

138400 to 138499

Illustrated Parts List Model Series 138400 to 138499

TYPE NUMBERS

0035, 0038, 0042,
0047, 0084, 0120,
0131, 0132, 0133,
0144, 0145, 0155,
0159, 0284.

TO FIND

**THE CORRECT NUMBER OF THE PART YOU NEED:
FOLLOW THE INSTRUCTIONS BELOW**

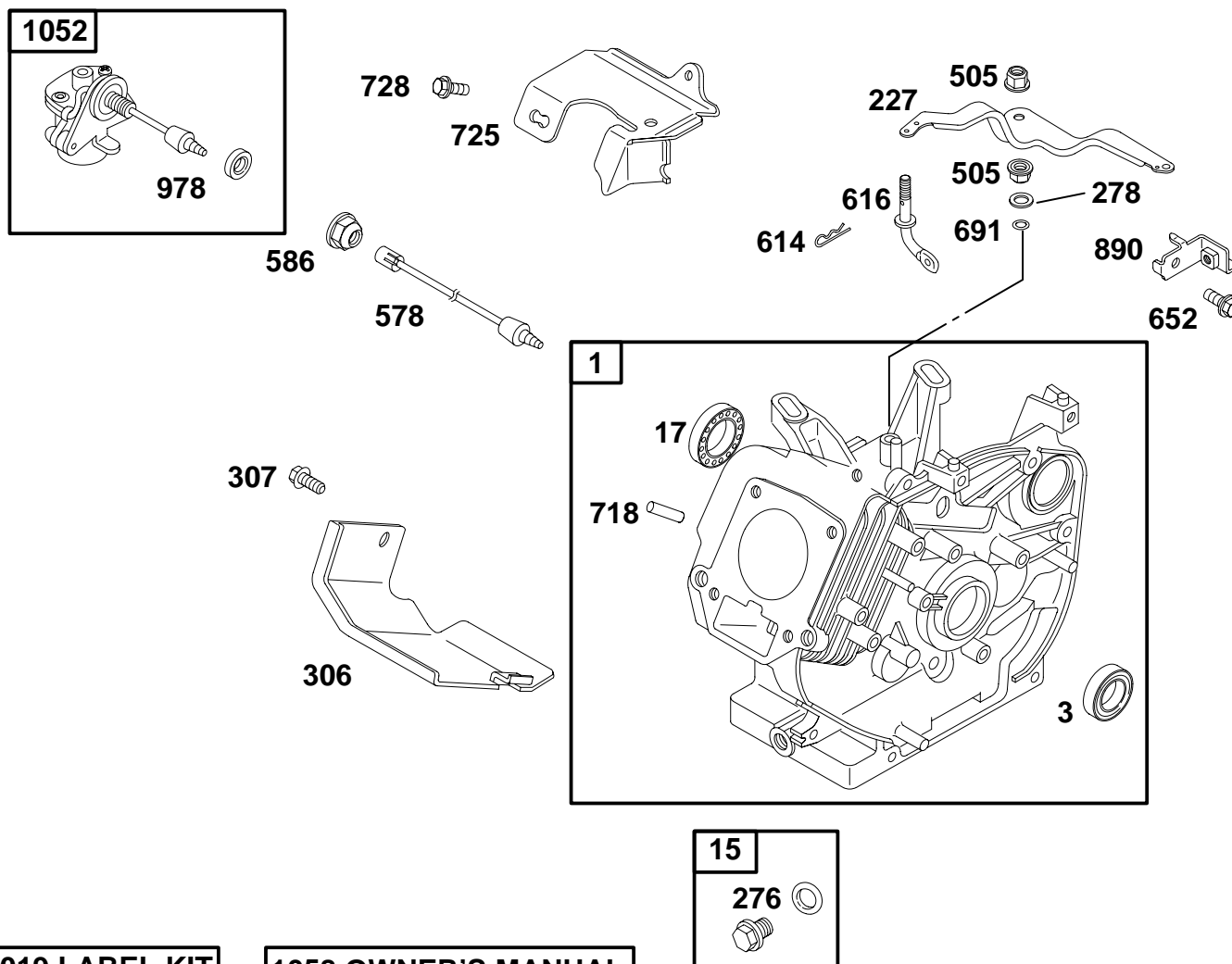
- A. Refer to Engine Model, Type and Code Number that is stamped on the blower housing of engine. Engine type numbers such as 0123 01 are listed only as 0123 in most instances. The two digits (01 or 02, etc.) to the right of the space may be required for more accurate parts identification in some instances. Select the Illustrated Parts List covering the correct Model Series and Type Number.
- B. Refer to the Illustrations and compare the original part with Illustration. The number next to the illustration is the Reference Number. Assemblies include all parts shown in frames. All parts shown in assembly frames having individual reference numbers can be purchased separately.
- C. After the Reference Number has been identified, refer to the Numerical text, where Reference and Primary Part Number are listed. **THE PRIMARY PART IS USED ON ALL TYPE NUMBERS EXCEPT THOSE TYPE NUMBERS UNDER "NOTE."**
- D. If a "Note" appears below the Primary Part Number, it means that this part differs from the Primary Part for certain types. If your Type number is listed under "Note," order the part referred to at the "Note."
- E. If your Engine Type Number does not appear after any part number listed under "Note," use the Primary Part Number.
- F. For Engine Type Numbers not covered by this book, check other Parts Lists having the same engine model or contact your source of supply.

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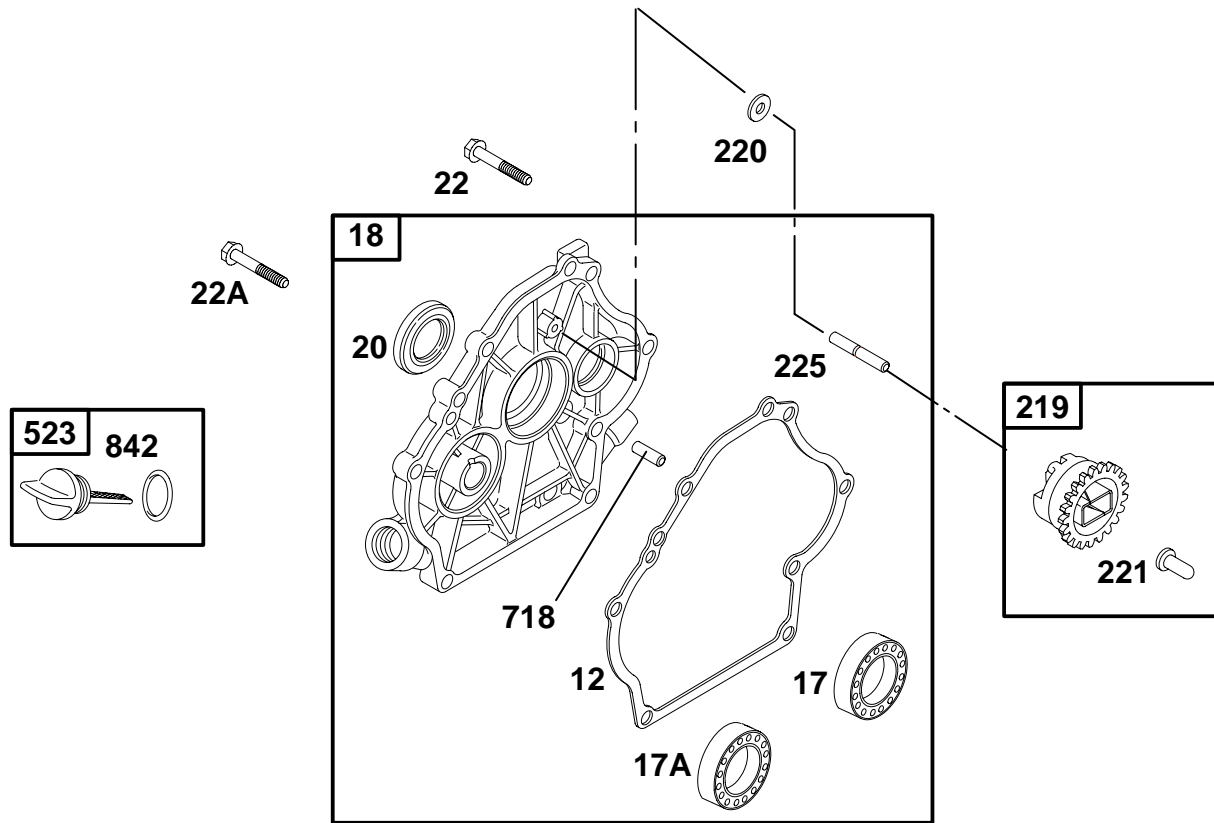
138400 to 138499



