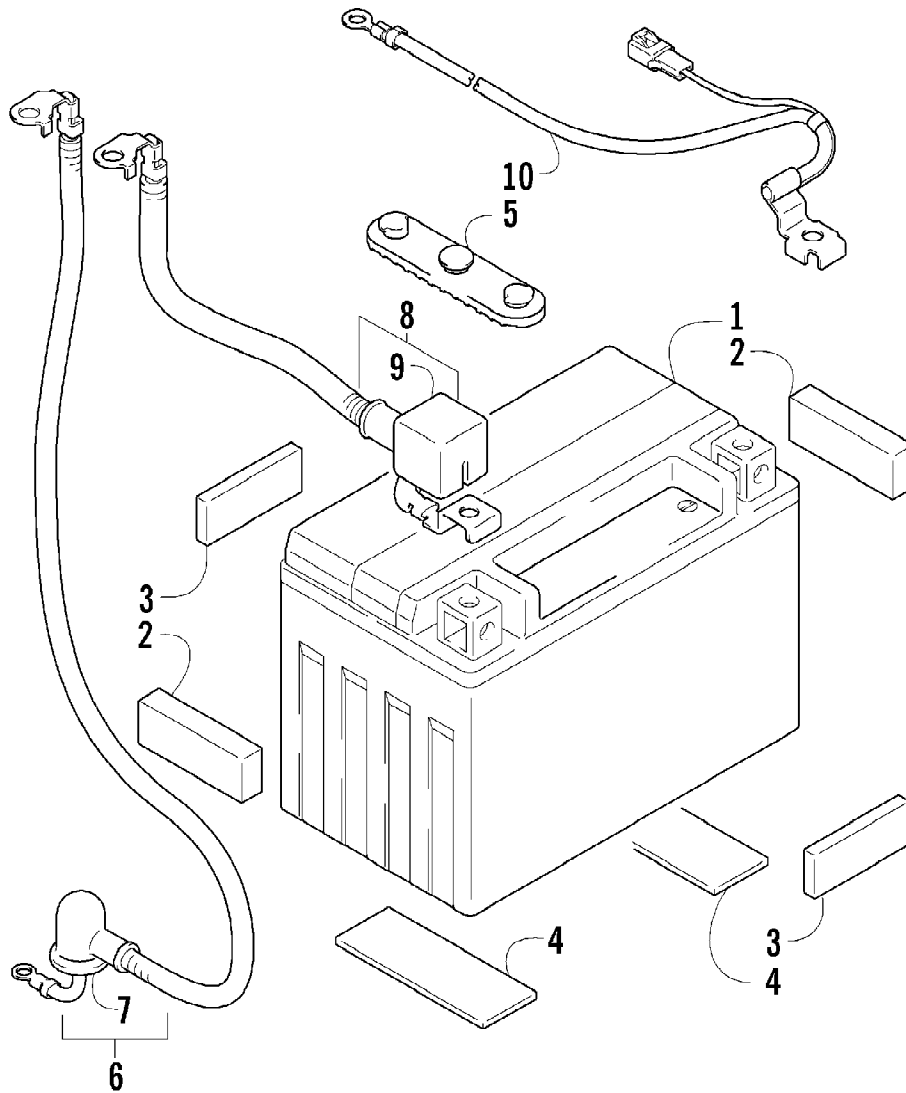


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
AIR CLEANER ASSEMBLY

Page 2 of 105

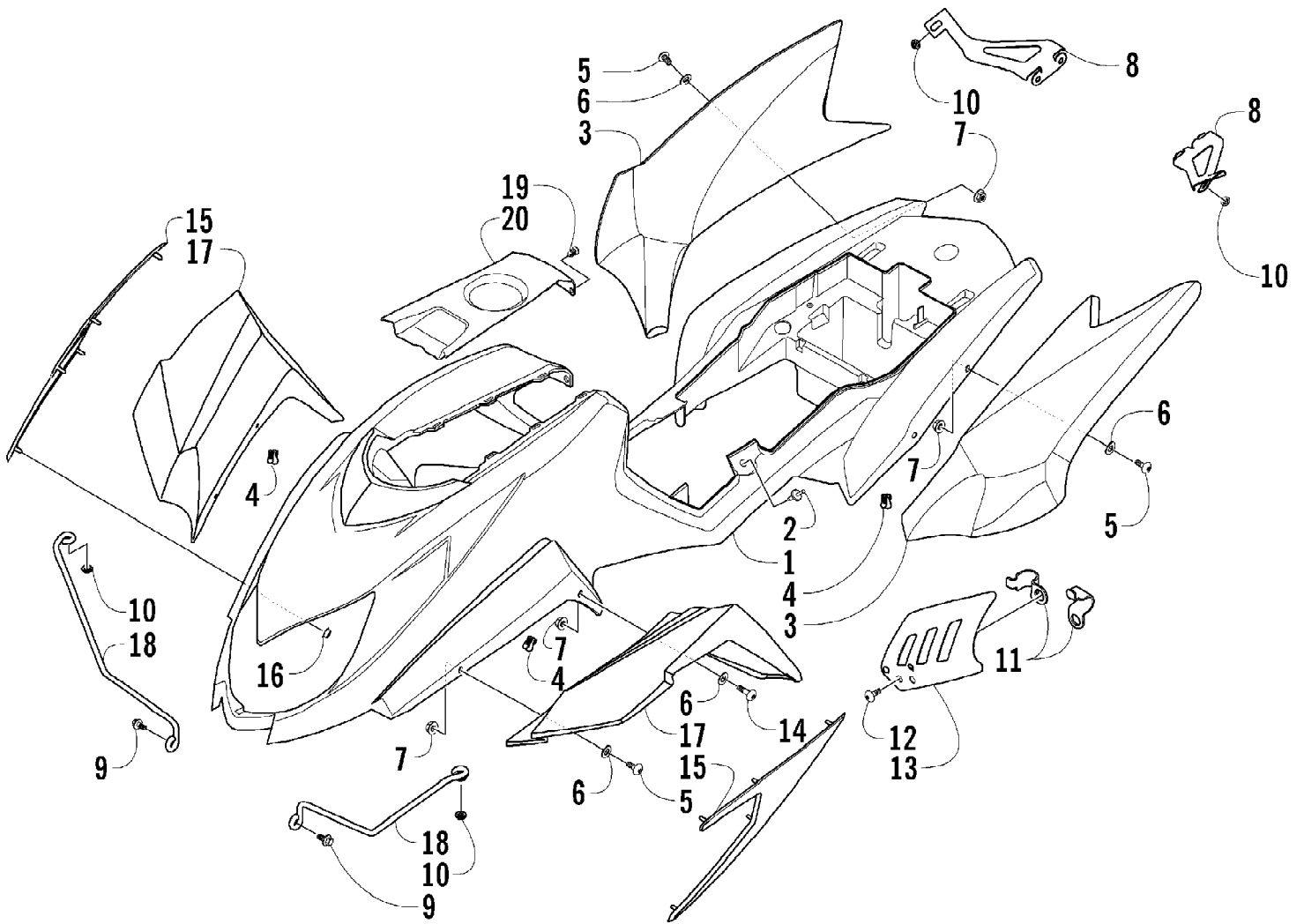
Ref #	Part Number	Qty	S/P/F	Description
1	3470-024	1		Cleaner, Air - Assembly (inc. 2-17)
2	3470-014	1		Filter
3	3470-015	1		Holder
4	3470-016	1		Stopper, Holder
5	0693-505	1		Screw
6	3470-026	1		Tube, Outlet
7	3470-025	1		Fitting, Elbow
8	3402-334	1		Plug, Breather
9	3423-313	2		Clip
10	3423-727	1		Clamp, Tube
11	3423-726	1		Clamp, Tube
12	3470-017	1		Trap, Flame
13	3470-012	1	S	Cap, Air Cleaner (inc. 14)
14	3470-013	1		Gasket
15	3470-027	1		Joint, Inlet
16	3470-028	1		Duct, Inlet
17	3423-503	1		Clamp
18	3004-377	1	S/P	Screw, Cap
19	3004-507	2	S	Screw, Cap



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
BATTERY ASSEMBLY

Page 4 of 105

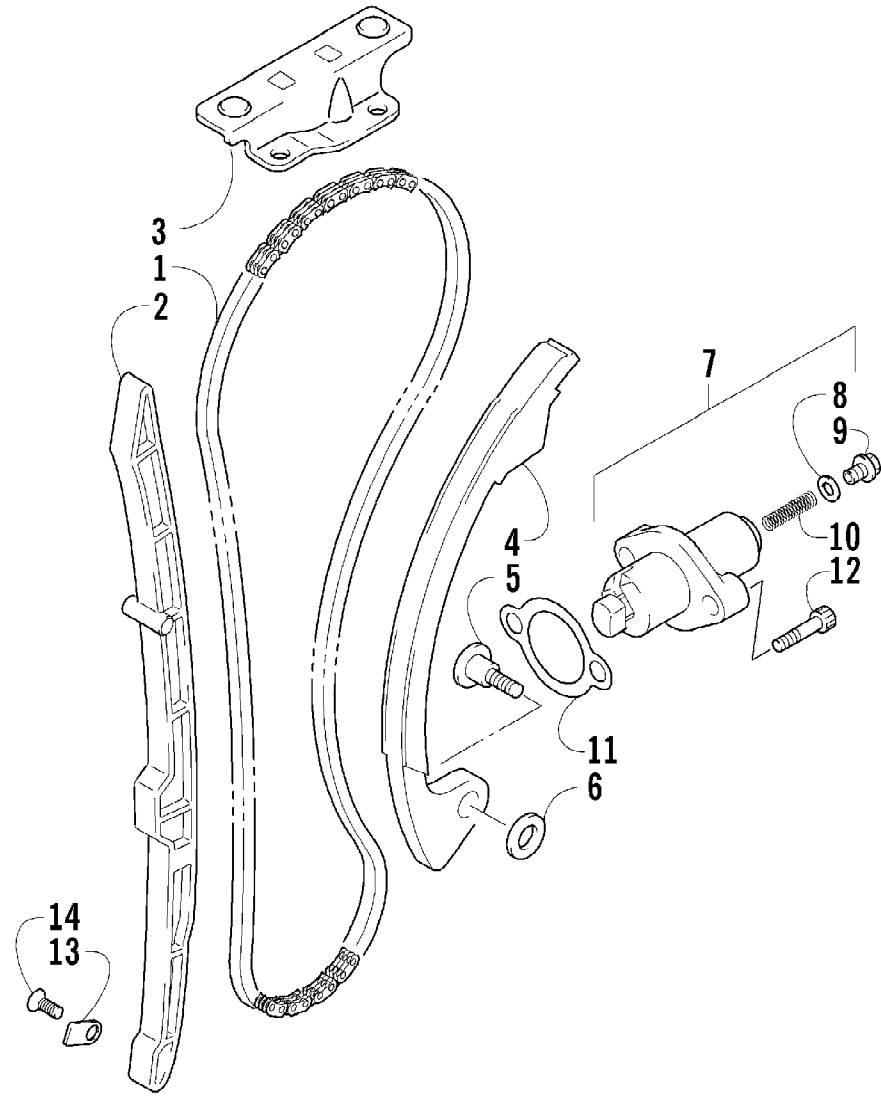
Ref #	Part Number	Qty	S/P/F	Description
1	3445-034	1	/P	Battery
2	3406-003	1		Protector
3	3445-036	1	S	Protector
4	3445-037	1		Protector
5	3445-035	1		Protector, Battery
6	3445-039	1		Cable, Starter Motor/Starter Relay (inc. 7)
7	3545-018	1		Cap, Terminal
8	3445-040	1		Cable, Battery/Starter Relay (inc. 9)
9	3445-019	1		Cap, Terminal
10	3445-041	1		Cable, Battery/Ground



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
BODY PANEL ASSEMBLY

Page 6 of 105

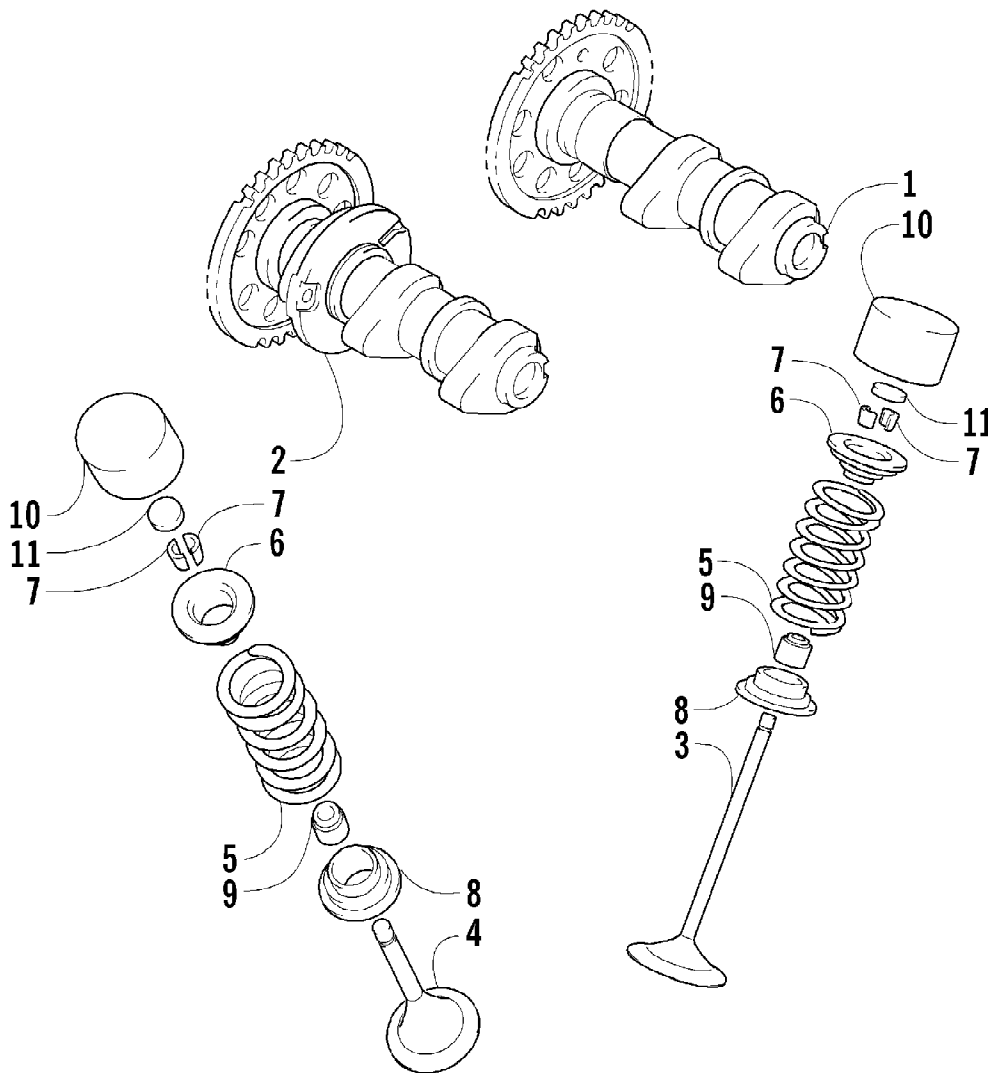
Ref #	Part Number	Qty	S/P/F	Description
1	2506-458	1		Panel, Body
2	0423-494	2		Rivet, Reinstallable
3	1406-451	1		Fender, Rear - Right
3	1406-452	1		Fender, Rear - Left
4	0423-459	4		Clip, Mounting
5	8476-616	10		Screw, Machine
6	8050-212	12	/P	Washer
7	0624-250	12		Nut, Lock
8	1506-306	1		Bracket, Mounting - Rear Fender - Right
8	1506-305	1		Bracket, Mounting - Rear Fender - Left
9	8408-812	2		Screw, Cap
10	0423-357	4		Nut, Stamped
11	1506-410	4		Clamp, Foot Guard
12	0423-419	4		Screw, Machine
13	1506-411	1		Guard, Foot - Right
13	1506-412	1		Guard, Foot - Left
14	8471-616	2		Screw, Machine
15	1406-488	1		Panel, Trim - Right
15	1406-489	1		Panel, Trim - Left
16	0423-489	10		Nut, Stamped
17	1406-449	1		Fender, Front - Right
17	1406-450	1		Fender, Front - Left
18	1506-301	1		Bracket, Mounting - Front Fender - Right
18	1506-302	1		Bracket, Mounting - Front Fender - Left
19	0623-269	2		Clip, Christmas Tree
20	2506-462	1		Cover, Tank



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
CAM CHAIN ASSEMBLY

Page 8 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3502-018	1	S	Chain, Camshaft Drive
2	3402-848	1		Guide, Cam Chain - No. 1
3	3402-930	1		Guide, Cam Chain - No. 2
4	3402-849	1		Tensioner, Cam Chain
5	3423-561	1		Bolt
6	3423-142	1		Washer
7	3502-019	1		Adjuster, Tensioner - Assembly (inc. 8-10)
8	3402-850	1		Gasket
9	3402-933	1		Plug
10	3402-932	1		Spring
11	3402-137	1		Gasket, Adjuster
12	3004-475	2	S	Bolt
13	3402-929	1		Retainer, Cam Chain Guide No.1
14	3423-018	1		Screw



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
CAMSHAFT/VALVE ASSEMBLY

Page 10 of 105

Ref #	Part Number	Qty	S/P/F	Description
	3402-931	1		Shim, Tappet - Set
1	3502-015	1		Camshaft, Intake
2	3502-016	1		Camshaft, Exhaust
3	3402-877	2		Valve, Intake
4	3402-878	2		Valve, Exhaust
5	3402-726	4		Spring, Valve
6	3402-934	4		Retainer, Spring
7	3402-879	8		Cotter, Valve
8	3402-880	4		Seat, Spring
9	3402-078	4		Seal, Oil
10	3402-851	4		Tappet
11	3402-852	AR		Shim, Tappet - 2.30 mm
11	3402-853	AR		Shim, Tappet - 2.35 mm
11	3402-854	AR		Shim, Tappet - 2.40 mm
11	3402-855	AR		Shim, Tappet - 2.45 mm
11	3402-856	AR		Shim, Tappet - 2.50 mm
11	3402-857	AR		Shim, Tappet - 2.55 mm
11	3402-858	AR		Shim, Tappet - 2.60 mm
11	3402-859	AR		Shim, Tappet - 2.65 mm
11	3402-860	AR		Shim, Tappet - 2.70 mm
11	3402-861	AR		Shim, Tappet - 2.75 mm
11	3402-862	AR		Shim, Tappet - 2.80 mm
11	3402-863	AR		Shim, Tappet - 2.85 mm
11	3402-864	AR		Shim, Tappet - 2.90 mm
11	3402-865	AR		Shim, Tappet - 2.95 mm
11	3402-866	AR		Shim, Tappet - 3.00 mm
11	3402-867	AR		Shim, Tappet - 3.05 mm
11	3402-868	AR		Shim, Tappet - 3.10 mm
11	3402-869	AR		Shim, Tappet - 3.15 mm
11	3402-870	AR		Shim, Tappet - 3.20 mm
11	3402-871	AR		Shim, Tappet - 3.25 mm
11	3402-872	AR		Shim, Tappet - 3.30 mm
11	3402-873	AR		Shim, Tappet - 3.35 mm
11	3402-874	AR		Shim, Tappet - 3.40 mm
11	3402-875	AR		Shim, Tappet - 3.45 mm
11	3402-876	AR		Shim, Tappet - 3.50 mm

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
CARBURETOR ASSEMBLY

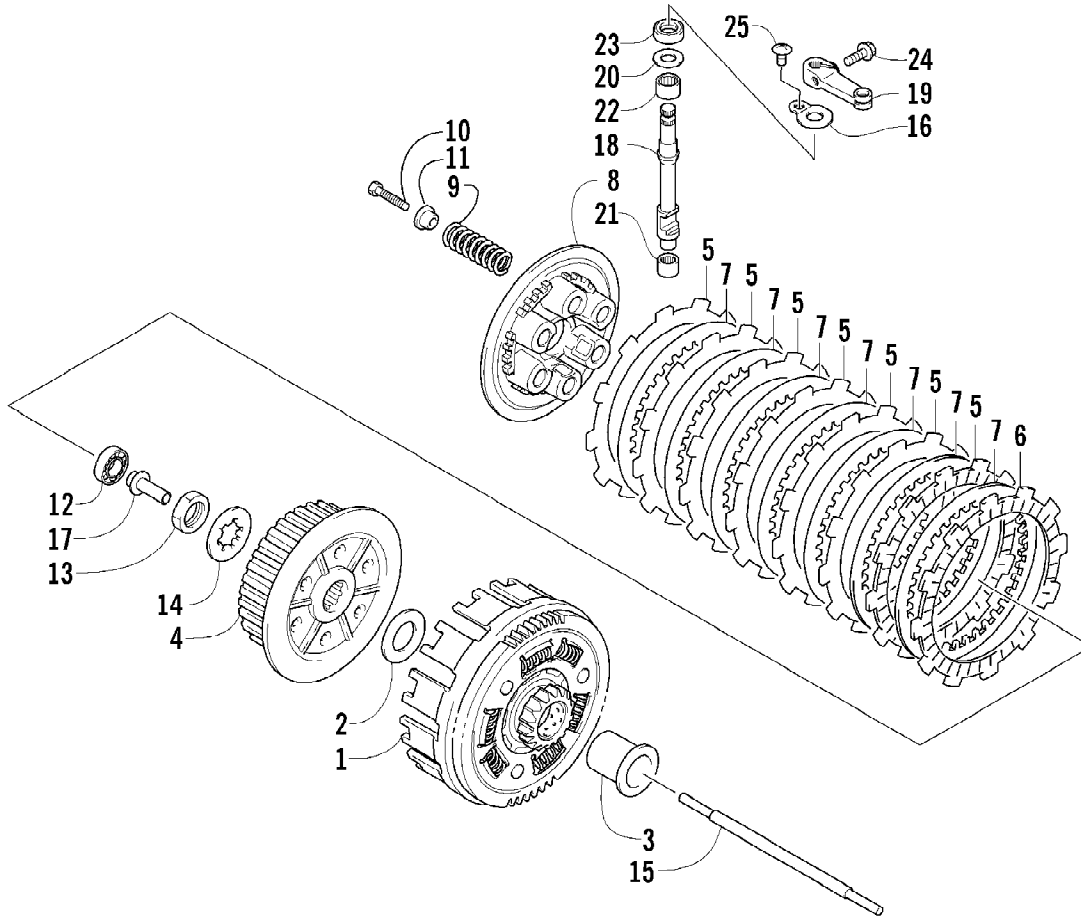
Page 12 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3470-023	1		Carburetor Assembly (inc. 2-58)
2	3423-567	1		Washer
3	4505-118	1		Ring
4	4505-119	1		E-Ring
5	4505-145	1		Spring
6	3423-709	1		O-Ring
7	4505-123	1		Holder
8	4505-130	1		Diaphragm
9	4505-126	1		Valve, Piston
10	4505-146	1		Ring
11	4505-124	1		Spring
12	4505-143	1		Washer
13	4505-117	1		Jet Needle 5E26-1
14	3423-568	1		O-Ring
15	3423-566	1		Washer
16	4505-138	1		Pilot Screw
17	4505-113	1		Spring
18	4505-071	1		Main Jet - 130
19	4505-140	1		Ring
20	4505-141	1		Holder, Jet
21	4505-136	1		Jet
22	4505-110	1		Pin
23	4505-116	1		Needle Valve Assembly
24	4505-111	1		O-Ring
25	4505-114	1		Needle Jet P-0M
26	4505-120	1		Plunger Assembly
27	4505-121	1		Spring
28	3423-565	1		O-Ring
29	3470-011	1		Cap
30	4505-122	1		Holder, Guide
31	4505-128	1		Cover, Diaphragm
32	4505-144	1		Diaphragm Assembly
33	4505-129	1		Cover Assembly
34	4505-125	1		Spring
35	3423-570	2		Screw
36	3423-564	2		Screw
37	4505-133	4		Screw
38	3423-563	1		Screw
39	0694-025	1		Screw
40	3423-571	1		Screw
41	4505-109	1		Float Assembly
42	4505-135	1		Pilot Jet - 22.5
43	4505-142	1		Pipe, Pilot Jet
44	3004-645	3	S/P	Screw
45	4505-148	1		O-Ring
46	4505-127	1		Cover
47	3423-572	1		Nut
48	4505-134	1		Starter Jet - 60
49	4505-150	1		Hose
50	4505-112	1		Spring
51	3423-573	1		Washer
52	4505-137	1		Screw, Idle Adjust - Assembly
53	4505-151	1		Screw

