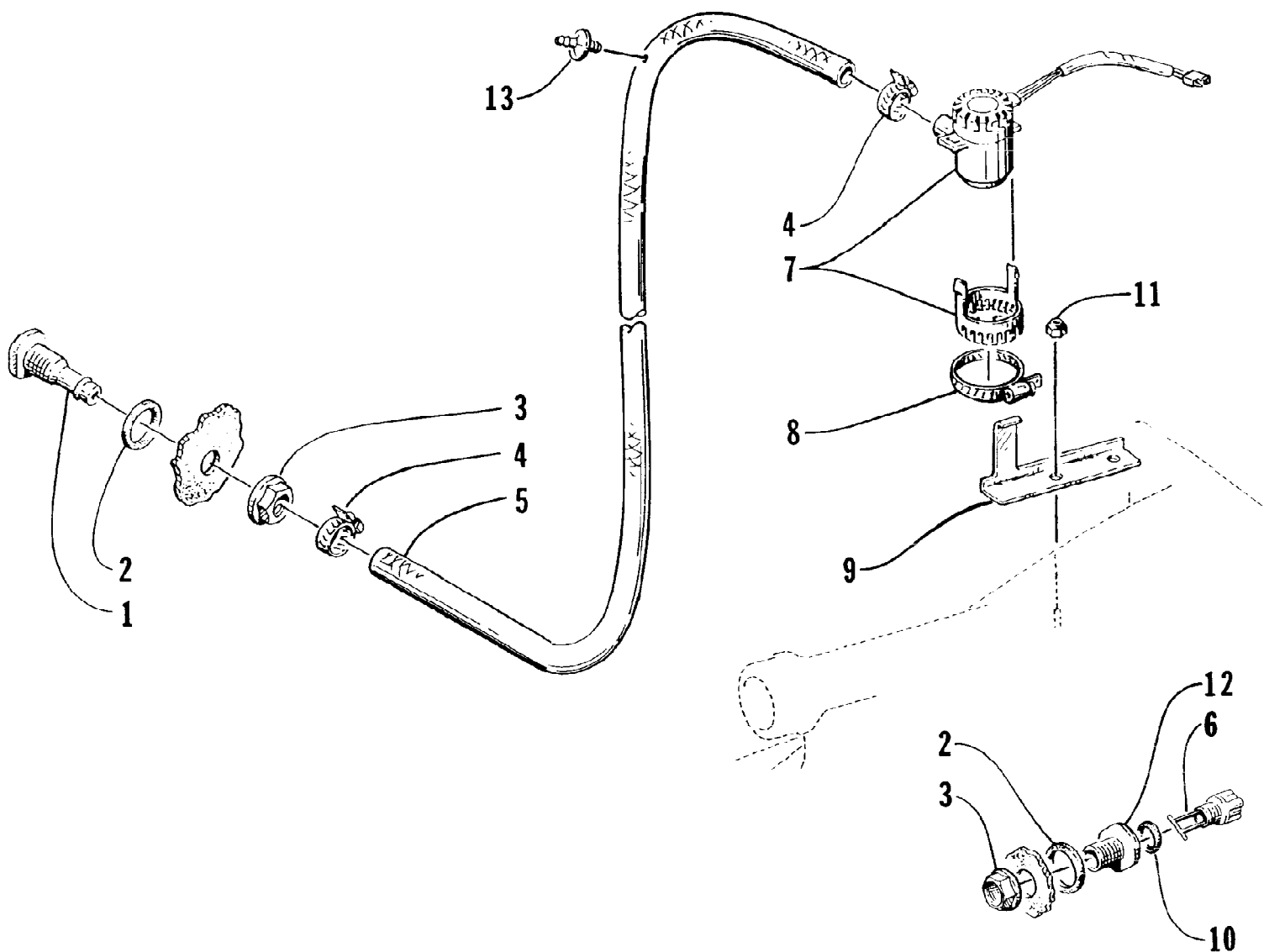


1998 TS 640 (98MTA-1998)
BILGE PUMP ASSEMBLY

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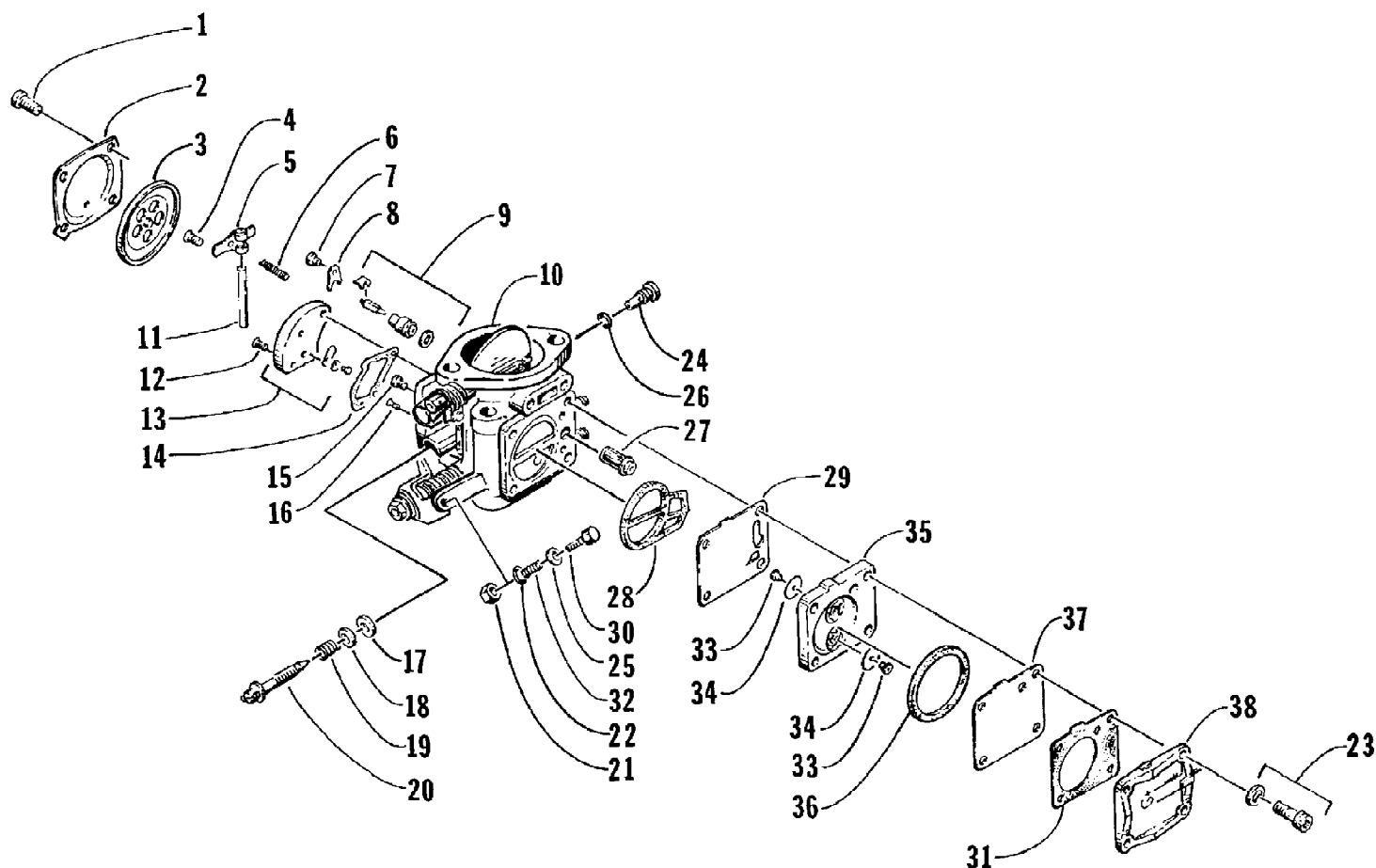
1998 TS 640 (98MTA-1998)
BILGE PUMP ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0673-377	1		Fitting, Outlet - Bilge
2	0612-456	2		Seal, Fitting
3	0673-378	2	S	Nut, Fitting
4	0624-018	2		Clamp, Hose
5	0710-201	1		Hose, Bilge
6	0673-404	1		Plug, Drain
7	1673-331	1	S	Pump, Bilge
8	0624-037	1		Clamp
9	1673-354	1		Mount, Bilge Pump
10	0673-459	1		O-Ring
11	0624-250	2		Nut, Lock
12	0673-278	1		Retainer, Drain Plug
13	0610-059	1		Valve, Check

1998 TS 640 (98MTA-1998)
CARBURETOR

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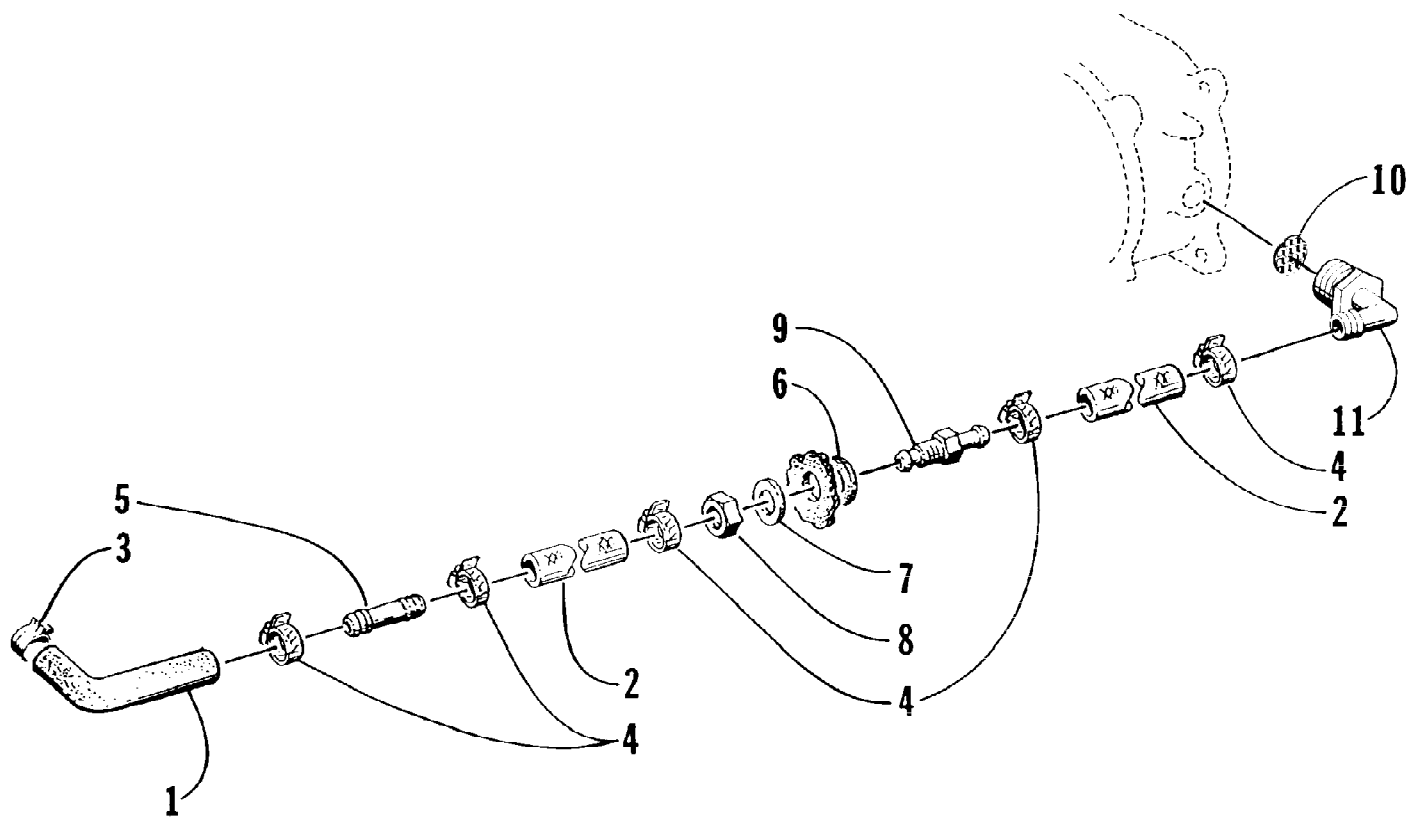
1998 TS 640 (98MTA-1998)
CARBURETOR

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Ref #	Part Number	Qty	S/P/F	Description
	0670-745	1		Complete Assembly
	0678-066	1		Carburetor Rebuild Kit
1	6505-915	4		Screw
2	6505-662	1		Cover
3	6505-663	1		Diaphragm Assembly
4	6505-692	1		Screw, Machine
5	6505-871	1	/P	Arm
6	6505-925	1	/P	Spring
7	6505-695	1		Screw, Machine
8	6505-682	1		Plate
9	6505-929	1		Needle Valve Assembly
10	0	1	F	Mixing Body
11	6505-681	1		Pin
12	6505-679	2		Screw, Machine
13	6505-680	1		Block, Metering
14	6505-677	1		Gasket
15	6505-743	1		Main Jet - 135
16	6505-774	1		Pilot Jet - 70
17	6505-668	1		Seal
18	6505-661	1		Washer
19	6505-660	1		Spring
20	6505-852	1		Adjuster
21	6505-911	1		Nut
22	6505-872	1	/P	O-Ring
23	6505-704	4		Screw w/Washer
24	6505-935	1		Main Jet, Fixed
25	6505-703	1		Washer
26	6505-042	1		O-Ring
27	6505-676	1		Filter
28	6505-665	1		S-Gasket
29	6505-656	1	/P	Diaphragm, Damper
30	6505-912	1		Screw, Adjustment
31	6505-653	1		Gasket
32	6505-678	1		Spring
33	0	2	F	Grommet
34	0	2	F	Valve
35	6505-655	1		Body Assembly, Diaphragm
36	6505-683	1		O-Ring
37	6505-654	1		Diaphragm, Pump
38	6505-652	1		Cover, Pump

1998 TS 640 (98MTA-1998)
COOLING INTAKE LINE

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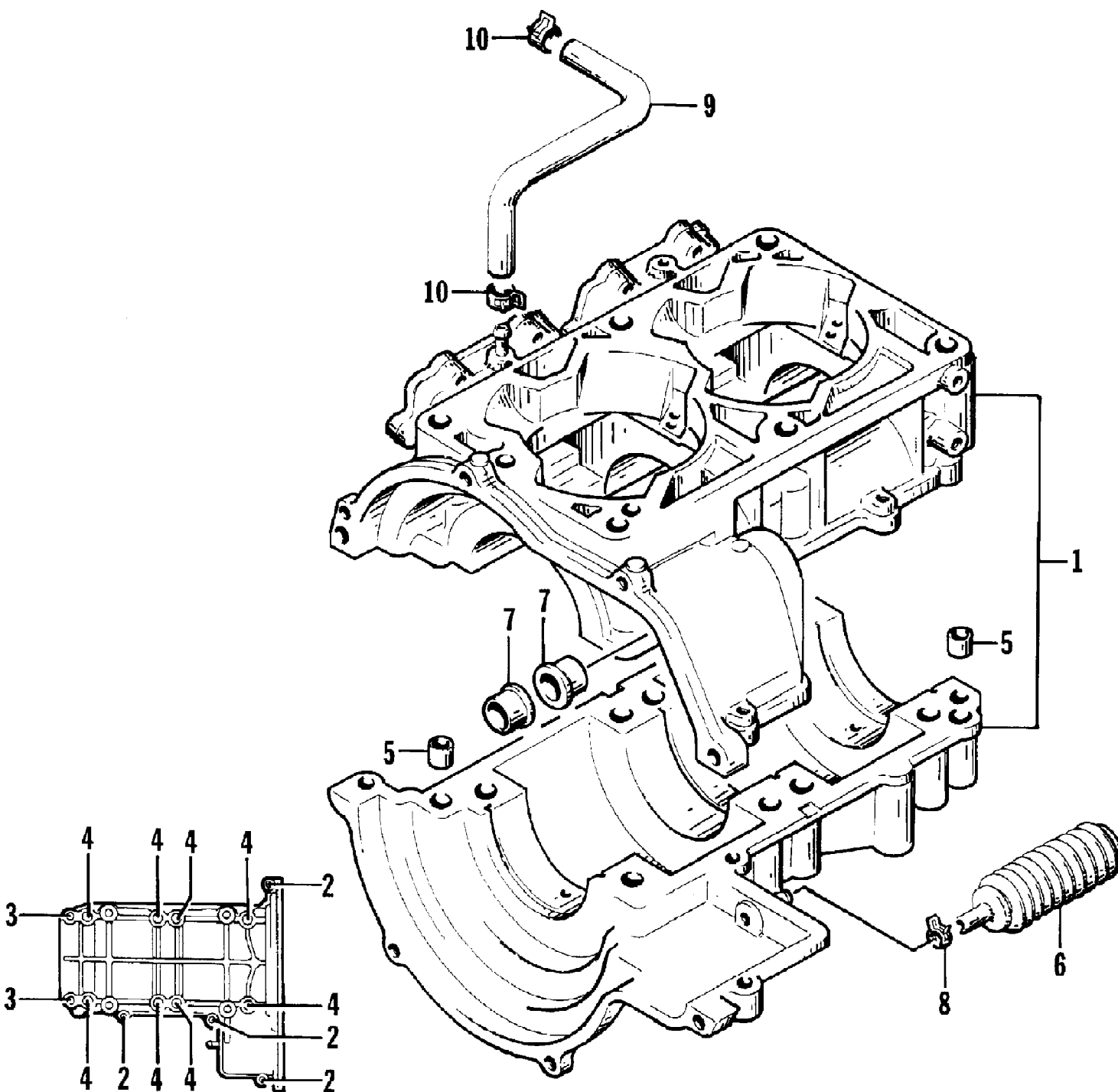
1998 TS 640 (98MTA-1998)
COOLING INTAKE LINE

