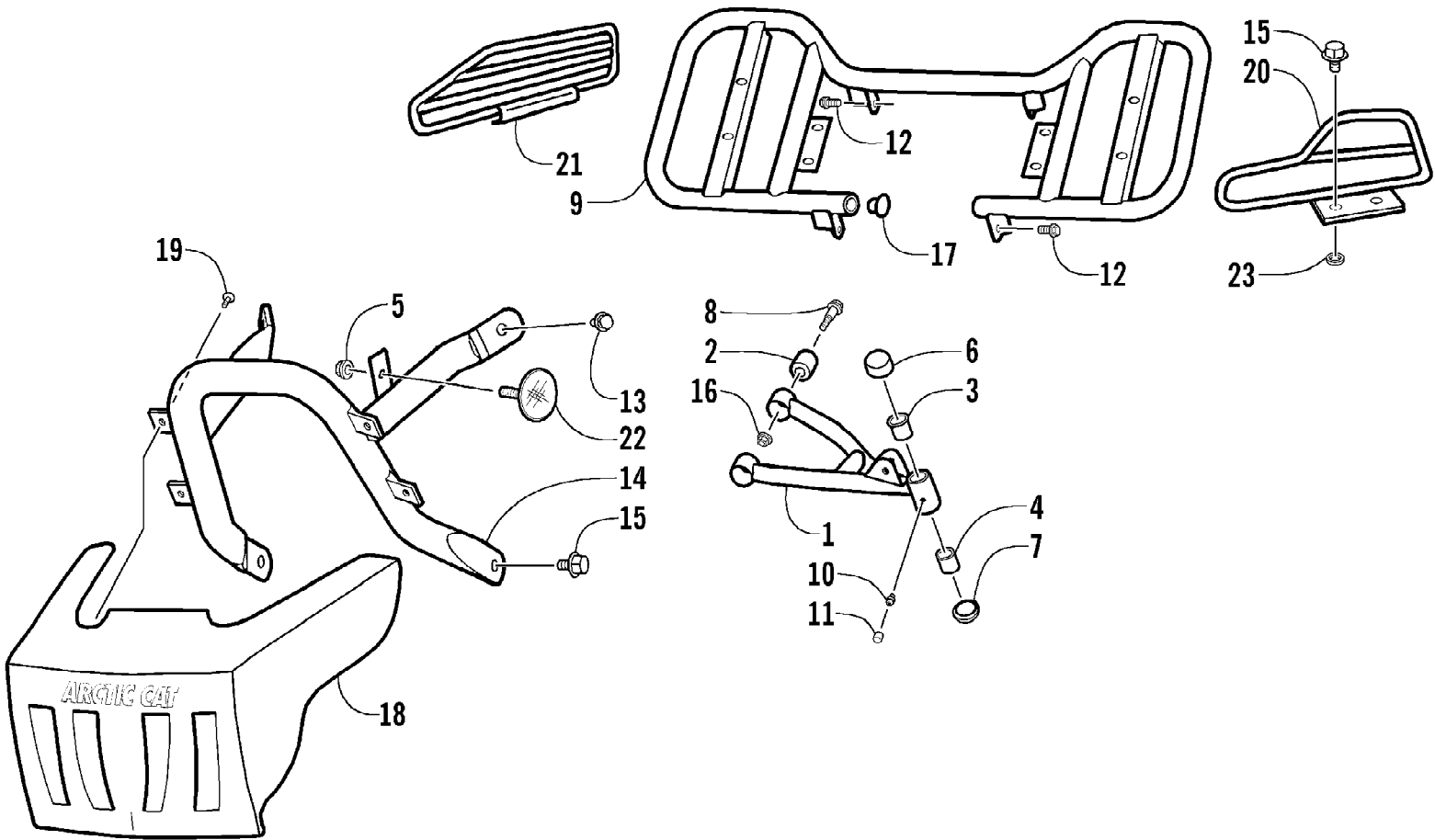


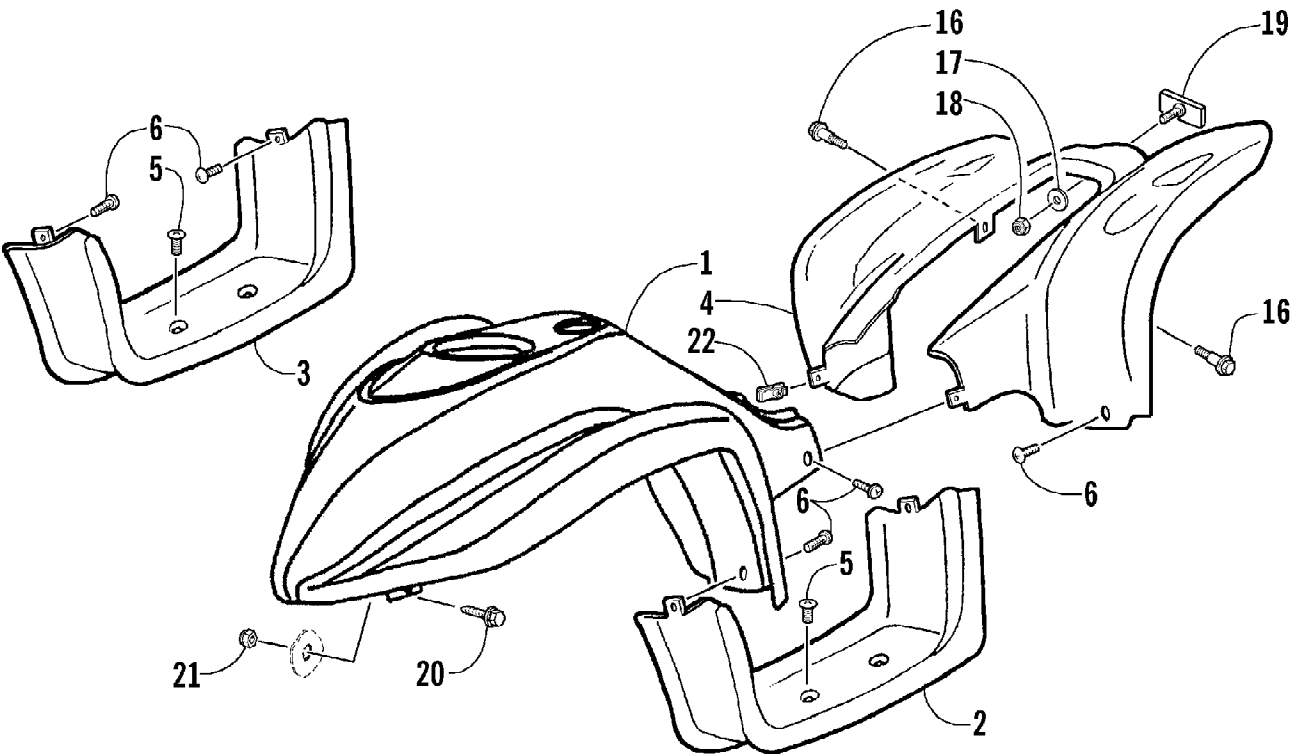
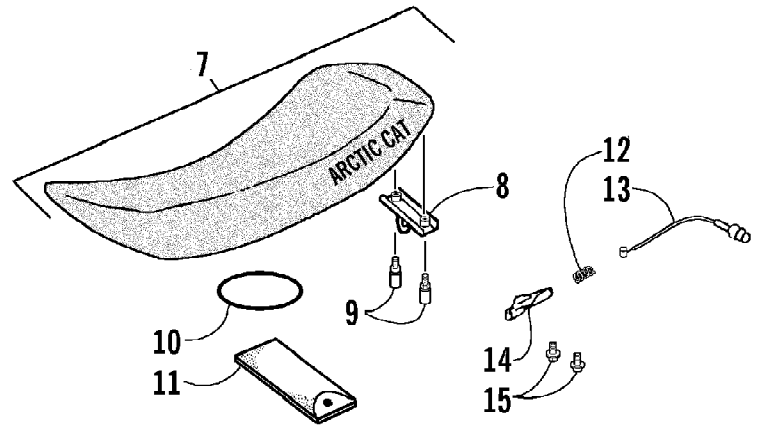
2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
A-ARM, FLOOR PANEL, AND BUMPER ASSEMBLY



