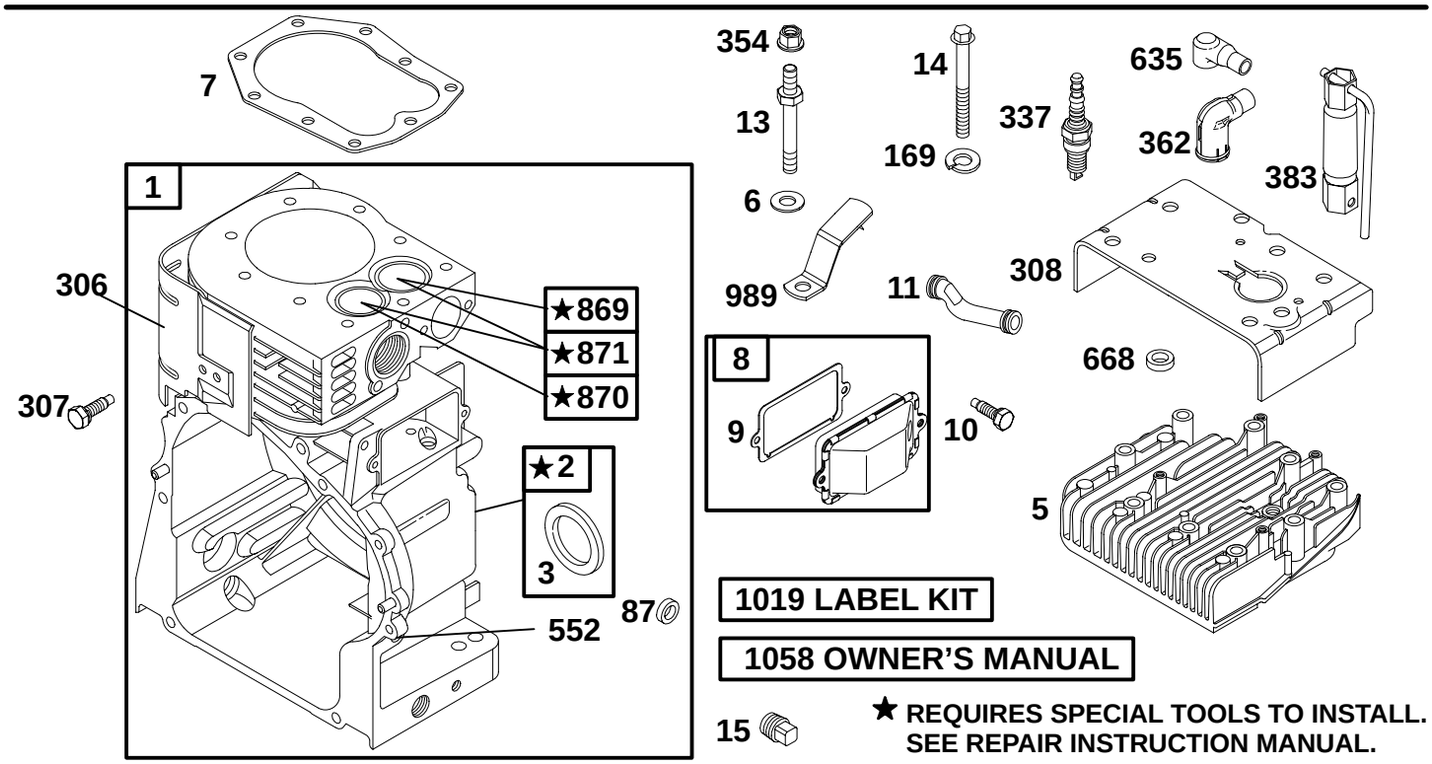
221400 to 221499



REF. NO.	PART NO.	DESCRIPTION
1	**394656**	Cylinder Assembly
		–––––– Note –––––
		497411 Cylinder Assembly Used on Type No(s). 1345, 1353, 5001, 5035, 5037, 5038, 5045, 5049, 5070.
2	**399265**	Bushing
3	**★391086**	Seal–Oil
5	**214194**	Head–Cylinder
		–––––– Note –––––
		212501 Head–Cylinder Used on Type No(s). 0194, 0195, 0209, 0311, 0332, 0344, 0348.
		212917 Head–Cylinder Used on Type No(s). 0346, 0347.
6	**22963**	Washer
7	**★∅271866**	Gasket–Cylinder Head
8	**495736**	Breather Assembly
9	**★∅27803**	Gasket–Breather
10	**94719**	Screw–Hex.
11	**280112**	Tube–Breather
13	**94776**	Stud–Hex. Drive

REF. NO.	PART NO.	DESCRIPTION
14	**94622**	Screw–Hex. (3" Lg.)
		–––––– Note –––––
		94565 Screw–Hex. (2 5/8" Lg.) Used on Type No(s). 0346, 0347.
		94931 Stud–Hex. Drive (2 1/2" Lg.)
		94926 Stud–Hex. Drive (3 9/16" Lg.)
		22963 Washer
15	**94239**	Plug–Oil Drain
		–––––– Note –––––
		92738 Plug–Oil Drain (Magnetic)
87	**★491323**	Seal–Governor Shaft
169	**90366**	Washer–Lock
306	**224882**	Shield–Cylinder
307	**94386**	Screw–Hex.
308	**224897**	Cover–Cylinder
		–––––– Note –––––
		222306 Cover–Cyl. Used on Type No(s). 0194, 0195, 0209, 0311, 0332, 0344, 0346, 0347, 0348.

REF. NO.	PART NO.	DESCRIPTION
337	**492167**	Plug–Spark (1 7/8" High, 48 mm)
		–––––– Note –––––
		298809 Plug–Spark (1 1/2" High, 38 mm)
		802592 Plug–Spark (Resistor Type)
354	**94726**	Nut–Hex.
362	**392273**	Shield–Spark Plug
383	**89838**	Wrench–Spark Plug
552	**491893**	Bushing–Governor Crank (Includes Seal, Ref. 87)
635	**66538**	Boot–Spark Plug
668	**231186**	Spacer
869	**261463**	Seat–Valve (Intake)
870	**262924**	Seat–Valve (Exhaust)
871	**261961**	Bushing–Guide (Exhaust Valve)
		–––––– Note –––––
		231218 Bushing Guide (Intake Valve) (Brass)
989	**393242**	Switch–Stop
1019	**491253**	Label Kit
1058	**270861**	Owner's Manual

★ Included in Gasket Set–Part No. 492653.
● Included in Carburetor Kit–See Ref. 121.
∅ Included in Valve Overhaul Gasket Set–Part No. 498537.

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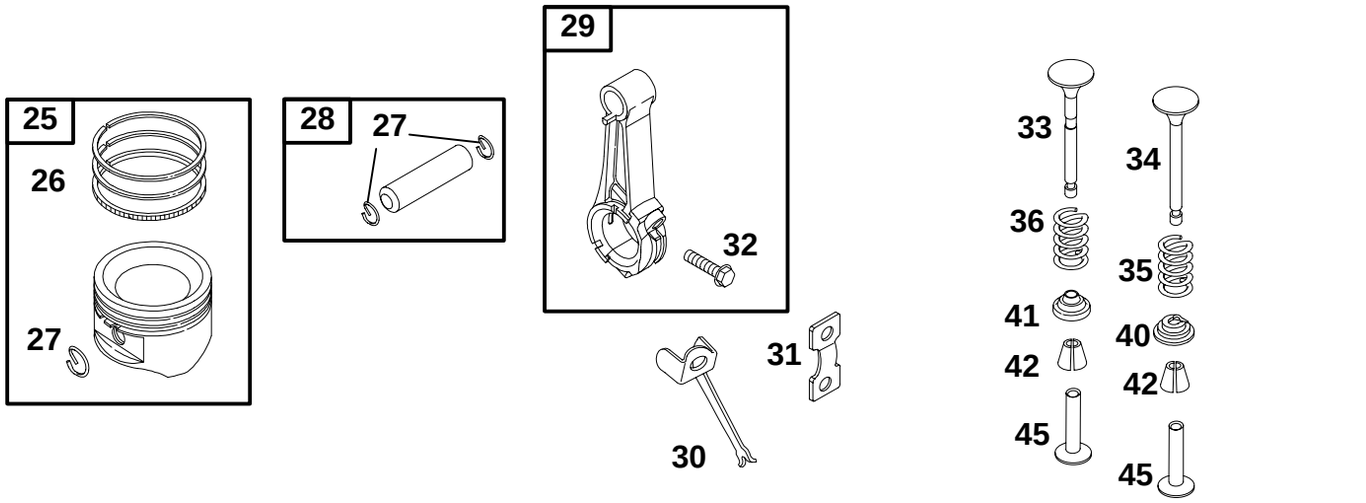

REF. NO.	PART NO.	DESCRIPTION
25	**394661**	Piston Assembly (Standard)
		–––––––– Note ––––––
		394662 Piston Assy. (.010” O.S.)
		394663 Piston Assy. (.020” O.S.)
		394664 Piston Assy. (.030” O.S.)
26	**391780**	Ring Set (Standard)
		–––––––– Note ––––––
		392331 Ring Set (Standard, Chrome)
		391781 Ring Set (.010” O.S.)
		391782 Ring Set (.020” O.S.)
		391783 Ring Set (.030” O.S.)
27	**263129**	Lock–Piston Pin
		–––––––– Note ––––––
		260924 Lock–Piston Pin (Used Before Code Date 95101600).
28	**498319**	Pin–Piston (Standard)
		–––––––– Note ––––––
		498320 Pin–Piston (.005” O.S.)
		299691 Pin–Piston (Standard)
		391286 Pin–Piston (.005” O.S.) (Used Before Code Date 95101600).
29	**393860**	Rod–Connecting (Standard)
		–––––––– Note ––––––
		393861 Rod–Connecting (.020” Undersize)
30	**222329**	Dipper–Conn. Rod
31	**222299**	Lock–Rod Screw
32	**92909**	Screw–Conn. Rod
33	**261185**	Valve–Exhaust
34	**261462**	Valve–Intake
35	**65906**	Spring–Valve (Intake)
36	**26828**	Spring–Valve (Exhaust)
40	**221596**	Retainer–Valve (Intake)
41	**292260**	Retainer–Valve (Exhaust)
		–––––––– Note ––––––
		68293 Retainer–Valve Used on Type No(s). 2050, 2150, 4050.
42	**494553**	Keeper–Valve
45	**262248**	Tappet–Valve

★ Included in Gasket Set–Part No. 492653.
● Included in Carburetor Kit–See Ref. 121.
∅ Included in Valve Overhaul Gasket Set–Part No. 498537.