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION			
1	715461	Cylinder Assembly	276	★710004	Sealing Washer	691	★710055	Governor Shaft Seal			
	Note			278	710058		Washer (Governor Control Lever)	718	710005	Pin—Locating	
	715462	Cylinder Assembly		306	710063		Shield—Cylinder	725	710102	Shield—Heat	
	Used on Type No(s). 0084, 0155, 0284.			307	710023		Screw (Cylinder Shield)	728	710023	Screw (Heat Shield)	
	715528	Cylinder Assembly		505	710059		Nut (Governor Control Lever)	890	715136	Support Bracket	
	Used on Type No(s). 0120, 0131, 0133, 0144, 0145.			578	710308		Wire Assembly	978	★710091	Oil Gard® Gasket	
	3	★710000		Oil Seal (Magneto Side)	586		710090	Nut (Oil Sensor)	1019	715031	Label Kit
	15	715000		Oil Drain Plug	614		710056	Pin—Retainer	1052	715353	Oil Sensor
	17	710003		Ball Bearing	616		710636	Crank—Governor	1058	273678	Owner's Manual (Used After Code Date 97063000).
	227	710051		Governor Control Lever	652		710023	Screw (Support Bracket)	Note		
							273126 Owner's Manual (Used Before Code Date 97070100).				

● Included in Carburetor Overhaul Kit—Ref. No. 121.
 ★ Included in Engine Gasket Set—Ref. No. 358.

◆ Included in Carburetor Gasket Set—Ref. No. 977.
 Δ Included in Valve Gasket Set—Ref. No. 1095.

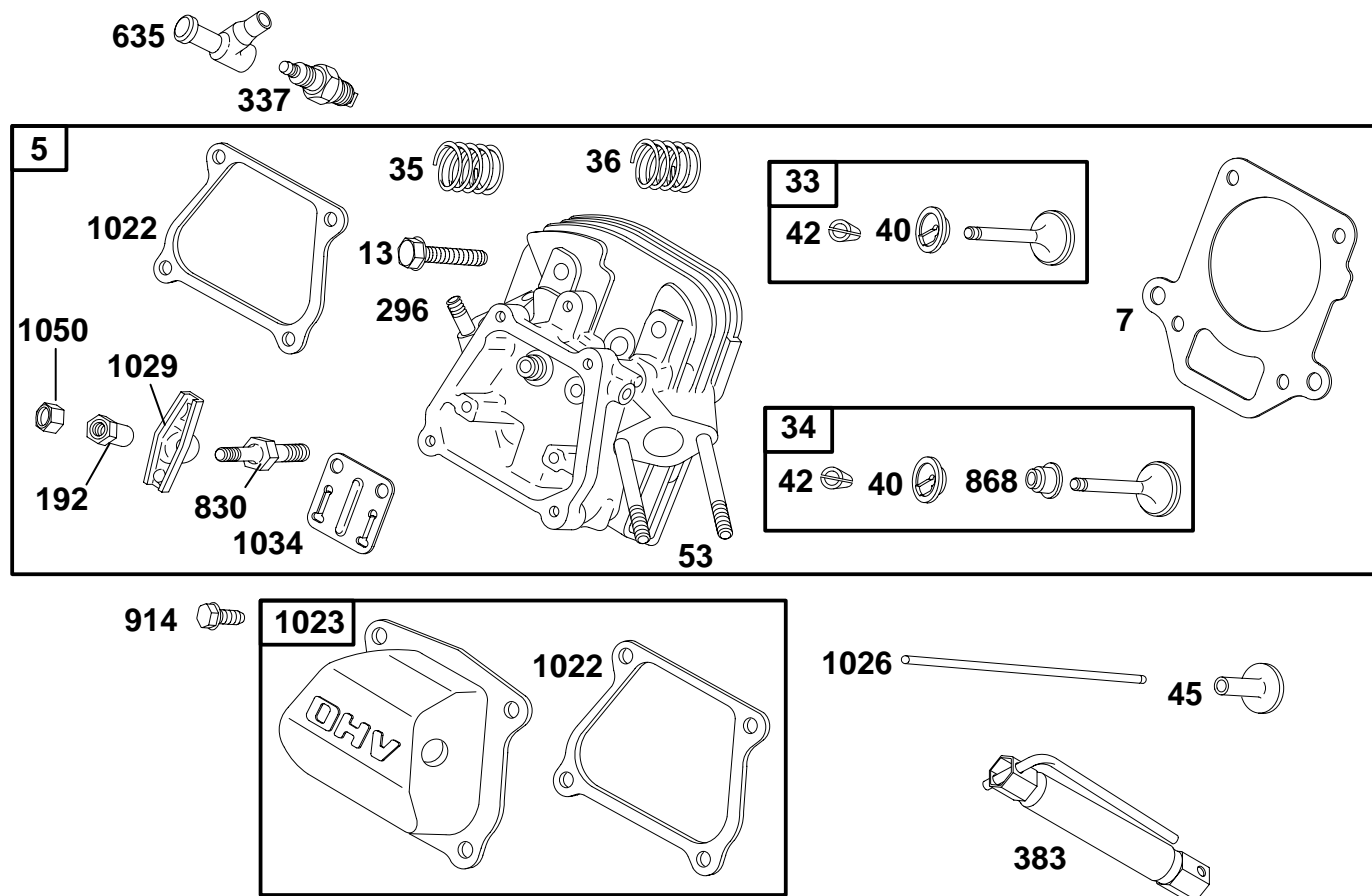


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
12	★710628	Crankcase Gasket	20	★710215	Oil Seal (PTO Side)	220	710035	Washer (Governor Gear)
17	710003	Ball Bearing			Note	221	710027	Governor Cup
17A	710790	Ball Bearing Used on Model Series 138462.			★710788 Oil Seal (PTO Side) Used on Model Series 138462.	225	710028	Governor Gear Shaft
18	715463	Crankcase Cover Note	22	710032	Screw (Crankcase Cover)	523	715588	Dipstick
		715597 Crankcase Cover Used on Model Series 138462. Include(s): 710790 Ball Bearing	22A	710306	Screw (Crankcase Cover)	718	710005	Pin-Locating
			219	715341	Governor Gear	842	★710029	Dipstick/Tube Seal

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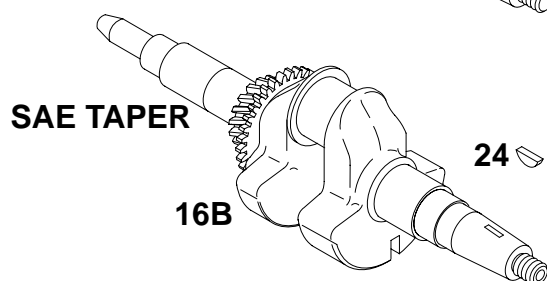
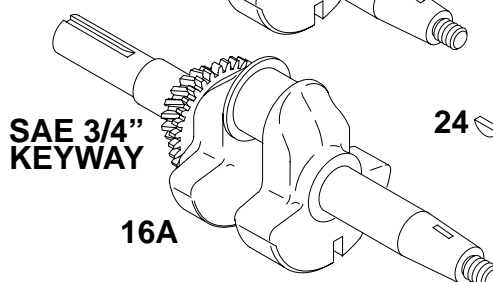
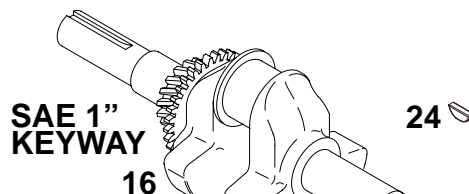
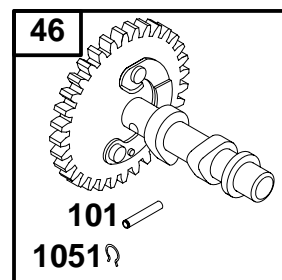
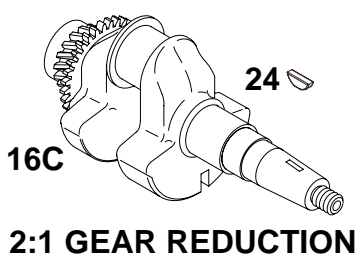
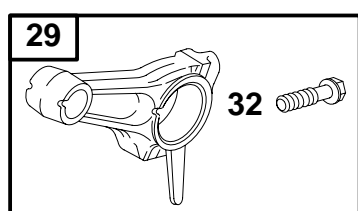
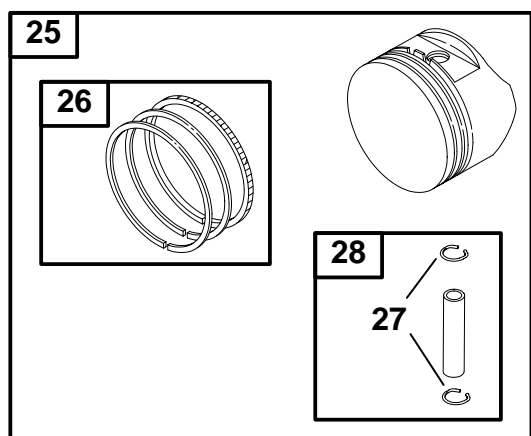