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Ref #	Part Number	Qty	S/P/F	Description
1	0610-206	1	/P	Hose
2	0610-106	0	/P	Hose, Water
3	3008-455	1		Clamp
4	0624-016	5		Clamp
5	0673-564	1		Coupler
6	1673-192	1		Gasket
7	0624-222	1		Washer
8	0624-117	1		Nut
9	0673-981	1		Fitting, Hull
10	0675-042	1		Screen
11	0673-850	1		Fitting, Elbow

1998 TS 640 (98MTA-1998)
CRANKCASE ASSEMBLY

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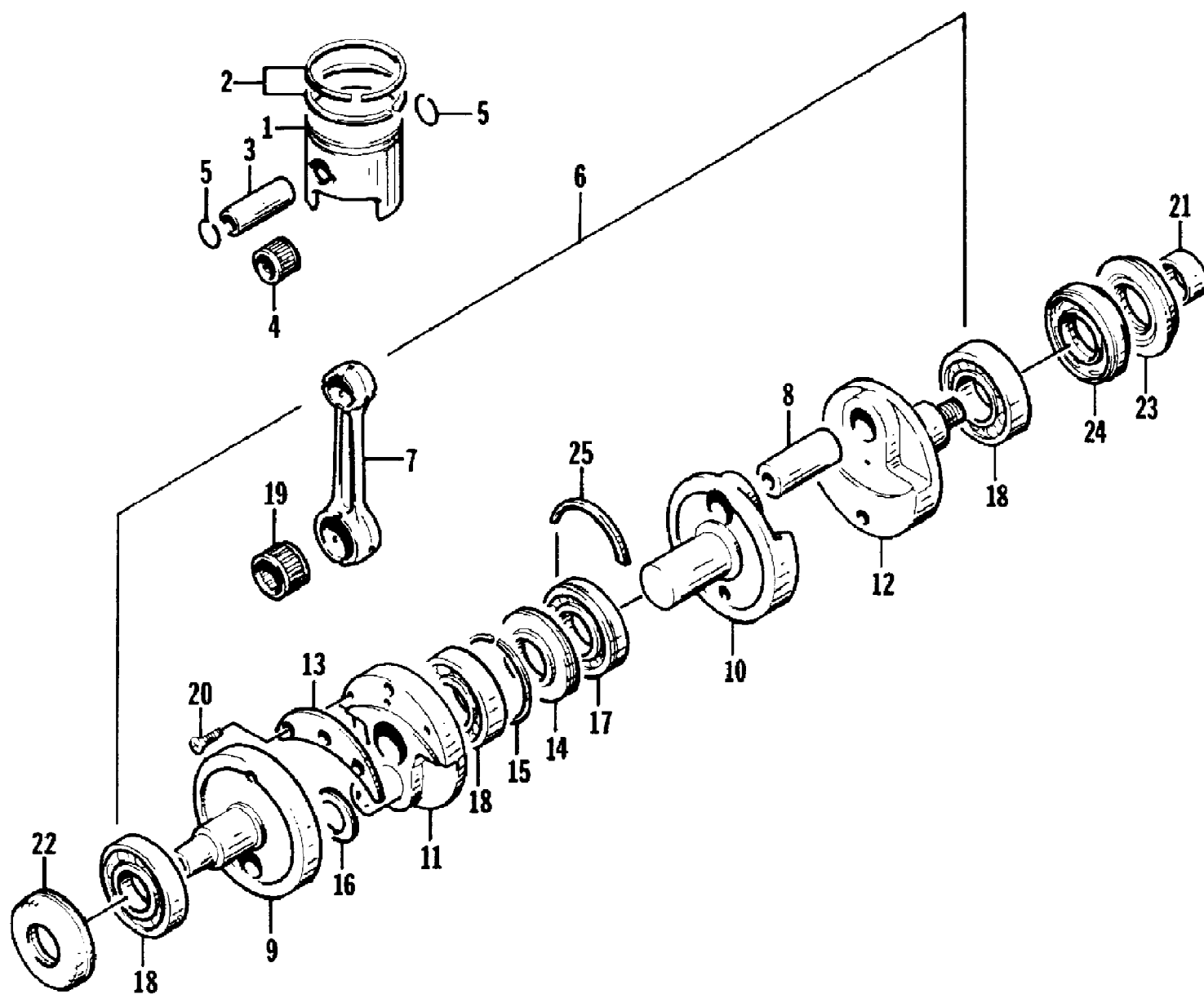
1998 TS 640 (98MTA-1998)
CRANKCASE ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-382	1		Crankcase Assembly (inc. 2-5) (640)
2	3008-210	4	/P	Screw, Cap
3	3008-373	2	/P	Screw, Cap
4	3008-212	8	/P	Screw, Cap
5	3008-199	2	/P	Pin
6	3008-100	1		Bladder, Magneto Case
7	3008-105	2		Bushing, Pinion Shaft
8	3008-038	1		Clamp (640)
9	3008-200	1	/P	Hose, Vacuum
10	3008-039	2		Clamp, Hose

1998 TS 640 (98MTA-1998)
CRANKSHAFT

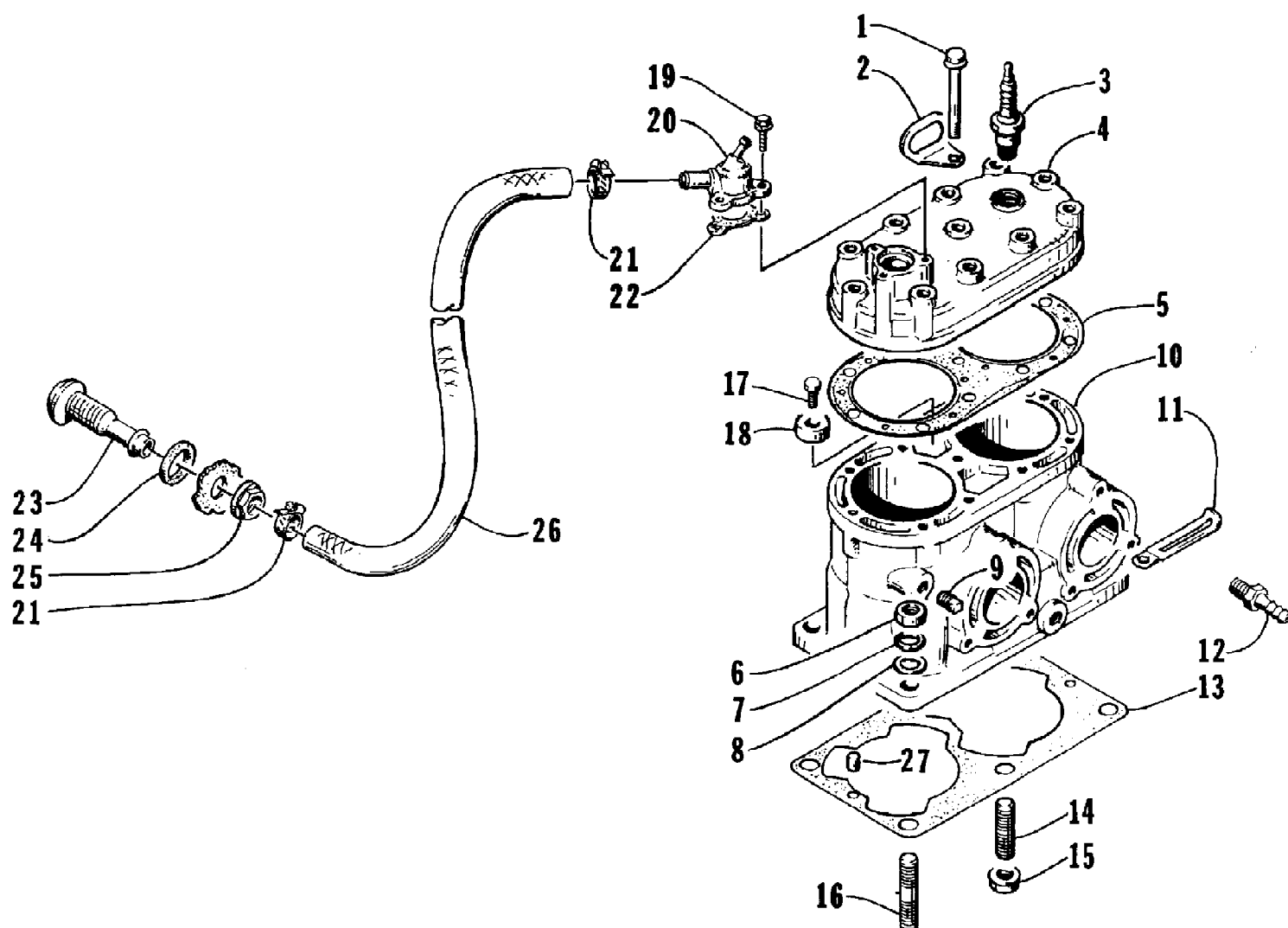
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1998 TS 640 (98MTA-1998)
CRANKSHAFT

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-383	2	/P	Piston, Standard
1	3008-181	2		Piston, Optional (+ 0.010 in.)
1	3008-182	2		Piston, Optional (+ 0.020 in.)
2	3008-396	2	/P	Ring Set, Standard
2	3008-183	2		Ring Set, Optional (+ 0.010 in.)
2	3008-184	2		Ring Set, Optional (+ 0.020 in.)
3	3008-432	2		Pin
4	3003-433	2	/P	Bearing
5	3003-439	4	/P	Ring, Snap
6	3678-001	1	/P	Crankshaft Assembly (inc. 7-20)
7	3008-062	2		Connecting Rod
8	3008-064	1	S	Crank Pin
9	3008-065	1		Crankshaft, Right
10	3008-066	1		Crankshaft, Center
11	3008-067	1		Wheel
12	3008-068	1		Crankshaft, Left
13	3008-069	1		Balancer
14	3008-070	1		Race, Center
15	3003-817	1	/P	Ring, Center
16	3008-019	1		Washer
17	3008-027	1		Bearing
18	3008-298	3	/P	Bearing
19	3008-029	2		Bearing
20	3004-372	3	S	Screw, Machine
21	3008-072	1		Spacer, Crankshaft
22	3008-031	1		Seal, Oil - Right
23	3008-032	1		Seal, Oil - Left
24	3008-033	1		Seal, Oil - Center
25	3003-216	1		C-Ring



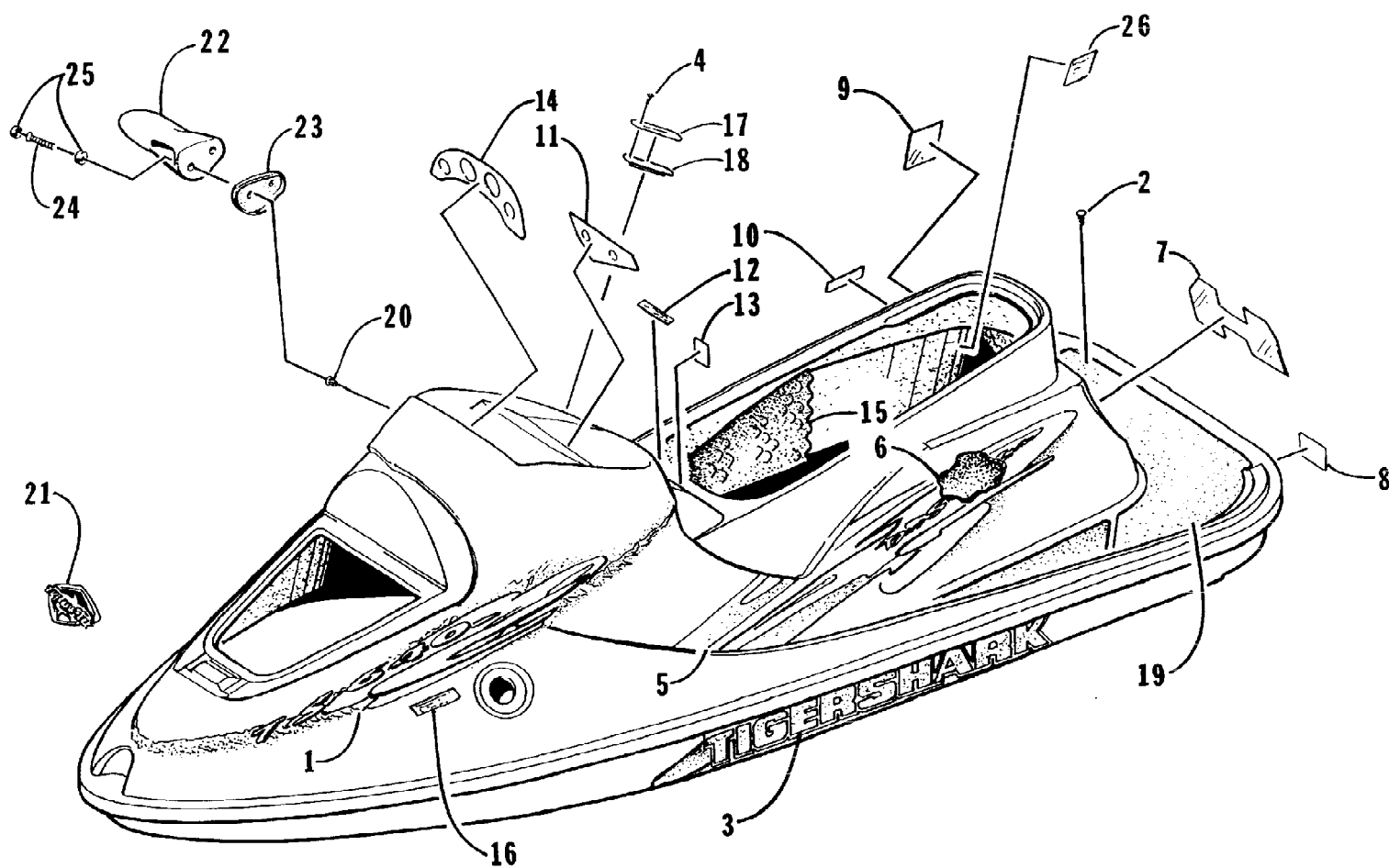
1998 TS 640 (98MTA-1998)
CYLINDER ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-381	11		Screw, Cap
2	3008-059	1		Hook
3	0217-709	2		Spark Plug (BR9EYA)
4	3008-481	1	/P	Head, Cylinder
5	3008-436	1	/P	Gasket, Cylinder Head
6	3008-209	5	/P	Nut
7	3008-207	5	/P	Washer, Lock
8	3008-278	5		Washer
9	3008-377	1	/P	Plug
10	3008-326	1	/P	Cylinder
11	3008-358	2	/P	Clamp
12	3008-361	1		Fitting, Straight
13	3008-050	1		Gasket, Cylinder
14	3008-394	1	/P	Stud
15	3008-208	1		Nut
16	3008-300	5		Stud
17	3008-013	1		Screw, Cap
18	3008-047	1		Zinc, Anode (inc. 17)
19	3008-216	3		Screw, Cap
20	3008-089	1		Cap, Thermostat
21	0624-016	2		Clamp, Hose
22	3008-230	1		Gasket, Thermostat
23	0673-374	1		Outlet, Water
24	0612-360	1		Seal, Outlet
25	0623-753	1	/P	Nut, Outlet
26	0610-268	0		Hose, Water
27	3008-146	2		Pin

1998 TS 640 (98MTA-1998)
DECAL AND FOOTPAD ASSEMBLY

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1998 TS 640 (98MTA-1998)