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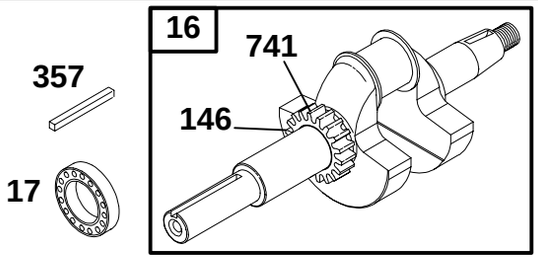

REF. NO.	PART NO.	DESCRIPTION
16	**491640**	Crankshaft **–––––––– Note ––––––** **399700** Crankshaft (Used Before Code Date 82080100). **399749** Crankshaft Used on Type No(s). 0346, 0347. **491636** Crankshaft Used on Type No(s). 0113, 0130, 0131, 0132, 0139, 0141, 0144, 0148, 0149, 0151, 0152, 0153, 0154, 0157, 0159, 0160, 0164, 0165, 0167, 0171, 0172, 0174, 0176, 0177, 0178, 0182, 0185, 0187, 0188, 0192, 0196, 0200, 0202, 0208, 0210, 0211, 0313, 0315, 0316, 0317, 0322, 0324, 0328, 0329, 0330, 0333, 0336, 0340, 0341, 0351, 2070, 2073, 2170, 2171, 2173, 4003, 4007, 4070. **491637** Crankshaft Used on Type No(s). 0116, 0121, 0137, 0150, 0163, 0303, 2049, 2050, 2148, 2149, 2150, 4038, 4049, 4050. **399712** Crankshaft (Used Before Code Date 82080100). Used on Type No(s). 0116, 0121, 0137, 0150, 0163, 0303, 2049, 2050, 2148, 2149, 2150, 4038, 4049, 4050. **491639** Crankshaft Used on Type No(s). 0112, 0134, 0135, 0136, 0145, 0155, 0158, 0170, 0173, 0191, 0203, 0310, 0312, 0320, 0321, 0327, 0334, 0345, 0352, 2037, 2137, 4005, 4006, 4037. **399708** Crankshaft (Used Before Code Date 82080100). Used on Type No(s). 0112, 0134, 0135, 0136, 0145, 0155, 0158, 0170, 0173, 0191, 0203, 0310, 0312, 0320, 0321, 0327, 0334, 0345, 0352, 2037, 2137, 4005, 4006, 4037. **496541** Crankshaft Used on Type No(s). 1345, 5005, 5006, 5037. **497487** Crankshaft Used on Type No(s). 1353, 5035, 5045. **497489** Crankshaft Used on Type No(s). 5070. **497490** Crankshaft Used on Type No(s). 5038, 5049.
17	**291667**	Bearing–Ball (2) (One Ball Bearing) Used on Type No(s). 1345, 1353, 5035, 5037, 5038, 5045, 5049, 5070.
146	**94196**	Key–Timing
357	**91540**	Key–Drive Pulley
741	**262932**	Gear–Timing **–––––––– Note ––––––** **262135** Gear–Timing (Used Before Code Date 93021800).

★ Included in Gasket Set–Part No. 492653.
● Included in Carburetor Kit–See Ref. 121.
∅ Included in Valve Overhaul Gasket Set–Part No. 498537.

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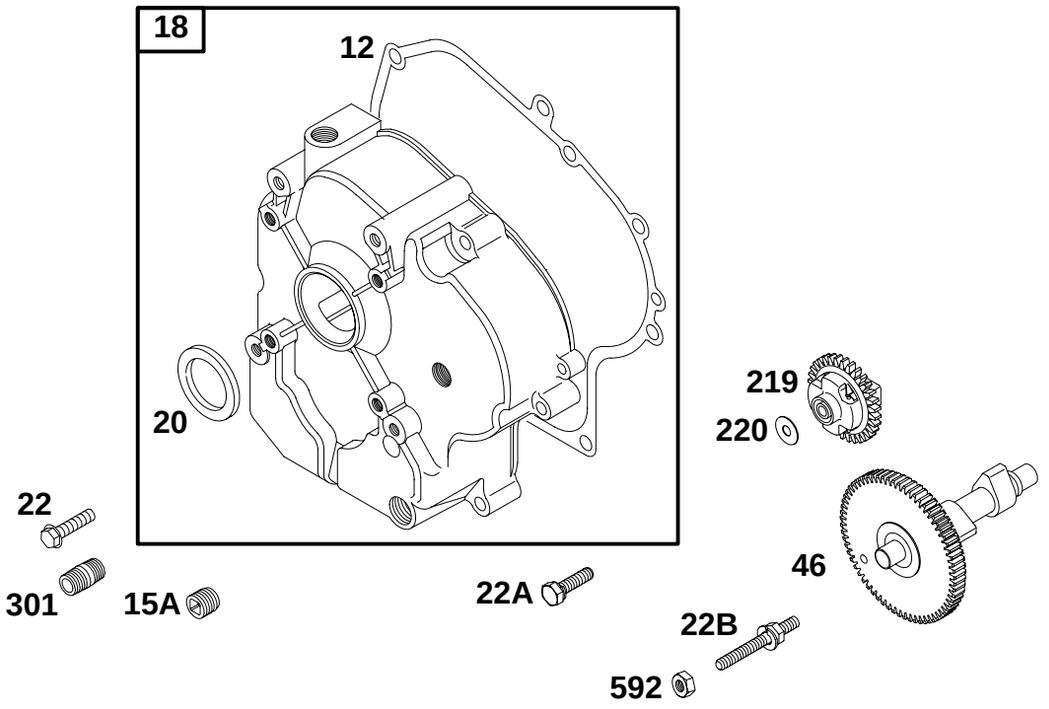

REF. NO.	PART NO.	DESCRIPTION
12	⋆**272125**	Gasket–Crankcase (.015” Thick, Standard)
		–––––– Note –––––
		⋆**272219** Gasket–Crankcase (.005” Thick)
		⋆**272220** Gasket–Crankcase (.009” Thick)
15A	**94720**	Plug–Oil Drain
		–––––– Note –––––
		93720 Plug–Oil Drain Used on Type No(s). 0311.
18	**496977**	Cover–Crankcase
		–––––– Note –––––
		496978 Cover–Crankcase Used on Model Series *221452* and *221457.*
20	⋆**291675**	Seal–Oil
22	**93585**	Screw–Hex.
22A	**93764**	Screw–Hex. (Install in #6 Position)
22B	**94931**	Stud–Hex.
46	**212897**	Gear–Cam
219	**494845**	Gear–Governor
		–––––– Note –––––
		391737 Gear–Gov. (Used Before Code Date 91061000).
220	**221551**	Washer–Thrust
301	**93978**	Pipe–Oil
592	**94726**	Nut–Hex.

⋆ Included in Gasket Set–Part No. 492653.
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∅ Included in Valve Overhaul Gasket Set–Part No. 498537.

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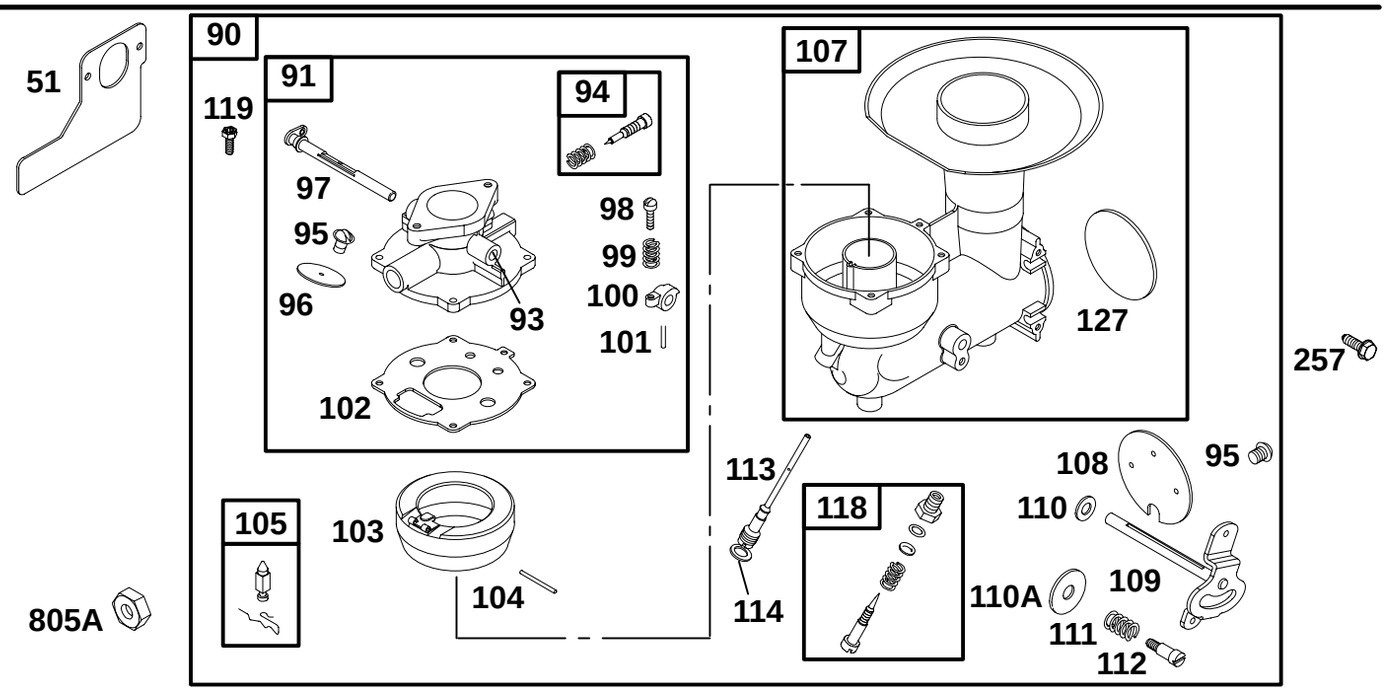
221400 to 221499



REF. NO.	PART NO.	DESCRIPTION
51	★●**270267**	Gasket–Intake
90	**392587**	Carburetor
		–––––––– Note ––––––
		391831 Carburetor Used on Type No(s). 0207.
		391992 Carburetor Used on Type No(s). 0194, 0195, 0209.
		392033 Carburetor Used on Type No(s). 0144, 0153, 0154, 0205, 0326, 0342, 2174.
		399252 Carburetor Used on Type No(s). 0311, 0332, 0348.
91	**391833**	Body Assembly–Upper
		–––––––– Note ––––––
		392032 Body Assy.–Upper Used on Type No(s). 0144, 0153, 0154, 0205, 0326, 0342, 2174.
93	**23108**	Bushing–Throttle Shaft
94	●**292681**	Valve–Idle Adjusting
95	**93499**	Screw–Round Head
96	**221939**	Valve–Throttle
97	**391596**	Shaft–Throttle
98	**91920**	Screw–Slotted
99	**26157**	Spring–Friction
100	**212904**	Stop–Throttle
101	**93043**	Pin–Shaft
102	●**270268**	Gasket–Carburetor Body
103	**298514**	Float–Carburetor
104	●**230896**	Pin–Float Hinge
105	●**394681**	Valve–Needle
		–––––––– Note ––––––
		394682 Valve–Needle (Includes Brass Seat)
		394683 Valve–Needle (Includes Brass Seat) (For Impulse Pump)
107	**391829**	Body Assembly–Lower
108	**391836**	Valve–Choke
		–––––––– Note ––––––
		223781 Valve–Choke Used on Type No(s). 0311, 0332, 0348.
109	**391583**	Shaft–Choke
		–––––––– Note ––––––
		391884 Shaft–Choke Used on Type No(s). 0194, 0195, 0209, 0311, 0332, 0348.
		396699 Shaft–Choke Used on Type No(s). 0207.
110	**224026**	Washer
110A	**222712**	Washer
111	**26155**	Spring–Lever
112	**23123**	Screw–Shoulder
113	●**394730**	Nozzle–Carburetor
		–––––––– Note ––––––
		●**390950** Nozzle–Carb. (Used Before Code Date 81060200).
		390395 Nozzle–Carb. (Used Before Code Date 81060200). Used on Type No(s). 0130, 0131, 0132, 0139, 0141, 0149, 2070, 2073.
114	●**68667**	Gasket–Nozzle
118	●**99525**	Valve–High Speed
		Include(s):
		22235 Washer
		26336 Spring–Needle Valve
		65978 Seal–O-Ring
		394033 Valve–Idle Adjustment
119	**94152**	Screw–Torx®Hex.
127	●**221747**	Plug–Welch
257	**93543**	Screw–Hex.
805A	**231001**	Nut–Lock

★ Included in Gasket Set–Part No. 492653.
● Included in Carburetor Kit–See Ref. 121.
∅ Included in Valve Overhaul Gasket Set–Part No. 498537.

