# Illustrated Parts List Model Series 204400 to 204499

TYPE NUMBERS 0036, 0100, 0110, 0114.

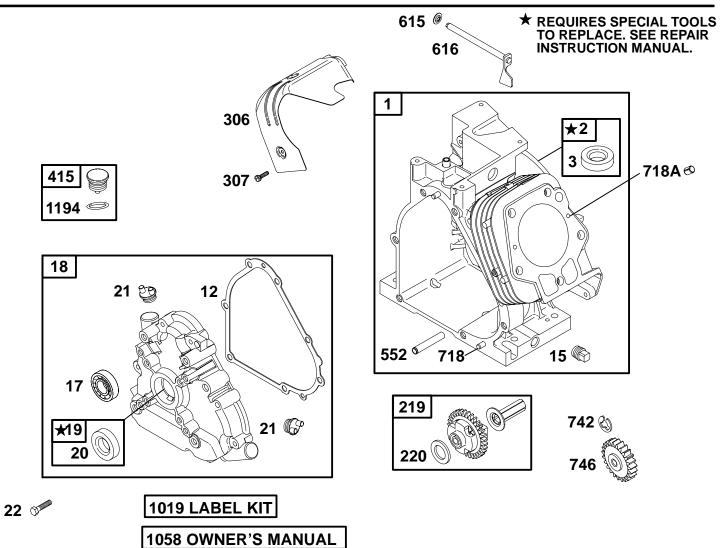
# TO FIND THE CORRECT NUMBER OF THE PART YOU NEED: FOLLOW THE INSTRUCTIONS BELOW

- A. Refer to Engine Model, Type and Code Number that is stamped on the blower housing of engine. Engine type numbers such as 0123 01 are listed only as 0123 in most instances. The two digits (01 or 02, etc.) to the right of the space may be required for more accurate parts identification in some instances. Select the Illustrated Parts List covering the correct Model Series and Type Number.
- B. Refer to the Illustrations and compare the original part with Illustration. The number next to the illustration is the Reference Number. Assemblies include all parts shown in frames. All parts shown in assembly frames having individual reference numbers can be purchased separately.
- C. After the Reference Number has been identified, refer to the Numerical text, where Reference and Primary Part Number are listed. THE PRIMARY PART IS USED ON ALL TYPE NUMBERS EXCEPT THOSE TYPE NUMBERS UNDER "NOTE."
- D. If a "Note" appears below the Primary Part Number, it means that this part differs from the Primary Part for certain types. If your Type number is listed under "Note," order the part referred to at the "Note."
- E. If your Engine Type Number does not appear after any part number listed under "Note," use the Primary Part Number.
- F. For Engine Type Numbers not covered by this book, check other Parts Lists having the same engine model or contact your source of supply.

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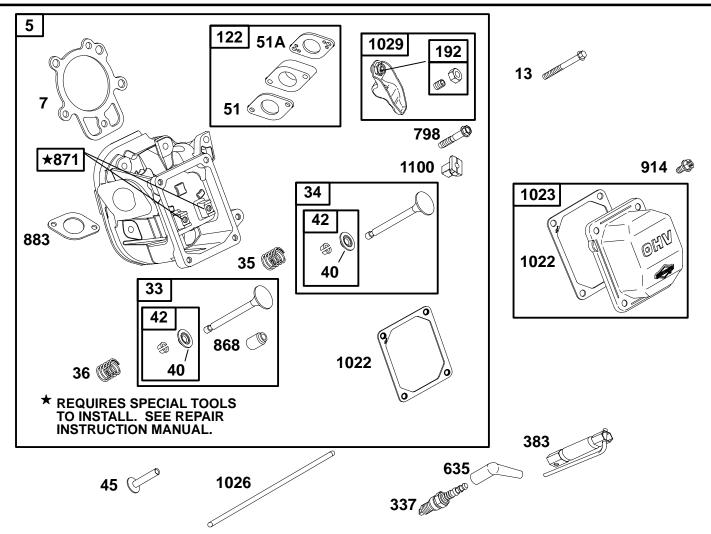
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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1 2 3		Cylinder Assembly Kit-Bushing/Seal Seal-Oil	19 20		Kit-Bushing/Seal Seal-Oil (PTO Side)	552 615		Bushing–Governor Crank Retainer–Governor
12 15		(Magneto Side) Gasket–Crankcase Plug–Oil Drain	21 22	281658 695174	Cap-Oil Fill	616 718	694675	Shaft Crank–Governor Pin–Locating
17 18		(Square Head) Bearing–Ball Cover–Crankcase	219 220		Gear-Governor Washer (Governor Gear)	718A 742 746	692564	Pin–Locating Retainer–E Ring Gear–Idler
		Note	306 307	694677 94680	Shield-Cylinder Screw (Cylinder Shield)	1019 1058 1194	274788	Kit–Label Owner's Manual O–Ring Seal
		Used on Type No(s). 0100.	415	691363	Plug			(Plug)

