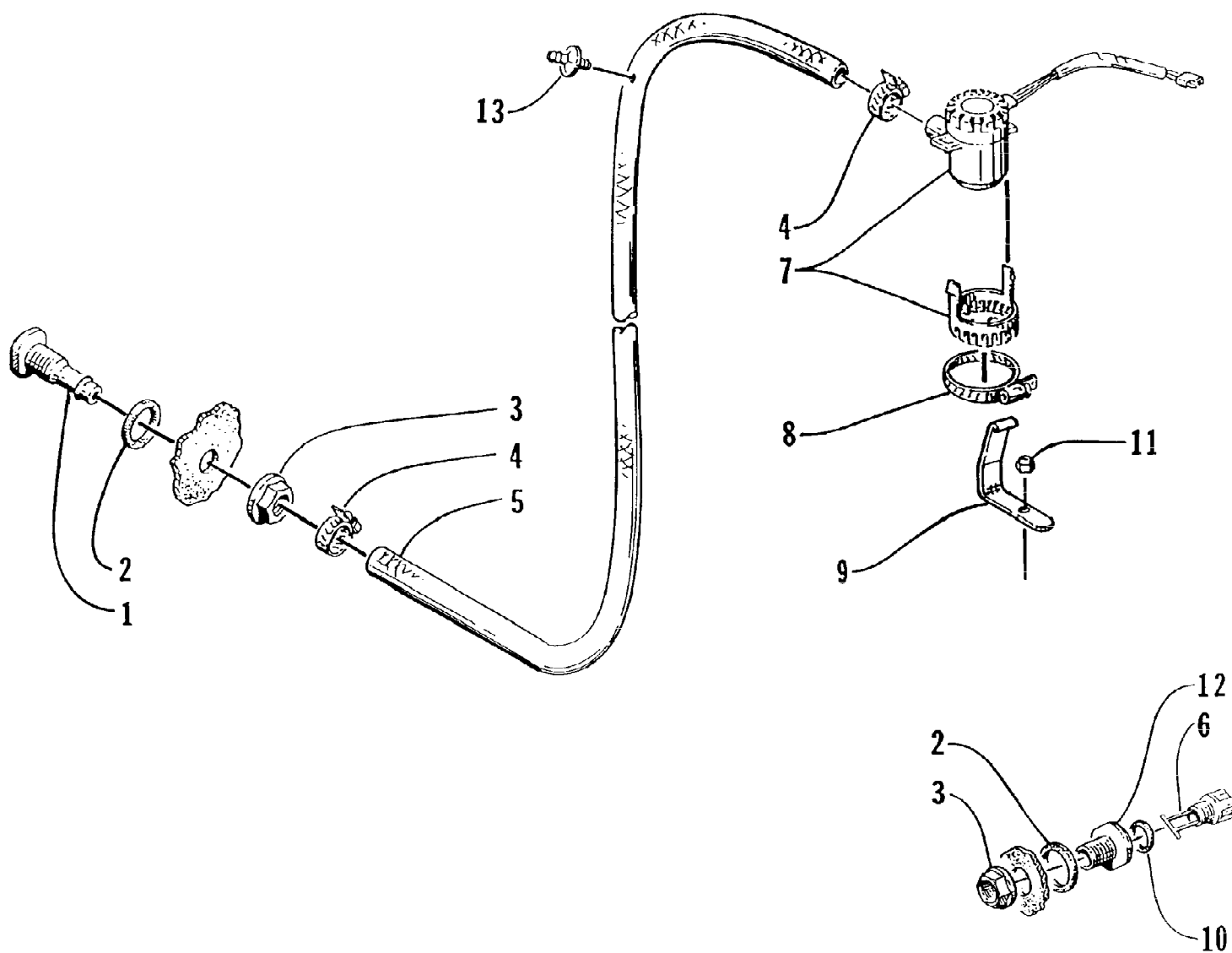


1998 TS-R 1000 (98DTB-1998)
BILGE PUMP ASSEMBLY

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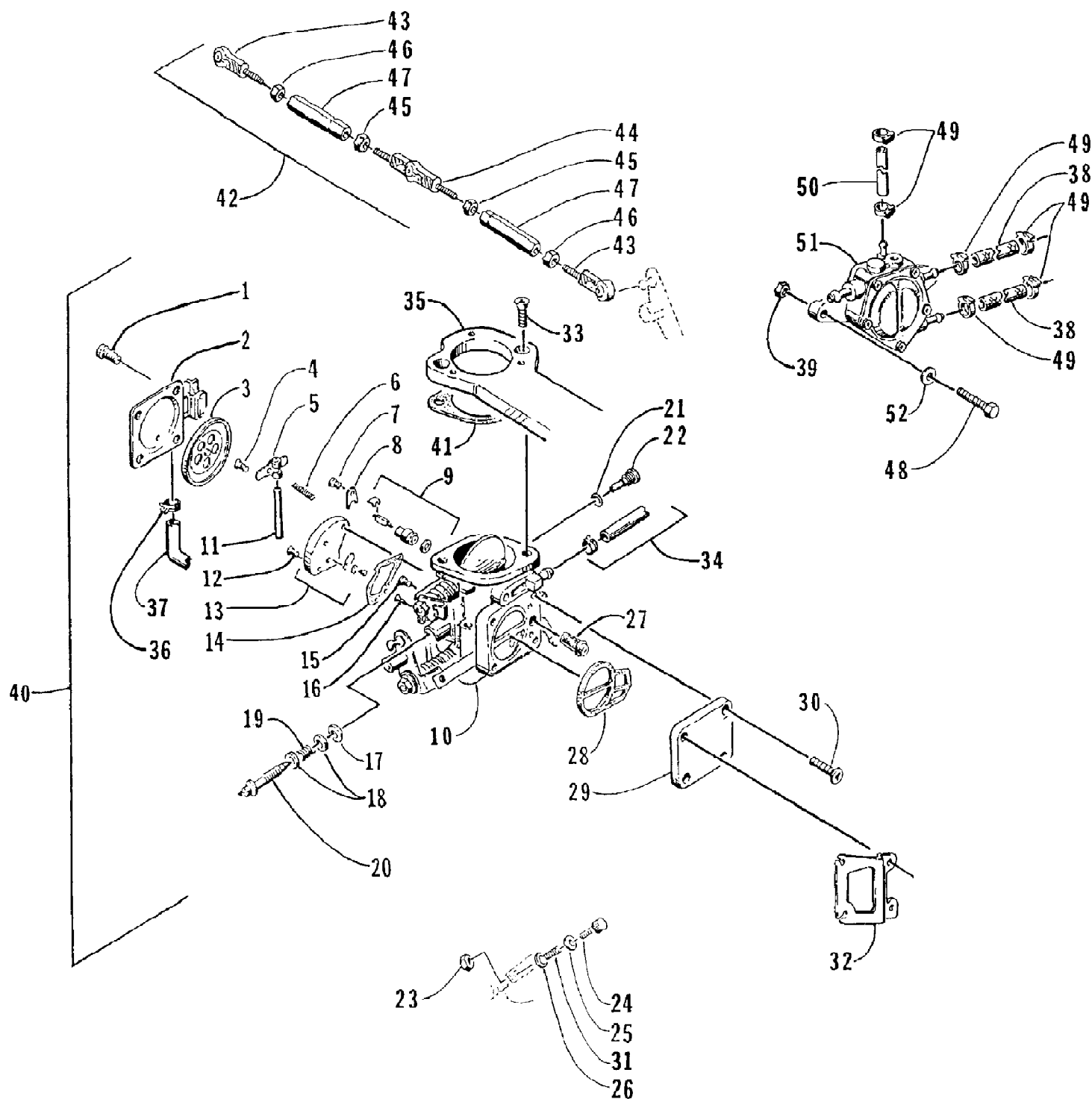
1998 TS-R 1000 (98DTB-1998)
BILGE PUMP ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0673-377	1		Fitting, Outlet - Bilge
2	0612-456	2		Seal, Fitting
3	0673-378	2	S	Nut, Fitting
4	0624-018	2		Clamp, Hose
5	0710-201	1		Hose, Bilge
6	0673-404	1		Plug, Drain
7	1673-331	1	S	Pump, Bilge
8	0624-038	1		Clamp
9	1673-558	1		Mount, Bilge Pump
10	0673-459	1		O-Ring
11	0624-250	1		Nut, Lock
12	0673-278	1		Retainer, Drain Plug
13	0610-059	1		Valve, Check

1998 TS-R 1000 (98DTB-1998)
CARBURETOR

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1998 TS-R 1000 (98DTB-1998)
CARBURETOR

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Ref #	Part Number	Qty	S/P/F	Description
	0670-784	1		Complete Assembly (inc. 1-37 & 40-47)
1	6505-915	8		Screw, Machine (Mag & Center Carburetor)
1	6505-943	4		Screw, Machine (PTO Carburetor)
2	6505-662	2		Cover (Mag and Center Carburetor)
2	6506-021	1		Cover (PTO Carburetor)
3	6505-663	3		Diaphragm Assembly
4	6505-692	3		Screw, Machine
5	6505-664	3		Arm
6	6505-934	3		Spring
7	6505-695	3		Screw, Machine
8	6505-682	3		Plate
9	6505-944	3		Needle Valve Assembly
10	0	3	F	Mixing Body
11	6505-681	3		Pin
12	6505-679	6		Screw, Machine
13	6505-680	3		Block, Metering
14	6505-677	3		Gasket
15	6505-732	1		Jet, High Speed - 105 (Mag Carburetor)
15	6505-743	1		Jet, High Speed - 135 (Center Carburetor)
15	6505-737	1		Jet, High Speed - 120 (PTO Carburetor)
16	6505-774	1		Jet, Low Speed - 70
17	6505-668	3		Seal
18	6505-661	6		Washer
19	6505-660	3		Spring
20	6505-852	3		Adjuster
21	6505-042	3		O-Ring
22	6505-109	1		Jet, Main Fixed (Mag Carburetor)
22	6505-394	2		Jet, Pilot #95 (Center and PTO Carburetor)
23	6505-911	1		Nut
24	6505-912	1		Screw Assembly
25	6505-703	1		Washer
26	6505-872	1	/P	O-Ring
27	6505-676	3		Filter
28	6505-665	3		S-Gasket
29	6505-848	3		Cover Assembly
30	6505-853	12		Screw, Machine
31	6505-678	1		Spring
32	6505-913	1		Bracket, Cable
33	6505-914	6		Screw, Machine
34	6506-028	1		Hose Assembly
35	6505-917	1		Plate, Mounting
36	6505-941	2		Clip (PTO Carburetor)
37	6505-942	1		Hose (PTO Carburetor)
38	0710-425	0	/P	Hose - 25 ft
39	0624-089	2		Nut, Lock
40	6506-026	1		Mag Carburetor Assembly (inc. 1-32)
40	6506-025	1		Center Carburetor Assembly (inc. 1-22 & 27-30)
40	6506-024	1		PTO Carburetor Assembly (inc. 1-22 & 27-30)
41	6505-916	3		Gasket
42	6505-919	1		Rod Assembly (inc. 43-47, 53)
43	6505-858	1		Rod - End - Left

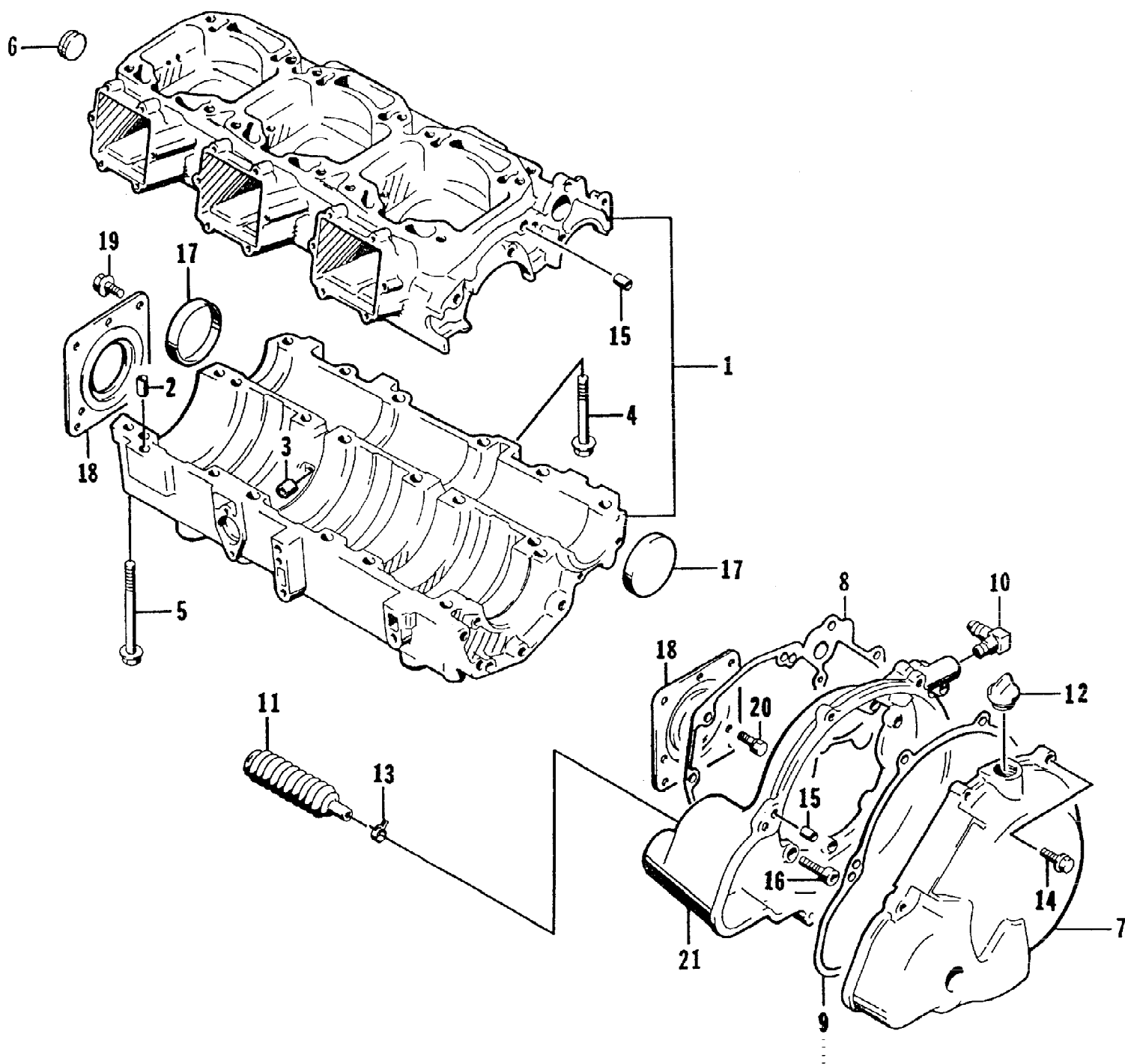
1998 TS-R 1000 (98DTB-1998)
CARBURETOR

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Ref #	Part Number	Qty	S/P/F	Description
44	6505-922	1		Rod - Center
45	6505-860	2		Nut - Left
46	6505-920	2		Nut - Right
47	6505-921	2	/P	Adjuster, Throttle Linkage
48	0624-289	2		Screw, Cap
49	0624-120	14		Clamp
50	0610-107	1		Hose, Impulse
51	0670-573	1		Pump, Fuel
52	0624-022	2		Washer
53	6505-861	1		Rod - End - Right

1998 TS-R 1000 (98DTB-1998)
CRANKCASE ASSEMBLY

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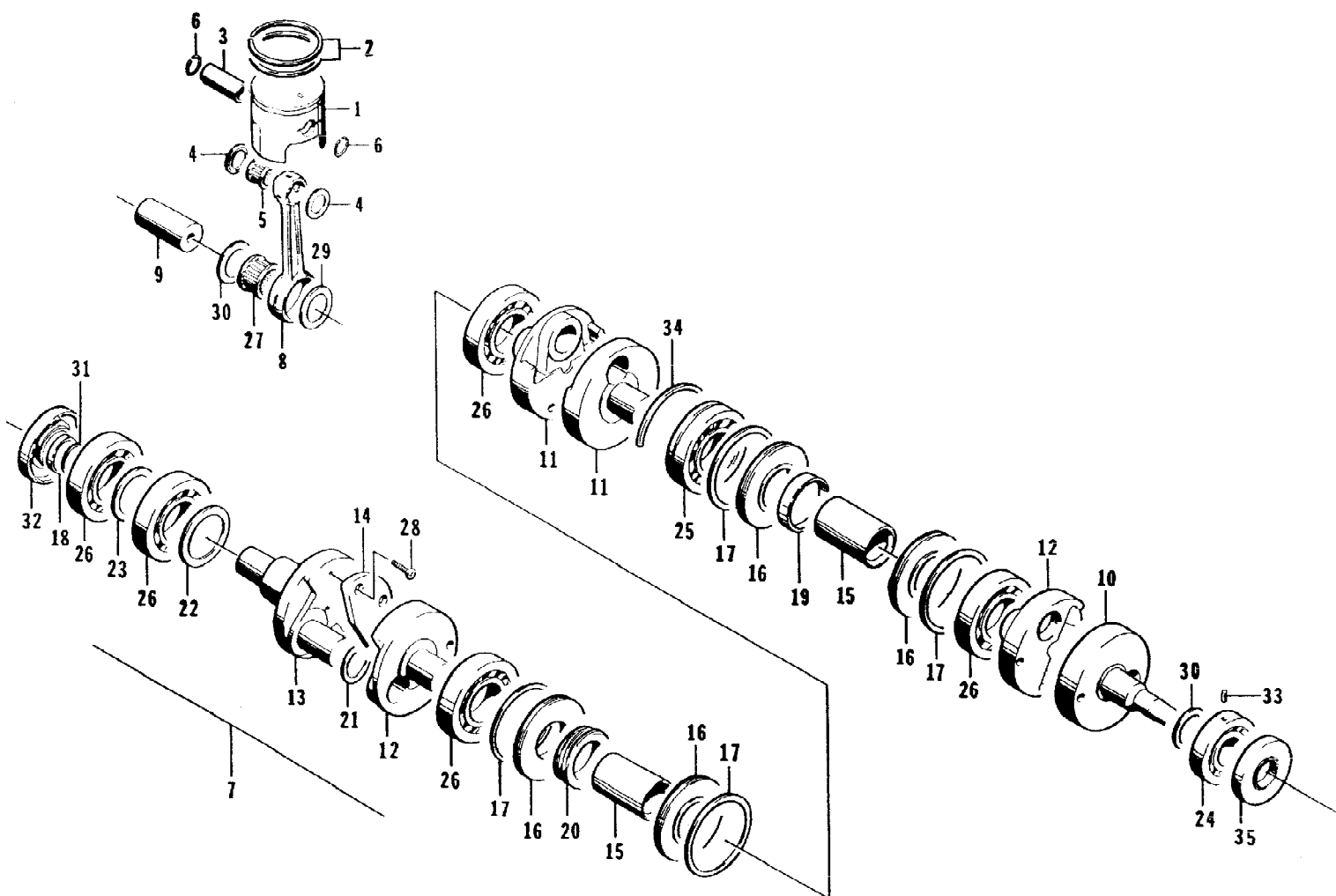
1998 TS-R 1000 (98DTB-1998)
CRANKCASE ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-507	1		Crankcase Assembly (inc. 2-6)
2	3003-646	2		Pin, Knock
3	3003-289	1		Bushing
4	3008-212	6	/P	Screw, Cap
5	3008-301	14		Screw, Cap
6	3008-249	1		Plug, Water Gallery
7	3008-258	1		Cover, Magneto Case
8	3008-570	1	/P	Gasket, Magneto Case
9	3008-260	1		Gasket, Magneto Case Cover
10	3008-092	1		Union, Cooling Hose
11	3008-100	1		Bladder
12	3008-023	1		Plug, Timing Hole
13	3008-546	1		Clip
14	3008-213	12	/P	Screw, Cap
15	3002-012	4		Pin, Knock
16	3008-533	6		Screw, Cap
17	3008-502	2	S	Plug, Balancer Shaft
18	3008-304	2	/P	Plate, Oil Seal
19	3008-216	4		Screw, Cap
20	3008-305	3		Screw, Cap
21	3008-257	1		Case, Magneto