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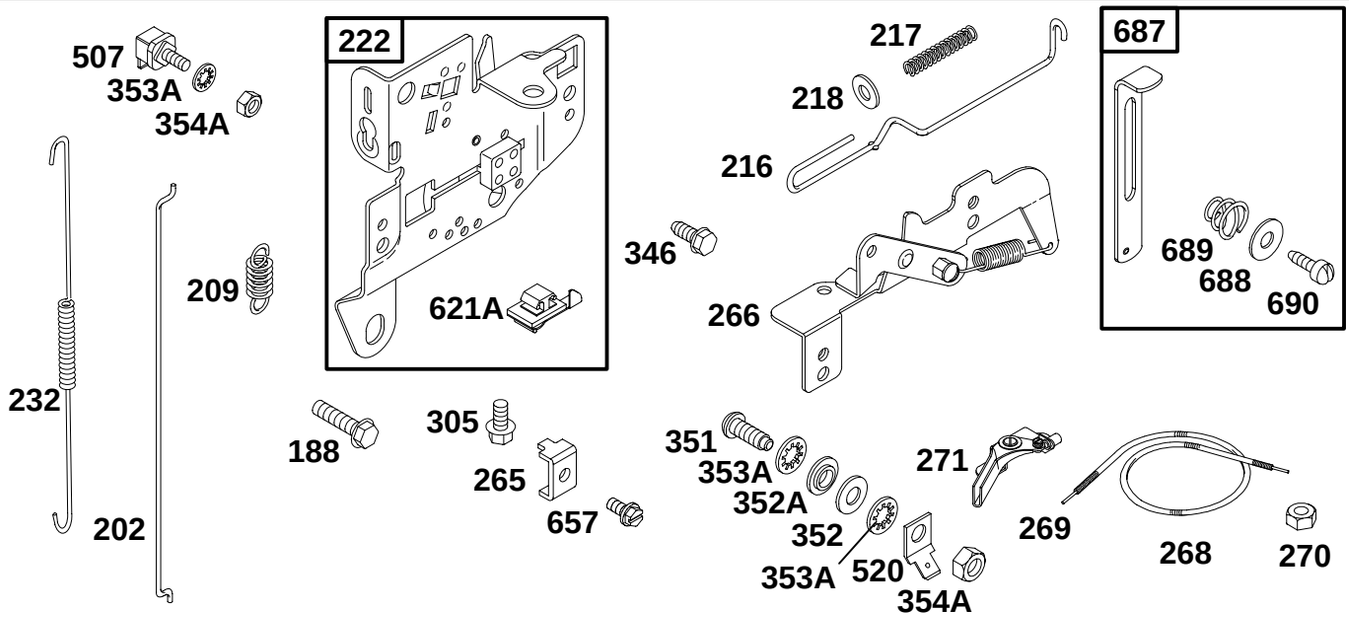

REF. NO.	PART NO.	DESCRIPTION
188	**94627**	Screw–Hex. (3/4" Long)
		–––––––– Note ––––––
		94786 Screw–Hex. (1/2" Long)
202	**261236**	Link–Mechanical Governor
209	**260695**	Spring–Governor
		–––––––– Note ––––––
		261129 Spring–Gov. Used on Type No(s). 0140, 0332, 0346, 0347.
		261306 Spring–Governor Used on Type No(s). 0130, 0131, 0132, 0134, 0135, 0136, 0139, 0141, 0144, 0147, 0148, 0149, 0150, 0151, 0152, 0153, 0154, 0157, 0158, 0159, 0160, 0162, 0163, 0164, 0165, 0166, 0167, 0171, 0172, 0174, 0178, 0182, 0184, 0185, 0186, 0187, 0188, 0192, 0193, 0194, 0195, 0196, 0197, 0200, 0202, 0203, 0208, 0209, 0210, 0211, 0213, 0310, 0311, 0313, 0314, 0315, 0316, 0317, 0320, 0321, 0322, 0323, 0324, 0325, 0328, 0329, 0330, 0333, 0336, 0339, 0340, 0341, 0344, 0345, 0348, 0351, 1345, 2070, 2073, 2170, 2171, 2173, 4001, 4003, 4005, 4006, 4007, 4070, 5001, 5005, 5006, 5070.
216	**262027**	Link–Choke
217	**261119**	Spring–Link
218	**222352**	Washer
222	**399152**	Bracket–Control
		–––––––– Note ––––––
		391633 Bracket–Cont. (Used Before Code Date 83121600).
232	**260478**	Spring–Link
265	**221535**	Clamp–Casing
266	**392150**	Control–Throttle
268	**65616**	Casing–Wire (72" Long Cut to Required Length)
269	**26633**	Wire–Control (78" Long Cut to Required Length)
270	**63426**	Locknut–Casing
271	**290568**	Lever–Control
305	**94786**	Screw–Hex.
346	**94896**	Screw–Hex.
351	**93735**	Screw–Slotted
		–––––––– Note ––––––
		91920 Screw–Slotted Used on Type No(s). 0130, 0131, 0132, 0141, 0144, 0146, 0147, 0148, 0149, 0150, 0151, 0152, 0153, 0154, 0157, 0159, 0160, 0167, 0170, 0171, 0172, 0173, 0174, 0178, 0179, 0182, 0188, 0191, 0196, 0197, 0199, 0200, 0201, 0202, 2035, 2037, 2045, 2049, 2050, 2070, 2073.
352	**66068**	Washer–Fiber
352A	**66554**	Washer–Fiber
353A	**92791**	Washer–Lock
354A	**90576**	Nut–Hex.
507	**398525**	Insulator
520	**93722**	Terminal
621A	**396847**	Switch–Stop
		–––––––– Note ––––––
		297472 Switch–Stop (Used Before Code Date 85041400).
657	**93496**	Screw–Slotted Hex.
687	**390701**	Slide–Control
688	**221766**	Cap–Spring
689	**260847**	Spring–Friction
690	**90746**	Screw–Slotted

★ Included in Gasket Set–Part No. 492653.
● Included in Carburetor Kit–See Ref. 121.
∅ Included in Valve Overhaul Gasket Set–Part No. 498537.

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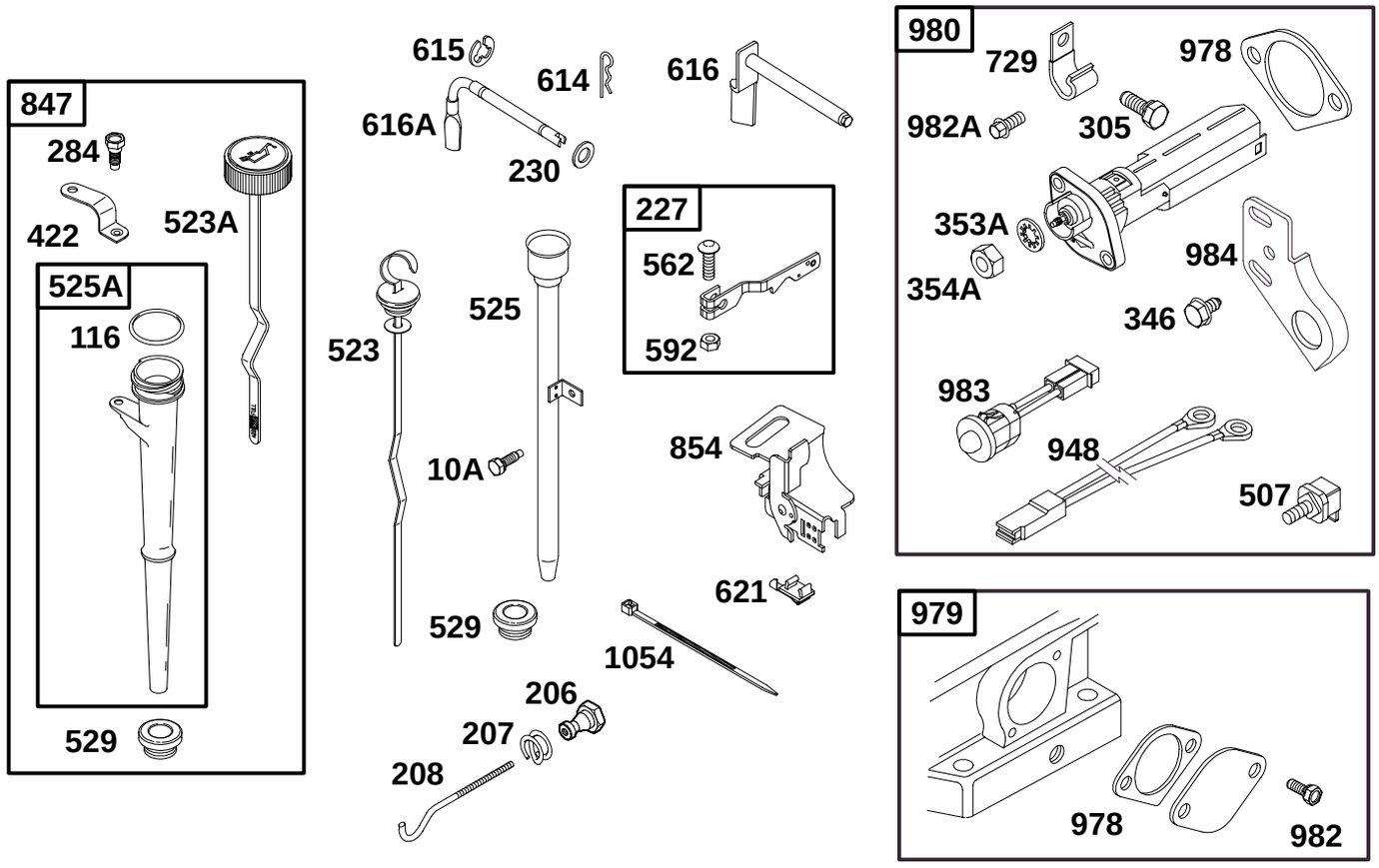

REF. NO.	PART NO.	DESCRIPTION
10A	**94930**	Screw–Hex.
116	**⋆271170**	Seal–O-Ring
206	**231266**	Nut
		–––––––– Note ––––––
		230149 Nut (Used Before Code Date 83121600).
207	**26855**	Spring–Control Rod
208	**261959**	Rod–Governor Control
		–––––––– Note ––––––
		231062 Rod–Governor Control (Used Before Code Date 83121600).
227	**396775**	Lever–Governor
		–––––––– Note ––––––
		391732 Lever–Governor (Used Before Code Date 83121600).
230	**94927**	Washer
284	**93886**	Screw–Shoulder
305	**94786**	Screw–Hex.
346	**94896**	Screw–Hex.
353A	**92791**	Washer–Lock
354A	**90576**	Nut–Hex.
422	**225111**	Bracket–Oil Fill
507	**398525**	Insulator
523	**490665**	Dipstick
523A	**497214**	Dipstick
525	**496517**	Tube–Oil Fill
		–––––––– Note ––––––
		491871 Tube–Oil Fill (Used After Code Date 88102500). Used on Type No(s). 0342, 2174.
		392655 Tube–Oil Fill (Impulse Fuel Pump) (Used Before Code Date 88102600). Used on Type No(s). 0144, 0152, 0153, 0154, 0196, 0205, 0326, 0342, 2174.
525A	**495347**	Tube–Oil Fill
529	**⋆281370**	Seal–Fill Tube
562	**94907**	Bolt–Governor Lever
592	**231978**	Nut–Hex.
614	**93306**	Pin–Cotter
615	**93307**	Retainer
616	**495241**	Crank–Governor
616A	**231057**	Crank–Governor
621	**297472**	Switch–Stop
729	**223528**	Clip–Wire
847	**497458**	Dipstick/Tube Assembly
854	**392884**	Bracket–Stop Switch
948	**398661**	Harness–Wiring
978	**⋆271736**	Gasket
979	**494807**	Cover–OIL GARD®
980	**398182**	OIL GARD® Kit
982	**94658**	Screw–Hex.
982A	**94657**	Screw–Hex.
983	**398660**	Light–Indicator
984	**223773**	Bracket–Light
1054	**280275**	Tie–Cable

⋆ Included in Gasket Set–Part No. 492653.
● Included in Carburetor Kit–See Ref. 121.
∅ Included in Valve Overhaul Gasket Set–Part No. 498537.