 $<sup>\</sup>star$  Included in Gasket Set–Ref. No. 358.  $\Delta$  Included in Valve Overhaul Kit–Ref. No. 1033.

Included in Carburetor Overhaul Kit–Ref. No. 121.
 Included in Carburetor Gasket Set–Ref. No. 977.



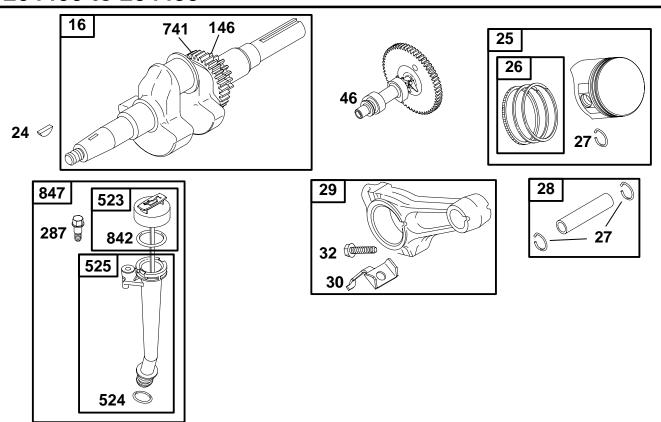
REF NO.		DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
5 7 13 33 34 35 36 40	★△694872 690360 499596 499597 694865	Head-Cylinder Gasket-Cylinder Head Screw (Cylinder Head) Valve-Exhaust Valve-Intake Spring-Valve (Intake) Spring-Valve (Exhaust) Retainer-Valve	51A∗∆	690977 ••694874 ••694875 ••694876 690083 491055 19374	Keeper–Valve Tappet–Valve Gasket–Intake Gasket–Intake Spacer–Carburetor Adjuster–Rocker Arm Sparkplug Wrench–Sparkplug Boot–Sparkplug Screw (Rocker Arm)	871 883 914	690969 ★△695398 693732 ★△690971 694690 695177 690972	Seal-Valve Bushing-Valve Guide Gasket-Exhaust Screw (Rocker Arm Cover) Gasket-Rocker Cover Cover-Rocker Arm Rod-Push Arm-Rocker Pivot-Rocker Arm

 <sup>★</sup> Included in Gasket Set–Ref. No. 358.
 ∆ Included in Valve Overhaul Kit–Ref. No. 1033.

I–3 Assemblies include all parts shown in frames.

2Q-8/2000

Included in Carburetor Overhaul Kit–Ref. No. 121.
 Included in Carburetor Gasket Set–Ref. No. 977.