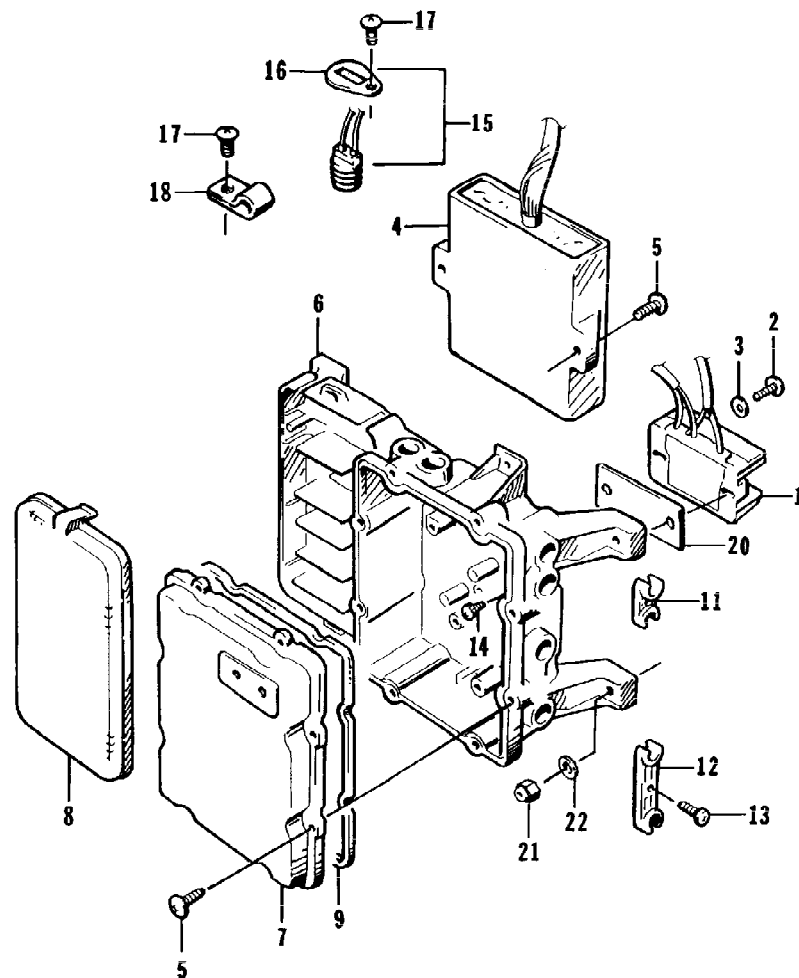
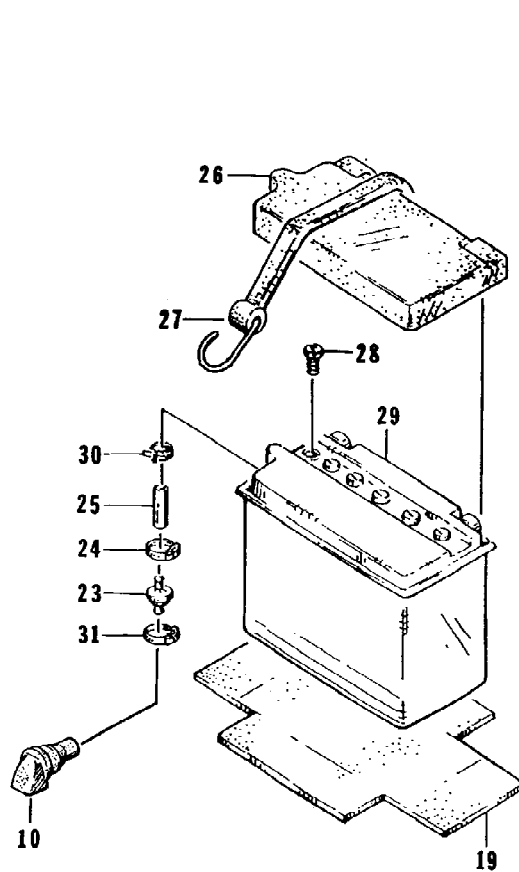
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DECAL AND FOOTPAD ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0614-374	1		Decal, Deck- Starboard (640)
1	0614-375	1		Decal, Deck - Port (640)
2	0623-747	14	S	Clip, Retainer (640)
3	0614-372	1		Decal, Hull - Starboard - "Tigershark" (640)
3	0614-373	1		Decal, Hull - Port - "Tigershark" (640)
4	0623-760	2		Clip, Retainer
5	0614-376	1		Decal, Side - Starboard (640)
5	0614-377	1		Decal, Side - Port (640)
6	0617-259	1		Foam, Deck - Left
7	0614-350	1		Decal, Regulation
8	0614-154	1		Decal, Caution - Uprighting
9	0614-066	1		Decal, USCG Exemption
10	0614-059	1		Decal, Common Sense
11	0614-379	1		Decal, Console (640)
12	0614-300	1		Decal, Oil Filler
13	1611-866	1		Decal, Warning - Gas Vapors
14	0614-380	1		Decal, Instrument Panel (640)
15	0617-258	1		Foam, Deck - Right
16	0614-299	1		Decal, Warning - Fuel (640)
17	0614-360	1		Decal, Gauge Lens
18	0670-363	1		Lens, Gauge - Oil Level
19	1673-470	1		Pad, Foot - Rear (640)
20	0623-557	4		Insert, Brass
21	0614-378	1		Decal, Crest (640)

1998 TS 640 (98MTA-1998)
ELECTRICAL MODULE AND BATTERY

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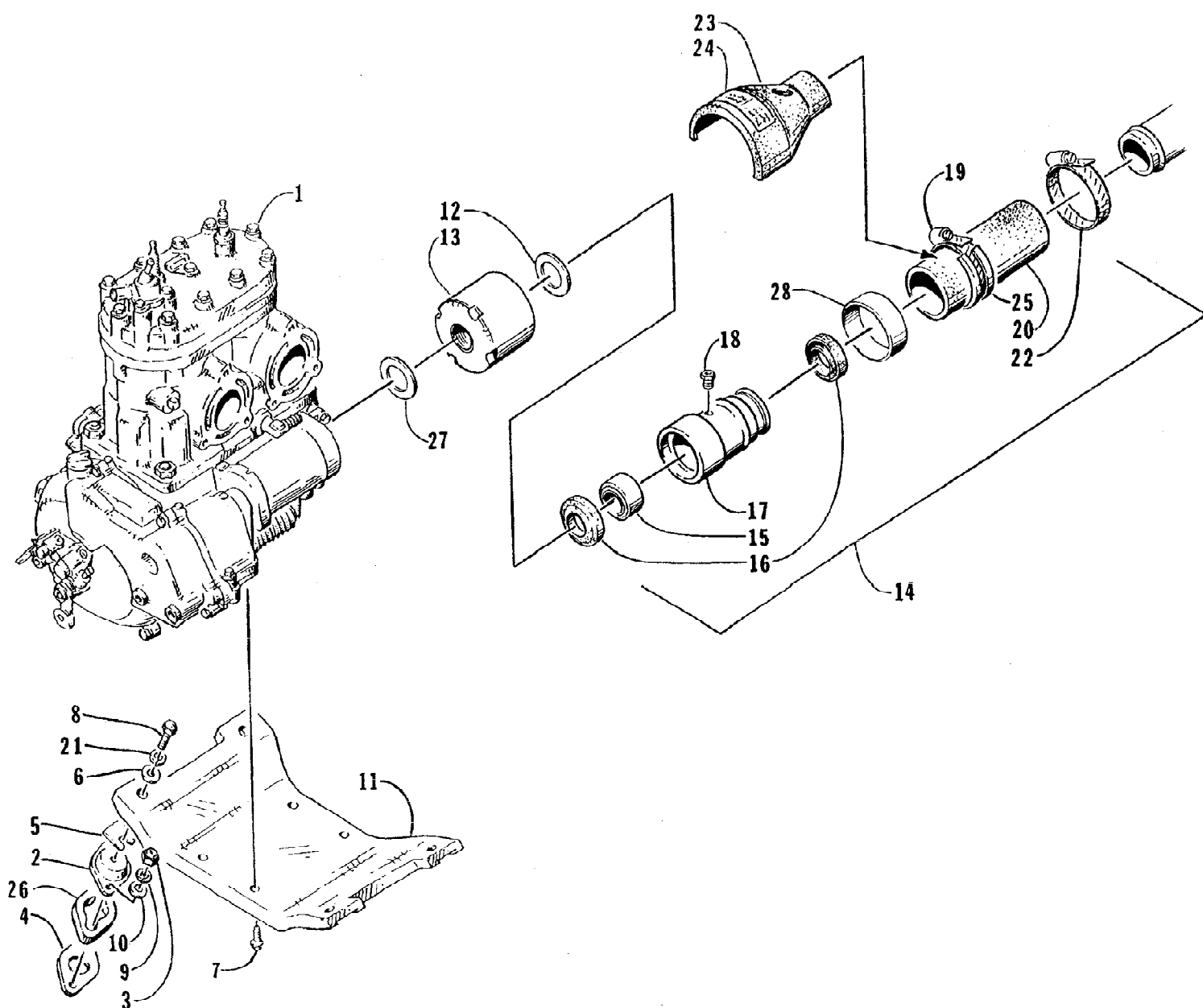


1998 TS 640 (98MTA-1998)

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ELECTRICAL MODULE AND BATTERY

Ref #	Part Number	Qty	S/P/F	Description
1	3008-279	1	/P	Regulator Assembly (inc. 2)
2	3008-318	2	S	Screw, Regulator (640)
3	3008-337	2		Washer, Regulator
4	3008-338	1	S	Unit, CDI (640)
5	3008-319	3		Screw, Cap (640)
6	3008-282	1		Case
7	3008-283	1	/P	Cover
8	3008-284	1	/P	Cover
9	3008-285	1	/P	Packing
10	0673-755	1		Vent, Thru Hull - w/Hood
11	3008-124	2		Holder
12	3008-125	1		Holder
13	3008-379	4		Screw, Cap (640)
14	3008-217	1		Screw, Cap
15	3008-330	1	S/P	Sensor - Assembly (inc. 16)
16	3008-134	1		Supporter
17	3008-219	2		Screw, Machine
18	3008-040	1		Clamp
19	0673-811	1		Pad, Battery (640)
20	3008-336	1	/P	Base, Regulator
21	0624-089	4		Nut, Lock
22	0624-022	4		Washer
23	0670-295	1		Valve, Check
24	0623-502	1		Clamp
25	0610-008	1	/P	Hose, Battery Vent
26	0673-454	1		Cover, Battery
27	0773-382	3	/P	Tie-Down
28	0645-045	6		Cap, Battery
29	0645-232	1	S	Battery (inc. 28)
30	0645-323	1		Clamp, Hose - Battery
31	0623-063	1		Clamp



1998 TS 640 (98MTA-1998)

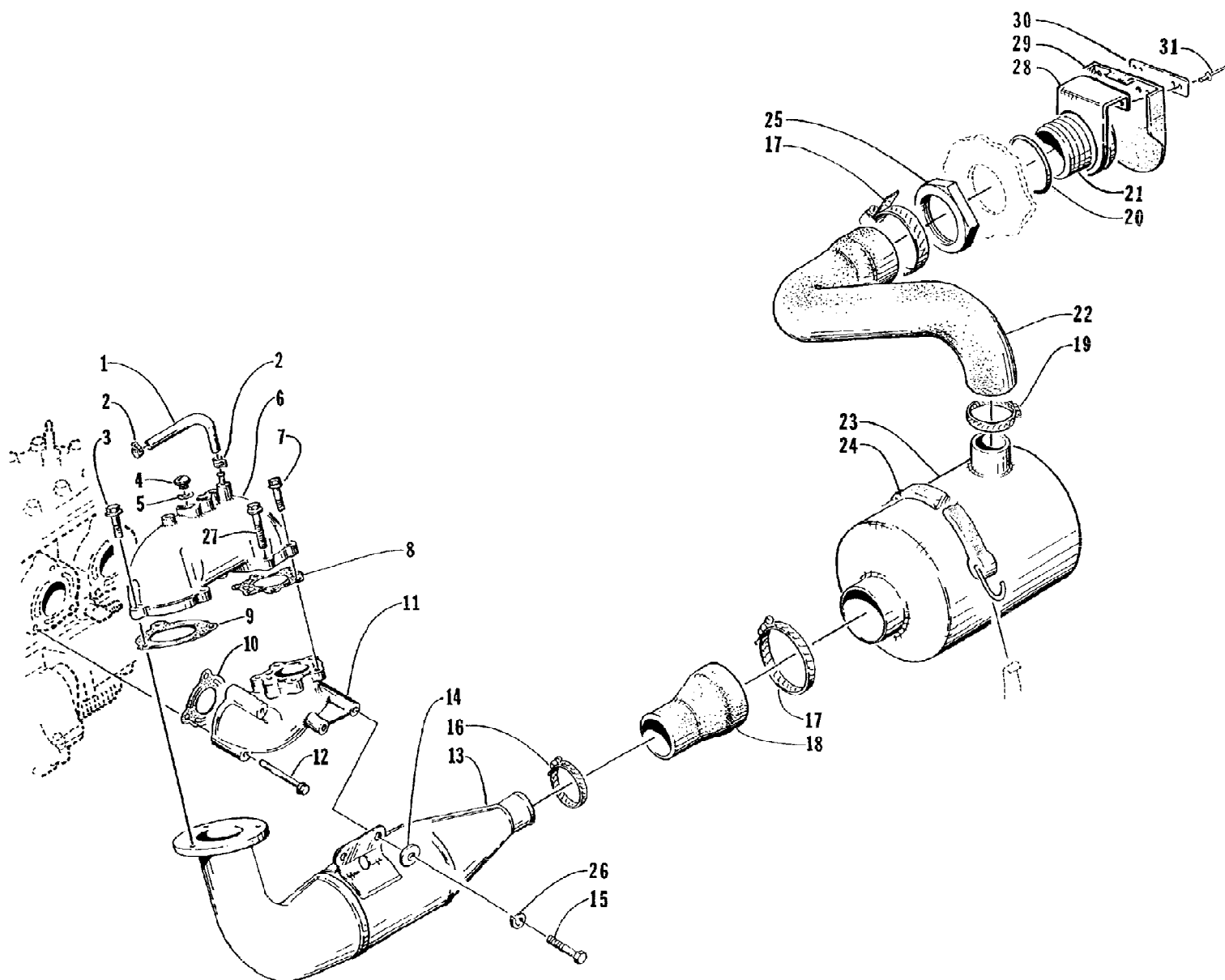
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ENGINE AND RELATED ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0662-042	1	S	Engine
2	3008-054	4		Damper, Engine
3	0624-149	8		Nut
4	0673-508	0	/P	Shim, Engine Mount - 0.125 in.
4	0673-509	0		Shim, Engine Mount - 0.063 in.
5	0624-014	0	/P	Shim - 0.5 mm
5	0624-015	0	/P	Shim - 1.5 mm
6	0624-406	4		Washer
7	3008-203	4	/P	Screw, Cap
8	3008-240	4		Screw, Cap
9	0624-465	8		Washer, Lock
10	0624-028	8		Washer
11	3008-395	1	S	Plate, Engine Mount
12	0624-447	1		Washer
13	0675-174	1		Coupler, Engine
14	0775-081	1		Housing, Seal - Assembly (inc. 15-18, 20, & 26)
15	0675-161	2		Bearing
16	0675-169	2	S	Seal
17	0675-214	1	S	Housing/Bearing - Floating
18	0624-341	1		Fitting, Grease
19	0624-037	1		Clamp
20	0710-210	1	/P	Hose, Coupler
21	0624-012	4		Washer, Lock
22	0624-390	1		Clamp, Hose
23	0775-104	1	S	Guard, Coupler - Assembly (inc. 24)
24	0614-429	1		Decal, Warning
25	0775-099	1		Isolater, Clamp
26	0608-238	4		Plate, Spacer
27	0624-448	1		Washer
28	1673-476	1		Clamp, Shrink

1998 TS 640 (98MTA-1998)
EXHAUST ASSEMBLY

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1998 TS 640 (98MTA-1998)
EXHAUST ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-355	1	/P	Hose, By-Pass
2	3008-039	2		Clamp
3	3008-215	3	/P	Screw, Cap
4	3008-025	1		Plug
5	3008-022	1		Gasket
6	3008-398	1		Pipe, Exhaust
7	3008-371	3		Screw, Cap
8	3008-385	1	/P	Gasket, Exhaust Pipe
9	3008-386	1	/P	Gasket, Exhaust Joint
10	3008-384	2	/P	Gasket, Exhaust Manifold
11	3008-204	1	/P	Manifold, Exhaust
12	3008-373	6	/P	Screw, Cap
13	0712-217	1		Expansion Chamber
14	3008-189	2		Washer
15	3008-188	2		Screw, Cap
16	0624-390	1		Clamp, Hose
17	0624-169	2		Clamp, Hose
18	0610-282	1		Hose, Exhaust - In
19	0624-037	1		Clamp, Hose
20	0612-676	1		Gasket, Exhaust - Foam
21	0612-762	1	/P	Outlet, Exhaust
22	0610-283	1		Hose, Exhaust - Out
23	0712-218	1		Muffler
24	0773-805	1		Tie-Down
25	0612-576	1		Nut, Exhaust Outlet
26	3008-021	2		Washer, Lock
27	3008-372	2		Screw, Cap
28	1673-411	1		Bracket
29	1673-413	1		Flap
30	1673-412	1		Plate, Backing
31	0623-590	4		Rivet