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
5	715444	Cylinder Head	45	710008	Valve Tappet	868	Δ710019	Valve Seal
7	★Δ710624	Cylinder Head Gasket	53	710148	Stud (Carburetor)	914	710023	Screw (Rocker Arm Cover)
13	710020	Screw (Cylinder Head)	192	710015	Rocker Arm Adjuster	1022	★Δ710626	Gasket-Rocker Cover
33	715445	Exhaust Valve	296	710099	Stud (Exhaust Muffler)	1023	715450	Rocker Arm Cover
34	715446	Intake Valve	337	491055	Spark Plug	1026	710622	Push Rod
35	710011	Valve Spring (Intake)	383	19374	Wrench-Spark Plug	1029	710014	Rocker Arm
36	710011	Valve Spring (Exhaust)	635	710634	Spark Plug Boot	1034	710017	Push Rod Guide
40	710012	Valve Retainer	830	710016	Stud (Rocker Arm)	1050	710007	Nut (Rocker Arm)
42	715130	Valve Keeper						

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 Δ Included in Valve Gasket Set-Ref. No. 1095.

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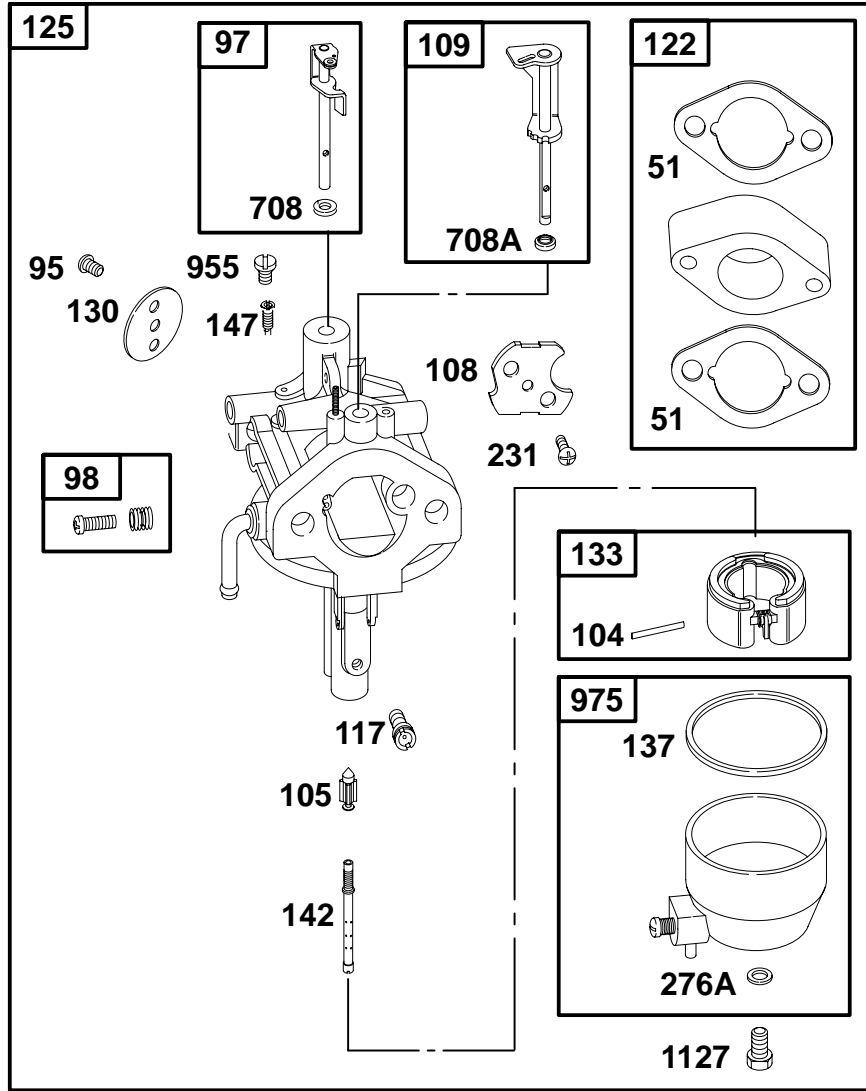


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
16	715426	Crankshaft Used on Type No(s). 0035, 0084, 0120, 0133, 0155, 0159, 0284.	25	715594	Piston Assembly (Standard)	29	715427	Connecting Rod (Standard)
16A	715499	Crankshaft Used on Type No(s). 0047.		715596	Piston Assembly (.010 O.S.)		715502	Connecting Rod (.020 Undersize)
16B	715469	Crankshaft Used on Type No(s). 0038, 0042.	26	715452	Ring Set (Standard)	32	710095	Screw (Connecting Rod)
16C	715592	Crankshaft Used on Model Series 138462.		715453	Ring Set (.010 O.S.)	46	715451	Camshaft ———— Note ———— 715606 Camshaft Used on Model Series 138462.
24	710037	Flywheel Key		715454	Ring Set (.020 O.S.)	101	710616	Shaft Pin ———— Note ———— 710340 Shaft Pin Used on Model Series 138462.
			27	710040	Piston Pin Lock	1051	710039	Ring-Retaining
			28	715455	Piston Pin			

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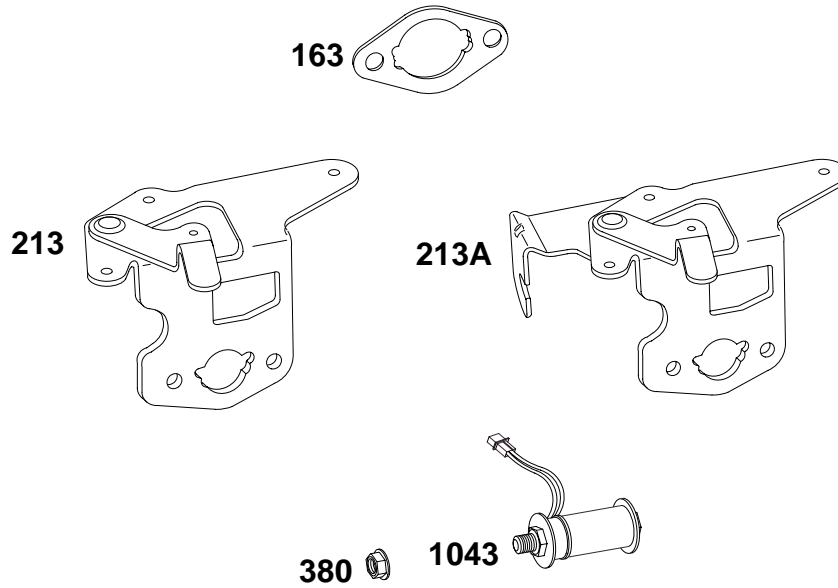
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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
51	710060	Intake Gasket	122	715034	Carburetor Spacer	276A	◆	Sealing Washer (Sold in Kit Only)
95	710672	Screw (Throttle Valve)	125	715473	Carburetor	708	●	Dust Seal (Throttle Shaft, Sold in Kit Only)
97	715480	Throttle Shaft			Note	708A	●	Dust Seal (Choke Shaft, Sold in Kit Only)
		Note	130	710671	Throttle Valve	955	710679	Plug-Carburetor
		715685 Throttle Shaft Used on Type No(s). 0042.	133	715477	Carburetor Float	975	715476	Float Bowl
98	715478	Idle Speed Kit	137	◆	Float Bowl Gasket (Sold in Kit Only)	1127	710667	Screw (Float Bowl Mounting)
104	710663	Float Hinge Pin	142	710664	Carburetor Nozzle			
105	710661	Float Needle Valve	147	710883	Pilot Jet			
108	710674	Choke Valve			Note			
109	715479	Choke Shaft			710720 Pilot Jet (High Altitude)			
117	710881	Main Jet	231	710672	Screw (Choke Valve)			
		Note						
		710719 Main Jet (High Altitude)						