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
16	695462	Crankshaft	26	694004	Ring Set (Standard) — Note ——	287	94929	(Dipstick/Tube Assembly)
		Used on Type No(s).			<b>694006</b> Ring Set	523 524		Dipstick
24	222698	0114 Key–Flywheel			(.010" O.S.) <b>694008</b> Ring Set	524	2/1485	O-Ring Seal (Dipstick Tube)
25		Piston Assembly			(.020" O.S.)	525	695343	Tube-Dipstick
		(Standard)			<b>694010</b> Ring Set	741		Gear-Timming
		Note	07	C00075	(.030" O.S.)	842	280393	O–Ring Seal
		<b>695458</b> Piston Assembly	27 28	690975 690229	Lock–Piston Pin Pin–Piston	847	695342	(Dipstick) Dipstick/Tube
		(.010" O.S.)	29		Rod–Connecting	• • • • • • • • • • • • • • • • • • • •		Assembly
		<b>695459</b> Piston	30	694692	Dipper–Connecting			-
		Assembly	32	690976	Rod			
		(.020" O.S.) <b>695460</b> Piston	32	090976	(Connecting Rod)			
		Assembly	46	694680	Camshaft			
		(.030" O.S.)	146	690979	Key-Timing			

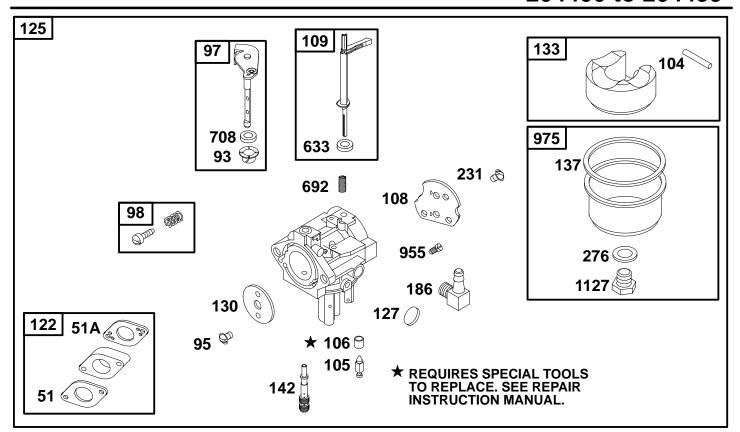
 <sup>★</sup> Included in Gasket Set–Ref. No. 358.
 ∆ Included in Valve Overhaul Kit–Ref. No. 1033.

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Assemblies include all parts shown in frames.  $^{4}$ 

2Q-8/2000

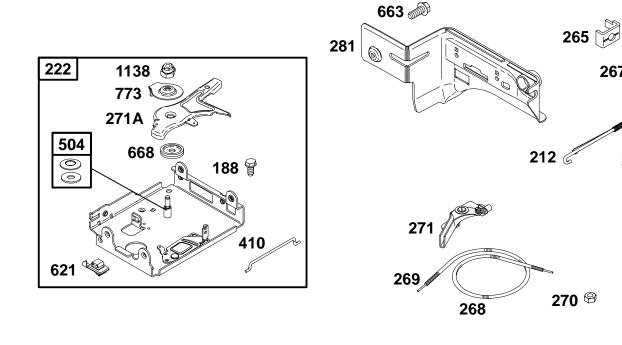
Included in Carburetor Overhaul Kit–Ref. No. 121.
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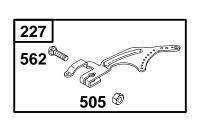


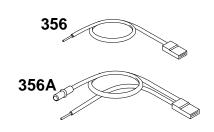
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
51A∗∠ 93 • 95	4•+694875 •◆690602 94098	Gasket–Intake Gasket–Intake Bushing–Throttle Shaft Screw (Throttle Valve) Shaft–Throttle	125 127 130 133 137	●694524 690468 494381 ●◆281165	Carburetor Plug–Welch Valve–Throttle Float–Carburetor Gasket–Float Bowl	633 ●	♦690597	(Choke Valve) Washer–Sealing Seal–Choke/Throttle Shaft
97 98 104 105 106 108	<ul><li>495800</li><li>690525</li><li>691782</li><li>690577</li><li>693924</li></ul>	Kit-Idle Speed Pin-Float Hinge Valve-Float Needle Seat-Inlet Valve-Choke			Nozzle–Carburetor (Standard) ——— Note ——— 695529 Nozzle– Carburetor (High Altitude)	692 708 • 955 975 1127	♦691326 695659 495933	(Throttle Shaft) Plug-Carburetor Bowl-Float Screw
109 122		Shaft–Choke Spacer–Carburetor	186	493496	Connector-Hose			(Float Bowl)

 $<sup>\</sup>star$  Included in Gasket Set–Ref. No. 358.  $\Delta$  Included in Valve Overhaul Kit–Ref. No. 1033.