1998 TS-R 1000 (98DTB-1998)
CRANKSHAFT ASSEMBLY

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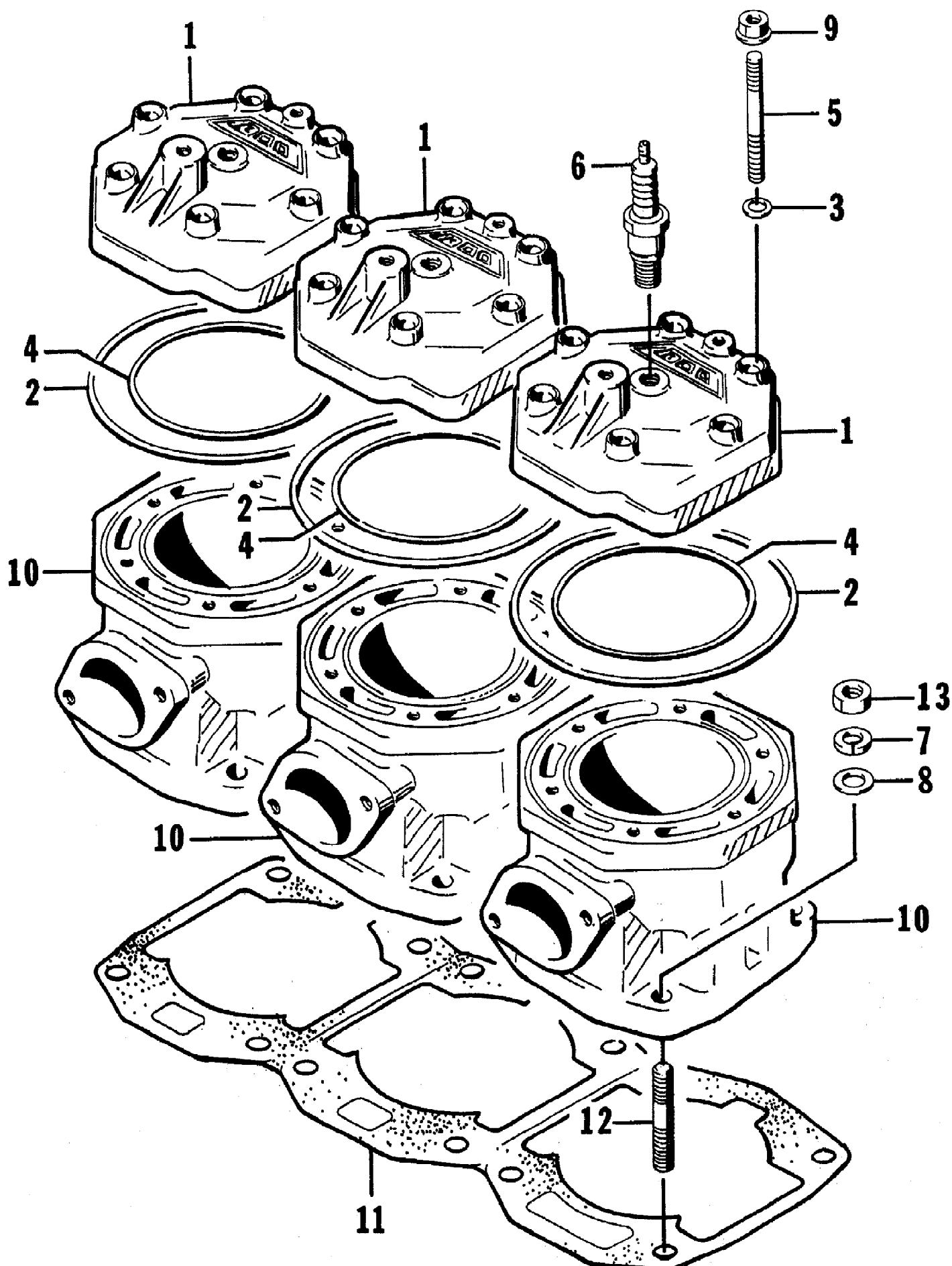
1998 TS-R 1000 (98DTB-1998)
CRANKSHAFT ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-508	3	/P	Piston Assembly (inc. 2 and 6)
1	3008-539	3	S	Piston
2	3003-822	3	/P	Ring Set, Standard
3	3008-509	3		Pin
4	3008-500	6		Washer
5	3008-503	3		Bearing
6	3008-529	6		Ring, Snap
7	3008-580	1	/P	Crankshaft Assembly (inc. 8-30)
8	3008-308	3	S	Connecting Rod
9	3004-700	2	/P	Pin, Crank
10	3008-512	1	S	Crankshaft - Right
11	3008-513	2		Crankshaft - Middle
12	3008-514	2	S	Crankshaft - Middle
13	3008-515	1	S	Crankshaft - Left
14	3008-516	1		Balancer, Crankshaft
15	3005-312	2	/P	Pipe, Crankshaft Joint
16	3004-167	4		Race, Middle Crank Seal
17	3004-168	4		Ring, Middle Crank Seal
18	3008-517	1		Spacer, Crankshaft
19	3008-518	1		Gear, Balancer Shaft Drive
20	3004-178	1		Gear, Oil Pump Drive
21	3008-499	1		Washer, Crank Pin
22	3004-204	1		Washer, Crank Bearing
23	3008-501	1	/P	Washer, Crank Bearing
24	3004-150	1		Bearing, Crankshaft
25	3004-151	1		Bearing, Crankshaft
26	3004-152	5		Bearing, Crankshaft
27	3008-504	3	S/P	Bearing, Crank Pin
28	3004-372	3	S	Screw, Crank Balancer
29	3005-145	5		Washer, Crank Pin
30	3004-703	5		Washer, Crank Bearing
31	3008-530	1		O-Ring, Spacer
32	3008-526	1	/P	Seal, Crankshaft Oil - Left
33	3003-658	7	/P	Pin, Knock
34	3004-157	1		C-Ring, Crankshaft
35	3008-525	1	/P	Seal, Crankshaft Oil - Right

1998 TS-R 1000 (98DTB-1998) CYLINDER ASSEMBLY

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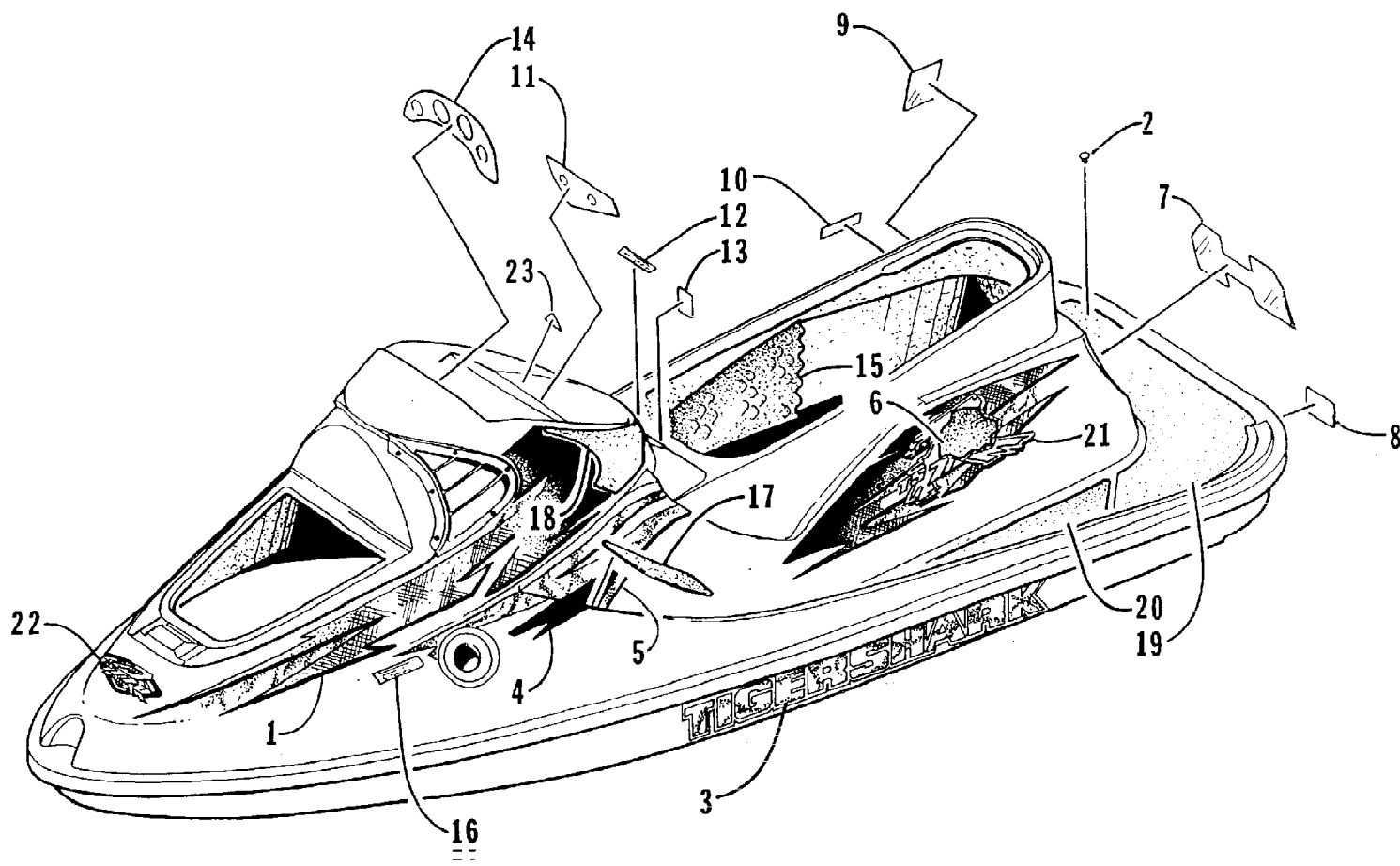
1998 TS-R 1000 (98DTB-1998)
CYLINDER ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
	0638-205	1		Complete Gasket Set
1	3008-540	3	/P	Head, Cylinder
2	3004-081	3		O-Ring
3	3003-227	18	/P	O-Ring
4	3004-080	3		O-Ring
5	3008-389	18	S	Stud, Cylinder
6	0217-709	3		Plug, Spark (BR9EYA)
7	3008-207	12	/P	Washer, Lock
8	3008-237	12	S	Washer
9	3008-309	18	S	Nut
10	3008-506	1	/P	Cylinder
11	3004-753	1	S	Gasket, Cylinder
12	3008-300	12		Stud, Bolt
13	3008-209	12	/P	Nut

1998 TS-R 1000 (98DTB-1998)
DECAL AND FOOTPAD ASSEMBLY

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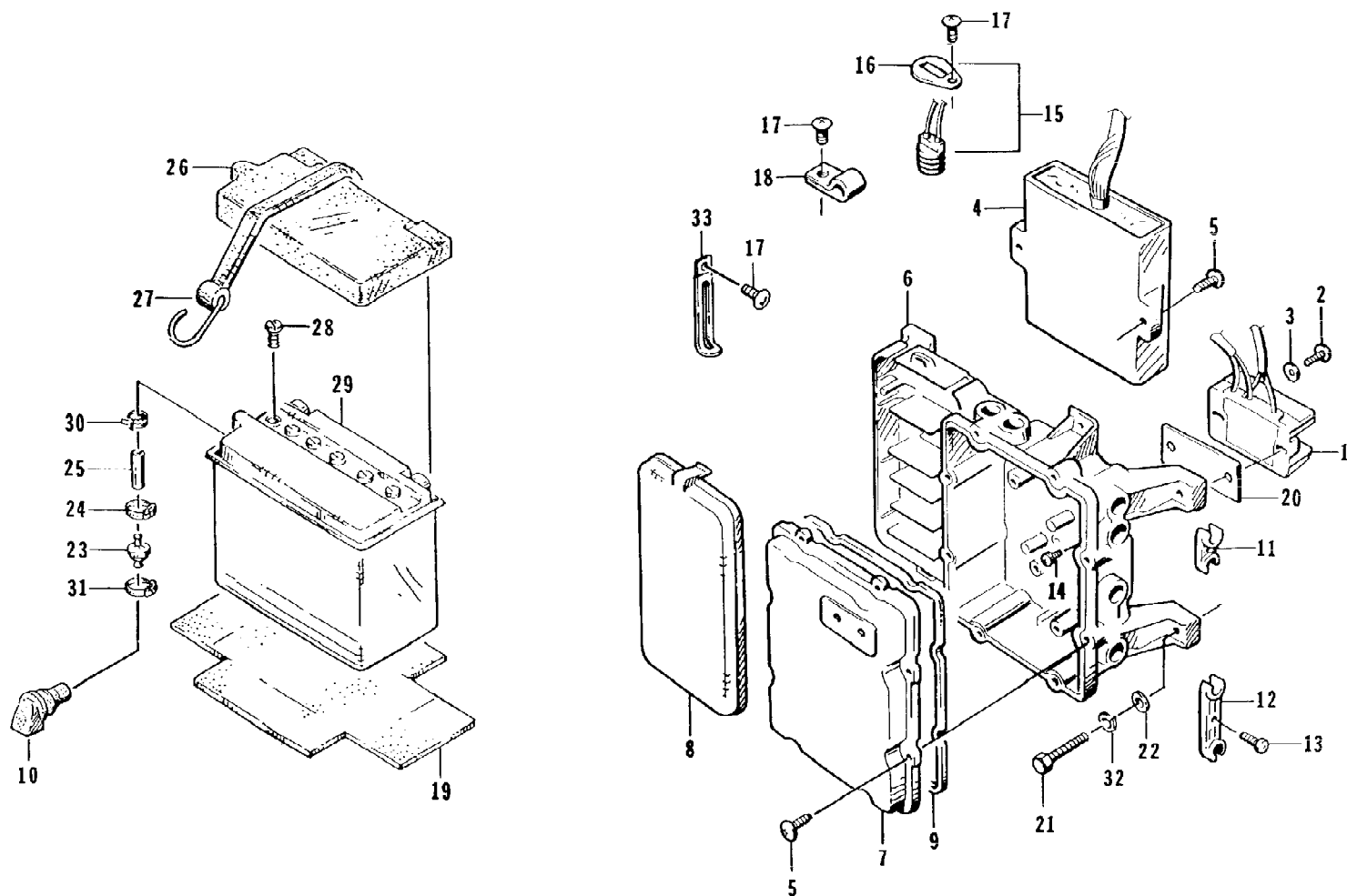
1998 TS-R 1000 (98DTB-1998)
DECAL AND FOOTPAD ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0614-388	1		Decal, Deck - Upper Starboard (1000)
1	0614-389	1		Decal, Deck - Upper Port (1000)
2	0623-725	72	/P	Clip, Retaining
3	0614-384	1		Decal, Hull - Starboard "Tigershark" (1000)
3	0614-385	1		Decal, Hull - Port "Tigershark" (1000)
4	0614-390	1		Decal, Deck - Lower Starboard (1000)
4	0614-391	1		Decal, Deck - Lower Port (1000)
5	0614-444	1		Decal, Deck - Lower Starboard - Aft (1000)
5	0614-445	1		Decal, Deck - Lower Port - Aft (1000)
6	0617-259	1		Foam, Deck - Left
7	0614-351	1		Decal, Regulation Red (1000)
8	0614-154	1		Decal, Caution - Uprighting
9	0614-326	1		Decal, USCG Exemption (1000)
10	0614-325	1		Decal, Common Sense (1000)
11	0614-355	1		Decal, Console (1000)
12	0614-300	1		Decal, Oil Filler
13	1611-866	1		Decal, Warning - Gas Vapors
14	0614-309	1		Decal, Instrument Panel
15	0617-258	1		Foam, Deck - Starboard
16	0614-323	1		Decal, Warning Fuel (1000)
17	0773-847	1		Pad, Foot - Assembly
17	1673-246	1		Pad, Foot - Forward Starboard
17	1673-247	1		Pad, Foot - Forward Port
18	1673-292	1		Pad, Knee - Starboard
18	1673-293	1		Pad, Knee - Port
19	1673-248	1		Pad, Foot - Port
20	1673-244	1		Pad, Foot - Starboard
20	1673-245	1		Pad, Foot - Port
21	0614-386	1		Decal, Side - Starboard (1000)
21	0614-387	1		Decal, Side - Port (1000)
22	0614-381	1		Decal, Crest (1000)
23	3611-003	1		Decal, "Made In The U.S.A."

1998 TS-R 1000 (98DTB-1998)
ELECTRICAL MODULE AND BATTERY

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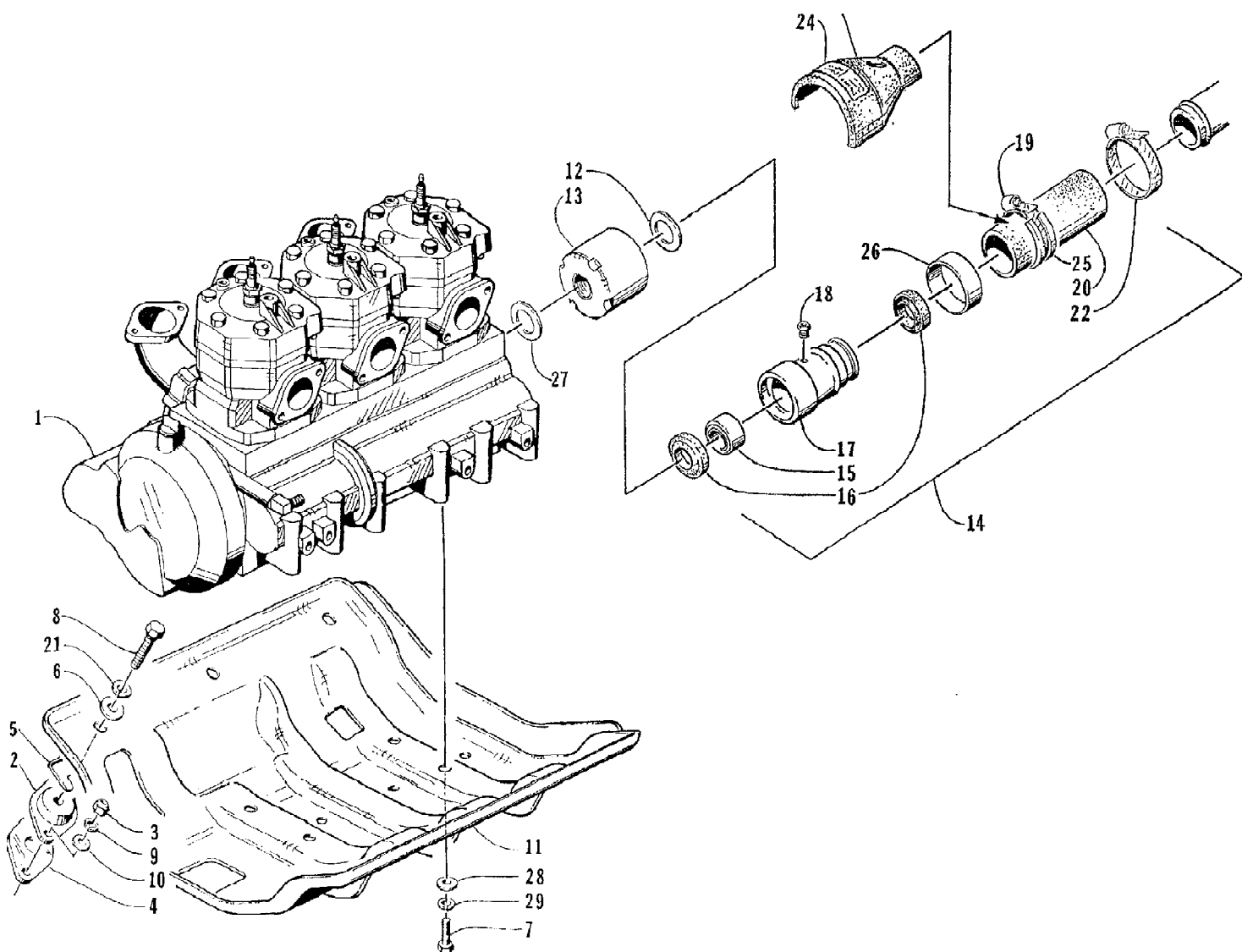
1998 TS-R 1000 (98DTB-1998)
ELECTRICAL MODULE AND BATTERY

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-279	1	/P	Regulator Assembly (inc. 2)
2	3008-479	2		Screw, Regulator
3	3008-337	2		Washer, Regulator
4	3008-572	1	/P	Unit, CDI (1000)
5	3008-478	10		Screw, Cap
6	3008-465	1		Case
7	3008-283	1	/P	Cover
8	3008-284	1	/P	Cover
9	3008-285	1	/P	Packing
10	0673-755	1		Vent, Fuel
11	3008-124	3		Holder
12	3008-125	1		Holder
13	3008-477	4		Screw, Cap
14	3008-217	1		Screw, Cap
15	3008-330	1	S/P	Sensor Assembly (inc. 16)
16	3008-134	1		Supporter
17	3008-219	3		Screw, Machine
18	3008-040	1		Clamp
19	1673-363	1	/P	Pad, Battery
20	3008-336	1	/P	Base, Regulator
21	0624-290	4		Screw, Cap
22	0624-228	4		Washer
23	0670-295	1		Valve, Check
24	0623-502	1		Clamp
25	0610-008	0	/P	Hose - 25 ft
26	1673-212	1		Cover, Battery
27	0773-805	3		Tiedown
28	0645-045	6		Cap, Battery
29	0645-232	1	S	Battery (inc. 28)
30	0624-323	1		Clamp, Hose - Battery
31	0623-063	1		Clamp
32	0624-115	4		Washer, Lock
33	3002-964	1	/P	Clamp