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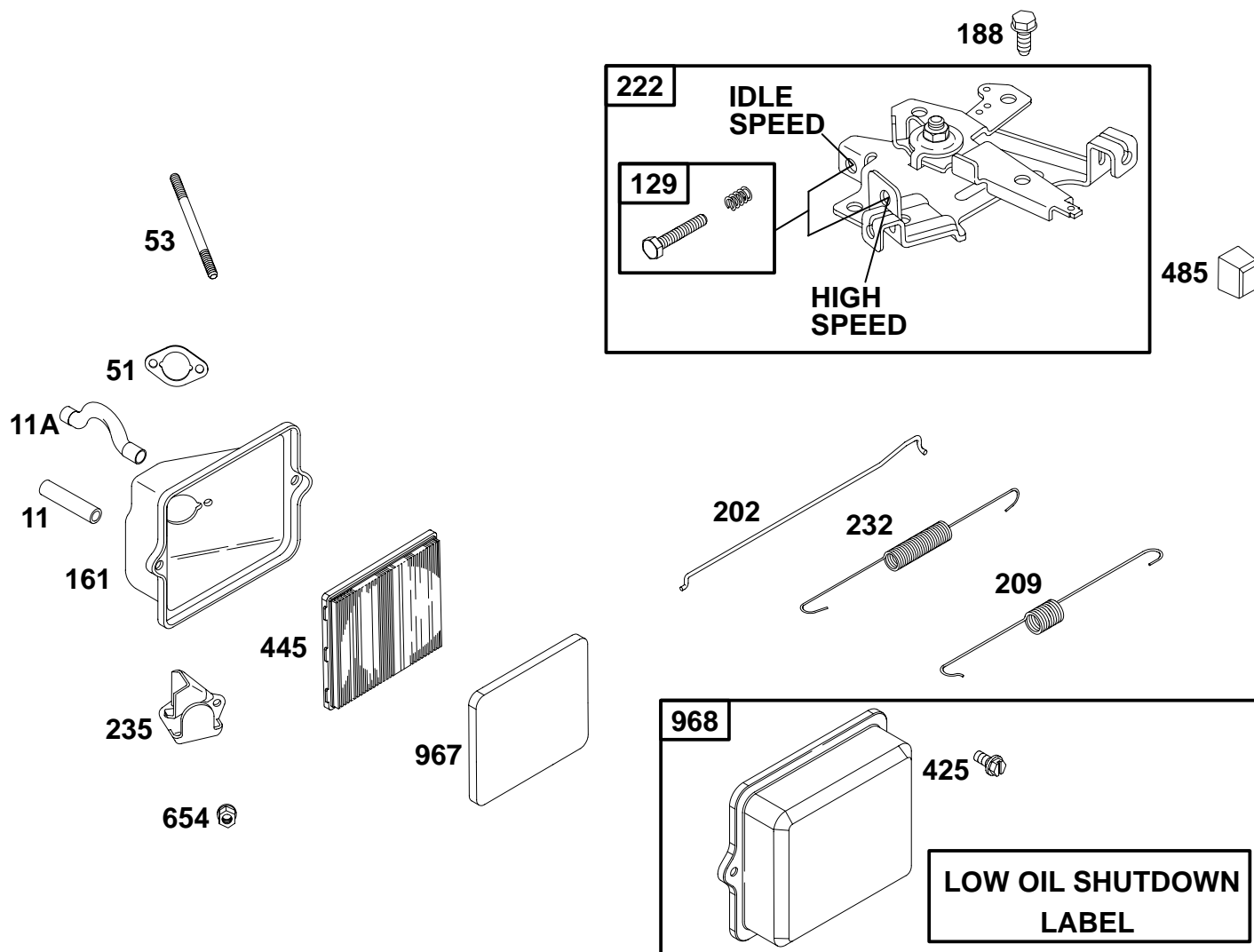


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
163	710639	Air Cleaner Gasket	213A	710731	Choke Control Bracket Used on Type No(s). 0042.	380	710081	Nut (Electro Magnet)
213	710635	Choke Control Bracket				1043	692955	Electro Magnet

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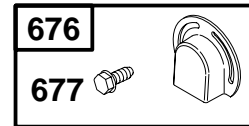
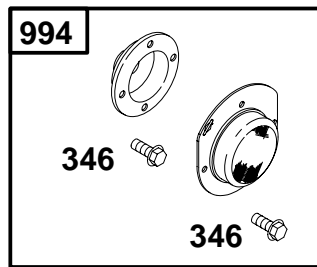
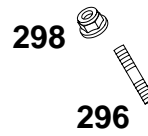
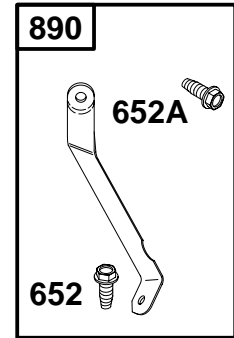
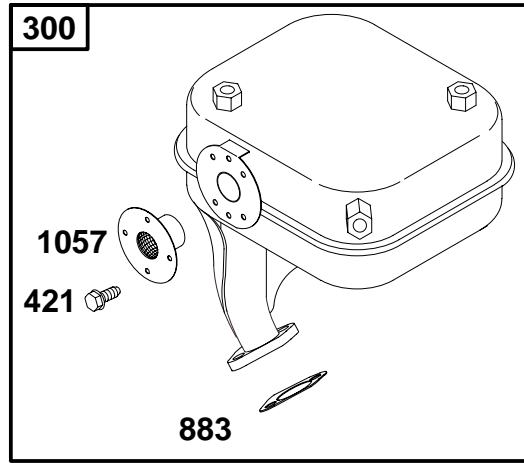
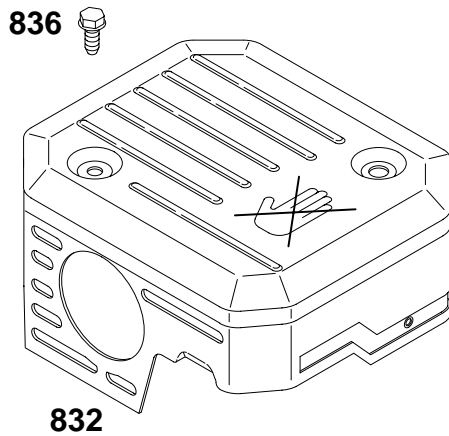
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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
11	710115	Breather Tube	161	710521	Air Cleaner Base	222	715025	Control Bracket
11A	710450	Breather Tube Used on Type No(s). 0042.	188	710057	Screw (Control Bracket)	<p style="text-align: center;">————— Note —————</p>		715046 Control Bracket Used on Type No(s). 0038, 0042, 0132.
51	710060	Intake Gasket	202	710637	Mechanical Governor Link	232	710638	Governor Link Spring
53	710148	Stud (Carburetor)	209	710702	Governor Spring	235	710522	Fuel Spray Shield
129	715024	Governor Speed Screw (High and Idle Speed Adjustment)	<p style="text-align: center;">————— Note —————</p>		710703 Governor Spring Used on Type No(s). 0042, 0131, 0132.	425	694515	Screw (Air Cleaner Cover)
<p style="text-align: center;">————— Note —————</p>			710704 Governor Spring Used on Type No(s). 0038.	445	491588	Filter—Air Cleaner Cartridge		
	715170	Governor Speed Screw (High and Idle Speed Adjustment) Used on Type No(s). 0038, 0042, 0132.			485	280715	Control Knob	
					654	710068	Nut (Carburetor)	
					967	491435	Pre-Cleaner Filter	
					968	692321	Cover—Air Cleaner	

