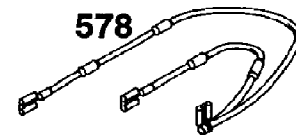
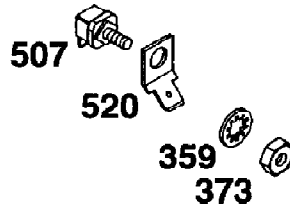
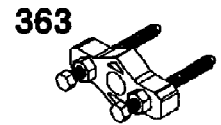
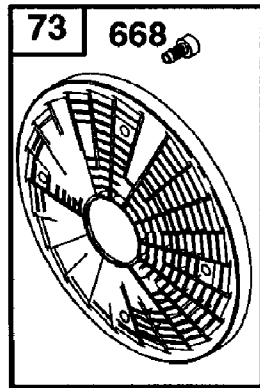
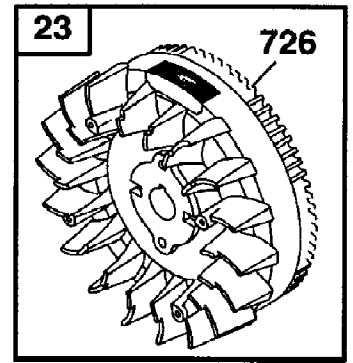
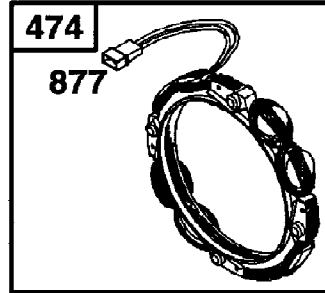
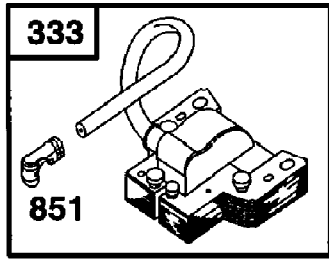


2002 SBS 1000 (U2002SBM2AUSG)
AIR CLEANER ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
	3401-180	1		Complete Assembly
1	0	1	F	Body
2	3401-488	1		Filter
3	3401-489	1		Cover Assembly
4	3401-490	1		Valve, Vacuator
5	0	1	F	Plug
6	0	1	F	Marking

2002 SBS 1000 (U2002SBM2AUSG)
ALTERNATOR ASSEMBLY



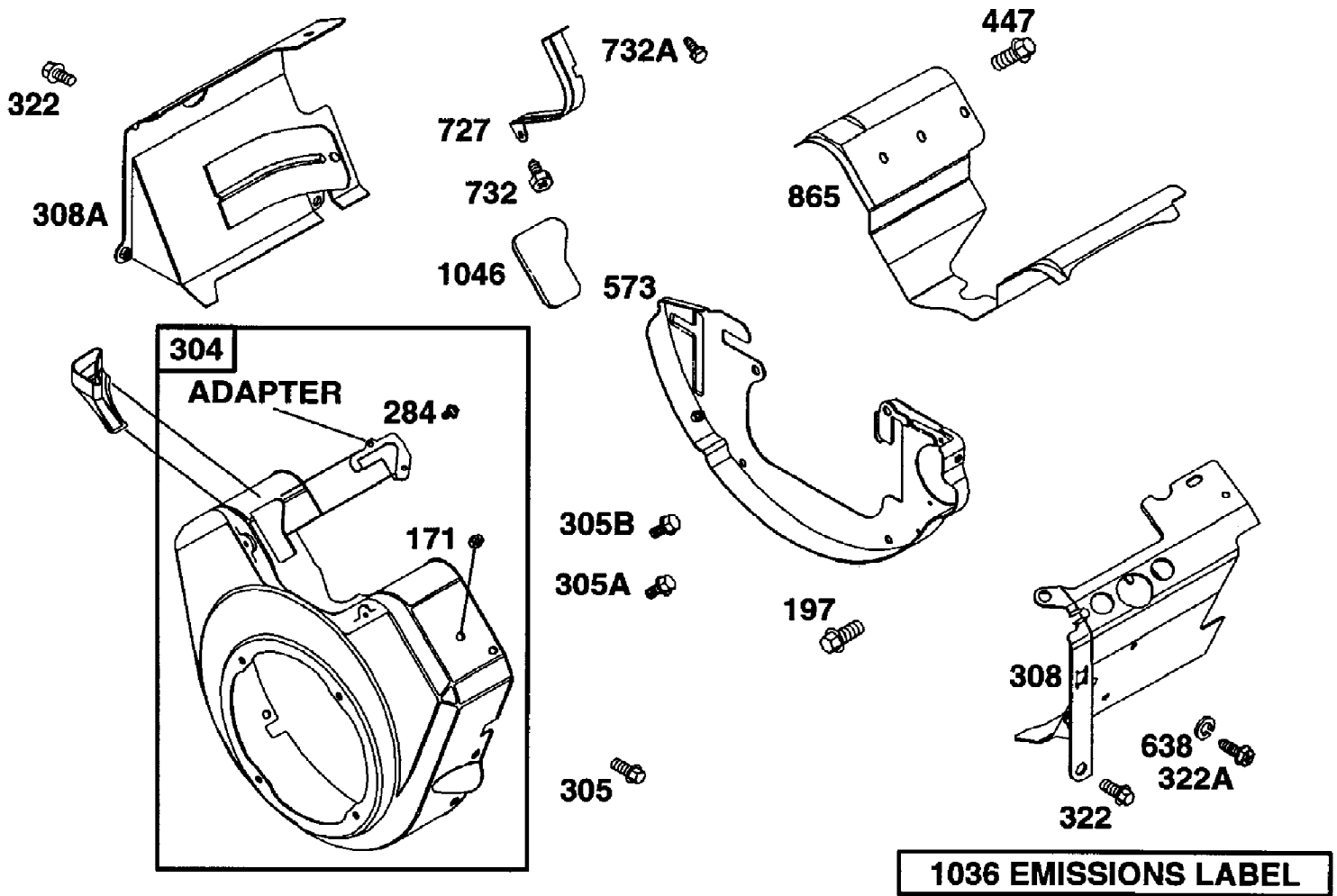
Assemblies include all parts shown in frames.

2002 SBS 1000 (U2002SBM2AUSG)
ALTERNATOR ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
23	808766	1		Flywheel
73	494439	1		Screen, Rotating
74	691647	1		Screw (Rotating Screen)
332	690887	1		Nut (Flywheel)
333	492341	1		Armature, Magneto
334	692066	1		Screw (Magneto Armature)
359	691077	1		Washer (Ground Terminal)
363	19203	1		Puller, Flywheel
373	691612	1		Nut (Ground Terminal)
474	691064	1		Alternator
507	691972	1		Insulator
520	691084	1		Terminal, Ground
529	690744	1		Grommet
578	692319	1		Wire Assembly
668	691500	1		Spacer
726	0	1	F	Gear, Ring (See Reference 23 for Service)
729	690586	1		Clip, Wire
851	493880	1		Terminal, Spark Plug
877	399916	1		Wire/Connector, Alternator
1119	691552	1		Screw

2002 SBS 1000 (U2002SBM2AUSG)
BLOWER HOUSING AND COVER ASSEMBLY

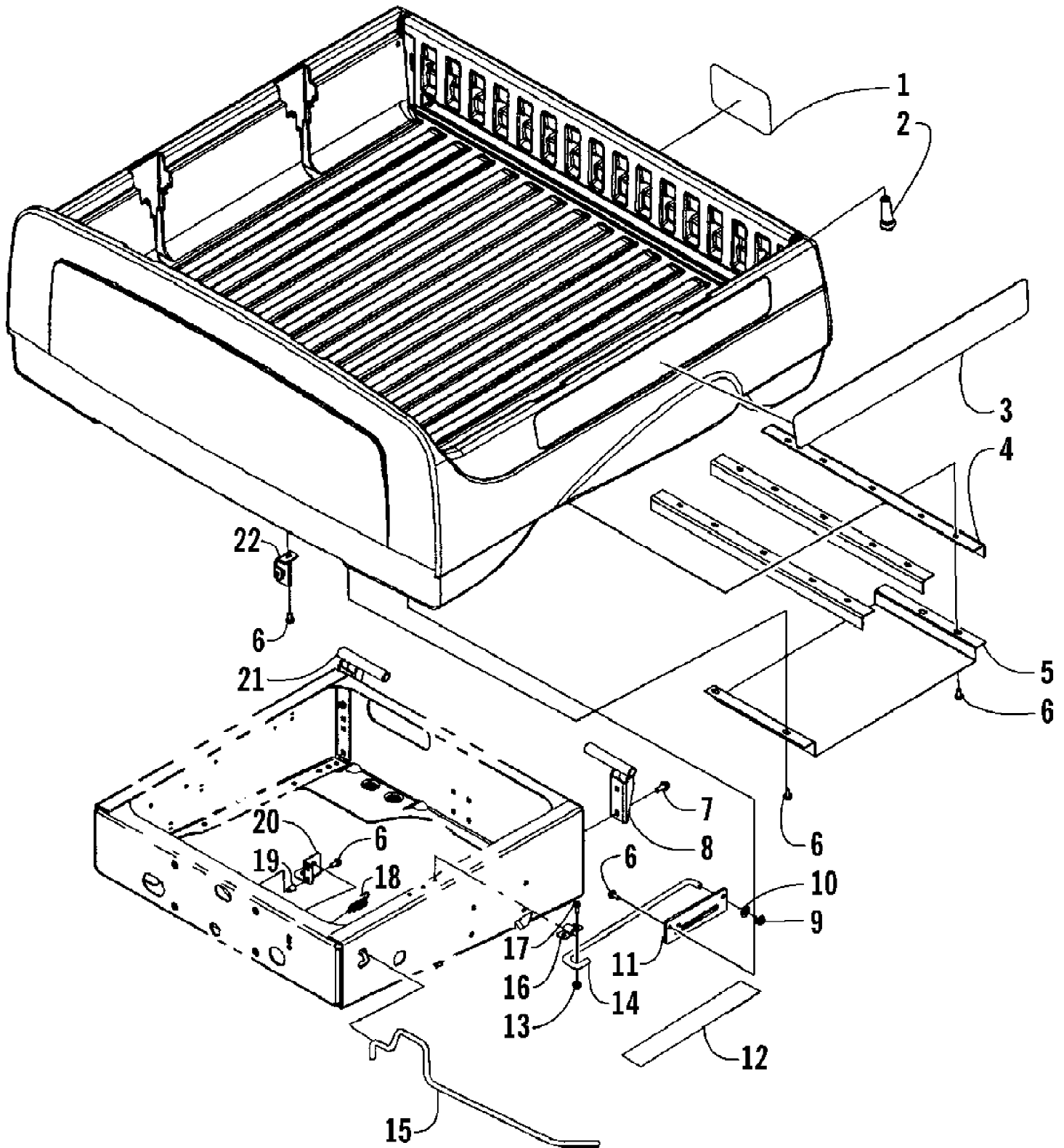


Assemblies include all parts shown in frames.

2002 SBS 1000 (U2002SBM2AUSG)
BLOWER HOUSING AND COVER ASSEMBLY

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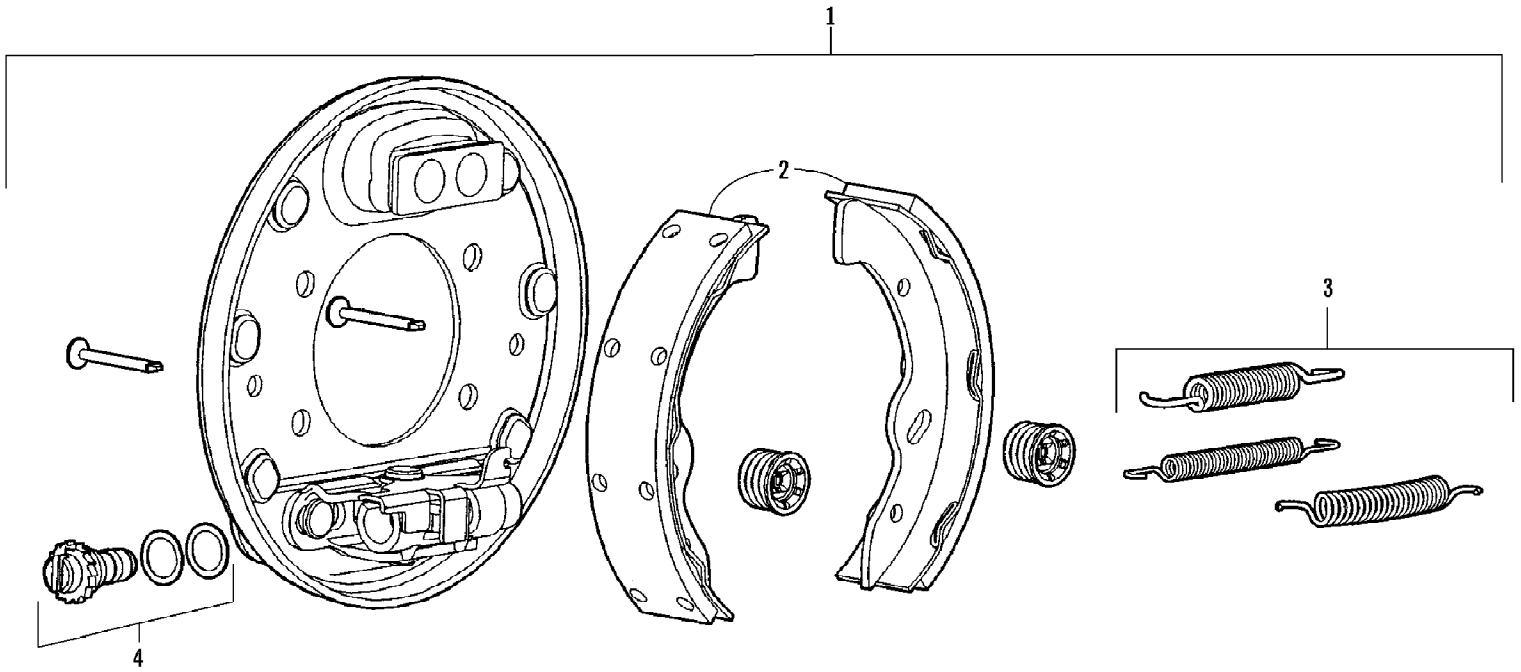
Ref #	Part Number	Qty	S/P/F	Description
171	810056	1		Nut (Air Cleaner)
197	692539	1		Screw (Backplate)
284	93410	1		Screw (Control Wire Casing)
304	808408	1		Housing, Blower
305	692539	1		Screw (Blower Housing)
305A	692056	1		Screw (Blower Housing)
305B	692062	1		Screw (Blower Housing)
308	806547	1		Cover, Cylinder Head (Cylinder 1)
308A	806546	1		806546
322	692539	1		Screw (Cylinder Head Cover)
322A	692067	1		Screw (Cylinder Head Cover)
447	692539	1		Screw (Air Guide Cover)
573	690902	1		Plate, Back
638	691551	1		Washer (Cylinder Head Cover)
727	690714	1		Cover, Starter Drive
732	690688	1		Screw (Starter Drive Cover)
732A	692539	1		Screw (Starter Drive Cover)
865	690750	1		Cover, Air Guide
1036	806881	1		Label, Emissions
1046	692082	1		Plug, Blower Housing