1998 TS-R 1000 (98DTB-1998)
ENGINE AND RELATED ASSEMBLY

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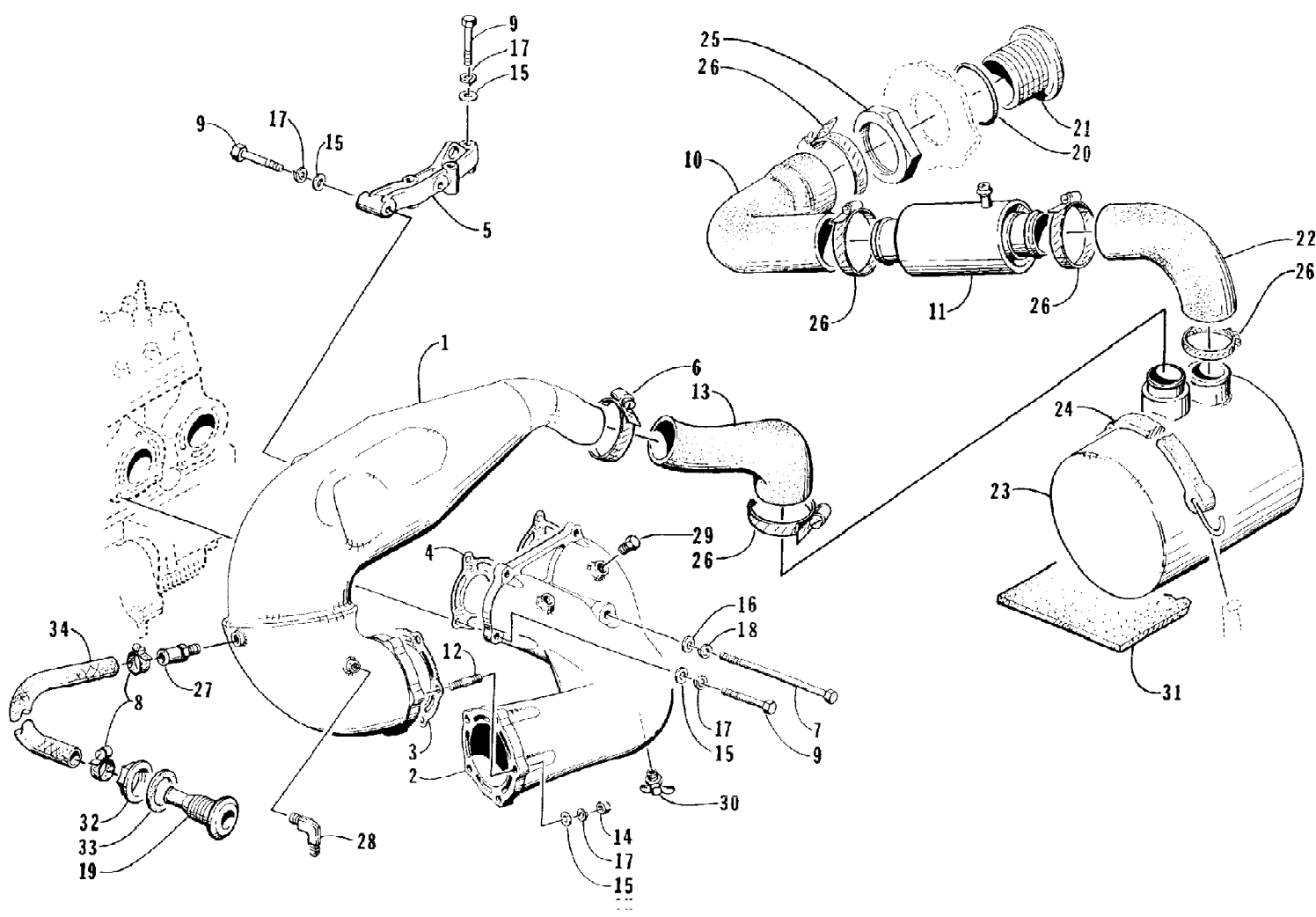
1998 TS-R 1000 (98DTB-1998)
ENGINE AND RELATED ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0662-155	1	/P	Engine
2	3008-054	6		Damper, Engine
3	0624-149	12		Nut
4	0673-508	0	/P	Shim, Engine Mount - 0.125 in.
4	0673-509	0		Shim, Engine Mount - 0.063 in.
5	0624-014	0	/P	Shim - 0.5 mm
5	0624-015	0	/P	Shim - 1.5 mm
6	0624-406	6		Washer
7	0624-416	4		Screw, Cap
8	0624-421	6		Screw, Cap
9	0624-465	12		Washer, Lock
10	0624-028	12		Washer
11	0608-271	1	/P	Plate, Engine Mount
12	0624-447	1		Washer
13	0675-174	1		Coupler, Engine
14	0775-084	1		Housing, Seal - Assembly (inc. 15-18, 20, & 26)
15	0675-161	2		Bearing
16	0675-169	2	S	Seal
17	0675-162	1		Housing/Bearing - Floating
18	0624-341	2		Fitting, Grease
19	0624-463	1		Clamp
20	0710-246	1		Hose, Coupler
21	0624-012	6		Washer, Lock
22	0624-390	2		Clamp, Hose
23	0775-104	1	S	Guard, Coupler - Assembly (inc. 24)
24	0614-429	1		Decal, Warning
25	0775-099	1		Isolater
26	1673-476	1		Clamp, Shrink
27	0624-448	1		Washer
28	0624-282	4		Washer
29	0624-281	4		Washer, Lock

1998 TS-R 1000 (98DTB-1998)
EXHAUST ASSEMBLY

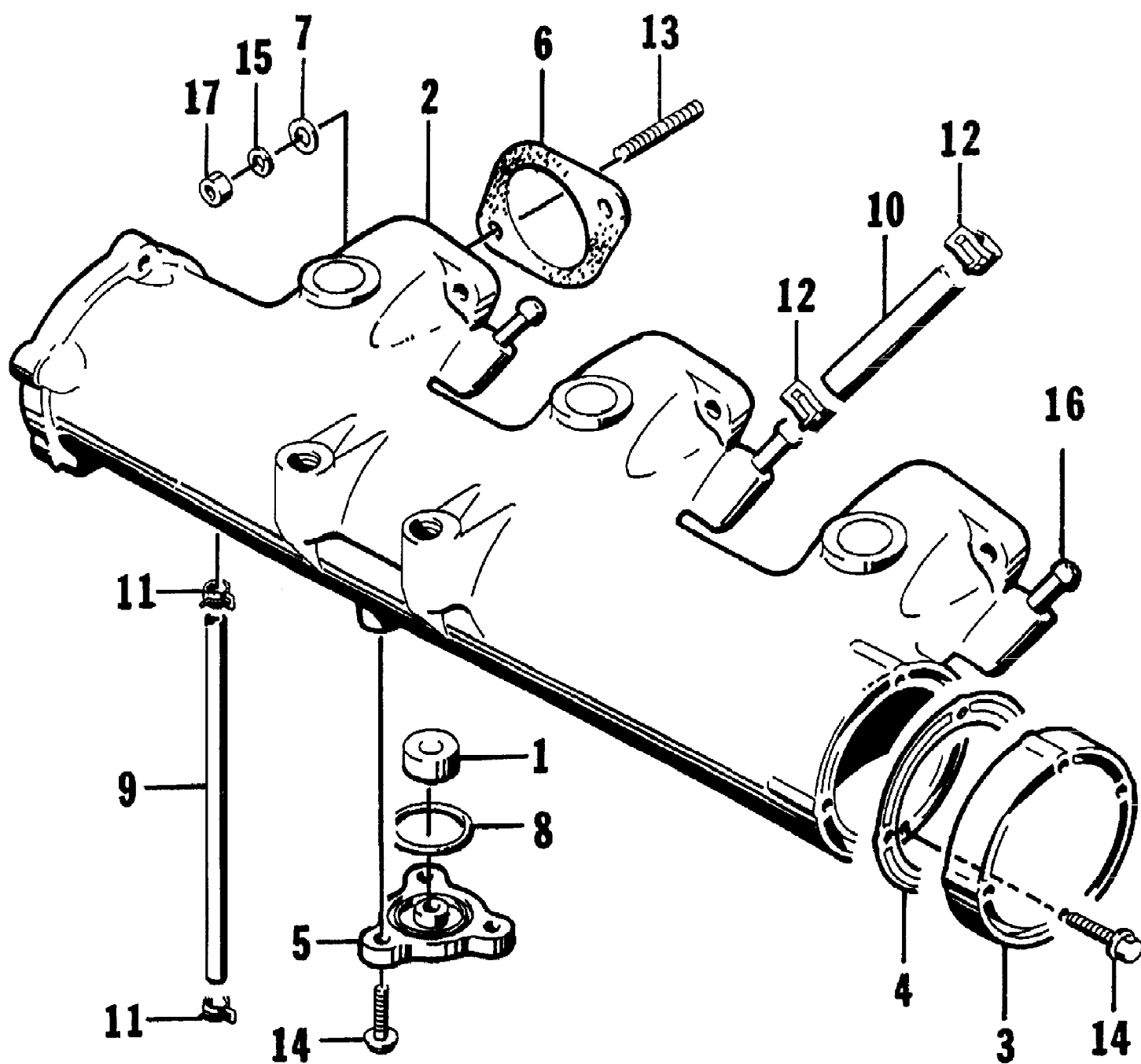
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1998 TS-R 1000 (98DTB-1998)
EXHAUST ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0612-789	1	S	Chamber, Expansion
2	0612-817	1		Manifold, Exhaust
3	0612-813	1	S	Gasket, Expansion Chamber
4	3008-434	1		Gasket, Exhaust Manifold
5	0612-916	1	/P	Bracket, Expansion Chamber
6	0624-390	1		Clamp, Hose
7	0624-344	1		Screw, Cap
8	0624-018	2		Clamp, Hose
9	0624-402	9		Screw, Cap
10	0610-314	1	/P	Hose, Exhaust - Out
11	0712-231	1		Resonator
12	0624-383	5		Stud
13	0610-303	1		Hose, Exhaust - In
14	0624-149	5		Nut
15	0624-028	14		Washer
16	0624-008	1		Washer
17	0624-027	14		Washer, Lock
18	0624-012	1		Washer, Lock
19	0673-377	1		Outlet, Water
20	0612-676	1		Gasket
21	0612-762	1	/P	Outlet, Exhaust
22	0610-301	1		Hose, Exhaust - Out
23	0712-227	1		Muffler
24	0773-805	2		Tiedown, Rubber
25	0612-576	1		Nut, Exhaust Outlet
26	0624-169	5		Clamp, Hose
27	0676-002	1		Fitting
28	1673-101	1	/P	Fitting, Elbow
29	0676-003	2		Plug
30	0676-012	1	S	Plug, Drain
31	1673-363	1	/P	Pad, Muffler
32	0673-378	1	S	Nut, Outlet
33	0612-456	1		Seal, Outlet
34	0710-191	0		Hose



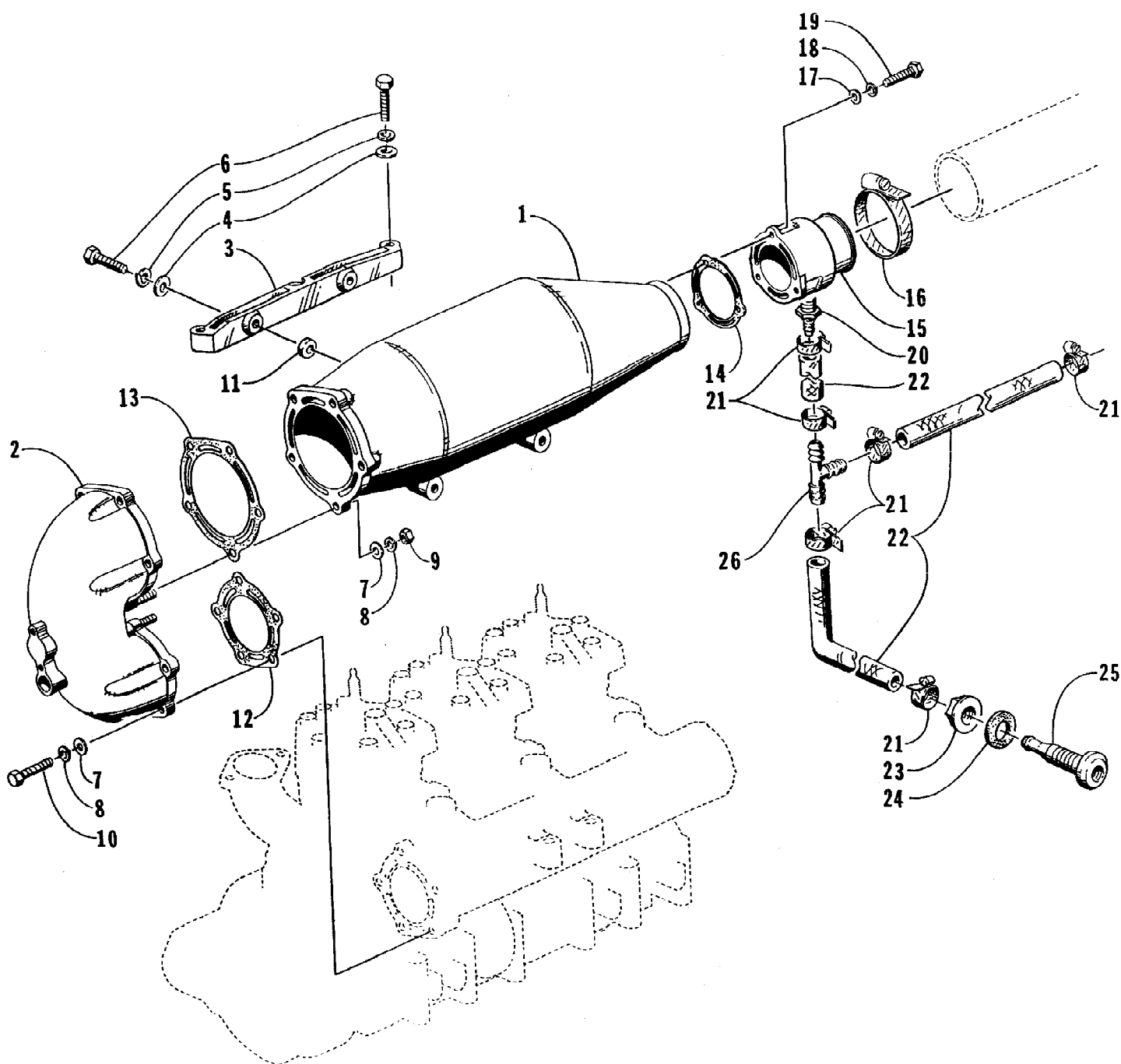
1998 TS-R 1000 (98DTB-1998)
EXHAUST MANIFOLD ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-047	1		Zinc, Protection
2	3008-444	1	/P	Manifold, Exhaust - Assembly
3	3008-268	1		Cover, Exhaust Manifold
4	3008-519	1	/P	Gasket, Exhaust Manifold Cover
5	3008-520	1	/P	Cover, Protection Zinc
6	3008-407	3	/P	Gasket, Exhaust Manifold
7	3008-312	6		Washer
8	3008-250	1		O-Ring, Protection Zinc Cover
9	3008-251	1		Hose, Drain
10	3008-527	3		Hose, Cooling
11	3008-037	2	/P	Clip, Drain Hose
12	3008-366	6		Clip, Cooling Hose
13	3008-391	6		Bolt, Stud
14	3008-213	7	/P	Screw, Cap
15	3008-392	6		Washer, Lock
16	3008-364	3		Fitting
17	3004-478	6	S	Nut

1998 TS-R 1000 (98DTB-1998)
EXPANSION CHAMBER ASSEMBLY

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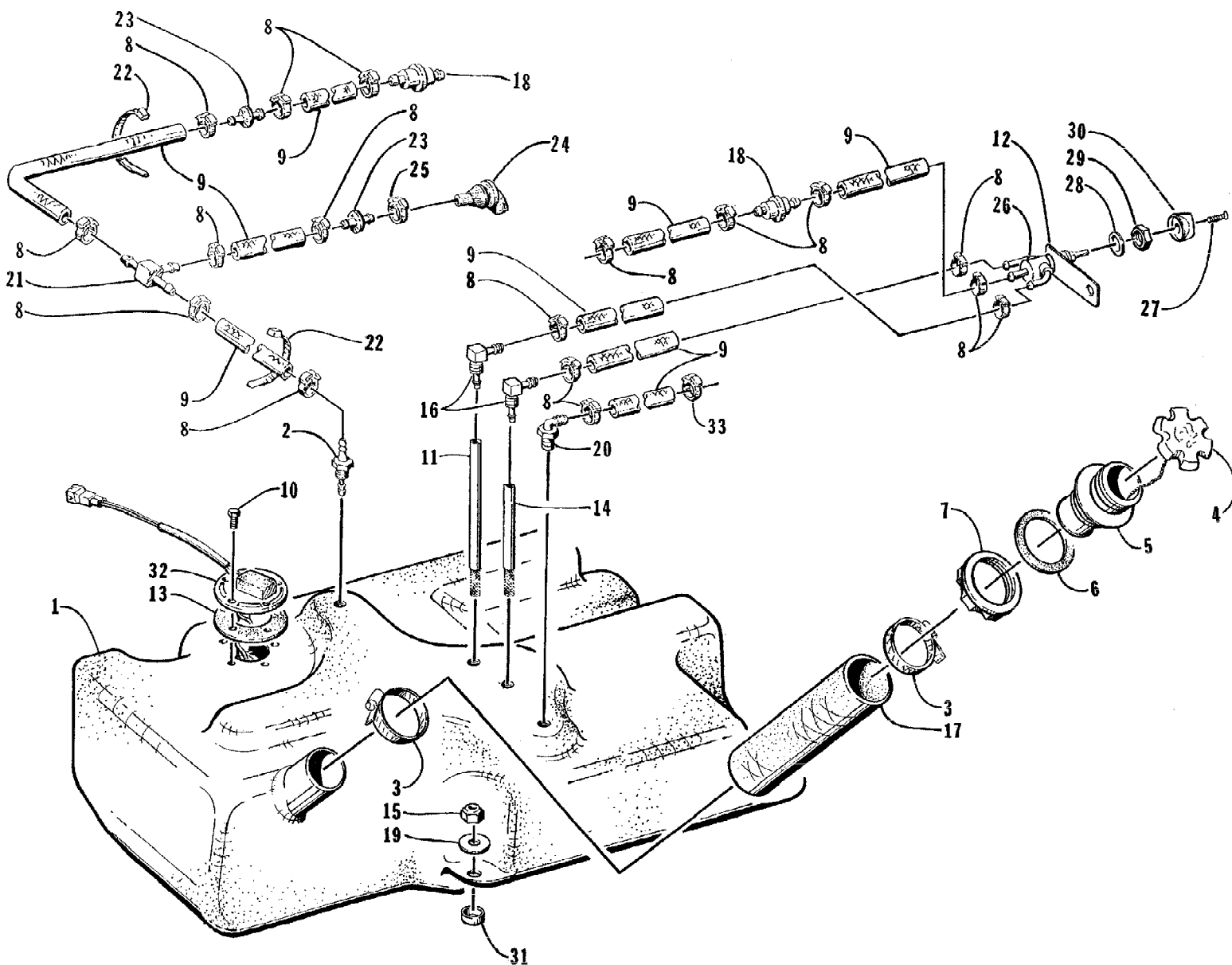
1998 TS-R 1000 (98DTB-1998)
EXPANSION CHAMBER ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0612-802	1	/P	Chamber, Expansion
2	0612-801	1	S	Pipe, Head
3	0612-804	1	S	Bracket, Expansion Chamber
4	0624-008	5		Washer
5	0624-012	5		Washer, Lock
6	0624-238	5		Screw, Cap
7	0624-028	10		Washer
8	0624-027	10		Washer, Lock
9	0624-149	2		Nut
10	0624-313	8	/P	Screw, Cap
11	0624-378	2		Spacer
12	0612-460	1		Gasket, Manifold
13	0612-461	1		Gasket, Expansion Chamber
14	0612-627	1		Gasket, Tailpipe
15	0612-803	1	S	Pipe, Tail
16	0624-169	1		Clamp, Hose
17	0624-022	3		Washer
18	0624-036	3		Washer, Lock
19	0624-314	3		Screw, Cap
20	1673-164	1		Fitting, Brass
21	0624-016	6		Clamp, Hose
22	0610-268	0		Hose, Water - 25 ft
23	0673-378	1	S	Nut, Outlet
24	0612-456	1		Seal, Outlet
25	0673-374	1		Outlet, Water
26	0673-136	1		T-Connection