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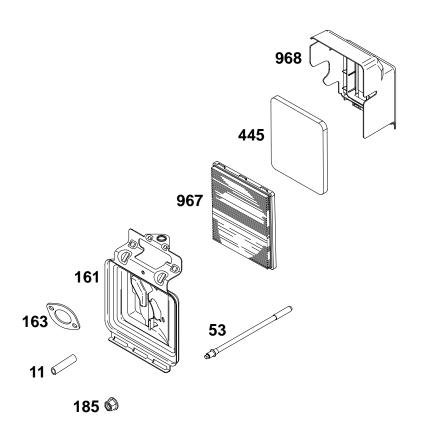
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209

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
188	94644	(Control Bracket)	269	26633	(Cut to Required	505	691251	(Governor Control
209 211 212	694868	Spring–Governor Idle Link–Throttle	270	63426	Length) Nut (Control Wire Casing)	562	691119	Lever) Bolt (Governor Control
222 227		Bracket–Control Lever–Governor Control	271 271A 281	695381	Lever-Control Lever-Control Panel-Control	621 663	396847 692577	Lever) Switch–Stop Screw
265 267	221535 692577	Clamp–Casing Screw (Casing Clamp)	356 356A	692390 695815	Wire–Stop Wire–Stop Used on Type No(s).	668 773	694257 694258	(Control Panel) Spacer Retainer
268	65616	Casing–Control Wire (Cut to Required Length)	410 504	695382 695383	0114	1138	694255	Nut (Control Bracket) (High Speed Control)
		3.7						( 3 - 1 - 1 - 1 - 1 - 1

 <sup>★</sup> Included in Gasket Set–Ref. No. 358.
 ∆ Included in Valve Overhaul Kit–Ref. No. 1033.

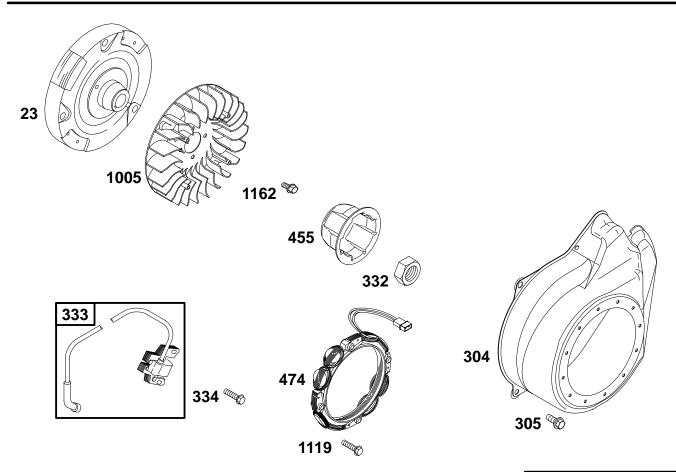
Included in Carburetor Overhaul Kit–Ref. No. 121.
 Included in Carburetor Gasket Set–Ref. No. 977.



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
		Tube-Breather	161	695384	Base–Air Cleaner Gasket–Air Cleaner	967 968	491588 493537	DESCRIPTION  Filter–Air Cleaner Cartridge Filter–Pre Cleaner Cover–Air Cleaner

 <sup>★</sup> Included in Gasket Set–Ref. No. 358.
 ∆ Included in Valve Overhaul Kit–Ref. No. 1033.

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 Included in Carburetor Gasket Set–Ref. No. 977.