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
CARBURETOR ASSEMBLY

Page 13 of 105

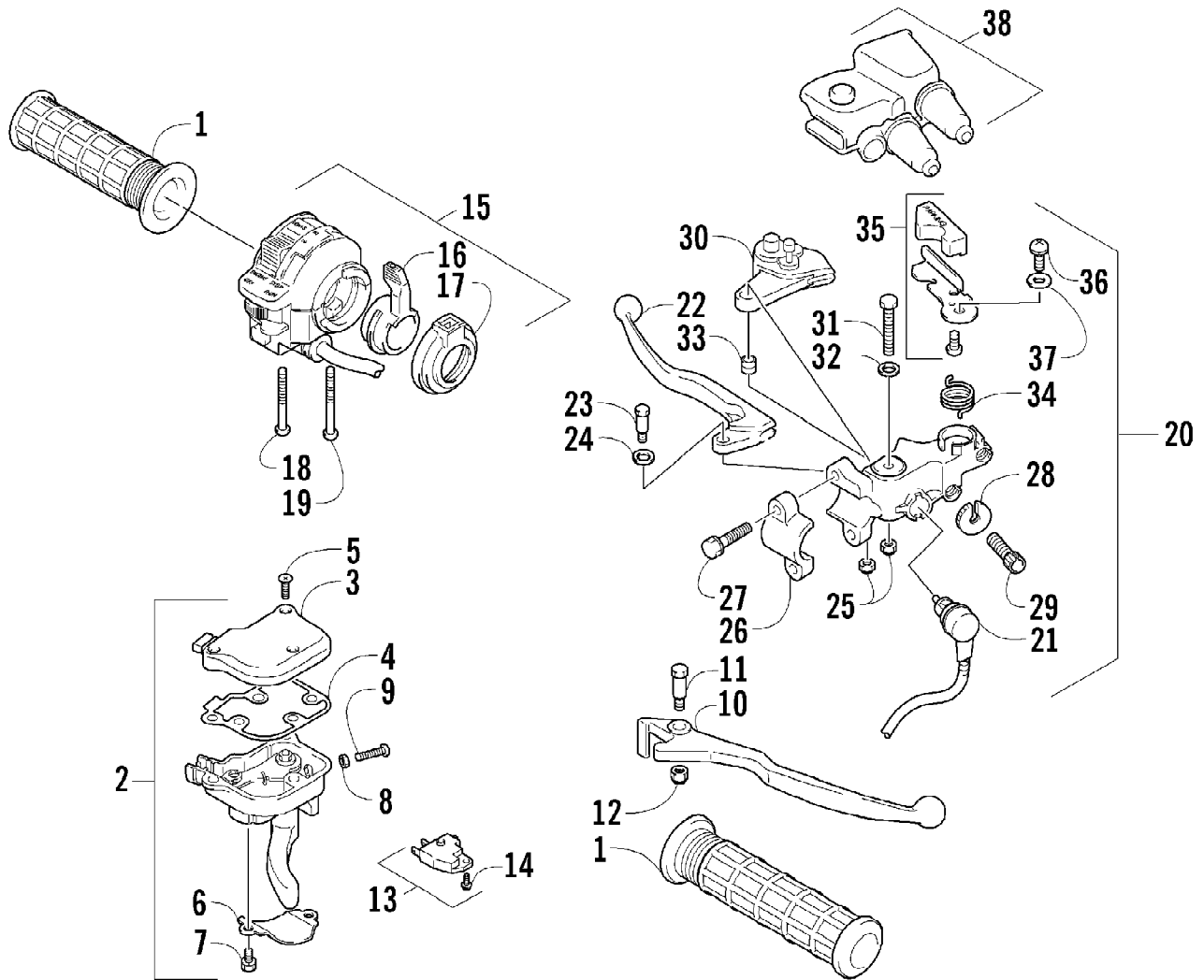
Ref #	Part Number	Qty	S/P/F	Description
54	4505-147	1		Guide, Cable
55	3423-569	1		O-Ring
56	4505-149	1		Hose
57	0693-784	1		Hose
58	4505-139	1	/P	Plug
59	3004-787	1		Clamp, Drain Hose



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
CLUTCH ASSEMBLY

Page 15 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3402-939	1		Gear, Primary Driven
2	3423-619	1		Washer
3	3402-940	1		Spacer, Primary Driven Gear
4	3446-392	1		Hub, Sleeve
5	3446-359	7		Plate, Drive - No. 1
6	3446-360	1		Plate, Drive - No. 2
7	3446-007	7		Plate, Driven
8	3446-393	1		Disc, Pressure
10	3004-484	6	S	Bolt
11	3423-578	6		Washer
12	3402-043	1	/P	Bearing, Pressure Disc
13	3423-254	1		Nut
14	3423-688	1		Washer, Lock
15	3446-394	1		Rod, Clutch Push
16	3402-941	1		Retainer, Clutch Release Oil Seal
17	3446-395	1		Pin, Clutch Release
18	3446-396	1		Camshaft, Clutch Release
18	3423-328	1	S	Bolt, Clutch Release Arm
19	3446-361	1		Arm, Clutch Release
20	3423-765	1		Washer, Clutch Release
21	3402-972	1		Bearing, Clutch Release - Lower
22	3402-973	1		Bearing, Clutch Release - Upper
23	3402-974	1		Seal, Clutch Release Arm
25	3402-890	1	S	Stopper, Clutch Release Camshaft

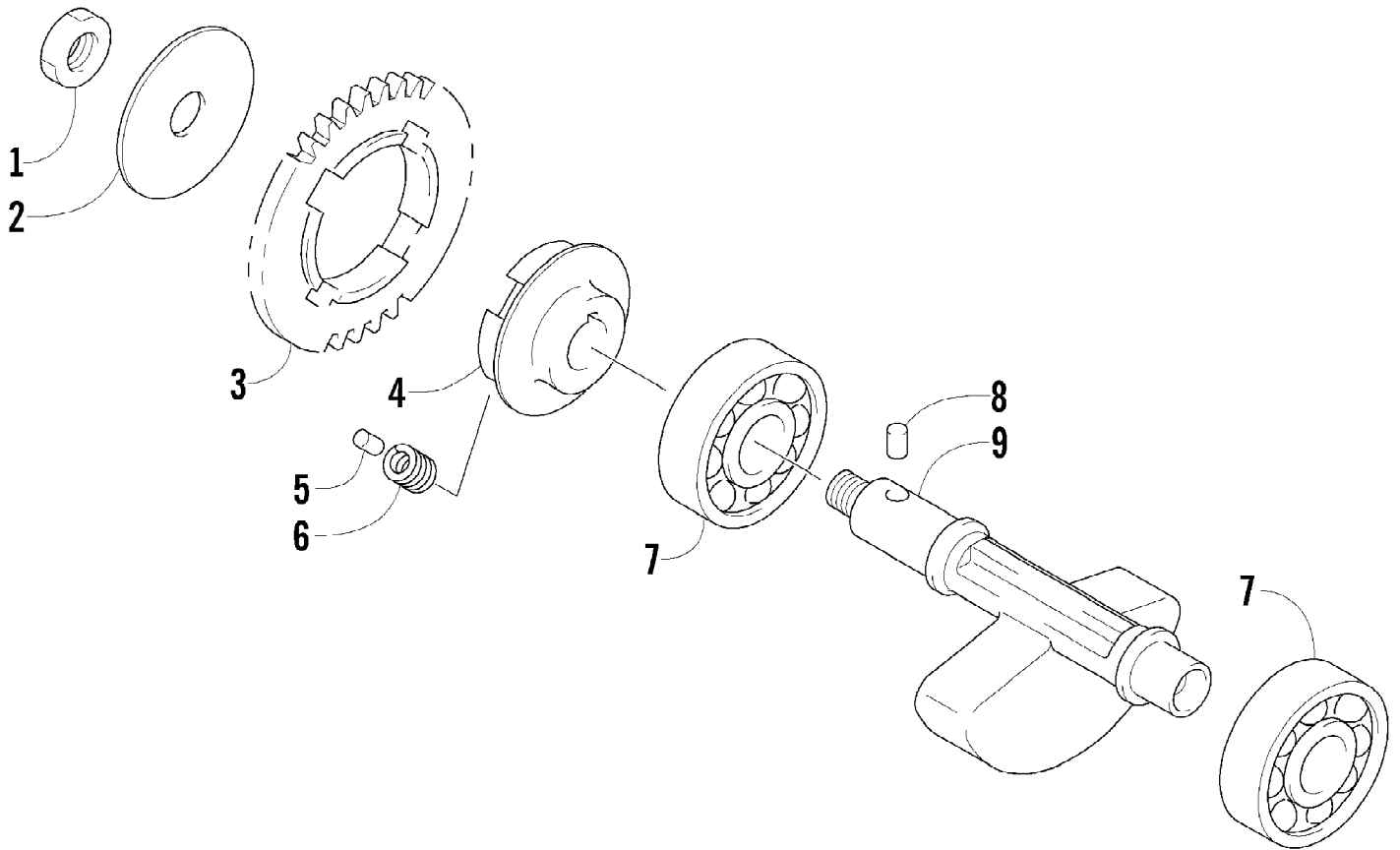


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
CONTROLS

Page 17 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3405-037	2		Grip, Handlebar
2	3405-034	1		Case, Throttle (inc. 3-9)
3	3405-035	1		Cap
4	3423-582	1		Gasket
5	3423-581	3		Screw
6	3405-036	1		Holder
7	3423-580	2		Bolt
8	3004-853	1	S/P	Nut
9	1691-018	1		Screw
10	3402-886	1		Lever, Front Brake
11	3423-583	1		Bolt, Pivot
12	3423-748	1		Nut
13	3409-037	1		Switch, Stop (inc. 14)
14	3423-750	1		Screw
15	3509-005	1	S	Switch, Control - Assembly (inc. 16-19)
16	3409-009	1		Lever, Choke
17	3409-010	1		Cover, Choke
18	3423-196	1		Screw
19	3423-197	1		Screw
20	3446-382	1		Lever, Clutch - Assembly (inc. 21-37)
21	3409-041	1		Switch, Clutch
22	3402-964	1		Lever
23	3423-751	1		Bolt, Pivot
24	3423-746	1		Washer
25	3423-623	2	S	Nut
26	3502-025	1		Holder
27	3004-507	2	S	Bolt
28	3402-963	2		Nut, Adjuster
29	3423-749	2		Bolt, Adjuster
30	3402-968	1		Lock, Parking
31	3423-745	1		Bolt, Parking Lock
32	3423-747	1		Washer
33	3402-965	1		Spacer
34	3402-966	1		Spring, Return
35	3402-967	1		Knob, Parking Lock
36	3423-753	1		Screw, Parking Lock Knob
37	3423-752	1		Washer
38	3406-019	1		Cover, Clutch Lever

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
CRANK BALANCER ASSEMBLY



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
CRANK BALANCER ASSEMBLY

Page 19 of 105

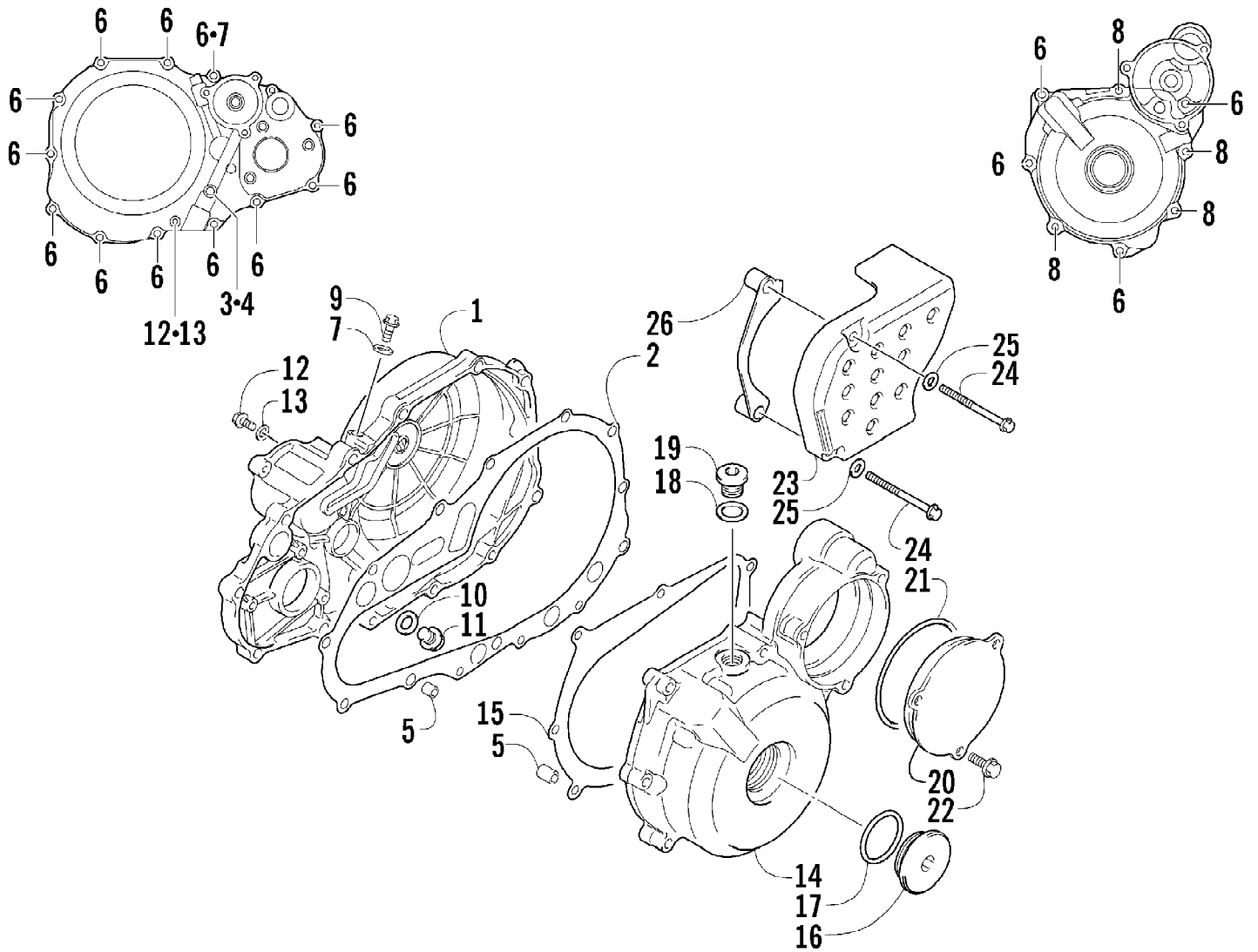
Ref #	Part Number	Qty	S/P/F	Description
1	3423-666	1		Nut
2	3423-698	1		Washer
3	3402-927	1		Gear, Driven
4	3402-928	1	S	Race, Driven Gear - Inner
5	3423-106	2	/P	Pin, Driven Gear
6	3402-090	4		Spring, Driven Gear
7	3402-900	2		Bearing
8	3423-047	1		Pin, Inner Driven Gear Race
9	3402-925	1		Balancer, Crank

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
CRANKCASE ASSEMBLY

Page 21 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3502-009	1		Crankcase Set (inc. 2-11)
2	3423-088	2		Pin, Dowel
3	3423-098	7	S	Bolt
4	3423-097	8		Bolt
5	3423-706	1		Plug, Oil Gallery
6	3402-894	1		Gasket
7	3402-918	1		Jet, Oil Gallery
8	3423-051	1		O-Ring
9	3402-919	1		Separator, Oil - No. 1
10	3402-920	1		Separator, Oil - No. 2
11	3423-435	4		Screw, Separator
12	3402-897	1		Plug, Oil Drain
13	3402-011	1		Gasket
14	3446-391	1		Pipe, Oil - Inner - No. 1
15	3446-356	1		Pipe, Oil - Inner - No. 2
16	3423-709	3		O-Ring
17	3423-710	1		O-Ring
18	3005-514	1		Bolt
19	3423-391	1		Bolt
20	3423-737	2		Spacer, Engine Mounting
21	3423-457	2	S	Nut

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
CRANKCASE COVER ASSEMBLY

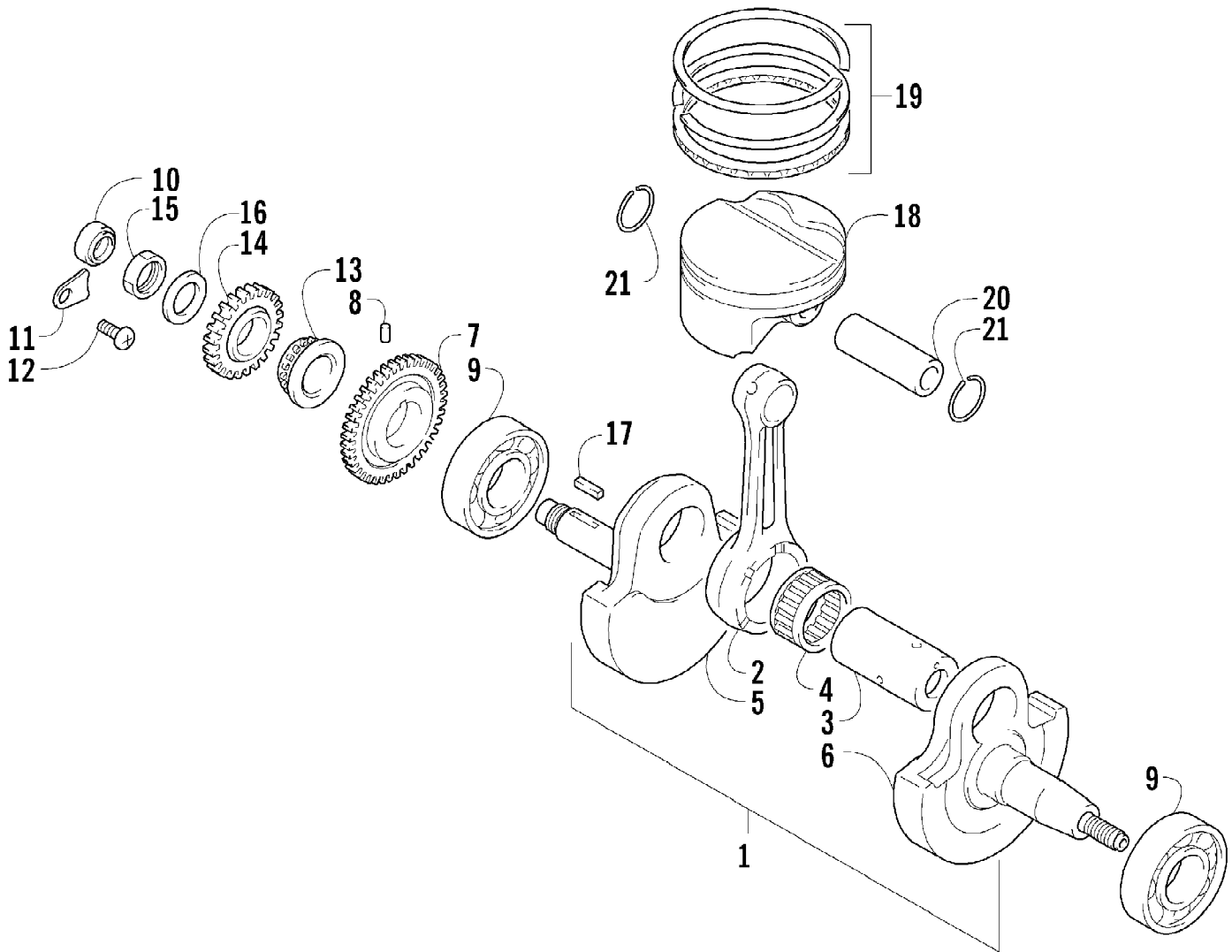


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
CRANKCASE COVER ASSEMBLY

Page 23 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3402-921	1	/P	Cover, Clutch
2	3446-357	1		Gasket, Clutch Cover
3	3004-705	1	S	Plug, Oil Gallery
4	3003-188	1	S/P	Gasket, Oil Gallery Plug
5	3423-610	4		Pin
6	3423-162	16	S	Bolt
7	3003-290	2	/P	Gasket
8	3423-098	4	S	Bolt
9	3423-112	1	S	Plug, Oil Gallery
10	3402-011	1		Gasket
11	3423-705	1		Plug, Oil Gallery
12	3004-339	1	S/P	Bolt, Oil Level
13	3402-009	1	/P	Gasket
14	3409-021	1		Cover, Magneto
15	3409-023	1		Gasket, Magneto Cover
16	3402-898	1		Plug, Crank Hole
17	3423-061	1		O-Ring
18	3402-012	1		Gasket
19	3423-111	1	S	Plug
20	3409-022	1		Cover, Starter Idle Gear
21	3423-713	1		O-Ring
22	3423-328	3	S	Bolt
23	3435-098	1		Cover, Engine Sprocket
24	3006-094	2	S	Bolt
25	3423-672	2		Washer
26	3402-962	1		Plate, Chain Guide

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
CRANKSHAFT ASSEMBLY

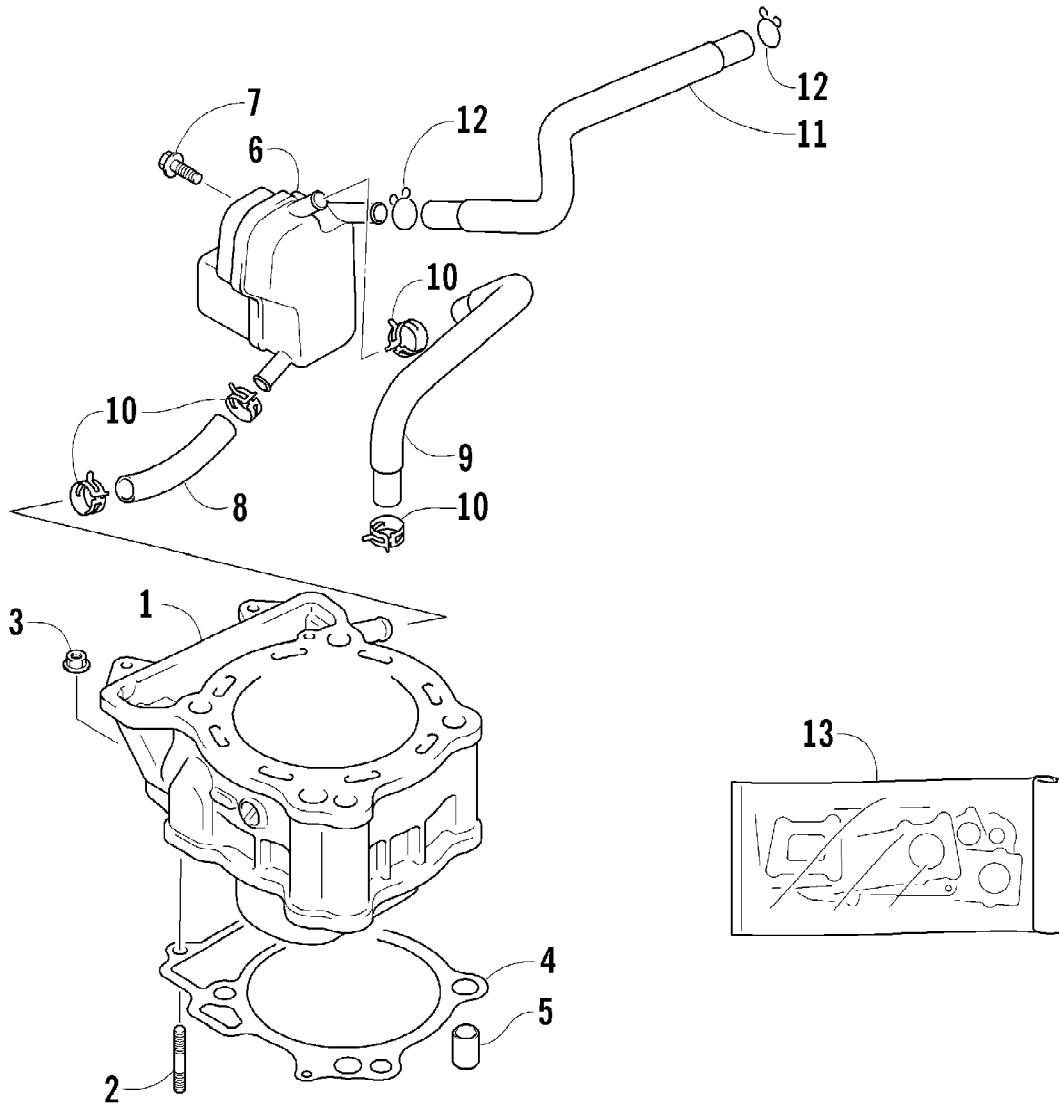


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
CRANKSHAFT ASSEMBLY

Page 25 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3502-013	1	S	Crankshaft Assembly (inc. 2-6)
2	3502-012	1		Rod, Connecting
3	3502-014	1		Pin
4	3402-908	1	S	Bearing
5	3402-922	1		Crankshaft - Right
6	3402-923	1		Crankshaft - Left
7	3402-926	1	/P	Gear, Balancer Drive
8	3423-047	1		Pin
9	3402-904	2		Bearing
10	3402-910	1		Seal, Oil - Right
11	3402-952	1		Retainer, Oil Seal - Right
12	3004-552	1	S	Screw
13	3502-017	1		Sprocket, Cam Chain Drive
14	3402-938	1		Gear, Primary Drive
15	3423-253	1		Nut
16	3423-684	1		Washer
17	3006-890	1		Key
18	3402-846	1		Piston
19	3502-011	1		Ring Set, Piston
20	3402-847	1		Pin, Piston
21	3003-439	2	/P	Circlip

