Illustrated Parts List Model Series 206400 to 206499

TYPE NUMBERS 0036, 0049, 0100.

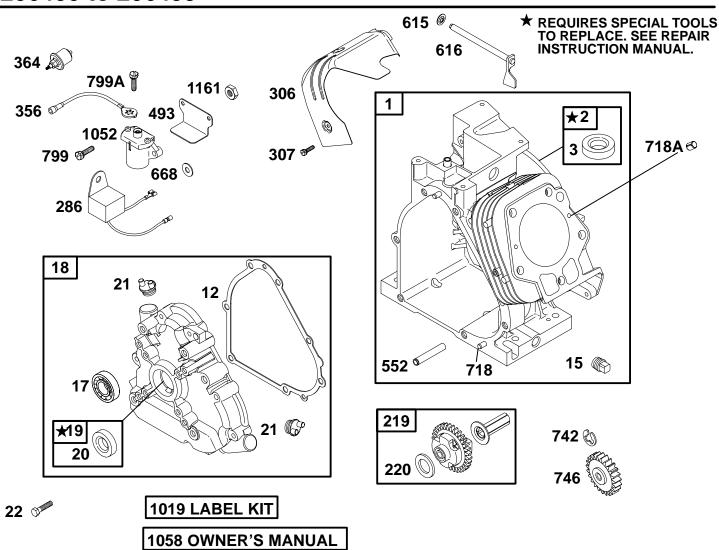
TO FIND THE CORRECT NUMBER OF THE PART YOU NEED: FOLLOW THE INSTRUCTIONS BELOW

- A. Refer to Engine Model, Type and Code Number that is stamped on the blower housing of engine. Engine type numbers such as 0123 01 are listed only as 0123 in most instances. The two digits (01 or 02, etc.) to the right of the space may be required for more accurate parts identification in some instances. Select the Illustrated Parts List covering the correct Model Series and Type Number.
- B. Refer to the Illustrations and compare the original part with Illustration. The number next to the illustration is the Reference Number. Assemblies include all parts shown in frames. All parts shown in assembly frames having individual reference numbers can be purchased separately.
- C. After the Reference Number has been identified, refer to the Numerical text, where Reference and Primary Part Number are listed. THE PRIMARY PART IS USED ON ALL TYPE NUMBERS EXCEPT THOSE TYPE NUMBERS UNDER "NOTE."
- D. If a "Note" appears below the Primary Part Number, it means that this part differs from the Primary Part for certain types. If your Type number is listed under "Note," order the part referred to at the "Note."
- E. If your Engine Type Number does not appear after any part number listed under "Note," use the Primary Part Number.
- F. For Engine Type Numbers not covered by this book, check other Parts Lists having the same engine model or contact your source of supply.

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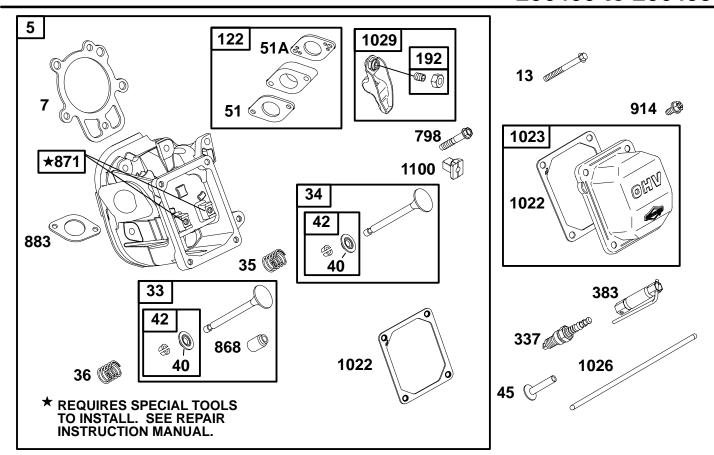
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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1 2 3 12 15 17 18 19 20 21 22 219	495657 *391086 *694953 94916 695434 695372 495657 *391086 281658 695174	Cylinder Assembly Kit-Bushing/Seal Seal-Oil (Magneto Side) Gasket-Crankcase Plug-Oil Drain Bearing-Ball Cover-Crankcase Kit-Bushing/Seal Seal-Oil (PTO Side) Cap-Oil Fill Screw (Crankcase Cover) Gear-Governor	220 286 306 307 356 364 493 552 615 616 668	695186 694677 94680 695366 695365 694861 694674	Screw (Cylinder Shield) Wire—Stop Terminal—Oil Plug Bracket—Mounting Bushing—Governor Crank Retainer—Governor Shaft Crank—Governor	718 718A 742 746 799 799A 1019 1052 1058	695178 692564 694679 695446 695447 695442 694858	(Oil Sensor) Screw (Oil Sensor) Klt-Label Sensor-Oil Owner's Manual Emission Engine)

 $[\]star$ Included in Gasket Set–Ref. No. 358. Δ Included in Valve Overhaul Kit–Ref. No. 1033.