1998 TS-R 1000 (98DTB-1998)
FUEL TANK ASSEMBLY

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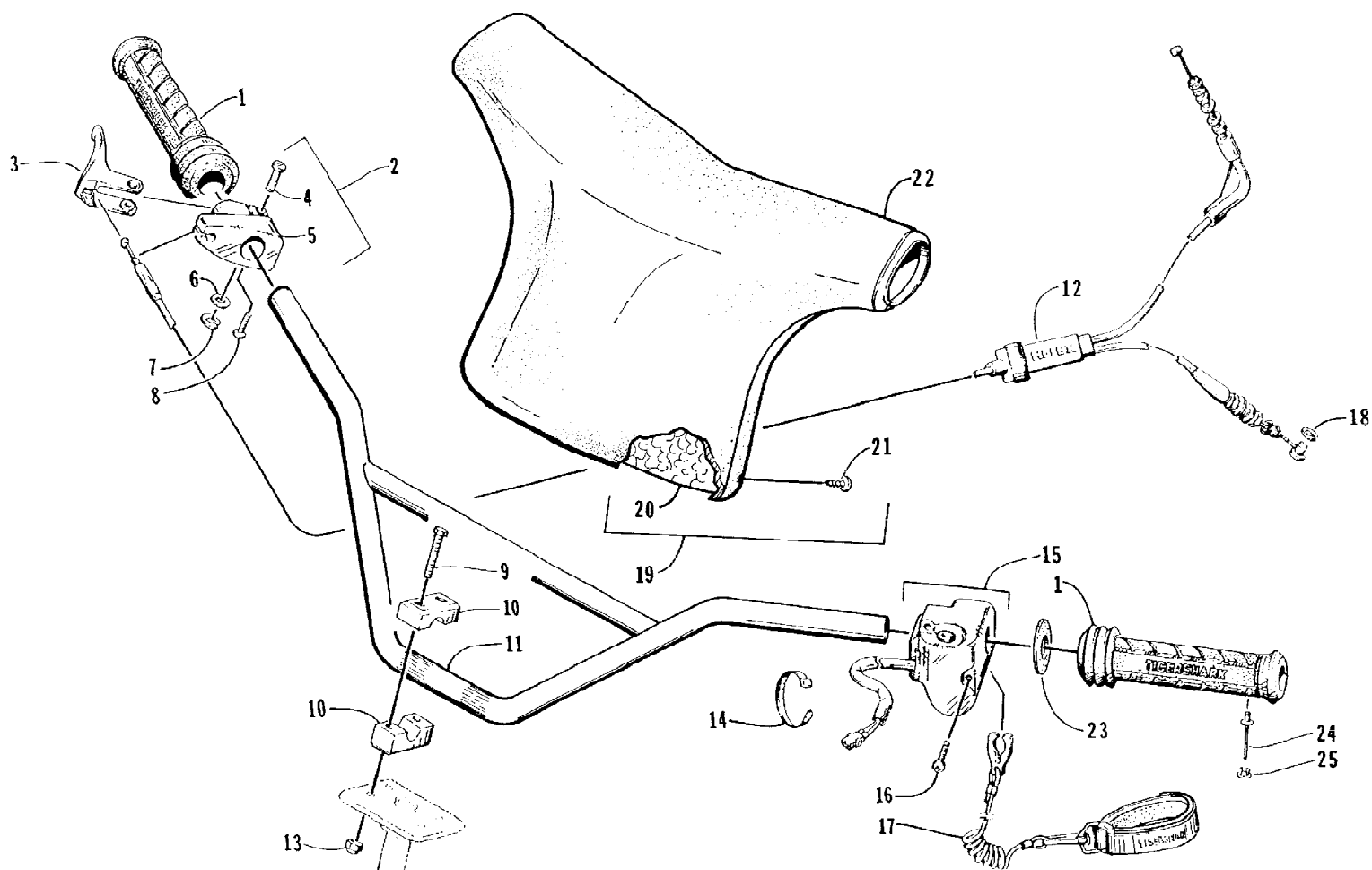
1998 TS-R 1000 (98DTB-1998)
FUEL TANK ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0770-326	1		Tank, Fuel-Assembly (inc. 2,11,16,&20) (1000)
2	0115-607	1	S	Fitting, Elbow (1000)
3	0624-390	3		Clamp, Hose
4	0670-582	1	S	Cap, Filler Neck (1000)
5	0670-901	1	S	Neck, Filler (1000)
6	0670-688	1		Seal, Filler Neck
7	0670-548	1		Nut, Filler Neck
8	0624-120	17		Clamp, Hose (1000)
9	0710-425	0	/P	Hose, Fuel - 25 ft
10	0624-312	5		Screw, Cap
11	0670-895	1		Tube, Drop - Reserve (1000)
12	1673-590	1		Plate, Backing - Fuel Valve
13	0670-474	1		Gasket, Fuel Sensor
15	0624-149	4		Nut, Lock
16	0670-762	1		Fitting, Outlet (1000)
17	0610-047	1		Hose, Filler
18	0510-335	2	/P	Filter, Fuel
19	0624-125	8	/P	Washer
20	0115-607	1	S	Fitting, Elbow
21	0109-332	1		T-Connection
22	0123-788	2	/P	Tie, Cable
23	0610-059	2		Valve, Check
24	0673-755	1		Vent, Fuel
25	0623-063	1		Clamp, Hose
26	0670-710	1		Valve, Fuel Reserve
27	0624-428	1		Screw, Machine
28	0623-693	1		Washer
29	0623-687	1		Nut
30	1673-274	1		Knob, Fuel
31	0675-070	4		Spacer, Fuel Tank
32	0620-197	1		Sender, Fuel Level
33	0123-095	1	S	Clamp, Hose (1000)

1998 TS-R 1000 (98DTB-1998)
HANDLEBAR ASSEMBLY

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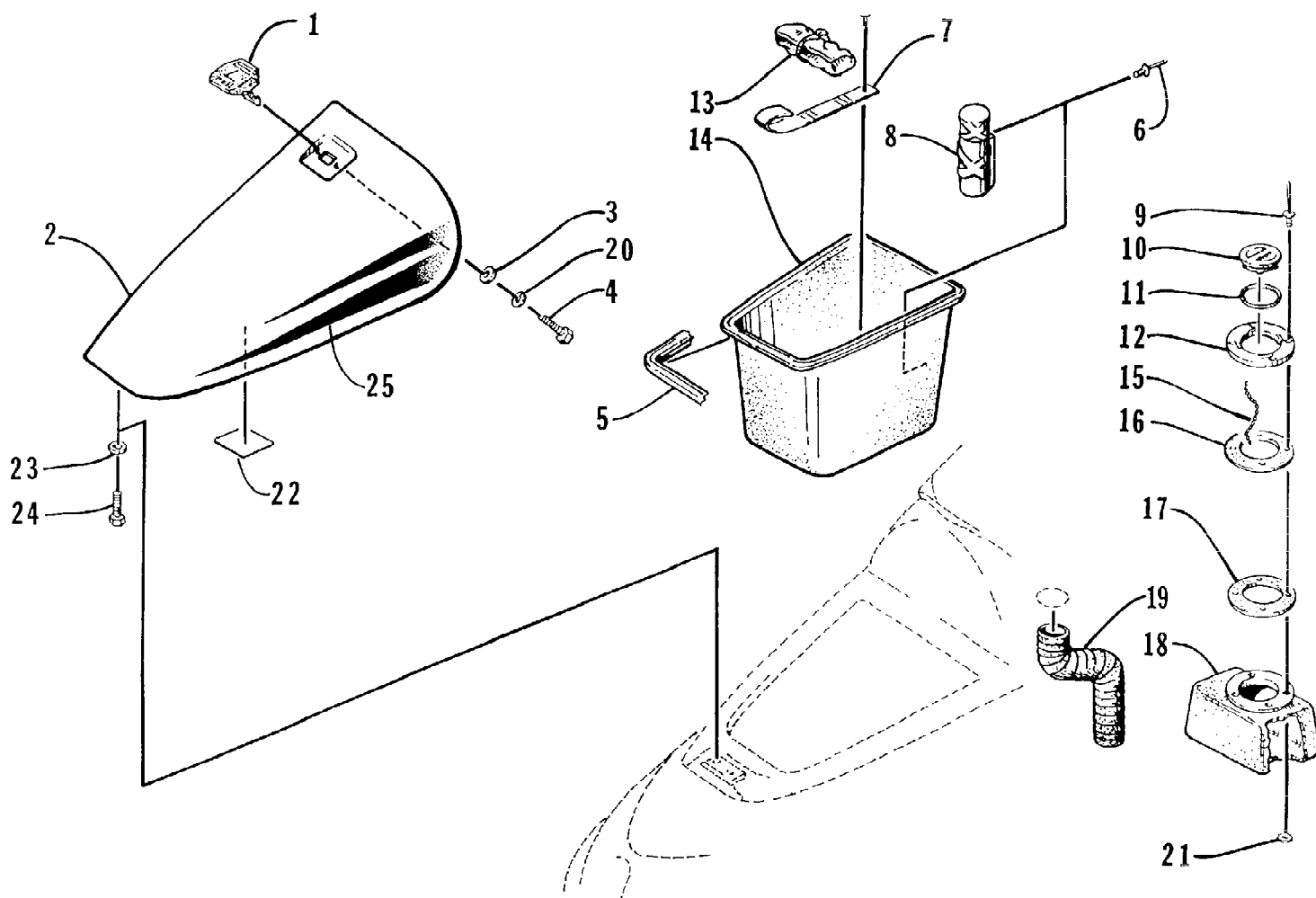
1998 TS-R 1000 (98DTB-1998)
HANDLEBAR ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0673-990	2	S	Grip, Handlebar
2	0773-018	1		Throttle, Assembly (inc. 3-8)
3	0605-234	1		Lever, Throttle
4	0605-236	1		Pin, Throttle Lever
5	0605-235	1		Housing, Throttle
6	0624-099	1		Washer
7	0624-113	2		C-Clip
8	0624-132	1		Screw, Machine
9	0624-056	4		Screw, Cap
10	0673-282	4		Cap, Steering Adjuster
11	0773-608	1		Handlebar
12	0687-102	1	/P	Cable, Throttle (1000)
13	0624-250	4		Nut, Lock
14	0123-788	0	/P	Tie, Cable
15	0609-309	1		Switch, Start/Trim/Bilge (inc. 16)
16	0624-148	3		Screw, Machine
17	0609-427	1	S	Cord, Tether
18	0624-104	1		C-Clip
19	0773-848	1		Handlebar Pad - Assembly (inc. 20-22)
20	1673-242	1		Pad, Handlebar
21	0624-350	6	S	Screw, Cap
22	0	1	F	Cover, Handlebar Pad
23	1673-095	1		Washer, Rubber - Handlebar
24	0624-216	2		Rivet
25	1673-111	2		Plug

1998 TS-R 1000 (98DTB-1998)
HATCH COVER AND STORAGE TRAY

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1998 TS-R 1000 (98DTB-1998)

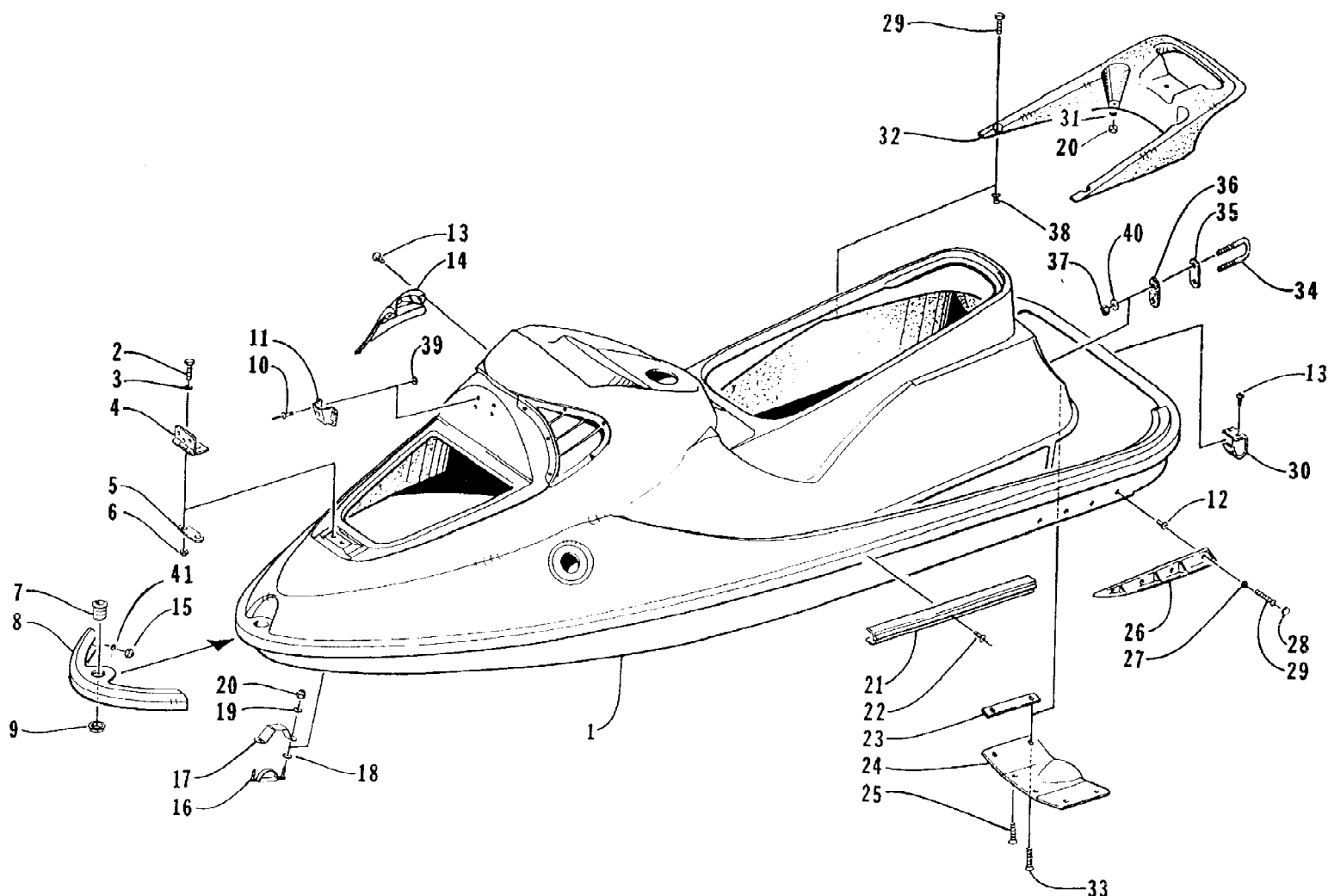
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HATCH COVER AND STORAGE TRAY

Ref #	Part Number	Qty	S/P/F	Description
1	0673-882	1		Latch, Hatch Cover
2	1673-041	1		Cover, Hatch
3	0624-004	2		Washer
4	0624-092	2		Screw, Cap
5	1673-567	1	/P	Seal, Hatch
6	0623-685	5		Rivet
7	0773-217	1		Tiedown, Tool Kit
8	1673-046	1		Tube, Fire Extinguisher
9	8060-633	6	/P	Rivet
10	0406-208	1		Lid, Storage Cover
11	1673-146	1		Seal
12	0406-205	1	/P	Ring, Mount
13	0678-399	1		Kit, Tool
14	1673-566	1	/P	Tray, Storage
15	0773-926	1		Chain, Cover
16	0673-973	1		Seal, Storage Cover
17	1673-155	1		Gasket, Mounting - Storage Container
18	0673-652	1	/P	Container, Storage
19	0610-260	1		Hose, Air Intake
20	0624-200	2		Washer, Lock
21	0623-603	4		Washer, Backup
22	0614-431	1		Decal, Storage Tray
23	0624-115	3		Washer, Lock
24	0624-432	3		Screw, Self-Tapping
25	0614-392	1		Decal, Hatch Cover - Starboard
	0	1		Decal, Hatch Cover - Port

1998 TS-R 1000 (98DTB-1998)
HULL AND RELATED PARTS ASSEMBLY

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1998 TS-R 1000 (98DTB-1998)

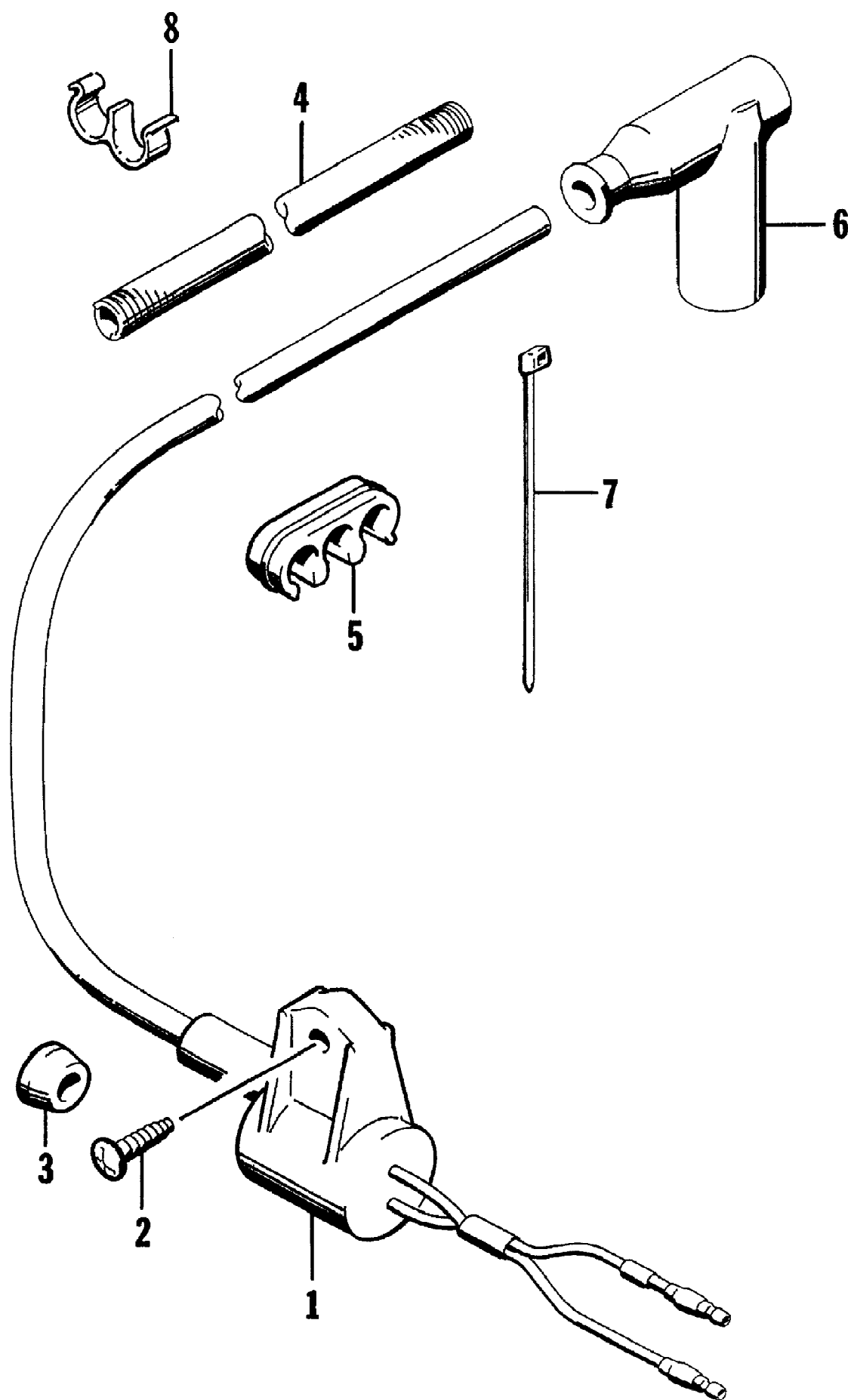
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HULL AND RELATED PARTS ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0773-932	1		Hull/Deck - Assembly (1000)
2	0624-112	2	/P	Screw, Cap
3	0624-022	2		Washer
4	1673-032	1		Hinge, Hatch
5	1673-031	1		Plate, Backing - Hinge
6	0624-250	2		Nut, Lock
7	1673-281	1		Bushing, Boweye
8	1673-265	1	S	Nose, Cone
9	0673-378	1	S	Nut, Boweye Bushing
10	0624-072	4		Rivet
11	1673-034	1		Strike, Hatch Latch
12	0623-737	8		Insert, Brass
13	0623-726	14		Clip, Retainer
14	1673-266	1		Grille, Vent - Starboard
14	1673-267	1		Grille, Vent - Port
15	0624-005	2	/P	Nut, Lock
16	0773-516	1	/P	Boweye
17	0673-897	1		Strap, Reinforcement
18	0624-299	2		Washer, Sealing
19	0624-247	2		Washer
20	0624-089	4		Nut, Lock
21	1673-270	1		Rail, Rub - Starboard
21	1673-271	1		Rail, Rub - Port
22	0624-030	48		Rivet
23	1673-200	2		Plate, Nut
24	0775-073	1	/P	Plate, Ride
25	0624-184	2		Screw, Machine
26	1673-582	1	/P	Sponson - Starboard
26	1673-583	1	/P	Sponson - Port
27	0124-065	8		Washer, Snap Cap
28	0124-066	8	S	Cover, Snap Cap
29	0624-271	12		Screw, Cap
30	1673-285	1		Cover, Rub Rail
31	0624-228	4		Washer, Lock
32	1673-025	1		Handle, Grab
33	0624-186	4		Screw, Machine
34	0624-429	1		U-Bolt
35	0673-656	1		Plate, Backing - Eyehook
36	1673-083	1		Gasket, Eyehook
37	0624-258	2		Nut, Lock
38	0623-737	2		Insert, Brass
39	0624-004	4		Washer, Backup
40	0624-159	2		Washer
41	0624-099	2		Washer

1998 TS-R 1000 (98DTB-1998)
IGNITION COIL

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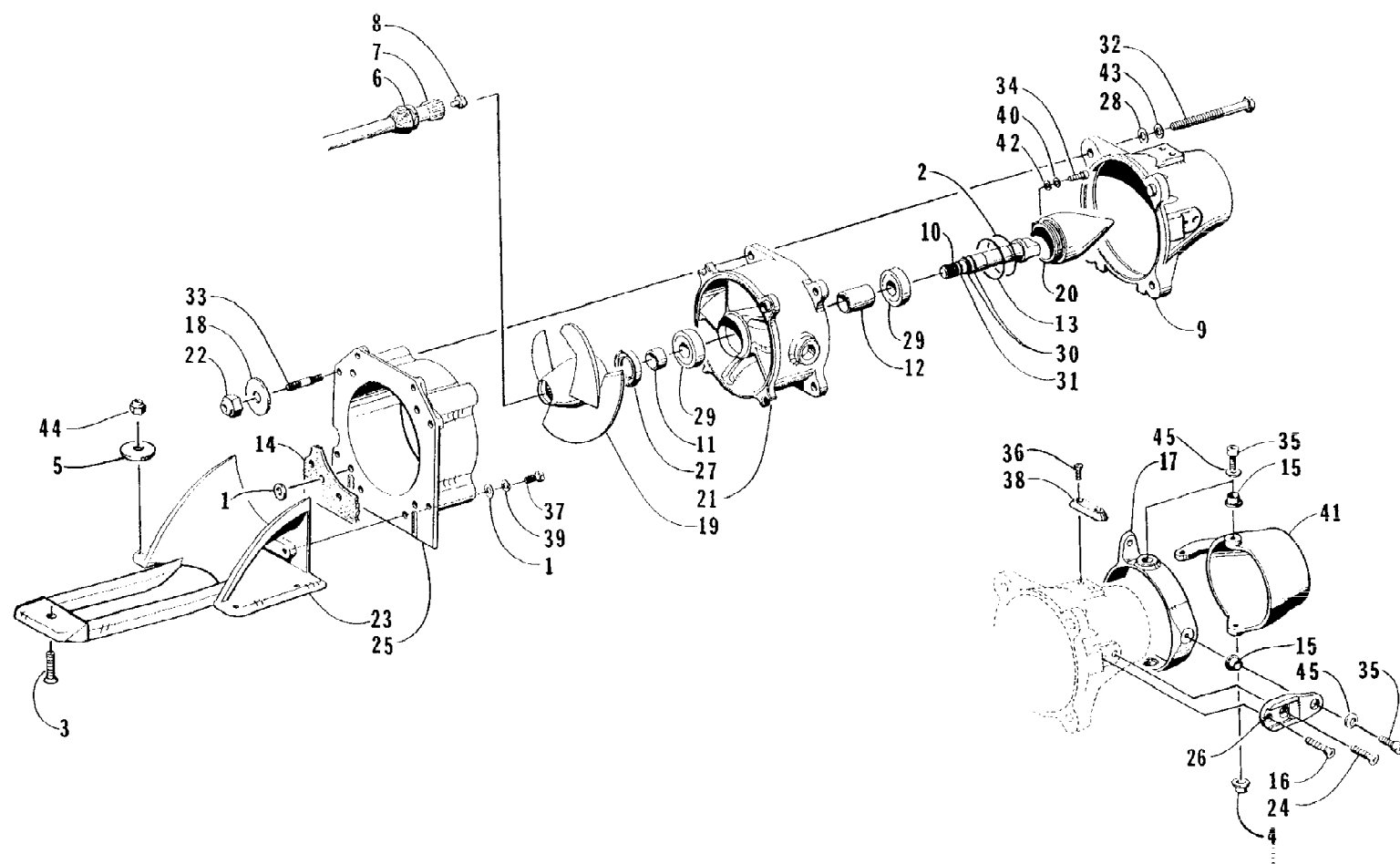
1998 TS-R 1000 (98DTB-1998)
IGNITION COIL