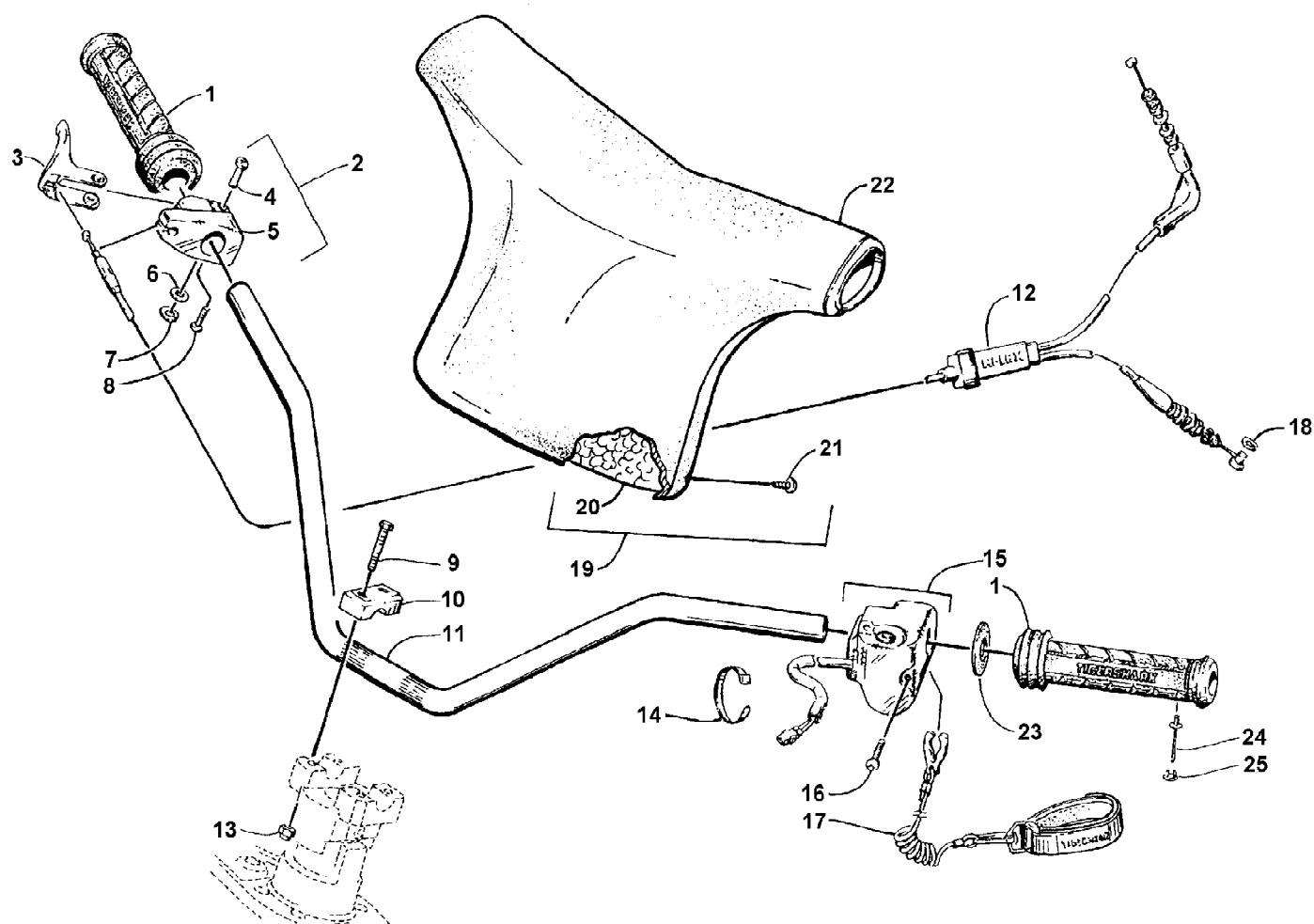


1998 TS 640 (98MTA-1998)
GAS TANK ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0770-175	1		Tank, Fuel-Assembly (inc. 2,11,14,20,&27) (640)
2	0670-762	3		Outlet, Fuel Tank
3	0624-428	1		Screw, Machine
4	0670-398	1	S/P	Cap
5	0670-428	1	S	Neck, Filler
6	0670-688	1		Seal, Filler Neck
7	0670-548	1		Nut, Filler Neck
8	0624-120	19		Clamp, Hose
9	0710-425	0	/P	Hose - 25 ft
10	1673-344	2		Pad, Fuel Tank
11	1673-130	1		Tube, Drop - Reserve
12	1673-590	1		Plate, Fuel Reserve
13	0623-063	1		Clamp
14	1673-055	1		Tube, Drop - Main
15	1673-274	1		Knob, Fuel
16	0624-037	3		Clamp, Hose
17	0610-339	1		Hose, Filler
18	0510-335	2	/P	Filter, Fuel
19	0773-866	2	/P	Tiedown
20	0115-607	1	S	Fitting, Elbow
21	0109-332	1		T-Connection
22	0123-788	2	/P	Tie, Cable
23	0610-059	2		Valve, Check
24	0673-755	1		Vent, Fuel
25	0623-687	1		Nut
26	0670-710	1		Valve, Fuel Reserve
27	0623-693	1		Washer

1998 TS 640 (98MTA-1998)
HANDLEBAR ASSEMBLY



1998 TS 640 (98MTA-1998)
HANDLEBAR ASSEMBLY

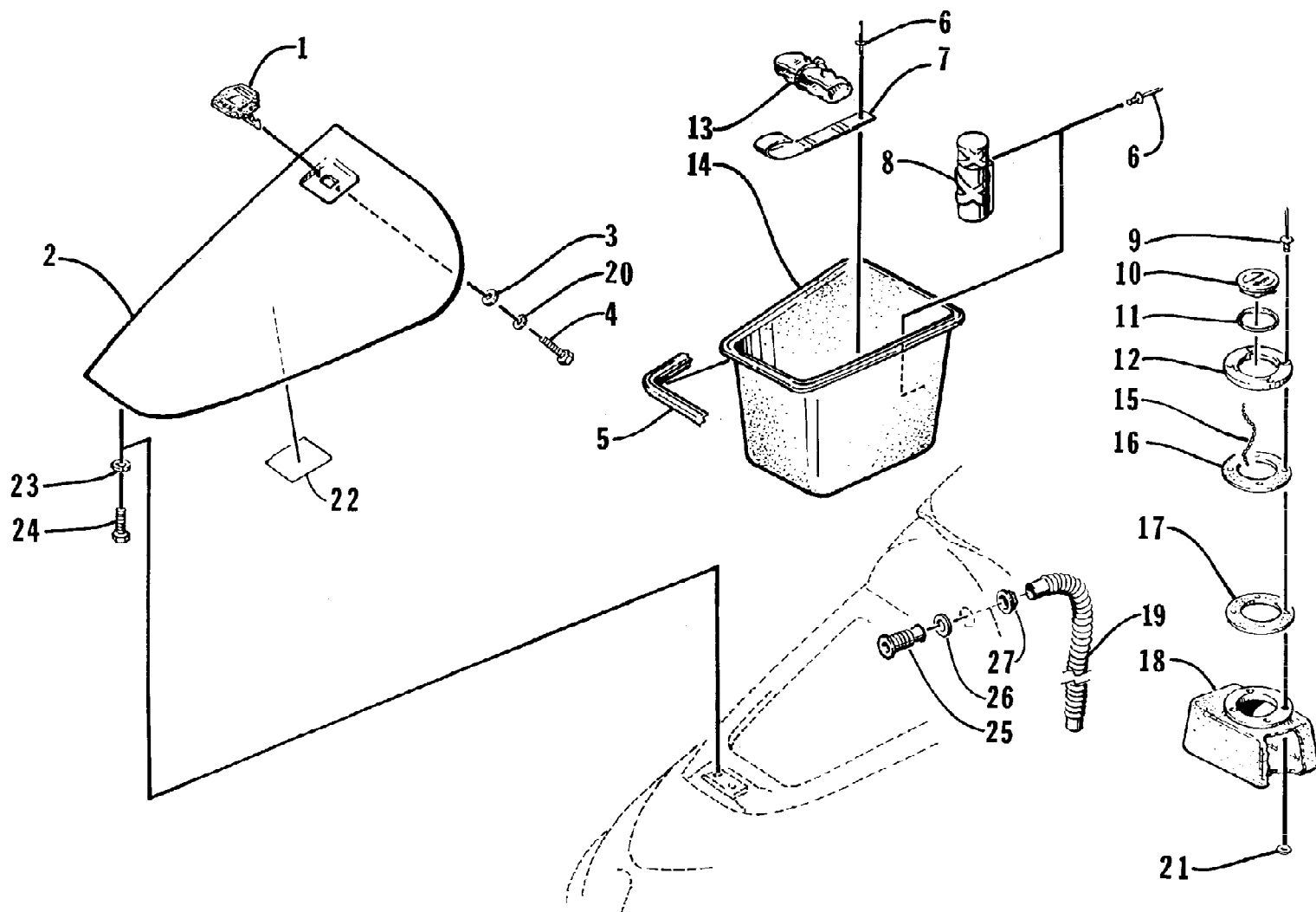
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Ref #	Part Number	Qty	S/P/F	Description
1	0673-990	2	S	Grip, Handlebar
2	0773-018	1		Throttle, Assembly (inc. 3-8)
3	0605-234	1		Lever, Throttle
4	0605-236	1		Pin, Throttle Lever
5	0605-235	1		Housing, Throttle
6	0624-099	1		Washer
7	0624-113	1		C-Clip
8	0624-091	1		Screw, Machine
9	0624-278	4		Screw, Cap
10	0673-282	2		Cap, Steering Adjuster
11	1673-038	1		Handlebar
12	0687-093	1		Cable, Throttle
13	0624-250	4		Nut, Lock
14	0123-788	0	/P	Tie, Cable
15	0609-308	1		Switch, Start/Stop/Tether/Bilge
16	0624-148	3	F	Screw, Machine

1998 TS 640 (98MTA-1998)

HATCH COVER AND STORAGE TRAY

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1998 TS 640 (98MTA-1998)

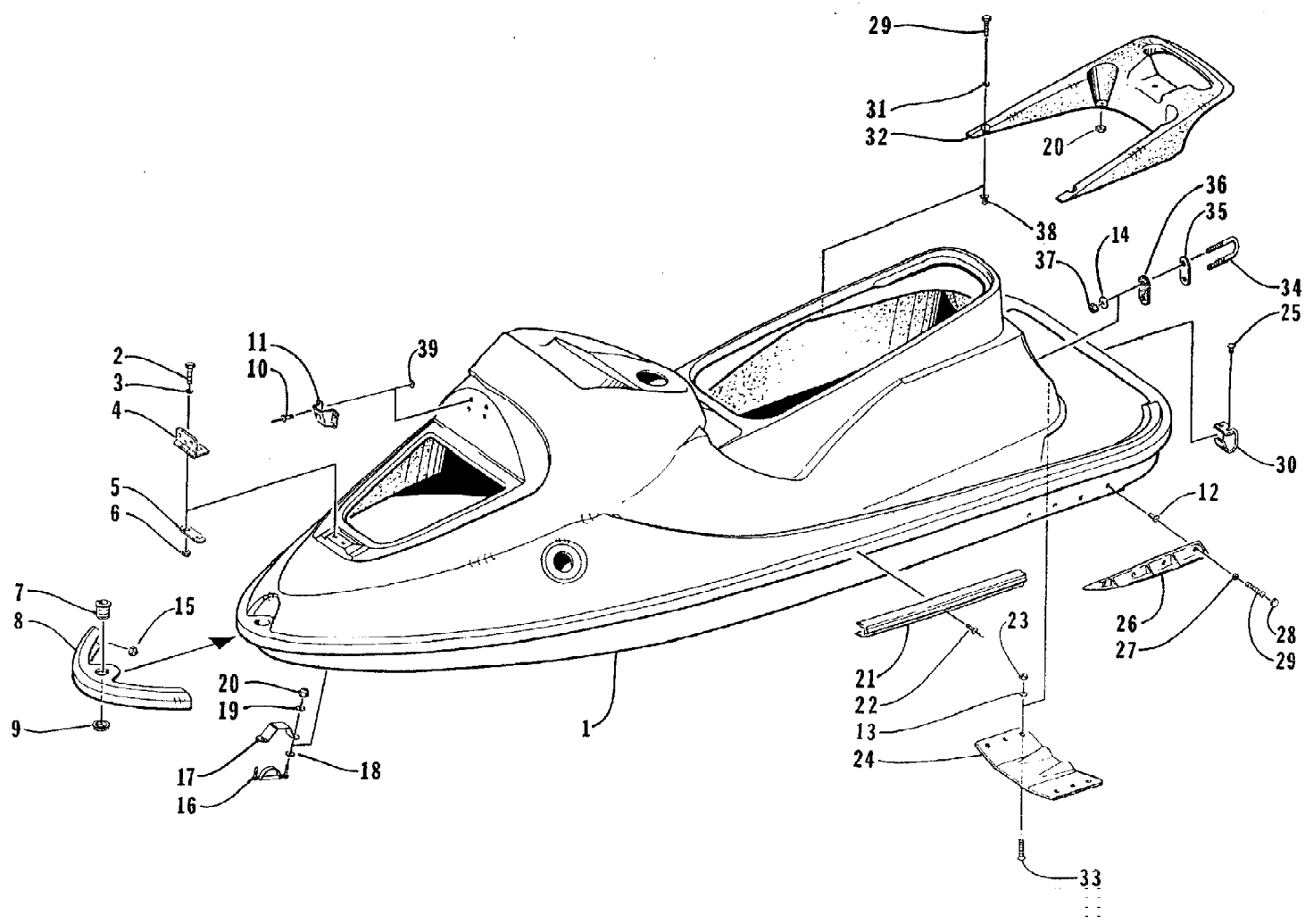
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HATCH COVER AND STORAGE TRAY

Ref #	Part Number	Qty	S/P/F	Description
1	0673-882	1		Latch, Hatch Cover
2	1673-016	1		Cover, Hatch (640)
3	0624-004	2		Washer
4	0624-092	2		Screw, Cap
5	1673-567	1	/P	Seal, Hatch
6	0623-685	5		Rivet
7	0773-217	1		Tiedown, Tool Kit
8	1673-046	1		Tube, Fire Extinguisher
13	0678-399	1		Kit, Tool
14	1673-566	1	/P	Tray, Storage
19	0610-358	2		Hose, Air Intake
20	0624-200	2		Washer, Lock
22	0614-431	1		Decal, Storage Tray
23	0624-115	3		Washer, Lock
24	0624-432	3		Screw, Self-Tapping
25	1673-575	2		Fitting
26	0670-546	2		Gasket
27	0670-548	2		Nut

1998 TS 640 (98MTA-1998)
HULL AND RELATED PARTS ASSEMBLY

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1998 TS 640 (98MTA-1998)