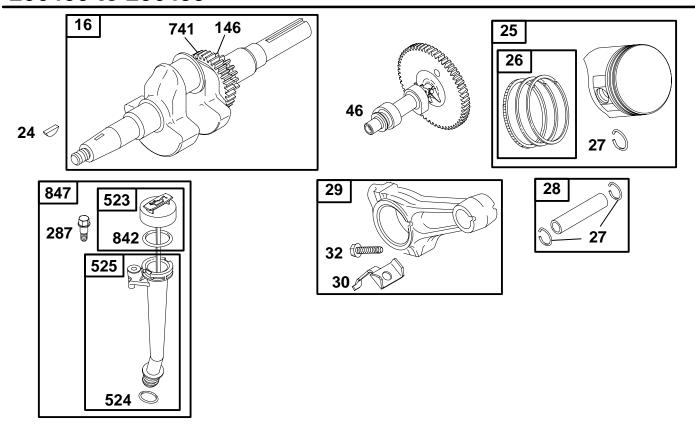
Included in Carburetor Overhaul Kit–Ref. No. 121.
 Included in Carburetor Gasket Set–Ref. No. 977.



REF. PART NO. NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
5 694873 7 ★∆694872 13 690360 33 499596 34 499597 35 694865 36 694865	Head-Cylinder Gasket-Cylinder Head Screw (Cylinder Head) Valve-Exhaust Valve-Intake Spring-Valve (Intake) Spring-Valve (Exhaust)	42 45 51* 51A* 122* 192 337 383 798	499586 690977 \$\infty\$ \cdot \	Keeper-Valve Tappet-Valve Gasket-Intake Gasket-Intake Spacer-Carburetor Adjuster-Rocker Arm Sparkplug Wrench-Sparkplug Screw (Rocker Arm)	871 883 914	690969 ★△695398 693732 ★△690971 694690 695177 690972	Bushing-Valve Guide Gasket-Exhaust
40 263215	Retainer–Valve	868	* ∆ 690968	Seal-Valve			

 [★] Included in Gasket Set–Ref. No. 358.
 ∆ Included in Valve Overhaul Kit–Ref. No. 1033.

Included in Carburetor Overhaul Kit–Ref. No. 121.
 Included in Carburetor Gasket Set–Ref. No. 977.

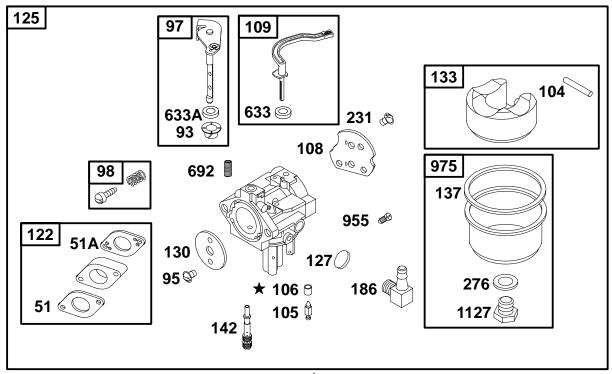


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
16		Crankshaft Note 695817 Crankshaft Used on Type No(s). 0049. Key–Flywheel	25	694003	Piston Assembly (Standard) — Note 694005 Piston Assembly (.010" O.S.)	27 28 29 30	690229 694691	Lock–Piston Pin Pin–Piston Rod–Connecting Dipper–Connecting Rod Screw
					694007 Piston Assembly (.020" O.S.) 694009 Piston Assembly (.030" O.S.)	46 146 287	694680 690979 94929	(Connecting Rod) Camshaft Key–Timing Screw (Dipstick/Tube Assembly)
			26	694004	Ring Set (Standard) 	523 524 525 741 842 847	271485 695343 691288	Dipstick O-Ring Seal (Dipstick Tube) Tube-Dipstick Gear-Timming O-Ring Seal (Dipstick) Dipstick/Tube Assembly

 [★] Included in Gasket Set–Ref. No. 358.
 ∆ Included in Valve Overhaul Kit–Ref. No. 1033.