2002 SBS 1000 (U2002SBM2AUSG)
BOX AND TAILGATE ASSEMBLY

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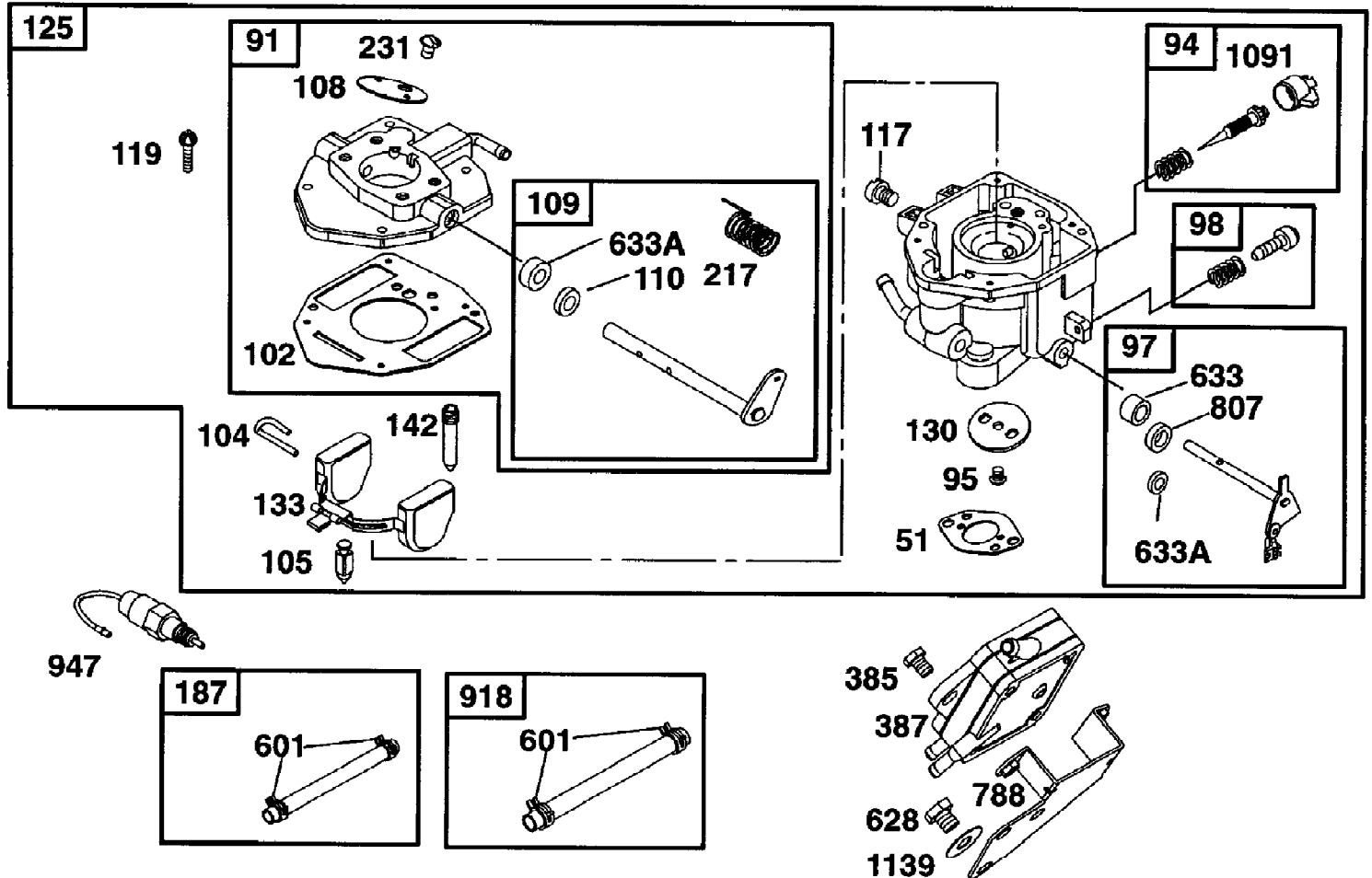
Ref #	Part Number	Qty	S/P/F	Description
1	3401-035	1		Decal, Tailgate
2	3401-262	2		Knob, Push-On
3	3401-034	1		Decal, Box - Left
3	3401-032	1		Decal, Box - Right
4	3401-244	3		Brace, Box
5	3401-246	1		Shield, Heat
6	3401-101	18		Screw
7	3401-095	4		Screw, Cap
8	3401-200	1		Pivot Bracket Assembly - Left
9	3401-072	1		Nut, Push
10	3401-109	1		Washer
11	3401-250	1		Bracket, Prop Rod
12	3401-025	1		Shield, Heat
13	3401-048	1		Nut, Flange
14	3401-251	1		Rod, Prop
15	3401-236	1		Rod, Latch
16	3401-252	1		U-Bracket, Prop Rod
17	3401-097	2		Screw, Cap
18	3401-112	1		Spring
19	3401-080	2		Nut, Insert
20	3401-235	1		Bracket, Latch
21	3401-375	1		Pivot Bracket Assembly - Right
22	3401-234	1		Hook, Latch - Right



2002 SBS 1000 (U2002SBM2AUSG)
BRAKE ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3401-185	1		Brake Assembly - Right (inc. 2-4)
1	3401-184	1		Brake Assembly - Left (inc. 2-4)
2	3401-484	2		Kit, Shoe And Lining
3	3401-485	2		Spring Assembly
4	3401-486	1		Kit, Adjuster - Left
4	3401-487	1		Kit, Adjuster - Right

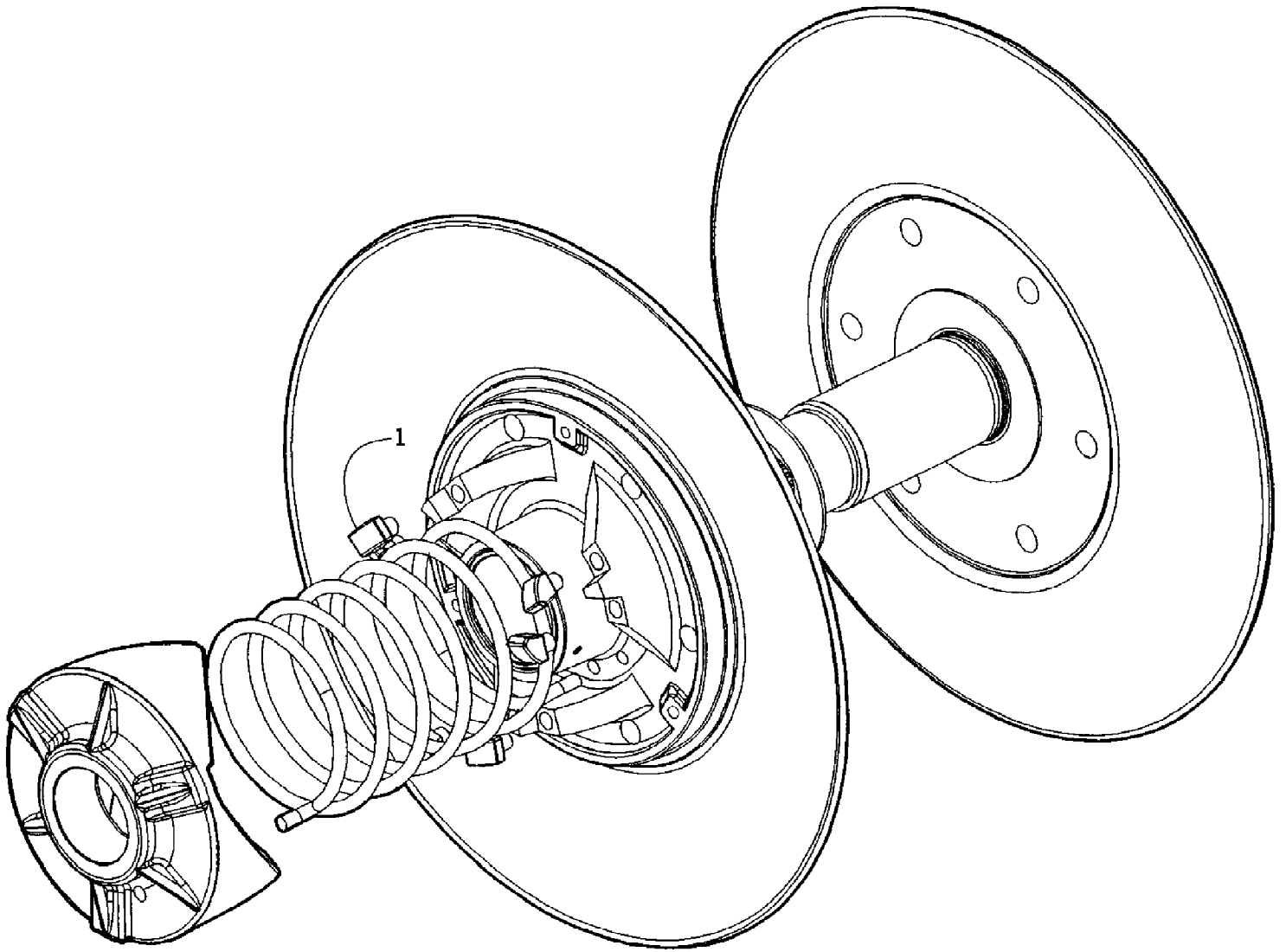


Assemblies include all parts shown in frames.

2002 SBS 1000 (U2002SBM2AUSG)
CARBURETOR AND FUEL PUMP ASSEMBLY

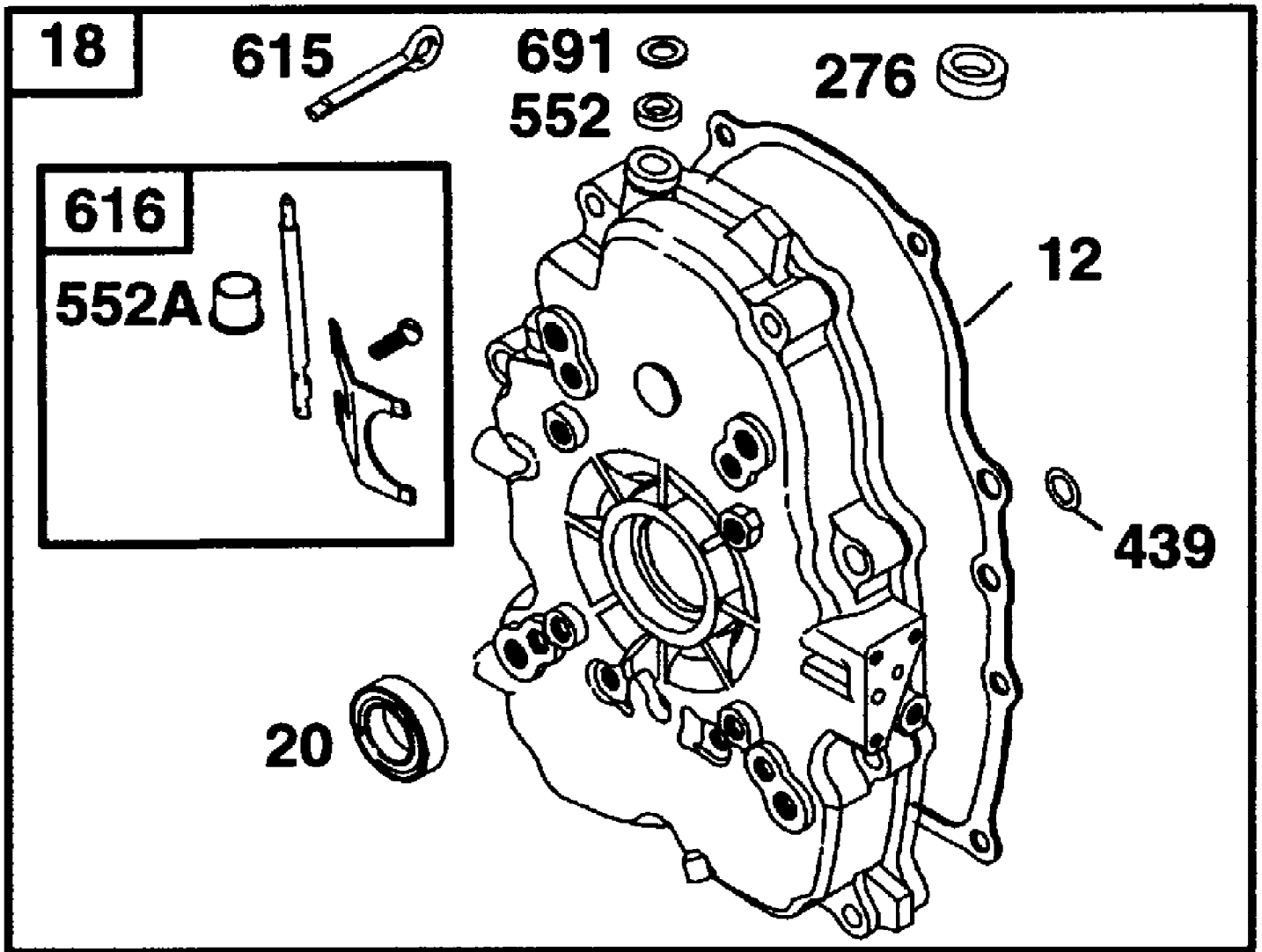
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Ref #	Part Number	Qty	S/P/F	Description
51	691694	1	F	Gasket, Intake
91	808964	1		Body, Upper Carburetor
94	808257	1	F	Kit, Idle Mixture
95	690718	1		Screw (Throttle Valve)
97	809007	1		Shaft, Throttle
98	808177	1		Kit, Idle Speed
102	692077	1	F	Gasket, Carburetor Body
104	690723	1	F	Pin, Float Hinge
105	692078	1	F	Valve, Float Needle
108	690719	1		Valve, Choke
109	809062	1		Shaft, Choke
110	806861	1		Washer (Choke Shaft)
117	806986	1		Jet, Main
119	690720	1		Screw (Upper to Lower Body)
125	809092	1		Carburetor
130	690726	1		Valve, Throttle
133	806961	1		Float, Carburetor
142	806987	1		Nozzle, Carburetor
187	691050	1		Line, Fuel
217	806862	1		Spring, Choke Return
231	690718	1		Screw (Choke Valve)
385	693169	1		Screw (Fuel Pump)
387	808656	1		Pump, Fuel
601	691038	1		Clamp, Hose
628	806660	1		Screw (Fuel Pump Bracket)
633	806131	1	F	Seal, Choke/Throttle Shaft
633A	690722	1	F	Seal, Choke/Throttle Shaft
788	691559	1		Bracket, Fuel Pump
807	805557	1	F	Spacer, Throttle
918	393815	1		Hose, Vacuum (Cut to Required Length)
947	692094	1		Solenoid, Fuel
1091	691561	1	F	Cap, Limiter
1139	806497	1		Washer (Fuel Pump Bracket)



2002 SBS 1000 (U2002SBM2AUSG)
CLUTCH ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
	3401-175	1		Complete Assembly
1	3401-411	6		Kit, Bolt And Nut, Pivot



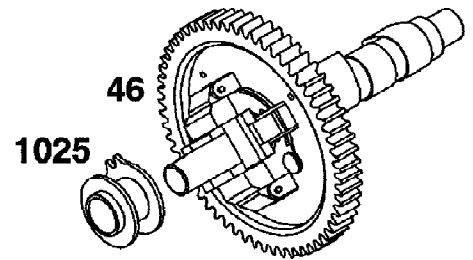
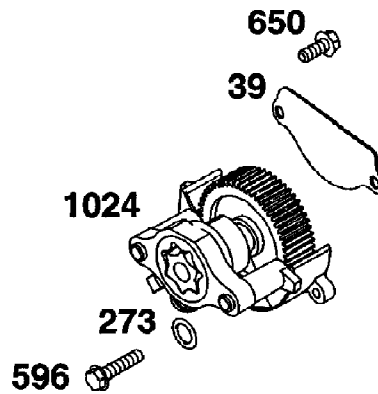
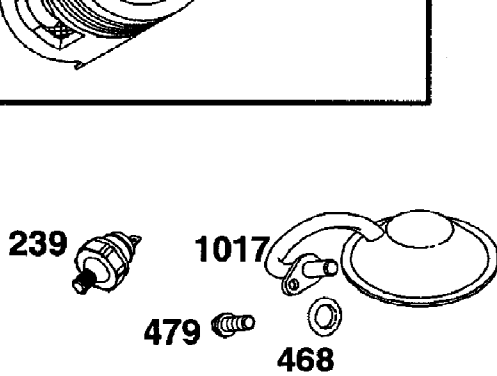
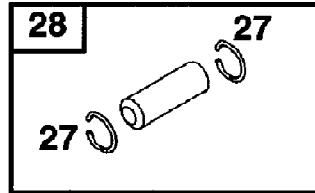
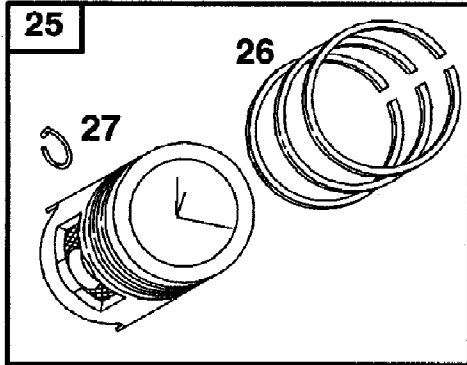
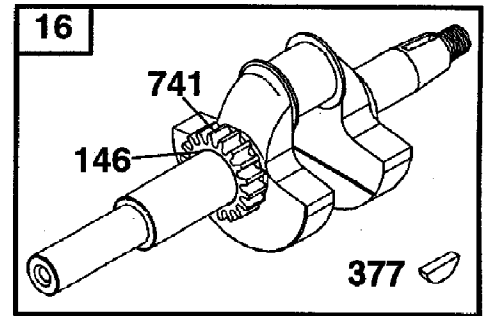
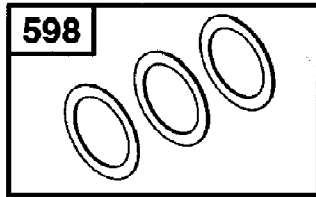
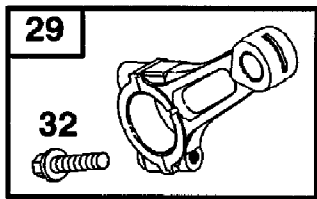
Assemblies include all parts shown in frames.