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
A-ARM, FLOOR PANEL, AND BUMPER ASSEMBLY

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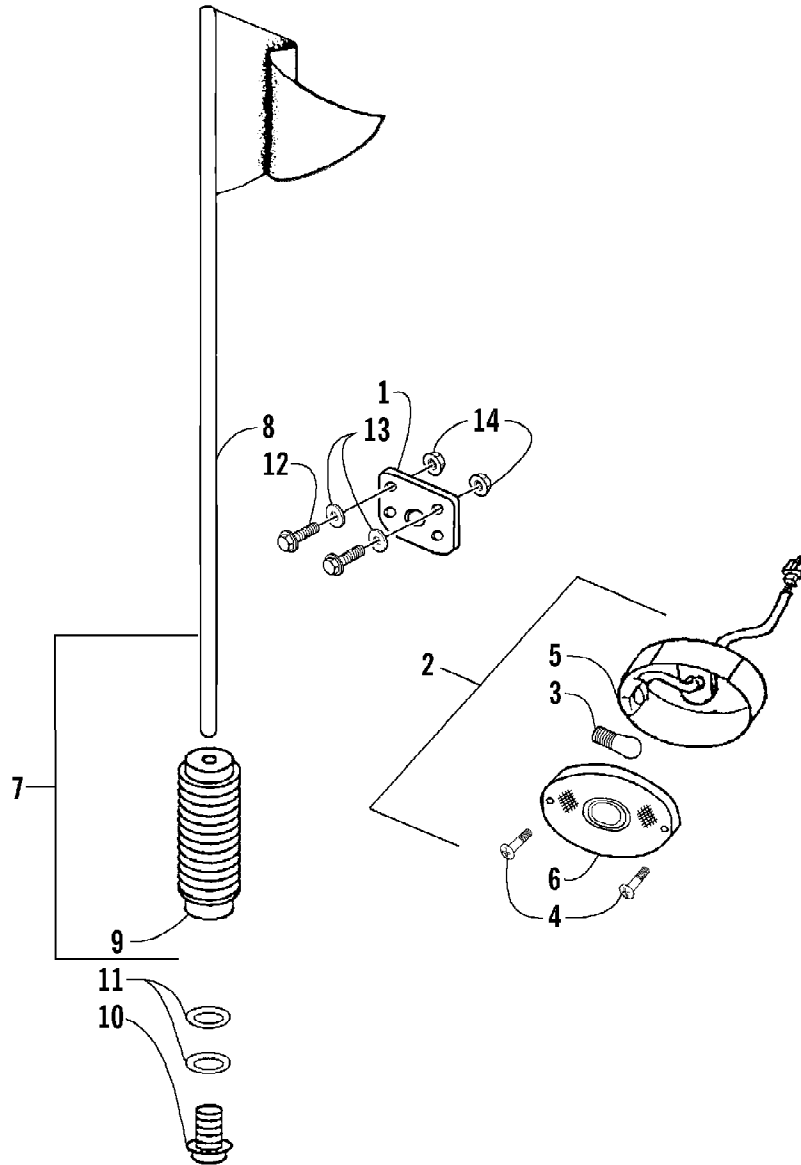
Ref #	Part Number	Qty	S/P/F	Description
1	3301-222	1		A-Arm, Suspension - Left
1	3301-218	1		A-Arm, Suspension - Right
2	3301-428	4		Bushing, Rubber
3	3301-328	2		Bushing
4	3301-219	2		Bushing
5	3301-327	2		Nut, Flange
6	3301-220	2		Cover, Waterproof
7	3301-221	2	S	Cover, Dustproof
8	3301-402	4		Screw, Cap
9	3301-251	1		Panel, Floor
10	3301-444	2		Fitting, Grease
11	3301-445	2		Cap, Grease Fitting
12	3301-400	4		Screw, Cap
13	3301-388	2		Screw, Cap
14	3301-207	1		Bumper
15	3301-395	6		Screw, Cap
16	3301-283	4		Nut, Nylon
17	3301-256	2		Cap, Floor Panel - Rubber
18	3301-208	1		Cover, Bumper
19	3301-322	4		Screw, Self-Tapping
20	3301-254	1		Guard, Floor Panel - Left
21	3301-255	1		Guard, Floor Panel - Right
22	3301-455	2		Reflector - Amber
23	3301-476	4		Washer, Spring



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
BODY AND SEAT ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3301-250	1		Cover, Front (Red)
1	3301-248	1		Cover, Front (Green)
1	3301-249	1		Cover, Front (Cat Green)
2	3301-253	1		Panel, Floor - Left
3	3301-252	1		Panel, Floor - Right
4	3301-264	1		Cover, Rear (Red)
4	3301-493	1		Cover, Rear (Green)
4	3301-494	1		Cover, Rear (Cat Green)
5	3301-319	4		Screw, Machine
6	3301-320	6		Screw, Machine
7	3301-257	1		Seat Assembly (inc. 8-9)
8	3301-258	1		Bracket, Seat
9	3301-259	2		Bolt, Seat
10	3301-304	1		Strip, Rubber
11	3301-210	1		Bag, Tool
12	3301-262	1		Spring, Reset
13	3301-261	1		Cable, Seat Release
14	3301-263	1		Seat Lock Assembly
15	3301-386	2		Screw, Cap
16	3301-275	4		Bolt, Carriage
17	3301-338	1		Washer
18	3301-281	1		Nut, Nylon
19	3301-149	1		Reflector
20	3301-466	2	/P	Screw, Cap
21	3301-327	2		Nut, Flange
22	3301-280	2	S	U-Nut