6451-4

Included in Carburetor Overhaul Kit–Ref. No. 121.
 Included in Carburetor Gasket Set–Ref. No. 977.

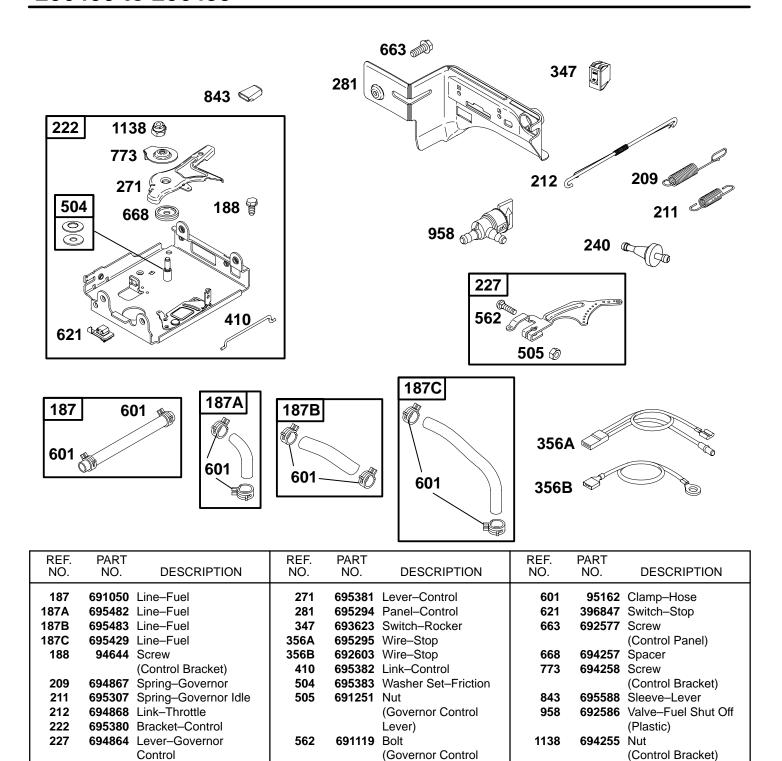


★ REQUIRES SPECIAL TOOLS TO REPLACE. SEE REPAIR INSTRUCTION MANUAL.

REF. PART NO. NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
51A*△••694875 93 •◆690602 95 94098 97 695325 98 •495800 104 •690525 105 •691782 106 •690577 108 693924 109 695329	Bushing-Throttle Shaft	125 127 130 133 137 142	●694524 690468 494381 ●◆281165 695528	Carburetor Plug-Welch Valve-Throttle Float-Carburetor Gasket-Float Bowl Nozzle-Carburetor (Strandard)	633 •	◆281164 ◆690597 •◆691326 691301 695659 495933	Screw (Choke Valve) Washer–Sealing Seal–Choke/Throttle Shaft Seal–Choke/Throttle Shaft Spring–Detent Plug–Carburetor Bowl–Float Screw (Float Bowl)

 [★] Included in Gasket Set–Ref. No. 358.
 ∆ Included in Valve Overhaul Kit–Ref. No. 1033.

Included in Carburetor Overhaul Kit–Ref. No. 121.
 Included in Carburetor Gasket Set–Ref. No. 977.



694485 Filter-Fuel

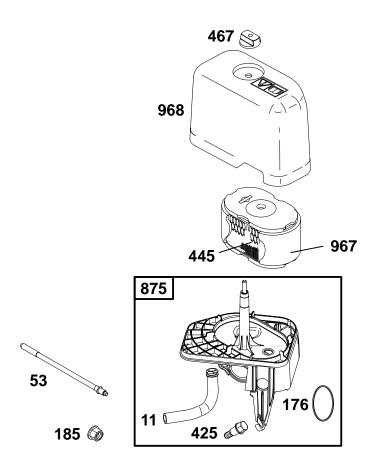
∆ Included in Valve Overhaul Kit–Ref. No. 1033.

240

Lever)

[★] Included in Gasket Set-Ref. No. 358.

Included in Carburetor Overhaul Kit-Ref. No. 121. ◆ Included in Carburetor Gasket Set-Ref. No. 977.