2002 SBS 1000 (U2002SBM2AUSG)
CRANKCASE ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
12	691684	1	F	Gasket, Crankcase
18	808847	1		Cover, Crankcase
20	805049	1	F	Seal, Oil (PTO Side)
22	692540	1		Screw (Crankcase Cover)
276	690704	1		Washer, Sealing
439	692154	1	F	Seal, O-Ring (Crankcase Cover)
552	690701	1		Bushing, Governor Crank
552A	806686	1		Bushing, Governor Crank
615	691550	1		Retainer, Governor Shaft
616	806685	1		Crank, Governor (inc. 552A)
691	690680	1	F	Seal, Governor Shaft

2002 SBS 1000 (U2002SBM2AUSG)
CRANKSHAFT, PISTON, AND OIL PUMP ASSEMBLY



Assemblies include all parts shown in frames.

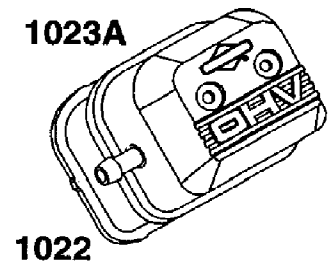
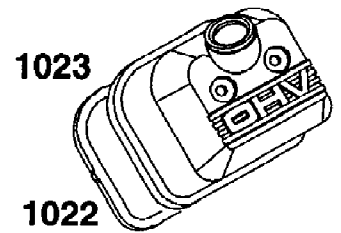
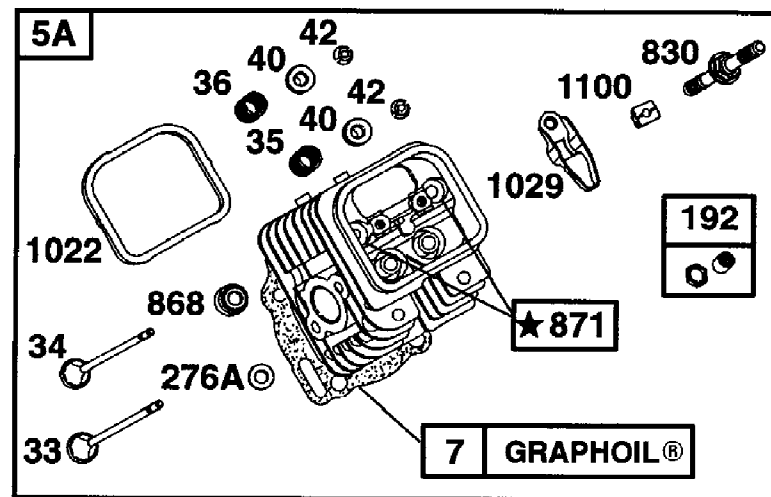
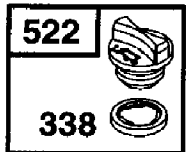
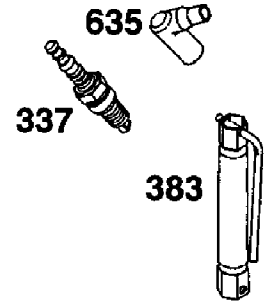
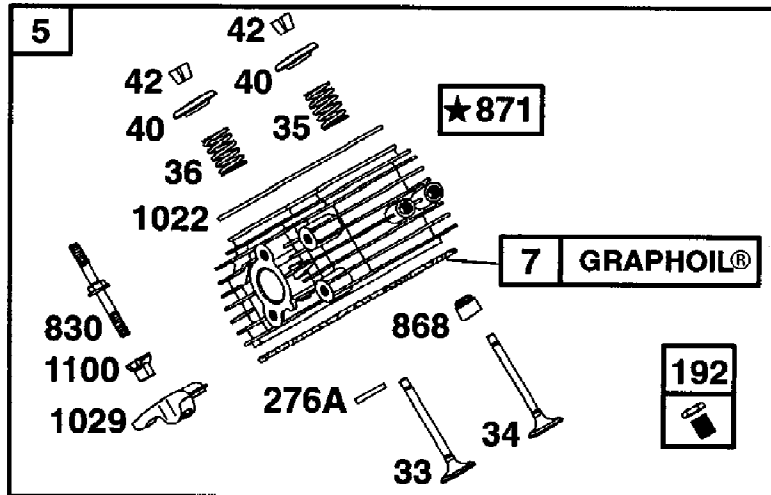
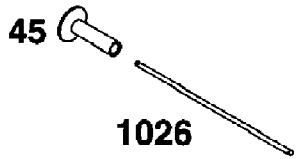
2002 SBS 1000 (U2002SBM2AUSG)

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CRANSKSHAFT, PISTON, AND OIL PUMP ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
16	692163	1		Crankshaft
25	807619	1		Piston Assembly (Standard)
25	807807	1		Piston Assembly (0.010 Oversize)
25	807809	1		Piston Assembly (0.020 Oversize)
25	807811	1		Piston Assembly (0.030 Oversize)
26	807620	1		Ring Set (Standard)
26	807808	1		Ring Set (0.010 Oversize)
26	807810	1		Ring Set (0.020 Oversize)
26	807812	1		Ring Set (0.030 Oversize)
27	690683	1		Lock, Piston Pin
28	807621	1		Pin, Piston
29	807900	1		Rod, Connecting (Standard)
29	807809	1		Rod, Connecting (0.020 Undersize)
32	690698	1		Screw (Connecting Rod)
39	690745	1		Deflector, Oil
46	691557	1		Camshaft
146	691639	1		Key, Timing
239	690233	1		Switch, Oil Pressure
273	690681	1	F	Seal, O-Ring (Oil Pump)
377	808095	1		Key
468	690690	1	F	Seal, O-Ring (Oil Pump Screen)
479	692537	1		Screw (Oil Pump Screen)
596	691492	1		Screw (Oil Pump)
598	807625	1		Shim, End Play
650	692539	1		Screw (Oil Deflector)
741	691530	1		Gear, Timing
1017	690900	1		Screen, Oil Pump
1024	693185	1		Pump, Oil
1025	690689	1		Slider, Governor

2002 SBS 1000 (U2002SBM2AUSG)
CYLINDER HEAD AND COVER ASSEMBLY

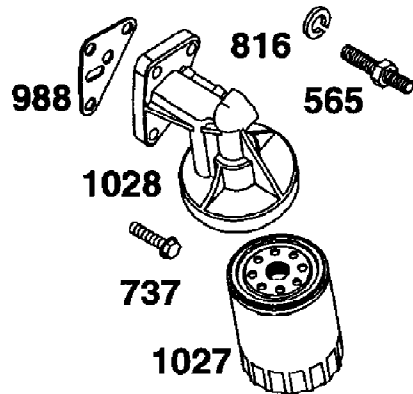
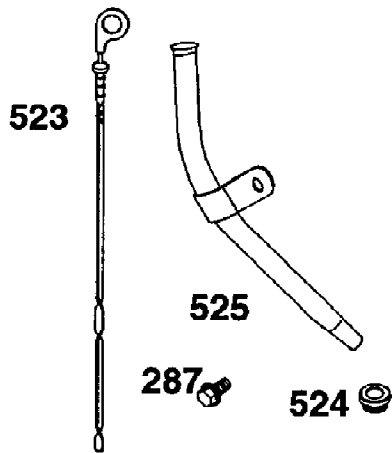
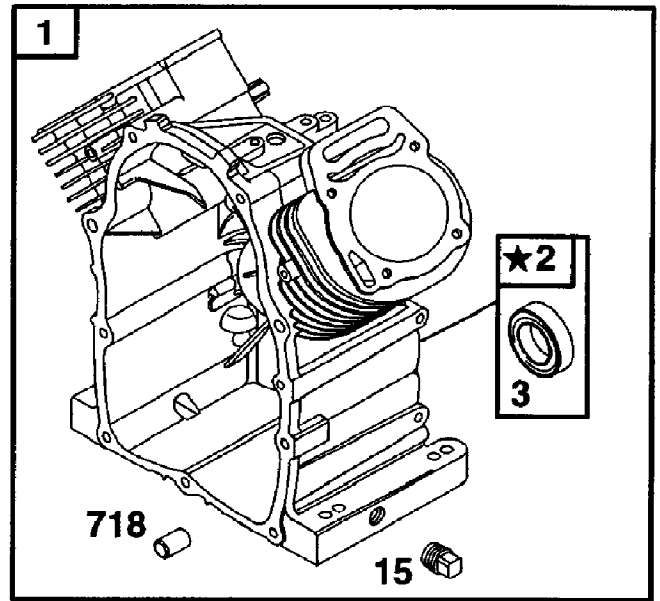
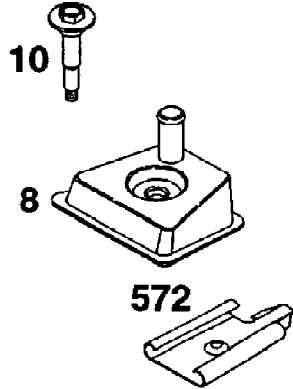
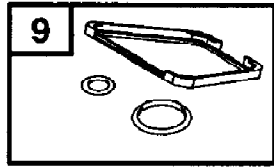


Assemblies include all parts shown in frames.

2002 SBS 1000 (U2002SBM2AUSG)
CYLINDER HEAD AND COVER ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
5	808381	1		Head, Cylinder (Cylinder 1)
5A	808382	1		Head, Cylinder (Cylinder 2)
7	806085	1	F	Gasket, Cylinder Head
13	692059	1		Screw (Cylinder Head)
33	807681	1		Valve, Exhaust
34	807680	1		Valve, Intake
35	692084	1		Spring, Valve (Intake)
36	692084	1		Spring, Valve (Exhaust)
40	692058	1		Retainer, Valve
42	807683	1		Keeper, Valve
45	690977	1		Tappet, Valve
192	807623	1		Adjuster, Rocker Arm
276A	691766	1	F	Washer, Sealing
337	491055	1		Spark Plug
338	691312	1	F	Gasket, Oil Level Stick
383	19374	1		Wrench, Spark Plug
522	491832	1		Plug, Oil Level Stick/Fill
635	692076	1		Boot, Spark Plug
812	692055	1		Nut (Rocker Cover)
830	691544	1		Stud (Rocker Arm)
868	691963	1	F	Seal, Valve
871	692057	1		Bushing, Valve Guide
1022	806039	1	F	Gasket, Rocker Cover
1023	690758	1		Cover, Valve
1023A	691558	1		Cover, Valve
1026	691836	1		Rod, Push (Intake Valve)
1026	691758	1		Rod, Push (Exhaust Valve)
1029	691543	1		Arm, Rocker
1100	690973	1		Pivot, Rocker Arm

2002 SBS 1000 (U2002SBM2AUSG)
CYLINDER, OIL FILTER, AND OIL LEVEL STICK ASSEMBLY



1019 LABEL KIT

Assemblies include all parts shown in frames.

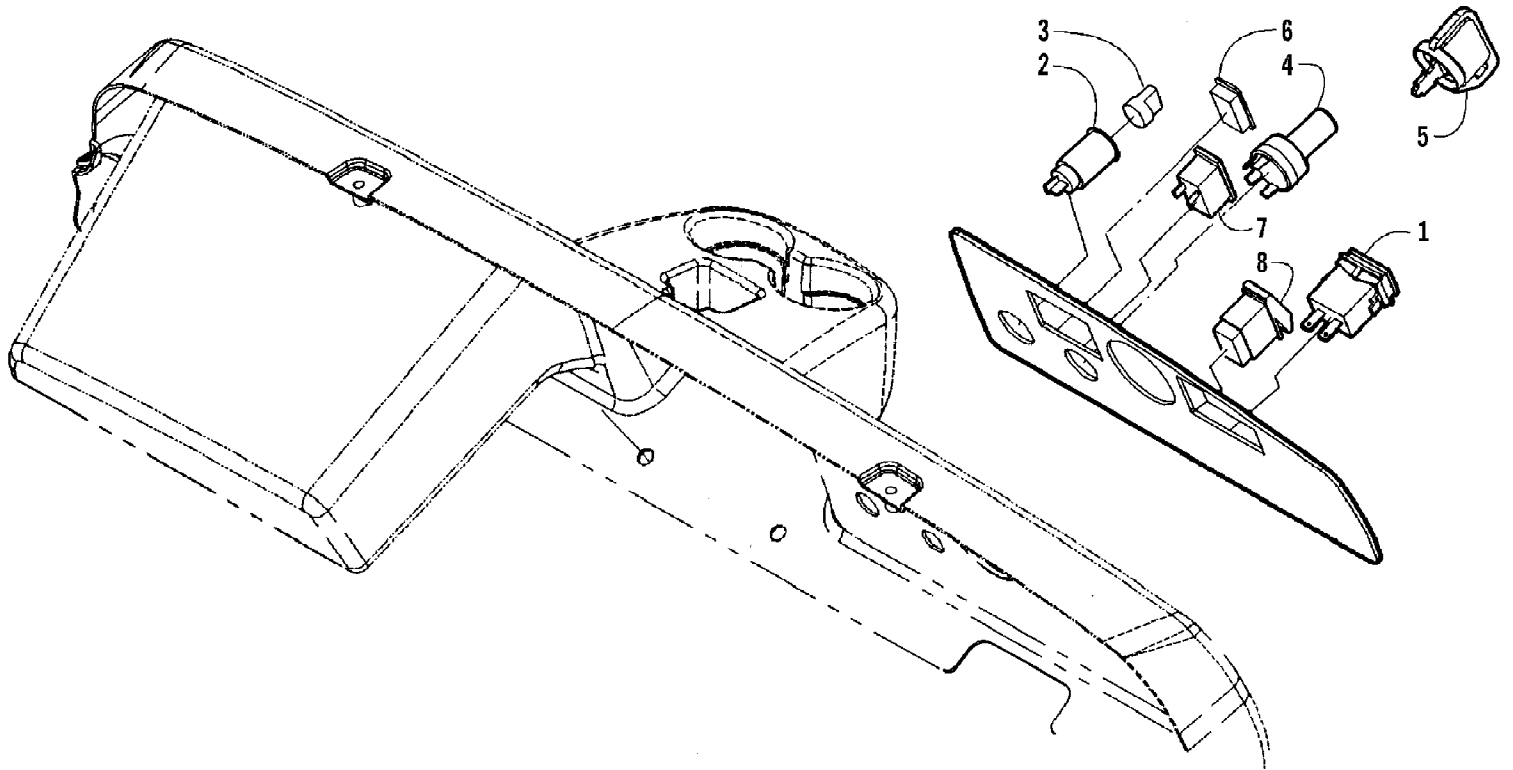
2002 SBS 1000 (U2002SBM2AUSG)

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CYLINDER, OIL FILTER, AND OIL LEVEL STICK ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	692178	1		Assembly, Cylinder
2	808534	1		Kit, Bushing/Seal (Magneto Side)
3	805101	1	F	Seal, Oil
8	808984	1		Assembly, Breather
9	807893	1	F	Gasket, Breather
10	690751	1		Screw (Breather Assembly)
15	690946	1		Plug, Oil Drain
287	692062	1		Screw (Oil Level Stick Tube)
523	693175	1		Oil Level Stick
524	693172	1	F	Seal, Oil Level Stick Tube
525	693173	1		Tube, Oil Level Stick
565	690682	1		Stud (Oil Filter Adapter)
572	690686	1		Baffle, Breather
718	690684	1		Pin, Locating
737	690679	1		Screw (Oil Filter Adapter)
816	690706	1		Washer (Oil Filter Adapter)
988	692063	1	F	Gasket, Oil Filter Adapter
1019	808036	1		Kit, Label
1027	492932	1		Filter, Oil
1028	808235	1		Adapter, Oil Filter