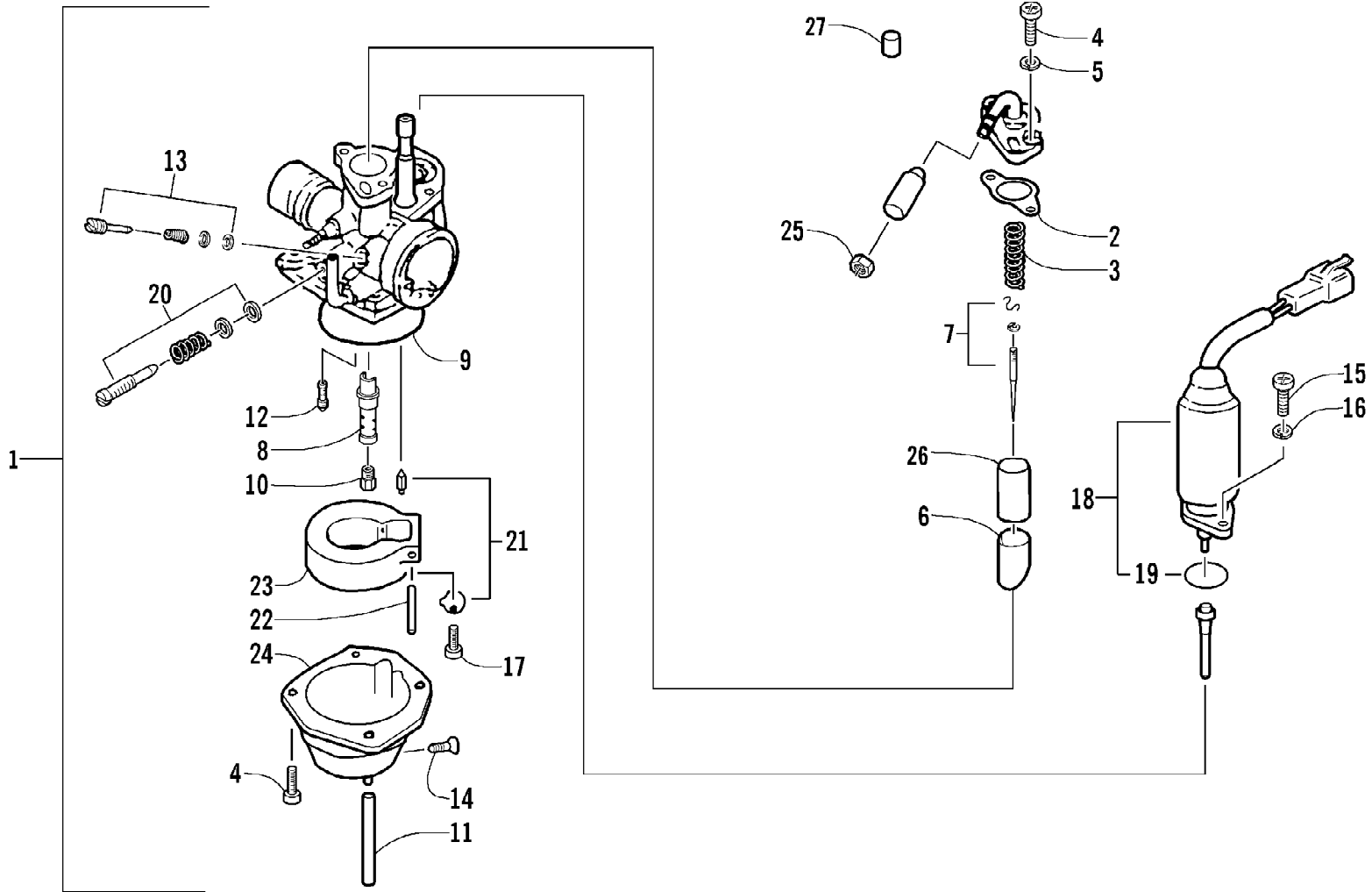


2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
BRAKELIGHT ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3301-213	1		Bracket, Brakelight
2	3301-148	1		Brakelight Assembly (inc. 3-6)
3	3301-150	1		Bulb, Brakelight
4	3301-314	2		Screw, Machine
5	3301-453	1		Base, Brakelight
6	3301-452	1		Lens, Brakelight
7	3301-274	1		Flag/Spring Assembly (inc. 8-9)
8	3301-464	1		Flag
9	3301-273	1		Spring, Flag
10	3301-490	1	/P	Screw, Cap
11	3301-472	2		Washer
12	3301-386	2		Screw, Cap
13	3301-338	2		Washer
14	3301-327	2		Nut, Flange