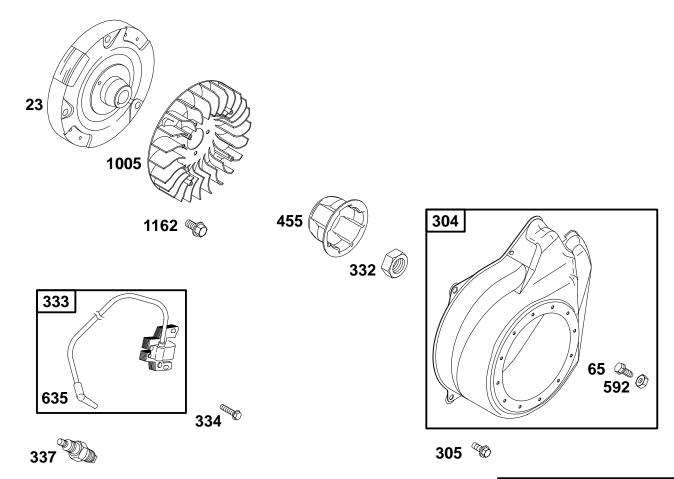


REF. PART NO. NO. DESCRIPTION	REF. PART NO. NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
11 695305 Tube–Breather 53 695433 Stud	185 94010	Nut (Air Cleaner Base)	445	695302	Filter-Air Cleaner Cartridge
(Carburetor) 176★●◆691917 O–Ring Seal	425 695181	Screw (Air Cleaner Cover)	467 875		Knob-Air Cleaner Base-Air Cleaner
(Air Cleaner Base)		(, iii Gloaner Gover)	967 968	695303	Filter–Pre Cleaner Cover–Air Cleaner
			000	000001	Covol 7 iii Cicarioi

 [★] Included in Gasket Set–Ref. No. 358.
 ∆ Included in Valve Overhaul Kit–Ref. No. 1033.

6451-7

Included in Carburetor Overhaul Kit–Ref. No. 121.
 Included in Carburetor Gasket Set–Ref. No. 977.



1036 EMISSION LABEL

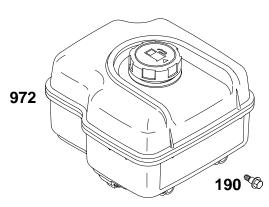
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
23 65		Flywheel Screw (Rewind Starter)	337 455 592		Sparkplug Cup-Flywheel Nut	1036	695431	Label–Emission (Used After Code Date 00063000).
304 305	695481 690960	Housing–Blower Screw (Blower Housing)	635 1005		(Rewind Starter) Boot–Sparkplug Fan–Flywheel			
332	694685	(Flywheel)						(Used Before Code Date 00070100).
333 334		Armature–Magneto Screw (Magneto Armature)				1162	94627	Screw (Flywheel Fan)

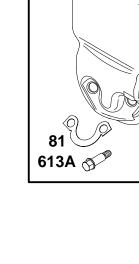
 [★] Included in Gasket Set–Ref. No. 358.
 ∆ Included in Valve Overhaul Kit–Ref. No. 1033.

6451-8

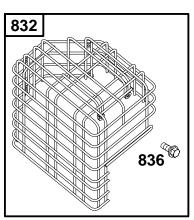
Included in Carburetor Overhaul Kit–Ref. No. 121.
 Included in Carburetor Gasket Set–Ref. No. 977.

613





300

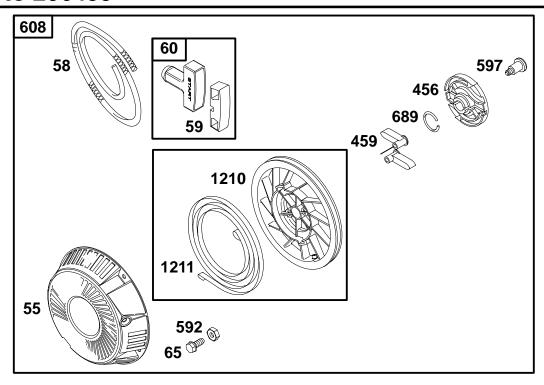


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
81 190	695400 692127	Lock-Muffler Screw	613	695312	Screw (Muffler)	836	690367	Screw (Muffler Guard)
300	695311	(Fuel Tank)	613A	695399		883 972		Gasket–Exhaust Tank–Fuel
			832	695386	Guard–Muffler			

 $[\]star$ Included in Gasket Set–Ref. No. 358. Δ Included in Valve Overhaul Kit–Ref. No. 1033.