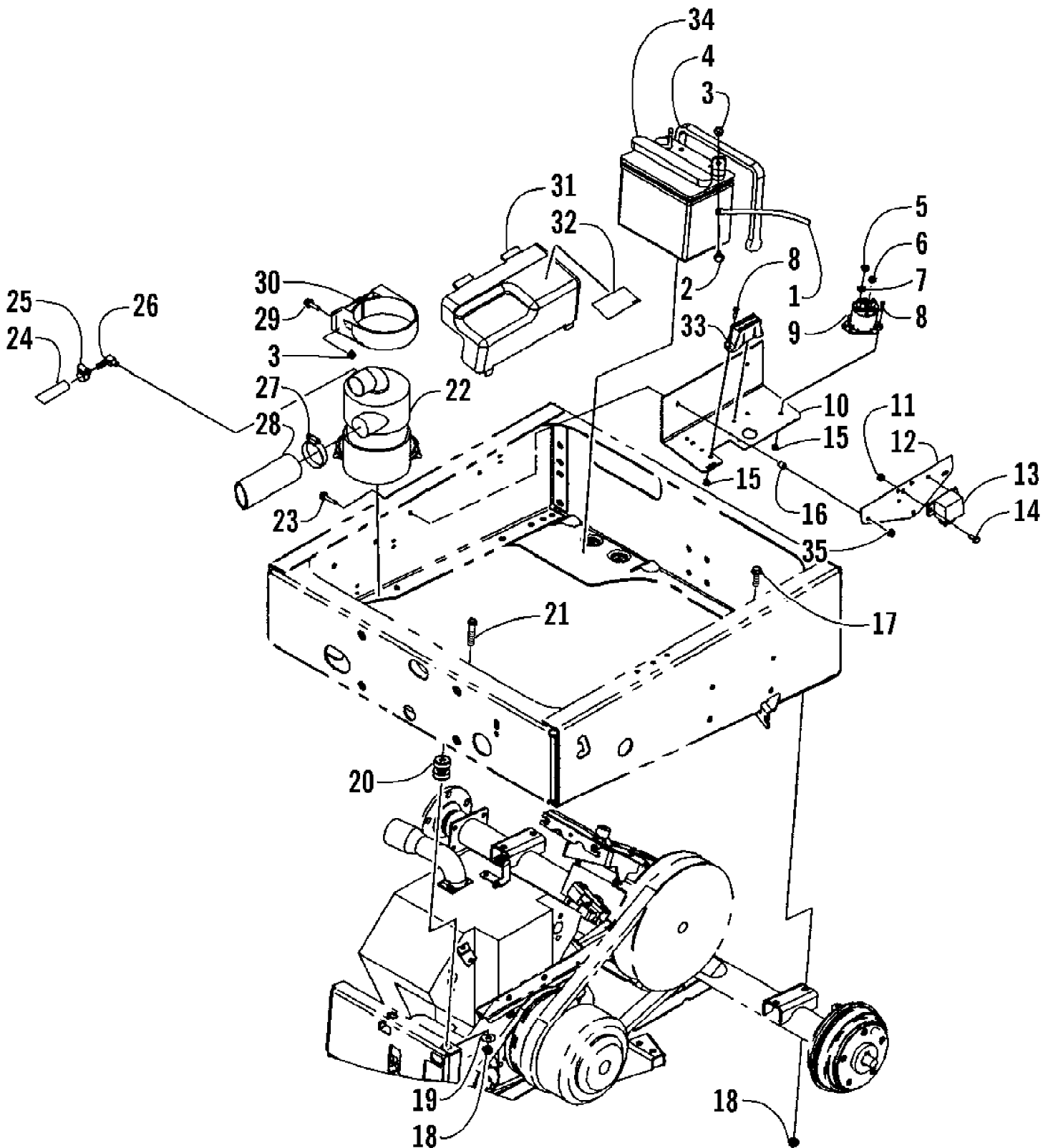
2002 SBS 1000 (U2002SBM2AUSG)
DASH ASSEMBLY



2002 SBS 1000 (U2002SBM2AUSG)
DASH ASSEMBLY

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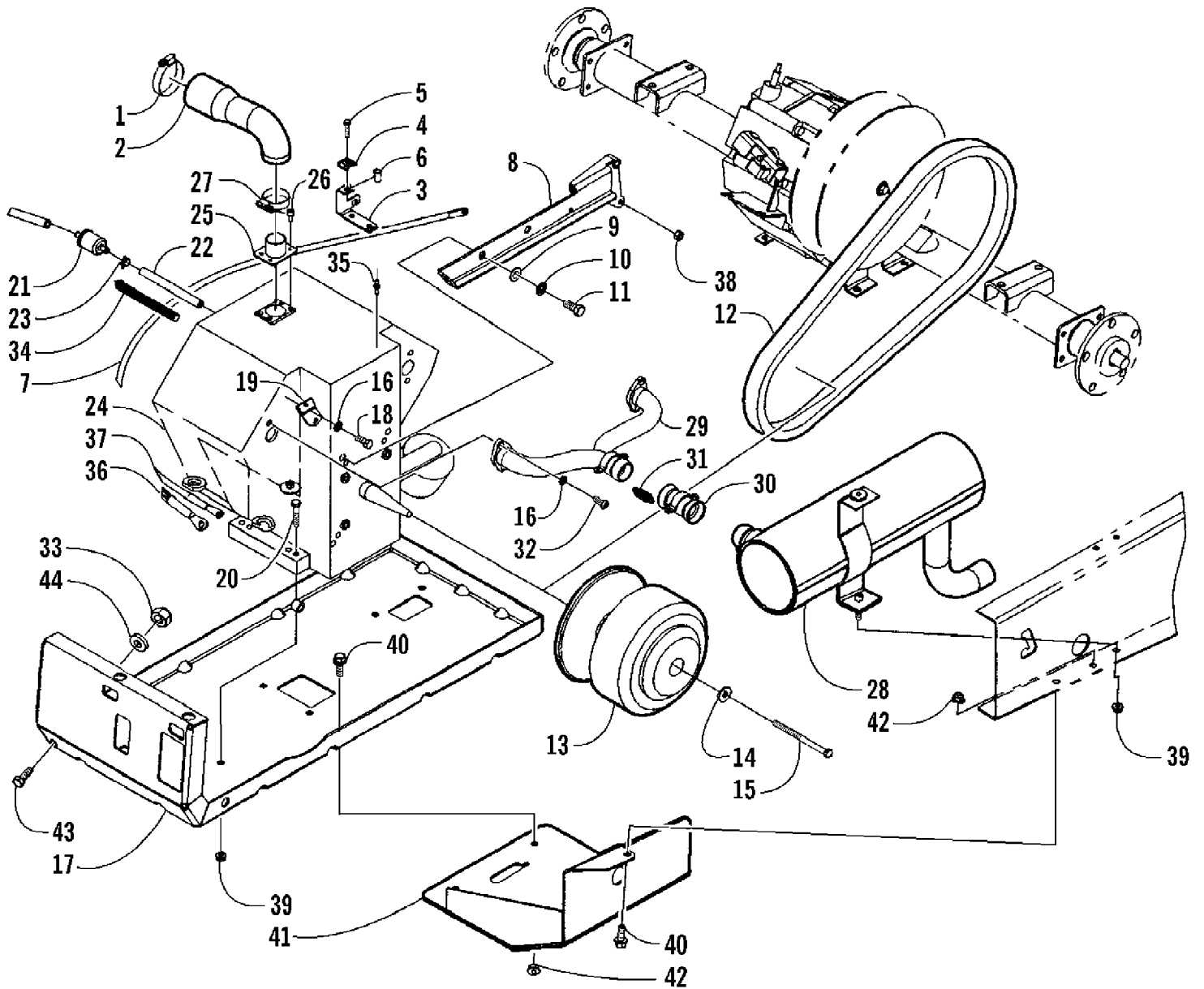
Ref #	Part Number	Qty	S/P/F	Description
1	3401-162	1		Hourmeter
2	3401-215	1		Point, Power
3	3401-216	1		Cap
4	3401-029	1		Switch, Ignition
5	3401-042	2		Key, Ignition
6	3401-217	1		Plug, Hole
7	3401-214	1		Light, Oil
8	3401-167	1		Switch



2002 SBS 1000 (U2002SBM2AUSG)
DRIVE TRAIN MOUNT ASSEMBLY

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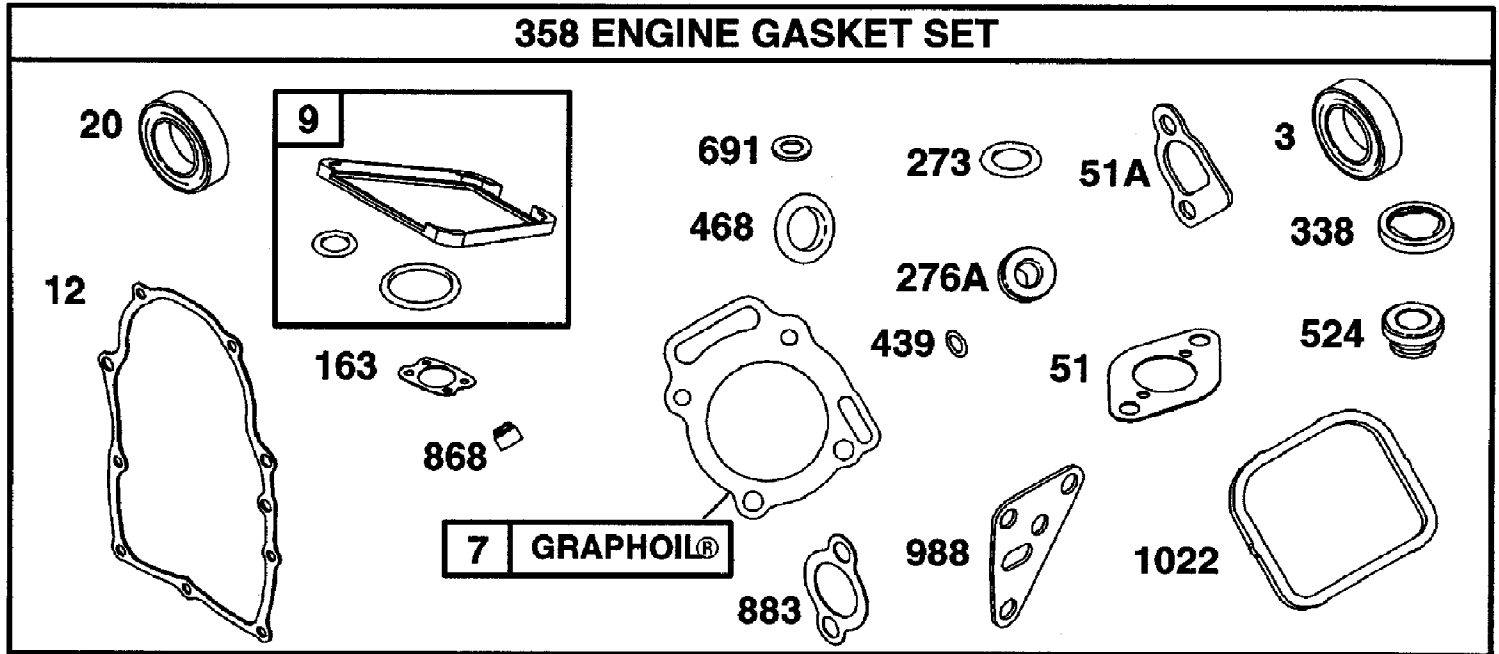
Ref #	Part Number	Qty	S/P/F	Description
1	3401-220	1		Cable, Negative
1	3401-213	1		Cable, Positive
2	3401-101	2		Screw
3	3401-048	4		Nut, Flange
4	3401-191	1		Strap, Battery Hold-Down
5	3401-086	2		Nut, Jam
6	3401-082	2		Nut
7	3401-107	2		Washer, Lock - External Tooth
8	3401-069	4		Screw, Cap
9	3401-065	1		Solenoid
10	3401-170	1		Bracket, Component Mounting
11	3401-132	2		Nut, Lock
12	3401-208	1		Bracket, Ignition
13	3401-152	1		Relay
14	3401-096	2		Screw, Cap
15	3401-130	4		Nut, Lock
16	3401-153	2		Spacer
17	3401-099	4		Screw, Cap
18	3401-049	6		Nut, Flange
19	3401-111	2		Washer
20	3401-164	2		Mount, Isolation
21	3401-092	2		Screw, Cap
22	3401-180	1		Cleaner, Air
23	3401-098	2		Screw, Cap
24	3401-241	1		Hose, Breather
25	3401-056	2		Clamp, Hose
26	3401-196	1		Fitting, 90°
27	3401-054	1		Clamp, Hose
28	3401-019	1		Hose, Intake
29	3401-097	2		Screw, Cap
30	3401-166	1		Bracket, Mounting - Air Cleaner
31	3401-202	1		Cover, Electrical
32	3401-259	1		Decal, Information
33	3401-221	1		Harness, Main
34	3401-218	1		Battery (Wet)
35	3401-074	2		Nut, Flange



2002 SBS 1000 (U2002SBM2AUSG)
ENGINE AND CLUTCH ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3401-054	1		Clamp, Hose
2	3401-176	1		Hose, Intake
3	3401-174	1		Bracket, Cable
4	3401-154	1		Clamp, Cable
5	3401-129	1		Screw, Cap
6	3401-079	1		Insert
7	3401-255	1		Cable, Throttle
8	3401-182	1		Arm, Torque
9	3401-108	2		Washer
10	3401-313	2		Washer, Lock
11	3401-102	2		Screw, Cap
12	3401-187	1		Belt, Drive
13	3401-253	1		Clutch, Drive
14	3401-149	1		Washer
15	3401-192	1		Screw, Cap
16	3401-105	6		Washer, Lock
17	3401-012	1		Mount, Engine
18	3401-151	2		Screw, Cap
19	3401-179	1		Bracket, Cable Tie
20	3401-090	4		Screw, Cap
21	3401-161	1		Filter, Fuel
22	3401-146	1		Hose, Gasline
23	3401-058	3		Clamp
24	3401-021	1		Engine, Briggs & Stratton - Model 303447-1319-E1
25	3401-172	1		Bracket, Intake
26	3401-193	4		Screw
27	3401-055	1		Clamp, Hose
28	3401-013	1		Muffler, Engine
29	3401-014	1		Manifold, Engine
30	3401-015	1		Coupler, Exhaust
31	3401-016	4		Spring, Exhaust Coupler
32	3401-121	4		Screw
33	3401-074	1		Nut, Flange
34	3401-209	1		Conduit, Line - Fuel
35	3401-243	1		Ball, Stud
36	3401-219	1		Harness, Engine
37	3401-064	1		Positive Red Wire Assembly
38	3401-133	2		Nut, Lock
39	3401-048	5		Nut, Flange
40	3401-095	3		Screw, Cap
41	3401-010	1		Guard, Clutch
42	3401-049	3		Nut, Flange
43	3401-526	1		Screw, Cap
44	3401-107	1		Washer, Lock

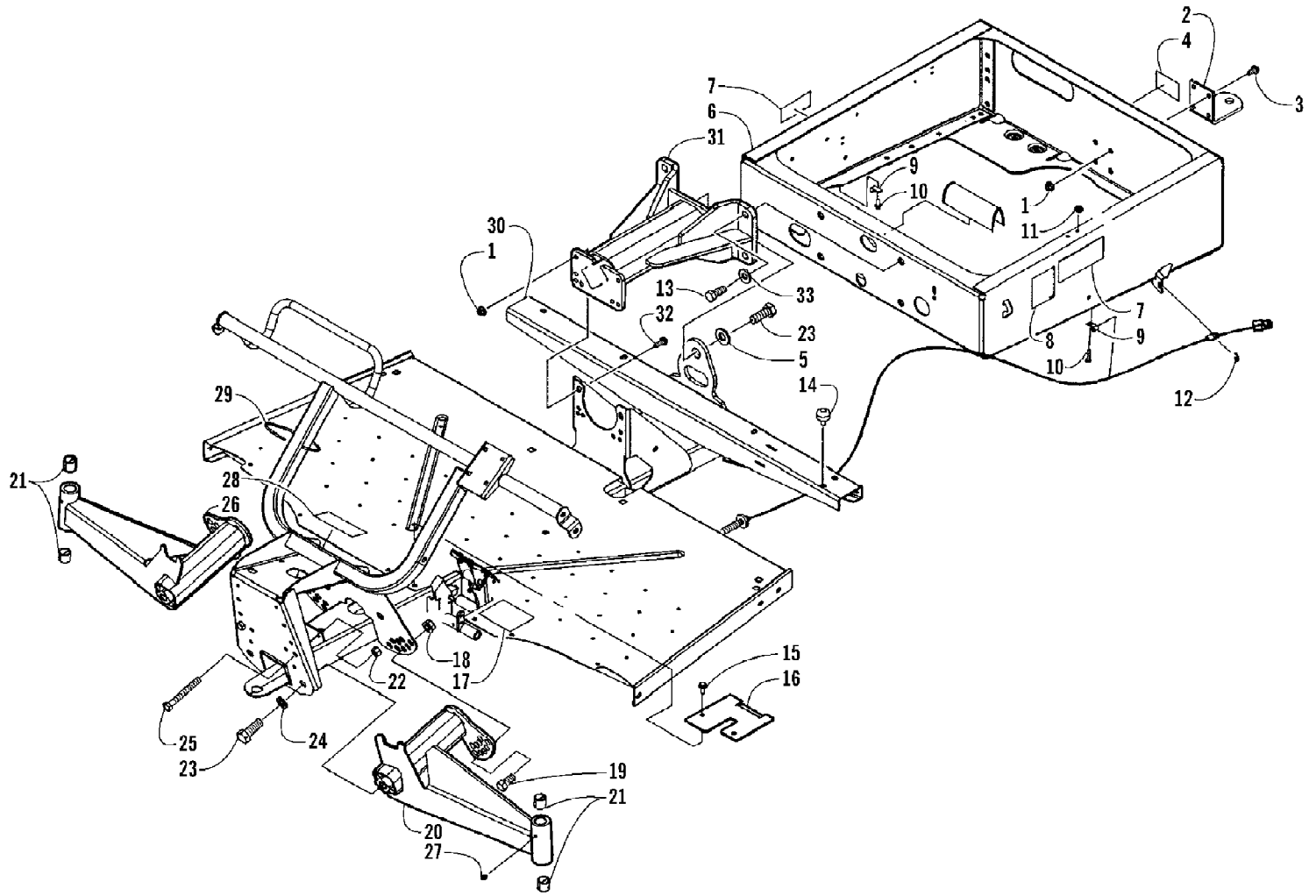


Assemblies include all parts shown in frames.