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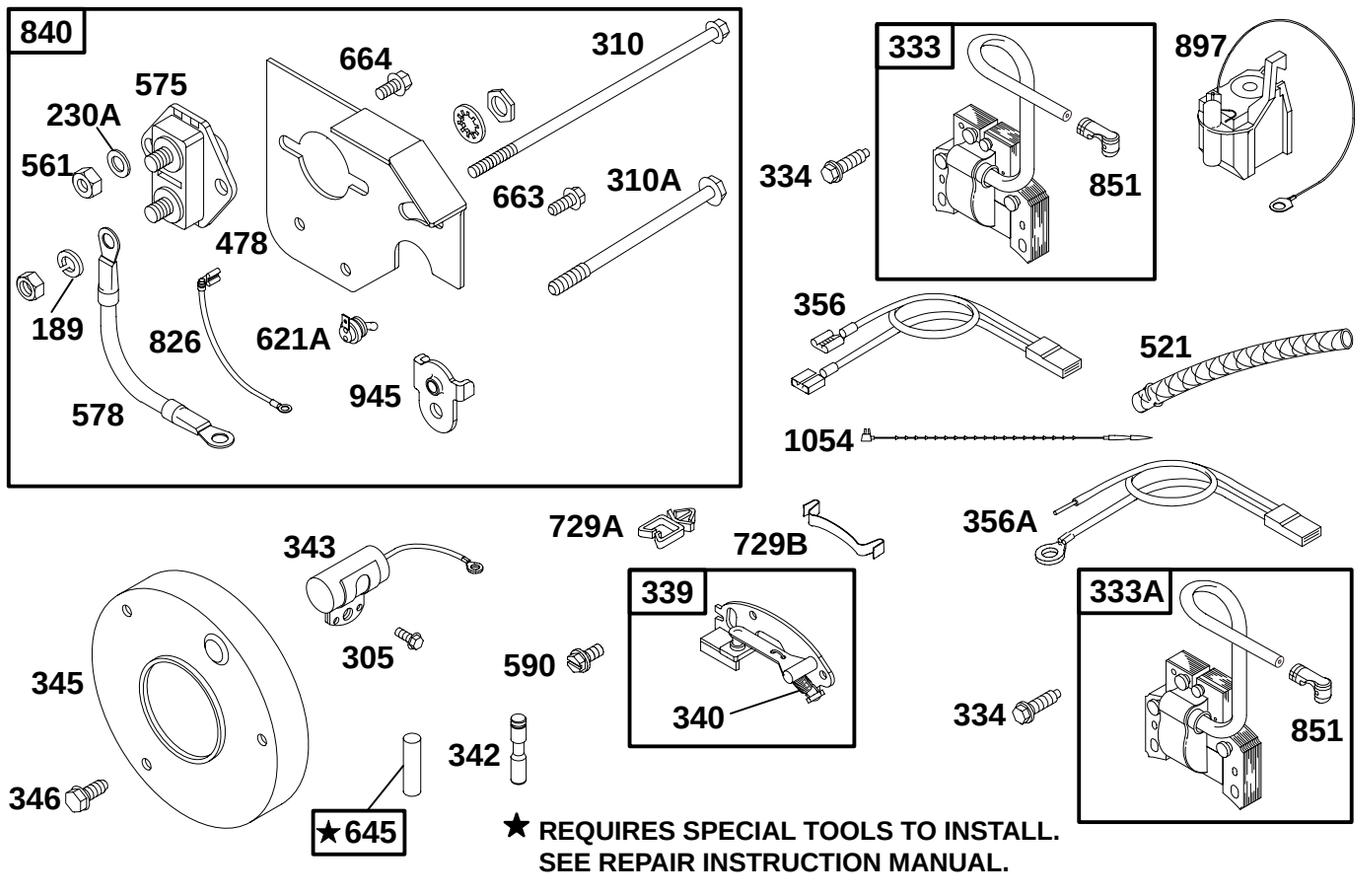

★ **REQUIRES SPECIAL TOOLS TO INSTALL. SEE REPAIR INSTRUCTION MANUAL.**

REF. NO.	PART NO.	DESCRIPTION
189	**90366**	Washer–Lock
230A	**91325**	Washer
305	**93042**	Screw–Hex.
310	**94003**	Screw–Hex.
310A	**94169**	Screw–Hex.
333	**398811**	Armature–Magneto
333A	**298968**	Armature–Magneto (For Points and Condenser)
334	**94731**	Screw–Hex.
339	**391284**	Breaker–Ignition
340	**26018**	Spring–Breaker Arm
342	**65704**	Plunger–Breaker
343	**29861**	Condenser
345	**222517**	Cover–Breaker
346	**94896**	Screw–Hex.

REF. NO.	PART NO.	DESCRIPTION
356	**491391**	Wire–Stop
		–––––– Note –––––
		398838 Wire–Stop Used on Type No(s). 0209, 0311, 0318, 0319, 0325, 0332, 0338, 0340, 0341, 0346, 0347, 0348, 0350, 0351, 4001.
356A	**398808**	Wire–Stop
		–––––– Note –––––
		396585 Wire–Stop Used on Type No(s). 0131, 0135, 0140, 0141, 0147, 0150, 0152, 0162, 0163, 0166, 0171, 0183.
478	**395410**	Panel
521	**291508**	Shielding–Cable

REF. NO.	PART NO.	DESCRIPTION
561	**92278**	Nut–Hex.
575	**299139**	Switch–Starting
578	**392683**	Wire Assembly
590	**93226**	Screw–Slotted Hex.
621A	**496590**	Switch–Toggle
		Use(s):
		93888 Nut–Hex.
645	**23513**	Bushing–Plunger
663	**94620**	Screw–Hex.
664	**93415**	Screw–Hex.
729A	**280590**	Clip–Wire
729B	**221907**	Clip–Wire
826	**397674**	Harness–Wiring
840	**395408**	Kit–Panel
851	**493880**	Terminal–Cable
897	**394970**	Magnetron® Ignition Kit
945	**223159**	Bracket–Motor
1054	**270723**	Tie–Cable

★ Included in Gasket Set–Part No. 492653.
● Included in Carburetor Kit–See Ref. 121.
∅ Included in Valve Overhaul Gasket Set–Part No. 498537.

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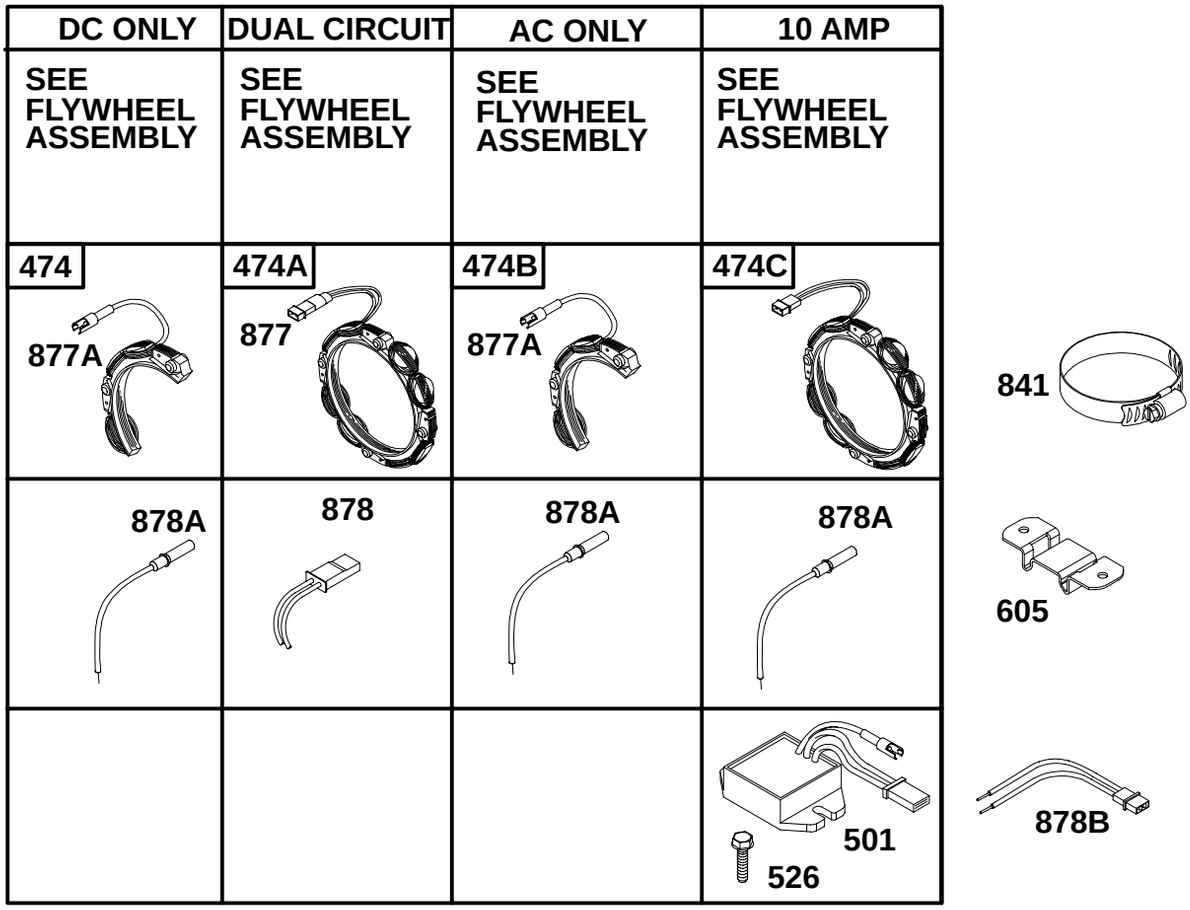
221400 to 221499



NOTE: ALL STATORS USE NO. 482 MOUNTING SCREW.

REF. NO.	PART NO.	DESCRIPTION
474	**391529**	Alternator
474A	**393474**	Alternator
474B	**391595**	Alternator
474C	**393295**	Alternator
482	**93621**	Screw–Hex.
501	**394890**	Regulator
526	**93343**	Screw–Hex.
605	**222934**	Bracket–Mounting
841	**393514**	Clamp
877	**393456**	Wire–Alternator
877A	**393814**	Wire–Alternator
878	**393362**	Harness–Alternator
878A	**393422**	Harness–Alternator
878B	**399916**	Harness–Alternator

★ Included in Gasket Set–Part No. 492653.
● Included in Carburetor Kit–See Ref. 121.
∅ Included in Valve Overhaul Gasket Set–Part No. 498537.