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
CYLINDER ASSEMBLY

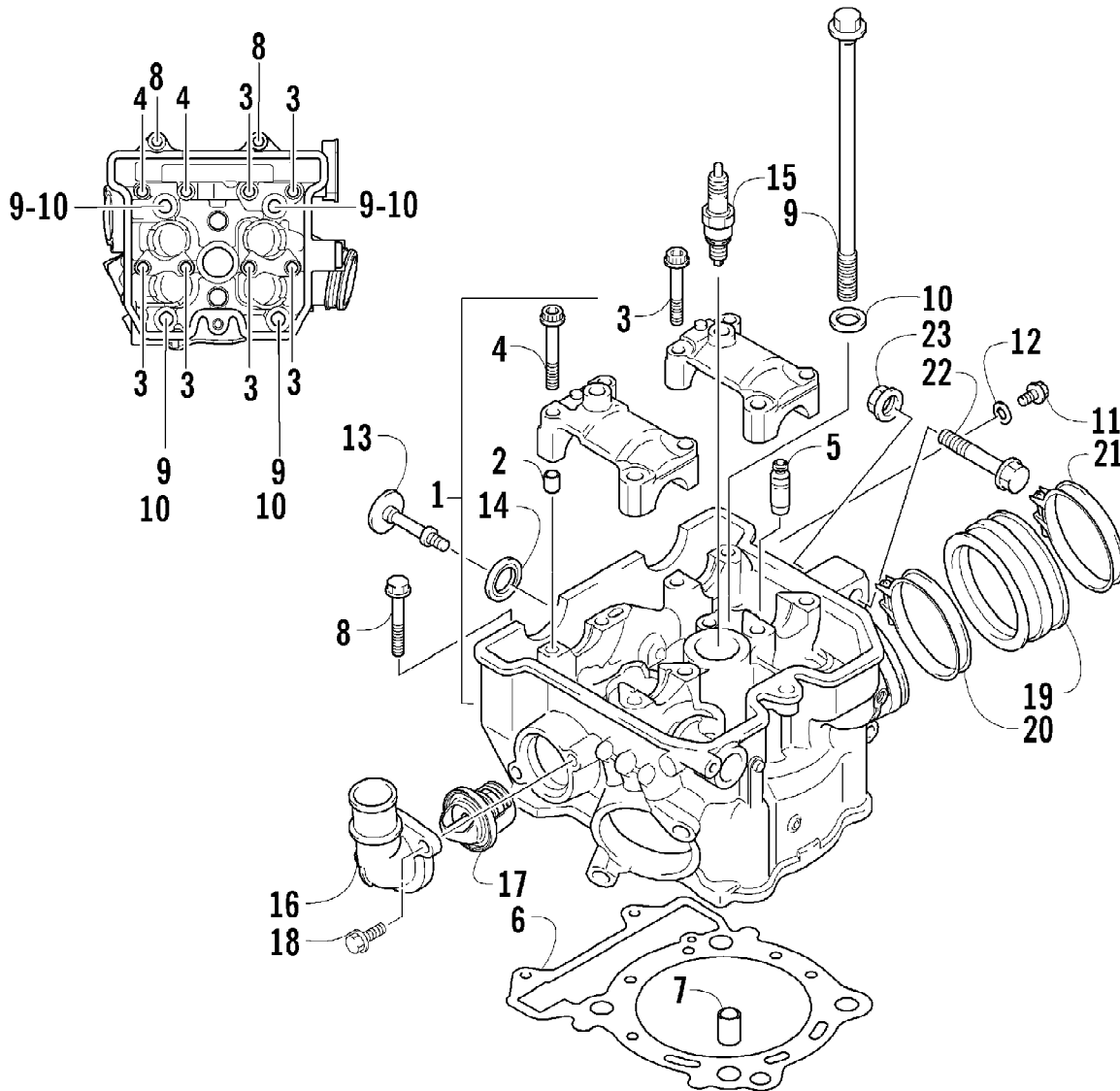


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
CYLINDER ASSEMBLY

Page 27 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3402-844	1		Cylinder
2	3423-089	2	S	Bolt, Stud
3	3004-488	2	S/P	Nut
4	3402-845	1		Gasket, Cylinder
5	3423-088	2		Pin, Dowel
6	3502-010	1		Tank, Oil Return
7	3423-600	1		Bolt
8	3406-002	1		Hose, Breather
9	3410-013	1		Hose, Breather
10	3006-855	4		Clamp, Hose
11	3410-014	1		Hose, Breather
12	3423-724	2		Clamp, Hose
13	3402-888	1	S	Gasket Set

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
CYLINDER HEAD ASSEMBLY

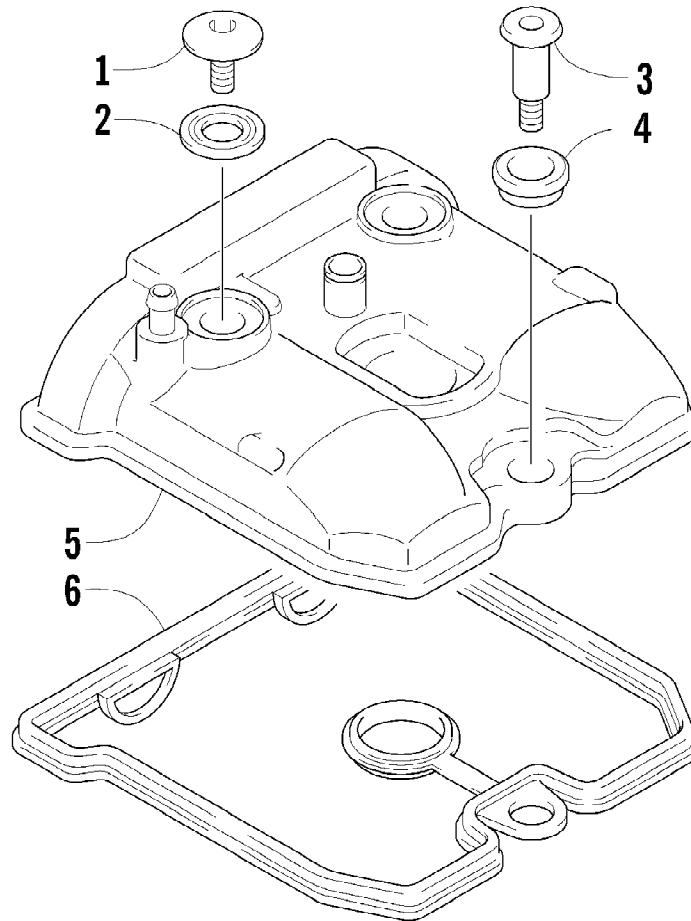


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
CYLINDER HEAD ASSEMBLY

Page 29 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3402-839	1		Head, Cylinder - Assembly (inc. 2-4)
2	3423-043	4	/P	Pin
3	3423-611	6	S	Bolt
4	3423-764	2	S	Bolt
5	3402-840	4		Guide, Valve
6	3402-841	1		Gasket, Cylinder Head
7	3423-088	2		Pin, Dowel
8	3423-429	2		Bolt
9	3423-637	4		Bolt
10	3423-675	4		Washer
11	3004-339	1	S/P	Plug, Oil Gallery
12	3003-290	1	/P	Gasket
13	3423-558	1		Bolt
14	3423-559	1		Washer
15	0217-708	1		Spark Plug (NGK CR7E)
16	3413-024	1		Cover, Thermostat
17	3413-025	1		Thermostat
18	3423-328	2	S	Bolt
19	3470-010	1		Pipe, Intake
20	3402-235	1		Clamp, Intake Pipe
21	3402-916	1	S	Clamp, Intake Pipe
22	3423-635	1		Bolt
23	3423-457	1	S	Nut

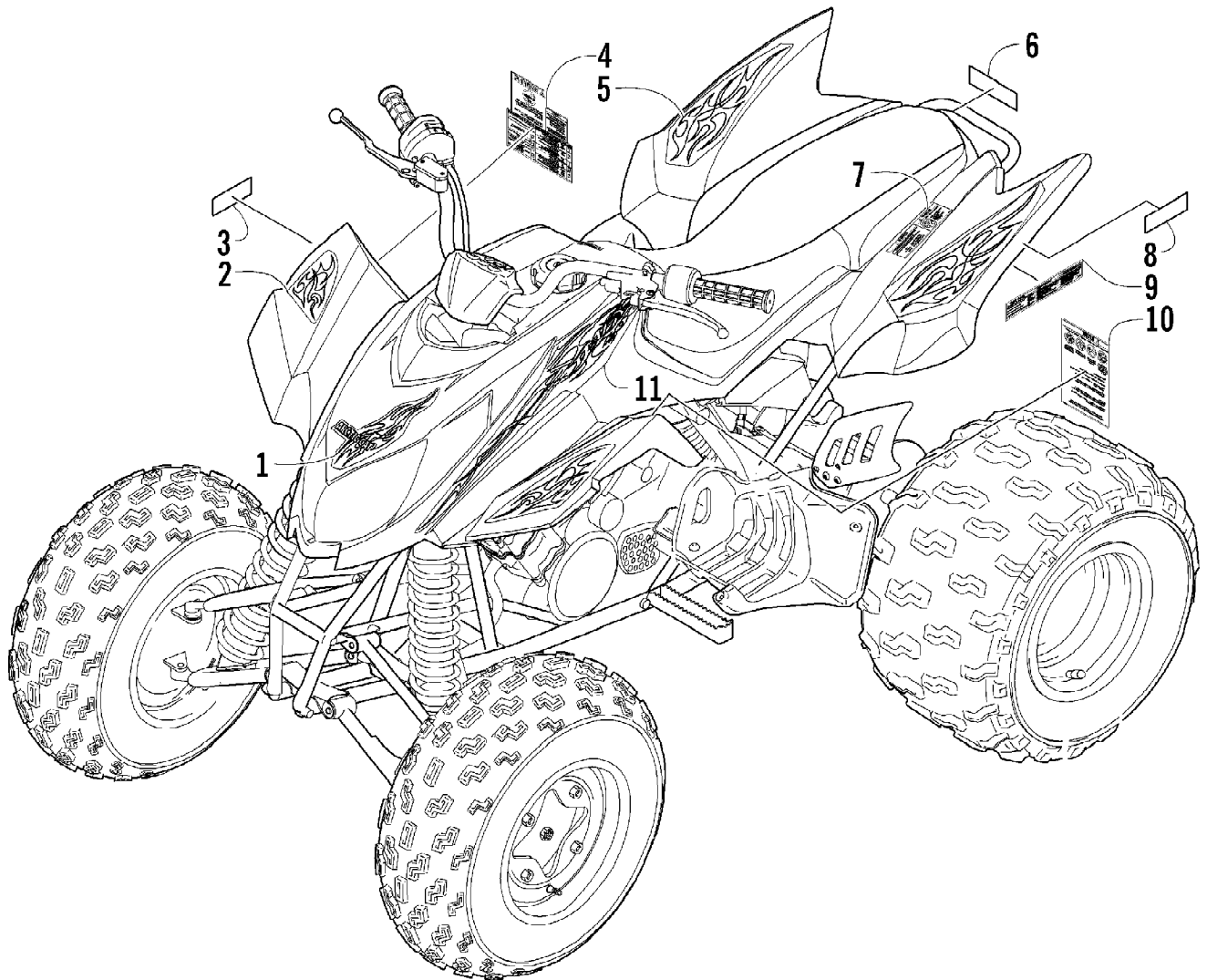
2004 400 DVX BLACK-RED (A2004DVI2AUSD)
CYLINDER HEAD COVER



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
CYLINDER HEAD COVER

Page 31 of 105

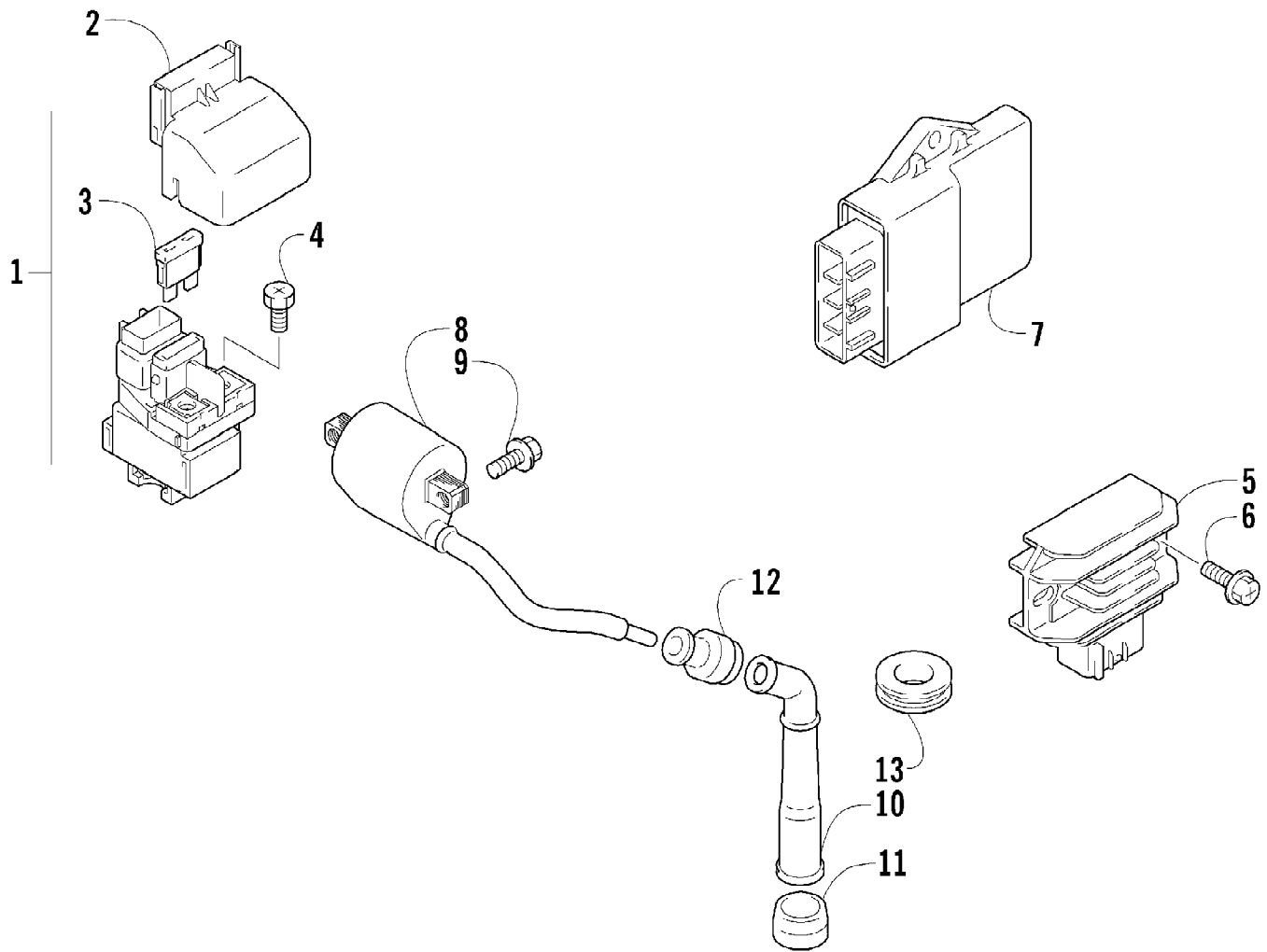
Ref #	Part Number	Qty	S/P/F	Description
1	3423-646	2		Bolt
2	3423-680	2		Washer
3	3423-647	1		Bolt
4	3423-560	1		Cushion
5	3402-842	1		Cover, Cylinder Head
6	3402-843	1		Gasket



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
DECALS

Page 33 of 105

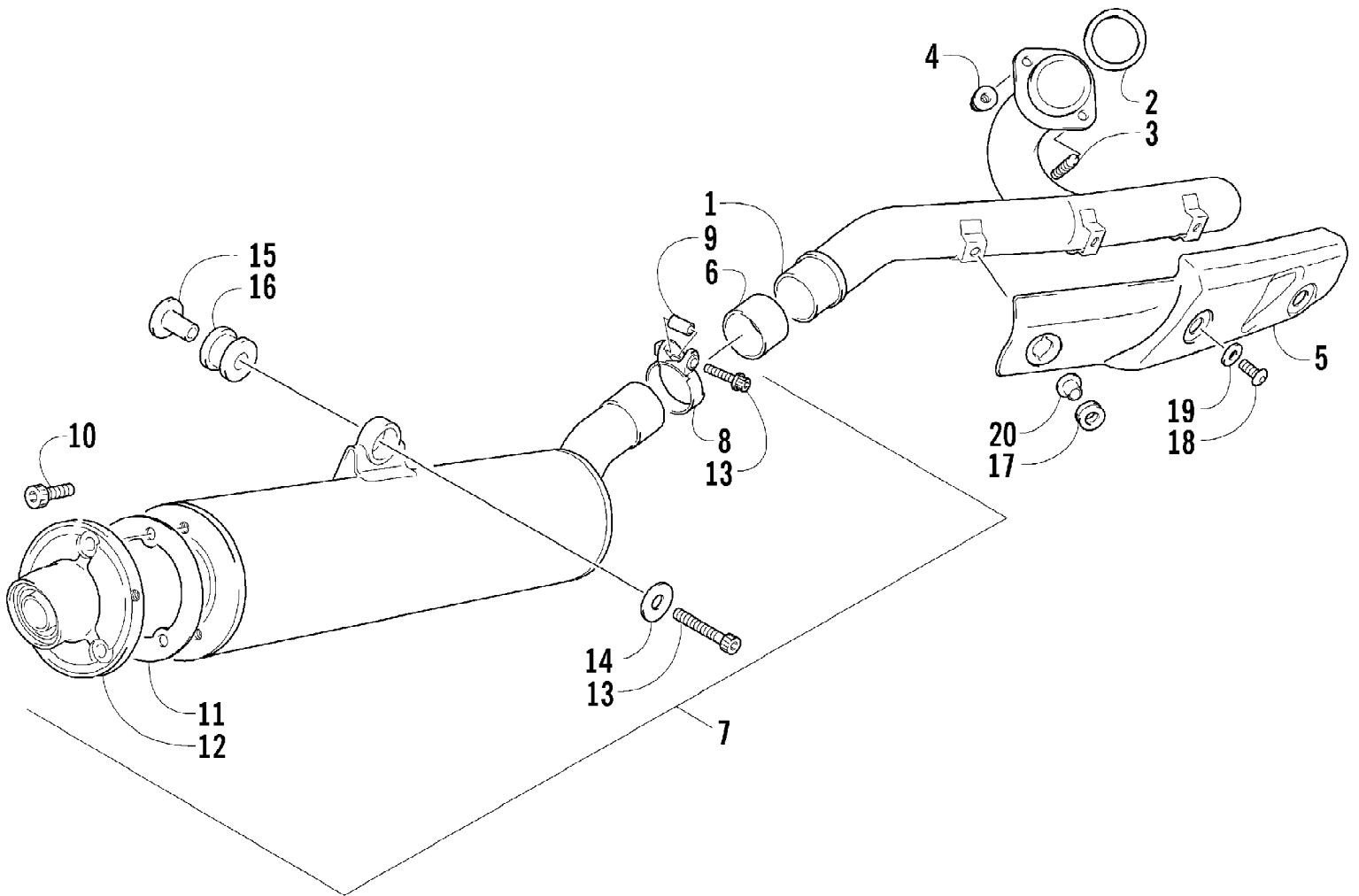
Ref #	Part Number	Qty	S/P/F	Description
1	0411-694	1		Decal, Graphic - Front
2	0411-684	1		Decal, Graphic - Front Fender - Right
2	0411-685	1		Decal, Graphic - Front Fender - Left
3	0411-744	1		Reflector, Front - Amber - Right
3	0411-745	1		Reflector, Front - Amber - Left
4	0411-759	1		Decal, Warning - Pre Ride
5	0411-682	1		Decal, Graphic - Rear Fender - Right
5	0411-683	1		Decal, Graphic - Rear Fender - Left
6	0411-762	1		Decal, "Arctic Cat"
7	0411-696	1		Decal, Warning - Tire Pressure/Passenger
8	0411-746	1		Reflector, Rear - Red - Right
8	0411-747	1		Reflector, Rear - Red - Left
9	0411-697	1		Decal, CA Emissions
10	0411-218	1		Decal, Warning - General
11	0411-692	1		Decal, Graphic - Side - Right
11	0411-693	1		Decal, Graphic - Side - Left



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
ELECTRICAL ASSEMBLY

Page 35 of 105

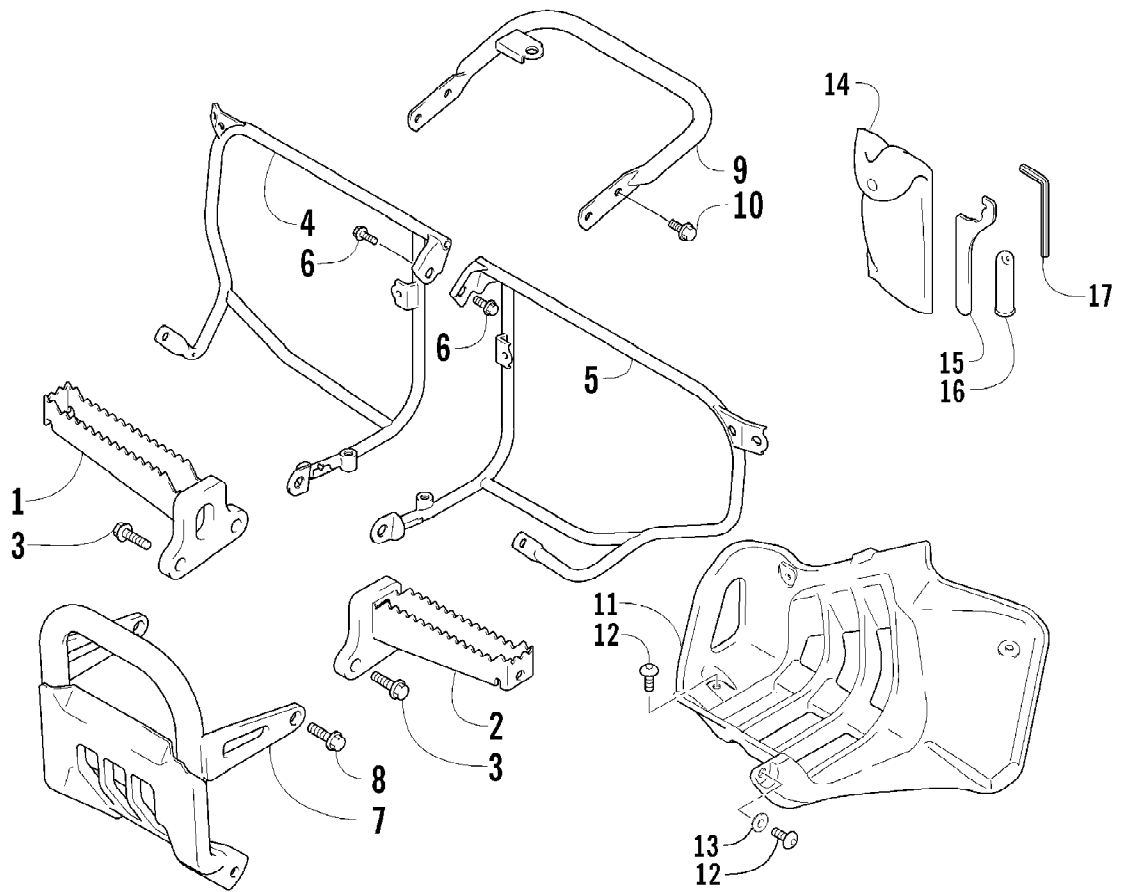
Ref #	Part Number	Qty	S/P/F	Description
1	3409-025	1		Relay, Starter (inc. 2-3)
2	3409-038	1		Cover, Starter Relay
3	3530-044	1		Fuse - 20A
4	3423-020	2	/P	Bolt, Starter Motor
5	3409-027	1	S	Rectifier
6	0693-982	2		Bolt
7	3409-028	1		CDI
8	3530-027	1		Coil, Ignition
9	3004-377	1	S/P	Bolt
10	3409-029	1		Cap, Spark Plug
11	3409-031	1		Cover, Spark Plug Cap
12	3430-009	1	/P	Seal, High Tension Wire
13	3409-030	1		Seal, Spark Plug Cap