2002 SBS 1000 (U2002SBM2AUSG)
ENGINE GASKET SET

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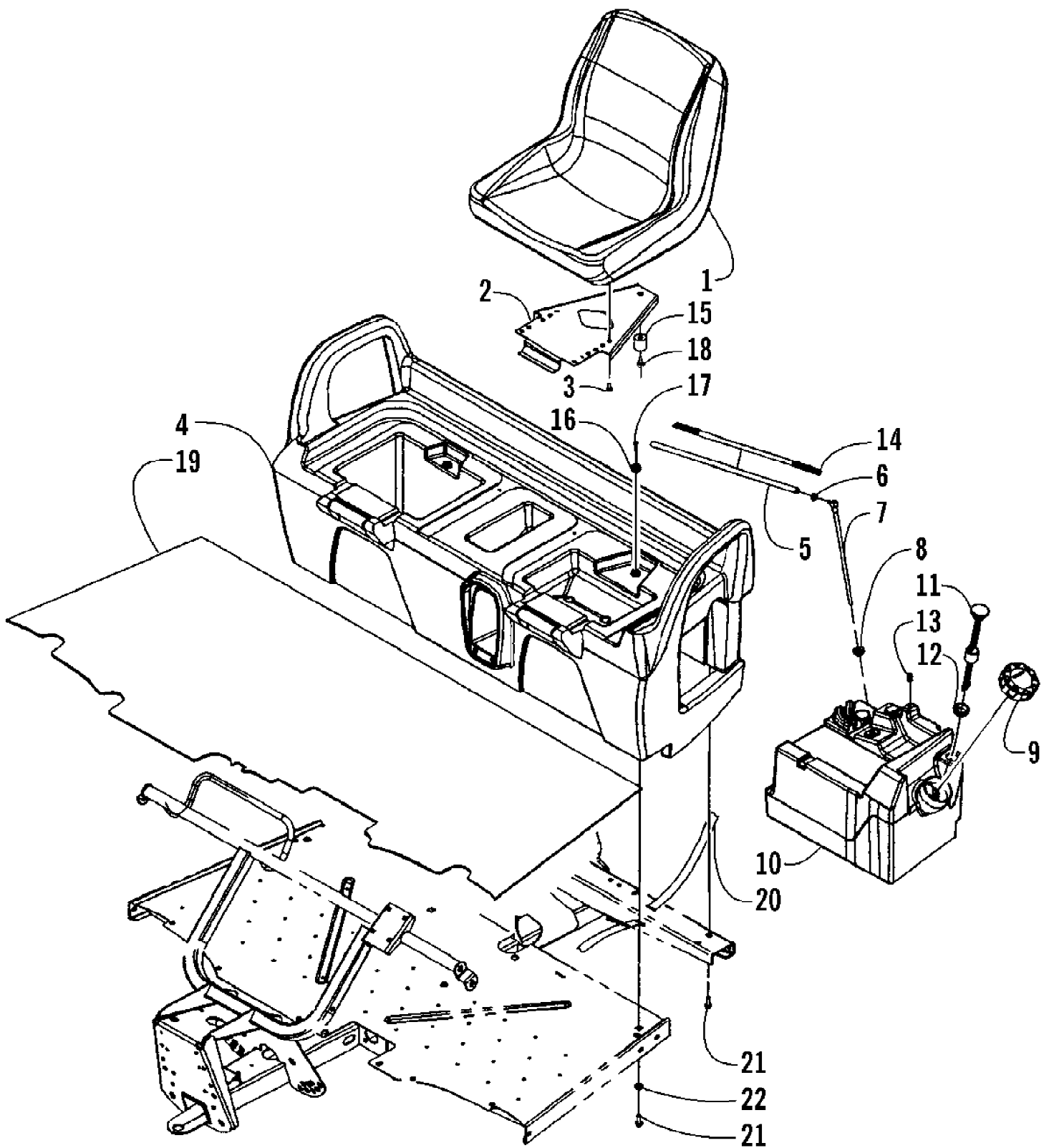
Ref #	Part Number	Qty	S/P/F	Description
3	805101	1		Seal, Oil (Magneto Side)
7	806085	1	F	Gasket, Cylinder Head
9	807893	1		Gasket, Breather
12	691684	1		Gasket, Crankcase
20	805049	1		Seal, Oil (PTO Side)
51	691694	1	F	Gasket, Intake
51A	692035	1	F	Gasket, Intake
163	692081	1		Gasket, Air Cleaner
273	690681	1		Seal, O-Ring (Oil Pump)
276A	691766	1	F	Washer, Sealing
338	691312	1	F	Gasket, Oil Level Stick
358	808390	1		Gasket Set, Engine
439	692154	1		Seal, O-Ring (Crankcase Cover)
468	690690	1		Seal, O-Ring (Oil Pump Screen)
524	693172	1		Seal, Oil Level Stick Tube
691	690680	1		Seal, Governor Shaft
868	691963	1	F	Seal, Valve
883	691613	1	F	Gasket, Exhaust
988	692063	1		Gasket, Oil Filter Adapter
1022	806039	1	F	Gasket, Rocker Cover



2002 SBS 1000 (U2002SBM2AUSG)
FRAME ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3401-049	8		Nut, Flange
2	3401-228	1		Hitch, Light Duty
3	3401-099	4		Screw, Cap
4	3401-206	1		Decal, Information
5	3401-305	1		Washer
6	3401-207	1		Rear Frame Assembly (inc. 7)
7	3401-378	2		Decal, Warning
8	3401-205	1		Decal, Information - Boxlatch
9	3401-057	5		Clamp
10	3401-084	4		Screw, Cap
11	3401-075	4		Nut, Flange
12	3401-073	2		Ring, Retaining
13	3401-120	4		Screw, Cap
14	3401-156	1		Bumper, Rubber
15	3401-101	2		Screw
16	3401-198	1		Cover, Pedal
17	3401-204	1		Decal, Information - Brake
18	3401-076	2		Nut, Flange
19	3401-077	2		Screw, Cap
20	3401-232	1		A-Arm - Left (inc. two No. 21)
21	3401-379	4		Bushing
22	3401-131	2		Nut, Lock
23	3401-123	5		Screw, Cap
24	3401-106	4		Washer, Lock - Internal Tooth
25	3401-103	2		Screw, Cap
26	3401-231	1		A-Arm - Right (inc. two No. 21)
27	3401-066	2		Fitting, Grease
28	3401-376	1		Decal, Capacity
29	3401-299	11		Cable Tie
30	3401-531	1		Frame, Front
31	3401-303	1		Pivot Yoke Assembly
32	3401-095	4		Screw, Cap
33	3401-230	4		Washer
33	3401-312	1	F	Trim

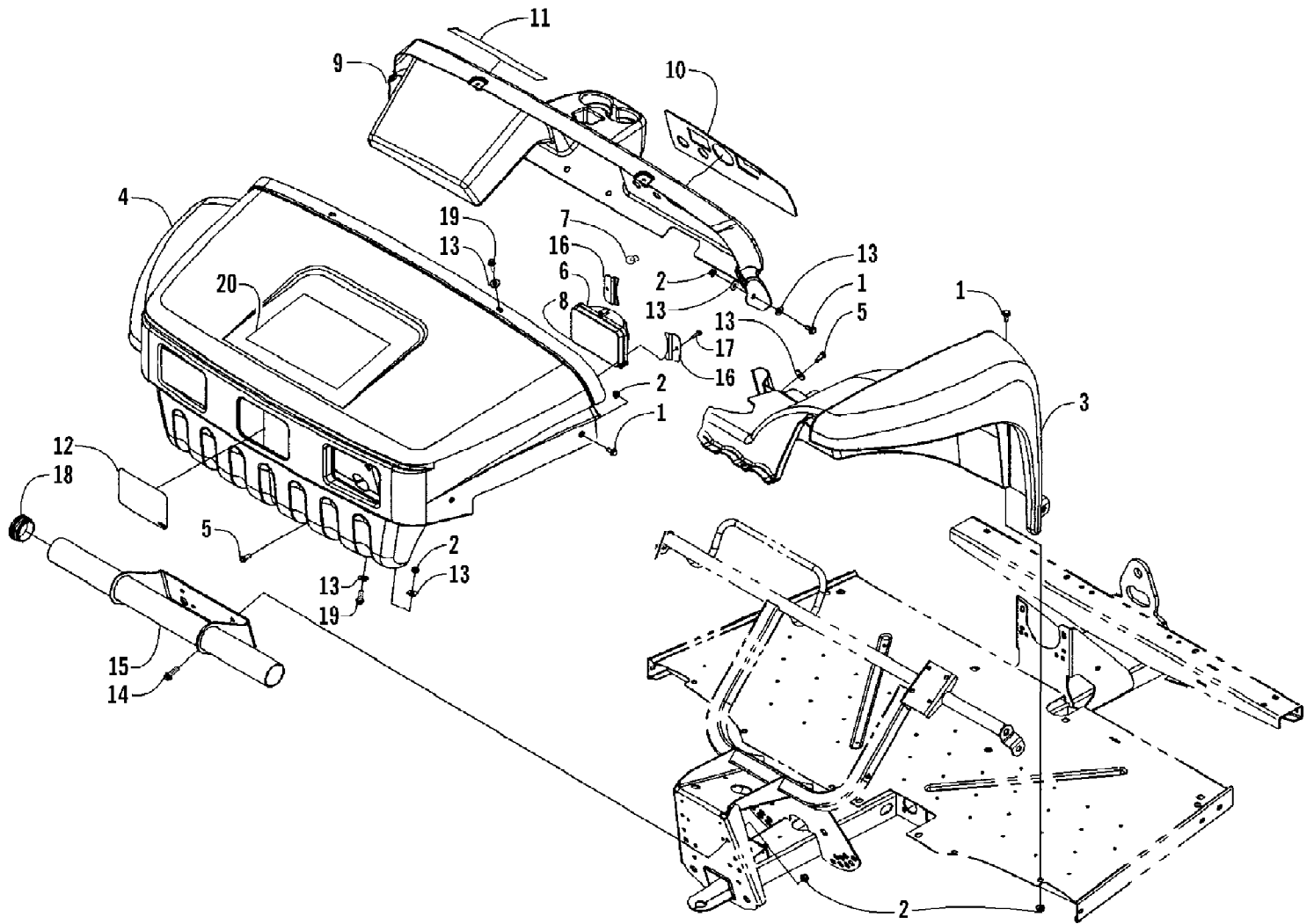


2002 SBS 1000 (U2002SBM2AUSG)
FRONT TIRE AND STEERING ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3401-406	2		Tire
2	3401-383	2		Wheel w/Bearings - Front (inc. 3-4)
3	3401-384	2		Spacer
4	3401-385	4		Bearing
5	3401-386	2		Stem, Valve
6	3401-131	2		Nut, Lock
7	3401-390	2		Washer, Thrust
8	3401-391	1		Spindle - Right
9	3401-392	2		Ball Joint - Right (inc. two No. 10)
10	3401-393	4		Nut
11	3401-394	2		Ball Joint - Left (inc. two No. 10)
12	3401-396	2		Tie Rod
13	3401-397	2		Nut, Jam
14	3401-398	2		Nut, Jam
15	3401-399	2		Sleeve, Kingpin
16	3401-067	2		Fitting, Grease
17	3401-066	2		Fitting, Grease
18	3401-400	2		Screw, Cap
19	3401-401	1		Spindle - Left
20	3401-402	4		Pin, Cotter
21	3401-230	2		Washer
22	3401-387	2		Washer
23	3401-388	2		Screw, Cap
24	3401-389	2		Cap, Dust

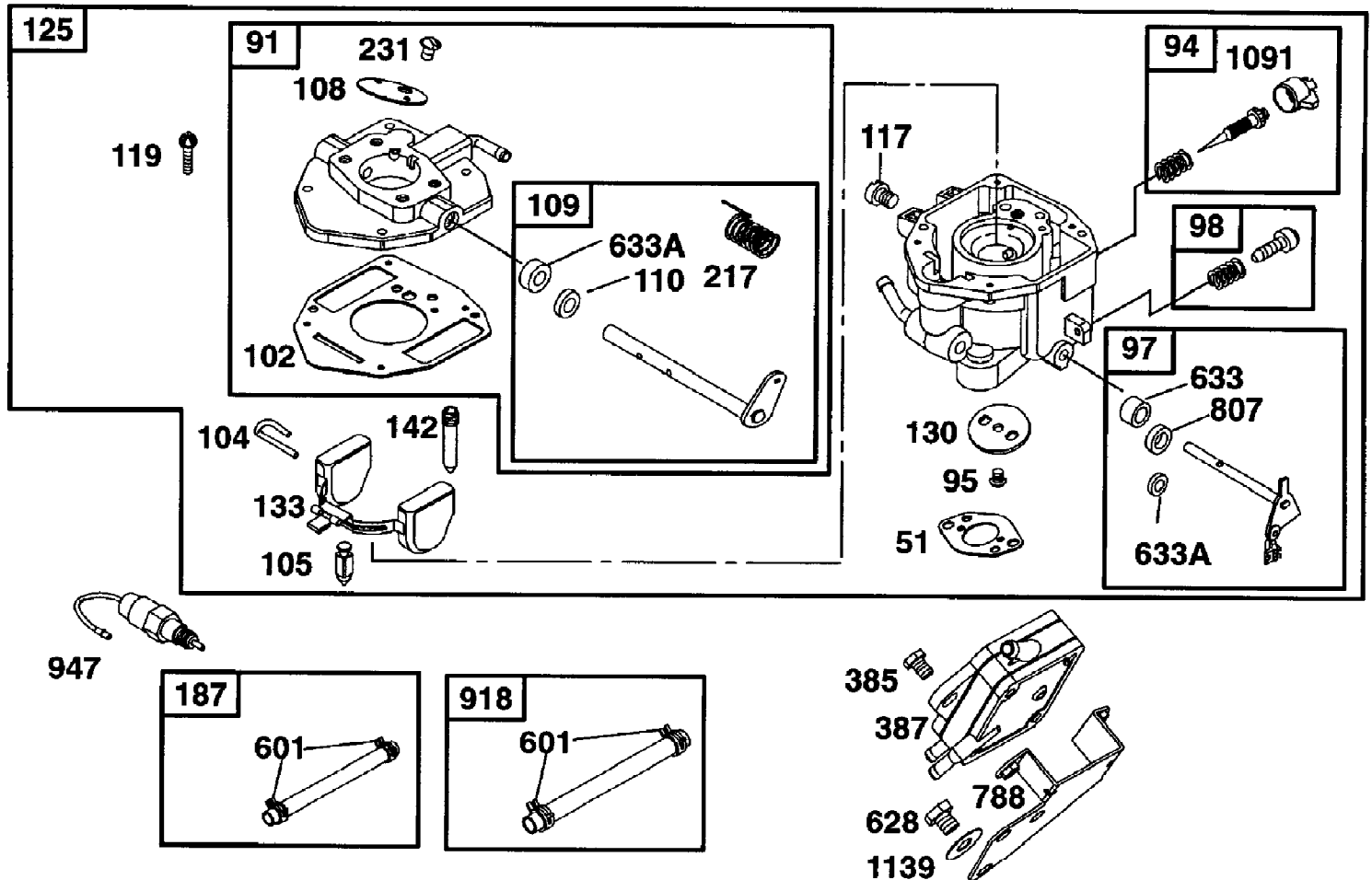
2002 SBS 1000 (U2002SBM2AUSG)
HOOD AND FENDER ASSEMBLY



2002 SBS 1000 (U2002SBM2AUSG)
HOOD AND FENDER ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3401-101	13		Screw
2	3401-048	16		Nut, Flange
3	3401-210	1		Fender Assembly - Left
3	3401-211	1		Fender Assembly - Right
4	3401-030	1		Hood Assembly
5	3401-068	4		Screw, Cap
6	3401-155	2		Headlight (inc. 7-8)
7	3401-527	1		Bulb, Headlight
8	3401-528	1		Lens, Headlight
9	3401-212	1		Dash Assembly (inc. 10-11)
10	3401-529	1		Decal, Warning
11	3401-530	1		Decal, Danger
12	3401-033	1		Decal
13	3401-110	12		Washer
14	3401-078	4		Screw
15	3401-240	1		Bumper
16	3401-256	4		Bracket, Headlight
17	3401-203	4		Screw, Cap
18	3401-052	2		End Cap
19	3401-097	6		Screw, Cap
20	3401-031	1		Decal, Hood