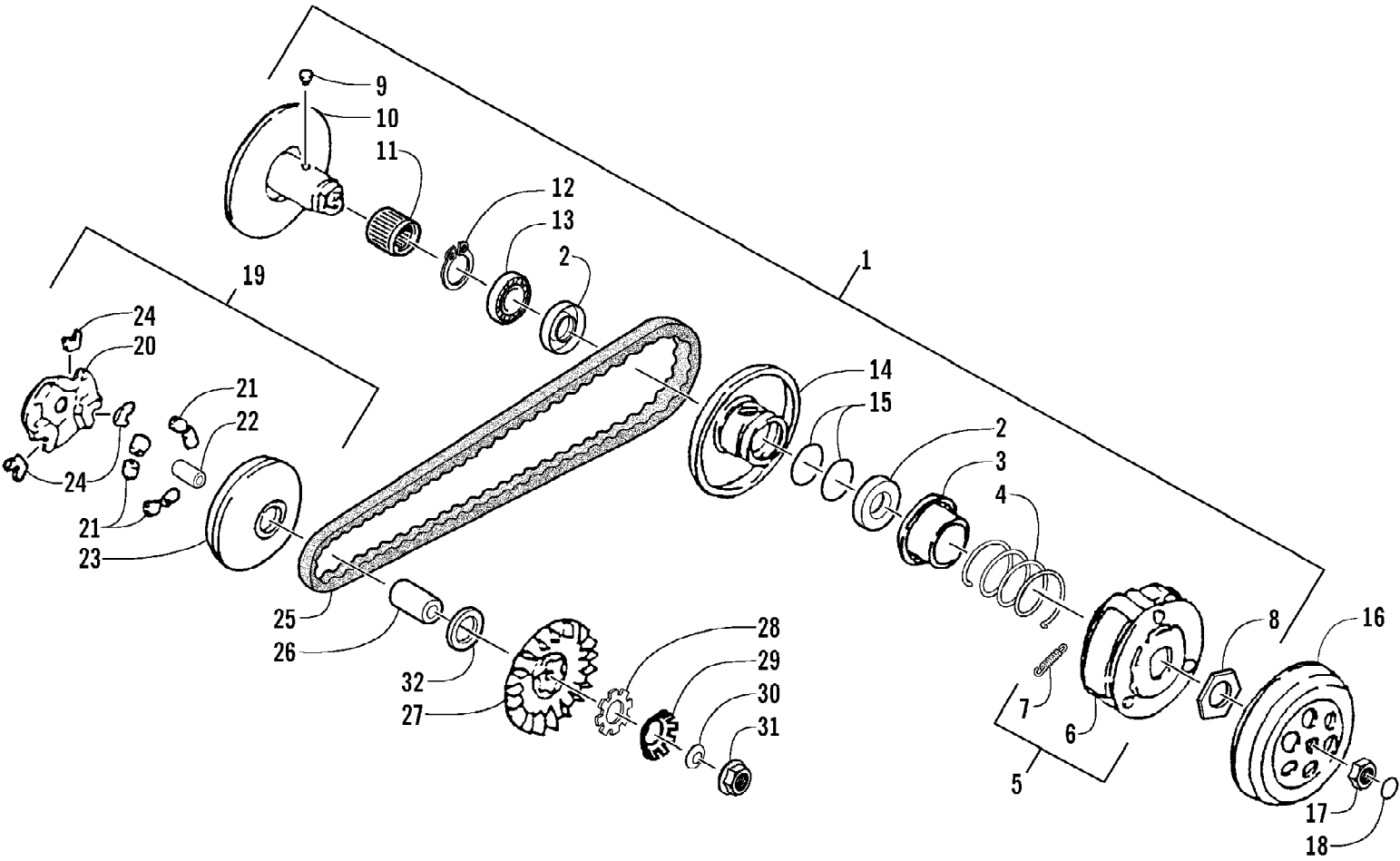
2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
CARBURETOR ASSEMBLY



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
CARBURETOR ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3301-038	1		Carburetor Assembly (inc. 2-26)
2	3301-039	1		Gasket, Carburetor
3	3301-040	1		Spring, Throttle Valve
4	3301-315	6	S	Screw, Machine
5	3301-359	2		Washer, Spring
6	3301-041	1		Valve, Throttle
7	3301-042	1		Set, Jet Needle
8	3301-043	1		Needle Jet
9	3301-044	1		Seal, Float Chamber
10	3301-046	1		Main Jet
11	3301-047	1		Tube, Overflow
12	3301-048	1		Jet, Pilot
13	3301-052	1		Screw, Air Adjustment
14	3301-049	1		Plug, Drain
15	3301-313	2		Screw, Machine
16	3301-358	2		Washer, Spring
17	3301-312	1		Screw, Machine
18	3301-066	1	/P	Choke Assembly - Electric (inc. 19)
19	3301-299	1		O-Ring
20	3301-051	1		Screw, Throttle
21	3301-053	1		Needle Valve Assembly
22	3301-055	1		Pin, Float
23	3301-054	1		Float
24	3301-045	1		Chamber, Float
25	3301-050	1		Nut, Cable Adjust
26	3301-056	1		RPM Limiter, Carburetor
27	3301-521	1	/P	Plug, Purge Hole