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
EXHAUST ASSEMBLY

Page 37 of 105

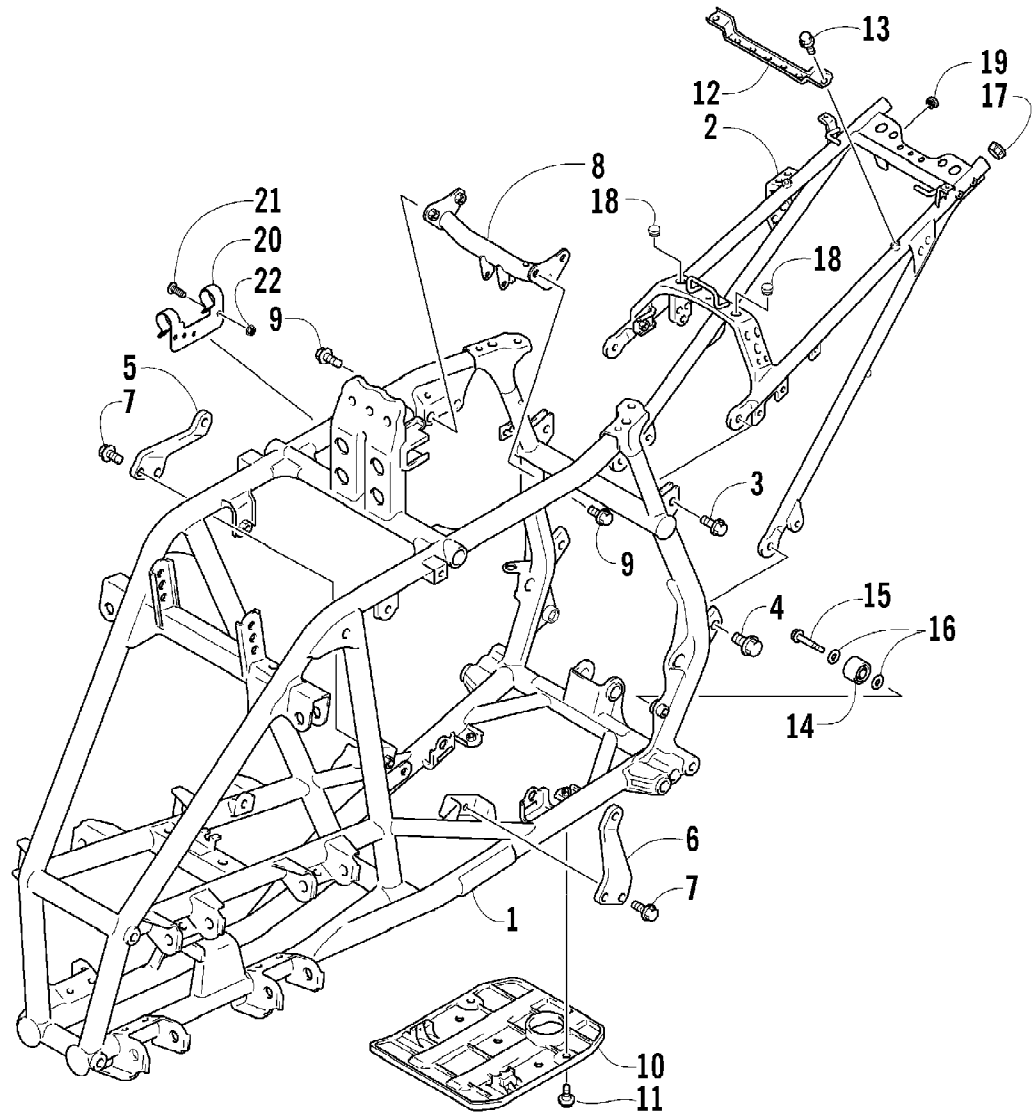
Ref #	Part Number	Qty	S/P/F	Description
1	3512-003	1		Pipe, Exhaust
2	3412-003	1		Gasket, Exhaust Pipe
3	3004-301	2	S	Bolt, Stud
4	3423-176	2	S	Nut
5	3412-006	1		Cover, Exhaust Pipe
6	3412-004	1		Connector, Muffler
7	3512-004	1		Body, Muffler (inc. 8-12 and one No. 13)
8	3423-740	1		Clamp
9	3423-739	1		Spacer
10	3423-645	3		Bolt
11	3412-007	1	S	Arrester
12	3412-005	1		Gasket
13	3423-613	3		Bolt
14	0694-024	2		Washer
15	3423-694	2		Spacer
16	3423-718	2		Cushion
17	3423-715	3		Cushion, Exhaust Pipe Cover
18	3423-661	3		Screw
19	3423-574	3		Washer
20	3423-575	3		Spacer, Exhaust Pipe Cover



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
FOOTREST ASSEMBLY

Page 39 of 105

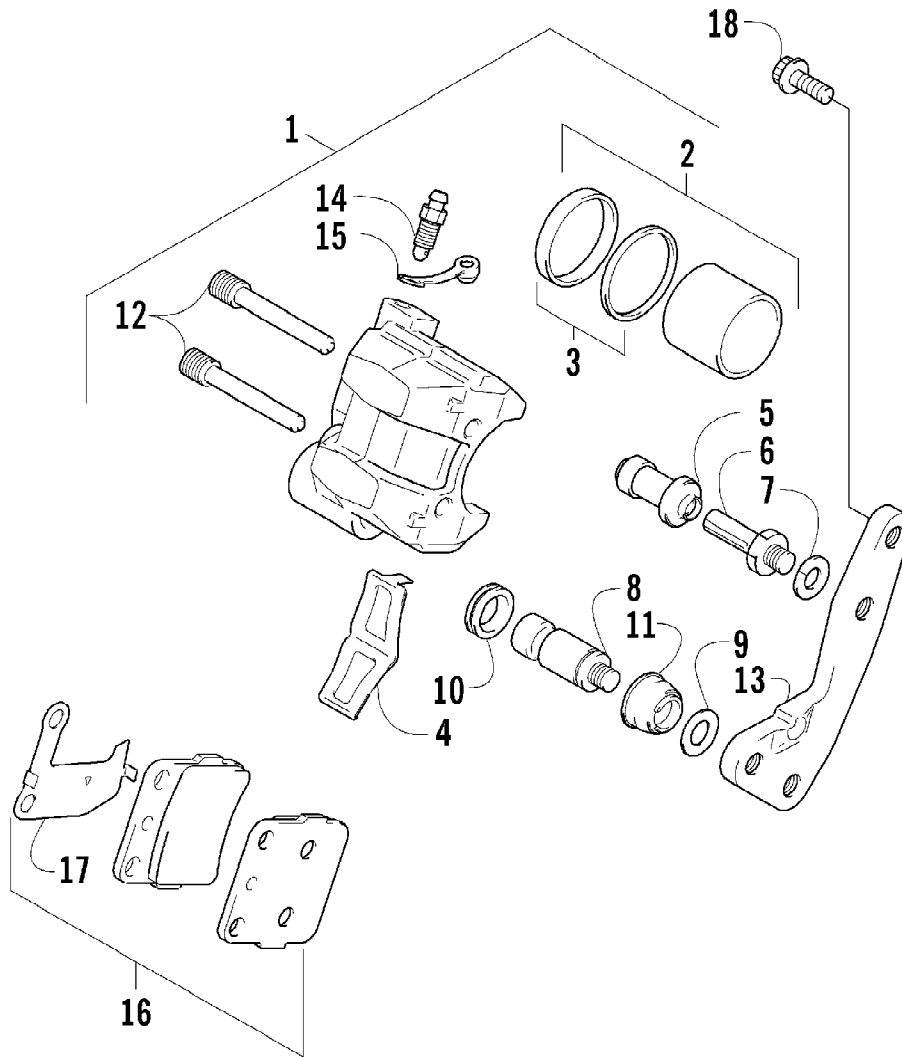
Ref #	Part Number	Qty	S/P/F	Description
1	3406-009	1		Footrest - Right
2	3406-010	1		Footrest - Left
3	3423-636	4		Bolt
4	3406-011	1	S	Support, Mudguard - Right
5	3406-012	1	S	Support, Mudguard - Left
6	3423-633	2		Bolt
7	3406-015	1		Grip, Front
8	3004-630	4	S	Bolt
9	3406-014	1		Grip, Rear
10	3006-544	4	S	Bolt
11	3406-070	1		Guard, Foot - Right
11	3406-071	1		Guard, Foot - Left
12	3423-661	8		Bolt
13	3423-690	8		Washer
14	3436-017	1		Kit, Tool
15	3436-019	1		Wrench, Spanner
16	3436-020	1		Gauge, Air
17	3436-018	1		Wrench, Hex



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
FRAME ASSEMBLY

Page 41 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3406-146	1		Frame
2	3406-147	1		Rail, Seat
3	3423-779	2		Bolt
4	3423-638	2		Bolt
5	3406-105	1		Plate, Mounting - Engine - Right
6	3406-106	1		Plate, Mounting - Engine - Left
7	3006-544	4	S	Bolt
8	3406-107	1		Plate, Mounting - Engine - Upper
9	3004-630	4	S	Bolt
10	3406-006	1		Protector, Engine
11	3423-653	2		Bolt
12	3406-104	1	S	Plate, Battery
13	3004-377	2	S/P	Bolt
14	3446-381	1		Roller, Chain Control
15	3423-631	1		Bolt
16	3423-696	2		Washer
17	3406-013	2		Cap, Seat Rail
18	3406-016	2		Cushion, Seat Mount - Front
19	0423-534	2		Grommet, Taillight
20	1506-413	1	/P	Bracket, Mounting - Reverse Switch
21	0423-419	2		Screw, Machine
22	8424-602	2	/P	Nut

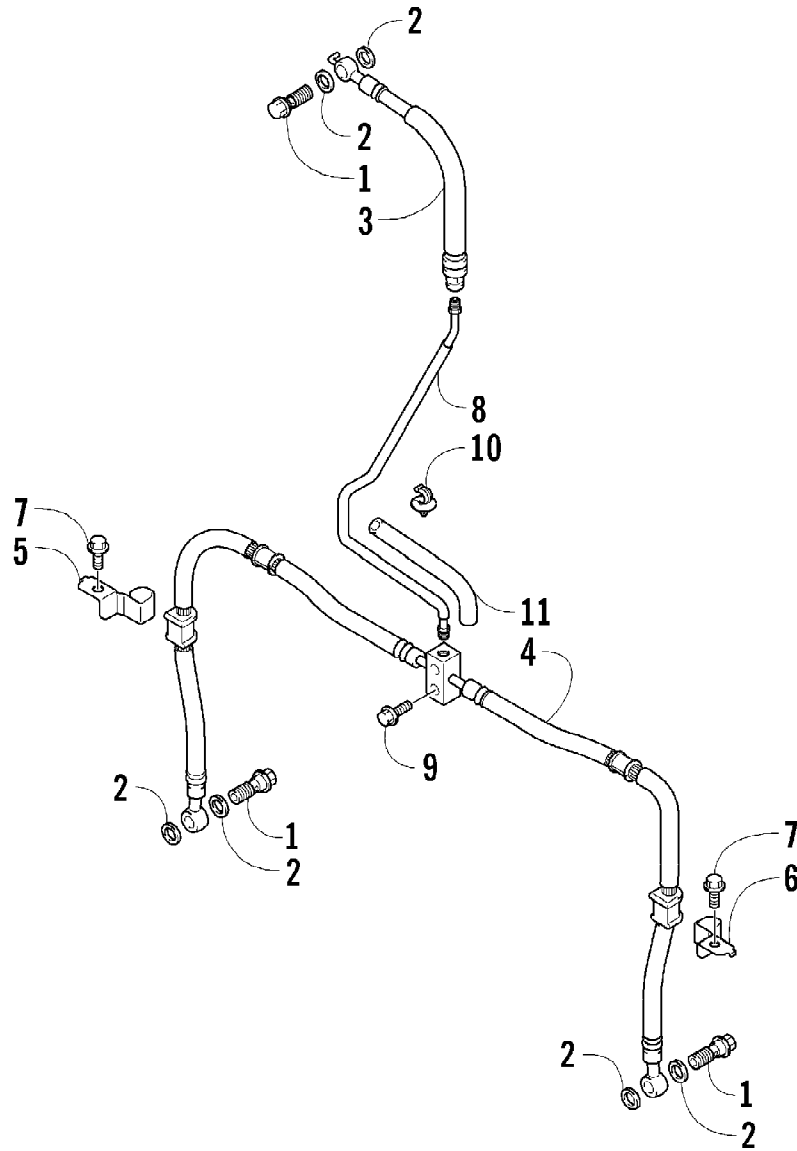


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
FRONT BRAKE ASSEMBLY

Page 43 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3406-023	1		Caliper, Brake - Right (inc. 2-15)
1	3406-030	1		Caliper, Brake - Left (inc. 2-15)
2	3406-021	2		Piston Set (inc. 3)
3	3406-022	2		Seal Set, Piston
4	3406-036	2		Spring, Pad
5	3406-043	2		Boot
6	3423-584	2		Pin
7	3406-035	2		Washer
8	3406-024	2		Pin, Slide
9	3406-034	2		Spring
10	3406-042	2		Plug, Dust
11	3406-033	2		Boot
12	3406-037	4		Pin
13	3406-027	1		Bracket - Right
13	3406-040	1		Bracket - Left
14	3406-025	2		Valve, Bleed
15	3406-026	2		Cap, Bleed Valve
16	3406-031	1		Pad, Brake - Set - Right (inc. 17)
16	3406-032	1		Pad, Brake - Set - Left (inc. 17)
17	3406-041	1		Shim - Right
17	3406-082	1		Shim - Left
18	3423-612	4		Bolt

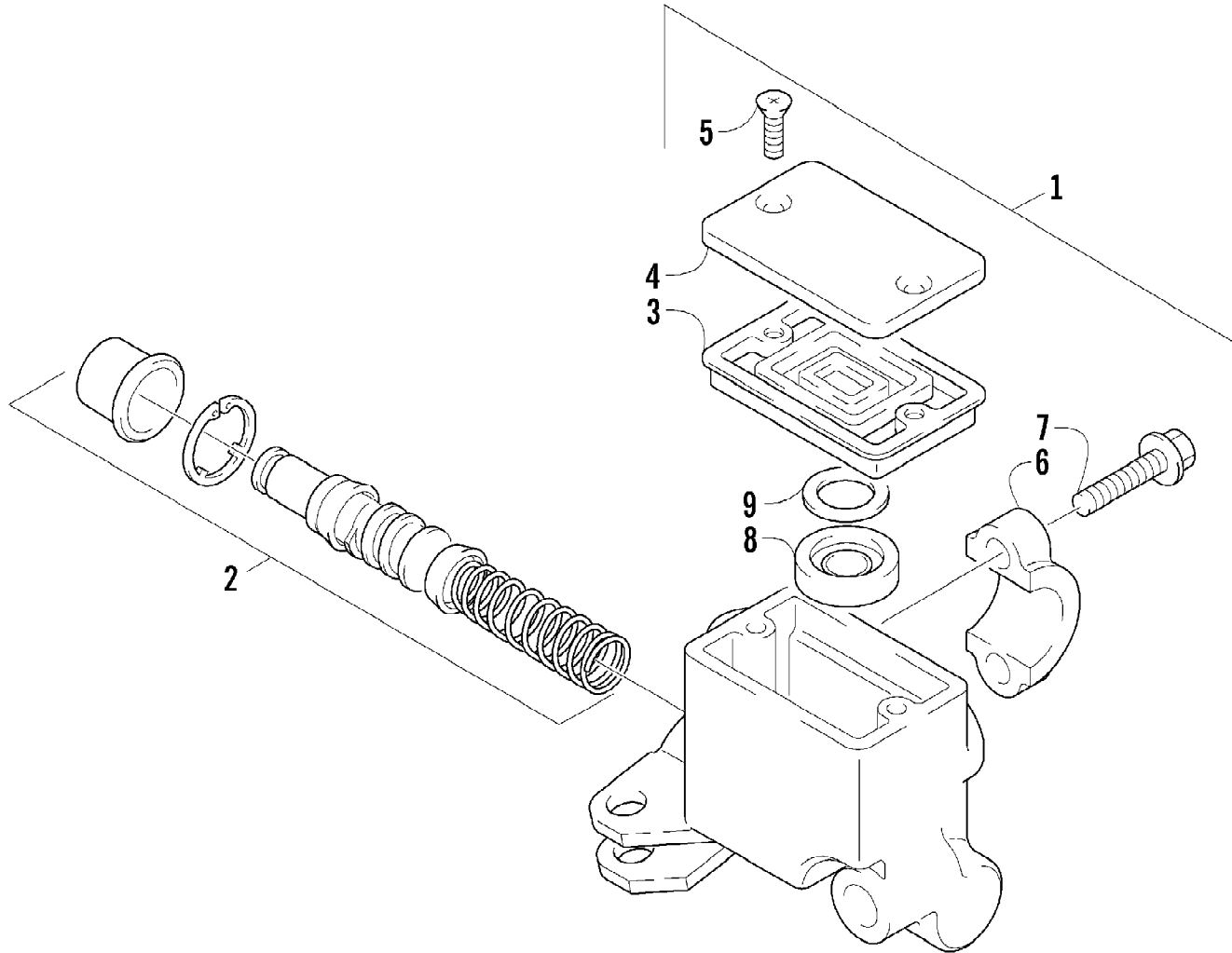
2004 400 DVX BLACK-RED (A2004DVI2AUSD)
FRONT BRAKE HOSE ASSEMBLY



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
FRONT BRAKE HOSE ASSEMBLY

Page 45 of 105

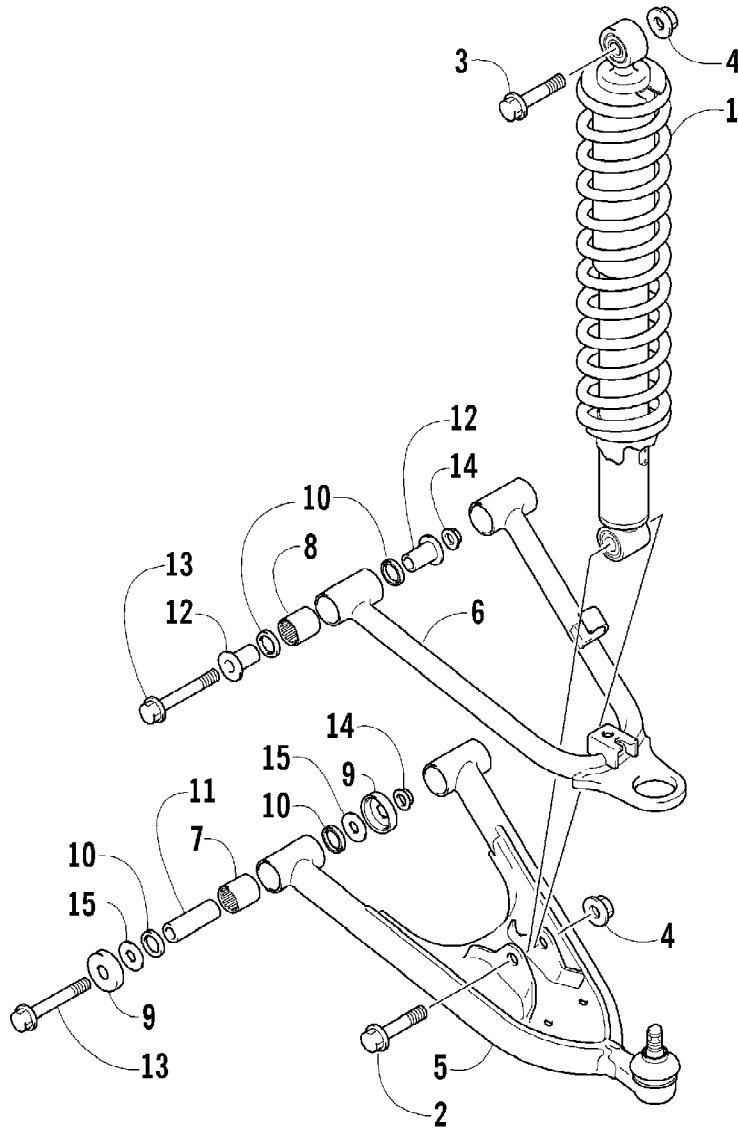
Ref #	Part Number	Qty	S/P/F	Description
1	3423-719	3		Bolt
2	3006-112	6		Washer
3	3406-044	1	S	Hose, Front Brake - No. 1
4	3406-117	1		Hose, Front Brake - No. 2
5	3423-754	1		Clamp, Hose No. 2 - Right
6	3423-755	1		Clamp, Hose No. 2 - Left
7	3004-339	2	S/P	Bolt
8	3406-118	1		Brakeline, Front
9	3423-112	1	S	Bolt
10	3423-728	1		Clamp, Front Brakeline
11	3406-119	1		Cover, Front Brakeline



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
FRONT MASTER CYLINDER ASSEMBLY

Page 47 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3406-046	1	S	Master Cylinder Assembly (inc. 2-9)
2	3406-045	1		Piston Set
3	3406-048	1		Diaphragm
4	3406-088	1		Cap
5	3423-598	2		Screw, Cap
6	3406-049	1		Holder
7	3423-585	2		Bolt
8	3406-120	1		Separator
9	3406-121	1		Plate

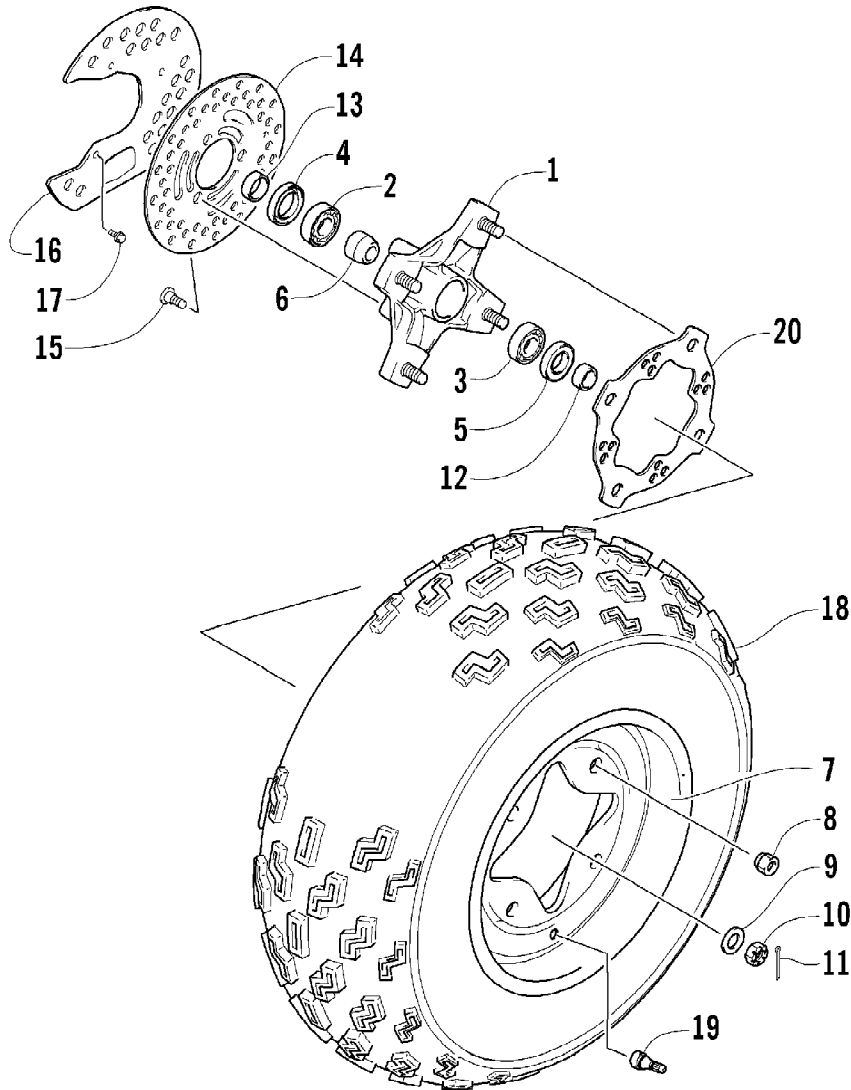


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
FRONT SUSPENSION ASSEMBLY

Page 49 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3405-015	2		Shock Assembly - Front
2	3423-641	2		Bolt
3	3423-640	2		Bolt
4	3423-457	4	S	Nut
5	3405-016	1		A-Arm - Lower Right
5	3405-017	1	S	A-Arm - Lower Left
6	3405-018	1		A-Arm - Upper Right
6	3405-019	1		A-Arm - Upper Left
7	3406-093	4		Bearing
8	3406-094	4		Bearing
9	3405-020	8		Seal, Dust - Lower A-Arm
10	3406-101	16		Seal, Dust - Inner
11	3406-112	4		Spacer
12	3406-111	8		Spacer
13	3423-634	8		Bolt
14	3423-457	8	S	Nut
15	3423-617	8		Washer

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
FRONT WHEEL ASSEMBLY



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
FRONT WHEEL ASSEMBLY

Page 51 of 105

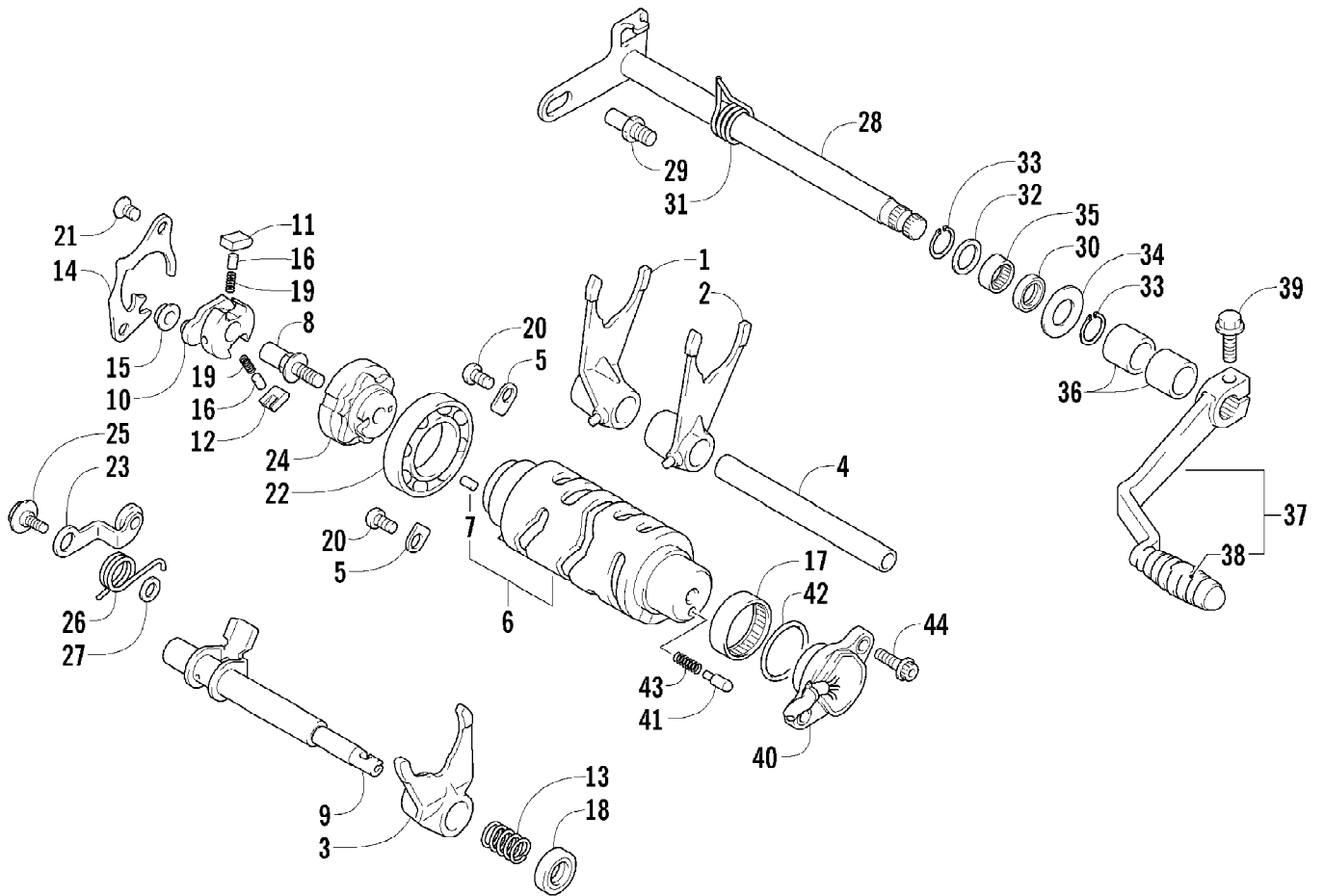
Ref #	Part Number	Qty	S/P/F	Description
1	3405-021	2		Hub, Wheel
2	3402-893	2		Bearing, Wheel Hub - Inner
3	3402-899	2		Bearing, Wheel Hub - Outer
4	3402-914	2		Seal, Dust - Inner
5	3402-913	2		Seal, Dust - Outer
6	3405-023	2		Spacer, Wheel Hub Bearing
7	3406-018	2		Wheel
8	3423-663	8		Nut
9	3003-156	2	S/P	Washer
10	3423-622	2		Nut, Wheel Hub
11	3423-608	2		Pin, Cotter
12	3402-895	2		Spacer, Front Axle
13	3402-896	2		Spacer, Front Axle
14	3406-028	2		Disc, Brake
15	3423-649	6		Bolt, Brake Disc
16	3406-029	2		Cover, Brake Disc
17	3423-455	6		Bolt
18	3406-017	2		Tire
19	3406-008	2		Valve Assembly
20	3405-022	2		Plate, Wheel Hub