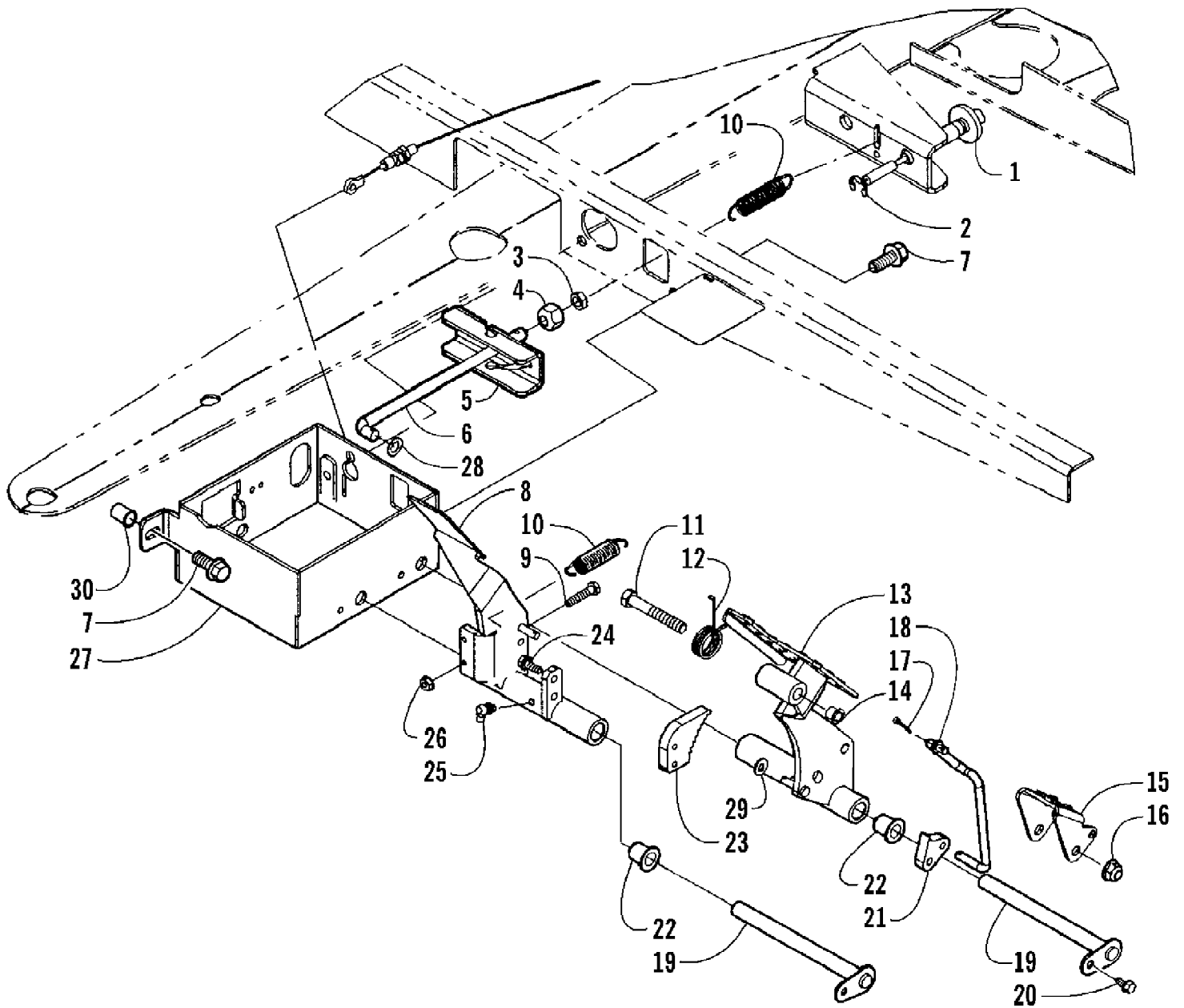
Assemblies include all parts shown in frames.

2002 SBS 1000 (U2002SBM2AUSG)

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INTAKE MANIFOLD AND GOVERNOR CONTROL ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
50	690754	1		Manifold, Intake
51	691694	1	F	Gasket, Intake Manifold
51A	692035	1	F	Gasket, Intake Manifold
54	690676	1		Screw (Intake Manifold)
122	690691	1		Spacer, Carburetor
163	692081	1	F	Gasket, Air Cleaner
209	691507	1		Spring, Governor
211	691553	1		Spring, Governed Idle
212	690712	1		Link, Governor
222	691570	1		Bracket, Control
227	690236	1		Lever, Governor Control
232	692073	1		Spring, Governor Link
265	691024	1		Clamp, Casing
267	692083	1		Screw (Casing Clamp)
505	690238	1		Nut (Governor Control Lever)
562	690239	1		Bolt (Governor Control Lever)
883	691613	1	F	Gasket, Exhaust
1054	280275	1		Cable Tie

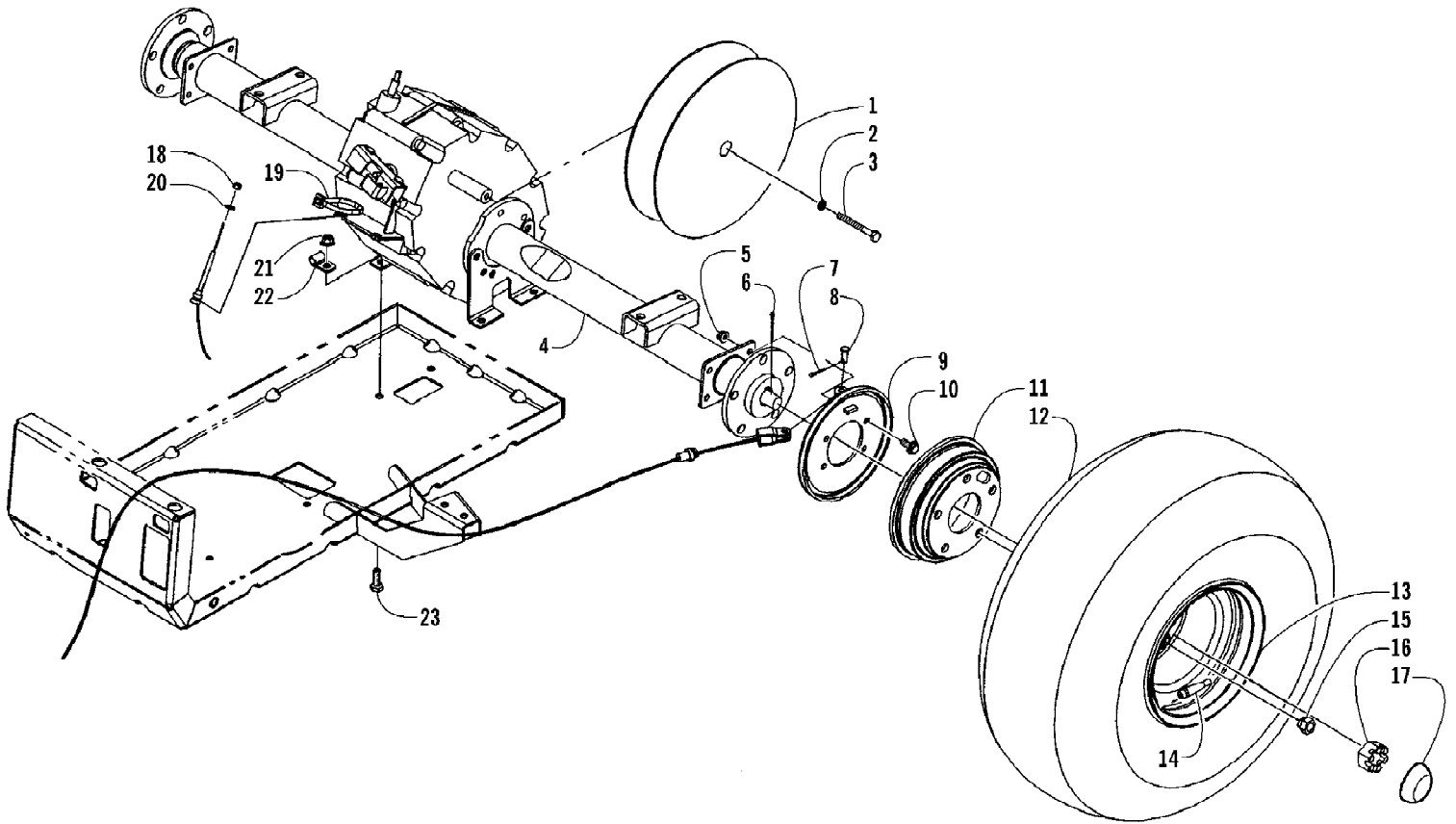


2002 SBS 1000 (U2002SBM2AUSG)
PEDAL ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3401-177	2		Cable, Brake
2	3401-073	2		Ring, Retaining
3	3401-087	1		Nut
4	3401-181	1		Nut, Equalizer
5	3401-173	1		Bracket, Brake Rod
6	3401-171	1		Rod, Brake
7	3401-095	3		Screw, Cap
8	3401-022	1		Accelerator Pedal Assembly
9	3401-085	1		Screw, Cap
10	3401-011	2		Spring, Return - Pedal
11	3401-093	1		Screw, Cap
12	3401-186	1		Spring, Torsion
13	3401-023	1		Brake Pedal Assembly
14	3401-150	2		Bushing, Link - Steering
15	3401-260	1		Pedal, Park
16	3401-049	1		Nut, Flange
17	3401-118	5		Pin, Cotter
18	3401-024	1		Rod
19	3401-188	2		Pivot, Pedal
20	3401-242	2	/P	Screw
21	3401-195	1		Detent
22	3401-062	4		Bushing, Flange
23	3401-194	1		Pawl, Brake
24	3401-100	2		Screw, Cap
25	3401-067	2		Fitting, Grease
26	3401-081	3		Nut
27	3401-263	1		Base Assembly
28	3401-272	1		Washer
29	3401-297	1		Washer
30	3401-377	1		Insert

2002 SBS 1000 (U2002SBM2AUSG)
REAR TIRE AND TRANSAXLE ASSEMBLY



2002 SBS 1000 (U2002SBM2AUSG)
 REAR TIRE AND TRANSAXLE ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3401-175	1		Clutch, Driven
2	3401-403	1		Washer, Clutch
3	3401-404	1		Screw, Cap
4	3401-405	1		Transaxle
5	3401-048	8		Nut, Flange
6	3401-409	2		Pin, Cotter
7	3401-115	2		Pin, Cotter
8	3401-063	2		Pin, Clevis
9	3401-184	1		Brake - Left
9	3401-185	1		Brake - Right
10	3401-101	10		Screw
11	3401-017	2		Drum, Brake
12	3401-406	2		Tire
13	3401-407	2		Wheel - Rear
14	3401-386	2		Stem, Valve
15	3401-059	10		Nut, Lug
16	3401-410	2		Nut, Castle
17	0403-035	2	/P	Cap, Dust
18	3401-130	2		Nut, Lock
19	3401-127	1		Cable Tie
20	3401-113	2		Washer
21	3401-049	4		Nut, Flange
22	3401-053	1		R-Clamp
23	3401-099	4		Screw, Cap

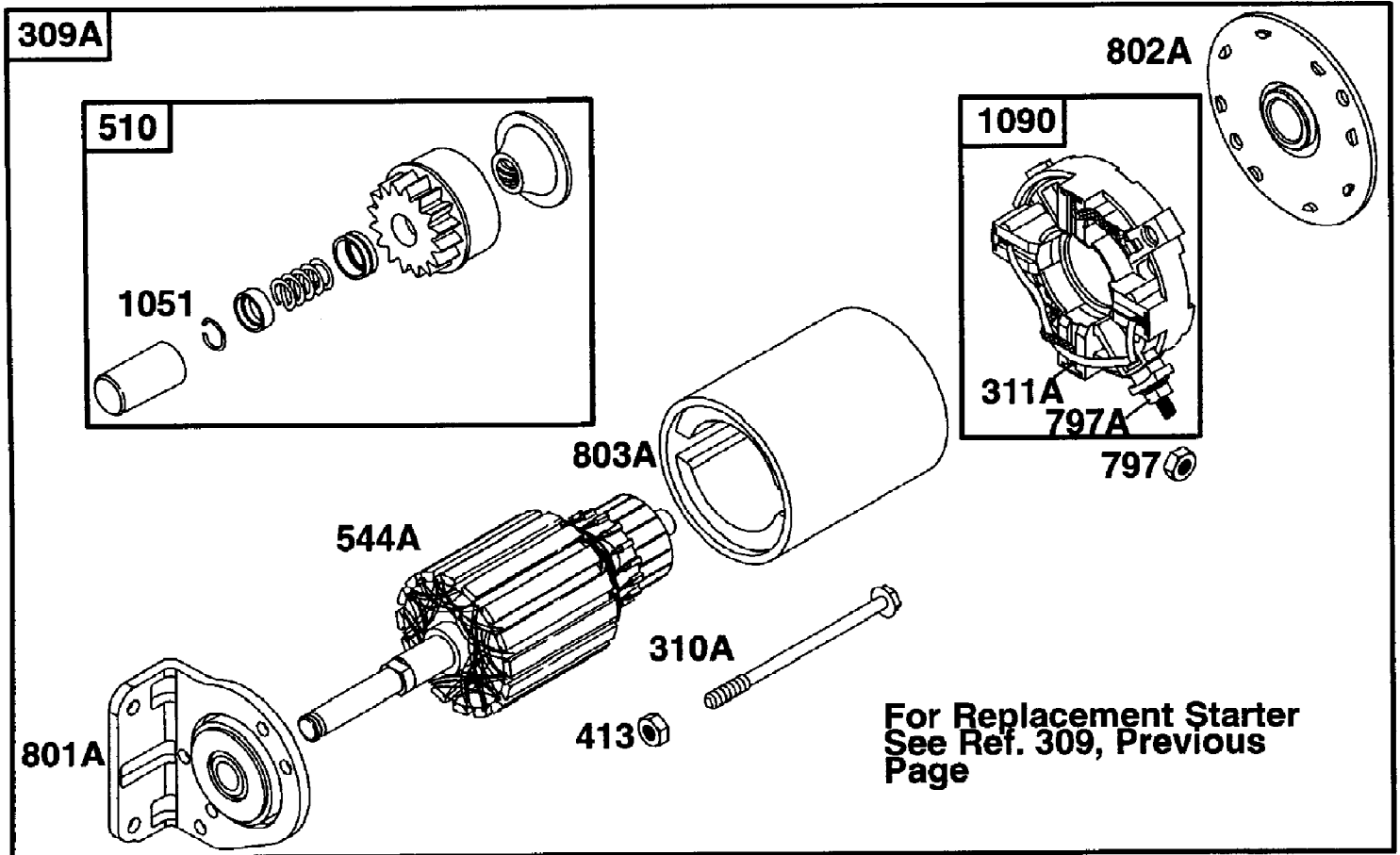
No
Diagram
Available

Parts List
Only

2002 SBS 1000 (U2002SBM2AUSG)
RELATED ITEMS

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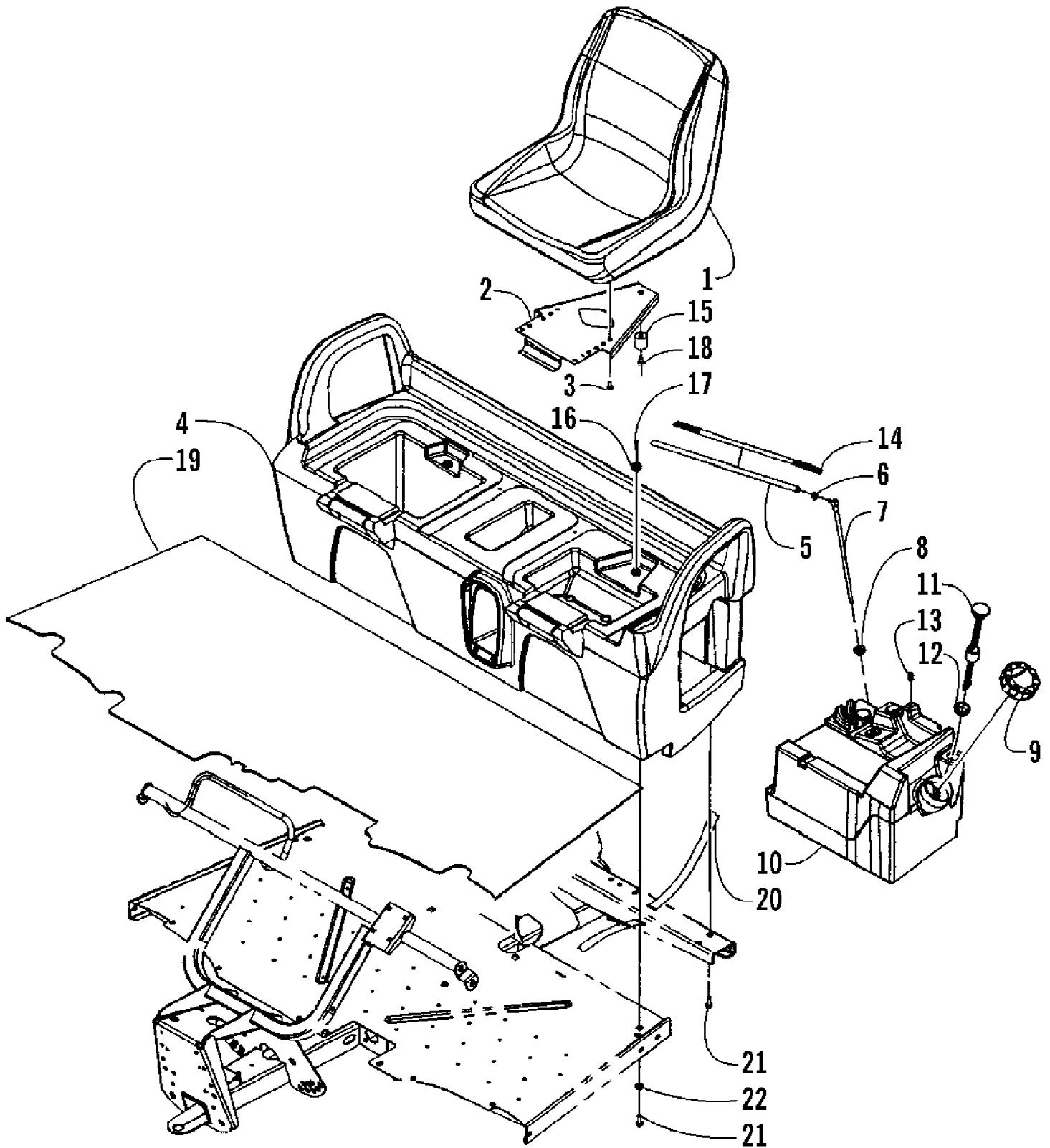
Ref #	Part Number	Qty	S/P/F	Description
	0436-421	1		Box Lift - Electronic
	0436-423	1		Brush Guard/Bumper
	0436-424	1		Bumper - Heavy Duty
	0436-418	1		Canopy, Hard - White
	0436-420	1		Hitch - Heavy Duty
	2256-598	1		Manual, Illustrated Parts
	2256-510	1	/P	Manual, Operator's
	0436-419	1		ROPS/Seat Belt (Rollover Protection System)
	0436-422	1		Shield, Operator
	0436-417	1		Stake Sides
	0436-426	1		Windshield - Folding
	0436-425	1		Windshield - Solid



Assemblies include all parts shown in frames.