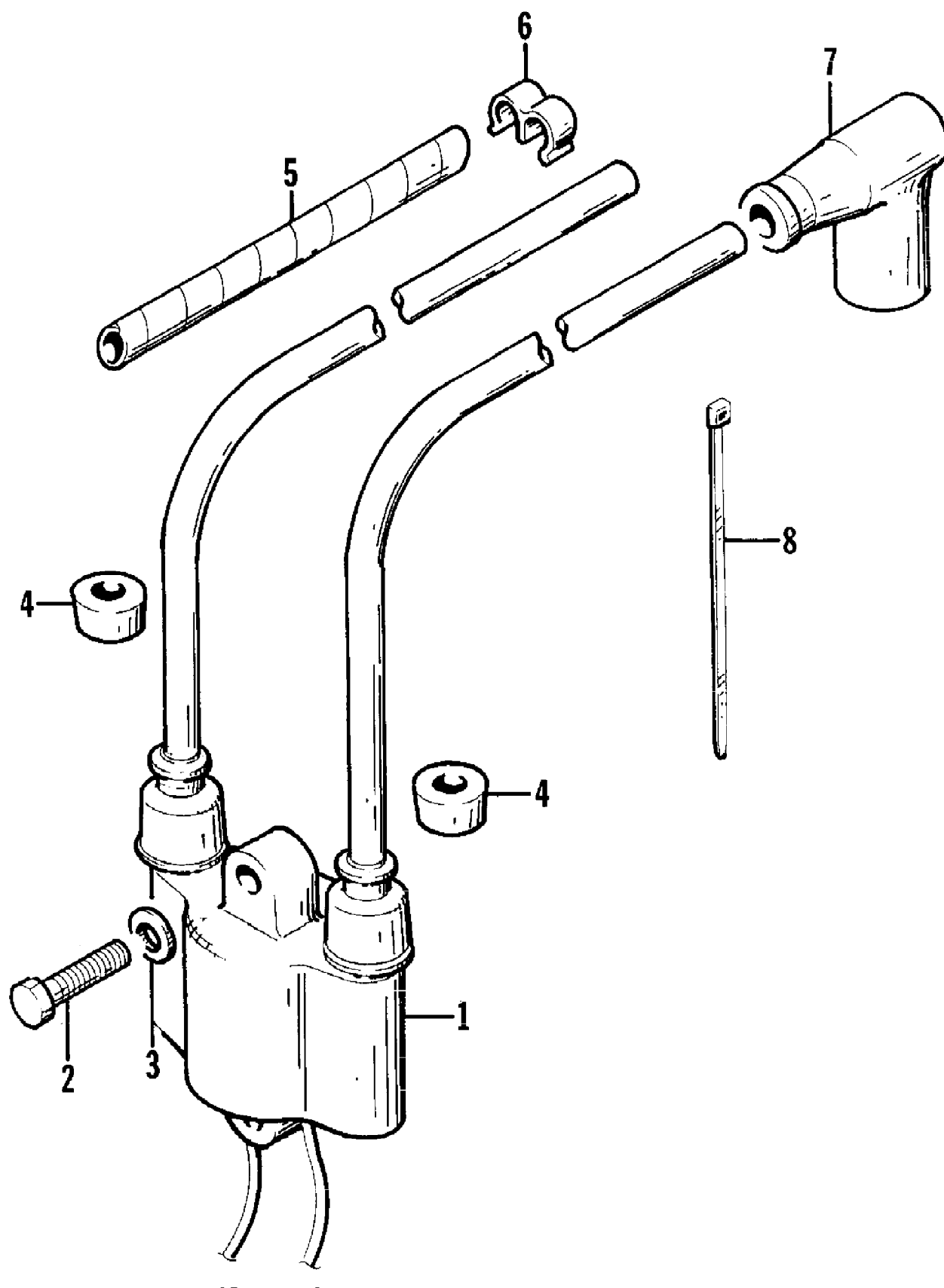
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HULL AND RELATED PARTS ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0773-928	1		Hull/Deck - Assembly (640)
2	0624-112	2	/P	Screw, Cap
3	0624-022	2		Washer
4	1673-032	1		Hinge, Hatch
5	1673-031	1		Plate, Backing - Hinge
6	0624-250	2		Nut, Lock
7	1673-479	1		Bushing, Boweye
8	1673-546	1	/P	Nose, Cone (640)
9	0623-753	1	/P	Nut, Boweye Bushing
10	0624-072	4		Rivet
11	1673-034	1		Strike, Hatch Latch
12	0623-737	8		Insert, Brass
13	0624-182	6		Washer
14	0624-159	2		Washer
15	0624-005	2	/P	Nut, Lock
16	0773-516	1	/P	Boweye
17	0673-897	1		Strap, Reinforcement
18	0624-299	2		Washer, Sealing
19	0624-247	2		Washer
20	0624-089	4		Nut, Lock
21	0673-994	1	S	Rail, Rub - Starboard (640)
21	0673-954	1		Rail, Rub - Port (640)
22	0624-030	48		Rivet
23	0624-250	6		Nut
24	0673-814	1		Plate, Ride
25	0623-725	2	/P	Clip (640)
26	1673-474	1		Sponson - Starboard
26	1673-475	1		Sponson - Port
27	0124-065	8		Washer, Snap Cap
28	1673-057	8	S	Cover, Snap Cap
29	0624-271	12		Screw, Cap
30	0673-975	1	/P	Cover, Rub Rail (640)
31	0624-182	4		Washer, Lock
32	1673-025	1		Handle, Grab (640)
33	0624-186	6		Screw, Machine
34	0624-394	1	/P	U-Bolt
35	0673-656	1		Plate, Backing - Eyehook
36	1673-083	1		Gasket, Eyehook
37	0624-258	2		Nut, Lock
38	0623-737	2		Insert, Brass
39	0624-004	4		Washer, Backup

1998 TS 640 (98MTA-1998)
IGNITION COIL

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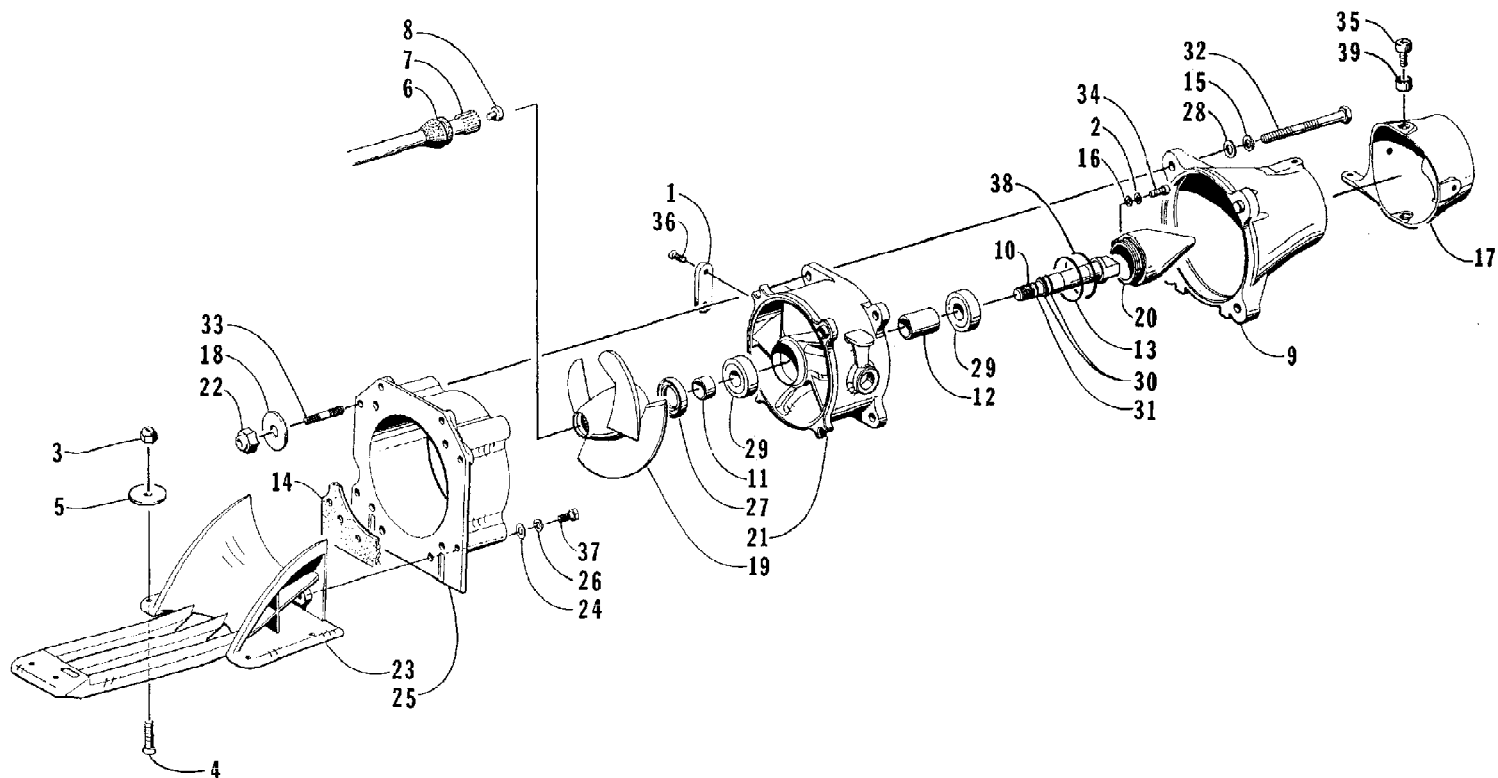
1998 TS 640 (98MTA-1998)
IGNITION COIL

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-532	1		Coil Assembly, Ignition
2	3008-220	2		Screw, Cap (640)
3	3003-023	2	/P	Washer
4	3008-334	2	/P	Grommet
5	3008-129	2	/P	Protector, Lead Wire
6	3008-045	1		Clip
7	3003-737	2	S	Cap Assembly, Spark Plug
8	3003-787	2		Tie, Cable

1998 TS 640 (98MTA-1998)
IMPELLER DRIVE ASSEMBLY

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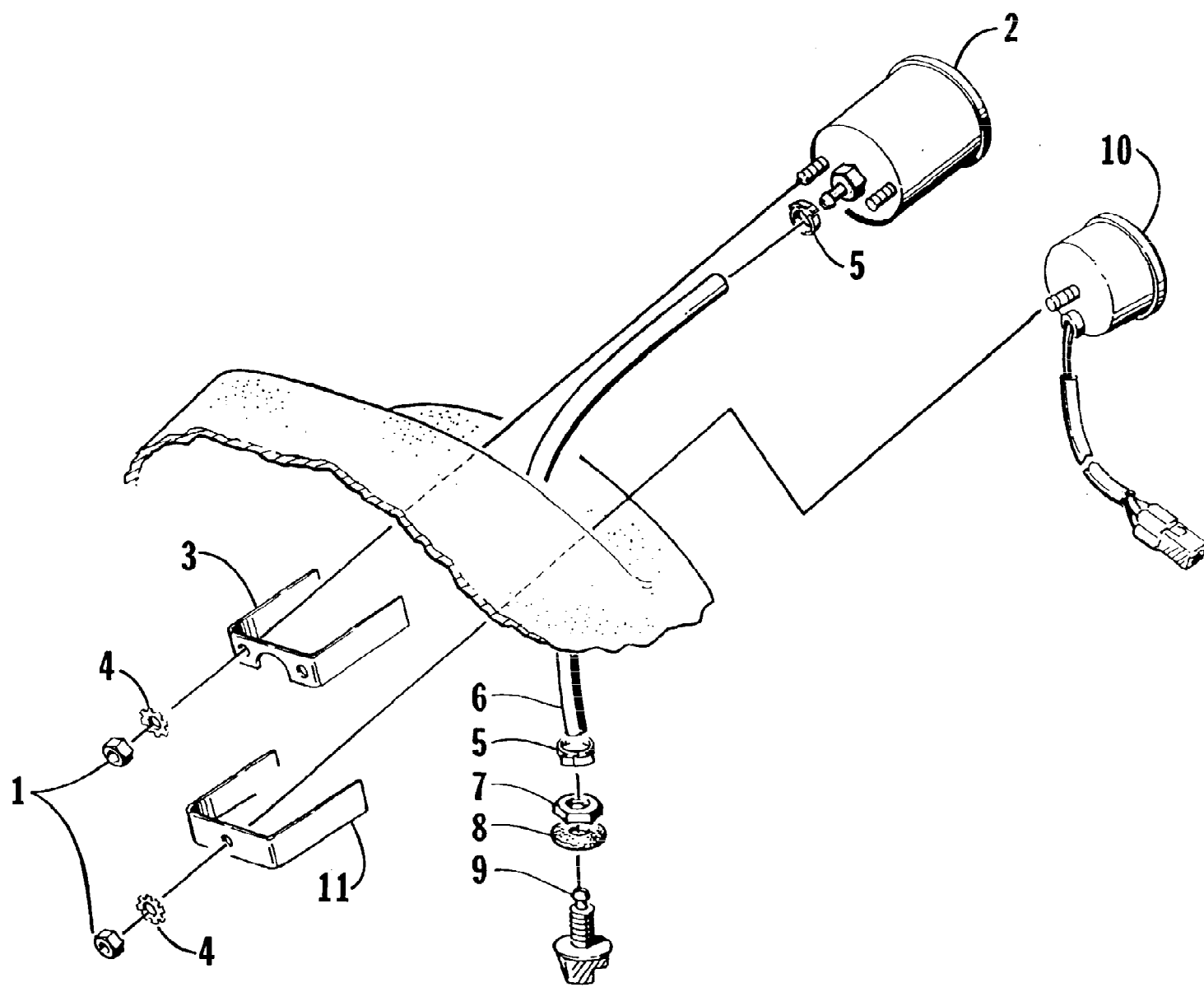
1998 TS 640 (98MTA-1998)
IMPELLER DRIVE ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0624-084	1		Anode, Zinc
2	0624-036	2		Washer, Lock
3	0624-250	6		Nut, Lock
4	0624-186	6		Screw, Machine
5	0624-182	6		Washer
6	0675-187	1		Grommet, Seal
7	0675-173	1		Driveshaft
8	0673-618	1	/P	Bumper, Driveshaft
9	0675-133	1		Venturi
10	0675-163	1	S	Shaft, Rear - Impeller
11	0675-085	1		Spacer, Impeller
12	0675-084	1		Spacer, Bearing
13	0675-127	1		O-Ring (640)
14	0675-107	1		Gasket, Pump
15	0624-012	4		Washer, Lock
16	0624-022	2		Washer
17	0675-134	1		Nozzle, Steering
18	0624-125	6	/P	Washer
19	0675-036	1	/P	Impeller (640)
20	0675-023	1		Endcap, Stator (640)
21	0675-021	1		Stator (640)
22	0624-090	6		Nut, Lock
23	0675-019	1	S	Grate, Inlet
24	0624-028	2		Washer
25	0775-065	1		Wear Ring
26	0624-027	2		Washer, Lock
27	0675-119	1	S	Seal
28	0624-008	4		Washer
29	0673-609	2		Bearing, Stator
30	0673-608	2		O-Ring
31	0673-607	1		O-Ring
32	0624-386	4		Screw, Cap
33	0624-417	6		Stud
34	0624-314	2		Screw, Cap
35	0624-174	2		Screw, Cap
36	0624-184	2		Screw, Machine
37	0624-026	2		Screw, Cap
38	0675-078	1		O-Ring
39	1673-121	2	/P	Bushing

1998 TS 640 (98MTA-1998)
INSTRUMENT ASSEMBLY

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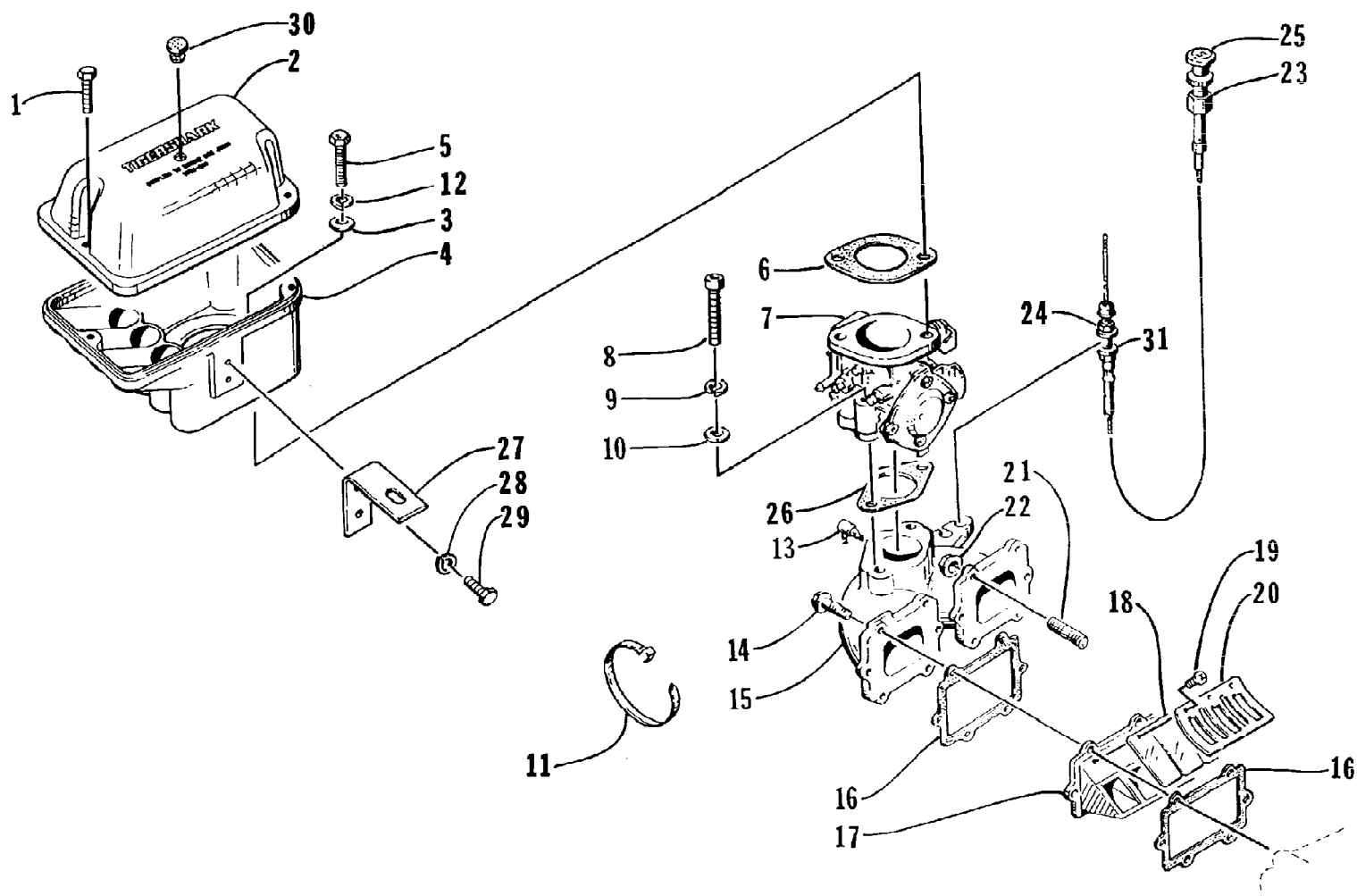
1998 TS 640 (98MTA-1998)
INSTRUMENT ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0623-701	3		Nut
2	0620-189	1		Speedometer
3	0620-199	1		Backclamp, Speedometer
4	0623-702	3		Washer, Star
5	0624-323	2		Clamp
6	0673-809	0	/P	Hose
7	0673-348	1		Nut, Pitot
8	0673-349	1		Seal, Pitot
9	0673-362	1	S	Pitot
10	0620-172	1		Gauge, Fuel
11	0620-173	1		Backclamp, Fuel Gauge/Trim Gauge