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
GAS TANK ASSEMBLY

Page 53 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3570-005	1		Tank, Gas
2	3470-018	1		Cap, Gas Tank
3	3470-022	1		Hose, Breather
4	3470-021	1		Hose, Breather
5	3406-109	1		Cushion, Front
6	3406-110	2		Cushion, Side
7	3003-787	2		Clamp
8	3423-673	1		Washer, Seat Hook
9	3423-691	1		Spacer
10	3423-096	1	S	Screw
11	3423-743	2		Cushion, Rear
12	3423-693	2		Spacer
13	3423-655	2		Bolt
14	3470-019	1		Valve, Fuel - Assembly
15	3470-020	1		Hose, Gasline
16	3423-722	2		Clamp, Hose
17	3423-328	2	S	Bolt
18	3006-599	2		Gasket
19	3470-029	1		Cover, Air Cleaner Inlet Duct

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
GEAR SHIFTING ASSEMBLY

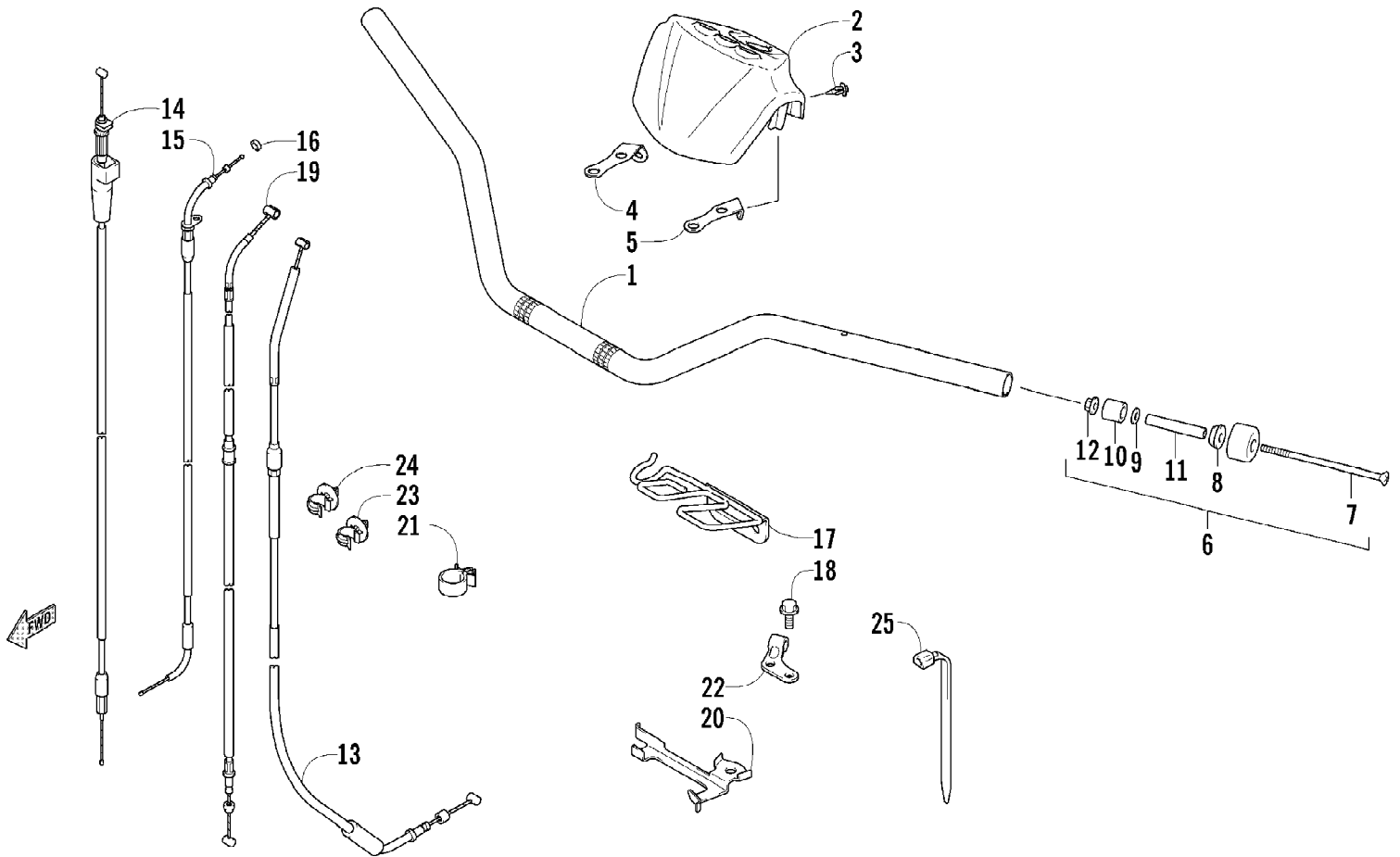


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
GEAR SHIFTING ASSEMBLY

Page 55 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3446-397	1		Fork, Gear Shift - No. 1
2	3446-398	1		Fork, Gear Shift - No. 2
3	3446-399	1		Fork, Gear Shift - No. 3
4	3402-958	1		Shaft, Gear Fork - No. 1
5	3446-031	2	/P	Retainer, Shift Cam Bearing
6	3402-953	1		Cam, Gear Shift (inc. 7)
7	3423-114	1	/P	Pin, Shift Cam
8	3446-369	1		Pin, Shift
9	3446-370	1		Shaft, Reverse Lock
10	3402-954	1		Shifter, Gear Shift Cam
11	3446-371	1		Pawl, Gear Shift - No. 1
12	3446-372	1		Pawl, Gear Shift - No. 2
13	3446-373	1		Spring, Reverse Lock
14	3402-955	1		Lifter, Gear Shift Pawl
15	3402-132	1		Roller, Gear Cam Shifter
16	3423-708	2		Pin, Shift Pawl
17	3402-907	1		Bearing, Shift Cam - Left
18	3402-911	1		Seal, Reverse Lock
19	3446-389	2		Spring, Shift Pawl Return
20	3423-370	2		Screw, Shift Cam Bearing
21	3423-018	2		Screw, Shift Pawl Lifter
22	3402-186	1	/P	Bearing, Shift Cam - Right
23	3402-956	1		Stopper, Shift Cam
24	3402-957	1		Plate, Shift Cam Stopper
25	3423-652	1		Bolt, Cam Stopper Arm
26	3446-374	1		Spring, Shift Cam
27	3423-615	1		Washer, Shift Cam
28	3402-959	1		Shaft, Gear Shift
29	3402-960	1		Stopper, Gear Shift Arm
30	3402-068	1	/P	Seal, Oil - Gear Shift Shaft
31	3446-390	1		Spring, Gear Shift Shaft Return
32	3423-700	1		Washer, Gear Shaft
33	3423-546	2		Circlip, Gear Shaft
34	3423-678	1		Washer
35	3402-385	1		Bearing
36	3423-695	2		Spacer
37	3446-375	1		Lever, Gear Shift (inc. 38)
38	3446-376	1		Rubber, Gear Shift Lever
39	3004-341	1	S/P	Bolt, Gear Shift Lever
40	3509-006	1		Base Assembly
41	3423-044	2		Contact
42	3423-273	1		O-Ring
43	3402-087	2		Spring
44	3423-418	2		Bolt

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
HANDLEBAR ASSEMBLY

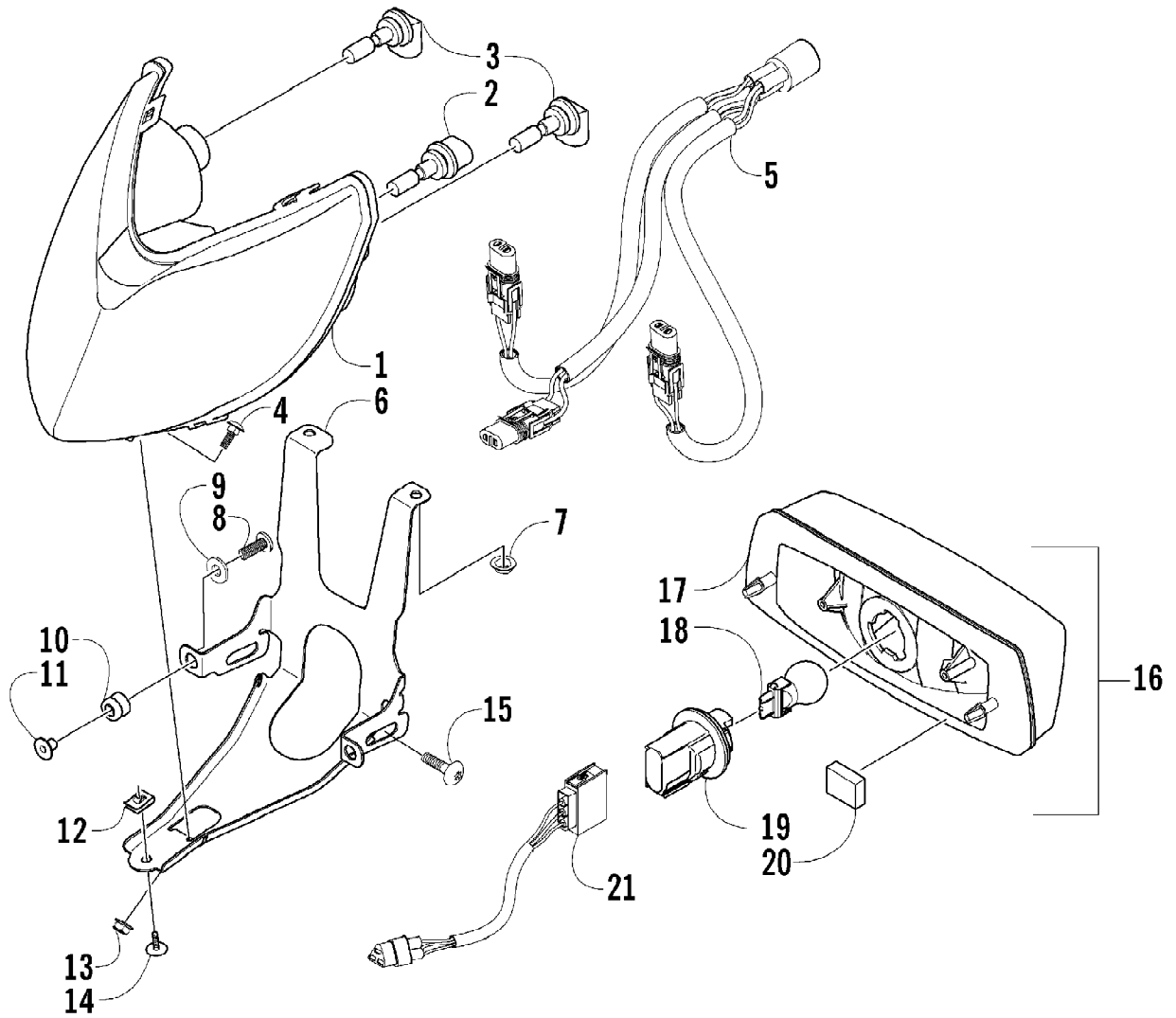


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
HANDLEBAR ASSEMBLY

Page 57 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3405-024	1		Handlebar
2	3405-025	1	S	Pod, Indicator Light
3	3423-735	2		Clip
4	3405-032	1		Bracket, Mounting - Right
5	3405-033	1		Bracket, Mounting - Left
6	3405-026	2		Balancer Set, Handlebar (inc. 7-12)
7	3423-660	2		Screw
8	3405-029	2		Expander
9	3423-672	2		Washer
10	3405-030	2		Expander
11	3405-031	2		Spacer
12	3423-668	2		Nut
13	3487-002	1		Cable, Clutch
14	3487-003	1		Cable, Throttle
15	3445-038	1		Cable, Starter
16	3423-714	1		Washer
17	3406-113	1		Guide, Cable
18	3423-627	2		Bolt
19	3487-004	1		Cable, Parking Brake
20	3406-114	1		Guide, Parking Brake Cable
21	3423-730	1		Clamp
22	3406-115	1		Stopper, Cable
23	3423-728	1		Clamp
24	3423-729	1		Clamp
25	3008-044	3		Cable Tie

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
HEADLIGHT AND TAILLIGHT ASSEMBLIES

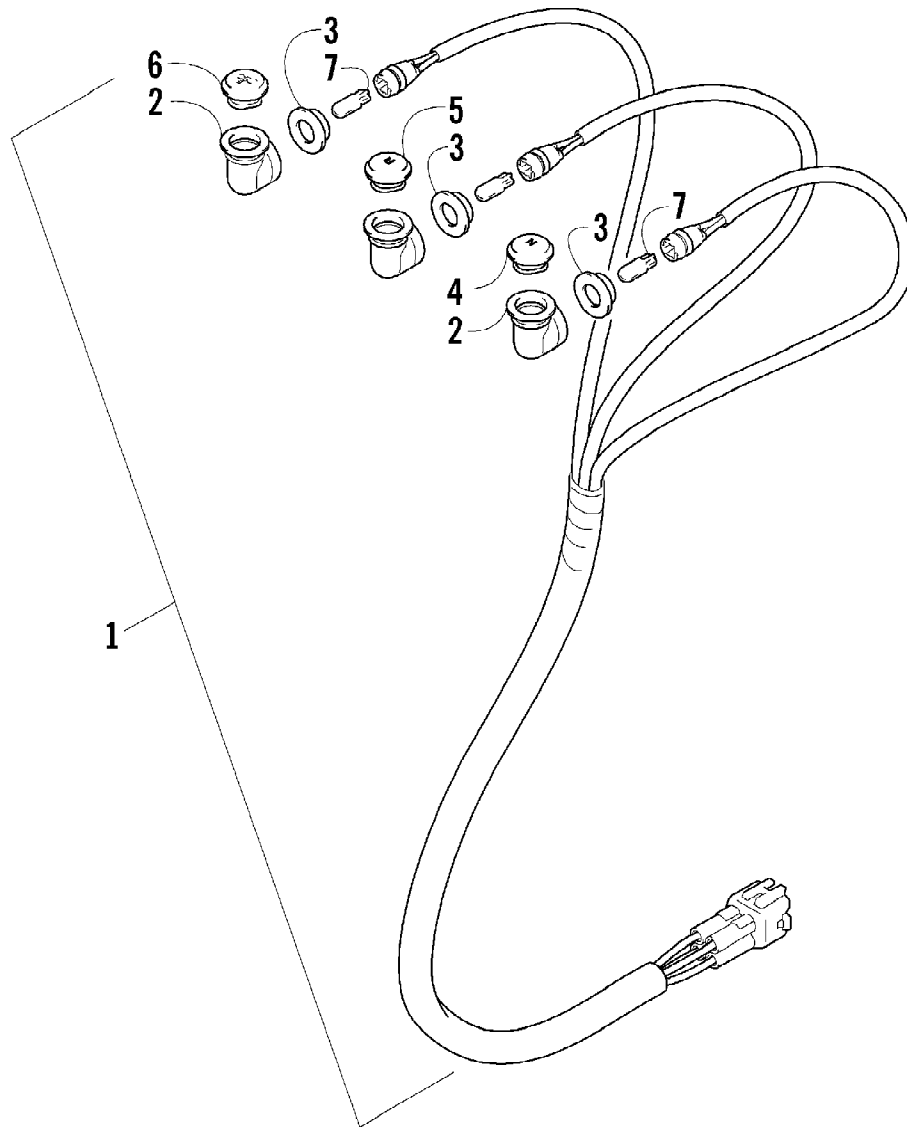


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
HEADLIGHT AND TAILLIGHT ASSEMBLIES

Page 59 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	0509-023	1		Housing, Headlight
2	0609-252	1		Bulb, Headlight - Low Beam
3	0409-055	2		Bulb, Headlight - High Beam
4	0423-488	1		Bolt, Carriage
5	0486-146	1		Harness, Adapter - Headlight
6	1406-480	1		Bracket, Mounting - Headlight
7	0423-357	2		Nut, Stamped
8	0423-501	2		Screw, Self-Tapping
9	0123-802	2		Washer
10	0423-447	2		Grommet
11	0423-487	2		Washer, Shoulder
12	0423-060	1		Clip, Tinerman
13	8424-502	1		Nut, Lock
14	0623-301	1	/P	Screw, Self-Tapping
15	8408-616	2		Screw, Cap
16	0509-022	1		Taillight Assembly (inc. 17-19)
17	0509-025	1		Housing, Taillight
18	0409-056	1		Bulb, Taillight
19	0409-057	1		Socket, Taillight
20	1406-572	2		Pad, Taillight
21	0486-138	1		Harness, Adapter - Taillight

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
INDICATOR LIGHT ASSEMBLY

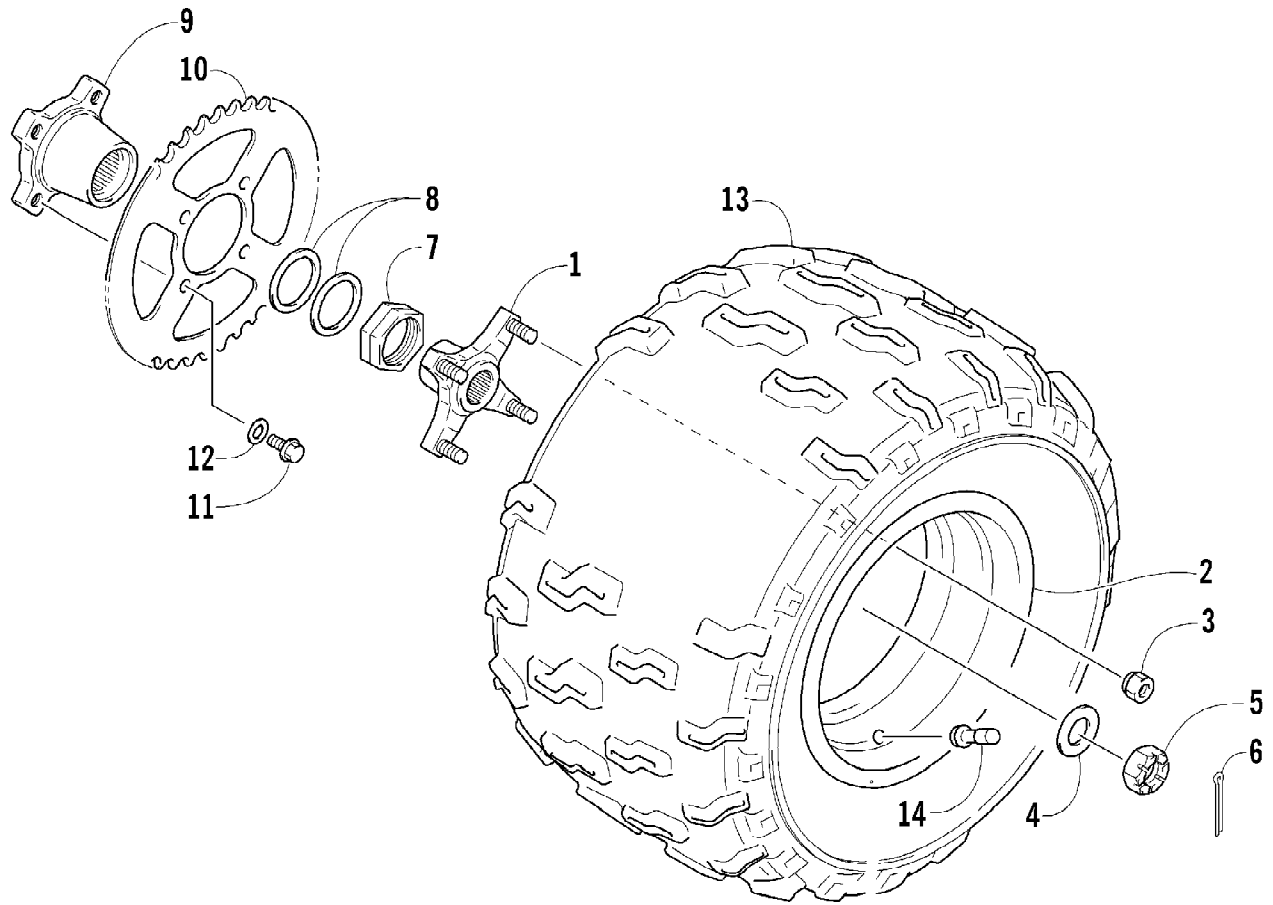


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
INDICATOR LIGHT ASSEMBLY

Page 61 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3420-008	1	/P	Light, Indicator - Assembly (inc. 2-7)
2	3409-034	3		Socket
3	3409-039	3		Ring
4	3420-005	1		Lens, Neutral
5	3420-006	1		Lens, Reverse
6	3420-007	1		Lens, Water Temperature
7	3420-009	3		Bulb, Indicator Light