2002 SBS 1000 (U2002SBM2AUSG)
REPLACEMENT STARTER MOTOR ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
309A	0	1	F	Motor, Starter
310A	690323	1		Bolt
311A	497608	1		Brush Set
413	693587	1		Nut (Starter Motor)
510	496881	1		Drive, Starter
544A	693548	1		Armature, Starter
697	692062	1		Screw (Drive Cap)
797	691029	1		Nut (Brush Retainer)
797A	693167	1		Nut (Brush Retainer)
801A	808778	1		Cap, Dirve
802A	691286	1		Cap, End
803A	693547	1		Housing, Starter
1051	691124	1		Ring, Retaining
1090	691293	1		Retainer, Brush

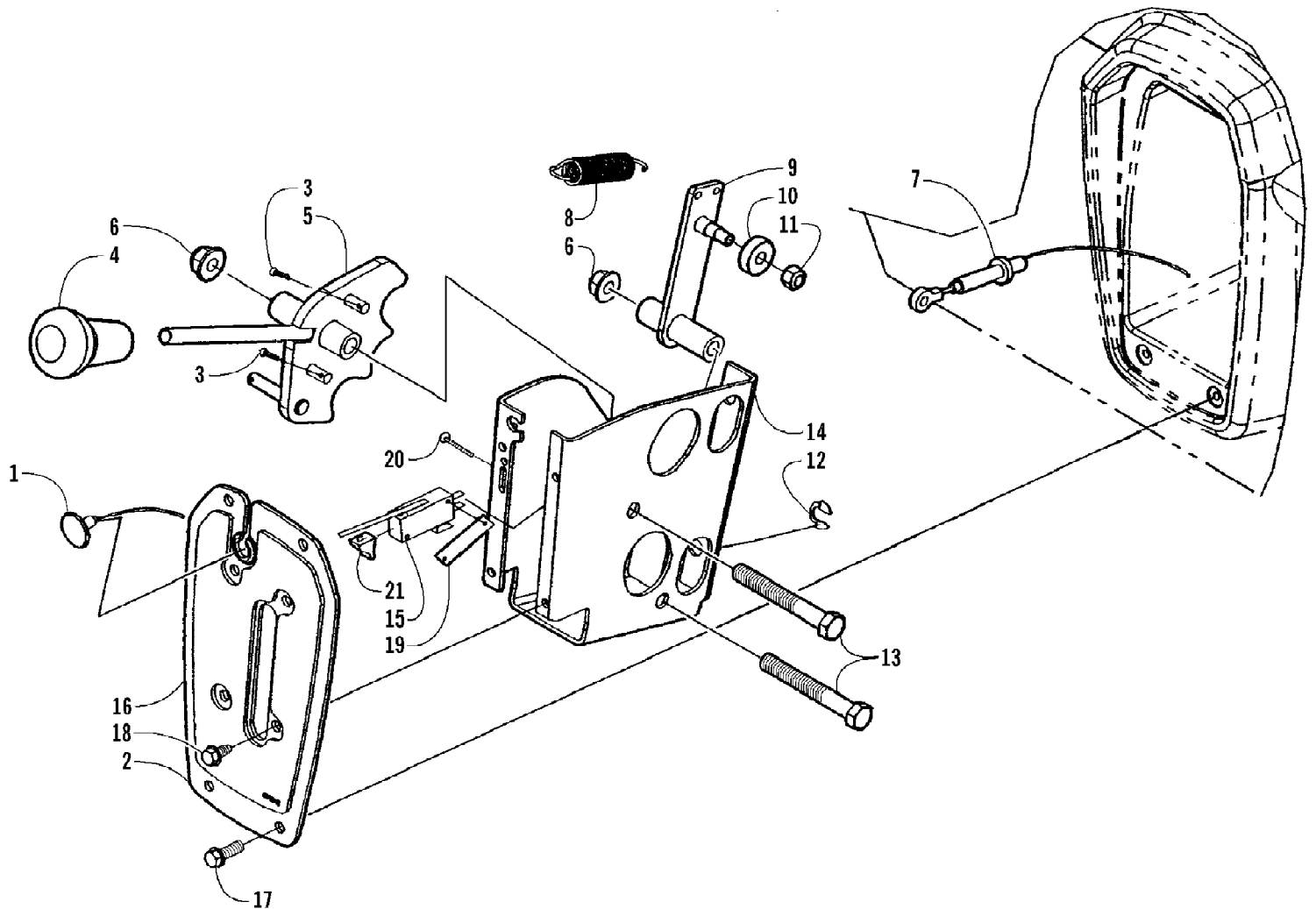


2002 SBS 1000 (U2002SBM2AUSG)
SEAT-BASE ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3401-199	2		Seat
2	3401-237	2		Bracket, Seat
3	3401-134	8		Screw, Cap
4	3401-009	1		Seat-Base Assembly
5	3401-190	1		Hose, Gasline
6	3401-058	1		Clamp
7	3401-197	1		Pipe, Stand
8	3401-145	1		Bushing
9	3401-165	1		Gas Tank Cap Assembly
10	3401-201	1		Gas Tank Assembly (inc. 11-13)
11	3401-380	1		Gauge, Gas
12	3401-381	1		Grommet
13	3401-382	1		Vent, Air
14	3401-183	1		Conduit, Protective
15	3401-238	2		Rubber Receptical Assembly
16	3401-239	2		Post, Holding
17	3401-071	2		Screw, Machine
18	3401-128	2		Rivet
19	3401-028	1		Mat, Floor
20	3401-144	1		Strapping, Web - 48 in.
21	3401-097	8		Screw, Cap
22	3401-157	4		Washer

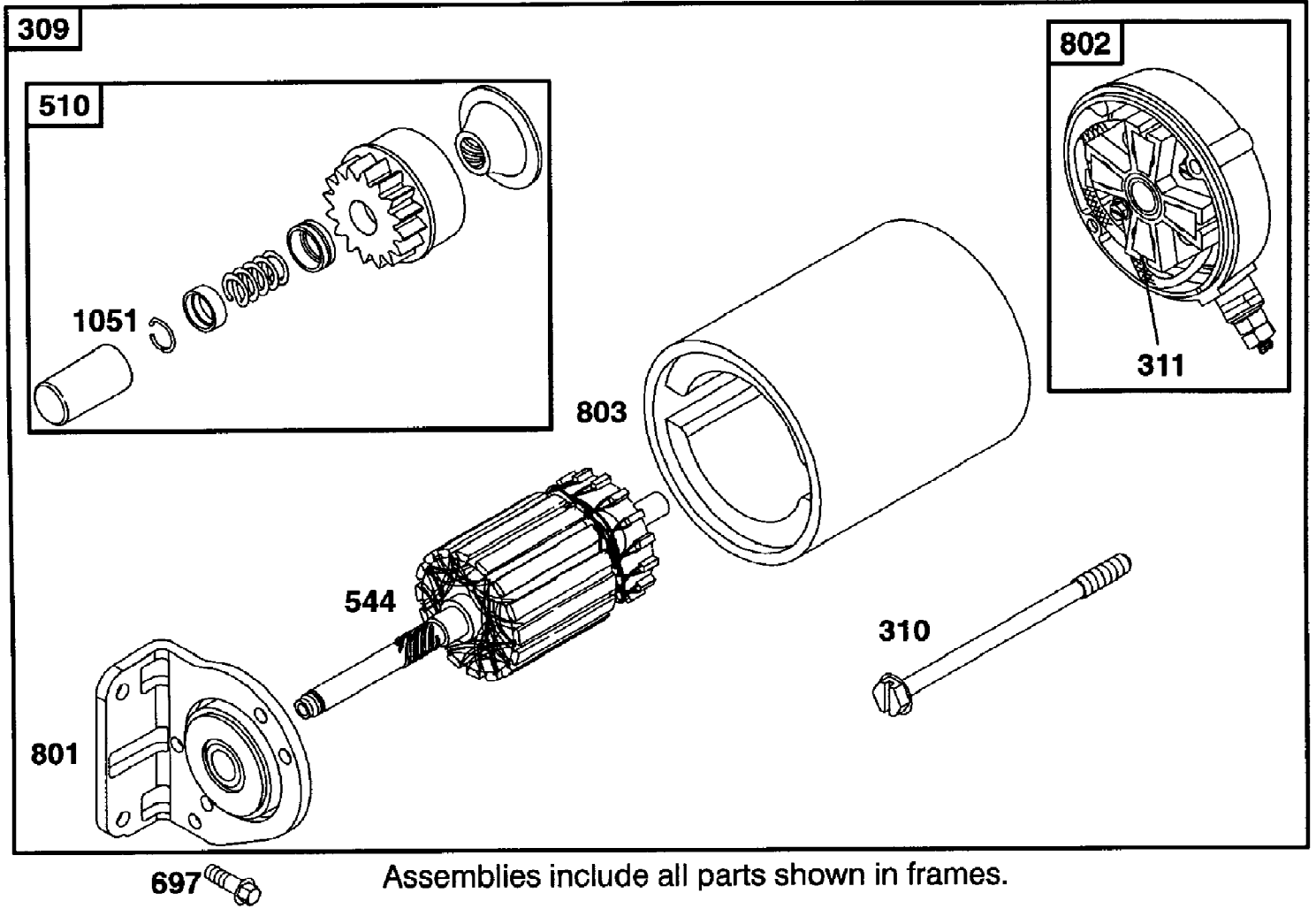
2002 SBS 1000 (U2002SBM2AUSG)
SHIFTER ASSEMBLY



2002 SBS 1000 (U2002SBM2AUSG)
SHIFTER ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3401-178	1		Cable, Choke
2	3401-248	1		Plate, Shift
3	3401-117	2		Pin, Cotter
4	3401-261	1		Knob, Grip
5	3401-247	1		Lever, Shift
6	3401-049	2		Nut, Flange
7	3401-027	2		Cable, Shift
8	3401-011	1		Spring, Return - Pedal
9	3401-189	1		Detent
10	3401-060	1		Bearing
11	3401-132	1		Nut, Lock
12	3401-083	2		E-Ring
13	3401-094	2		Screw, Cap
14	3401-018	1		Bracket, Shift
15	3401-158	1		Microswitch
16	3401-257	1		Decal, Shift
17	3401-070	4		Screw
18	3401-242	4	/P	Screw
19	3401-126	1		Nut, Speed
20	3401-125	2		Screw, Machine
21	3401-160	1		Plunger, Seal



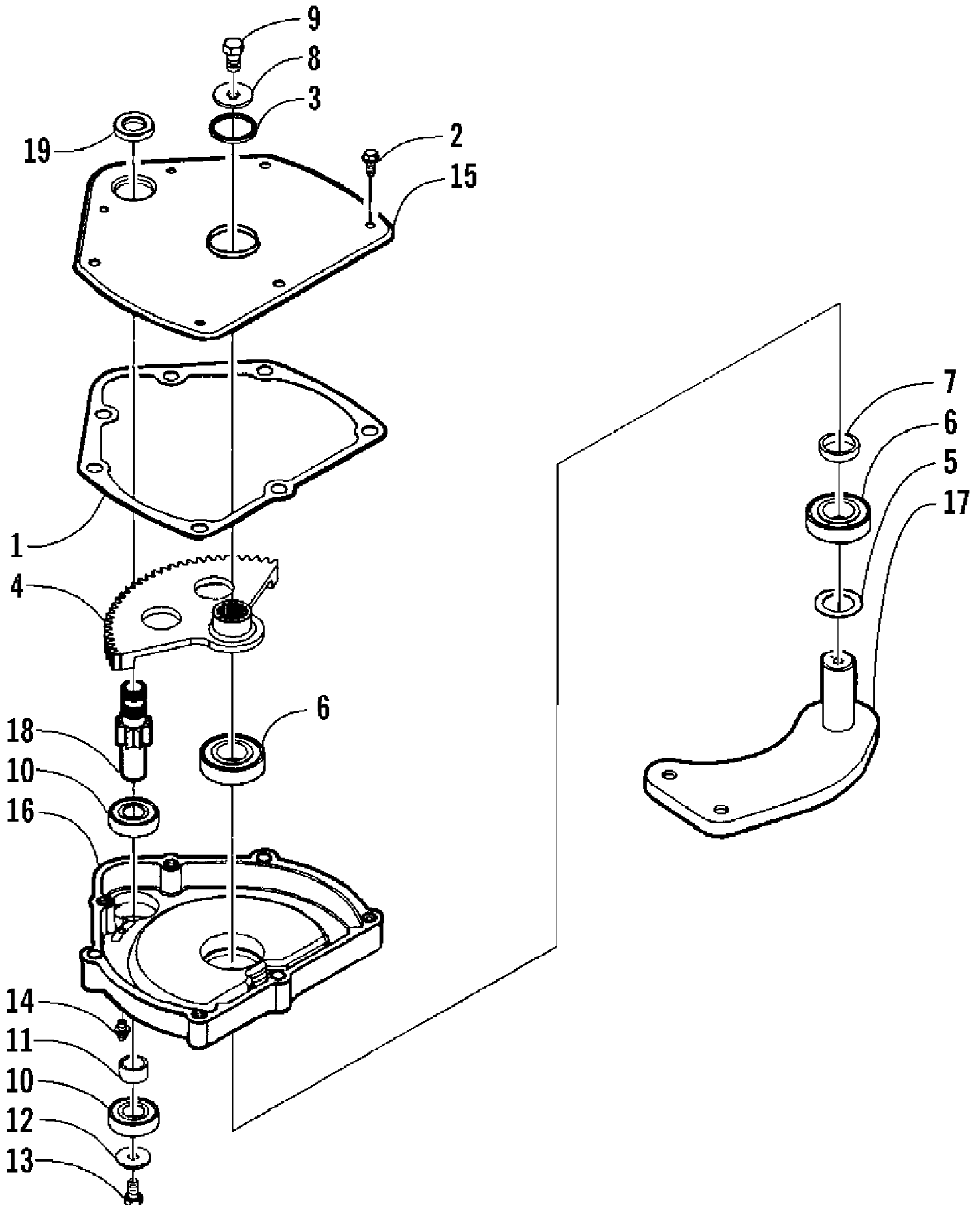
Assemblies include all parts shown in frames.