6451–9

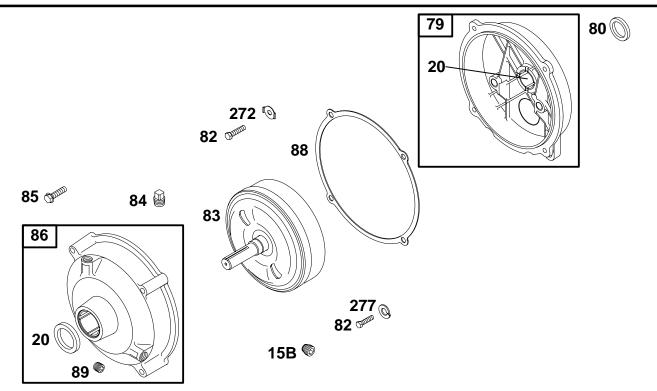
Included in Carburetor Overhaul Kit–Ref. No. 121.
 Included in Carburetor Gasket Set–Ref. No. 977.



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
55 58		Housing–Rewind Starter Rope–Starter (Cut to Length)	456 459 592			689 1210		Spring–Friction Pulley/Spring Assembly
58 59 60 65	805957 715257	Rope-Starter (Cut to Length) Insert-Grip Grip-Starter Rope Screw (Rewind Starter)	592 597 608	94943	Nut (Rewind Starter) Screw (Pawl Friction Plate) Starter–Rewind	1211	498144	Assembly (Pulley) Pulley/Spring Assembly (Spring)

 [★] Included in Gasket Set–Ref. No. 358.
 ∆ Included in Valve Overhaul Kit–Ref. No. 1033.

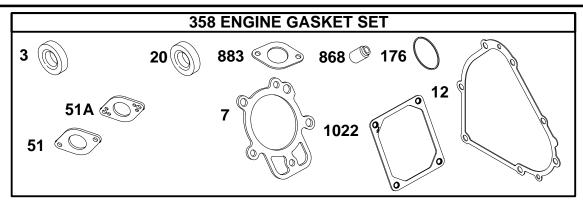
Included in Carburetor Overhaul Kit–Ref. No. 121.
 Included in Carburetor Gasket Set–Ref. No. 977.

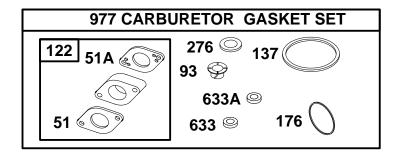


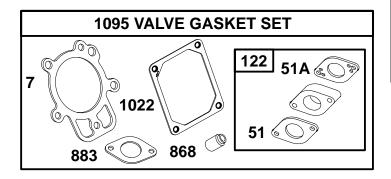
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
15B 20 79 80 82	691682 *391086 690614	Plug-Oil Drain Seal-Oil (PTO Side) Case-Gear Reduction Gasket-Gear Case	83 84 85 86	690387 691121 691076	Shaft–Auxillary Drive Plug–Breather	88 89 272 277	27328 690283 691168	Gasket–Gear Reduction Cover Plug–Oil Lock–Screw Head Washer (Gear Case to Gear Reduction)

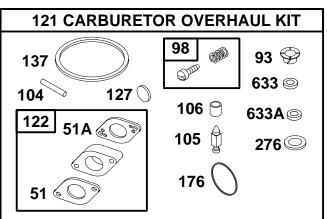
[★] Included in Gasket Set-Ref. No. 358. ∆ Included in Valve Overhaul Kit–Ref. No. 1033.

Included in Carburetor Overhaul Kit–Ref. No. 121.
 Included in Carburetor Gasket Set–Ref. No. 977.









REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
12 20 51 _* 51A _*	*694953 *391086 *4.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0	(Magneto Side) Gasket–Cylinder Head Gasket–Crankcase	127 137 176∗	•690577 695441 △••694876 •694524 •◆281165 •◆691917	Valve–Float Needle Seat–Inlet Kit–Carburetor Overhaul Spacer–Carburetor Plug–Welch Gasket–Float Bowl O–Ring Seal (Air Cleaner Base) Washer–Sealing	633A 868 883 977	•♦690597 •♦691326 *△690968 *△695398 695439 *△690971	Gasket Set-Engine Seal-Choke/Throttle Shaft Seal-Throttle Shaft (Throttle Shaft) Seal-Valve Gasket-Exhaust Gasket Set-Carburetor Gasket-Rocker Cover Gasket Set-Valve

 [★] Included in Gasket Set–Ref. No. 358.
 ∆ Included in Valve Overhaul Kit–Ref. No. 1033.

Included in Carburetor Overhaul Kit–Ref. No. 121.
 Included in Carburetor Gasket Set–Ref. No. 977.