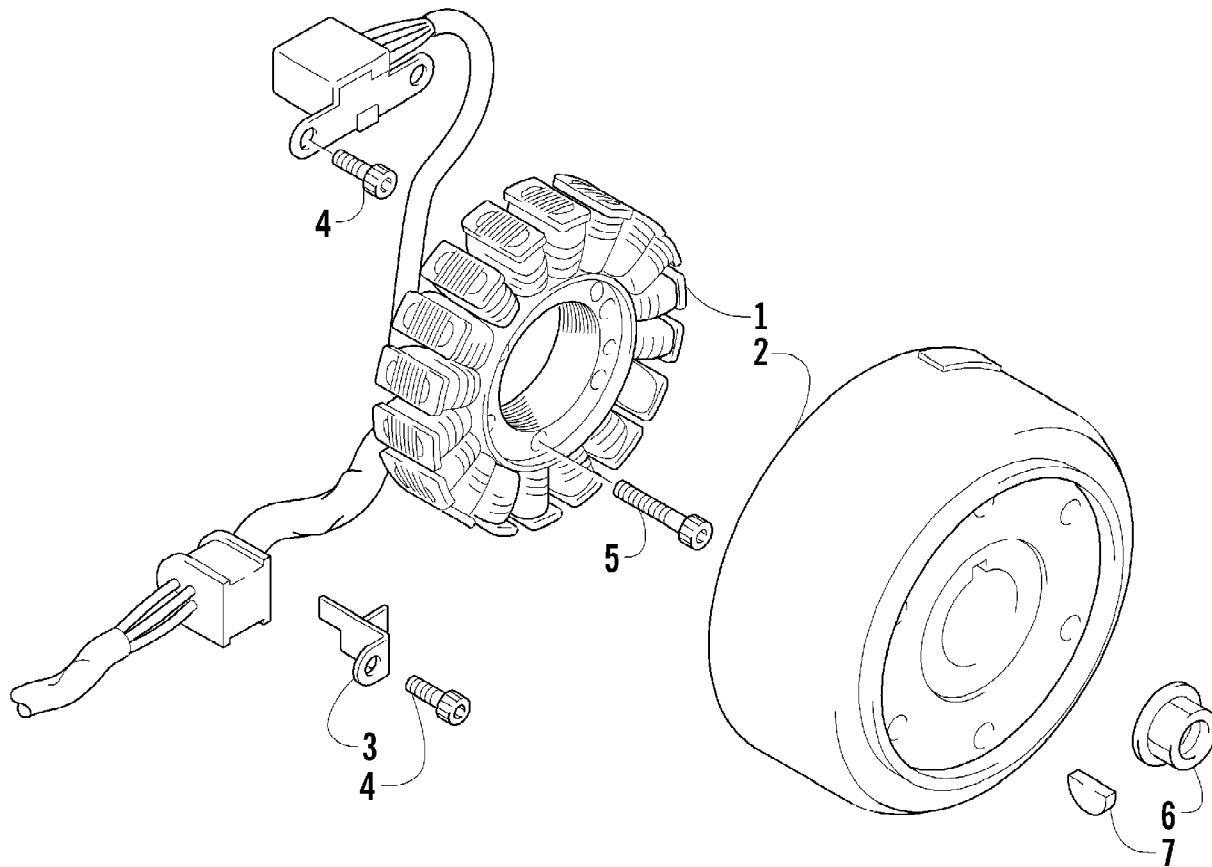
2004 400 DVX BLACK-RED (A2004DVI2AUSD)
LEFT REAR WHEEL ASSEMBLY



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
LEFT REAR WHEEL ASSEMBLY

Page 63 of 105

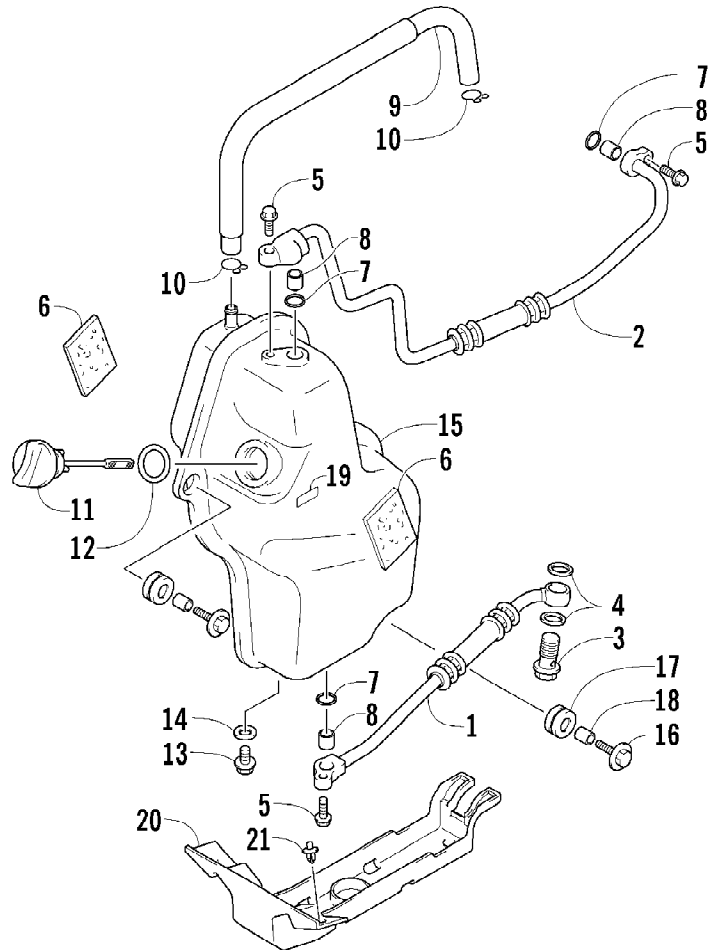
Ref #	Part Number	Qty	S/P/F	Description
1	3446-384	1		Hub, Wheel
2	3406-073	1		Wheel, Rear
3	3423-663	4		Nut
4	3423-685	1		Washer
5	3423-667	1		Nut, Hub
6	3423-609	1		Pin, Cotter
7	3423-758	1		Nut, Rear Axle
8	3423-687	2		Washer
9	3446-386	1	S	Hub, Rear Sprocket
10	3446-385	1	S	Sprocket, Rear - 40T
11	3423-642	4		Bolt
12	3423-683	4		Washer
13	3406-072	1		Tire, Rear
14	3406-008	1		Valve Assembly



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
MAGNETO ASSEMBLY

Page 65 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3409-026	1		Stator Assembly
2	3430-060	1		Rotor Assembly
3	3430-061	1		Clamp, Magneto Lead
4	3005-564	3	S	Bolt
5	3003-307	3		Bolt
6	3423-742	1		Nut
7	3004-540	1	/P	Key

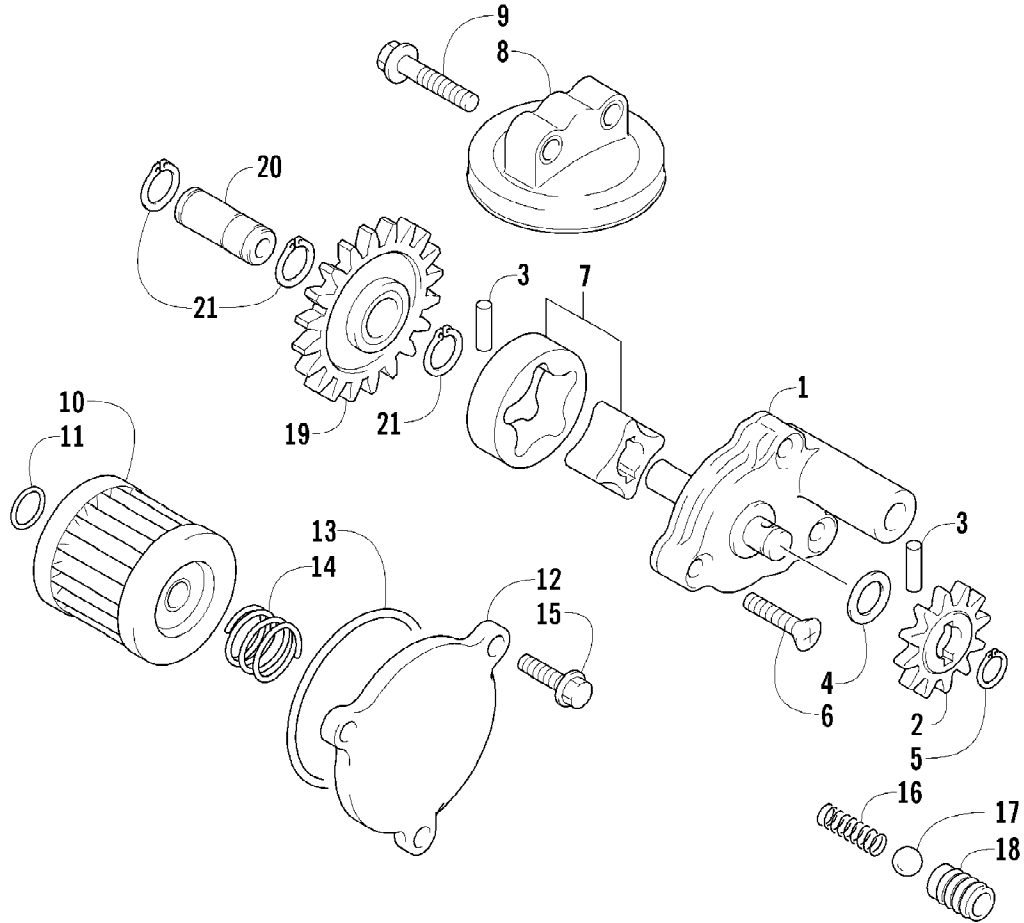


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
OIL HOSE ASSEMBLY

Page 67 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3410-016	1		Hose, Oil Tank - Right
2	3410-017	1		Hose, Oil Tank - Left
3	3423-720	1		Bolt, Union
4	3006-113	2		Gasket, Oil Hose Union
5	3004-512	3	S	Bolt
6	3423-744	2		Cushion, Oil Tank
7	3423-711	3		O-Ring, Oil Hose
8	3008-199	3	/P	Pin, Oil Tank Hose
9	3410-018	1		Hose, Oil Overflow
10	3423-723	2		Clamp, Hose
11	3470-009	1		Gauge, Oil Level
12	3423-055	1		O-Ring, Oil Level Gauge
13	3004-705	1	S	Plug, Oil Drain
14	3003-188	1	S/P	Gasket, Oil Drain Plug
15	3502-021	1		Tank, Oil
16	3423-657	2		Bolt, Oil Tank
17	3423-716	2		Cushion, Oil Tank
18	3423-692	2		Spacer, Oil Tank
19	3406-074	1		Decal, Oil Level
20	3402-882	1		Protector, Oil Tank
21	3423-423	2		Clip

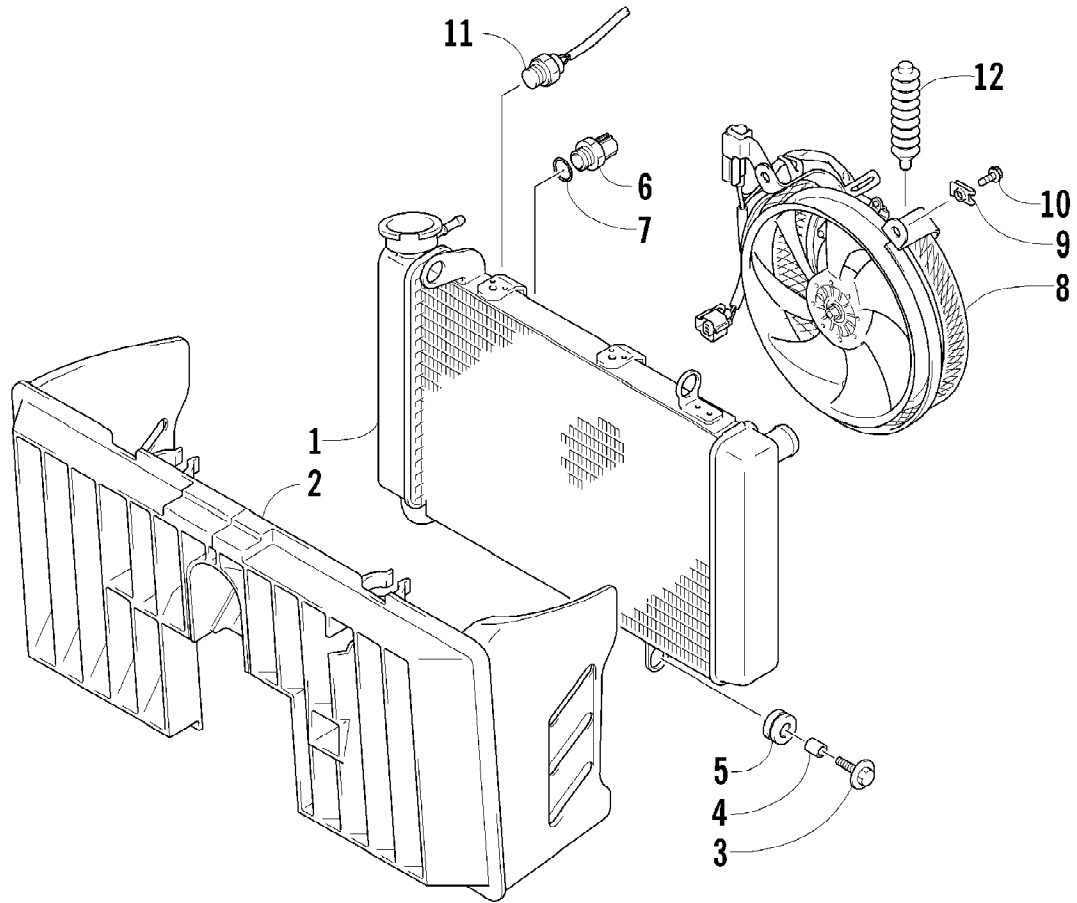
2004 400 DVX BLACK-RED (A2004DVI2AUSD)
OIL PUMP ASSEMBLY



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
OIL PUMP ASSEMBLY

Page 69 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3502-020	1		Pump, Oil - Assembly
2	3402-881	1		Gear, Driven
3	3423-046	2		Pin
4	3423-443	1		Washer
5	3423-184	1	S	Circlip
6	3004-520	3	S/P	Screw
7	3502-022	1		Rotor Set, Oil Pump
8	3502-023	1		Strainer, Oil Pump
9	3004-376	2	S/P	Bolt
10	3470-008	1		Filter, Oil
11	3423-270	1		O-Ring
12	3402-885	1		Cap, Oil Filter
13	3423-277	1		O-Ring
14	3402-238	1		Spring
15	3423-328	3	S	Bolt
16	3402-917	1		Spring
17	3402-891	1		Ball
18	3402-883	1		Seat, Oil Check Valve
19	3402-935	1		Gear, Idle - Oil Pump
20	3402-936	1		Shaft
21	3423-358	2	S	Circlip

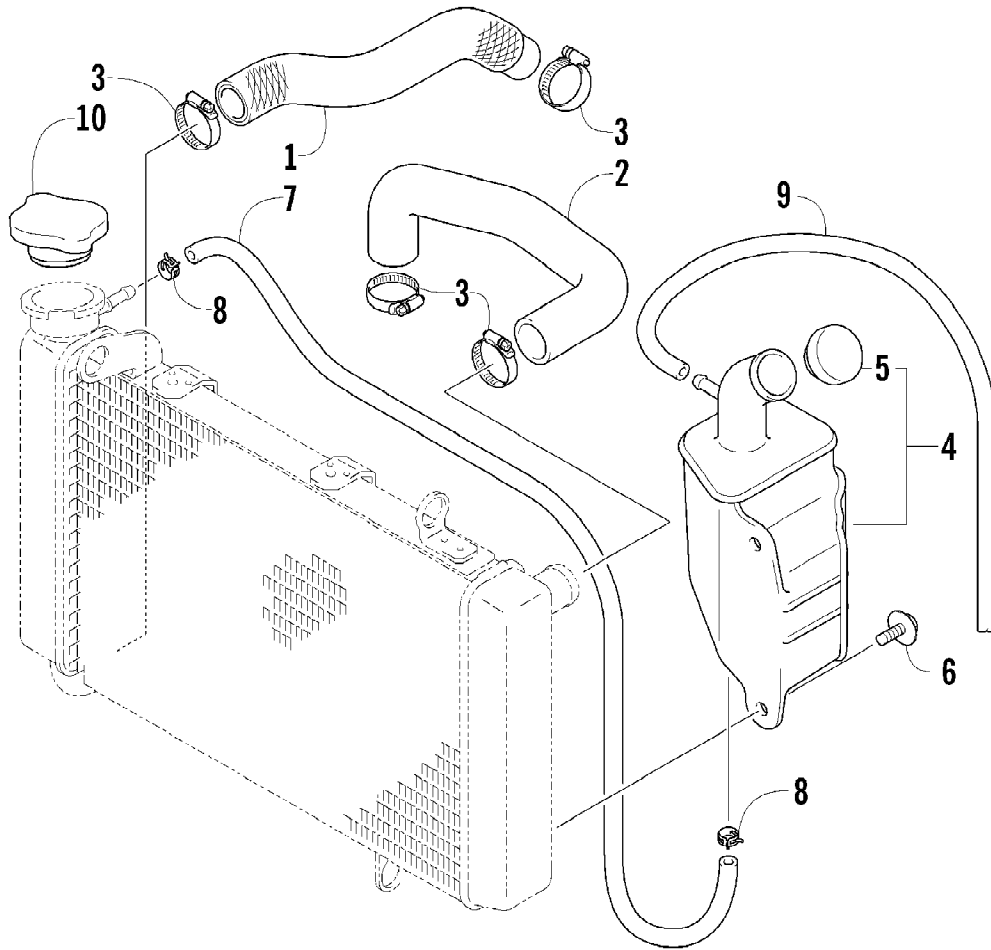


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
RADIATOR ASSEMBLY

Page 71 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3413-026	1		Radiator
2	3413-028	1		Cover, Radiator
3	3423-657	3		Bolt
4	3423-692	3		Spacer
5	3423-716	3		Cushion
6	3409-024	1		Switch, Radiator Fan (inc. 7)
7	3423-576	1		O-Ring
8	3413-035	1		Fan, Radiator
9	3423-741	3		Nut
10	3004-339	3	S/P	Bolt
11	3409-035	1		Switch, Temperature
12	3402-937	1		Boot, Radiator Fan

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
RADIATOR HOSE ASSEMBLY

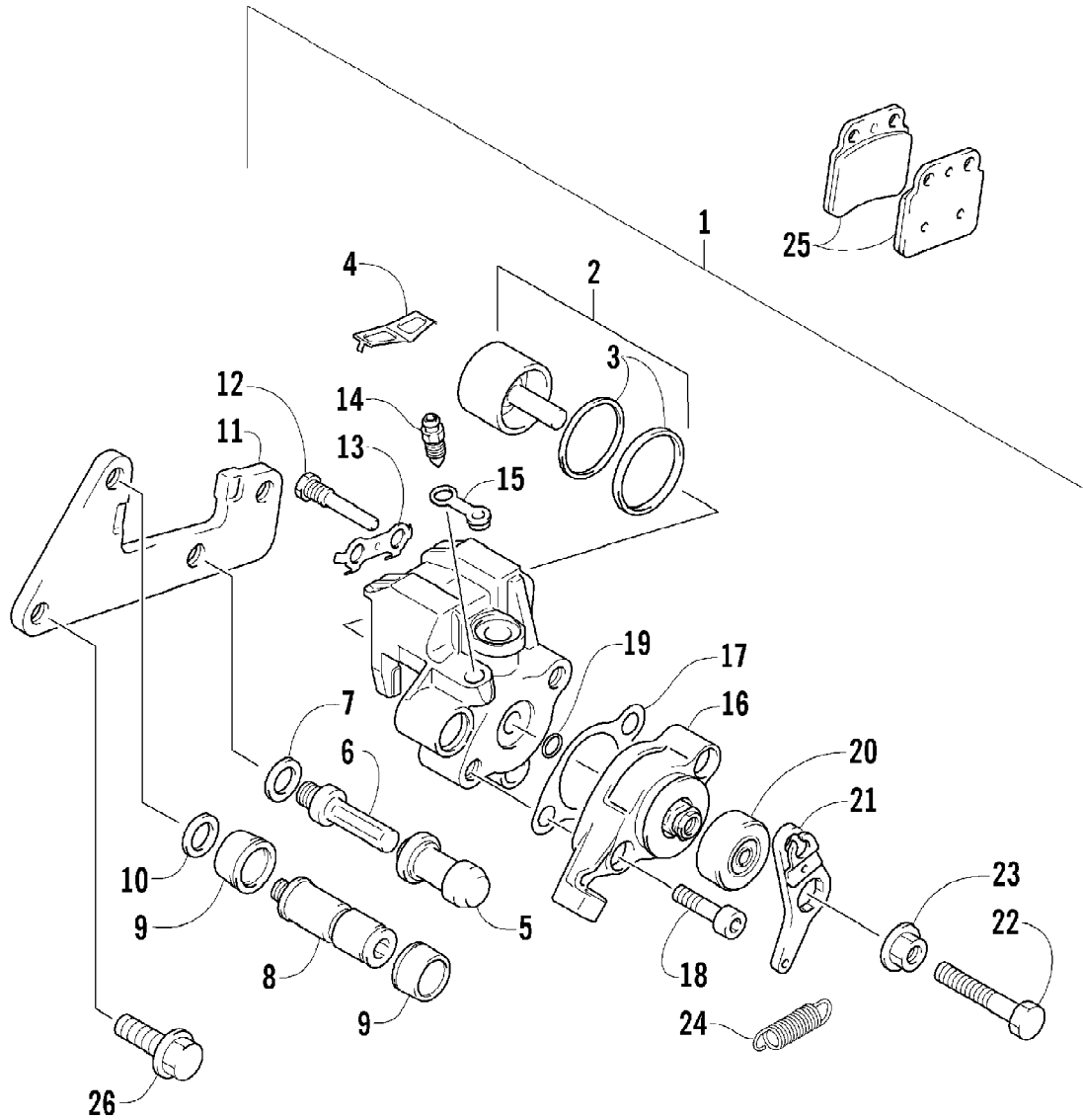


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
RADIATOR HOSE ASSEMBLY

Page 73 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3413-029	1		Hose, Radiator Inlet
2	3413-030	1		Hose, Radiator Outlet
3	3006-324	4		Clamp
4	3413-031	1		Reservoir (inc. 5)
5	3413-032	1		Cap, Reservoir
6	3423-654	2		Screw
7	3413-034	1		Hose, Inlet
8	3423-480	2		Clip
9	3413-033	1		Hose, Overflow
10	3413-027	1		Cap

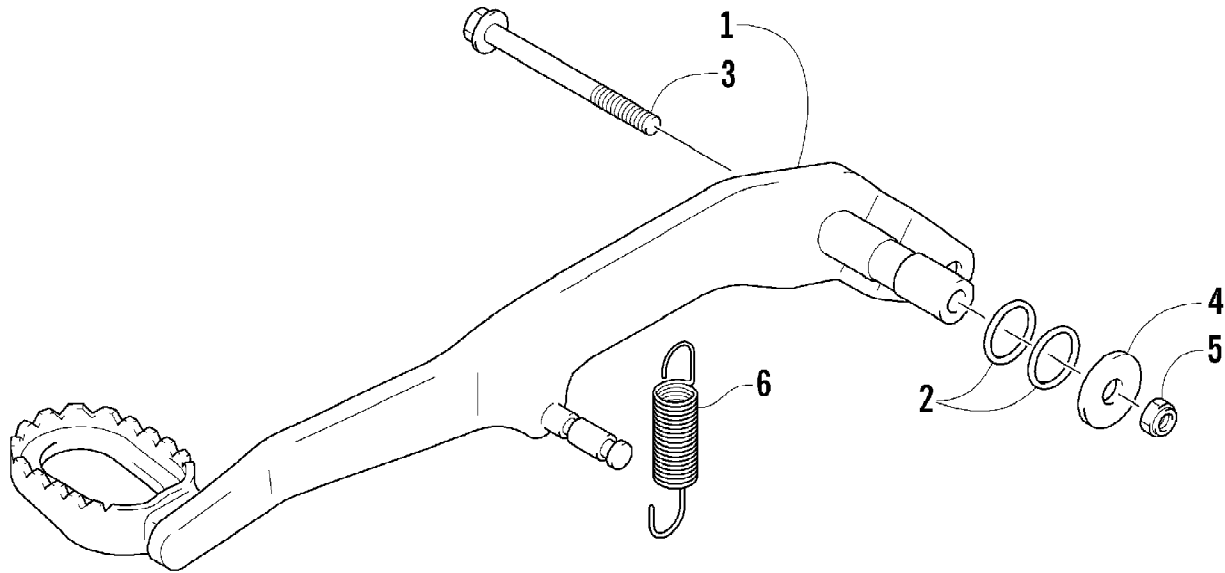
2004 400 DVX BLACK-RED (A2004DVI2AUSD)
REAR BRAKE ASSEMBLY



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
 REAR BRAKE ASSEMBLY

Page 75 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3406-076	1		Caliper Assembly, Rear (inc. 2-24)
2	3406-078	1		Piston Set (inc. 3)
3	3406-077	1		Seal Set
4	3406-036	1		Spring, Pad
5	3406-043	1		Boot
6	3423-584	1		Bolt
7	3406-035	1		Washer
8	3423-762	1		Pin
9	3406-033	2		Boot
10	3406-034	1		Washer
11	3406-128	1		Bracket
12	3406-038	2		Pin
13	3406-039	1		Washer
14	3406-025	1		Valve, Bleed
15	3406-026	1		Cap, Bleed Valve
16	3406-129	1		Actuator, Parking Brake
17	3406-080	1		Gasket
18	3423-763	2		Bolt
19	3423-592	1		O-Ring
20	3406-081	1		Boot
21	3406-130	1		Arm
22	3423-760	1		Bolt
23	3423-593	1		Nut
24	3423-595	1		Spring
25	3406-075	1		Pad Set
26	3423-632	2		Bolt

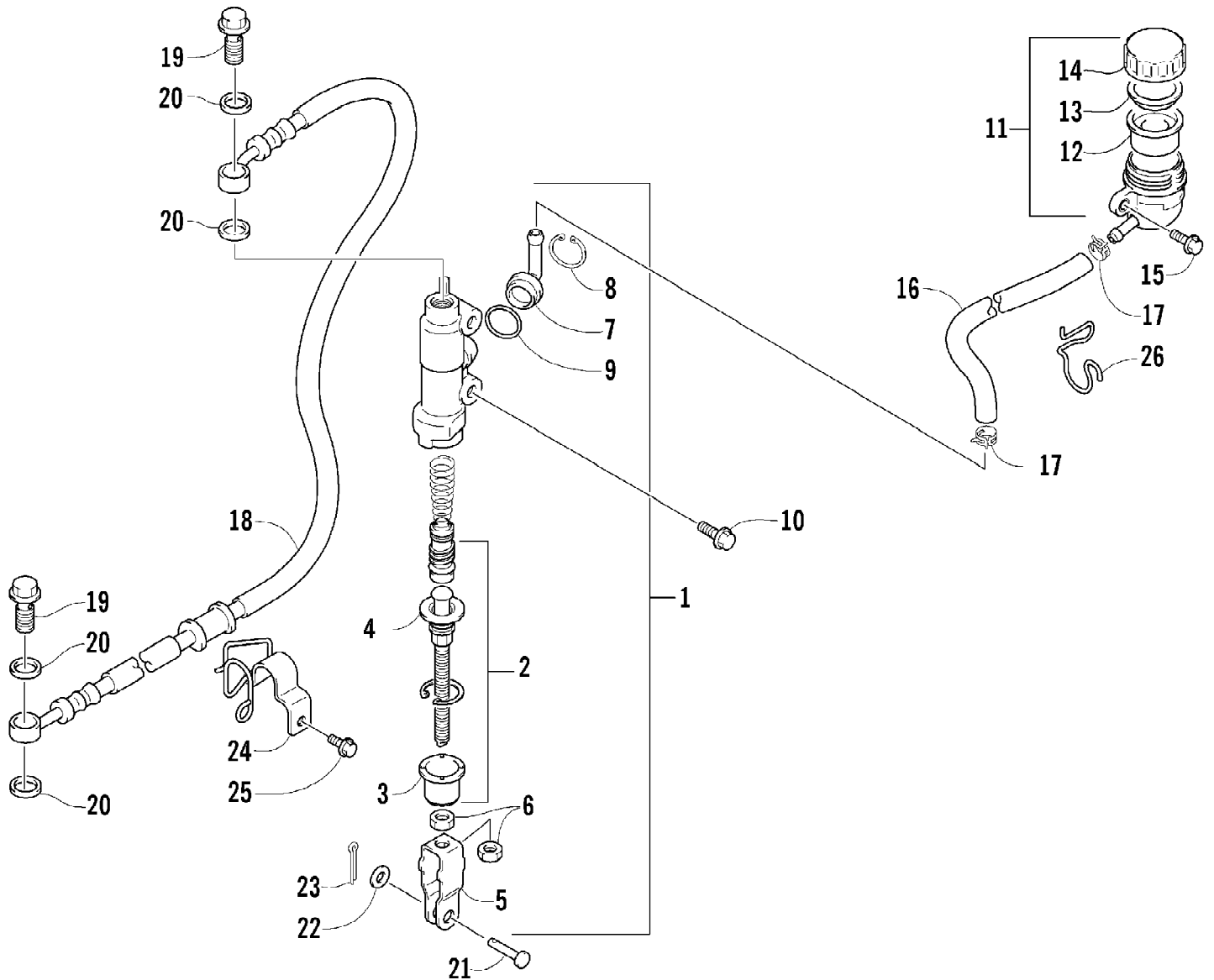


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
REAR BRAKE PEDAL ASSEMBLY

Page 77 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3406-007	1		Pedal, Brake
2	3423-712	2		O-Ring
3	3423-601	1		Bolt
4	3423-674	1		Washer
5	3423-623	1	S	Nut
6	3502-024	1		Spring, Return