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-523	3	/P	Coil Assembly, Ignition
2	3008-321	3		Screw, Cap
3	3008-334	3	/P	Grommet
4	3008-445	3		Protector, Lead Wire
5	3008-252	1		Clip
6	3003-737	3	S	Cap Assembly, Spark Plug
7	3003-044	3		Tie, Cable
8	3008-045	1		Clip, Tube

1998 TS-R 1000 (98DTB-1998) IMPELLER DRIVE ASSEMBLY

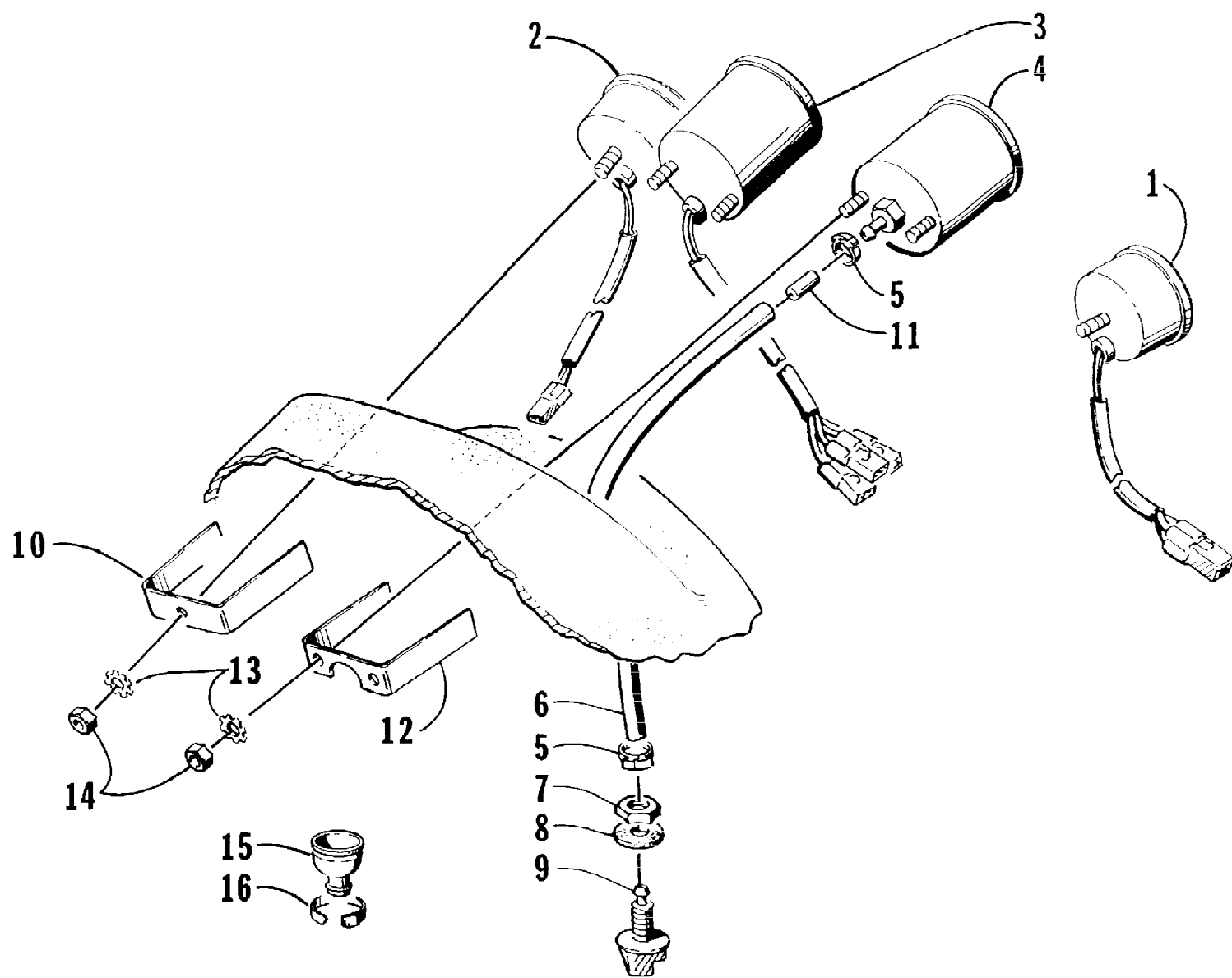
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1998 TS-R 1000 (98DTB-1998)
IMPELLER DRIVE ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0624-028	4		Washer
2	0675-078	1		O-Ring
3	0624-186	5		Screw, Machine
4	1673-377	1	S	Bushing, Trim Ring
5	0624-182	4		Washer, Sealing
6	0675-187	1		Grommet, Seal
7	0675-194	1		Driveshaft (1000)
8	0673-618	2	/P	Bumper, Driveshaft
9	0675-102	1		Venturi (1000)
10	0675-163	1	S	Shaft, Rear - Impeller
11	0675-085	1		Spacer, Impeller
12	0675-084	1		Spacer, Bearing
13	0675-127	1		O-Ring
14	0675-107	1		Gasket, Pump
15	0673-291	3		Bushing
16	0624-272	2		Screw, Machine
17	0675-150	1	S	Ring, Trim
18	0624-125	4	/P	Washer
19	0675-142	1		Impeller (1000)
20	0675-146	1		Endcap, Stator
21	0675-224	1	/P	Stator
22	0624-090	6		Nut, Lock
23	0675-191	1	/P	Grate, Inlet
24	0624-273	2		Screw, Machine
25	0775-023	1	S	Wear Ring
26	0673-786	2		Bracket, Trim Ring
27	0675-119	1	S	Seal
28	0624-008	4		Washer
29	0673-609	2		Bearing, Stator
30	0673-608	2		O-Ring
31	0673-607	1		O-Ring
32	0624-386	4		Screw, Cap
33	0624-417	6		Stud
34	0624-314	2		Screw, Cap
35	0624-174	4		Screw, Cap
36	0624-184	2		Screw, Machine (1000)
37	0624-026	2		Screw, Cap
38	0624-084	1		Anode, Zinc
39	0624-027	2		Washer, Lock
40	0624-036	2		Washer, Lock
41	0675-185	1		Nozzle, Steering (1000)
42	0624-022	2		Washer
43	0624-012	4		Washer, Lock
44	0624-250	6		Nut, Lock (1000)
45	0624-317	3		Washer, Lock



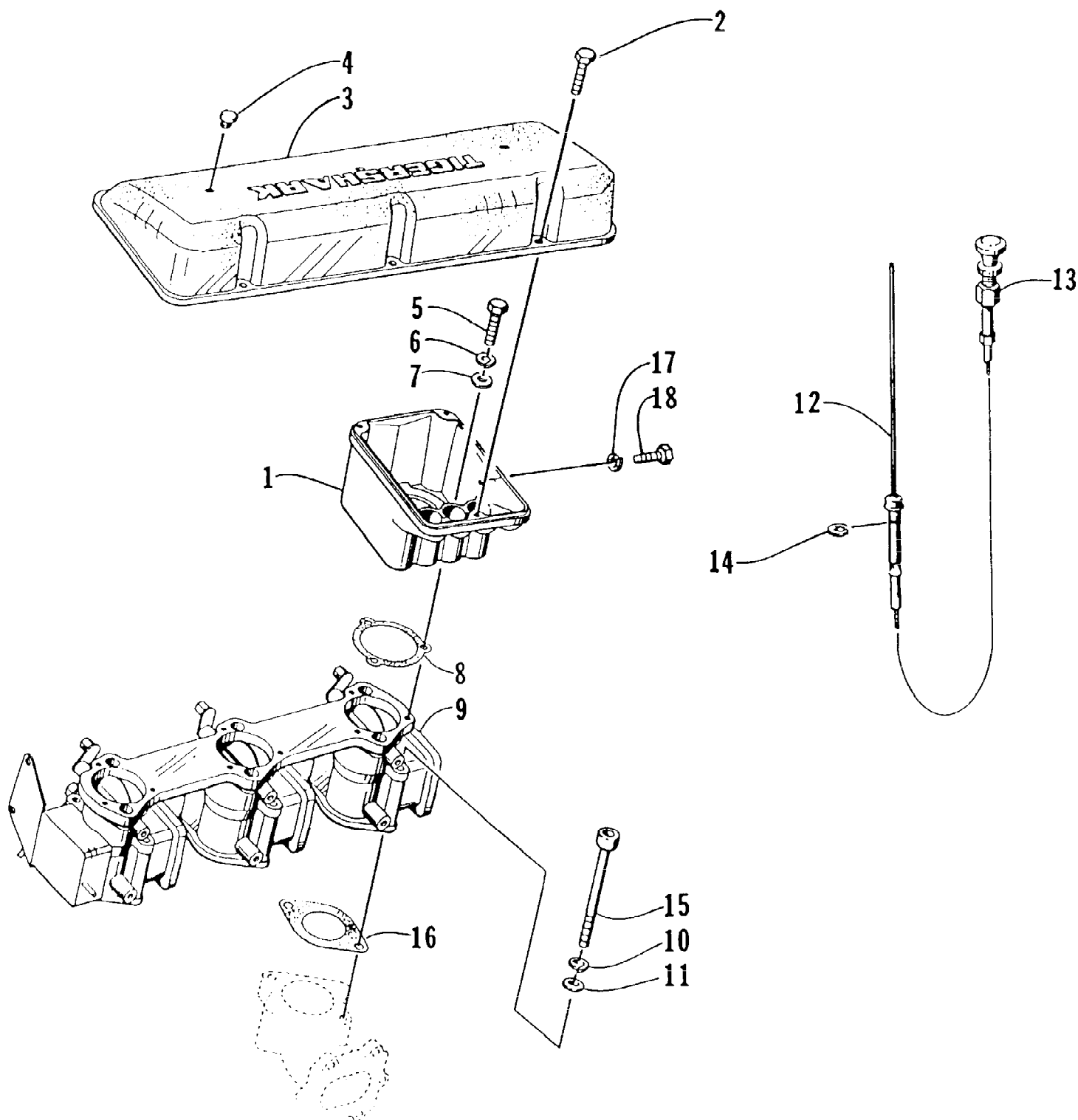
1998 TS-R 1000 (98DTB-1998)
INSTRUMENT ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0620-193	1		Gauge, Trim
2	0620-190	1	S	Gauge, Fuel
3	0620-192	1		Tachometer (1000)
4	0620-189	1		Speedometer
5	0624-323	2		Clamp
6	0673-809	0	/P	Hose
7	0673-348	1		Nut, Pitot
8	0673-349	1		Seal, Pitot
9	0673-362	1	S	Pitot
10	0620-173	2		Backclamp, Fuel Gauge/Trim Gauge
11	1673-387	1	S	Fitting, Restrictor - Speedometer
12	0620-199	2		Backclamp, Speedometer
12	0620-201	2		Backclamp, Tachometer
13	0623-702	6		Washer, Star
14	0623-701	6		Nut
15	1673-399	1		Seal, Bulkhead
16	0123-788	1	/P	Tie, Cable

1998 TS-R 1000 (98DTB-1998)
INTAKE ASSEMBLY

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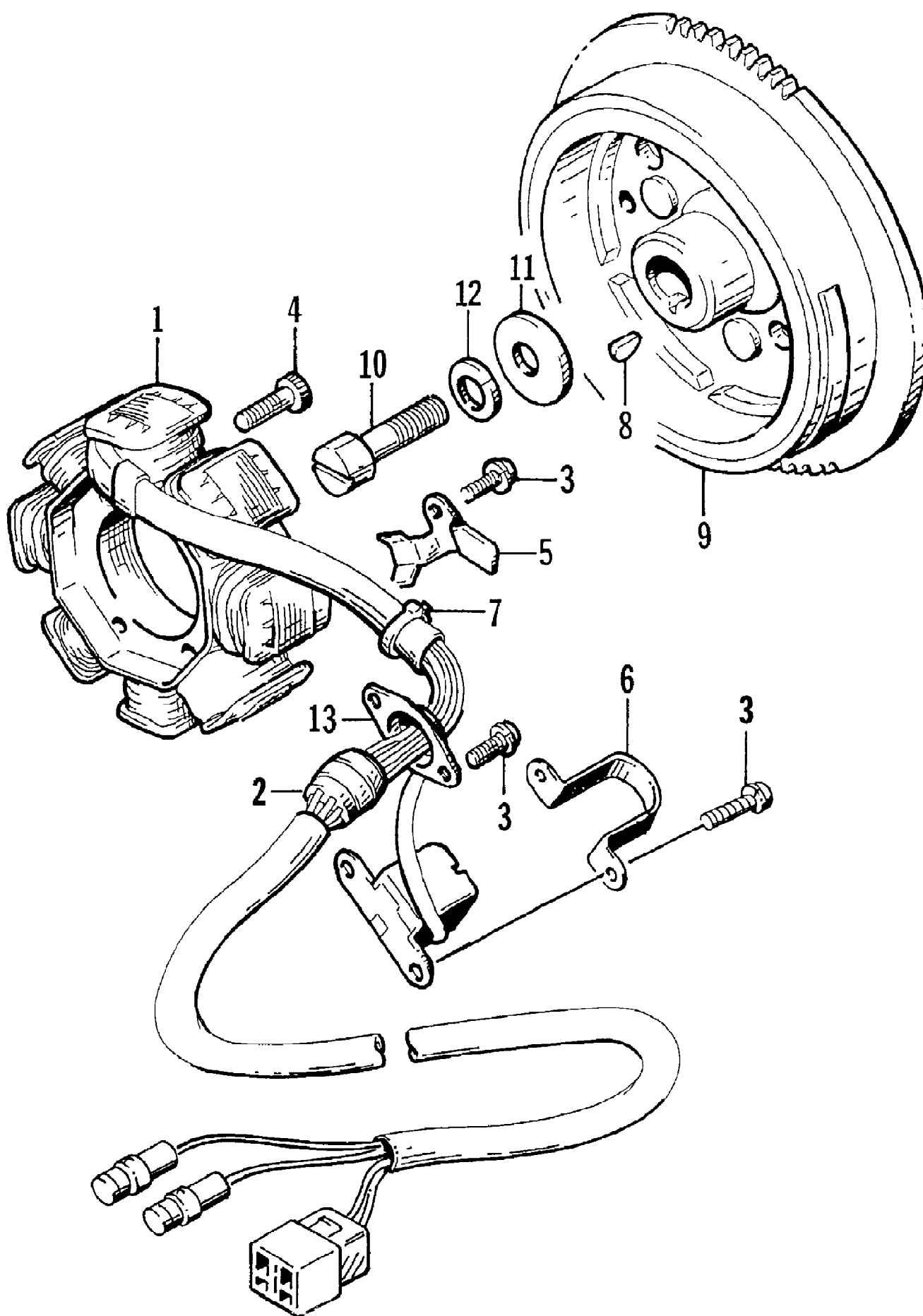
1998 TS-R 1000 (98DTB-1998)
INTAKE ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	1673-403	2		Base, Sound Attenuator
1	1673-375	1		Base, Sound Attenuator - Center
2	0624-408	9		Screw, Cap
3	1673-332	1		Cover, Sound Attenuator
4	1606-038	3		Plug
5	0624-112	9	/P	Screw, Cap
6	0624-036	9		Washer, Lock
7	0624-022	9		Washer
8	1673-091	3		Gasket, Sound Attenuator
9	0670-784	1		Carburetor Assembly
10	0624-027	6		Washer, Lock
11	0624-028	6		Washer
12	0687-095	1		Cable, Choke
13	0687-051	1	/P	Nut, Choke Cable
14	0624-268	1		Ring, Retaining
15	0624-338	6	/P	Screw, Cap
16	1673-415	3		Gasket, Intake
17	0624-200	4		Washer, Lock
18	0624-435	2		Screw, Cap

1998 TS-R 1000 (98DTB-1998)
MAGNETO

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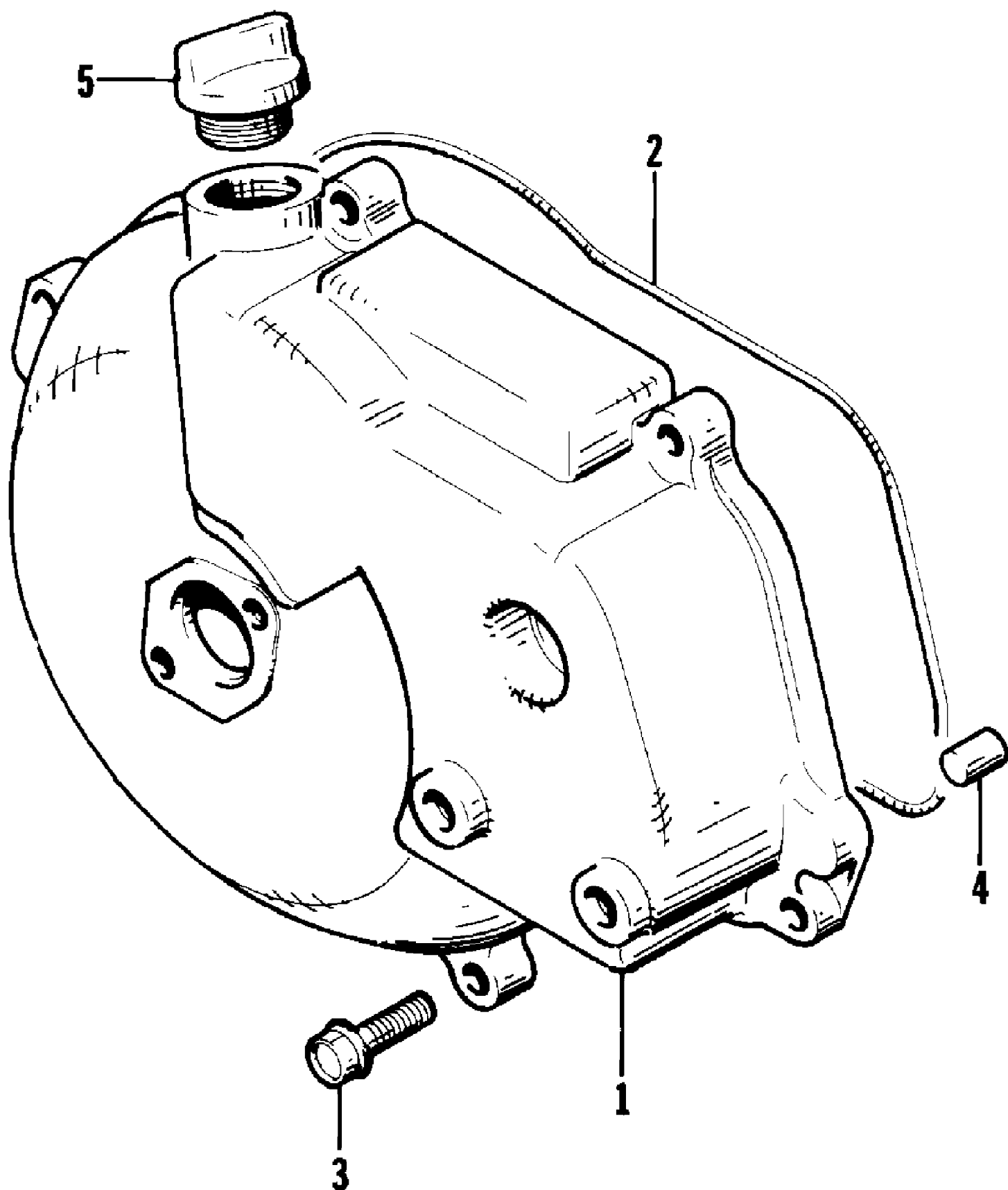
1998 TS-R 1000 (98DTB-1998)
MAGNETO

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-315	1		Stator
2	3008-278	1		Grommet
3	3004-706	5	S/P	Screw, Cap
4	3004-484	3	S	Screw, Cap
5	3008-109	1		Holder
6	3008-331	1	/P	Clamp
7	0693-275	1		Clamp
8	3004-540	1	/P	Key
9	3008-571	1		Flywheel
10	3008-448	1		Screw, Cap
11	3008-017	1		Washer
12	3004-362	1	S/P	Washer, Lock
13	3008-110	1		Holder, Grommet