1998 TS 640 (98MTA-1998)
INTAKE ASSEMBLY

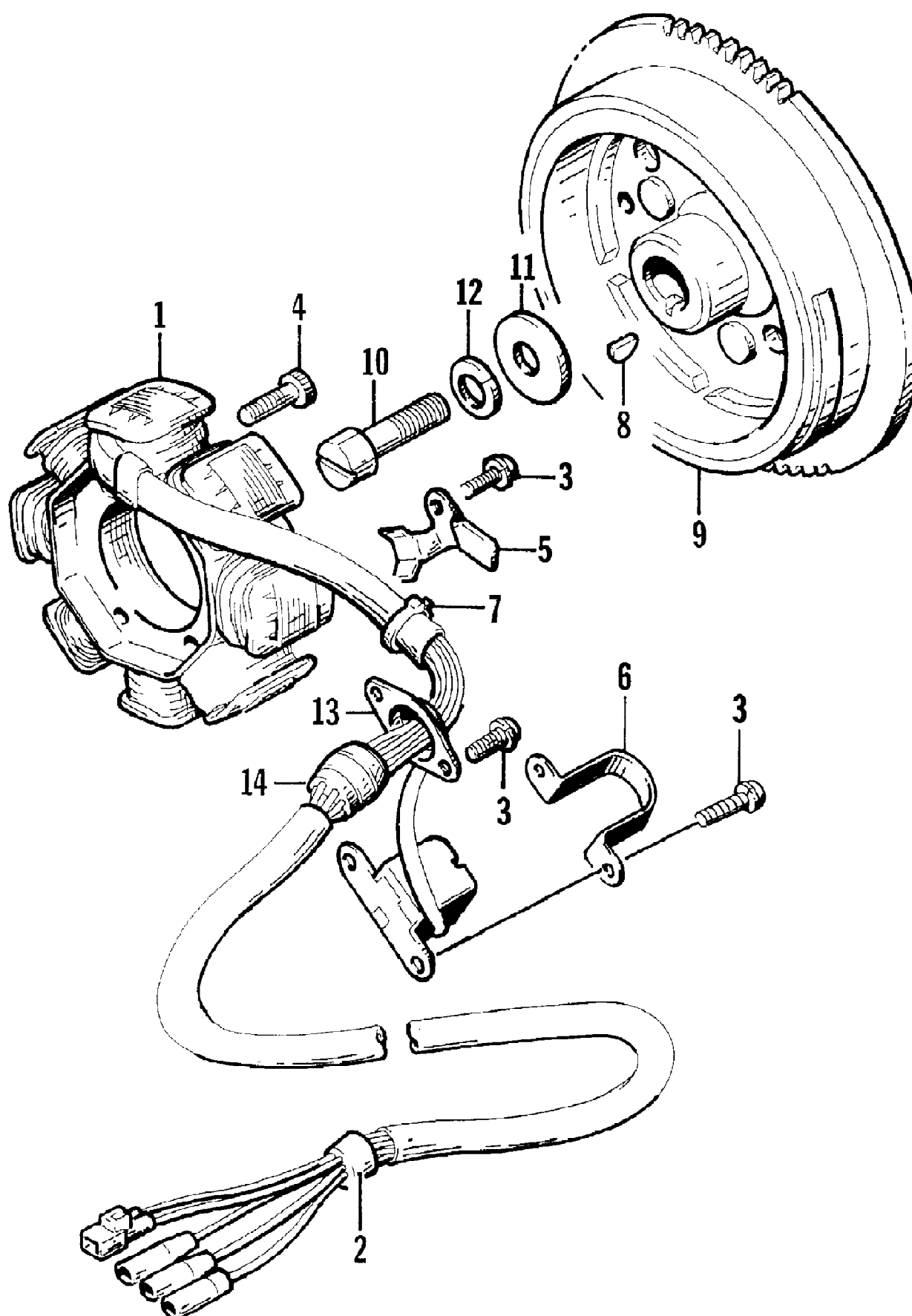
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1998 TS 640 (98MTA-1998)
INTAKE ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0624-408	3		Screw, Cap
2	1673-260	1		Cover, Sound Attenuator
3	0624-022	2		Washer
4	1673-259	1		Base, Sound Attenuator
5	0624-112	2	/P	Screw, Cap
6	1673-398	1		Gasket, Sound Attenuator
7	0670-745	1		Carburetor
8	0624-338	2	/P	Screw, Cap
9	0624-027	2		Washer, Lock
10	0624-028	2		Washer
11	0123-811	0		Tie, Cable
12	0624-036	2		Washer, Lock
13	3008-452	1		Fitting, Injection - Oil
14	3008-213	8	/P	Screw, Cap
15	0670-779	1		Manifold, Intake
16	3008-076	4	S	Gasket, Reed Valve
17	3008-073	2	S	Reed Valve Assembly (inc. 18-20)
18	3008-075	4		Valve, Reed
19	3004-210	12		Screw, Cap
20	3008-074	4		Stopper, Reed Valve
21	3008-370	4	/P	Bolt, Stud
22	3008-214	4		Nut
23	0687-051	1	/P	Nut
24	0624-057	2		Nut
25	0687-077	1	/P	Cable, Choke
26	1673-090	1		Gasket, Intake
27	1673-545	1	/P	Brace, Sound Attenuator
28	0624-200	2		Washer, Lock
29	0624-155	2		Screw, Cap
30	1606-038	1		Plug
31	0624-022	2		Washer



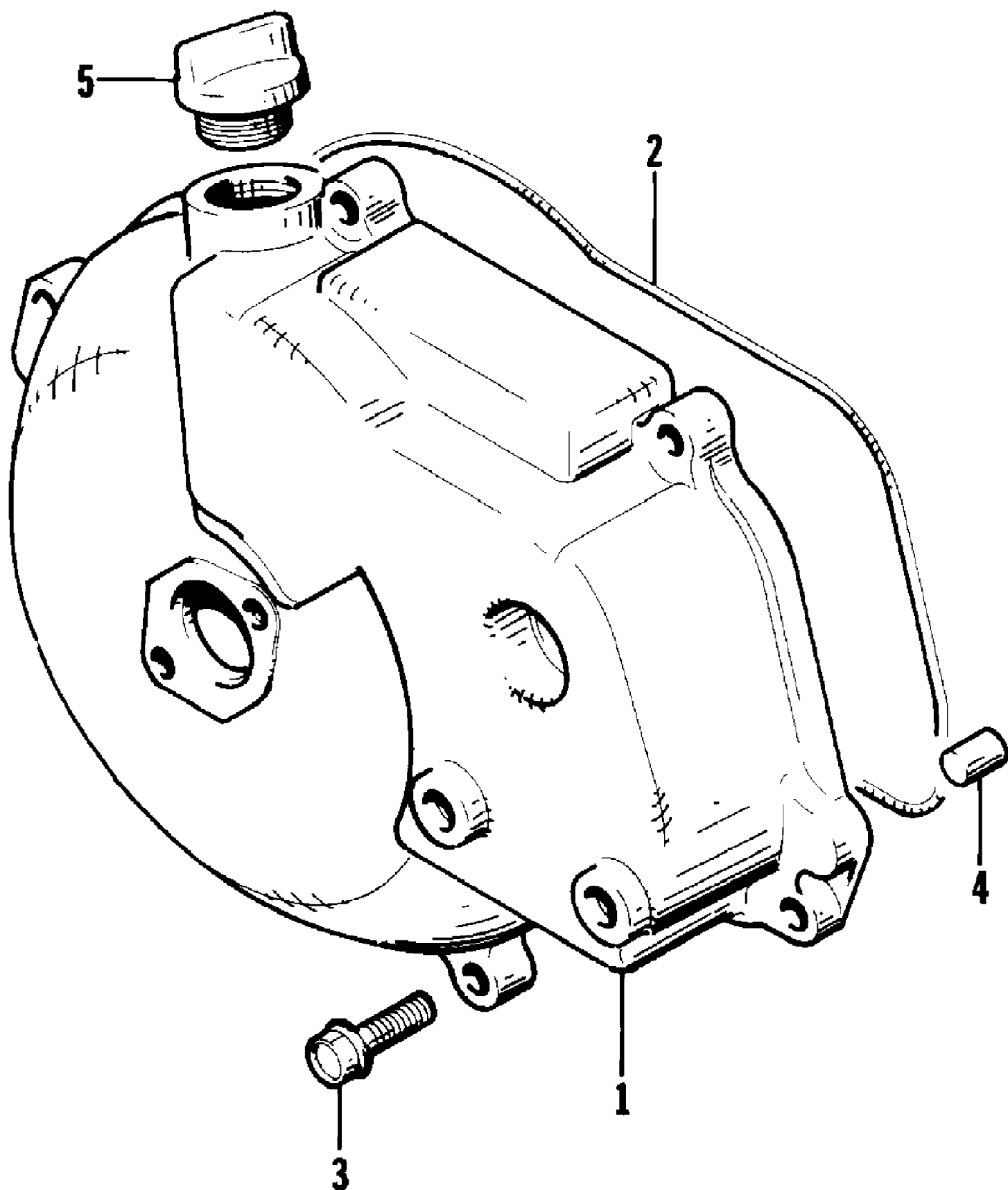
1998 TS 640 (98MTA-1998)
MAGNETO

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-564	1	/P	Stator
2	3008-362	1	/P	Grommet
3	3004-706	5	S/P	Screw, Cap
4	3004-484	4	S	Screw, Cap
5	3008-109	1		Holder
6	3008-331	1	/P	Clamp
7	3003-787	1		Clamp (640)
8	3004-540	1	/P	Key
9	3008-602	1	/P	Flywheel
10	3008-388	1	S	Screw, Cap
11	3008-017	1		Washer
12	3004-362	1	S/P	Washer, Lock
13	3008-110	1		Holder, Grommet
14	3008-118	1		Grommet

1998 TS 640 (98MTA-1998)
MAGNETO CASE

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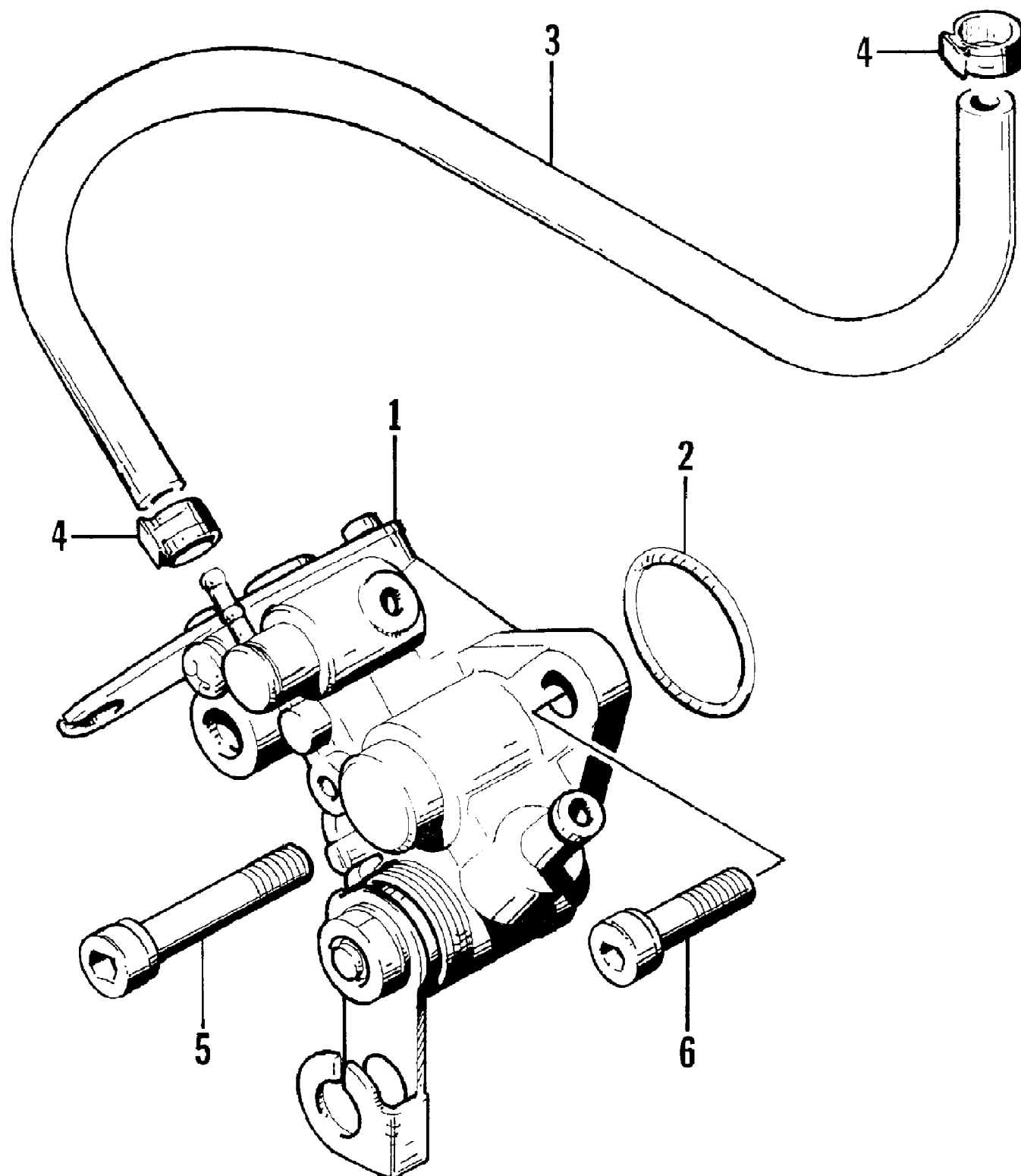
1998 TS 640 (98MTA-1998)
MAGNETO CASE

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-238	1	/P	Case, Magneto
2	3008-053	1		O-Ring
3	3008-213	6	/P	Screw, Cap
4	3008-146	2		Pin
5	3008-023	1		Plug

1998 TS 640 (98MTA-1998)
OIL PUMP

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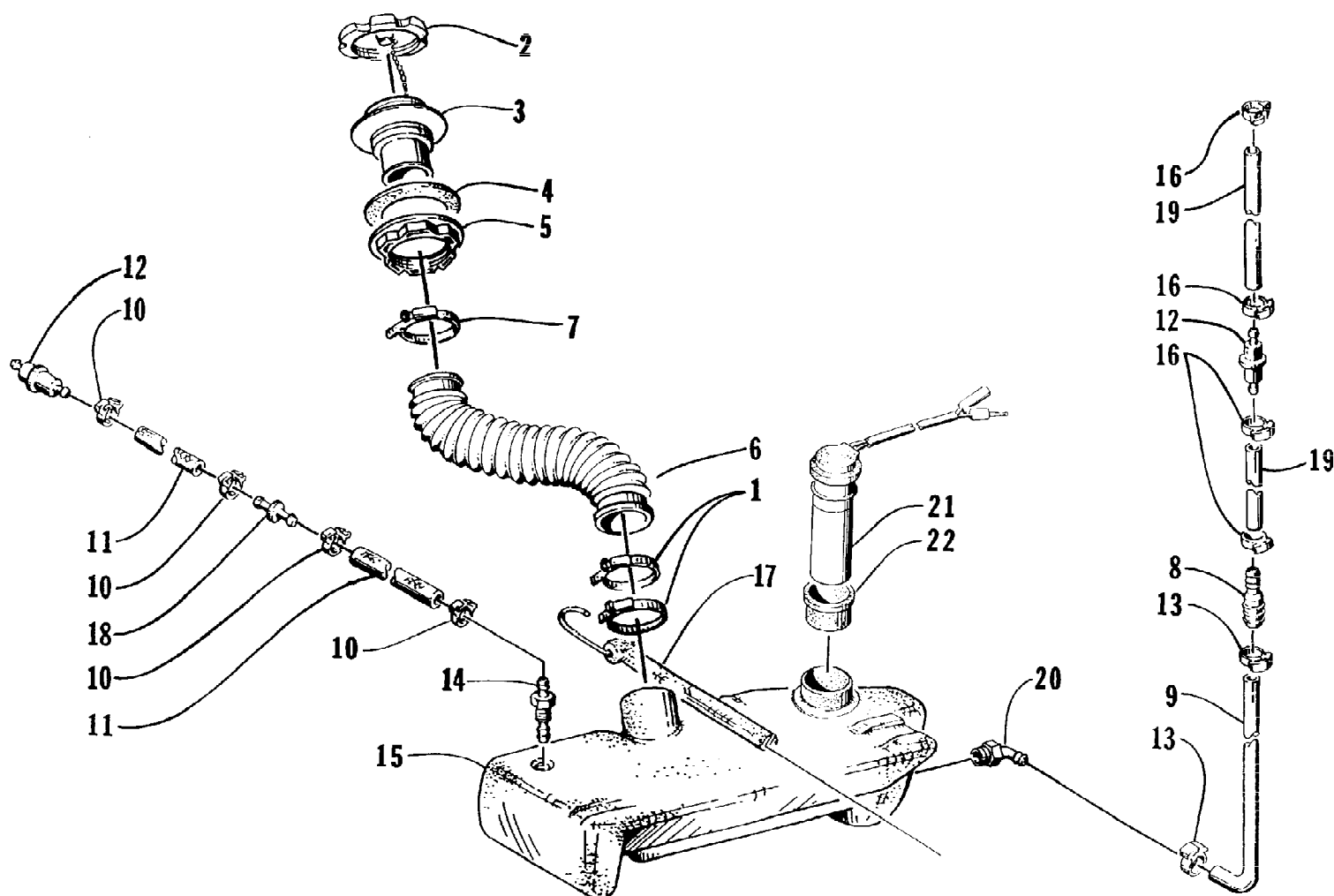
1998 TS 640 (98MTA-1998)
OIL PUMP