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
REAR MASTER CYLINDER ASSEMBLY

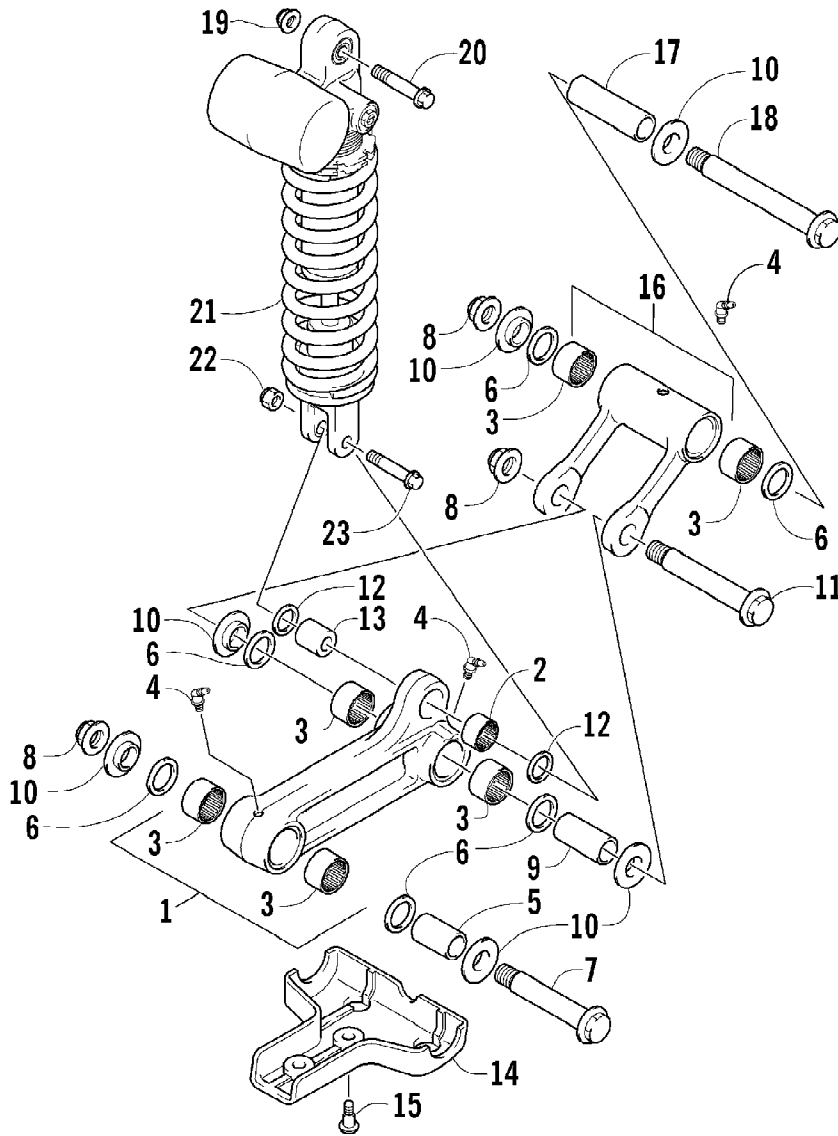


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
 REAR MASTER CYLINDER ASSEMBLY

Page 79 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3406-083	1		Master Cylinder Assembly (inc. 2-9)
2	3406-084	1		Piston Set (inc. 3)
3	3402-887	1		Boot
4	3406-089	1		Rod, Push
5	3402-970	1		Yoke
6	3423-599	2		Nut
7	3406-090	1		Fitting, Elbow
8	3423-596	1		Circlip
9	3423-597	1		O-Ring
10	3423-628	2		Bolt
11	3406-132	1		Reservoir (inc. 12-14)
12	3406-085	1		Diaphragm
13	3406-086	1		Plate
14	3406-087	1		Cap
15	3423-112	1	S	Bolt
16	3410-015	1		Hose - Reservoir/Master Cylinder
17	3004-193	2		Clamp, Hose
18	3402-969	1		Hose, Brakeline
19	3423-719	2		Bolt, Union
20	3006-112	4		Washer
21	3423-703	1		Pin
22	0693-556	1		Washer
23	3423-606	1		Pin, Cotter
24	3423-761	1		Clamp, Brake Hose
25	3423-600	1		Bolt
26	3406-091	1		Guide, Hose

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
REAR SUSPENSION ASSEMBLY



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
 REAR SUSPENSION ASSEMBLY

Page 81 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3406-061	1		Arm, Front (inc. 2 and four No. 3)
2	3406-095	1		Bearing
3	3406-096	6	/P	Bearing
4	3423-626	3		Fitting, Grease
5	3406-060	1		Spacer
6	3406-063	6		Seal, Dust
7	3423-591	1		Bolt
8	3423-670	3		Nut
9	3406-065	1		Spacer
10	3406-066	6		Spacer
11	3423-590	1		Bolt
12	3406-100	2		Seal
13	3406-068	1		Spacer, Rear
14	3406-067	1		Guard, Front Arm
15	3423-662	2		Screw
16	3406-157	1		Arm, Rear (inc. two No. 3)
17	3406-064	1		Spacer
18	3423-589	1		Bolt
19	3423-457	1	S	Nut
20	3423-588	1		Bolt, Upper
21	3406-158	1		Shock Assembly - Rear
22	3423-669	1		Nut, Lower
23	3423-787	1		Bolt, Lower

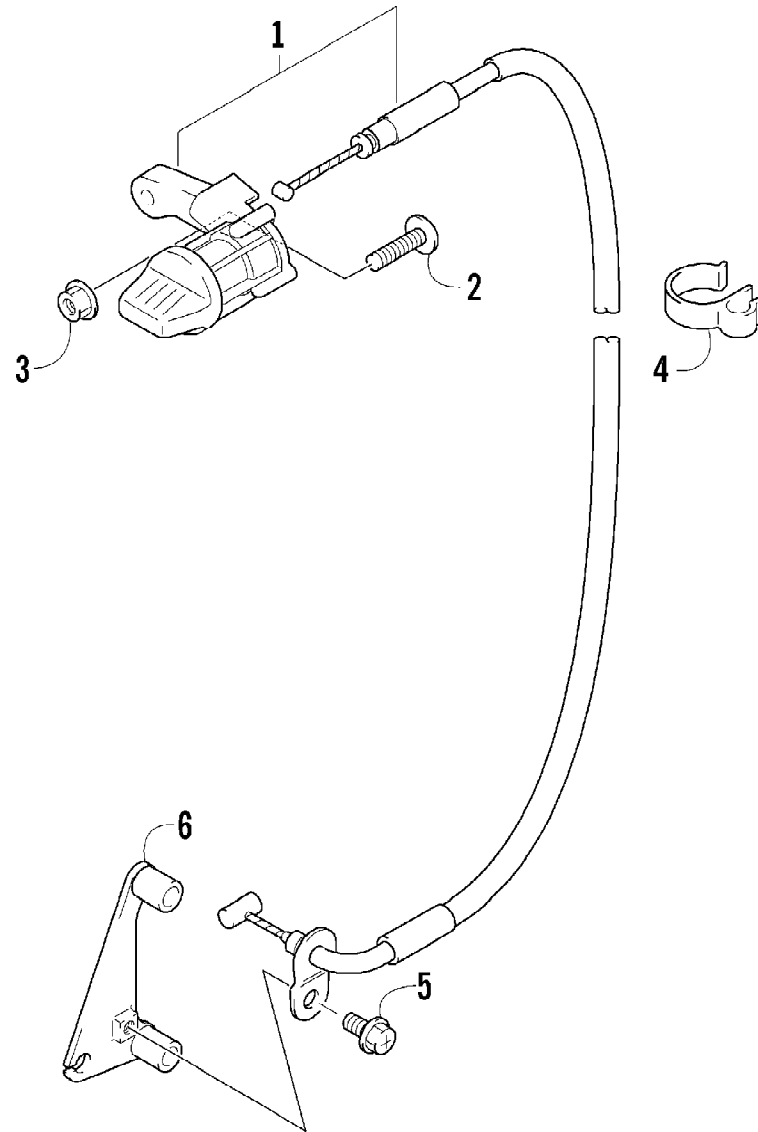
No
Diagram
Available

Parts List
Only

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
RELATED ITEMS

Page 83 of 105

Ref #	Part Number	Qty	S/P/F	Description
	0436-541	1		A-Arm Guard Kit
	0436-544	1		Bars Kit - Nerf/Black Web
	0436-540	1		Bumper Kit (Front)
	4248-416	1		Fender Kit - Carbon Fiber
	4248-419	1		Fender Kit - Chrome
	4248-421	1		Fender Kit - Green Chrome
	4248-418	1		Fender Kit - Green Marble
	4248-420	1		Fender Kit - Red Chrome
	4248-417	1		Fender Kit - Red Marble
	4248-423	1		Fender Kit - Smoke Chrome
	0436-014	1	/P	Flag Kit
	0436-545	1		Frame Guard Kit (Side)
	2257-205	1		Illustrated Parts Manual
	2257-026	1		Manuel d'utilisation (F)
	0436-005	1	S	Oil - 10W-40
	0436-003	1	S	Oil - 5W-30
	2256-987	1	/P	Operator's Manual (E)
	0436-542	1		Skid Plate Kit (Center)
	0436-543	1		Skid Plate Kit (Rear)
	0436-042	1		Tire Repair Kit - Deluxe

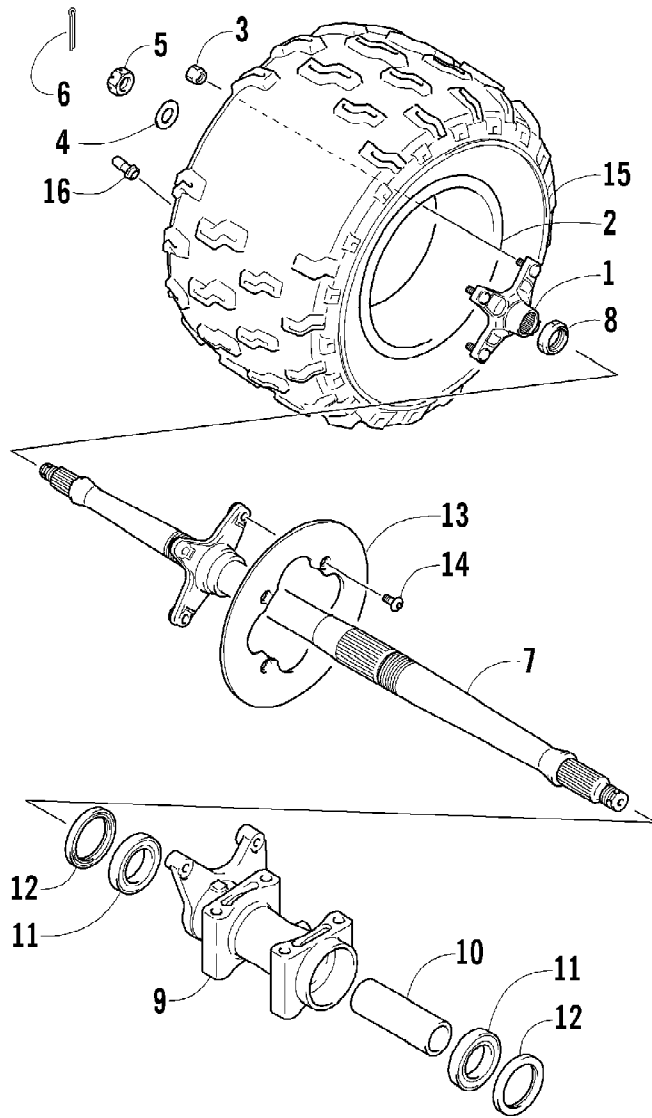


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
REVERSE LOCK ASSEMBLY

Page 85 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3502-026	1		Knob, Reverse Lock - Assembly
2	3423-603	1	S	Screw
3	3006-700	1		Nut
4	3423-734	2		Clip
5	3423-604	1		Bolt
6	3406-116	1	S	Bracket, Reverse Cable

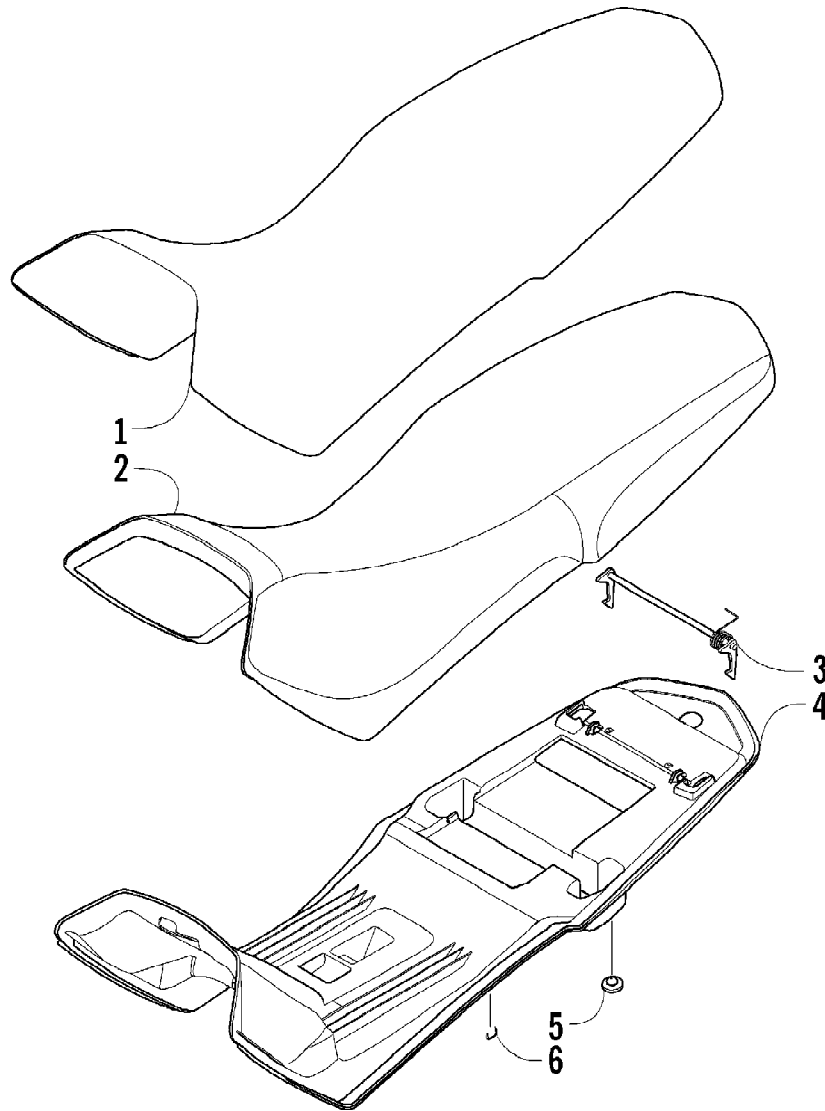
2004 400 DVX BLACK-RED (A2004DVI2AUSD)
RIGHT REAR WHEEL ASSEMBLY



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
RIGHT REAR WHEEL ASSEMBLY

Page 87 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3446-384	1		Hub, Wheel
2	3406-073	1		Wheel, Rear
3	3423-663	4		Nut
4	3423-685	1		Washer
5	3423-667	1		Nut, Hub
6	3423-609	1		Pin, Cotter
7	3446-387	1		Axle, Rear
8	3423-759	1		Nut, Rear Axle
9	3406-126	1	S	Housing, Rear Axle Bearing
10	3406-127	1		Spacer, Rear Axle Bearing
11	3406-092	2		Bearing, Rear Axle
12	3406-099	2		Seal, Dust
13	3406-079	1		Disc, Brake
14	3423-649	4		Bolt
15	3406-072	1		Tire, Rear
16	3406-008	1		Valve Assembly

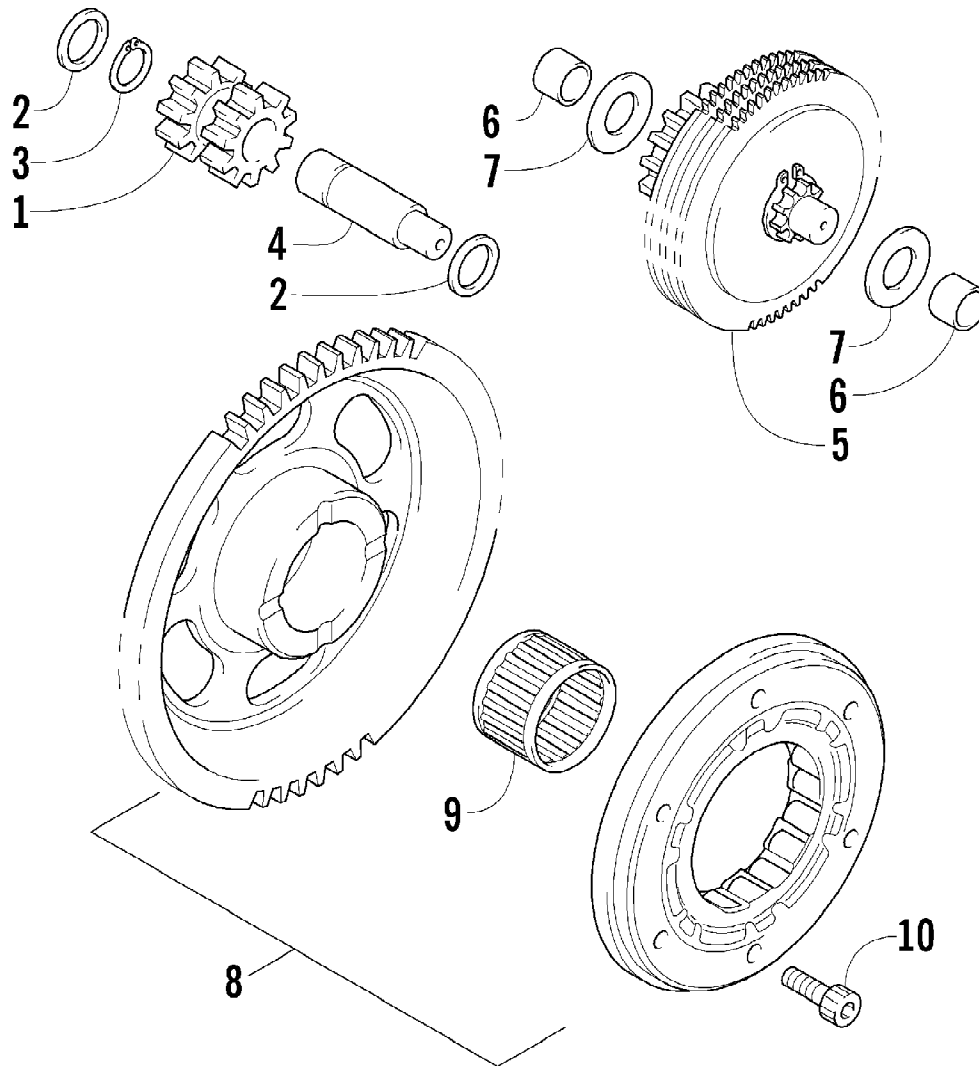


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
SEAT ASSEMBLY

Page 89 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	1506-297	1		Cover, Seat
2	1506-298	1		Foam, Seat
3	1506-359	1		Latch, Seat
4	1506-299	1		Base, Seat (inc. 5)
5	0406-877	3	/P	Bumper, Seat
6	0624-528	AR	/P	Staple

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
STARTER CLUTCH ASSEMBLY

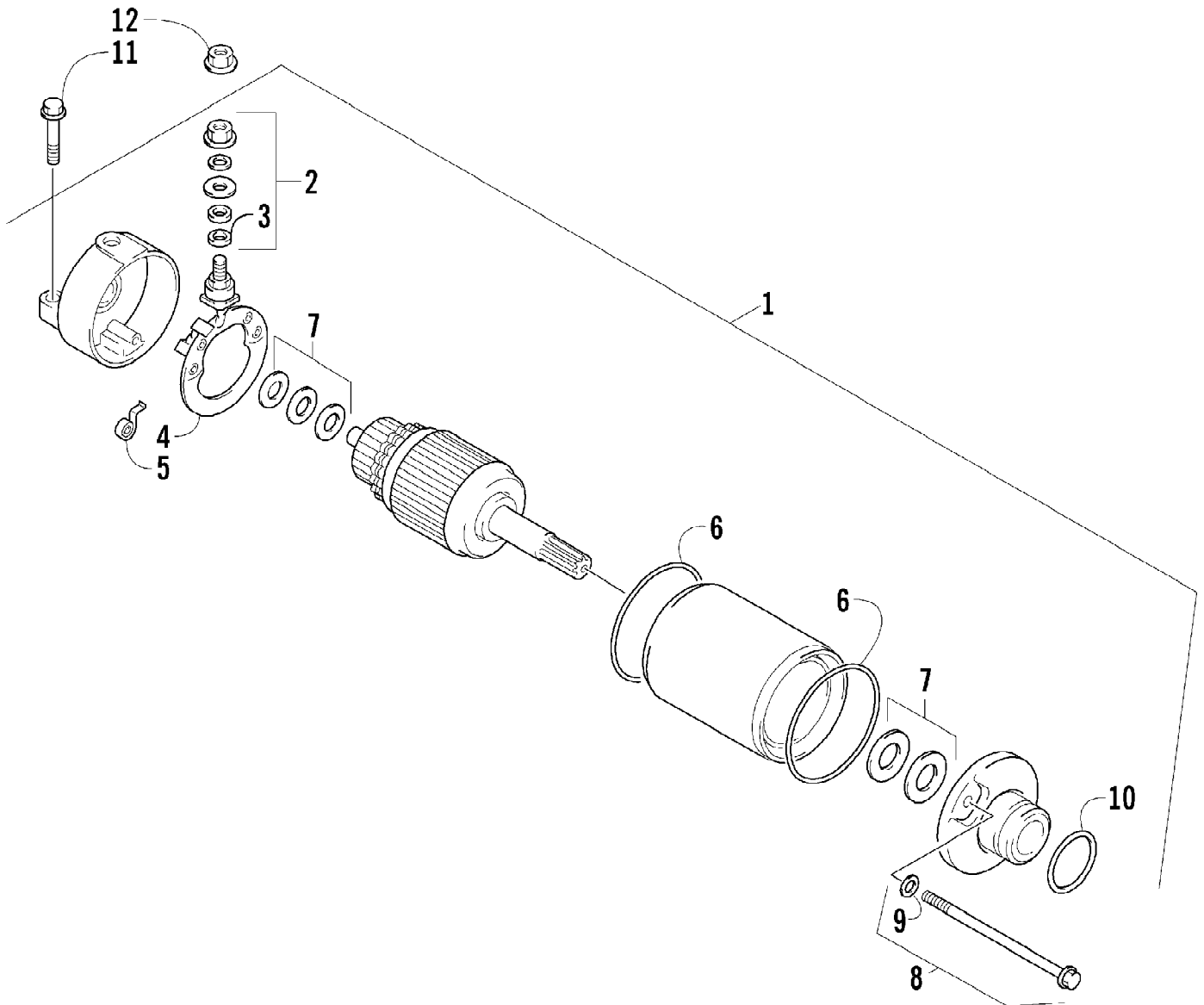


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
STARTER CLUTCH ASSEMBLY

Page 91 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3402-924	1		Gear, Starter Idle - No. 1
2	3423-699	2		Washer
3	3423-358	1	S	Circlip
4	3423-738	1		Pin
5	3445-032	1		Limiter, Starter Idle Gear
6	3402-125	2		Bushing
7	3423-616	2	S	Washer
8	3445-031	1		Clutch, Starter (inc. 9)
9	3402-222	1		Bearing
10	3423-614	6	S	Bolt