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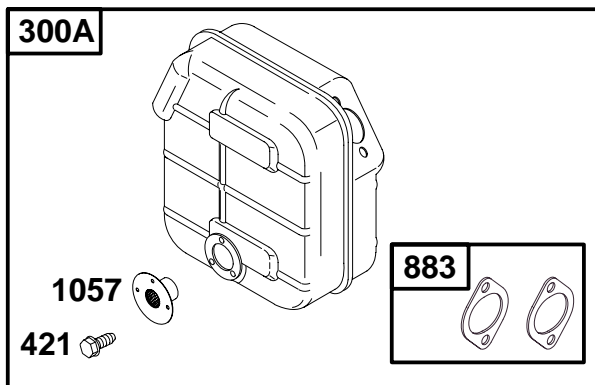
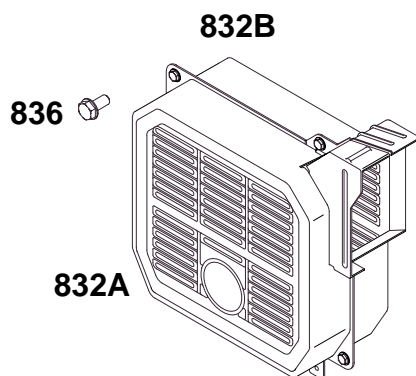


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
296	710099	Stud (Exhaust Muffler)	652	710248	Screw (Support Bracket)	832	710656	Guard-Muffler
298	710090	Muffler/Elbow Locknut	652A	710057	Screw (Support Bracket)	836	710074	Screw (Muffler Guard)
300	715508	Muffler-Exhaust	676	715230	Muffler Deflector	883	Δ710082	Gasket-Exhaust
346	93705	Screw (Spark Arrester)	677	93705	Screw (Muffler Deflector)	890	715319	Support Bracket
421	710307	Screw (Outlet Screen)				994	715491	Spark Arrester
						1057	710329	Outlet Screen

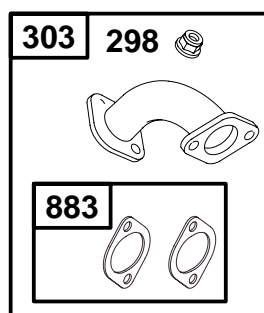
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NOTE: This muffler is intended for replacement purposes only and is not to be used for retrofitting to engines with different exhaust systems.

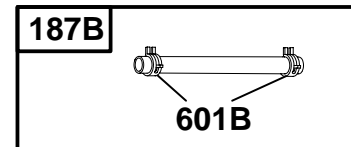
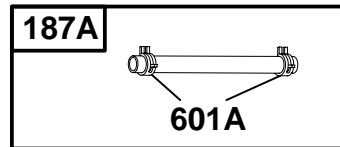
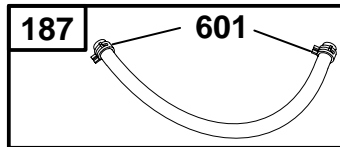
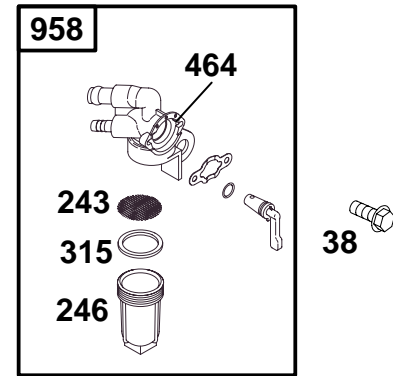
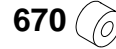
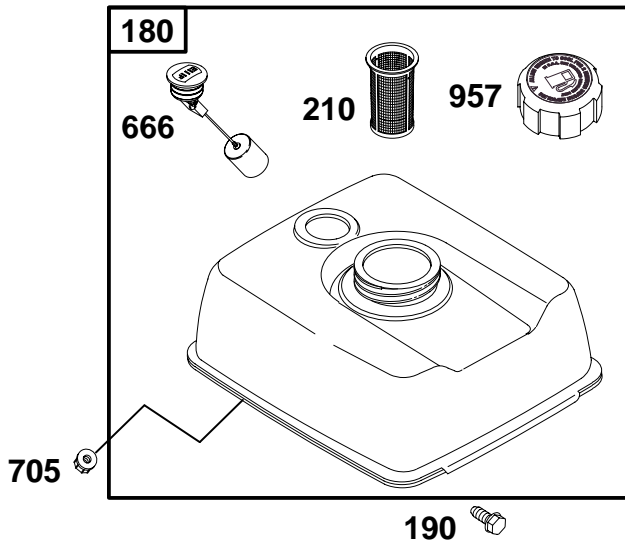


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
298	710090	Muffler/Elbow Locknut	832A	710793	Guard-Muffler (Low Mount, Front)	883	Δ★710082	Gasket-Exhaust
300A	715602	Muffler-Exhaust (Low Mount)	832B	710794	Guard-Muffler (Low Mount, Rear)	1057	710329	Outlet Screen
303	715603	Exhaust Elbow (Low Mount)	836	710074	Screw (Muffler Guard)			
421	710307	Screw (Outlet Screen)						

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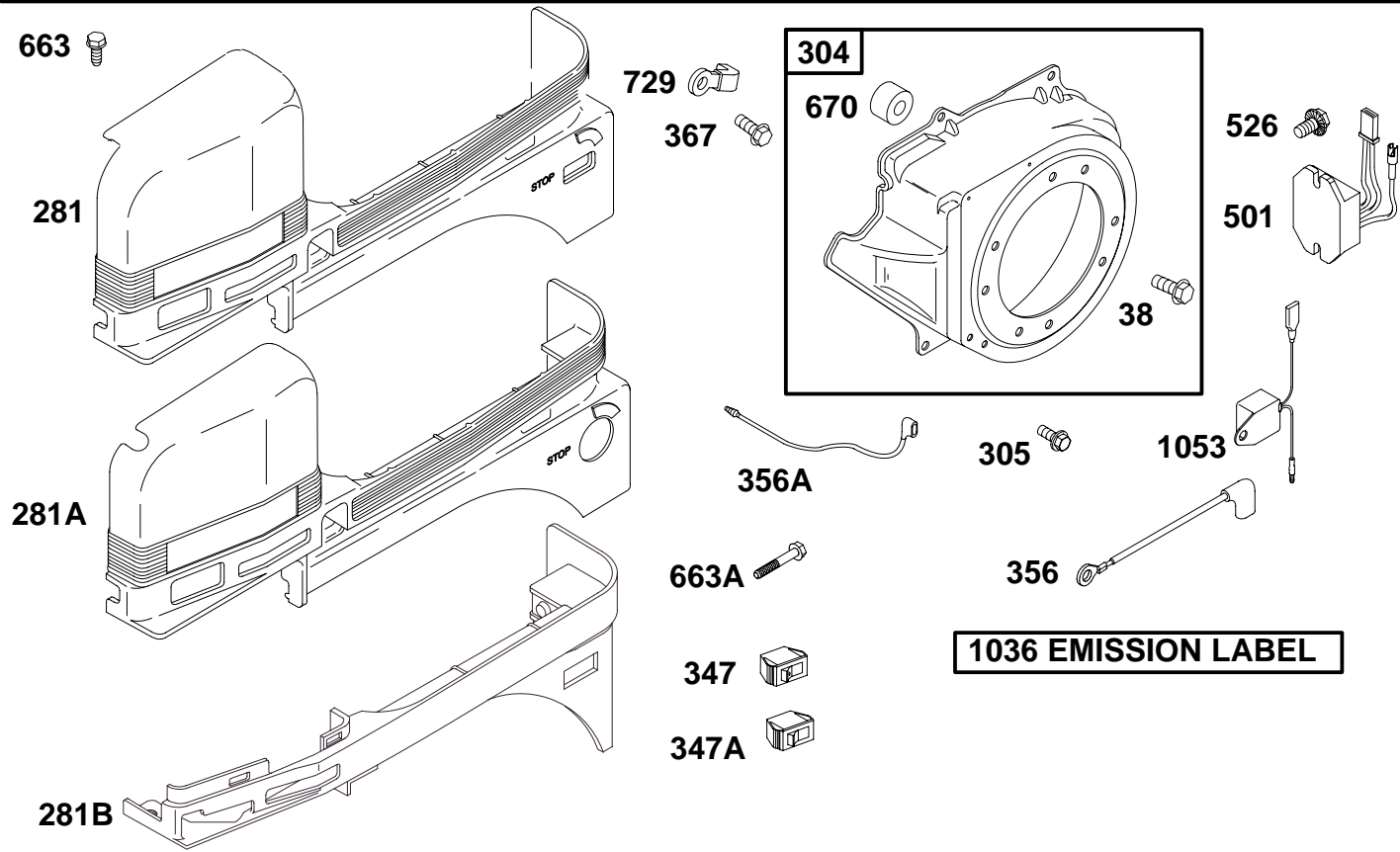