1998 TS-R 1000 (98DTB-1998)
MAGNETO CASE

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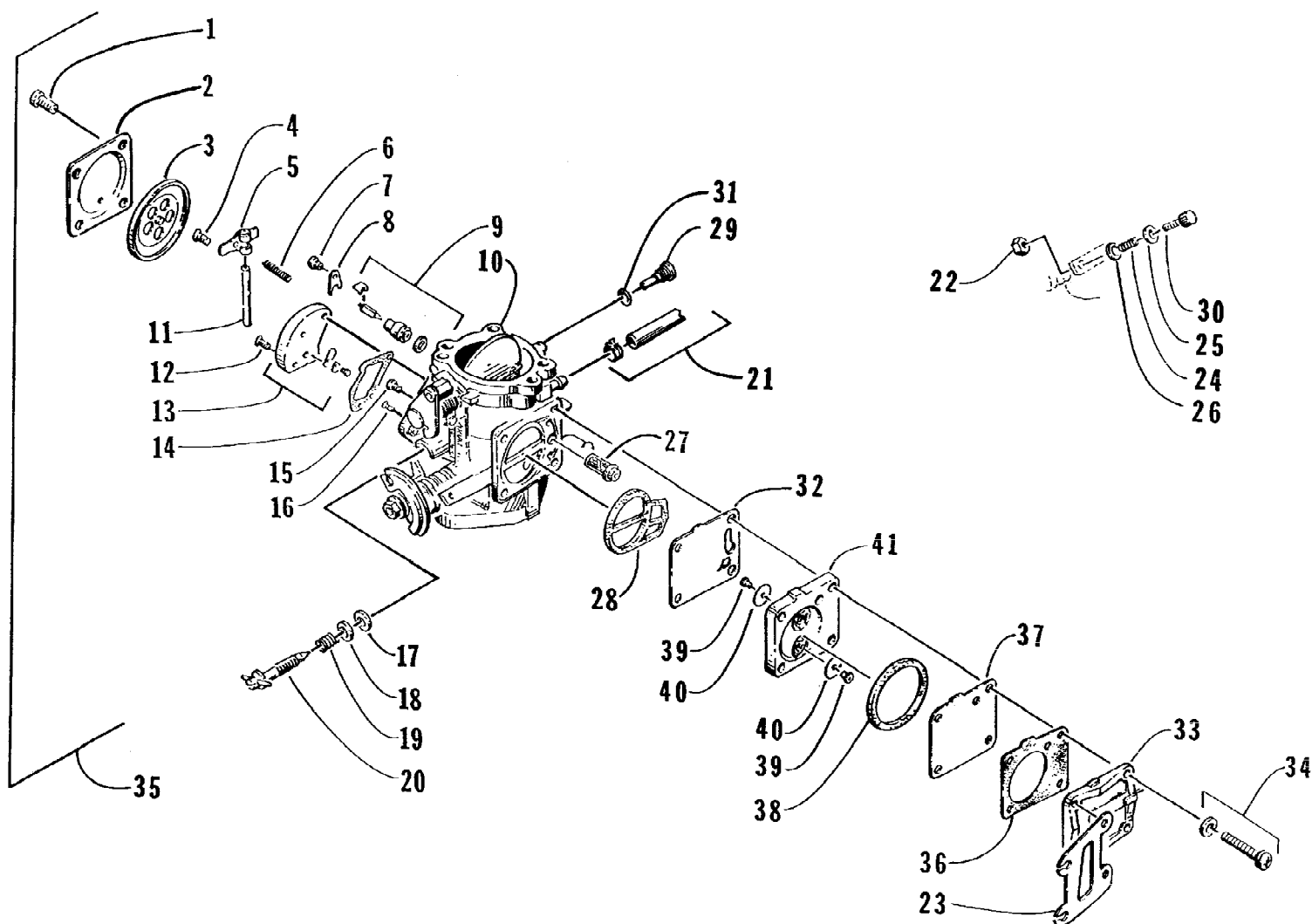
1998 TS-R 1000 (98DTB-1998)
MAGNETO CASE

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-238	1	/P	Case, Magneto
2	3008-053	1		O-Ring
3	3008-213	6	/P	Screw, Cap
4	3008-146	2		Pin
5	3008-023	1		Plug

1998 TS-R 1000 (98DTB-1998)
MAGNETO-SIDE CARBURETOR

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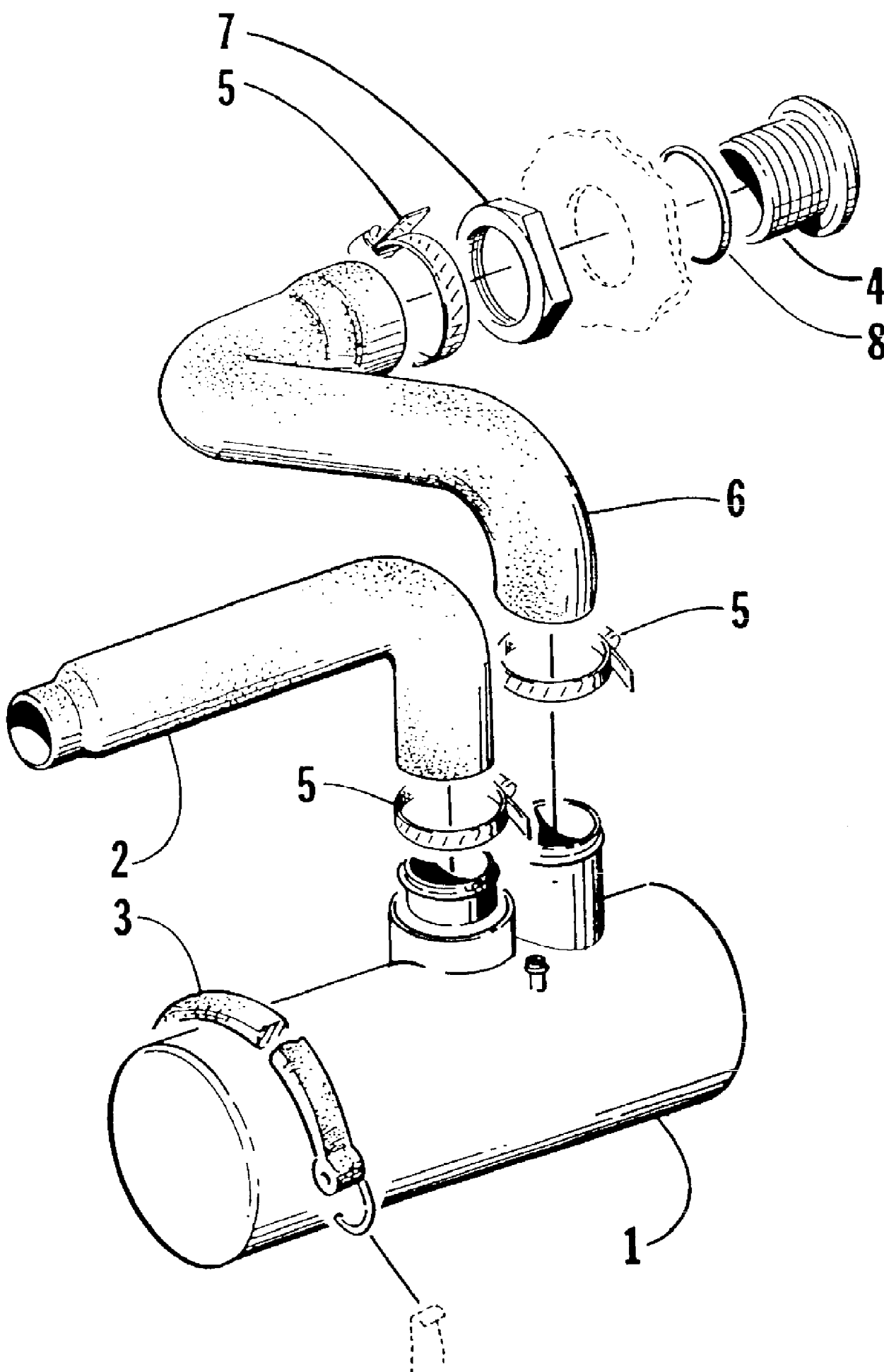
1998 TS-R 1000 (98DTB-1998)
MAGNETO-SIDE CARBURETOR

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Ref #	Part Number	Qty	S/P/F	Description
	0670-876	1		Complete Assembly (inc. Mag & PTO Carburetors)
1	6505-915	4		Screw, Cap
2	6505-662	1		Cover, Diaphragm
3	6505-663	1		Diaphragm Assembly
4	6505-692	1		Screw, Machine
5	6505-664	1		Arm
6	6505-934	1		Spring
7	6505-695	1		Screw, Machine
8	6505-682	1		Plate
9	6505-944	1		Needle Valve Assembly
10	0	1	F	Mixing Body
11	6505-681	1		Pin
12	6505-679	2		Screw, Machine
13	6505-680	1		Block, Metering
14	6505-677	1		Gasket
15	6505-739	1		Main Jet - 125
16	6506-023	1		Jet, Low Speed - 57.5
17	6505-668	1		Seal
18	6505-661	1		Washer
19	6505-660	1		Spring
20	6505-852	1		Adjuster
21	6506-020	1		Hose Assembly
22	6505-911	1		Nut
23	6505-923	1		Bracket, Cable
24	6505-678	1		Spring
25	6505-703	1		Washer
26	6505-872	1	/P	O-Ring
27	6505-676	1		Filter
28	6505-665	1		S-Gasket
29	6505-953	1		Main Jet - Fixed 85
30	6505-912	1		Screw Assembly
31	6505-042	1		O-Ring
32	6505-656	1	/P	Diaphragm, Damper
33	6505-652	1		Cover, Pump
34	6505-938	4		Screw w/Washer
35	6505-977	1		Carburetor Assembly - Mag
36	6505-653	1		Gasket
37	6505-654	1		Diaphragm, Pump
38	6505-683	1		O-Ring
39	0	2	F	Grommet
40	0	2	F	Valve
41	6505-924	1		Body Assembly, Diaphragm

1998 TS-R 1000 (98DTB-1998)
MUFFLER ASSEMBLY

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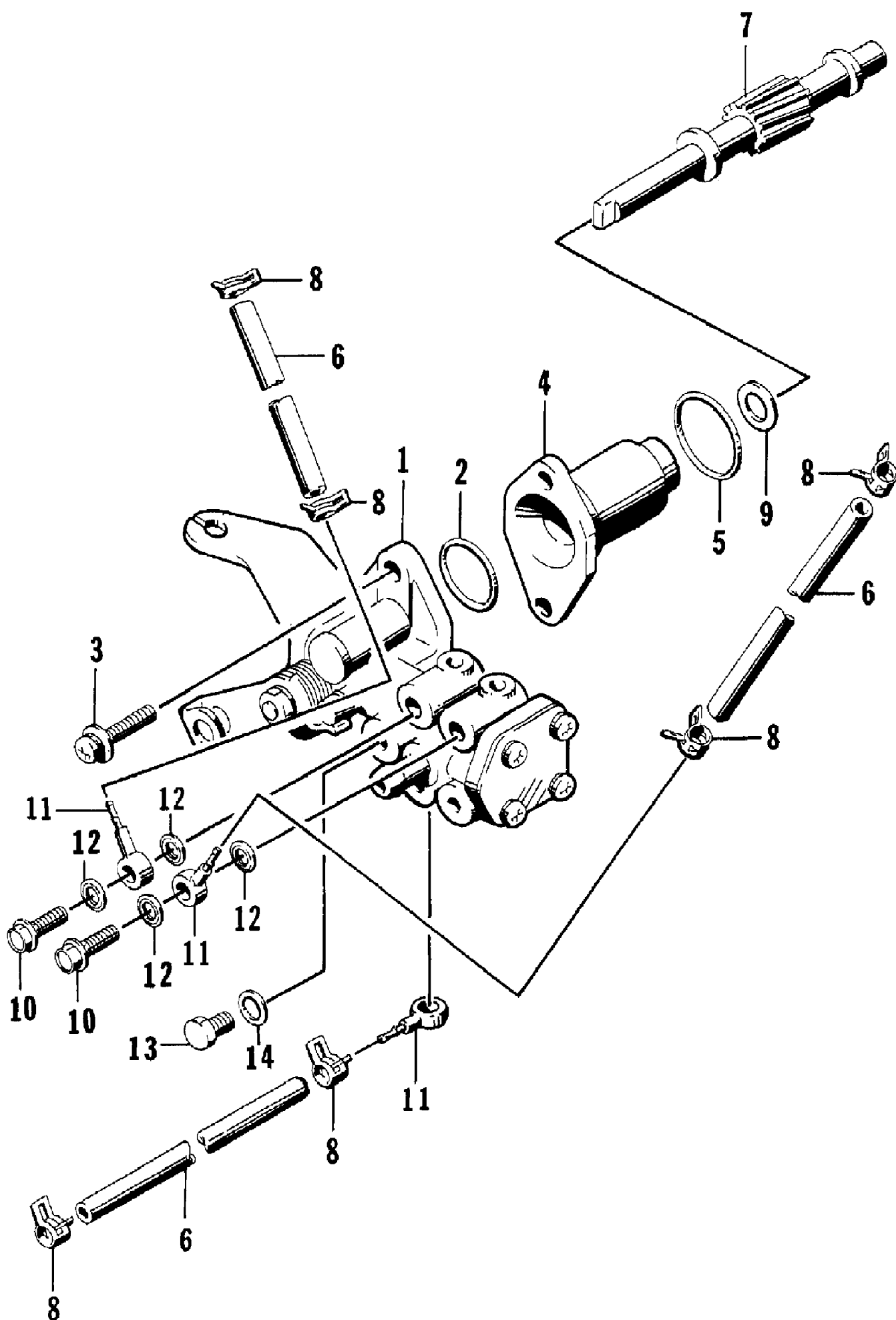
1998 TS-R 1000 (98DTB-1998)
MUFFLER ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0712-243	1		Muffler
2	0610-290	1		Hose, Exhaust - In
3	0773-805	2		Tiedown, Muffler
4	0612-762	1	/P	Outlet, Exhaust
5	0624-169	3		Clamp, Hose
6	0610-323	1		Hose, Exhaust - Out
7	0612-576	1		Nut, Exhaust Outlet
8	0612-676	1		Gasket, Exhaust - Foam

1998 TS-R 1000 (98DTB-1998)
OIL PUMP ASSEMBLY

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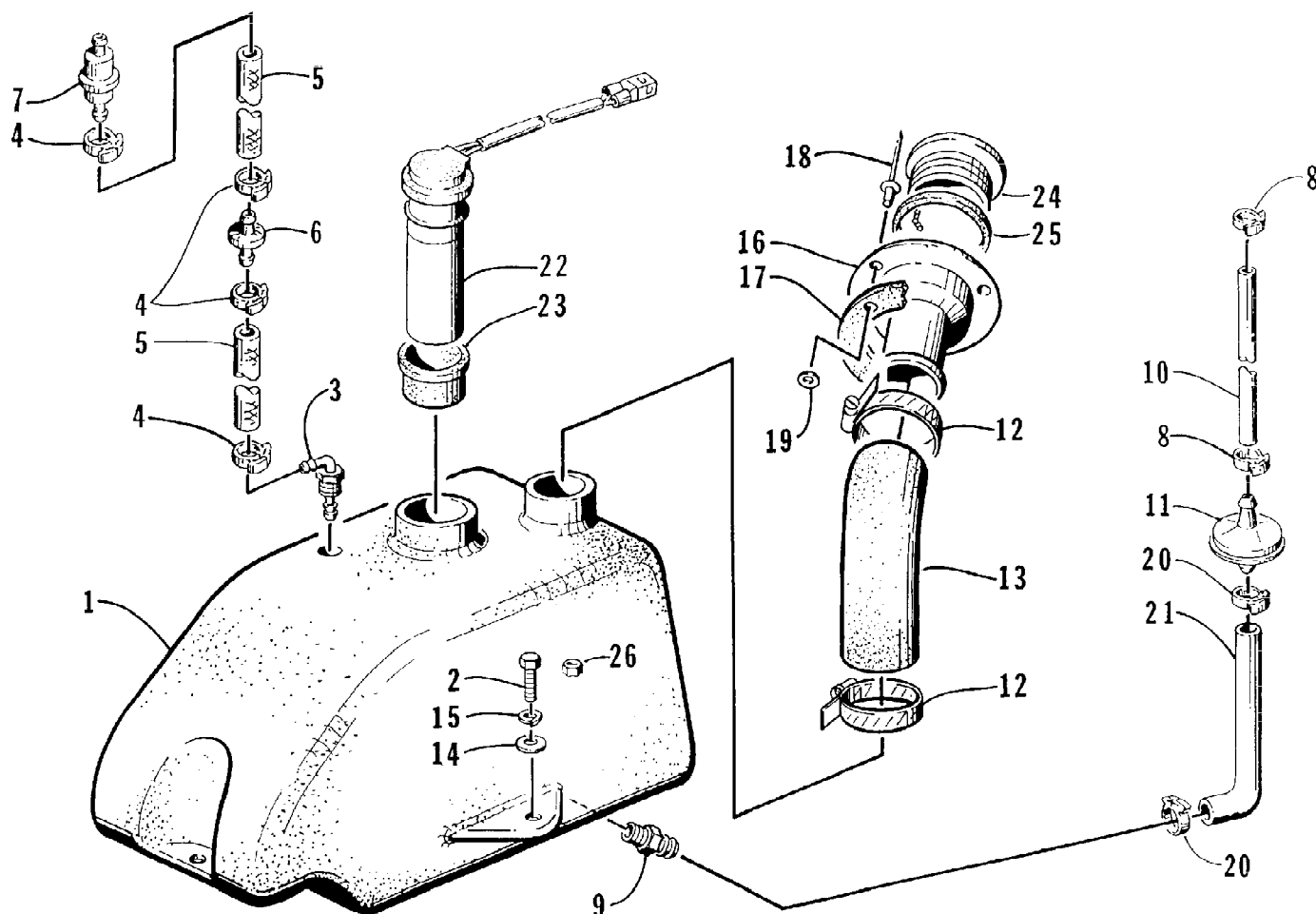
1998 TS-R 1000 (98DTB-1998)
OIL PUMP ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-522	1	S	Oil Pump Assembly
2	3008-030	1		O-Ring
3	3008-393	2		Screw, Oil Pump
4	3004-763	1	/P	Retainer, Oil Pump Shaft
5	3005-126	1	/P	O-Ring, Retainer
6	3008-035	3	/P	Hose, Oil Pump
7	3004-179	1		Gear, Oil Pump Driven
8	3008-037	6	/P	Clip
9	3005-049	1	/P	Shim, Oil Pump Input Shaft
10	3008-528	3		Screw, Cap
11	3003-217	3	/P	Fitting, Oil
12	3003-290	6	/P	Gasket, Fitting
13	6505-820	1		Screw, Oil Pump Bleed
14	6505-821	1		Washer, Bleed Screw

1998 TS-R 1000 (98DTB-1998)
OIL TANK ASSEMBLY

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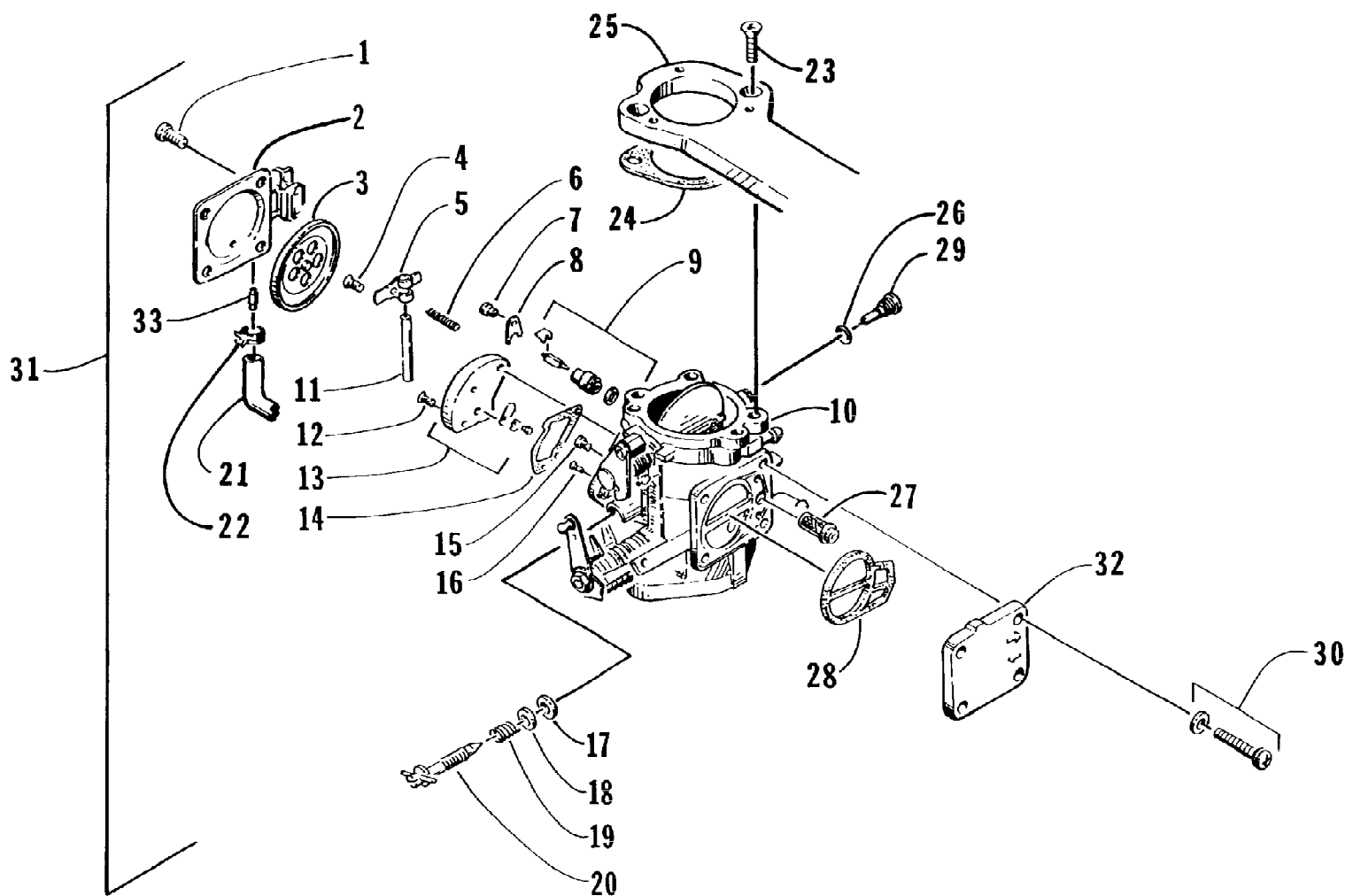
1998 TS-R 1000 (98DTB-1998)
OIL TANK ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0670-580	1	S	Tank, Oil
3	0115-607	1	S	Outlet, Tank
4	0624-120	4		Clamp, Hose
5	0710-425	0	/P	Hose, Gas - 25 ft
6	0610-059	1		Valve, Check
7	0510-335	1	/P	Filter, Fuel
8	0124-045	2	/P	Clamp, Hose
9	0670-718	1		Fitting, Tank
10	0610-008	0	/P	Hose, Oil - 25 ft
11	1673-336	1		Filter, Oil
12	0624-019	2		Clamp, Hose
13	0610-292	1		Hose, Filler
14	0624-182	6		Washer
15	0624-036	3		Washer, Lock
16	0670-697	1		Filler, Oil - Assembly
17	0670-679	1		Seal, Oil Filler
18	8060-633	3	/P	Rivet
19	0623-603	3		Washer
20	0623-486	2		Clamp, Hose
21	0610-018	0	/P	Hose, Oil - 15 ft
22	0620-196	1	S	Sensor, Oil Level
23	0609-237	1		Seal, Grommet - Oil Sensor
24	0670-877	1		Oil Cap Assembly
25	0670-878	1		Seal, Oil Cap
26	0624-005	3	/P	Nut, Lock (1000)