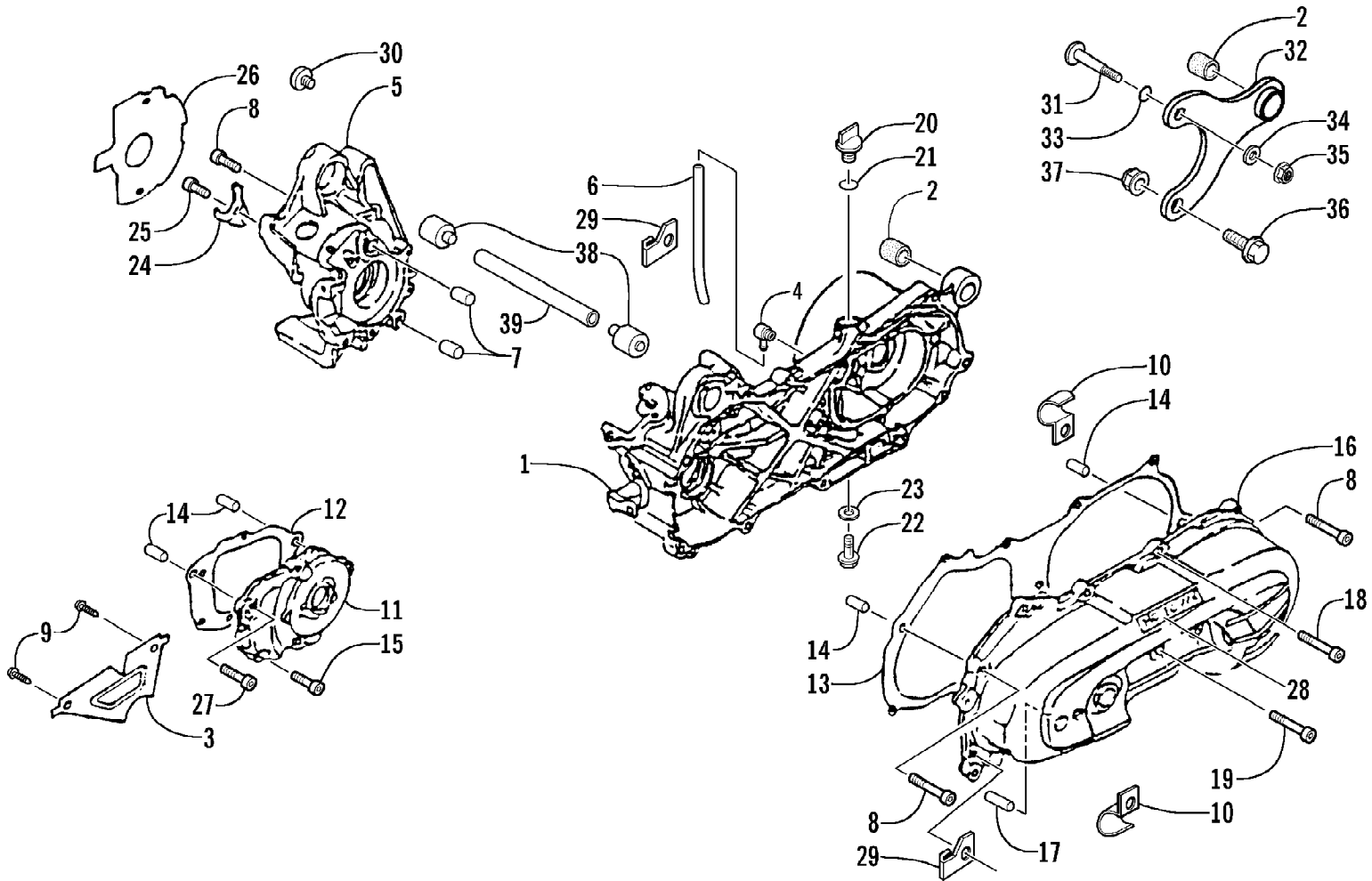


2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
CLUTCH ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3301-099	1		Driven Face Assembly (inc. 2-15)
2	3301-442	2		Seal, Oil
3	3301-118	1		Seat, Secondary Spring
4	3301-117	1		Spring, Compression
5	3301-112	1		Weight Set, Clutch (inc. 6-7)
6	3301-110	1		Carrier, Clutch Weight
7	3301-111	3		Spring
8	3301-277	1		Nut
9	3301-116	2		Pin, Guide
10	3301-114	1		Face, Fixed Driven
11	3301-420	1		Bearing, Needle
12	3301-380	1	/P	Circlip
13	3301-417	1		Bearing, Radial Ball
14	3301-115	1		Face, Movable Driven
15	3301-302	2		O-Ring
16	3301-100	1		Cover, Clutch Carrier
17	3301-325	1		Nut
18	3301-298	1		O-Ring
19	3301-102	1		Drive Face Assembly (inc. 20-24)
20	3301-105	1		Plate, Cam
21	3301-104	6		Roller, Weight
22	3301-431	1		Bushing
23	3301-103	1		Face, Movable Drive
24	3301-106	3		Slide, Cam Plate
25	3301-113	1		V-Belt
26	3301-430	1		Bushing
27	3301-101	1		Face, Fixed Drive
28	3301-109	1		Washer, Lock - External Tooth
29	3301-107	1		Clutch, One-Way
30	3301-108	1		Washer, Cone Spring
31	3301-331	1		Nut, Flange
32	3301-451	1		Bushing, Clutch