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION		
38	710160	Screw (Fuel Shut-Off Valve)	187A	715126	Fuel Line (4mm ID) (Shut Off Valve To Carburetor) (Cut to Required Length)	243	710071	Screen-Filter		
180	715431	Fuel Tank	187B	298049	Fuel Line (0.25 in. ID) (Carburetor To Filter) (Cut to Required Length)	246	710070	Bowl-Filter		
		Note		190	710023	Screw (Fuel Tank)	315	★710072	O-Ring Seal (Filter Bowl)	
		715663 Fuel Tank Used on Type No(s). 0159.			240	298090	Fuel Filter	464	★710069	O-Ring Seal (Fuel Shut-Off Valve)
		715691 Fuel Tank Used on Type No(s). 0120, 0144.			210	710065	Strainer-Fuel	601	710067	Clamp-Hose
187	715125	Fuel Line (8mm ID) (Fuel Tank To Shut Off Valve) (Cut to Required Length)			240	298090	Fuel Filter	601A	710075	Clamp-Hose
					240	298090	Fuel Filter	601B	95162	Clamp-Hose
					666	710066	Gauge-Fuel	670	710159	Spacer-Fuel Tank
					705	710068	Nut (Fuel Tank)	705	710068	Nut (Fuel Tank)
					957	710490	Fuel Tank Cap	958	715027	Fuel Shut-Off Valve

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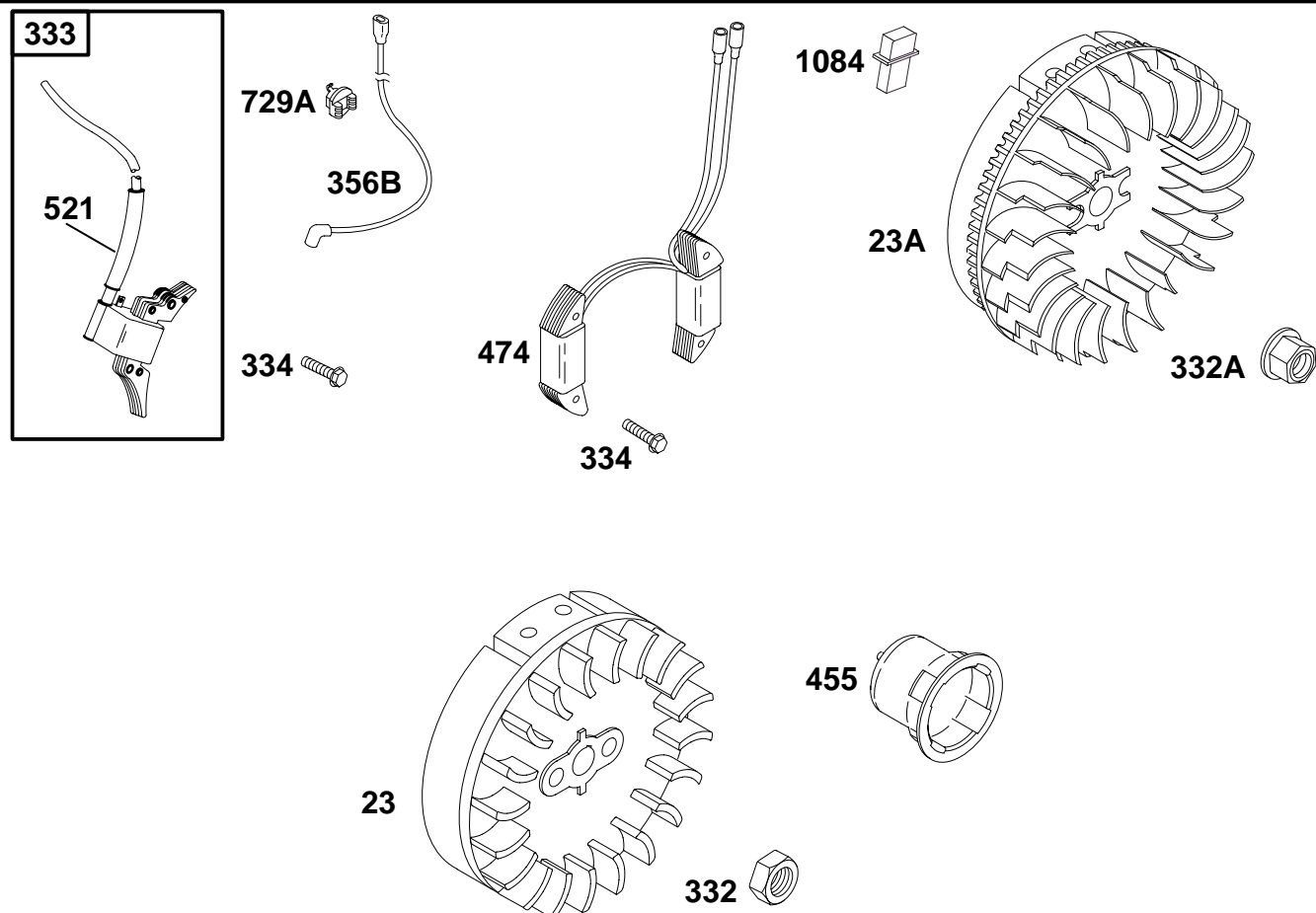


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
38	710160	Screw (Fuel Shut-Off Valve)	304	715465	Housing-Blower Note	367	710023	Screw (Wire Clip)
281	710646	Control Panel Used on Type No(s). 0035, 0038, 0047, 0120, 0131, 0132, 0133, 0144, 0145, 0159.		715466	Housing-Blower Used on Type No(s). 0084, 0155.	501	394890	Regulator Used on Type No(s). 0284.
281A	710647	Control Panel Used on Type No(s). 0084, 0155, 0284.		715599	Housing-Blower Used on Model Series 138462.	526	710057	Screw (Regulator Mounting)
281B	710733	Control Panel Used on Type No(s). 0042.		715688	Housing-Blower Used on Type No(s). 0284.	663	710234	Screw (Control Panel)
			305	710023	Screw (Blower Housing)	663A	710095	Screw (Control Panel)
			347	493521	Switch-Rocker (Without Lamp)	670	710159	Spacer-Fuel Tank
			347A	495098	Switch-Rocker (With Lamp)	729	710083	Wire Clip
			356	710120	Wire-Stop	1036	710879	Emission Label (Used After Code Date 98123100). Note
			356A	710087	Wire-Stop		499350	Emission Label (Used Before Code Date 99010100).
						1053	710305	Oil Gard® Module

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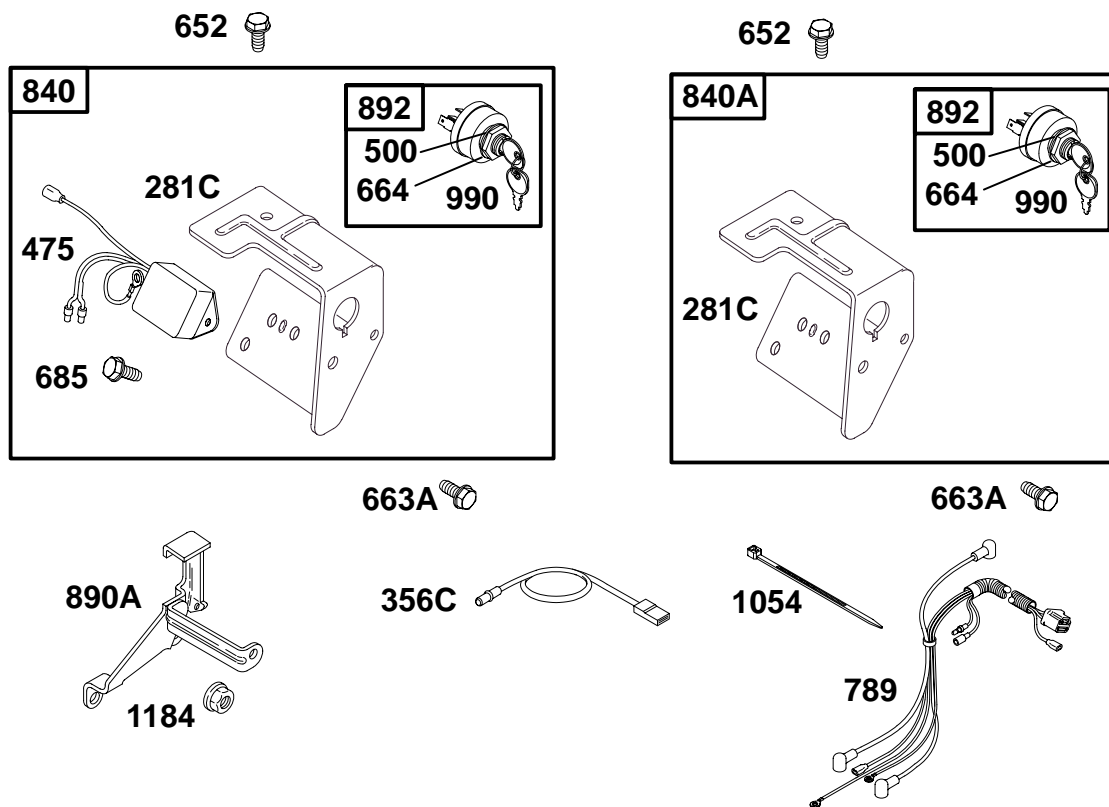