1998 TS-R 1000 (98DTB-1998)
PTO-SIDE CARBURETOR

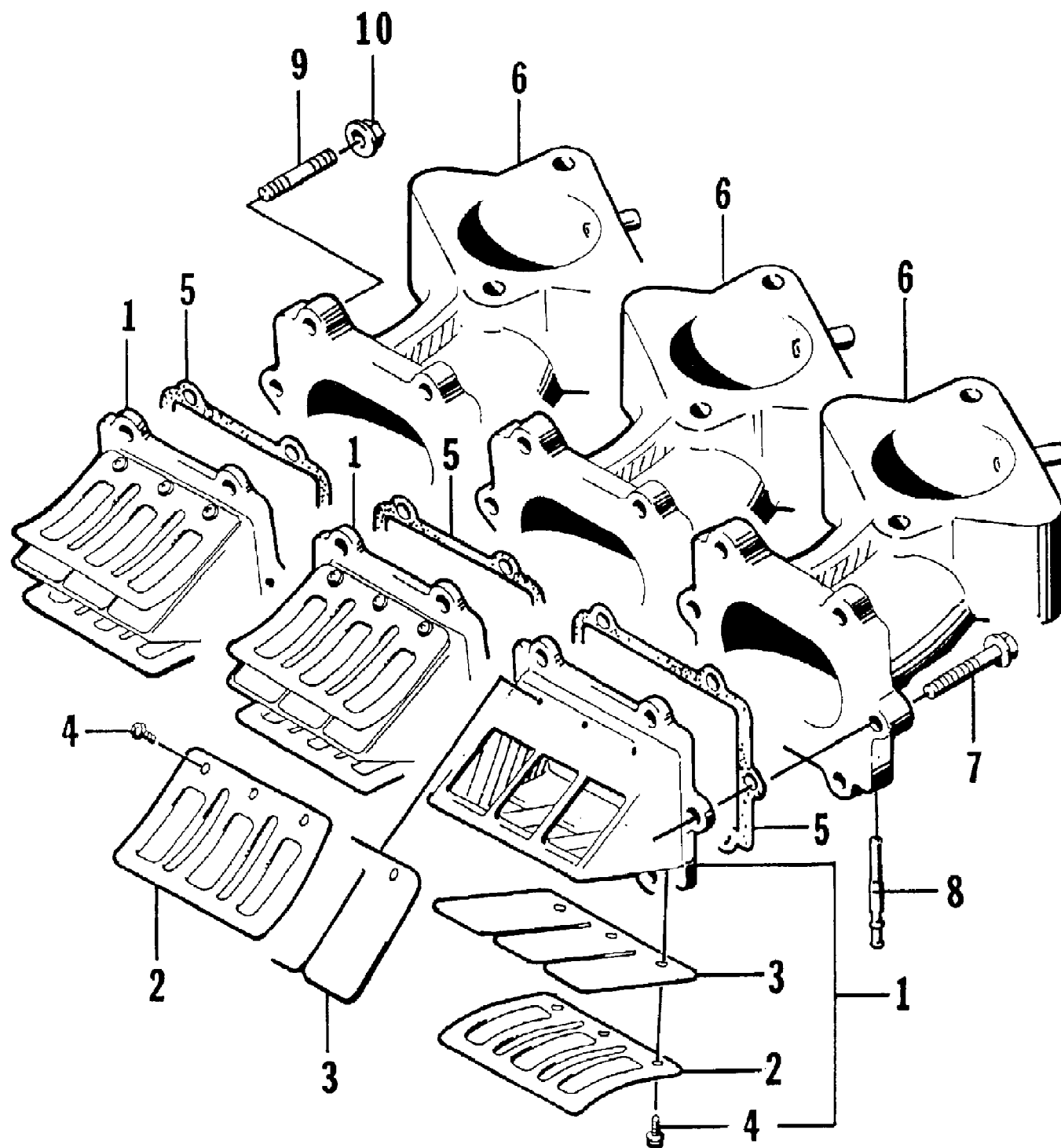
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1998 TS-R 1000 (98DTB-1998)
PTO-SIDE CARBURETOR

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Ref #	Part Number	Qty	S/P/F	Description
	0670-876	1		Complete Assembly (inc. Mag & PTO Carburetors)
1	6505-943	4		Screw, Cap
2	6506-021	1		Cover, Diaphragm Assembly
3	6505-663	1		Diaphragm Assembly
4	6505-692	1		Screw, Machine
5	6505-664	1		Arm
6	6505-934	1		Spring
7	6505-695	1		Screw, Machine
8	6505-682	1		Plate
9	6505-944	1		Needle Valve Assembly
10	0	1	F	Mixing Body
11	6505-681	1		Pin
12	6505-679	2		Screw, Machine
13	6505-680	1		Block, Metering
14	6505-677	1		Gasket
15	6505-739	1		Main Jet - 125
16	6506-023	1		Jet, Low Speed - 57.5
17	6505-668	1		Seal
18	6505-661	1		Washer
19	6505-660	1		Spring
20	6505-852	1		Adjuster
21	6506-022	1		Hose Assembly (inc. 33)
22	6505-941	2		Clip
23	6505-914	4		Screw, Cap
24	6505-916	2		Gasket
25	6505-926	1		Flange
26	6505-042	1		O-Ring
27	6505-676	1		Filter
28	6505-665	1		S-Gasket
29	6505-953	1		Main Jet - Fixed 85
30	6505-853	4		Screw w/Washer
31	6505-976	1		Carburetor Assembly - PTO
32	6505-848	1		Cover
33	6505-975	1		Jet, Recharge



1998 TS-R 1000 (98DTB-1998)
 REED VALVE ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-534	3	/P	Valve, Reed - Assembly (inc. 2-4)
2	3008-074	6		Stopper, Reed Valve
3	3008-075	6		Valve, Reed
4	3004-506	18	/P	Screw, Reed Valve
5	3008-076	3	S	Gasket, Reed Valve
6	0670-712	3	S	Manifold, Intake
7	3008-220	12		Screw, Cap
8	3003-597	3		Nozzle, Oil
9	3008-370	6	/P	Stud
10	3008-309	6	S	Nut

No
Diagram
Available

Parts List
Only

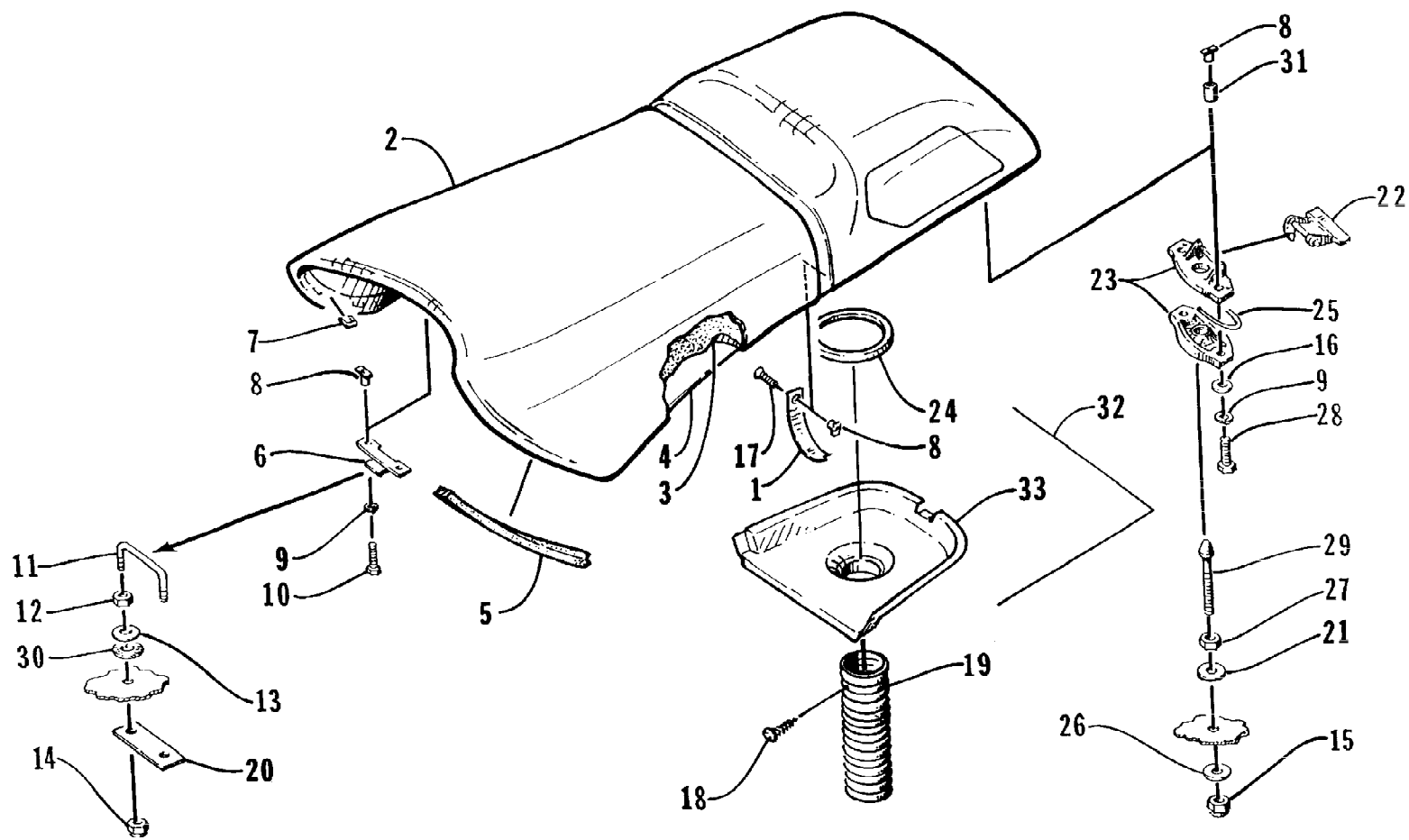
1998 TS-R 1000 (98DTB-1998)
RELATED ITEMS

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Ref #	Part Number	Qty	S/P/F	Description
	0678-051	1	S	Anchor w/Float and Mooring Rope
	0678-325	1	/P	Anchor Bag
	0678-063	1		Battery Charger Kit
	0678-363	1	/P	Beach Dolly
	0678-380	1		Buoy Set
	0678-461	1	/P	Cover, Premium
	0673-093	1	S	Fire Extinguisher
	0678-274	1		Flush Kit
	0678-469	1		Fold-Up Sharkstand
	0678-410	1		Footpad Kit
	0678-316	1		Gel-Coat Kit - Multi-Color
	0678-348	1		Grease Gun Kit
	0678-136	1		Grips, Handlebar - Red
	0678-064	1		Horn Kit
	0678-362	1		Hourmeter
	0678-364	1	/P	Lanyard - Red
	0678-180	1		Lift Harness
	2255-866	1		Manual, Operator's
	2255-974	1		Manual, Illustrated Parts
	2255-947	1		Manual, Service
	0678-358	1		Mooring Rope - Black
	0678-357	1		Mooring Rope - Dark Blue
	0678-052	1	/P	Mooring Rope - Purple
	0678-054	1		Mooring Rope - Red
	0678-053	1		Mooring Rope - Teal
	0678-189	1	/P	Nylon Rope - Purple
	0652-041	1		Paint, Touch-Up - Red
	0678-035	1		Paint, Touch-Up - White
	0678-185	1		Plug Caddy - Purple
	0678-149	1		Plug Caddy - Rivet-On
	0678-471	1		PWC Lift
	0678-470	1		Registration Letters - Carbon Fiber
	0678-360	1		Registration Letters - Gold/Black
	0678-361	1		Registration Letters - Red/Black
	0678-224	1		Spark Plug Caps - Red
	0678-135	1		Start/Stop Switch Lock
	0678-373	1		StorTech(tm) Plug (1000R)
	0678-372	1		Tiedown Strap - Red
	0678-105	1		Tool Kit
	0678-476	1		Value Pack, Medium
	0678-477	1		Value Pack, Large
	0678-478	1		Value Pack, X Large

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SEAT ASSEMBLY

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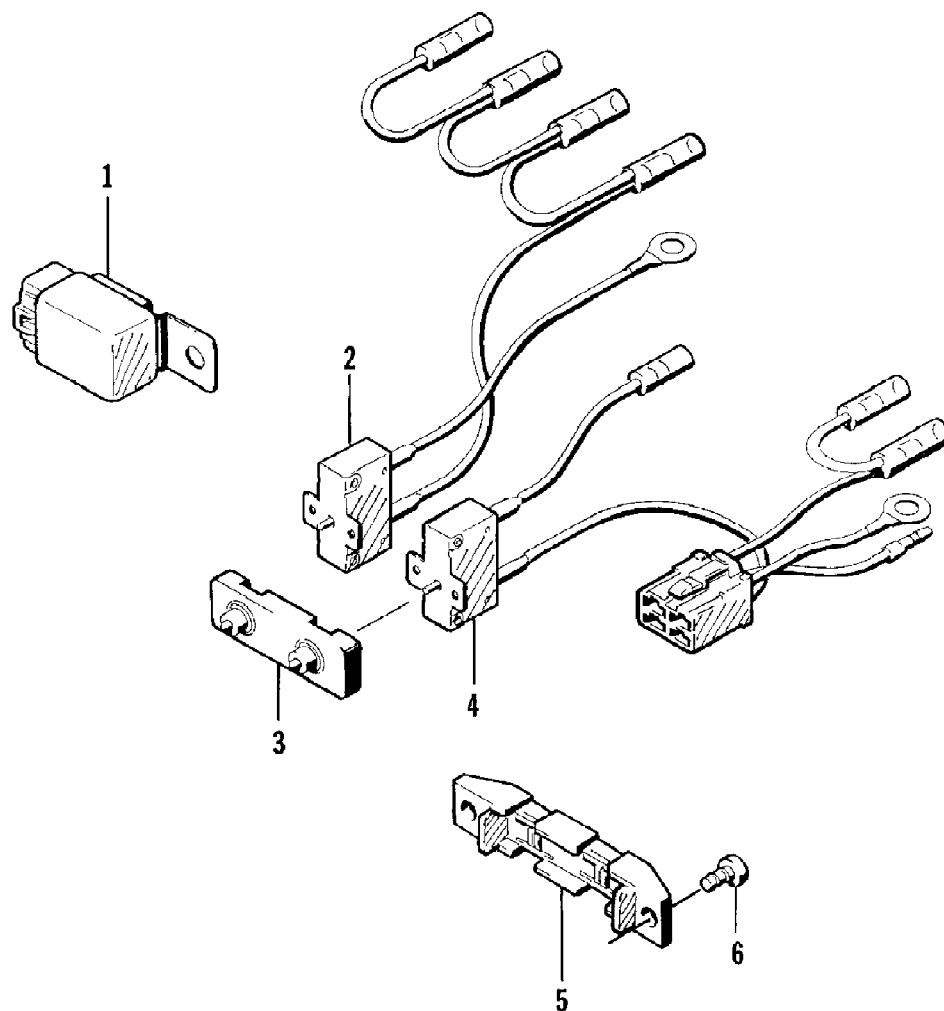
1998 TS-R 1000 (98DTB-1998)
SEAT ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
	0773-897	1		Complete Seat Assembly (1000)
1	0773-905	1		Strap, Seat
2	0773-933	1		Cover, Seat w/Decal (1000)
3	0773-314	1		Foam, Seat
4	1673-039	1		Base, Seat
5	1673-396	1		Seal, Seat Base
6	0673-668	1		Catch, Seat
7	0624-094	0		Staple
8	0624-396	6		Nut
9	0624-036	4		Washer, Lock
10	0624-046	2		Screw, Cap
11	0624-262	1	F	U-Bolt, Seat
12	0624-061	2	F	Nut
13	0624-125	2	/P/F	Washer
14	0624-090	2	F	Nut, Lock
15	0624-009	1	F	Nut, Lock
16	0624-022	2		Washer
17	0624-272	2		Screw, Machine
18	0606-586	3	F	Clip, Retaining
19	0610-261	1	F	Hose, Air Exhaust
20	0673-752	1	F	Plate, Backing
21	0624-159	1		Washer
22	0673-026	1		Lever, Release - Seat Latch
23	0773-941	1	/P	Latch Assembly - Seat
24	1673-397	1	F	Seal, Vent - Seat Base
25	0673-023	1		Clip, Retaining
26	0624-013	1	F	Washer
27	0624-047	1	F	Nut
28	0624-302	2		Screw, Cap
29	1673-383	1	/P/F	Stud, Latch - Seat
30	0624-126	2	F	Washer, Rubber
31	0623-698	2		Spacer, Seat Latch
32	0773-302	1	F	Vent, Seat - Assembly (inc. 18, 19, 24, & 33)
33	1673-203	1	F	Vent, Seat Base

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SENSOR ASSEMBLY

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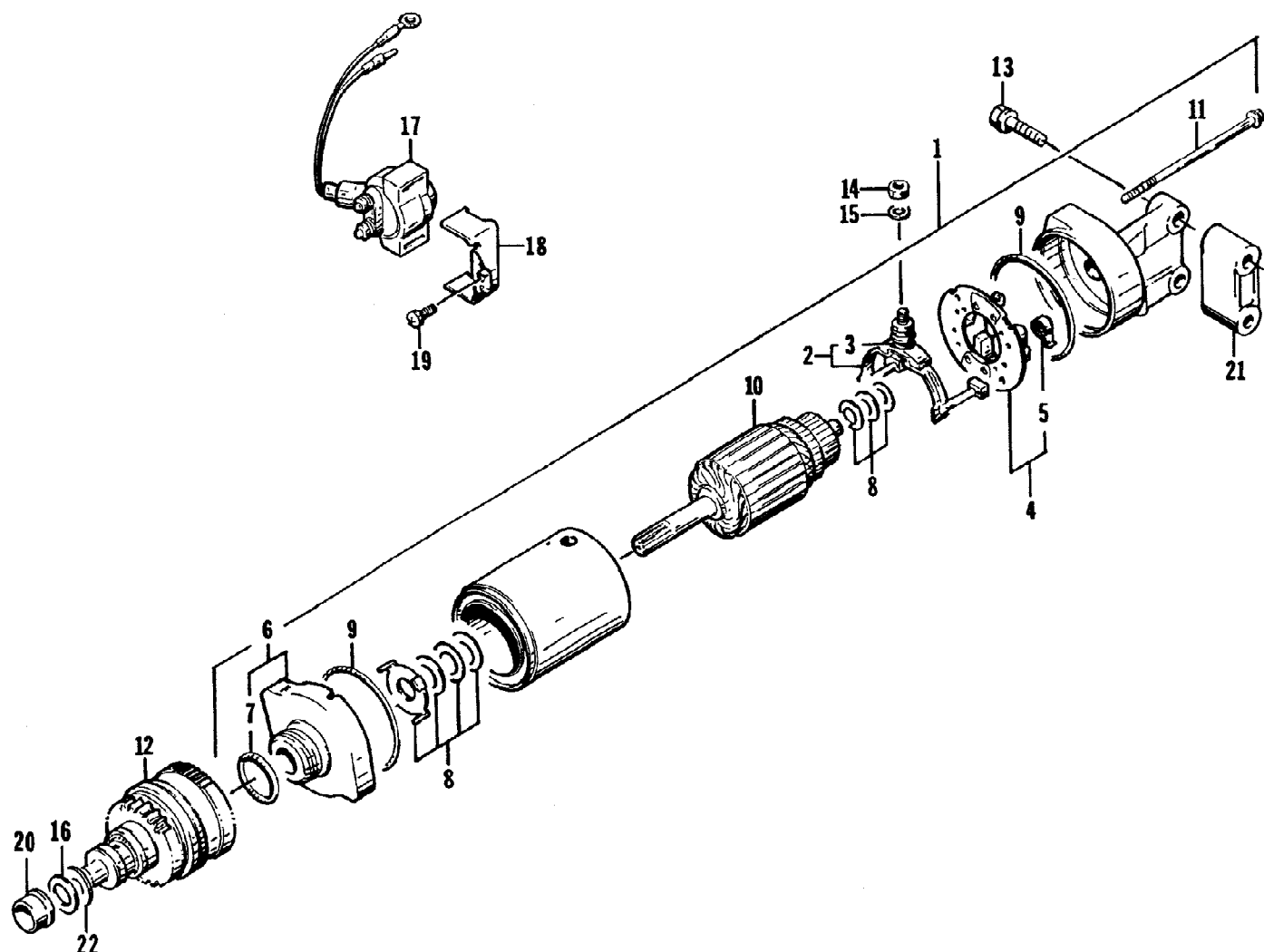
1998 TS-R 1000 (98DTB-1998)
SENSOR ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-297	1	/P	Relay Assembly
2	3008-348	1	S	Protector, Circuit Charge
3	3008-351	1		Cap, Circuit Protector
4	3008-350	1	/P	Protector, Circuit Load
5	3008-294	1	/P	Holder, Circuit Protector
6	3008-313	2		Screw, Cap