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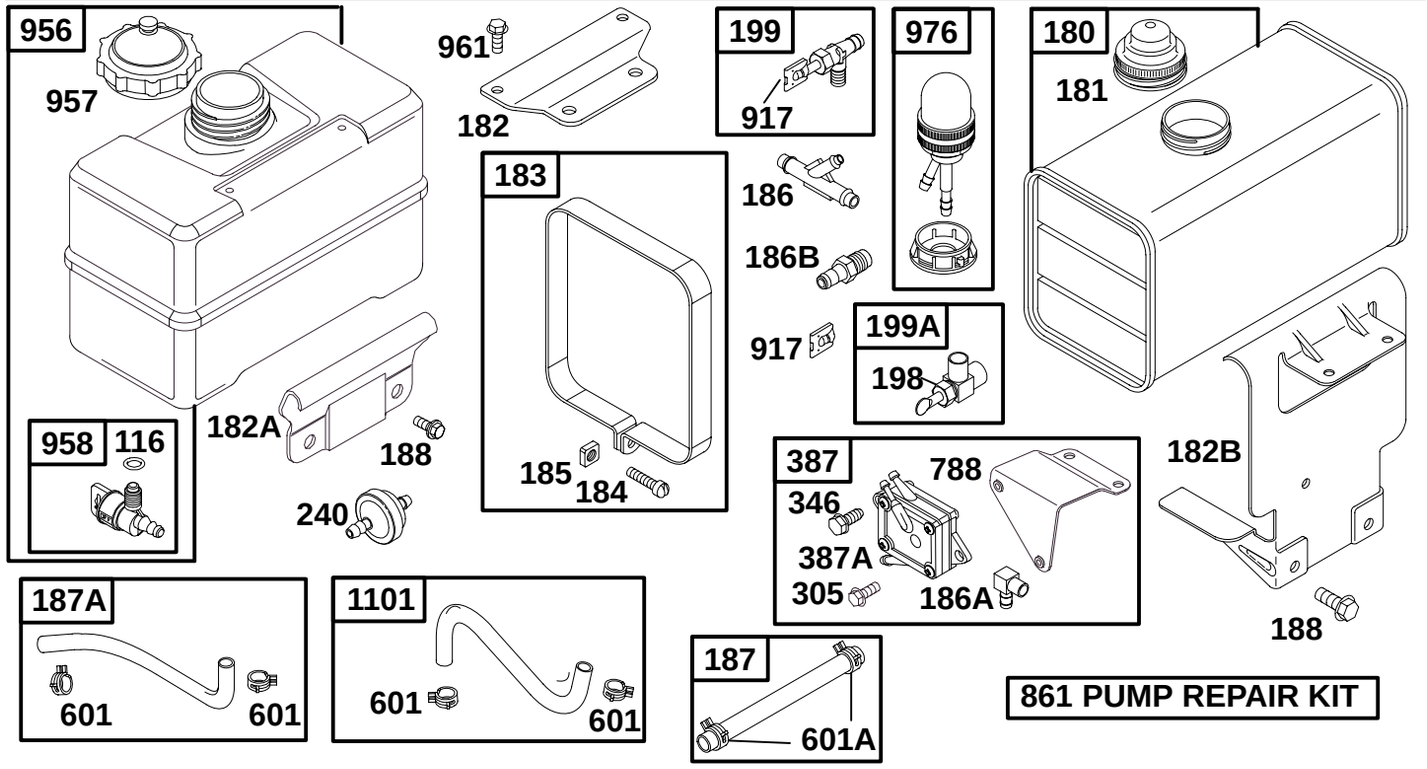

REF. NO.	PART NO.	DESCRIPTION
116	**280203**	Seal–O-Ring
180	**291488**	Tank–Fuel (6 Quart)
		–––––––– Note ––––––
		290816 Tank–Fuel (4 Quart) Used on Type No(s). 0168, 0346, 0347.
		394079 Tank–Fuel (6 Quart Offset Filler) Used on Type No(s). 0180.
181	**392305**	Cap–Fuel Tank
		–––––––– Note ––––––
		297866 Cap–Fuel Tank Used on Type No(s). 0133, 0194, 0195, 0209, 0311, 0348.
182	**224888**	Bracket–Fuel Tank
		–––––––– Note ––––––
		224854 Bracket–Fuel Tank Used on Type No(s). 0353, 1353.
182A	**224889**	Bracket–Fuel Tank
		–––––––– Note ––––––
		224856 Bracket–Fuel Tank Used on Type No(s). 0353, 1353.
182B	**224878**	Bracket–Fuel Tank
183	**291490**	Strap–Fuel Tank
		–––––––– Note ––––––
		291367 Strap–Fuel Tank Used on Type No(s). 0168, 0180, 0346, 0347.
184	**91257**	Screw–Slotted
185	**90970**	Nut
186	**280727**	Connector–Hose
186A	**67218**	Connector–Hose
186B	**230318**	Connector–Hose
187	**296004**	Line–Fuel (Cut to Required Length)
187A	**399254**	Line–Fuel
188	**94627**	Screw–Hex. (3/4” Long)
		–––––––– Note ––––––
		94786 Screw–Hex. (1/2” Long)
198	**293934**	Screw–Shut-Off
199	**492649**	Valve–Shut-Off
199A	**297563**	Valve–Shut-Off
240	**298090**	Filter–Fuel
		–––––––– Note ––––––
		393169 Filter–Fuel Used on Type No(s). 0185, 0189, 0319, 0338.
		394358 Filter–Fuel (Used on Fuel Pump Applications)
305	**94786**	Screw–Hex.
346	**94896**	Screw–Hex.
387	**494280**	Pump–Fuel
387A	**491922**	Pump–Fuel
601	**94171**	Clamp–Hose
601A	**95162**	Clamp–Hose
		–––––––– Note ––––––
		93807 Clamp–Fuel Line
788	**224123**	Bracket–Pump
861	**394462**	Kit–Fuel Pump (Walbro)
917	**223271**	Handle–Shut-Off Valve
956	**493337**	Tank–Fuel (4 Quart Plastic)
957	**493988**	Cap–Fuel Tank
958	**399517**	Valve–Shut-Off
961	**94095**	Screw–Hex.
976	**399255**	Primer–Carburetor
1101	**399256**	Tube–Injector (Includes Filter Fuel)

★ Included in Gasket Set–Part No. 492653.
● Included in Carburetor Kit–See Ref. 121.
∅ Included in Valve Overhaul Gasket Set–Part No. 498537.

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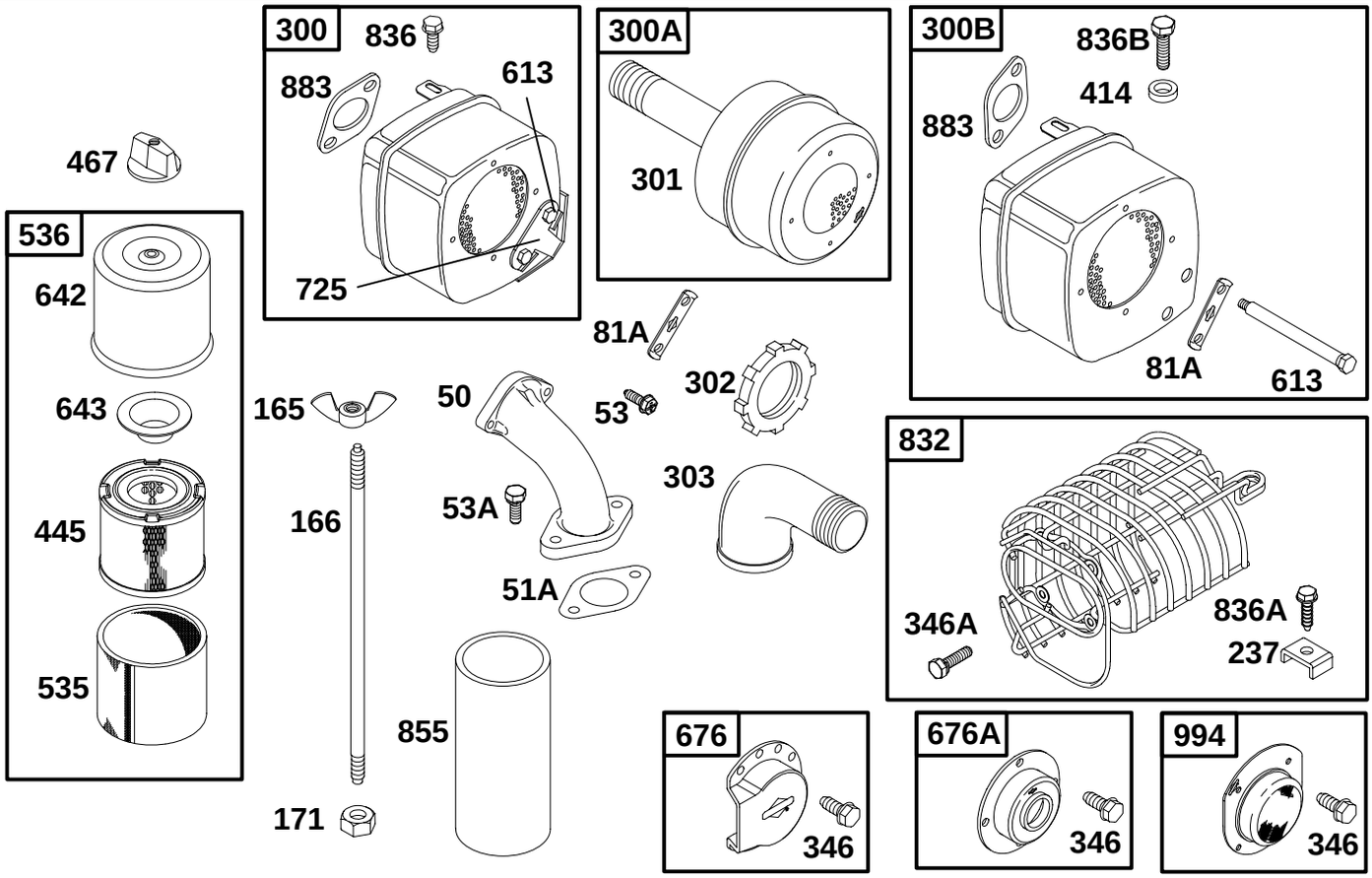
221400 to 221499



REF. NO.	PART NO.	DESCRIPTION
50	**212301**	Manifold–Intake
		–––––– Note –––––
		490051 Manifold–Intake
		Used on Type No(s). 0311, 0332, 0348.
51A	★∅●**498869**	Gasket–Carburetor Mounting
53	**93208**	Screw–Phillips
53A	**93415**	Screw–Hex.
81A	**223016**	Lock–Muffler Screw
165	**94289**	Nut–Wing
166	**231727**	Stud–Air Cleaner
		–––––– Note –––––
		93110 Screw–Socket (Plugs Stud Hole in Bottom of Carburetor)
171	**92129**	Nut–Hex.
237	**222379**	Retainer–Guard
300	**491413**	Muffler–Exhaust (Square Lo Tone)

REF. NO.	PART NO.	DESCRIPTION
300A	**391569**	Muffler–Exhaust
		–––––– Note –––––
		392989 Muffler–Exhaust
		Used on Type No(s). 0152, 0153, 0168, 0184, 0194, 0195, 0196, 0209.
300B	**491626**	Muffler–Exhaust
301	**93768**	Pipe–Muffler
		–––––– Note –––––
		93833 Pipe–Muffler
		Used on Type No(s). 0194, 0209.
302	**261564**	Locknut–Muffler
303	**91308**	Manifold–Exhaust
346	**94896**	Screw–Hex.
346A	**93587**	Screw–Hex.
414	**231109**	Spacer
445	**393957**	Filter–Air
467	**391908**	Knob
535	**271794**	Filter–Air
536	**391063**	Cleaner–Air

REF. NO.	PART NO.	DESCRIPTION
613	**93927**	Screw–Shoulder
642	**224885**	Cover–Air Cleaner
643	**222272**	Retainer–Air Filter
		93490 Screw–Hex.
676	**393761**	Deflector–Muffler
		–––––– Note –––––
		397630 Deflector–Muffler
		Used on Type No(s). 0184, 0186, 0194, 0195, 0340, 0341.
676A	**396903**	Deflector–Muffler
725	**223023**	Shield–Heat
832	**398249**	Guard–Muffler
836	**94513**	Screw–Hex.
836A	**94186**	Screw–Hex.
836B	**94885**	Screw–Hex.
855	**231145**	Stack–Air
		Use(s):
		222726 Strap–Carburetor
883	★∅**272293**	Gasket–Exhaust
994	**392390**	Arrester–Spark

★ Included in Gasket Set–Part No. 492653.
● Included in Carburetor Kit–See Ref. 121.
∅ Included in Valve Overhaul Gasket Set–Part No. 498537.