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
23	715429	Flywheel _____ Note _____ 715598 Flywheel Used on Model Series 138462.	333	715464	Armature-Magneto _____ Note _____ 715023 Armature-Magneto Used on Type No(s). 0084, 0155, 0284.	474	715255	Alternator (4 Amp) Used on Type No(s). 0155.
23A	715430	Flywheel Used on Type No(s). 0155. _____ Note _____ 715687 Flywheel Used on Type No(s). 0284.	334	710047	Screw (Magneto Armature)			_____ Note _____ 715194 Alternator (10 Amp) Used on Type No(s). 0284.
332	710048	Nut (Flywheel)	356B	710324	Stop Wire	521	710045	Shield-Cable (Support Bracket)
332A	710345	Nut (Flywheel)	455	710277	Cup-Flywheel _____ Note _____ 710366 Cup-Flywheel Used on Model Series 138462.	729A	710046	Wire Clip
						1084	710386	Terminal Connector

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 ★ Included in Engine Gasket Set-Ref. No. 358.

◆ Included in Carburetor Gasket Set-Ref. No. 977.
 Δ Included in Valve Gasket Set-Ref. No. 1095.

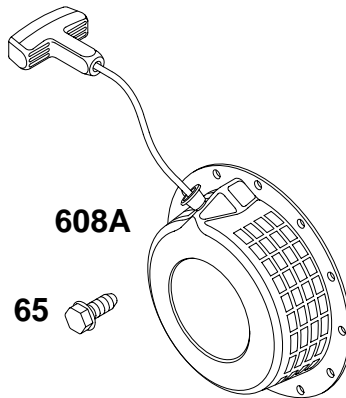
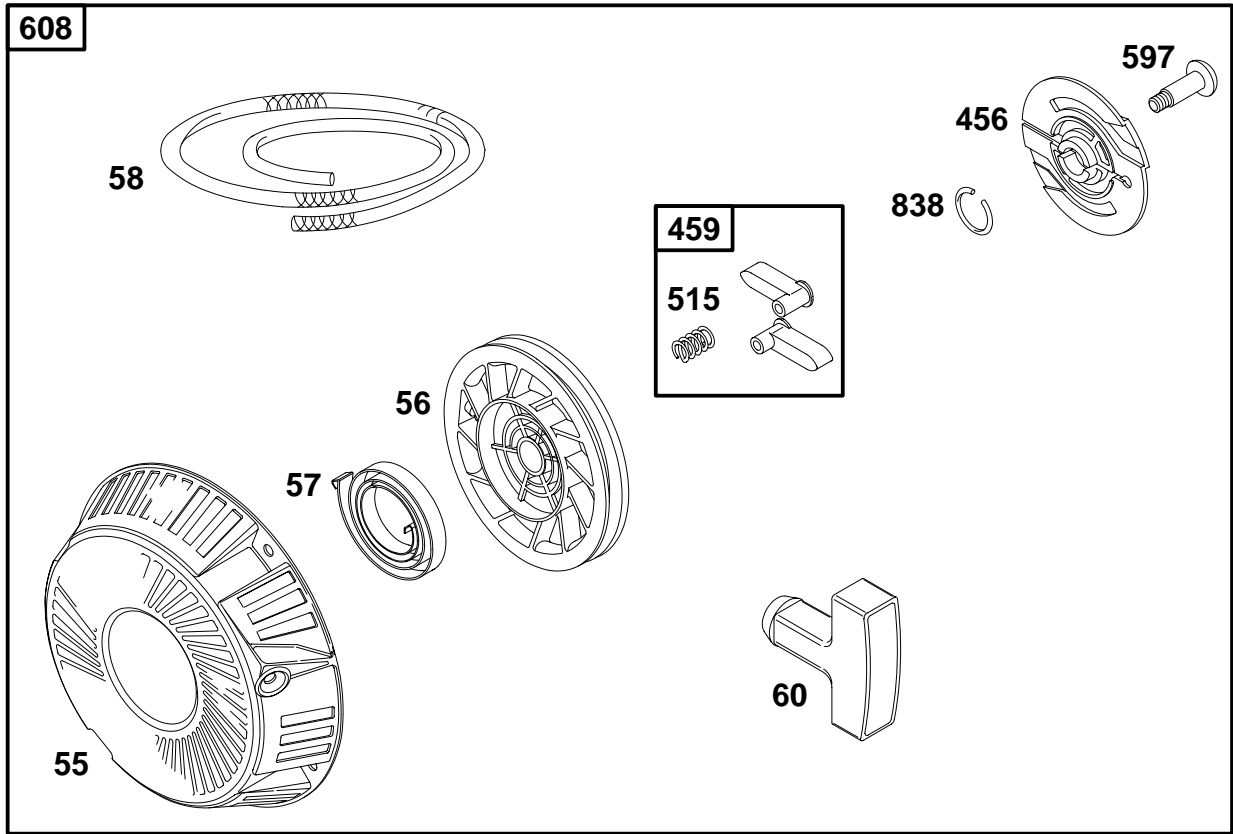
138400 to 138499



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
281C	710658	Control Panel	664	93837	Nut (Keyswitch)	890A	710644	Support Bracket
356C	710890	Stop Wire Used on Type No(s). 0284.	685	710089	Screw (Rectifier)	892	493625	Key Switch (Includes Keys)
475	715200	Rectifier	789	710645	Harness—Wiring	990	392832	Key Set
500	93836	Washer (Keyswitch)	840	715432	Panel Kit Used on Type No(s). 0155.	1054	710349	Cable Tie
652	710074	Screw (Support Bracket)	840A	715689	Panel Kit Used on Type No(s). 0284.	1184	710068	Nut (Support Bracket)
663A	710074	Screw (Control Panel)						

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 △ Included in Valve Gasket Set—Ref. No. 1095.

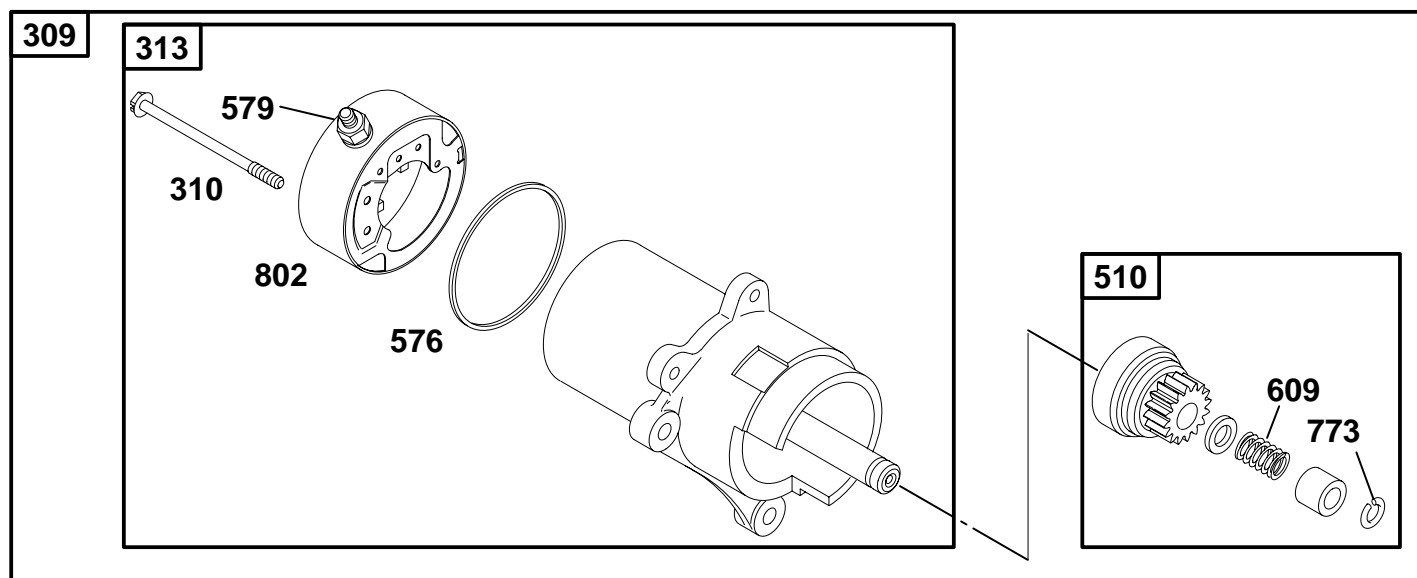
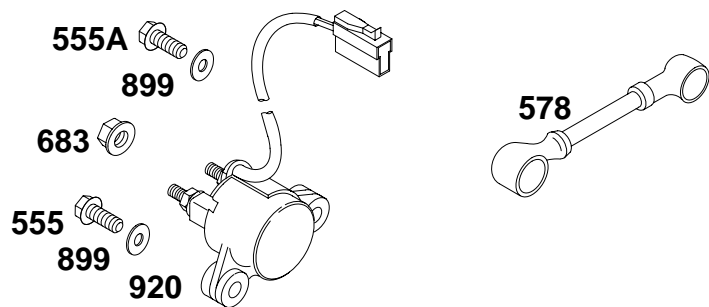