2002 SBS 1000 (U2002SBM2AUSG)
STARTER MOTOR ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
309	691564	1		Motor, Starter
310	496880	1		Bolt (Starter Motor)
311	496887	1		Brush Set
510	496881	1		Drive, Starter
544	690855	1		Armature, Starter
697	692062	1		Screw (Drive Cap)
801	808777	1		Cap, Drive
802	496813	1		Cap, End
803	690854	1		Housing, Starter
1051	691124	1		Ring, Retaining

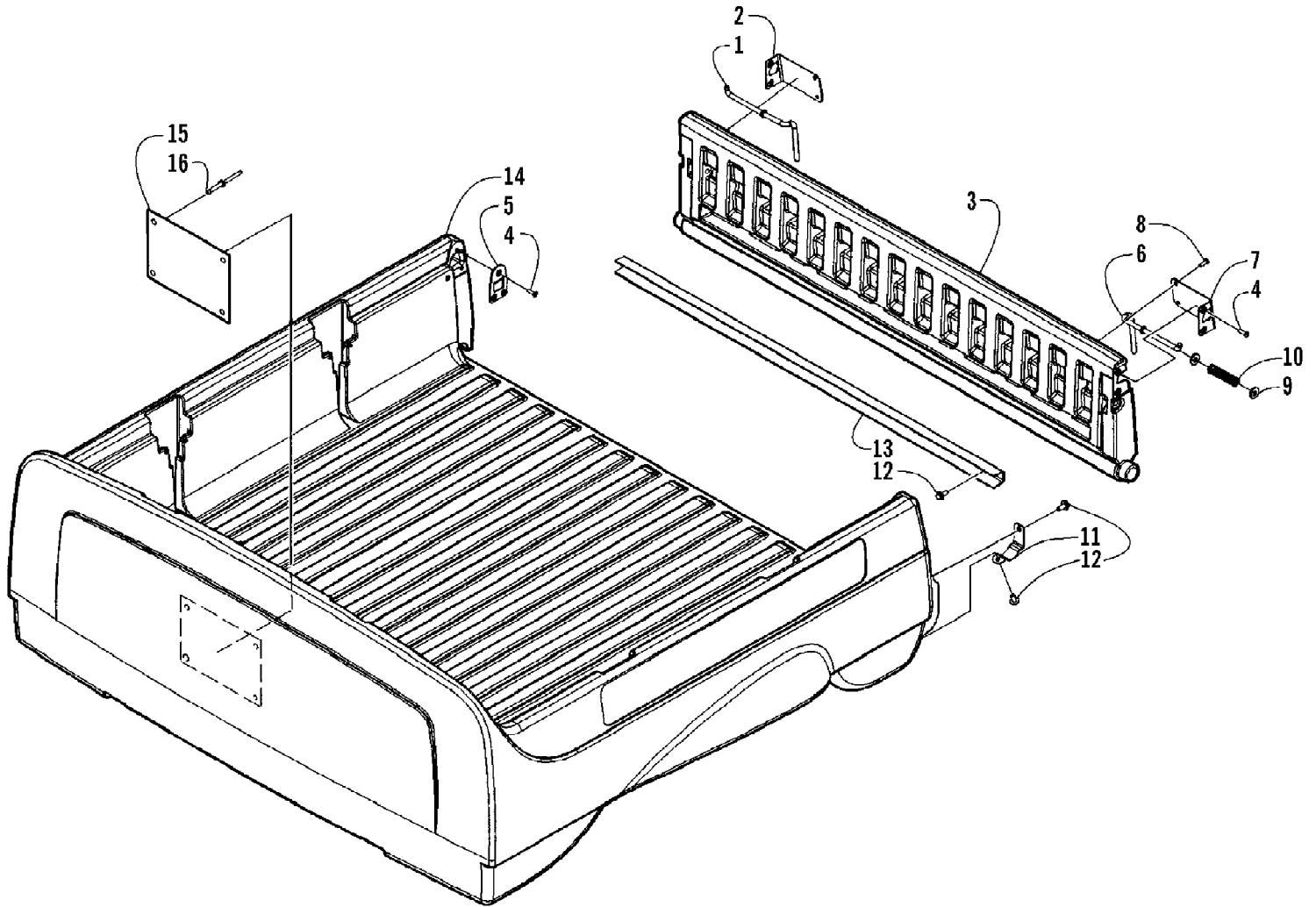
2002 SBS 1000 (U2002SBM2AUSG)
STEERING GEARBOX ASSEMBLY



2002 SBS 1000 (U2002SBM2AUSG)
STEERING GEARBOX ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
	3401-229	1		Complete Assembly
1	3401-493	1		Gasket
2	3401-494	4		Screw, Cap
3	3401-495	1		Seal
4	3401-496	1		Sector, Gear
5	3401-497	1		Washer
6	3401-498	2		Bearing
7	3401-499	1		Spacer, Output Shaft
8	3401-500	1		Washer
9	3401-501	1		Screw, Locking
10	3401-502	2		Bearing
11	3401-503	1		Spacer, Input Shaft
12	3401-504	1		Washer
13	3401-505	1		Screw, Cap
14	3401-066	1		Fitting, Grease
15	3401-506	1		Cover, Steering Housing
16	3401-507	1		Housing, Steering
17	3401-510	1		Arm, Pitman
18	3401-508	1		Gear, Pinion
19	3401-509	1		Seal, Oil

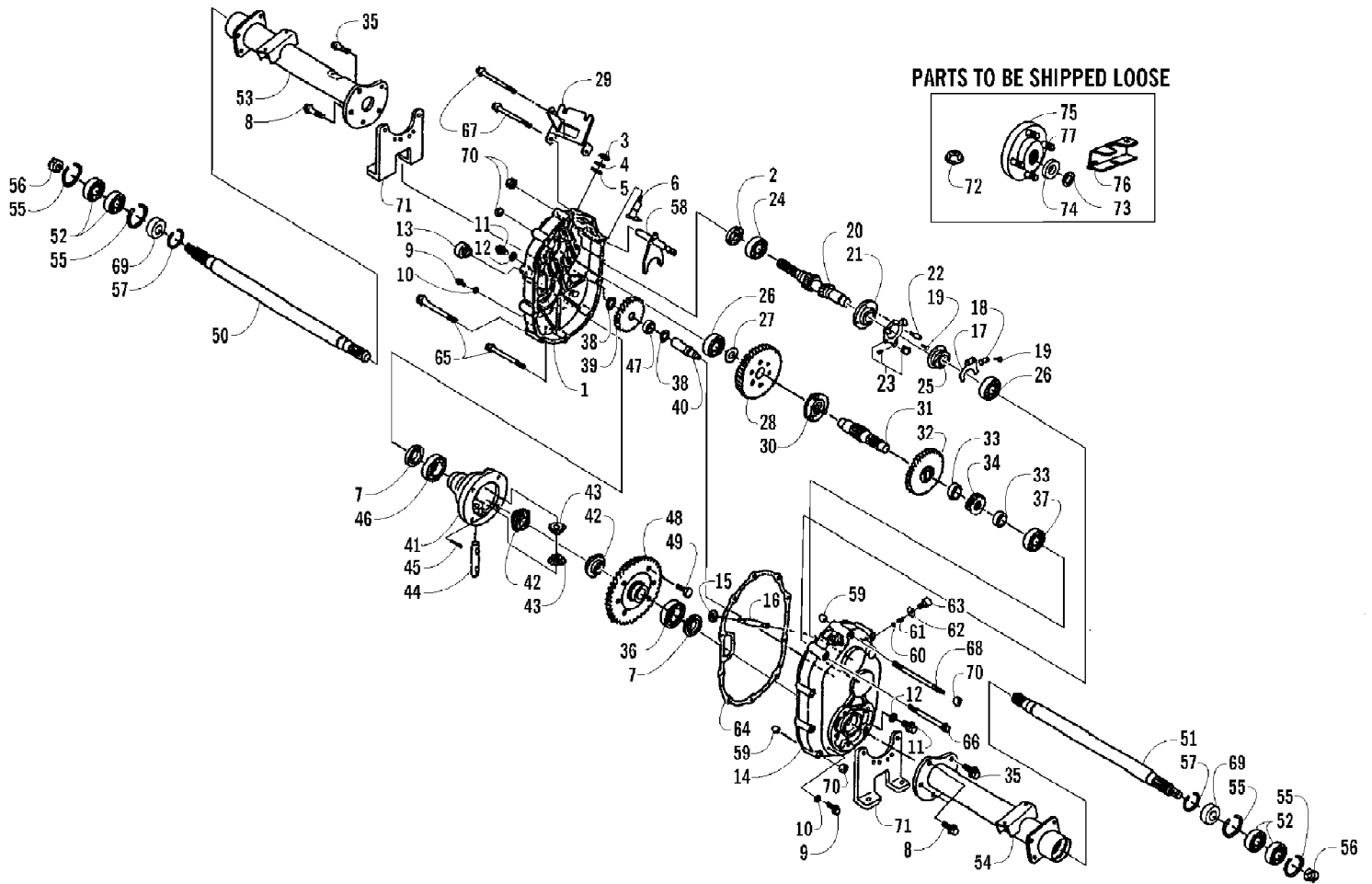


2002 SBS 1000 (U2002SBM2AUSG)
TAILGATE ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3401-511	1		Rod, Latch - Right
2	3401-512	1		Bracket, Tailgate Latch - Right
3	3401-513	1		Tailgate Assembly
4	3401-514	10		Screw
5	3401-515	2		Plate, Striker
6	3401-516	1		Rod, Latch - Left
7	3401-517	1		Bracket, Tailgate Latch - Left
8	3401-518	4		Screw
9	3401-519	4		Washer, Latch
10	3401-520	2		Spring
11	3401-521	2		Bracket, Pivot - Tailgate
12	3401-101	10		Screw
13	3401-522	1		Channel, Tailgate
14	3401-523	1		Box Assembly (inc. 15-16)
15	3401-524	1		Decal, Plate, No Riders
16	3401-525	4		Rivet

2002 SBS 1000 (U2002SBM2AUSG)
TRANSAXLE ASSEMBLY



2002 SBS 1000 (U2002SBM2AUSG)
TRANSAXLE ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
	3401-405	1		Complete Assembly
1	3401-412	1		Case, Complete - Left
2	3401-413	1		Seal, Oil
3	3401-414	1		Seal, Oil
4	3401-415	1		Ring, Snap
5	3401-416	1		Spacer
6	3401-417	1		Shaft, Selector
7	3401-418	2		Seal, Oil
8	3401-419	4		Bolt, Flange
9	3401-420	2		Plug, Oil Check
10	3401-421	2		Gasket
11	3401-422	2		Plug, Oil Drain
12	3401-423	2		Gasket
13	3401-424	1		Plug, Oil Filler
14	3401-425	1		Case, Complete - Right
15	3401-426	1		Seal, Oil
16	3401-427	1		Shaft, Governor
17	3401-428	1		Fork, Governor
18	3401-429	1		Stopper
19	3401-430	4		Screw w/Washer
20	3401-431	1		Shaft, Input
21	3401-432	1		Base, Governor
22	3401-433	1		Pin, Lock
23	3401-434	1		Plate Unit, Governor
24	3401-435	1		Bearing
25	3401-436	1		Sleeve, Governor
26	3401-437	2		Bearing
27	3401-438	1		Spacer
28	3401-439	1		Gear
29	3401-440	1		Bracket, Wire
30	3401-441	1		Clutch, Pin
31	3401-442	1		Shaft, Center
32	3401-443	1		Gear, 47T
33	3401-444	2		Collar
34	3401-445	1		Gear
35	3401-446	6		Bolt, Flange
36	3401-447	1		Bearing
37	3401-448	1		Bearing
38	3401-449	2		Spacer
39	3401-450	1		Gear, 34T
40	3401-451	1		Countershaft
41	3401-452	1		Case, Differential
42	3401-453	2		Gear, Side - Differential
43	3401-454	2		Pinion, Differential
44	3401-455	1		Shaft, Differential
45	3401-456	1		Pin
46	3401-457	1		Bearing
47	3401-458	1		Bearing, Needle
48	3401-459	1		Gear, 62T
49	3401-460	6		Bolt
50	3401-461	1		Shaft, Axle - Left
51	3401-462	1		Shaft, Axle - Right
52	3401-463	1		Bushing

2002 SBS 1000 (U2002SBM2AUSG)
 TRANSAXLE ASSEMBLY

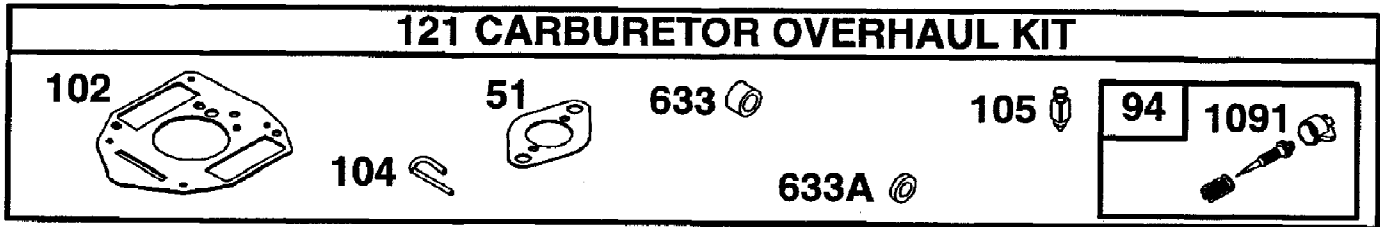
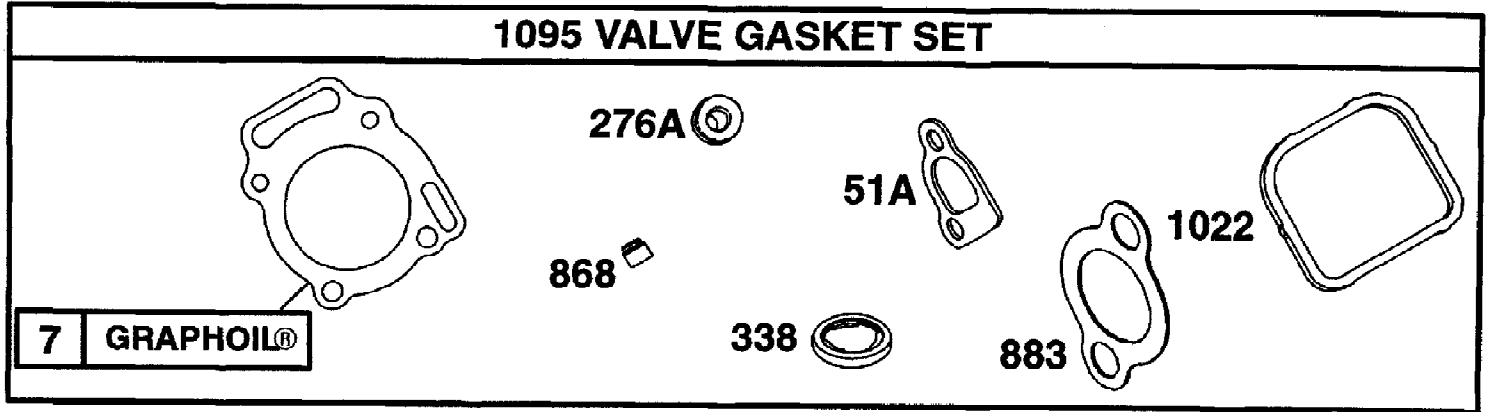
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Ref #	Part Number	Qty	S/P/F	Description
53	3401-464	1		Case, Axle - Left
54	3401-465	1		Case, Axle - Right
55	3401-466	4		Ring, Snap
56	3401-410	2		Nut, Castle
57	3401-468	2		Ring, Snap
58	3401-469	1		Shaft, Shift
59	3401-470	2		Alignment Pin
60	3401-471	1		Ball, Steel
61	3401-472	1		Spring
62	3401-473	1		Gasket
63	3401-474	1		Bolt
64	3401-475	1		Gasket
65	3401-476	6		Bolt, Flange
66	3401-477	1		Bolt, Flange
67	3401-482	2		Bolt, Flange
68	3401-478	1		Bolt
69	3401-479	2		Collar
70	3401-480	11		Nut, Flange
71	3401-481	2		Bracket, Axle
72	3401-005	1		Nut, Lock
73	3401-006	2		Washer, Spring
74	3401-007	2		Washer
75	3401-008	2		Hub
76	3401-026	1		Lever, Select
77	3401-483	10		Stud

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UPPER STEERING ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3401-122	1		Nut
2	3401-148	1		Washer, Lock
3	3401-168	1		Wheel, Steering (inc. 4)
4	3401-491	1		Cover, Steering Wheel
5	3401-229	1		Steering Gearbox Assembly
6	3401-147	1		Screw, Cap
7	3401-105	1		Washer, Lock
8	3401-227	1		Shaft, Steering
9	3401-088	3		Screw, Cap
10	3401-159	2		Bushing, Upper - Steering
11	3401-091	4		Bolt, Carriage
12	3401-224	1		Column, Steering
13	3401-051	1		Cover, Dust
14	3401-048	7		Nut, Flange
15	3401-036	1		Decal
16	3401-001	1		Collar (inc. 17)
17	3401-492	1		Set Screw



Assemblies include all parts shown in frames.

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VALVE GASKET SET AND CARBURETOR OVERHAUL KIT

Ref #	Part Number	Qty	S/P/F	Description
7	806085	1	F	Gasket, Cylinder Head
51	691694	1	F	Gasket, Intake
51A	692035	1	F	Gasket, Intake
94	808257	1		Kit, Idle Mixture
102	692077	1		Gasket, Carburetor Body
104	690723	1		Pin, Float Hinge
105	692078	1		Valve, Float Needle
121	809023	1		Overhaul Kit, Carburetor
276A	691766	1	F	Washer, Sealing
338	691312	1	F	Gasket, Oil Level Stick
633	806131	1		Seal, Choke/Throttle Shaft
633A	690722	1		Seal, Choke/Throttle Shaft
868	691963	1	F	Seal, Valve
883	691613	1	F	Gasket, Exhaust
1022	806039	1	F	Gasket, Rocker Cover
1091	691516	1		Cap, Limiter
1095	808392	1		Gasket Set, Valve