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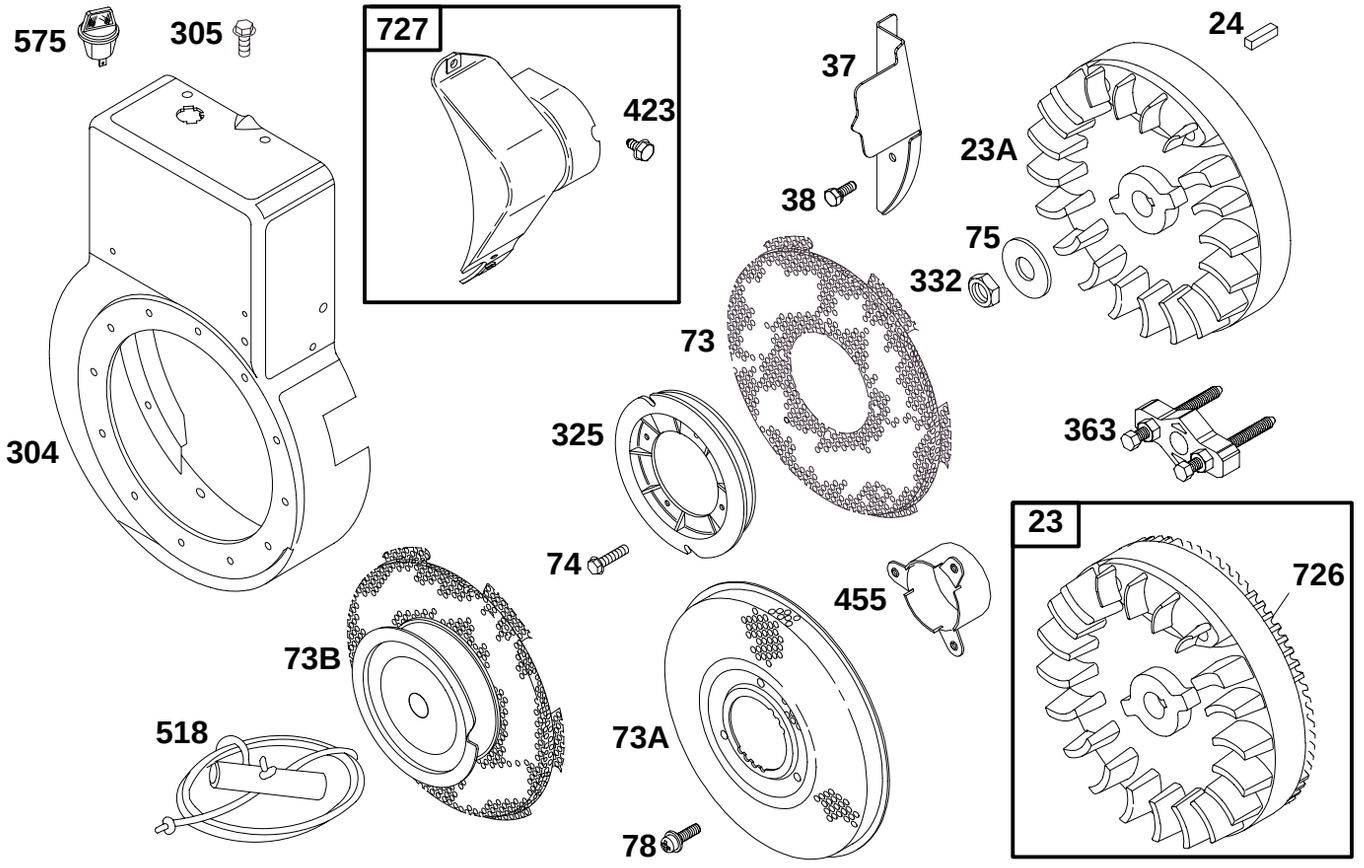

REF. NO.	PART NO.	DESCRIPTION
23	**498911**	Flywheel
		–––––––– Note ––––––
		391988 Flywheel (Used Before Code Date 96070600).
23A	**498896**	Flywheel
		–––––––– Note ––––––
		392157 Flywheel (Used Before Code Date 96070600).
24	**222698**	Key–Flywheel
37	**224886**	Guard–Flywheel (For Engines with Rope or Recoil Starter)
		–––––––– Note ––––––
		221968 Guard–Flywheel Used on Type No(s). 0167, 0185, 0205, 0315, 0326, 0342, 2174.
38	**94811**	Screw–Hex.
73	**221796**	Screen–Rotating
73A	**224517**	Screen–Rotating
73B	**496084**	Screen–Rotating
74	**94680**	Screw–Hex. (Used With Pulley)
		–––––––– Note ––––––
		93758 Screw–Hex. (Used When Pulley is Not Installed)
75	**225136**	Washer–Flywheel
78	**94626**	Screw–Phillips
304	**398595**	Housing–Blower
		–––––––– Note ––––––
		392737 Housing–Blower Used on Type No(s). 0209.
		490344 Housing–Blower Used on Type No(s). 0348.
		490446 Housing–Blower Used on Type No(s). 0194, 0195, 0311, 0332, 0344.
305	**94786**	Screw–Hex.
325	**280457**	Pulley–Starter
332	**94877**	Nut–Flywheel
363	**19203**	Flywheel Puller
423	**94625**	Screw–Shoulder
		–––––––– Note ––––––
		93410 Screw–Hex. (Used With Metal Flywheel Guard)
455	**222561**	Cup–Flywheel
518	**69932**	Rope–Starter
575	**396691**	Switch–Rotary
726	**392134**	Gear–Ring (Includes Mtg. Parts)
727	**395405**	Cover–Starter Drive (For Engines with Electric Starter)

★ Included in Gasket Set–Part No. 492653.
● Included in Carburetor Kit–See Ref. 121.
∅ Included in Valve Overhaul Gasket Set–Part No. 498537.

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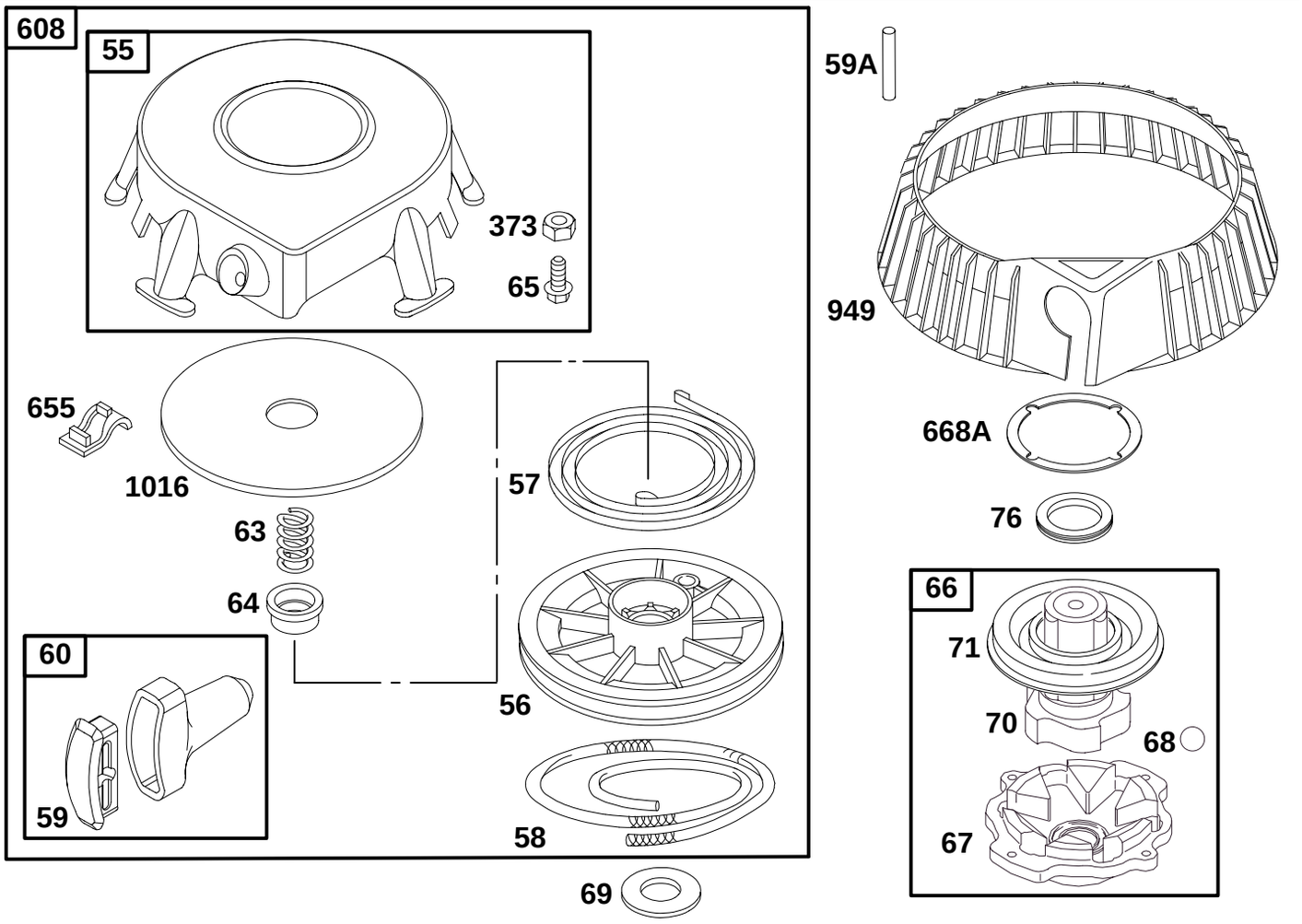

REF. NO.	PART NO.	DESCRIPTION
55	**393576**	Housing–Rewind Starter
		–––––––– Note ––––––
		398099 Housing–Rewind Starter Used on Type No(s). 0194, 0332.
56	**295871**	Pulley–Starter (Includes 63" Rope)
57	**490179**	Spring–Rewind Starter
58	**66884**	Rope–Starter (63" Long)
59	**490653**	Insert–Grip
59A	**230228**	Pin–Starter Grip
60	**490652**	Grip–Starter Rope
		–––––––– Note ––––––
		398101 Grip–Starter Rope Used on Type No(s). 0194, 0332.
63	**260414**	Spring–Ratchet
64	**281204**	Adapter–Spring
65	**94686**	Screw–Hex.
66	**399671**	Clutch–Starter
67	**394897**	Housing–Clutch
68	**63770**	Ball–Clutch
69	**66718**	Washer
70	**298799**	Ratchet–Clutch
71	**394506**	Cover–Ratchet
76	**68238**	Seal
373	**92987**	Nut–Hex.
608	**390391**	Starter–Rewind
		–––––––– Note ––––––
		397982 Starter–Rewind Used on Type No(s). 0194, 0332.
655	**222598**	Anchor–Spring
668A	**225124**	Spacer
949	**280685**	Guard–Rewind
1016	**490817**	Spacer–Rewind

★ Included in Gasket Set–Part No. 492653.
● Included in Carburetor Kit–See Ref. 121.
∅ Included in Valve Overhaul Gasket Set–Part No. 498537.