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-486	1	/P	Oil Pump Assembly
2	3008-030	1		O-Ring
3	3008-035	1	/P	Hose
4	0624-291	2		Clamp
5	3008-242	1		Screw, Cap
6	3008-243	1		Screw, Cap

1998 TS 640 (98MTA-1998)
OIL TANK ASSEMBLY

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1998 TS 640 (98MTA-1998)
OIL TANK ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0624-037	2		Clamp, Hose
2	0670-394	1		Cap
3	0670-428	1	S	Neck, Filler
4	0670-688	1		Seal, Filler Neck
5	0670-548	1		Nut, Filler Neck
6	0670-801	1		Hose, Filler
7	0624-390	1		Clamp, Hose
8	0673-985	1		Union, Coupler
9	0610-263	0		Hose, Oil
10	0624-120	4		Clamp, Hose
11	0710-425	0	/P	Hose
12	0510-335	2	/P	Filter, Fuel
13	0623-646	2		Clamp, Hose
14	0670-762	1		Outlet, Tank
15	0670-719	1		Tank, Oil (640)
16	0623-063	4		Clamp
17	0773-819	1	S	Tie-Down Assembly
18	0610-059	1		Valve, Check
19	0610-016	0	/P	Hose, Oil Line - 25 ft
20	0673-984	1		Fitting

No
Diagram
Available

Parts List
Only

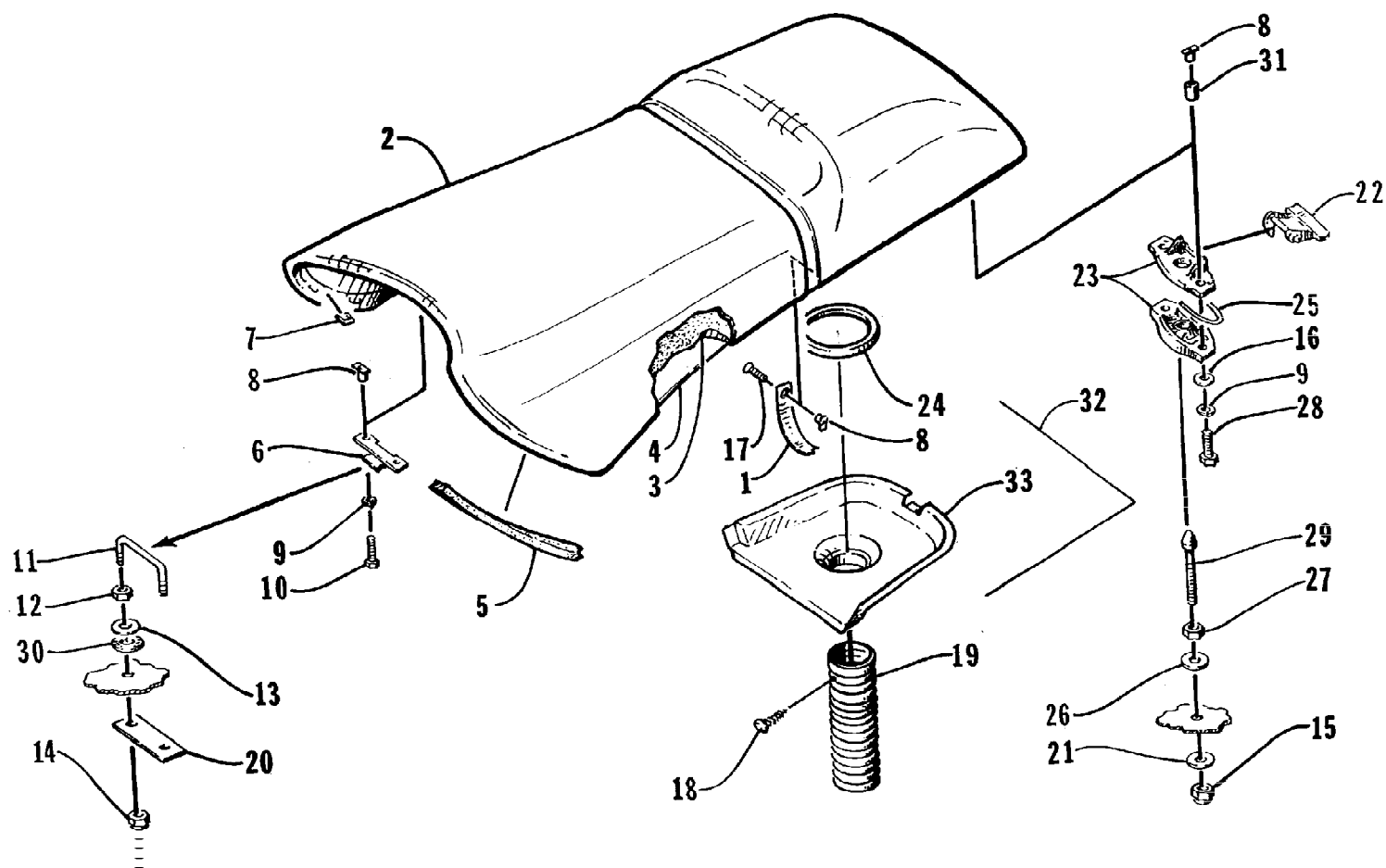
1998 TS 640 (98MTA-1998)
RELATED ITEMS

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Ref #	Part Number	Qty	S/P/F	Description
	0678-132	0	S	Anchor Bag
	0678-051	0	S	Anchor w/Float and Mooring Rope
	0678-063	0		Battery Charger Kit
	0678-363	0	/P	Beach Dolly
	0678-370	0		Bilge Cleaner
	0678-459	0	S	Cover, Premium
	0673-093	0	S	Fire Extinguisher
	0678-274	0		Flush Kit
	0678-469	0		Fold-Up Sharkstand
	0678-348	0		Grease Gun Kit
	0678-137	0		Grips, Handlebar - Purple
	0678-138	0		Grips, Handlebar - Teal
	0678-287	0		Grips, Handlebar - Yellow
	0678-252	0	/P	Handlebar Bag - Red/Purple
	0678-362	0		Hourmeter
	0678-064	0		Horn Kit
	0678-390	0		Lanyard - Black
	0678-391	0		Lanyard - Purple
	0678-364	0	/P	Lanyard - Red
	0678-392	0		Lanyard - Yellow
	0678-180	0		Lift Harness
	2255-866	0		Manual, Operator's
	2255-973	0		Manual, Illustrated Parts
	2255-947	0		Manual, Service
	0678-507	0		Mirror Kit - Sea Green
	0678-294	0		Mirror Kit - White
	0678-358	0		Mooring Rope - Black
	0678-357	0		Mooring Rope - Dark Blue
	0678-356	0		Mooring Rope - Lavender
	0678-352	0	S	Mooring Rope - Purple
	0678-354	0		Mooring Rope - Red
	0678-355	0		Mooring Rope - Silver
	0678-353	0		Mooring Rope - Teal
	0678-189	0	/P	Nylon Rope - Purple
	0678-035	0		Paint, Touch-Up - White
	0678-185	0		Plug Caddy - Purple
	0678-149	0		Plug Caddy - Rivet-On
	0678-263	0		Registration Letters - Yellow/Purple
	0678-246	0		Sport Compass
	0678-135	0		Start/Stop Switch Lock
	0678-374	0		Stortech Plugs
	0678-026	0		Tigershark Cleaner
	0678-025	0		Tigershark Wax
	0678-105	0		Tool Kit
	0678-393	0		Waterproof Bag
	0678-303	0		Waterproof Storage Case
	0678-465	0		Footpad Kit
	0678-178	0		Registration Letters - Purple/Teal
	0678-471	0		PWC Lift
	0678-269	0		Hydro Trailer

1998 TS 640 (98MTA-1998)
SEAT ASSEMBLY

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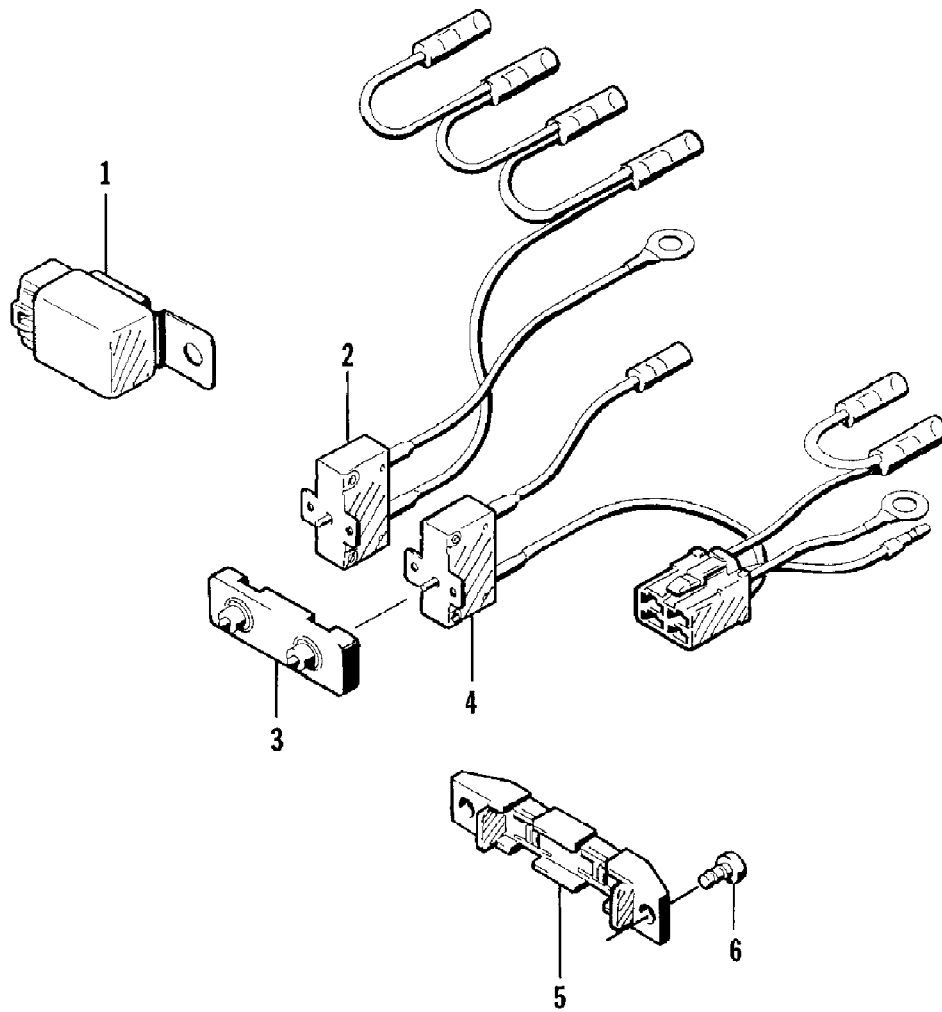
1998 TS 640 (98MTA-1998)
SEAT ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
	773-041	1		Complete Seat Assembly (640)
1	1673-469	1		Strap, Seat (640)
2	0773-930	1		Cover, Seat w/Silkscreen (640)
3	0773-314	1		Foam, Seat
4	1673-039	1		Base, Seat
5	1673-396	1		Seal, Seat Base
6	0673-668	1		Catch, Seat
7	0624-263	0		Staple
8	0624-396	6		Nut
9	0624-036	4		Washer, Lock
10	0624-046	2		Screw, Cap
11	0624-262	1	F	U-Bolt, Seat
12	0624-061	2	F	Nut
13	0624-125	2	/P/F	Washer
14	0624-090	2	F	Nut, Lock
15	0624-009	1	F	Nut, Lock
16	0624-022	2		Washer
17	0624-272	2		Screw, Machine
18	0623-585	3	F	Clip, Retaining
19	0610-261	1	F	Hose, Air Exhaust
20	0673-752	1	F	Plate, Backing
21	0624-159	1	F	Washer
22	0673-026	1		Lever, Release - Seat Latch
23	0773-941	1	/P	Latch Housing Assembly - Seat
24	1673-397	1	F	Seal, Vent - Seat-Base
25	0673-023	1		Clip, Retaining
26	0624-013	1	F	Washer
27	0624-047	1	F	Nut
28	0624-302	2		Screw, Cap
29	1673-383	1	/P/F	Stud, Latch - Seat
30	0624-126	2	F	Washer, Rubber
31	0623-698	2		Spacer, Seat Latch
32	0	1	F	Vent, Seat - Assembly (inc. 18, 19, 24, & 33)
33	1673-203	1	F	Vent, Seatbase

1998 TS 640 (98MTA-1998)
SENSOR ASSEMBLY

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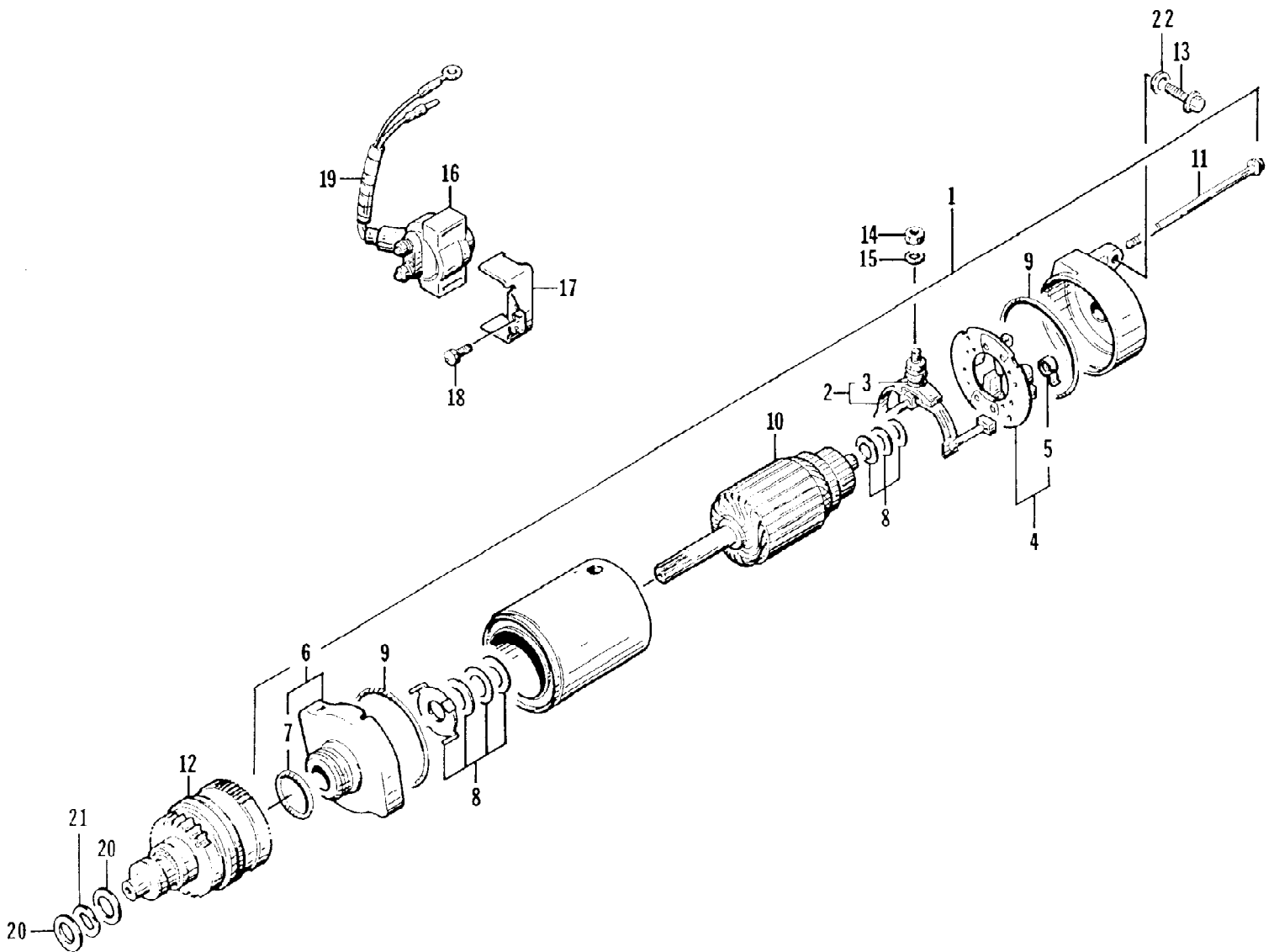
1998 TS 640 (98MTA-1998)
SENSOR ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-297	1	/P	Relay - Assembly
2	3008-348	1	S	Protector, Circuit Charge
3	3008-351	1		Cap, Circuit Protector
4	3008-350	1	/P	Protector, Circuit Load
5	3008-294	1	/P	Holder, Circuit Protector
6	3008-313	2		Screw, Cap