2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
CRANKCASE ASSEMBLY

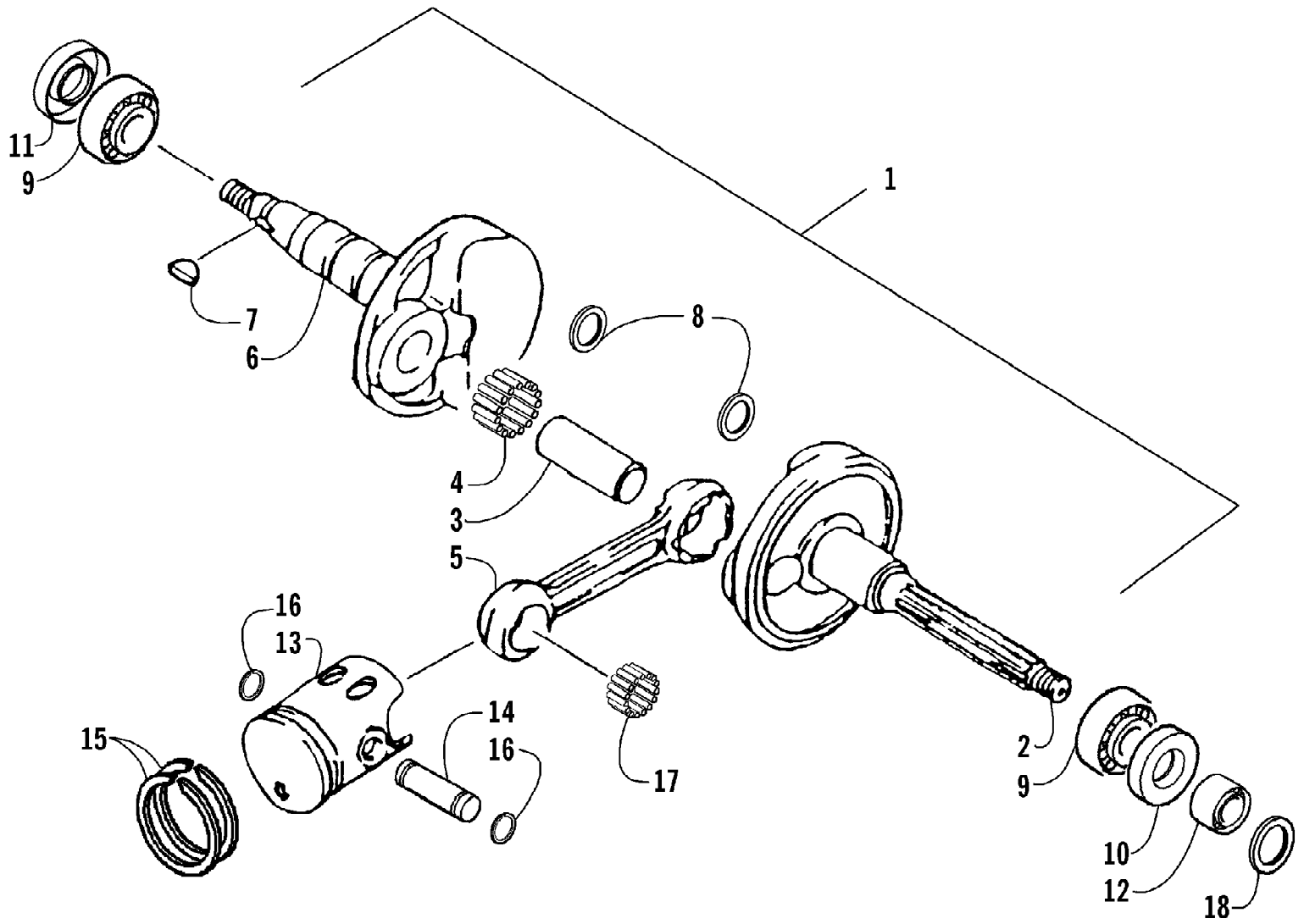


2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
CRANKCASE ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3301-006	1		Crankcase - Left
2	3301-427	2		Bushing, Rubber
3	3301-011	1		Plate, Cover
4	3301-057	1		Fitting, Breather Hose
5	3301-001	1		Crankcase - Right
6	3301-480	1		Hose, Breather
7	3301-365	2		Pin, Dowel
8	3301-292	8		Screw, Cap
9	3301-321	2		Screw, Self-Tapping
10	3301-013	2		Clamp
11	3301-097	1		Cover, Mission
12	3301-098	1		Gasket, Mission Cover
13	3301-014	1		Gasket, Crankcase Cover
14	3301-364	4		Pin, Dowel
15	3301-289	3		Screw, Cap
16	3301-010	1		Cover, Crankcase - Left
17	3301-426	1		Shaft, Idler
18	3301-290	9		Screw, Cap
19	3301-293	1		Screw, Cap
20	3301-037	1		Plug, Oil
21	3301-297	1		O-Ring
22	3301-394	1		Screw, Cap
23	3301-342	1		Washer
24	3301-003	1		Bracket, Oil Seal
25	3301-287	1		Screw, Cap
26	3301-004	1		Gasket, Magneto
27	3301-291	2		Screw, Cap
28	0411-481	1		Decal, Duramatic
29	3301-012	2		Bracket, Carburetor Tube
30	3301-002	1		Protector, Shroud
31	3301-198	1		Shaft, Fixed
32	3301-007	1		Bracket, Crankcase
33	3301-296	1		O-Ring
34	3301-343	1		Washer
35	3301-330	1		Nut, Flange
36	3301-406	1		Screw, Cap
37	3301-332	1		Nut, Flange
38	3301-008	2		Bushing
39	3301-005	1		Shaft, Crankcase Fixed

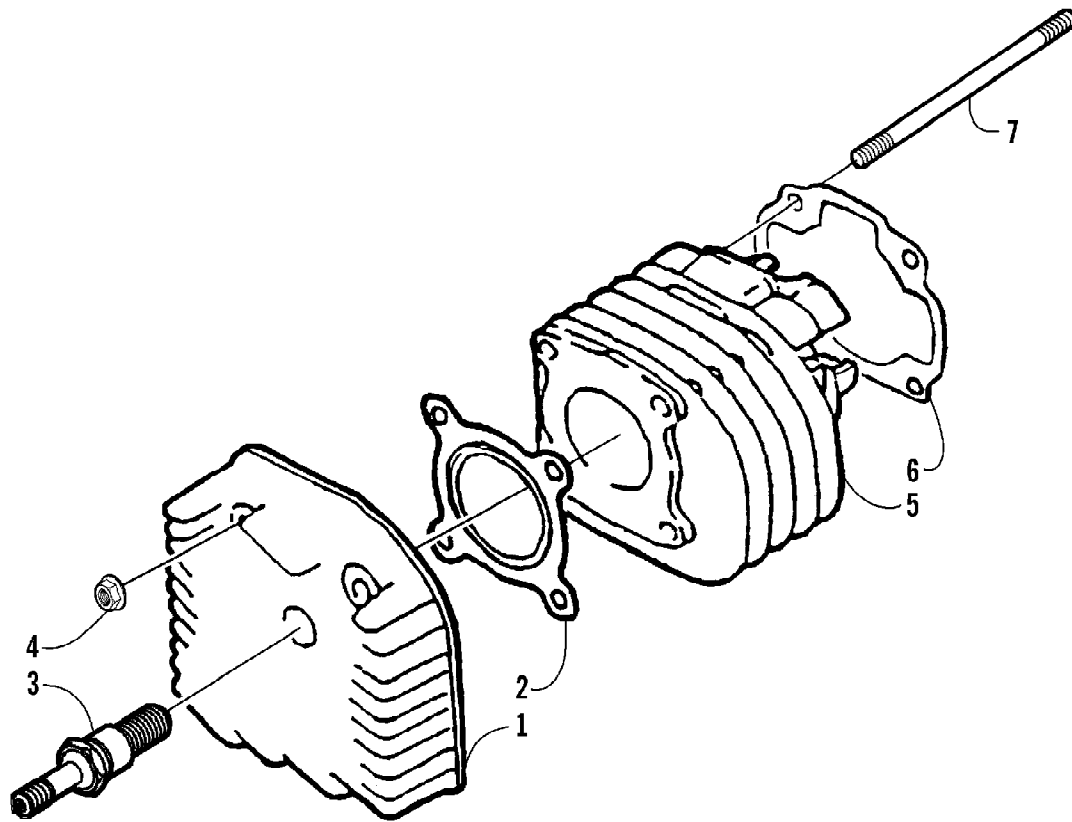
2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
CRANKSHAFT AND PISTON ASSEMBLY



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
CRANKSHAFT AND PISTON ASSEMBLY