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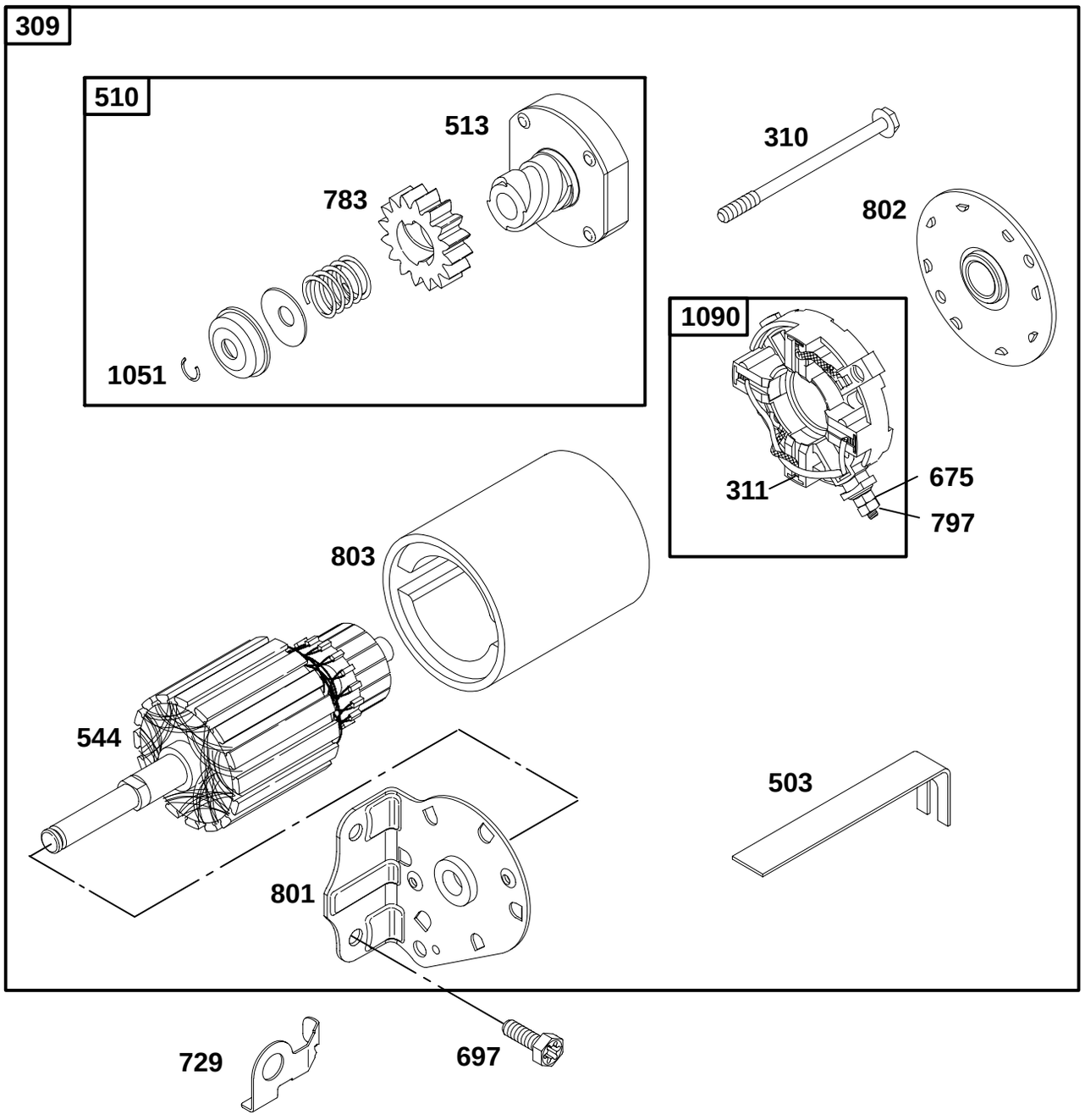

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
797	**92278**	Nut (Starter Terminal)	**802**	**497607**	Cap–End	**1051**	**263080**	Ring–Retainer
801	**394856**	Cap–Drive	**803**	**497604**	Housing–Starter (3 5/8” Housing Lgth.)	**1090**	**497605**	Retainer–Brush

★ Included in Gasket Set–Part No. 492653.
● Included in Carburetor Kit–See Ref. 121.
∅ Included in Valve Overhaul Gasket Set–Part No. 498537.

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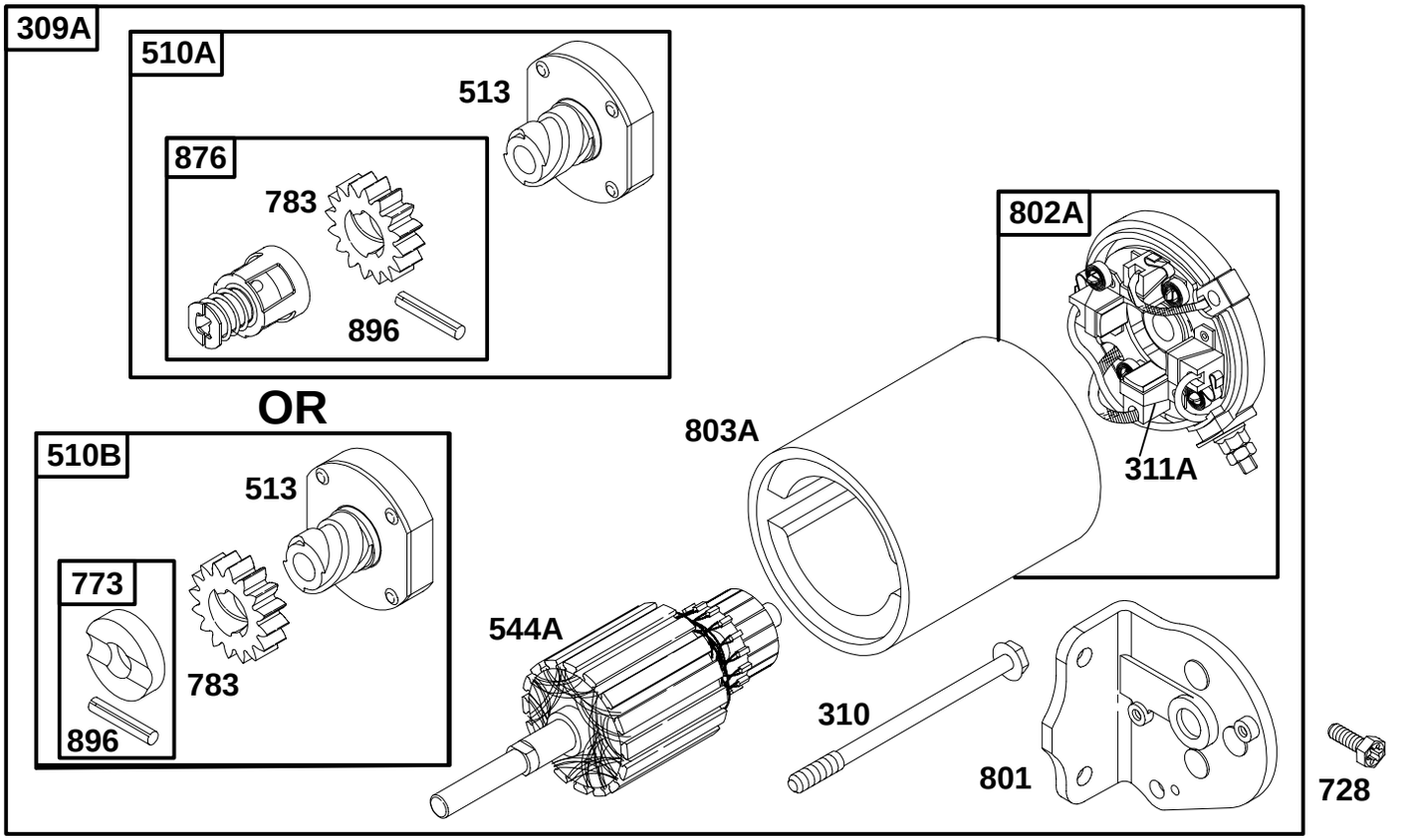

REF. NO.	PART NO.	DESCRIPTION
309A	**394805**	Motor–Starting (12 Volt With 3 21/32" Housing)
310	**94003**	Screw–Hex.
311A	**395538**	Brush Set
		–––––– Note –––––
		391705 Brush Set (For 3 1/16" Housing)
		492020 Brush Set (For 3 15/32" Housing, United Technologies Motor)

REF. NO.	PART NO.	DESCRIPTION
510A	**495878**	Drive–Starter
510B	**391461**	Drive–Starter
513	**398003**	Clutch–Drive
544A	**390837**	Armature–Starter
728	**94951**	Screw–Torx®
773	**391462**	Retainer–Clutch
783	**693059**	Gear–Starter
801	**394856**	Cap–Drive

REF. NO.	PART NO.	DESCRIPTION
802A	**395537**	Cap–End
		–––––– Note –––––
		492021 Cap–End (Used With United Technologies Motor)
803A	**398159**	Housing Starter
876	**495877**	Kit –Gear
896	**94288**	Pin–Roll

★ Included in Gasket Set–Part No. 492653.
● Included in Carburetor Kit–See Ref. 121.
∅ Included in Valve Overhaul Gasket Set–Part No. 498537.

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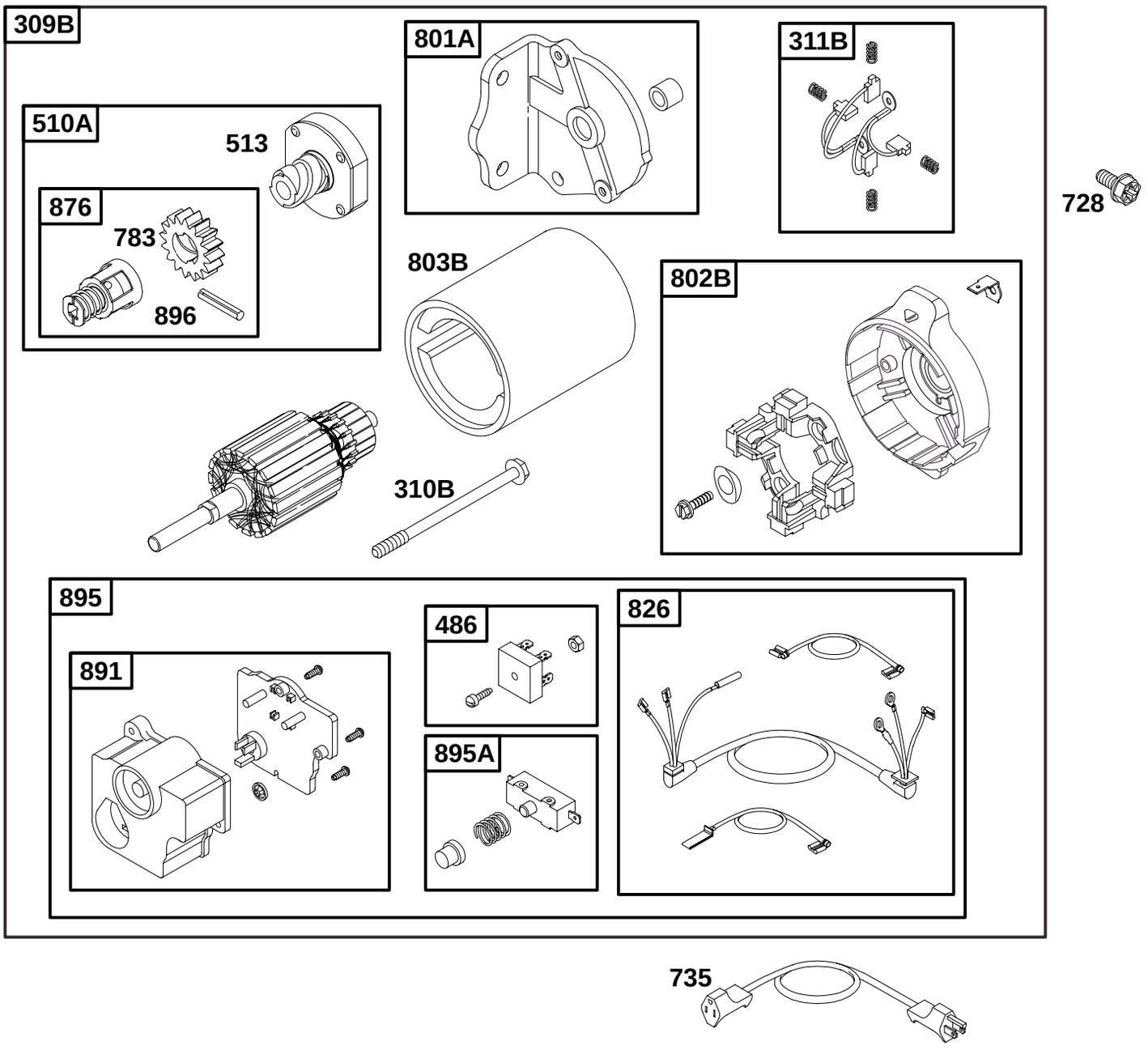

REF. NO.	PART NO.	DESCRIPTION
309B	**396505**	Motor–Starter (120 Volt)
310B	**93934**	Screw–Hex.
311B	**393612**	Brush Set
486	**393707**	Rectifier
510A	**495878**	Drive–Starter
513	**398003**	Clutch–Drive
728	**94951**	Screw–Torx®
735	**390966**	Cord–Starter
783	**280104**	Gear–Starter
801A	**492060**	Cap–Drive
802B	**491192**	Cap–End
803B	**491008**	Housing–Starter
826	**393706**	Harness–Wiring
876	**495877**	Kit–Gear
891	**393705**	Housing–Switch
895	**393486**	Switch–Starting
895A	**393708**	Switch–Starting
896	**94288**	Pin–Roll

★ Included in Gasket Set–Part No. 492653.
● Included in Carburetor Kit–See Ref. 121.
∅ Included in Valve Overhaul Gasket Set–Part No. 498537.