1998 TS 640 (98MTA-1998) STARTER MOTOR

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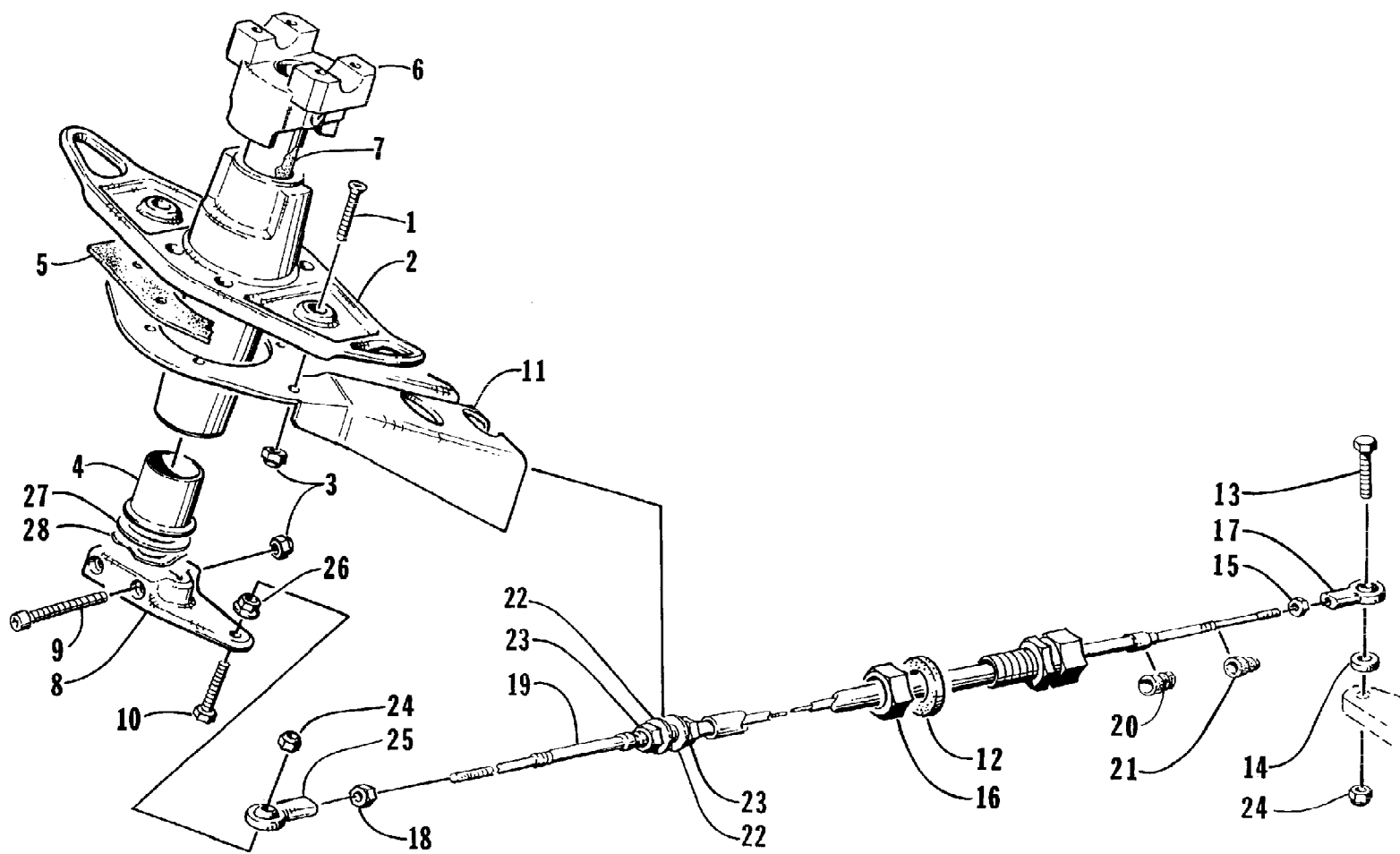
1998 TS 640 (98MTA-1998)
STARTER MOTOR

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-536	1	/P	Starter Motor Assembly (inc. 2-11)
2	3008-094	1	/P	Terminal Set, Brush (inc. 3)
3	3008-164	1		O-Ring
4	3008-095	1	/P	Holder Set, Brush (inc. 5)
5	3008-096	4		Spring, Brush
6	3008-328	1	/P	Front Bracket Assembly (inc. 7)
7	3008-363	1	/P	O-Ring
8	3008-099	2		Washer Set
9	3008-101	2	S	O-Ring
10	3008-103	1		Armature
11	3008-102	2		Screw, Cap
12	3008-387	1	/P	Pinion Assembly
13	3008-400	2		Screw, Cap
14	3008-014	1		Nut
15	3008-020	1		Washer
16	3008-165	1	/P	Relay
17	3008-140	1		Bracket
18	3008-313	2		Screw, Cap
19	3008-135	1	S	Tube
20	3008-480	2	/P	Washer
21	3008-221	1		Washer
22	3008-420	2	/P	Washer

1998 TS 640 (98MTA-1998)
STEERING POST ASSEMBLY

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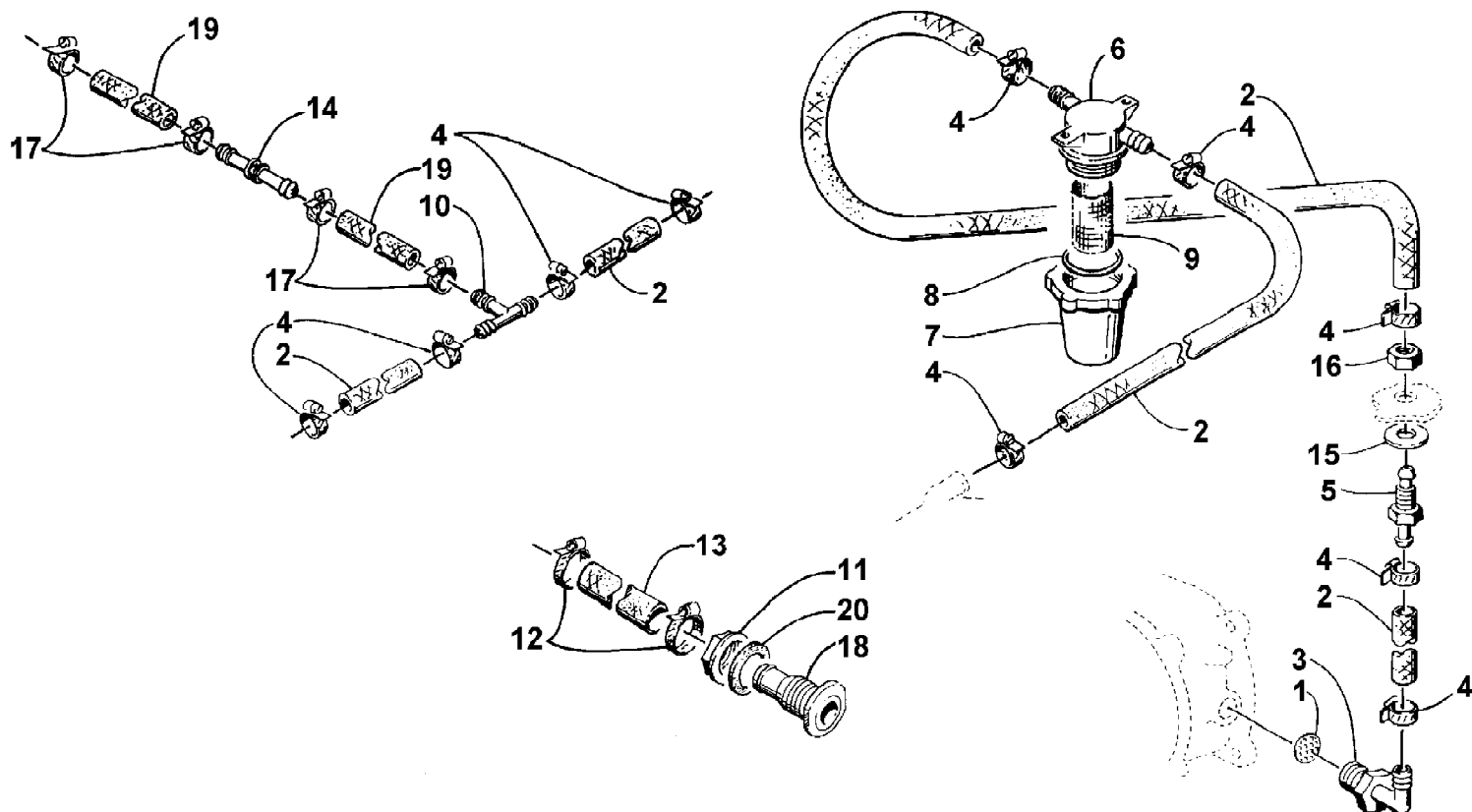
1998 TS 640 (98MTA-1998)
STEERING POST ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0624-464	6		Screw, Machine
2	0605-046	1		Housing, Steering
3	0624-250	8		Nut, Lock
4	0605-055	2		Bearing, Flange
5	0605-391	1		Seal
6	0605-377	1		Post, Steering
7	0717-052	0	/P	Foam, Neoprene Tape
8	0605-072	1		Arm, Steering
9	0624-456	2	/P	Screw, Cap
10	0624-476	1		Screw, Cap
11	0605-379	1		Bracket, Steering Cable
12	1673-193	1		Gasket, Cable - Foam
13	0624-290	1		Screw, Cap
14	0624-381	1		Spacer
15	0624-279	1		Nut
16	0623-669	1		Nut
17	0673-932	1		End, Steering Cable
18	0624-107	1		Nut
19	1673-568	1		Cable, Steering
20	0612-364	1		Cover, Thread Cap - Steering Cable
21	0612-363	1		Seal, Rod
22	0624-106	2		Washer
23	0624-105	2		Nut
24	0624-089	2		Nut, Lock
25	0673-931	1		End, Steering Cable
26	0624-233	1		Nut, Flange
27	0624-468	2		Washer
28	0624-469	2		Washer, Wave

1998 TS 640 (98MTA-1998)
WATER FILTER ASSEMBLY

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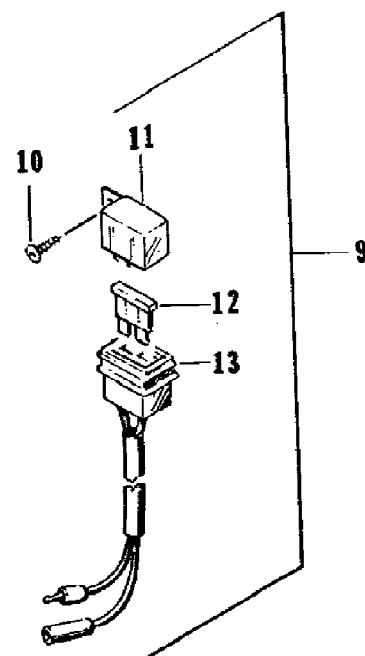
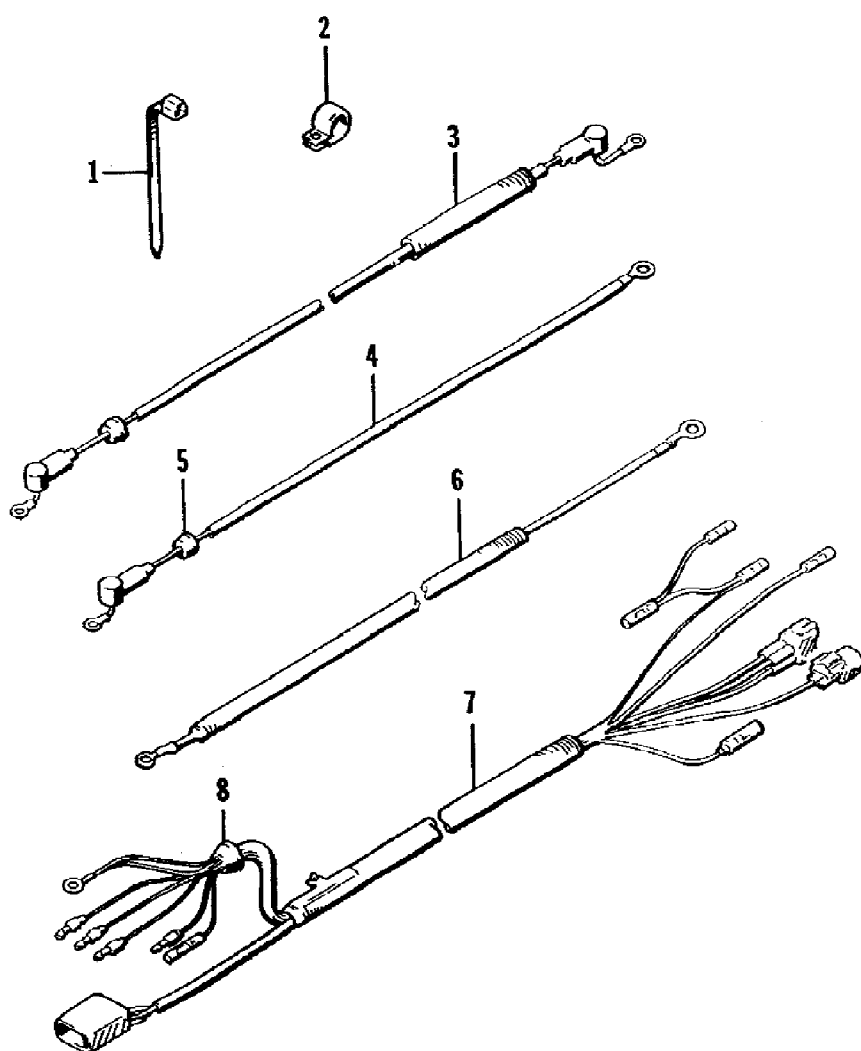
1998 TS 640 (98MTA-1998)
WATER FILTER ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0675-042	1		Screen
2	0710-190	0		Hose, Water - 25 ft
3	1673-158	1		Fitting, Elbow
4	0624-016	10		Clamp
5	0676-015	1		Fitting
6	1673-161	1		Filter, Water Assembly (inc. 7-9)
7	0673-669	1		Cover
8	0673-670	1		O-Ring
9	0673-671	1		Screen
10	1673-162	1		T-Connection
11	0623-753	1	/P	Nut, Outlet
12	0624-018	2		Clamp, Hose
13	0710-191	0		Hose, Water
14	1673-170	1		Jet, Restrictor - Water
15	1673-193	1		Gasket, Foam
16	0623-648	1		Nut
17	0623-365	4		Clamp
18	0673-377	1		Outlet, Water
19	0610-183	0		Hose, Water - 25 ft
20	0612-456	1		Seal, Outlet

1998 TS 640 (98MTA-1998)
WIRING HARNESS

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1998 TS 640 (98MTA-1998)
WIRING HARNESS

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Ref #	Part Number	Qty	S/P/F	Description
1	3008-044	1		Clamp
2	3008-332	2		Clamp
2	3008-357	2		Clamp
3	3008-346	1		Cable
4	3008-345	1	/P	Cable
5	3008-334	2	/P	Grommet
6	3008-154	1		Cable, Ground
7	3008-347	1		Harness, Wiring
8	3008-362	1	/P	Grommet
9	0686-427	1		Fuse Holder (inc. 11-13)
10	0624-068	1		Clip, Retainer
11	0	1	F	Cover, Fuse Holder
12	0630-056	1	F	Fuse, 3 AMP
13	0	1	F	Body, Fuse Holder