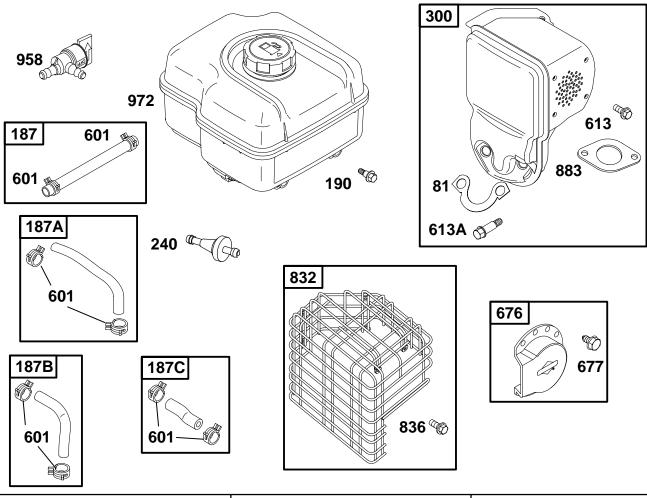


#### **1036 EMISSIONS LABEL**

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
23	694954	Flywheel Note 695485 Flywheel	305 332	690960 694685	(Blower Housing)	1036	695431	Label–Emissions (Used After Code Date 00063000).
		Used on Type No(s). 0110.	333		(Flywheel) Armature–Magneto			Note 695431 Label-
304	694687	Housing–Blower ——— Note ———	334	94731	Screw (Magneto Armature)			Emissions (Used Before Code
		695481 Housing- Blower	455 474	695466	Cup-Flywheel Alternator	1119	93621	
		Used on Type No(s). 0110.	1005	694684	Fan-Flywheel	1162	94627	(Alternator) Screw (Flywheel Fan)
								(i iywiloori ali)

Included in Gasket Set–Ref. No. 358.
 Included in Valve Overhaul Kit–Ref. No. 1033.

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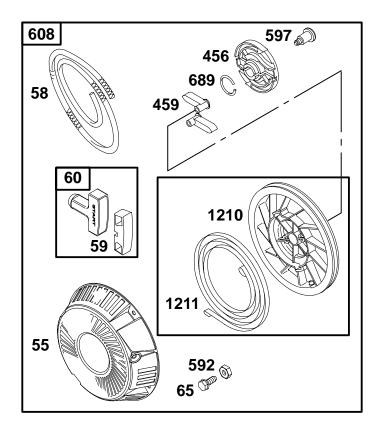
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
81 187 187A	691050 695429	Lock-Muffler Screw Line-Fuel Line-Fuel	601 613	95162 695312 695399	(Muffler)	832 836	690367	(Mufler Guard)
187B 187C 190			613A 676		(Muffler) Deflector–Muffler	958	692586	Gasket–Exhaust Valve–Fuel Shut Off (Plastic)
240 300	694485 695311	(Fuel Tank) Filter–Fuel Muffler	677	94896	(Direct Out) Screw (Muffler Deflector)	972	694260	Tank-Fuel

 <sup>★</sup> Included in Gasket Set–Ref. No. 358.
 △ Included in Valve Overhaul Kit–Ref. No. 1033.

Assemblies include all parts shown in frames.

2Q-8/2000

Included in Carburetor Overhaul Kit–Ref. No. 121.
 Included in Carburetor Gasket Set–Ref. No. 977.



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
55	695288	Housing-Rewind	144		Pulley-Starter	689		Spring–Friction
	000000	Starter	456		Plate–Pawl Friction	1210	498144	Pulley/Spring
58	693389	•	459 500		Pawl–Rachet			Assembly
59	205057	(Cut to Length) Insert–Grip	592	94908	(Rewind Starter)	1211	108111	(Pulley) Pulley/Spring
60		Grip-Starter Rope	597	94943	Screw	1211	430144	Assembly
65		Screw	001	0-10-10	(Pawl Friction Plate)			(Spring)
		(Rewind Starter)	608	695287	Starter–Rewind			(9)

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