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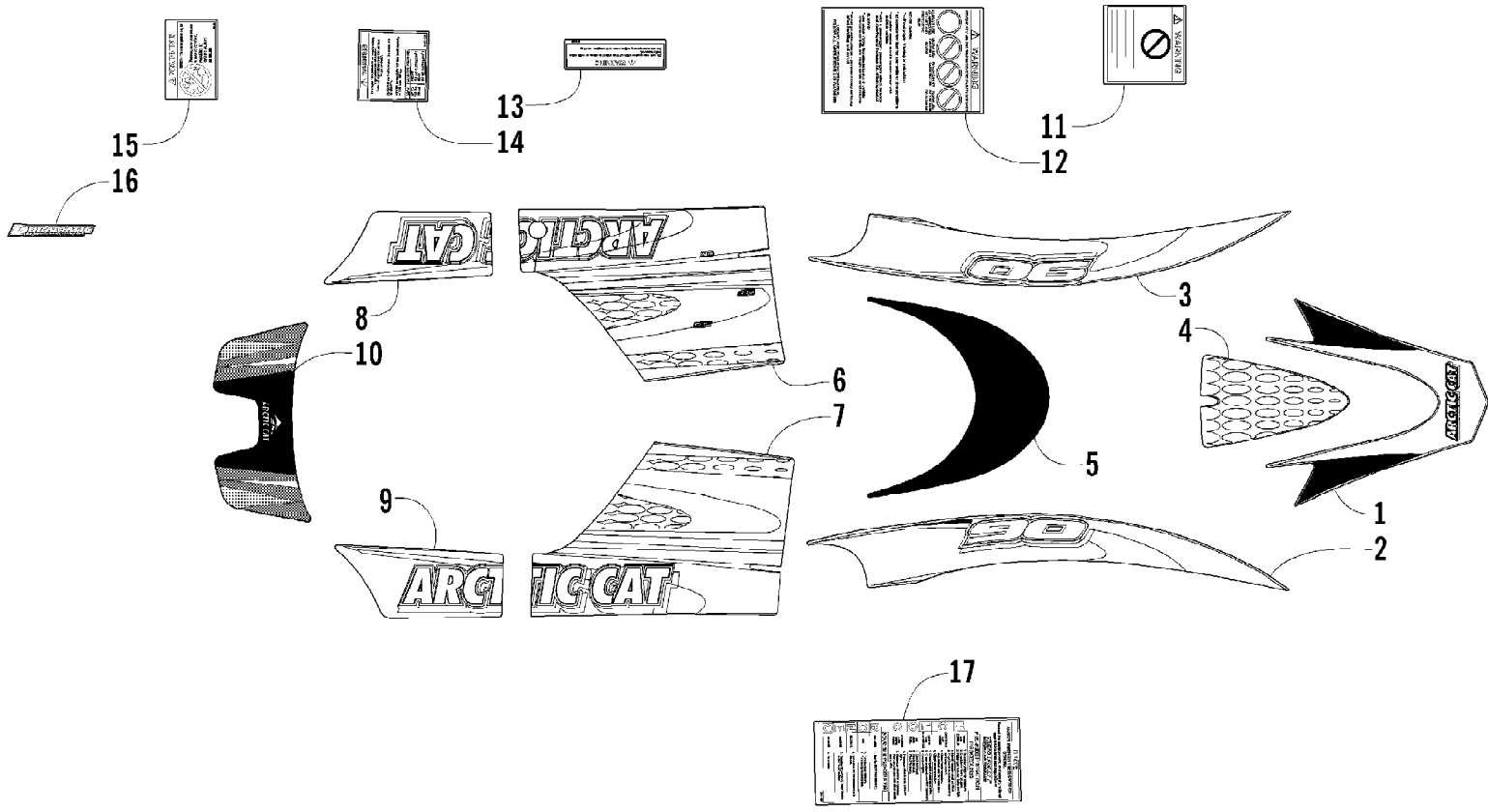
Ref #	Part Number	Qty	S/P/F	Description
1	3301-020	1		Crankshaft Assembly (inc. 2-8)
2	3301-028	1		Crank, Left
3	3301-029	1		Pin, Crank
4	3301-421	1		Bearing, Needle
5	3301-025	1		Rod, Connecting
6	3301-026	1		Crank, Right
7	3301-285	1		Key
8	3301-354	2		Washer
9	3301-415	2		Bearing, Radial Ball
10	3301-438	1		Seal, Oil
11	3301-437	1		Seal, Oil
12	3301-027	1		Collar, Crank
13	3301-022	1		Piston
14	3301-023	1		Pin, Piston
15	3301-021	1		Ring, Piston - Set
16	3301-024	2		Clip, Piston Pin
17	3301-419	1		Bearing, Needle
18	3301-353	1		Washer



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
CYLINDER AND HEAD ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3301-017	1		Cylinder Head
2	3301-018	1		Gasket, Cylinder Head
3	3301-446	1	S	Plug, Spark
4	3301-329	4		Nut, Flange
5	3301-015	1		Cylinder
6	3301-016	1		Gasket, Cylinder
7	3301-294	4		Bolt, Stud



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
DECALS

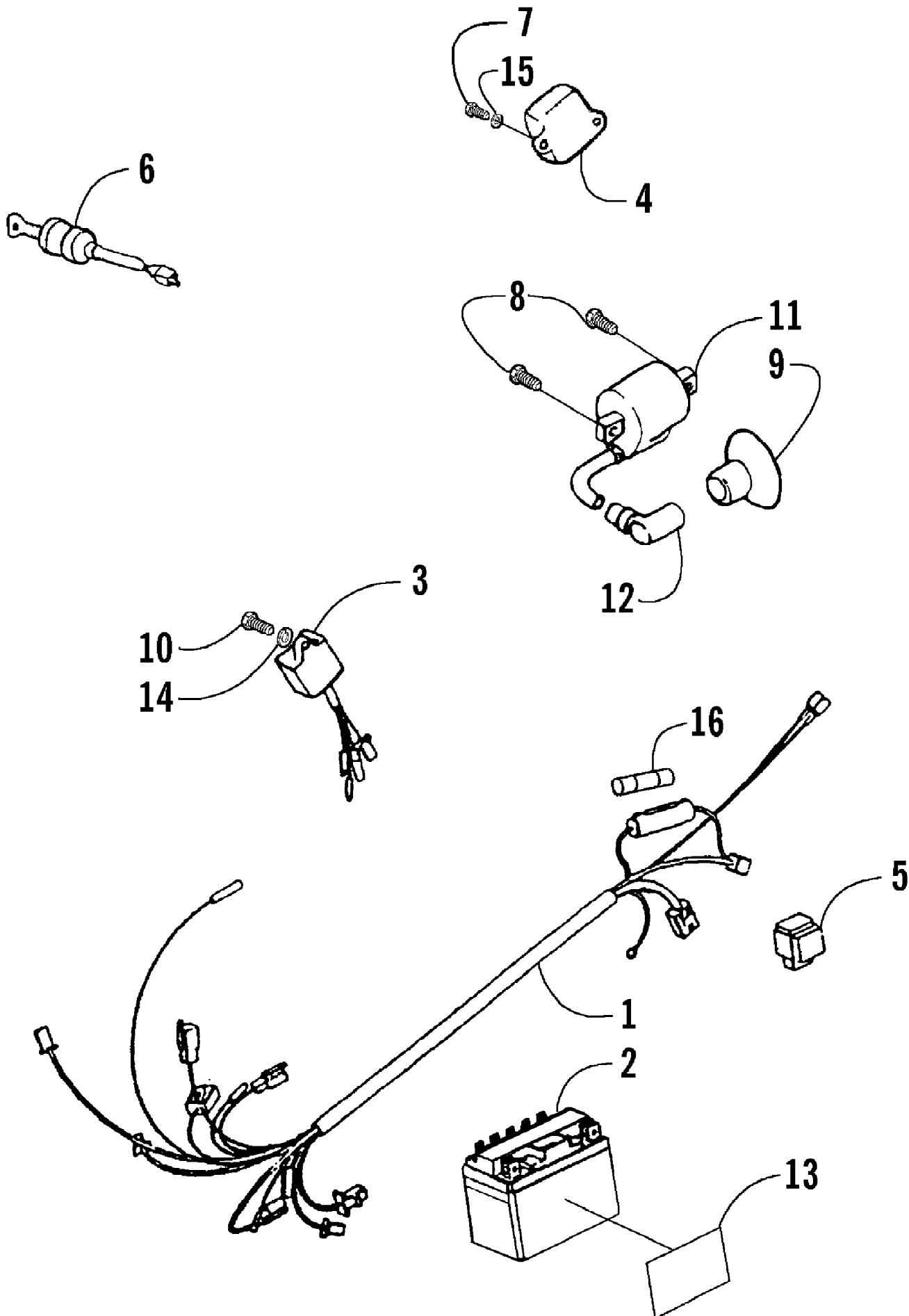
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Ref #	Part Number	Qty	S/P/F	Description
1	0411-442	1		Decal, Graphic - Front
1	0411-448	1		Decal, Graphic - Front (Green)
2	0411-443	1		Decal, Graphic - Upper Right
2	0411-449	1		Decal, Graphic - Upper Right (Green)
3	0411-444	1		Decal, Graphic - Upper Left
3	0411-450	1		Decal, Graphic - Upper Left (Green)
4	0411-462	1		Decal, Graphic - Front Insert
4	0411-463	1		Decal, Graphic - Front Insert (Green)
5	0411-454	1		Decal, Graphic - Cowl
6	0411-446	1		Decal, Graphic - Lower Left
6	0411-452	1		Decal, Graphic - Lower Left (Green)
7	0411-445	1		Decal, Graphic - Lower Right
7	0411-451	1		Decal, Graphic - Lower Right (Green)
8	0411-459	1		Decal, Graphic - Lower Rear - Left
8	0411-461	1		Decal, Graphic - Lower Rear - Left (Green)
9	0411-458	1		Decal, Graphic - Lower Rear - Right
9	0411-460	1		Decal, Graphic - Lower Rear - Right (Green)
10	0411-447	1		Decal, Graphic - Rear
10	0411-453	1		Decal, Graphic - Rear (Green)
11	0411-400	1		Decal, Warning - Age
12	0411-218	1		Decal, Warning - General
13	0411-426	1		Decal, Warning - Clutch Cover
14	0411-455	1		Decal, Warning - Tire/Load
15	0411-435	1		Decal, Warning - Passenger
16	0411-481	1		Decal, Duramatic
17	0411-457	1		Decal, Warning - Pre-Ride