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
55	715132	Rewind Starter Housing	65	710074	Screw (Rewind Starter)	608	715133	Starter-Rewind
56	710274	Starter Pulley	456	710272	Plate-Pawl Friction	608A	715128	Starter-Rewind Used On Model(s) 138462.
57	710270	Rewind Starter Spring	459	715256	Pawl-Ratchet	838	805952	Ring-Rewind Starter
58	66574	Starter Rope (Cut to Required Length)	515	805953	Spring-Pawl			
60	490652	Starter Rope Grip	597	805955	Screw (Pawl Friction Plate)			

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138400 to 138499

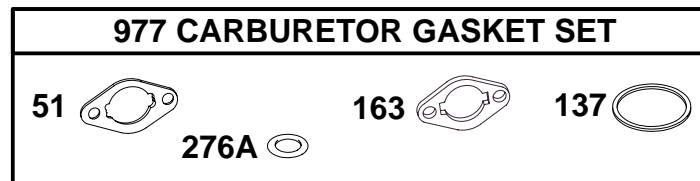
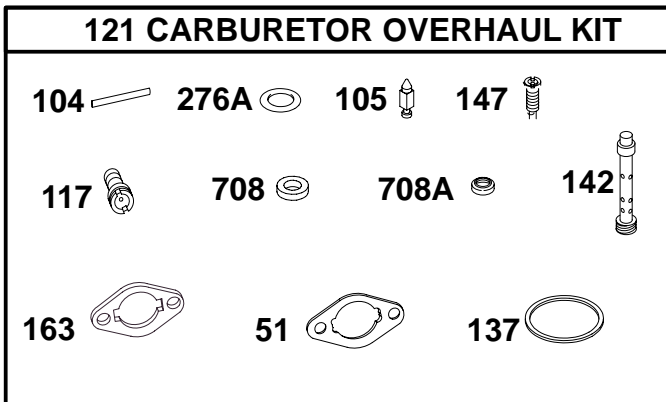
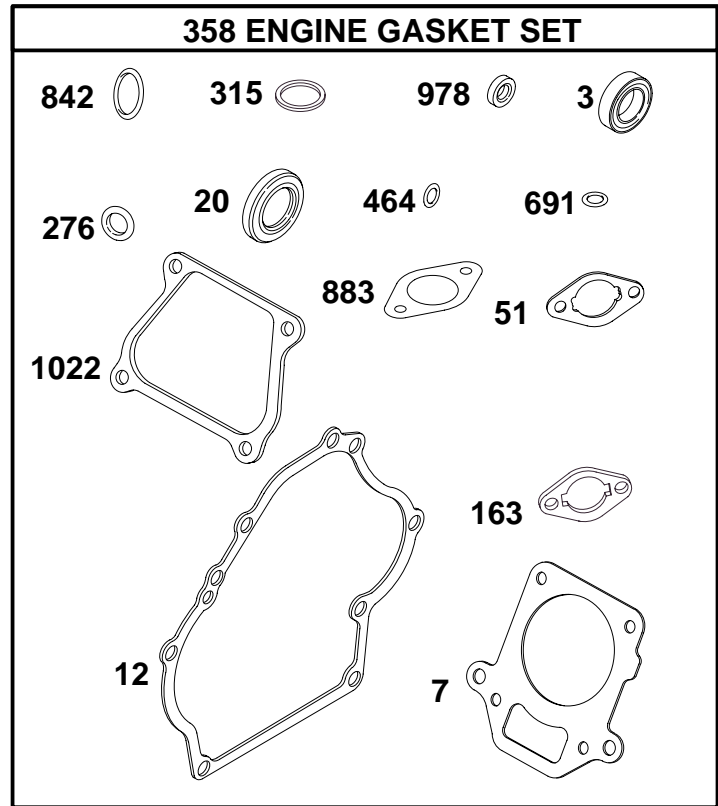
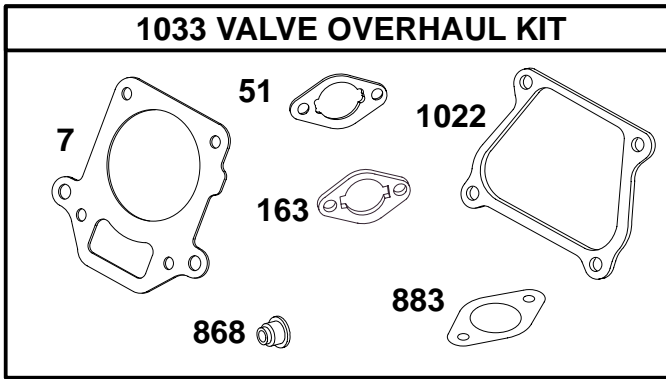


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
309	715413	Motor-Starter	576	710610	O-Ring Seal (Starter Sub Assembly)	899	710361	Washer (Starter Solenoid)
310	710354	Screw (Starter Motor)	578	715198	Wire Assembly	920	715197	Solenoid-Starter
313	715408	Starter Sub Assembly	579	710362	Nut (Starter Cable)	1009	710348	Screw (Starter Motor)
413	710081	Nut (Starter Motor)	609	710357	Starter Drive Spring			
510	715196	Drive-Starter	683	710362	Nut (Starter Solenoid)			
527	710100	Tube Clamp	773	710359	Retainer			
555	710360	Screw (Starter Solenoid)	802	715195	Cap-End (Includes Brush Set)			
555A	710891	Screw (Starter Solenoid)						

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 Δ Included in Valve Gasket Set-Ref. No. 1095.

138400 to 138499



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
3	★710000	Oil Seal (Magneto Side)	137	◆	Float Bowl Gasket (Sold in Kit Only)	691	★710055	Governor Shaft Seal
7	★Δ710624	Cylinder Head Gasket	142	●710664	Carburetor Nozzle	708	●	Dust Seal (Throttle Shaft, Sold in Kit Only)
12	★710628	Crankcase Gasket	147	●710883	Pilot Jet	708A	●	Dust Seal (Choke Shaft, Sold in Kit Only)
20	★710215	Oil Seal (PTO Side)	163	★Δ◆710639	Air Cleaner Gasket	842	★710029	Dipstick/Tube Seal
		Note _____	276	★710004	Sealing Washer	868	Δ710019	Valve Seal
		★710788 Oil Seal (PTO Side)	276A	◆	Sealing Washer (Sold in Kit Only)	883	★Δ710082	Gasket-Exhaust
		Used on Model Series 138462.	315	★710072	O-Ring Seal (Filter Bowl)	977	715485	Carburetor Gasket Set
51	★Δ◆710060	Intake Gasket	358	715482	Engine Gasket Set	978	★710091	Oil Gard® Gasket
104	●710663	Float Hinge Pin			Note _____	1022	★Δ710626	Gasket-Rocker Cover
105	●710661	Float Needle Valve			715690 Engine Gasket Set	1095	715483	Valve Gasket Set
117	●710881	Main Jet			Used on Model Series 138462.			
121	715484	Carburetor Overhaul Kit	464	★710069	O-Ring Seal (Fuel Shut Off Valve)			

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 Δ Included in Valve Gasket Set-Ref. No. 1095.