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STARTER MOTOR ASSEMBLY

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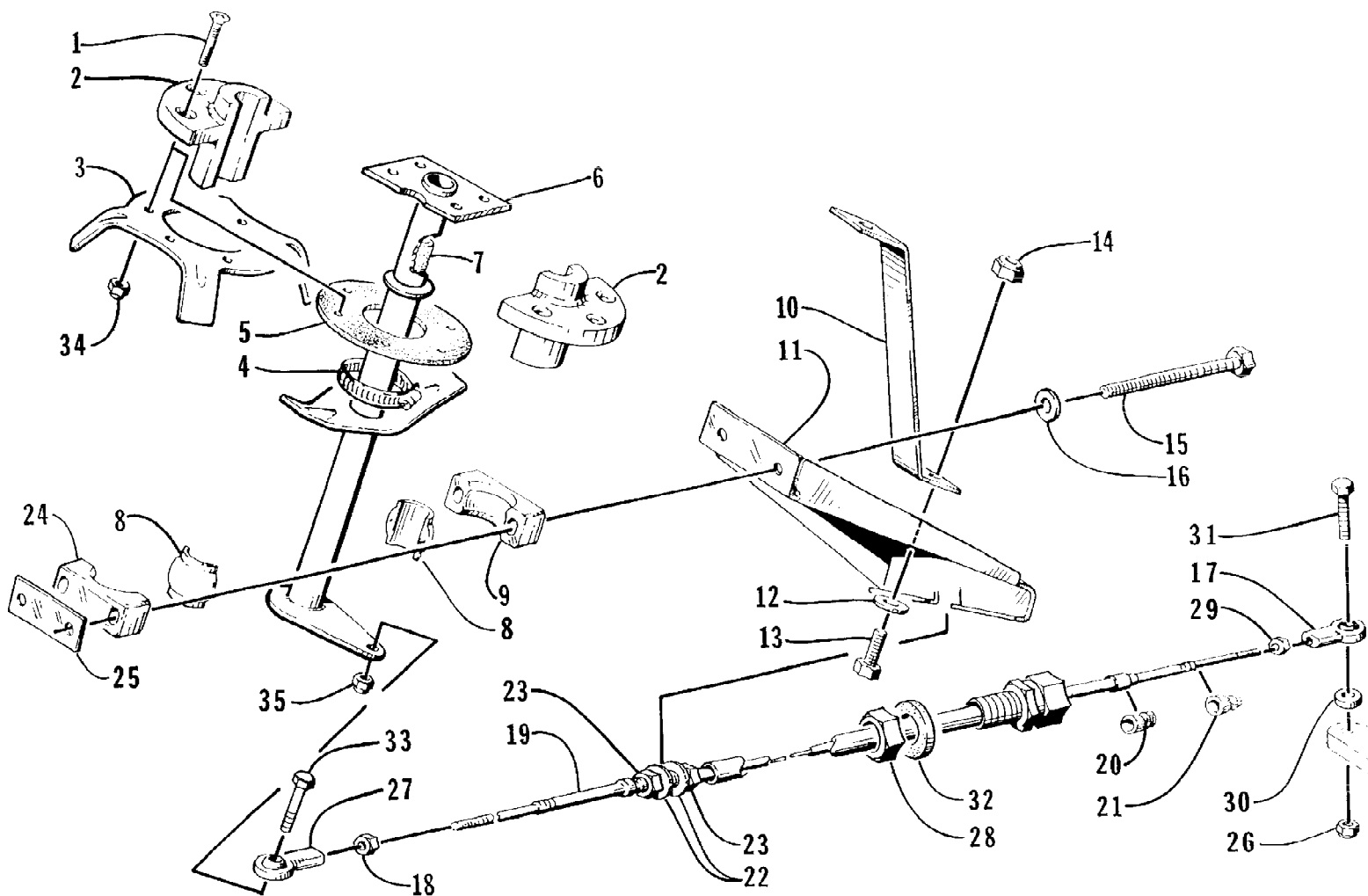
1998 TS-R 1000 (98DTB-1998)
STARTER MOTOR ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-536	1	/P	Starter Motor Assembly (inc. 2-11)
2	3008-094	1	/P	Terminal Set, Brush (inc. 3)
3	3008-164	1		O-Ring
4	3008-095	1	/P	Holder Set, Brush (inc. 5)
5	3008-096	4		Spring, Brush
6	3008-328	1	/P	Front Bracket Assembly (inc. 7)
7	3008-363	1	/P	O-Ring
8	3008-099	2		Washer Set
9	3008-553	2	/P	O-Ring
10	3008-103	1		Armature
11	3008-102	2		Screw, Cap
12	3008-408	1	/P	Pinion Assembly
13	3008-447	2		Screw, Cap
14	3008-014	1		Nut
15	3008-020	1		Washer
16	3008-480	2	/P	Washer
17	3008-165	1	/P	Relay
18	3008-140	1		Bracket
19	3008-313	1		Screw, Bracket
20	3008-105	2		Bushing, Pinion Shaft
21	3008-277	1		Spacer, Starter Motor
22	3008-537	1		Washer

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STEERING POST ASSEMBLY

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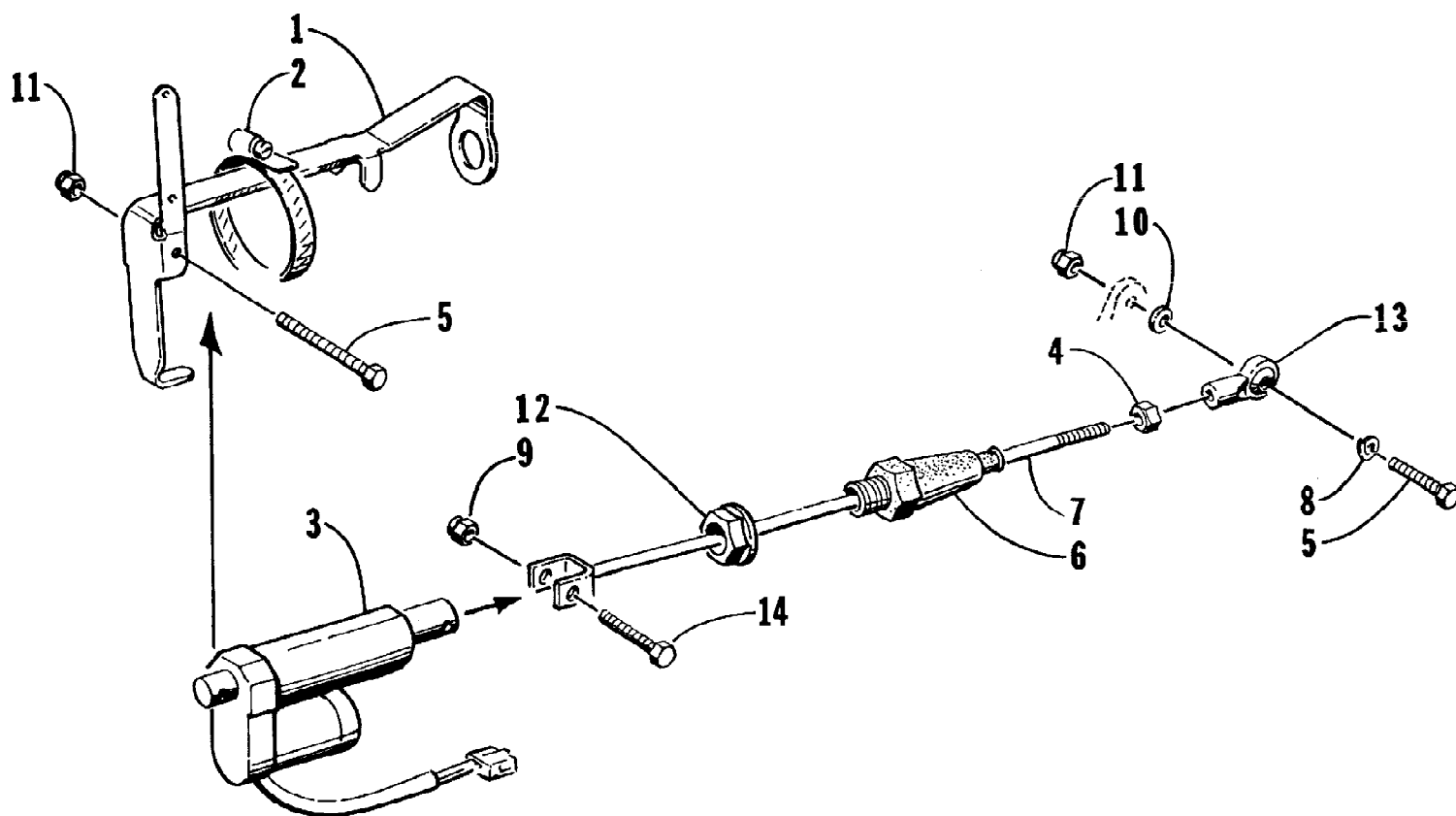
1998 TS-R 1000 (98DTB-1998)
STEERING POST ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0624-186	6		Screw, Machine
2	1673-405	2		Bearing, Half-Steering Post
3	1673-315	1		Plate, Backing
4	0624-019	2		Clamp
5	0673-056	1		Seal, Bearing
6	0773-603	1		Post, Steering
7	0717-052	0	/P	Foam, Neoprene Tape
8	0605-149	2		Bearing, Steering Post
9	0605-171	1		Housing, Bearing
10	1673-026	1		Bracket, Support
11	0773-602	1		Bracket, Steering Cable
12	0624-125	1	/P	Washer
13	0624-229	1		Screw, Cap
14	0624-090	1		Nut, Lock
15	0624-192	2		Screw, Cap
16	0624-125	2	/P	Washer
17	0673-932	1		End, Steering Cable
18	0624-107	1		Nut
19	1673-355	1		Cable, Steering
20	0612-364	1		Cover, Thread Cap - Steering Cable
21	0612-363	1		Seal, Rod
22	0624-411	2		Washer
23	0624-105	2		Nut
24	0605-147	1	S	Housing, Bearing
25	0673-366	1		Spacer, Bearing Housing
26	0624-089	1		Nut, Lock
27	0673-931	1		End, Steering Cable
28	0623-669	1		Nut
29	0624-279	1		Nut
30	0624-381	1		Spacer
31	0624-290	1		Screw, Cap
32	1673-193	1		Gasket, Cable - Foam
33	0624-476	1		Screw, Cap
34	0624-250	6		Nut, Lock
35	0624-233	1		Nut, Lock

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TRIM ASSEMBLY

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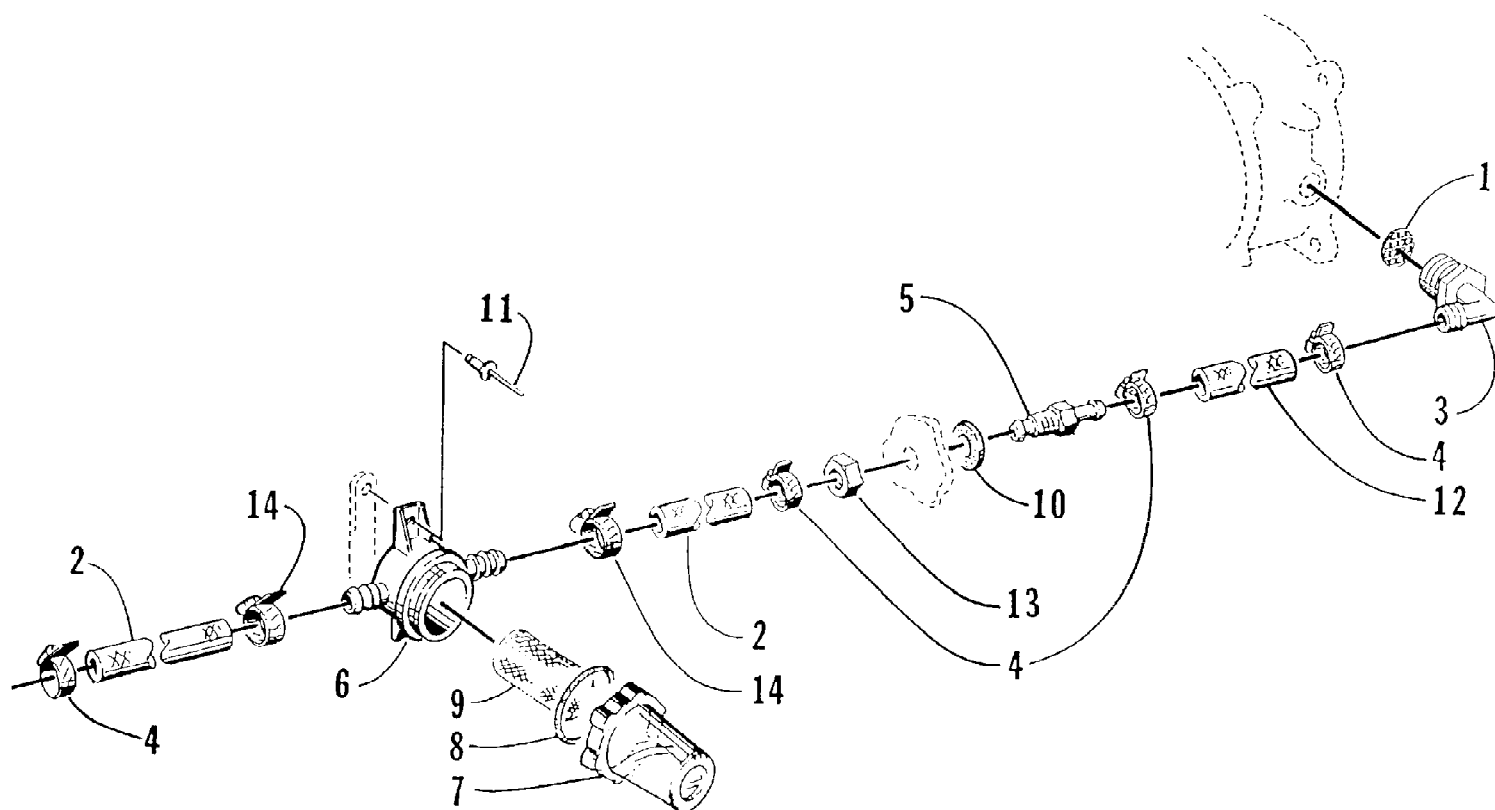
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TRIM ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	1673-376	1		Bracket, Mounting - Trim Motor
2	0624-019	1		Clamp
3	1673-291	1		Actuator, Trim
4	0624-279	1		Nut
5	0624-231	2		Screw, Cap
6	1673-371	1		Boot, Trim Rod
7	0773-864	1		Rod, Trim
8	0624-022	1		Washer, Lock
9	0624-250	1		Nut, Lock
10	1673-049	1		Spacer
11	0624-089	2		Nut, Lock
12	0623-648	1		Nut
13	0673-932	1		Rod End
14	0624-056	1		Screw, Cap

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WATER FILTER ASSEMBLY

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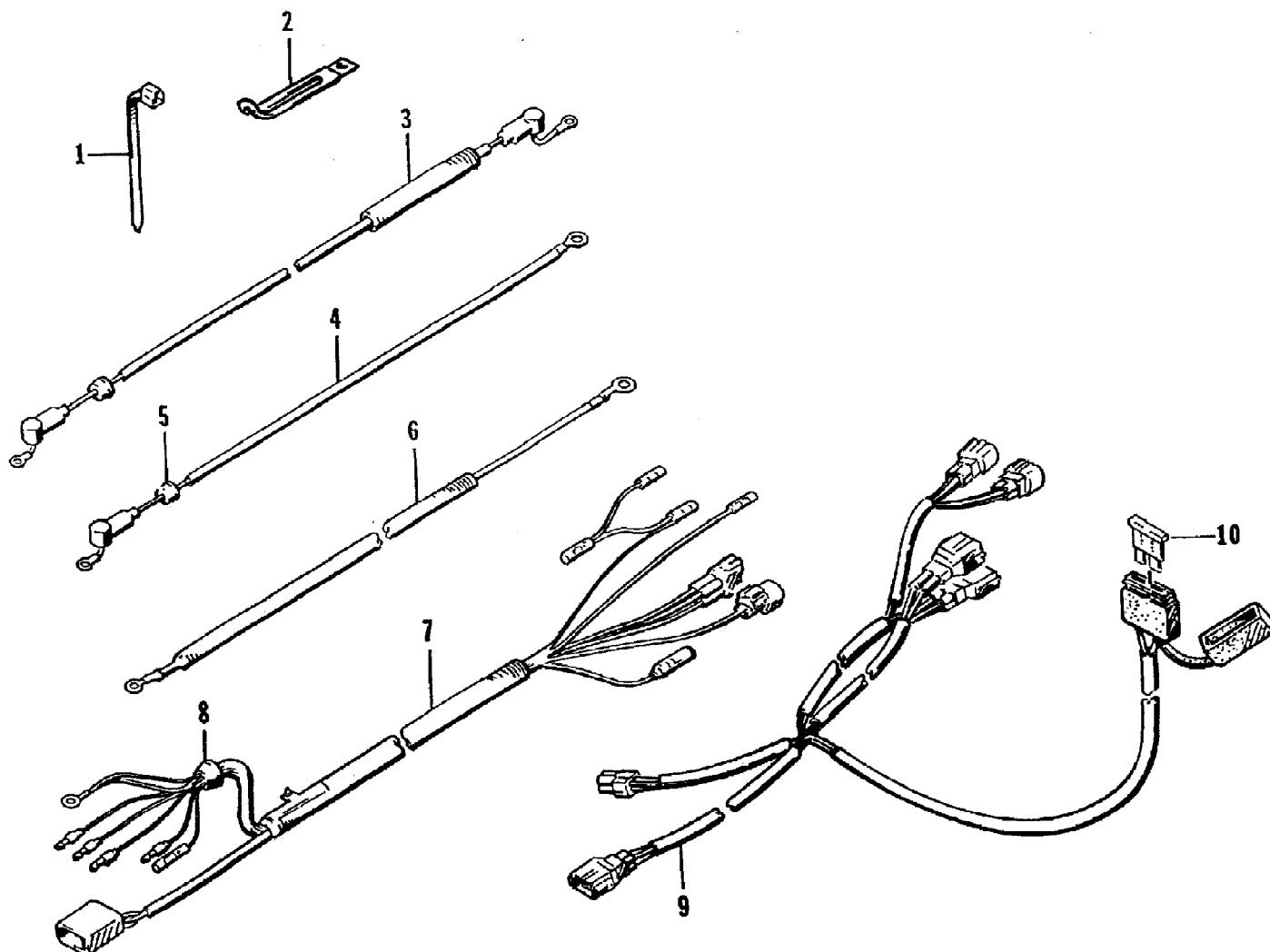
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WATER FILTER ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0675-042	1		Screen
2	0610-268	0		Hose, Water - 25 ft (1000)
3	0673-850	1		Fitting, Elbow (1000)
4	0624-016	4		Clamp, Hose
5	1673-447	1		Fitting (1000)
6	0673-653	1		Filter, Water Assembly (inc. 7-9) (1000)
7	0673-669	1		Cover
8	0673-670	1		O-Ring
9	0673-671	1		Screen
10	0676-001	1		Gasket, Foam (1000)
11	8060-428	2		Rivet
12	0710-196	1		Hose, Water (1000)
13	0623-709	1		Nut (1000)
14	0624-379	2		Clamp, Hose (1000)

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WIRING HARNESS

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1998 TS-R 1000 (98DTB-1998)
WIRING HARNESS

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-044	1		Tie, Cable
2	3002-964	2	/P	Clamp
3	3008-466	1		Cable
4	3008-345	1	/P	Cable (inc. 5)
5	3008-334	1	/P	Grommet
6	3008-154	1		Cable, Ground (1000)
7	3008-547	1	/P	Harness, Wiring
8	3008-362	1	/P	Grommet
9	0686-430	1		Harness, Gauge
10	0630-056	1		Fuse, 3 AMP