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
STARTER MOTOR ASSEMBLY



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
STARTER MOTOR ASSEMBLY

Page 93 of 105

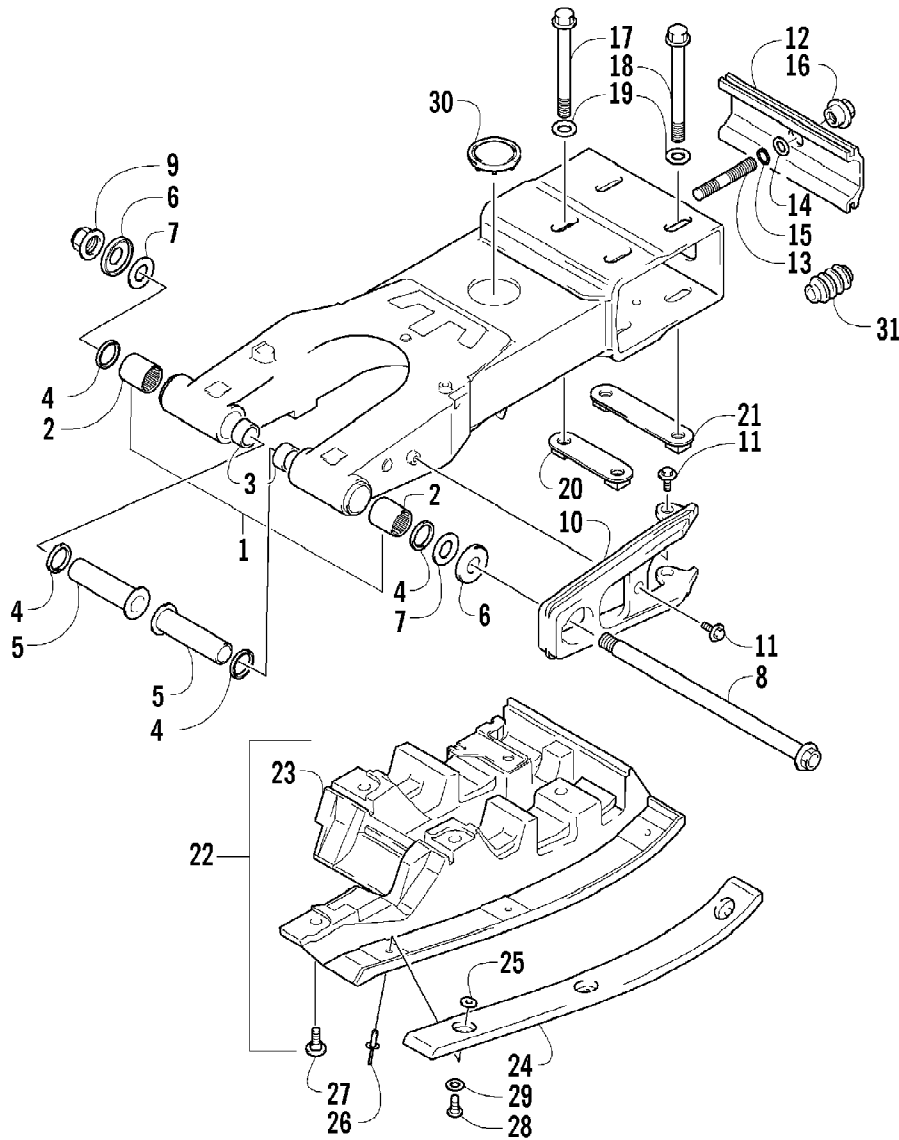
Ref #	Part Number	Qty	S/P/F	Description
1	3445-033	1		Motor, Starter (inc. 2-10)
2	3402-671	1		Brush Terminal Set
3	3008-164	1		O-Ring
4	3402-672	1		Brush Holder Set
5	3008-551	2		Brush Spring
6	3423-497	2		O-Ring
7	3008-099	1		Washer Set
8	3423-536	2		Through-Bolt (inc. 9)
9	3423-496	2		O-Ring
10	3423-272	1		O-Ring
11	3004-756	2	S	Bolt
12	3423-195	1	/P	Nut

2004 400 DVX BLACK-RED (A2004DVI2AUSD)
STEERING POST ASSEMBLY

Page 95 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3405-010	1		Post, Steering
2	3405-014	2		Seal, Dust - Steering Post Holder
3	3405-013	2	/P	Holder, Steering Post
4	3423-602	2		Bolt
5	3423-055	1		O-Ring
6	3405-038	1		Bushing, Steering Post
7	3405-011	1	S	Seal, Dust - Steering Post - Upper
8	3405-012	1	S	Seal, Dust - Steering Post - Lower
9	3423-676	1		Washer
10	3423-624	1		Nut
11	3423-607	1	S	Pin, Cotter
12	3405-027	2		Clamp, Handlebar - Lower
13	3405-028	2		Clamp, Handlebar - Upper
14	3004-498	4	S	Bolt
15	3423-682	4		Washer

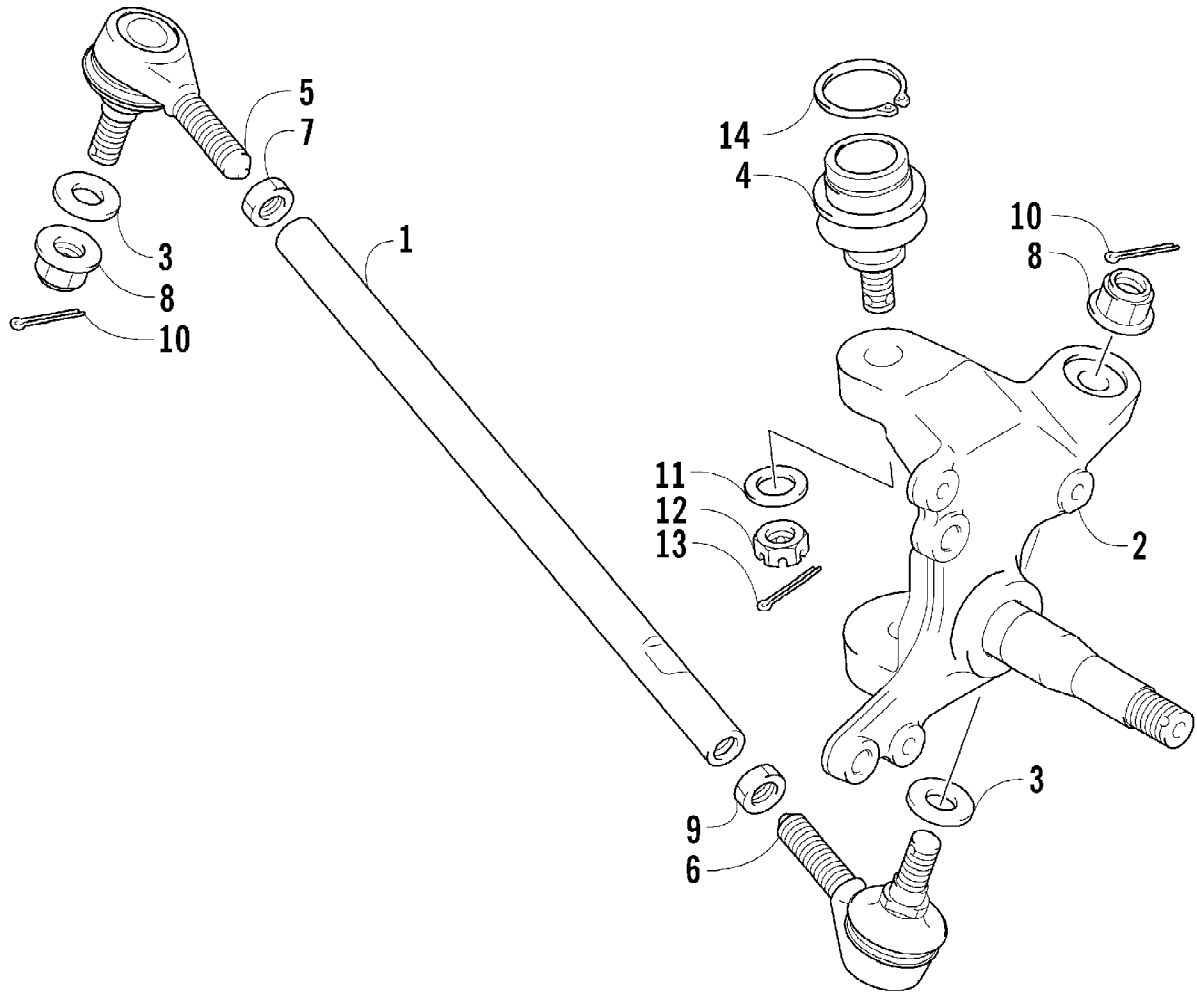
2004 400 DVX BLACK-RED (A2004DVI2AUSD)
SWING ARM ASSEMBLY



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
SWING ARM ASSEMBLY

Page 97 of 105

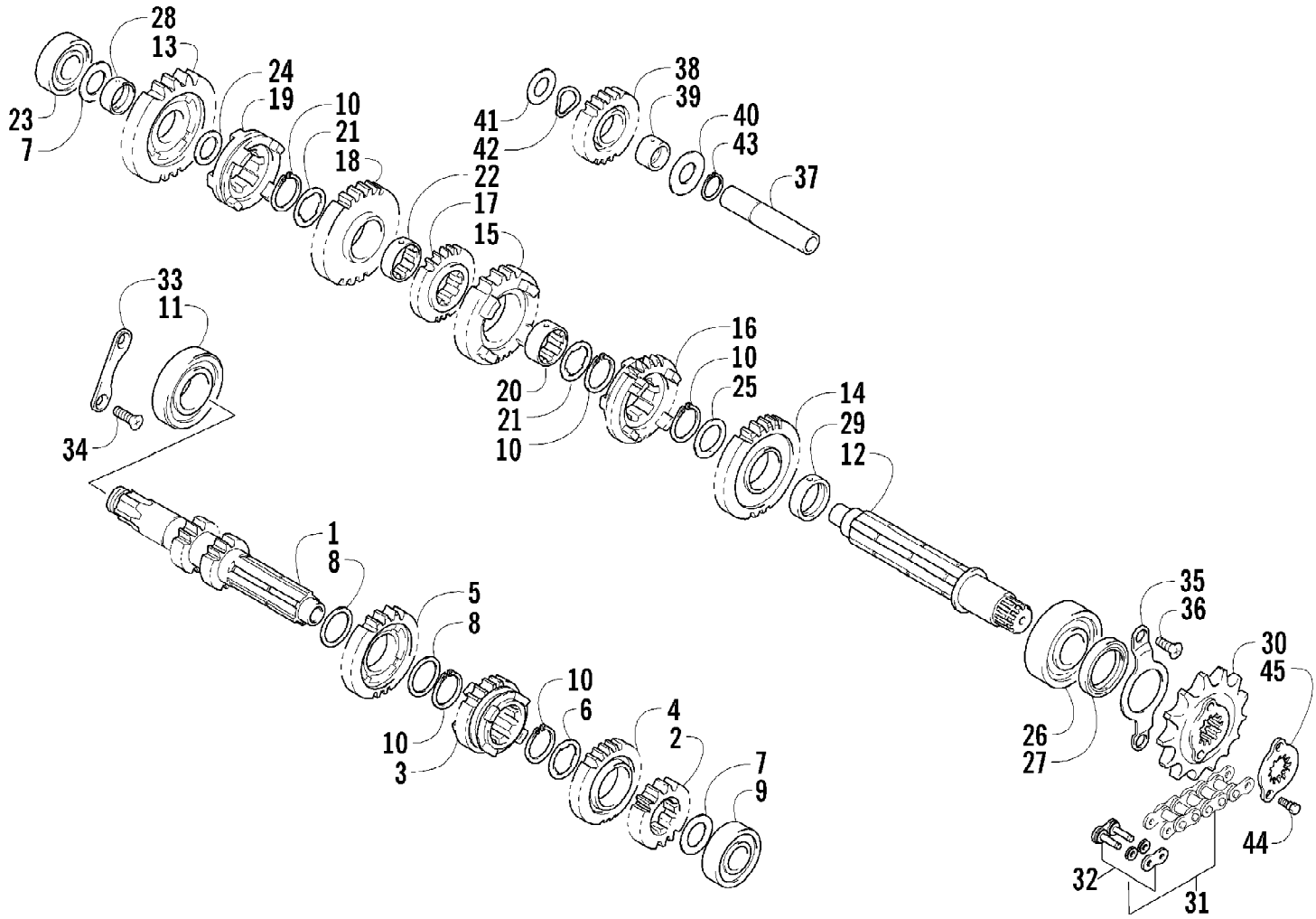
Ref #	Part Number	Qty	S/P/F	Description
1	3406-050	1		Arm, Swing (inc. 2-3)
2	3406-133	2		Bearing
3	3406-053	2		Bushing
4	3406-102	4		Seal, Bearing
5	3406-052	2		Spacer
6	3406-054	2		Cover, Dust
7	3423-618	2		Washer, Thrust
8	3406-051	1		Shaft, Pivot
9	3423-625	1	S	Nut
10	3406-055	1		Slide, Chain
11	3423-656	3		Bolt
12	3446-383	1		Plate, Chain Adjuster
13	3423-650	1		Bolt, Chain Adjuster
14	3423-679	1		Washer, Chain Adjuster Nut
15	3423-190	1	S	Circlip
16	3423-757	1		Nut, Chain Adjuster
17	3423-643	2		Bolt
18	3423-644	2		Bolt
19	3423-677	4		Washer
20	3423-586	1		Plate
21	3423-587	1		Plate
22	3406-056	1		Guard, Swing Arm - Assembly (inc. 23-26)
23	3406-057	1		Guard, Swing Arm
24	3406-058	1		Slide, Chain - Swing Arm Guard
25	3423-671	3		Washer
26	3423-704	3		Rivet
27	3423-756	3		Bolt
28	3423-648	2		Bolt
29	3004-278	2	S/P	Washer
30	3406-123	1		Cap, Swing Arm
31	3406-124	1		Boot, Chain Adjuster Bolt



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
TIE ROD ASSEMBLY

Page 99 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3405-009	2		Tie Rod
2	3405-005	1		Knuckle, Steering - Right
2	3405-006	1		Knuckle, Steering - Left
3	3423-681	4		Washer, Rod End Lock
4	3405-004	2		End, Knuckle - Upper
5	3405-008	2		Ball Joint - Left
6	3405-007	2		Ball Joint - Right
7	3423-664	2		Nut, Tie Rod - Left
8	3423-620	4	S	Nut
9	3423-665	2		Nut, Tie Rod - Right
10	3423-607	4	S	Pin, Cotter
11	3004-417	4	S/P	Washer
12	3423-621	4	S	Nut
13	0693-683	4		Pin, Cotter
14	3423-193	2	S/P	Circlip

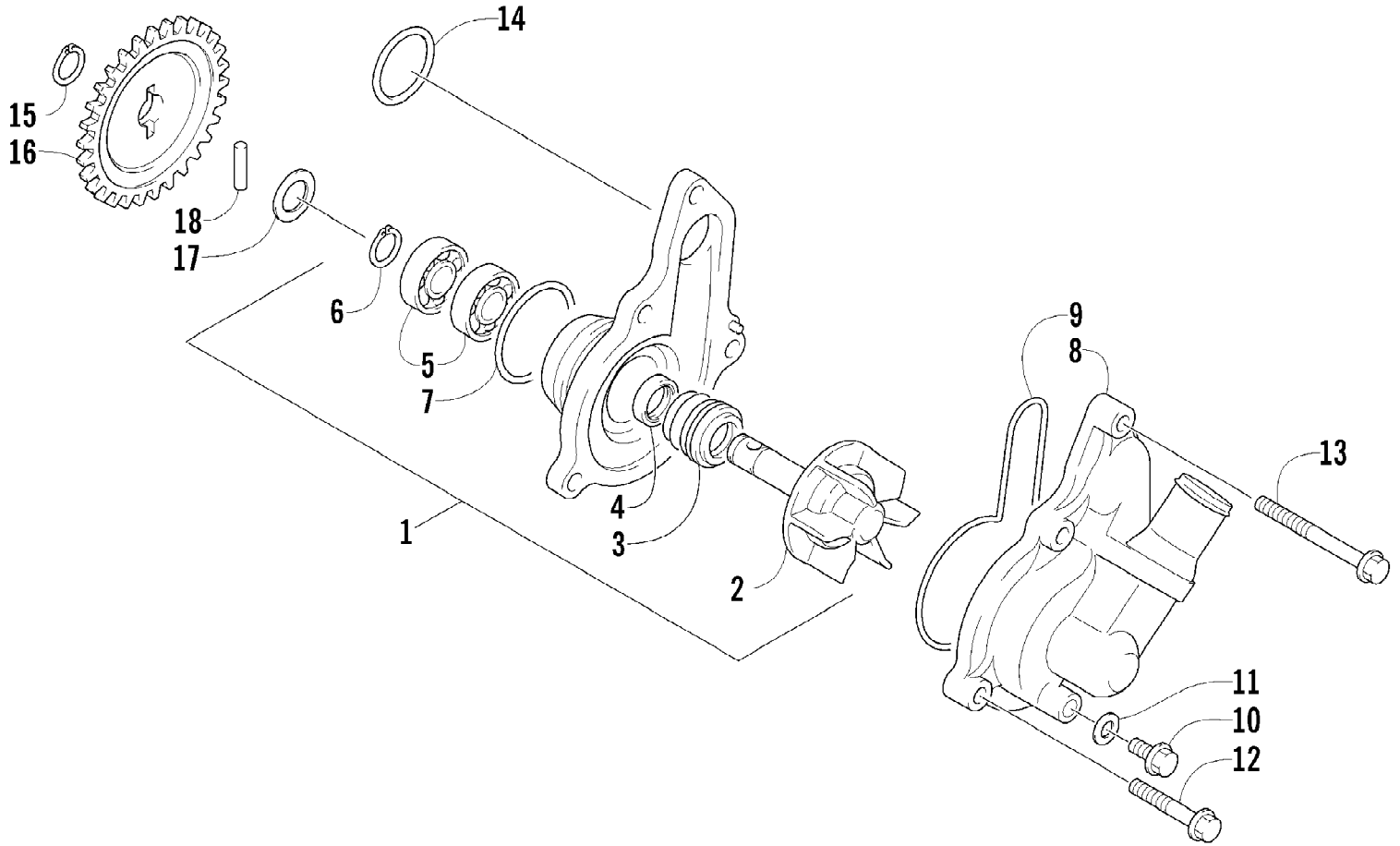


2004 400 DVX BLACK-RED (A2004DVI2AUSD)
TRANSMISSION ASSEMBLY

Page 101 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3402-942	1		Countershaft
2	3402-943	1		Gear, 2nd Drive - 18T
3	3446-362	1		Gear, 3rd Drive - 21T
4	3446-363	1		Gear, 4th Drive - 23T
5	3446-364	1		Gear, 5th Drive - 26T
6	3423-689	1		Washer
7	3423-702	2		Washer
8	3402-382	2		Washer
9	3402-975	1		Bearing, Countershaft - Left
10	3423-066	5	/P	Circlip
11	3402-976	1		Bearing, Countershaft - Right
12	3435-099	1		Driveshaft
13	3446-365	1		Gear, 1st Driven - 33T
14	3446-366	1		Gear, 2nd Driven - 30T
15	3402-944	1		Gear, 3rd Driven - 26T
16	3402-945	1		Gear, 4th Driven - 23T
17	3402-946	1		Gear, 5th Driven - 22T
18	3402-950	1		Gear, Reverse Driven - 28T
19	3402-951	1		Dog, Reverse
20	3446-380	1		Bushing, 3rd Driven Gear
21	3423-036	2		Washer
22	3446-273	1	/P	Bushing, Reverse Driven Gear
23	3003-320	1	/P	Bearing, Driveshaft - Right
24	3402-195	1		Washer
25	3423-421	1	/P	Washer
26	3402-903	1		Bearing, Driveshaft - Left
27	3402-912	1		Seal, Oil - Driveshaft
28	3402-915	1		Bushing, 1st Driven Gear
29	3402-230	1		Bushing, 2nd Driven Gear
30	3446-377	1		Sprocket, Engine - 14T
31	3446-378	1		Chain Assembly (inc. 32)
32	3446-379	1		Joint Set
33	3446-367	1		Retainer, Countershaft - Right
34	3423-018	2		Screw
35	3446-368	1		Retainer, Driveshaft Oil Seal
36	3423-659	2		Bolt, Retainer
37	3402-947	1		Shaft, Reverse Idle
38	3402-948	1		Gear, Reverse Idle - 24T
39	3402-949	1		Bushing, Reverse Idle Gear
40	3402-209	1		Washer
41	3423-701	1		Washer
42	3423-686	1		Washer, Wave
43	3423-518	1		Circlip
44	3423-651	2		Bolt
45	3402-961	1		Plate, Sprocket

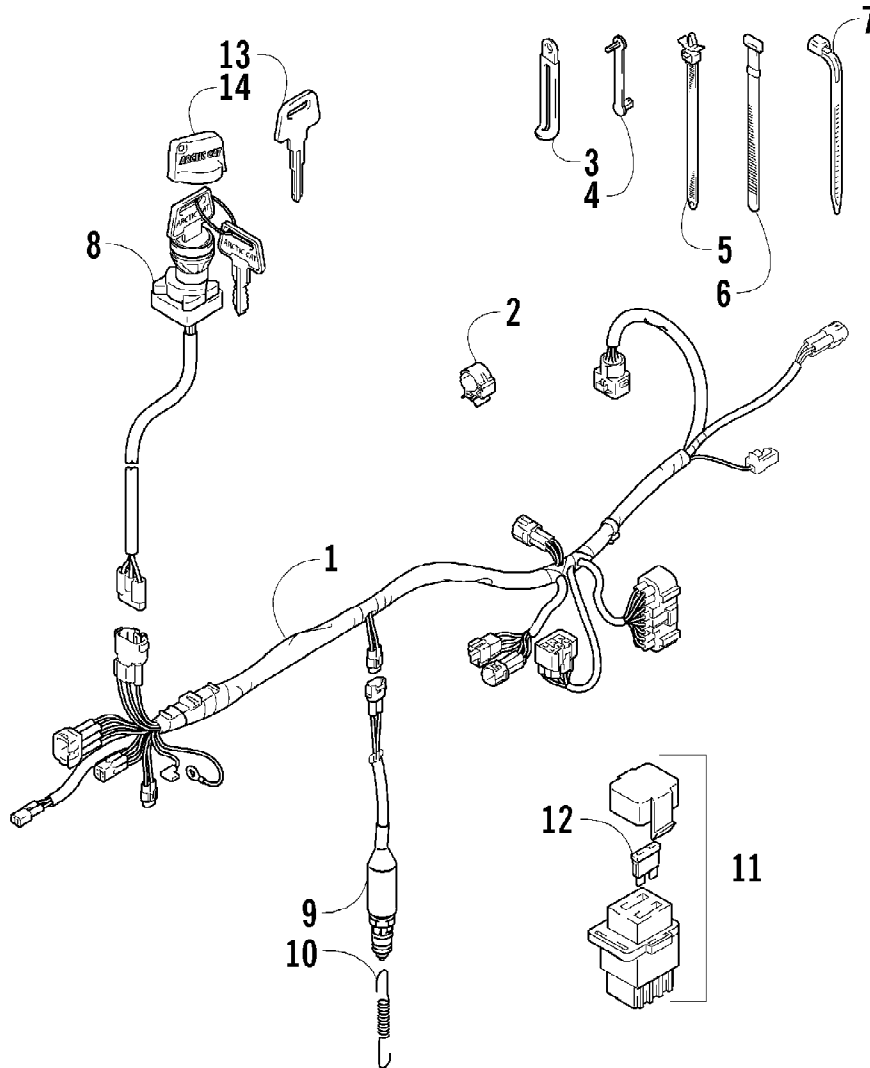
2004 400 DVX BLACK-RED (A2004DVI2AUSD)
WATER PUMP ASSEMBLY



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
WATER PUMP ASSEMBLY

Page 103 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3413-017	1		Pump, Water (inc. 2-7)
2	3413-023	1		Impeller/Shaft
3	3413-022	1		Seal, Mechanical
4	3413-019	1		Seal, Oil
5	3402-892	2		Bearing
6	3423-403	1	S	E-Ring
7	3423-404	1		O-Ring
8	3413-018	1		Case, Water Pump
9	3413-020	1		O-Ring
10	3423-600	1		Plug, Drain
11	3402-009	1	/P	Gasket
12	3423-629	3		Bolt
13	3423-630	1		Bolt
14	3004-521	1	/P	O-Ring
15	3423-184	1	S	Circlip
16	3413-021	1		Gear, Water Pump Driven
17	3423-443	1		Washer
18	3423-707	1		Pin



2004 400 DVX BLACK-RED (A2004DVI2AUSD)
WIRING HARNESS ASSEMBLY

Page 105 of 105

Ref #	Part Number	Qty	S/P/F	Description
1	3509-007	1		Harness, Main
2	3423-731	1		Clamp
3	3402-237	1		Clamp
4	3423-732	3		Clamp
5	0693-564	1		Clamp
6	3423-733	2		Clamp
7	3008-044	3		Clamp
8	3509-004	1		Switch, Ignition
9	3409-036	1	S	Switch, Brakelight
10	3423-736	1		Spring
11	3409-040	1		Fuse Box - Cooling Fan (inc. 12)
12	3530-043	2		Fuse - 10A
13	3409-007	1	/P	Key, Blank (Type C)
13	3409-011	1		Key, Blank (Type D)
13	3409-012	1		Key, Blank (Type E)
13	3409-013	1		Key, Blank (Type F)
14	0409-013	1		Cover, Key