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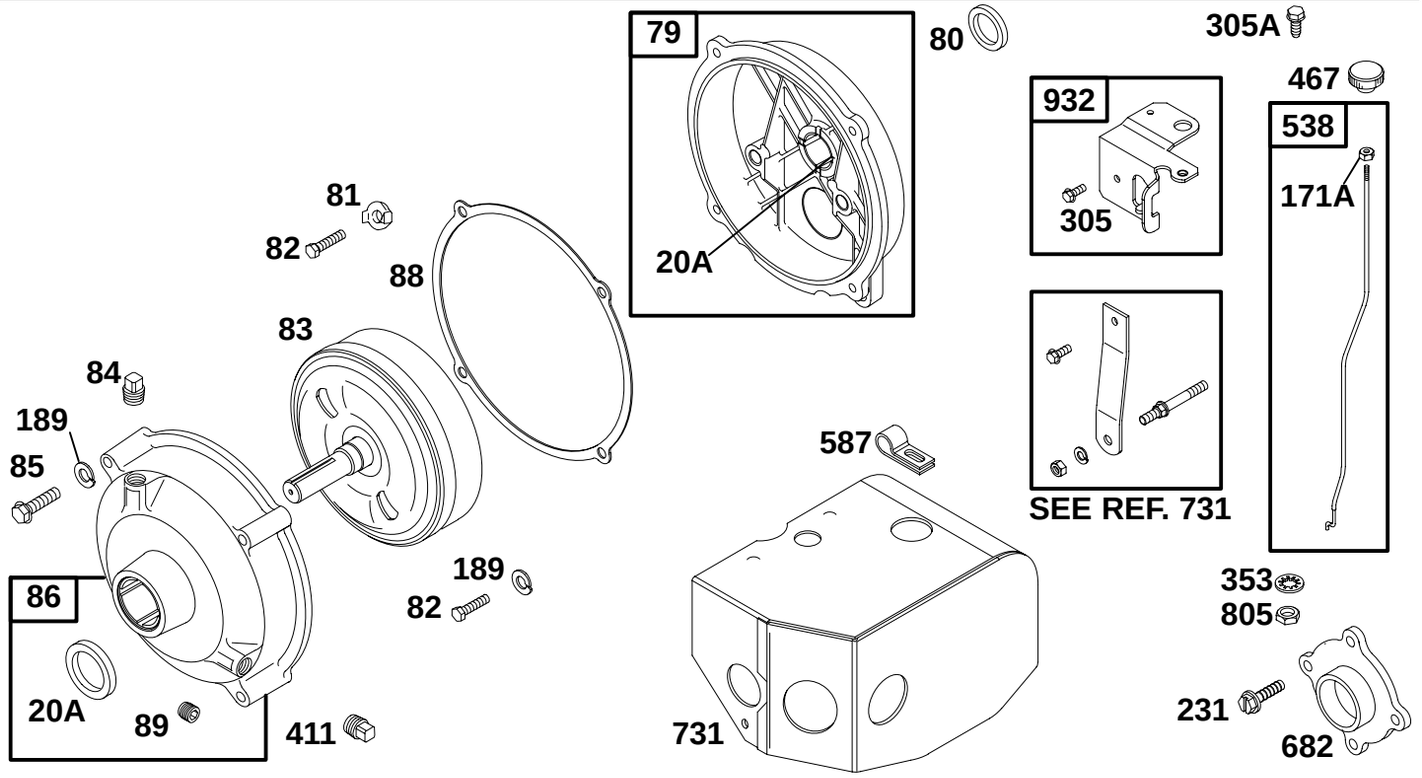

REF. NO.	PART NO.	DESCRIPTION
20A	⋆**391086**	Seal–Oil
79	**296179**	Case–Reduction Gear
80	**27884**	Gasket–Gear Case
81	**220234**	Lock–Screw Head
82	**92502**	Screw–Hex.
83	**495985**	Shaft–Auxiliary Drive
84	**94918**	Plug–Breather
85	**91386**	Screw–Hex.
86	**296053**	Cover–Assembly Gear
88	**27328**	Gasket–Cover
89	**91488**	Plug–Oil
171A	**90356**	Nut–Hex.
189	**90366**	Washer–Lock
231	**94238**	Screw–Slotted Hex.
305	**93042**	Screw–Hex.
305A	**94786**	Screw–Hex.
353	**94281**	Washer–Lock
411	**94886**	Plug–Oil Drain
467	**391908**	Knob
538	**396085**	Rod–Control

REF. NO.	PART NO.	DESCRIPTION
587	**220162**	Clamp–Cable
682	**211516**	Shield–Clutch
731	**399158**	Hood–Snow
		Use(s):
		222710 Strap–Hood
		94896 Screw–Hex. (Hood to Strap)
		93490 Screw–Hex. (Hood to Blower Hsg.)
		Certain Applications also use the Following:
		94931 Stud–Hex. Drive (Strap to Crankcase Cover)
		94314 Nut–Hex.
		90366 Washer–Lock
		–––––– Note –––––
		490172 Hood–Snow
		Use(s):
		223825 Strap–Hood
		94896 Screw–Hex. (Hood to Strap)
		93490 Screw–Hex. (Hood to Blower Hsg.)
		Used on Type No(s). 0311, 0344, 0348.
		490173 Hood–Snow
		Use(s):
		223825 Strap–Hood
		94896 Screw–Hex. (Hood to Strap)
		93490 Screw–Hex. (Hood to Blower Hsg.)
		93640 Screw–Hex. (Hood to Cyl. Head)
		90832 Washer–Lock
		Used on Type No(s). 0332.
805	**94189**	Nut–Hex.
932	**396084**	Guide–Rod

⋆ Included in Gasket Set–Part No. 492653.
● Included in Carburetor Kit–See Ref. 121.
∅ Included in Valve Overhaul Gasket Set–Part No. 498537.

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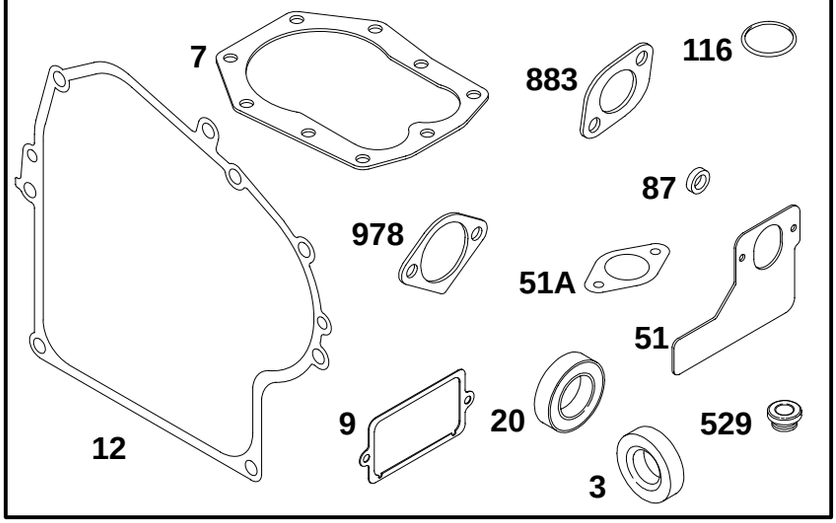
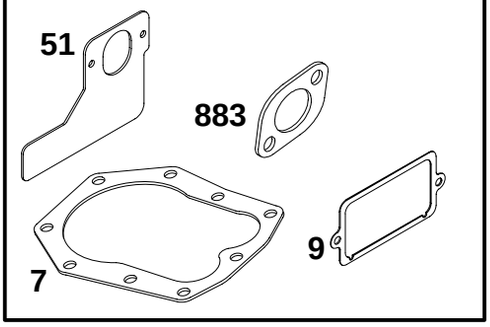
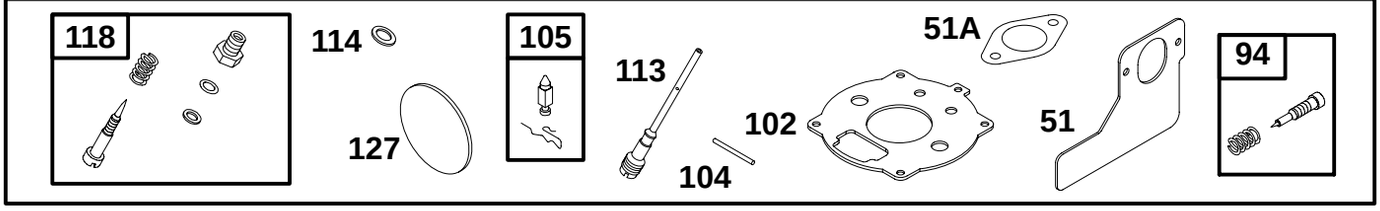
358 GASKET SET



1095 VALVE OVERHAUL GASKET SET



121 CARBURETOR KIT



S REF. NO.	PART NO.	DESCRIPTION
3	★391086	Seal–Oil
7	★∅271866	Gasket–Cylinder Head
9	★∅27803	Gasket–Breather
12	★272125	Gasket–Crankcase (.015” Thick, Standard)
		–––––––– Note ––––––
		★**272219** Gasket–Crankcase (.005” Thick)
		★**272220** Gasket–Crankcase (.009” Thick)
20	★291675	Seal–Oil
51	★●270267	Gasket–Intake
51A	★∅●498869	Gasket–Carburetor Mounting
87	★491323	Seal–Governor Shaft
94	●292681	Valve–Idle Adjusting
102	●270268	Gasket–Carburetor Body
104	●230896	Pin–Float Hinge
105	●394681	Valve–Needle
113	●394730	Nozzle–Carburetor
		–––––––– Note ––––––
		●**390950** Nozzle–Carb. (Used Before Code Date 81060200).
		390395 Nozzle–Carb. (Used Before Code Date 81060200). Used on Type No(s). 0130, 0131, 0132, 0139, 0141, 0149, 2070, 2073.
114	●68667	Gasket–Nozzle
116	★271170	Seal–O-Ring
118	●99525	Valve–High Speed
		Include(s):
		22235 Washer
		26336 Spring–Needle Valve
		65978 Seal–O-Ring
		394033 Valve–Idle Adjusting
121	394989	Carburetor Kit
		–––––––– Note ––––––
		391071 Carburetor Kit (Used Before Code Date 81060200).
127	●221747	Plug–Welch
358	492653	Gasket Set
529	★281370	Seal–Fill Tube
883	★∅272293	Gasket–Exhaust
978	★271736	Gasket
1095	498537	Gasket Set–Valve Overhaul

★ Included in Gasket Set–Part No. 492653.
● Included in Carburetor Kit–See Ref. 121.
∅ Included in Valve Overhaul Gasket Set–Part No. 498537.

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