2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
DECALS (Cat Green)

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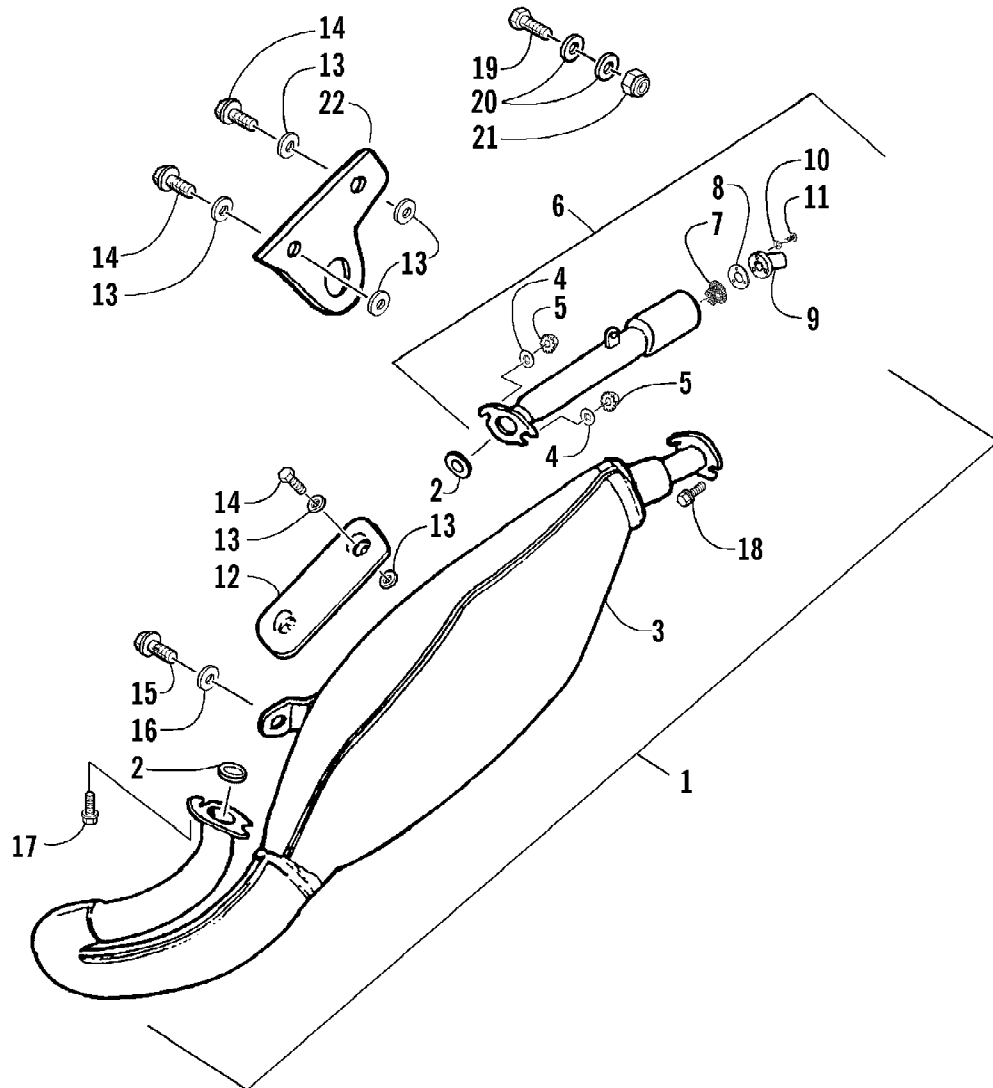
Ref #	Part Number	Qty	S/P/F	Description
1	0411-552	1		Decal, Graphic - Left
2	0411-551	1		Decal, Graphic - Right
3	0411-555	1		Decal, Graphic - Upper Right
4	0411-556	1		Decal, Graphic - Upper Left
5	0411-550	1		Decal, Graphic - Front
6	0411-557	1		Decal, Graphic - Rear
7	0411-554	1		Decal, Graphic - Lower Left
8	0411-553	1		Decal, Graphic - Lower Right
9	0411-454	1		Decal, Graphic - Cowl
10	0411-218	1		Decal, Warning - General
11	0411-457	1		Decal, Warning - Pre-Ride
12	0411-400	1		Decal, Warning - Age
13	0411-435	1		Decal, Warning - Passenger
14	0411-481	1		Decal, Duramatic
15	0411-455	1		Decal, Warning - Tire/Load
16	0411-426	1		Decal, Warning - Clutch Cover



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
ELECTRICAL

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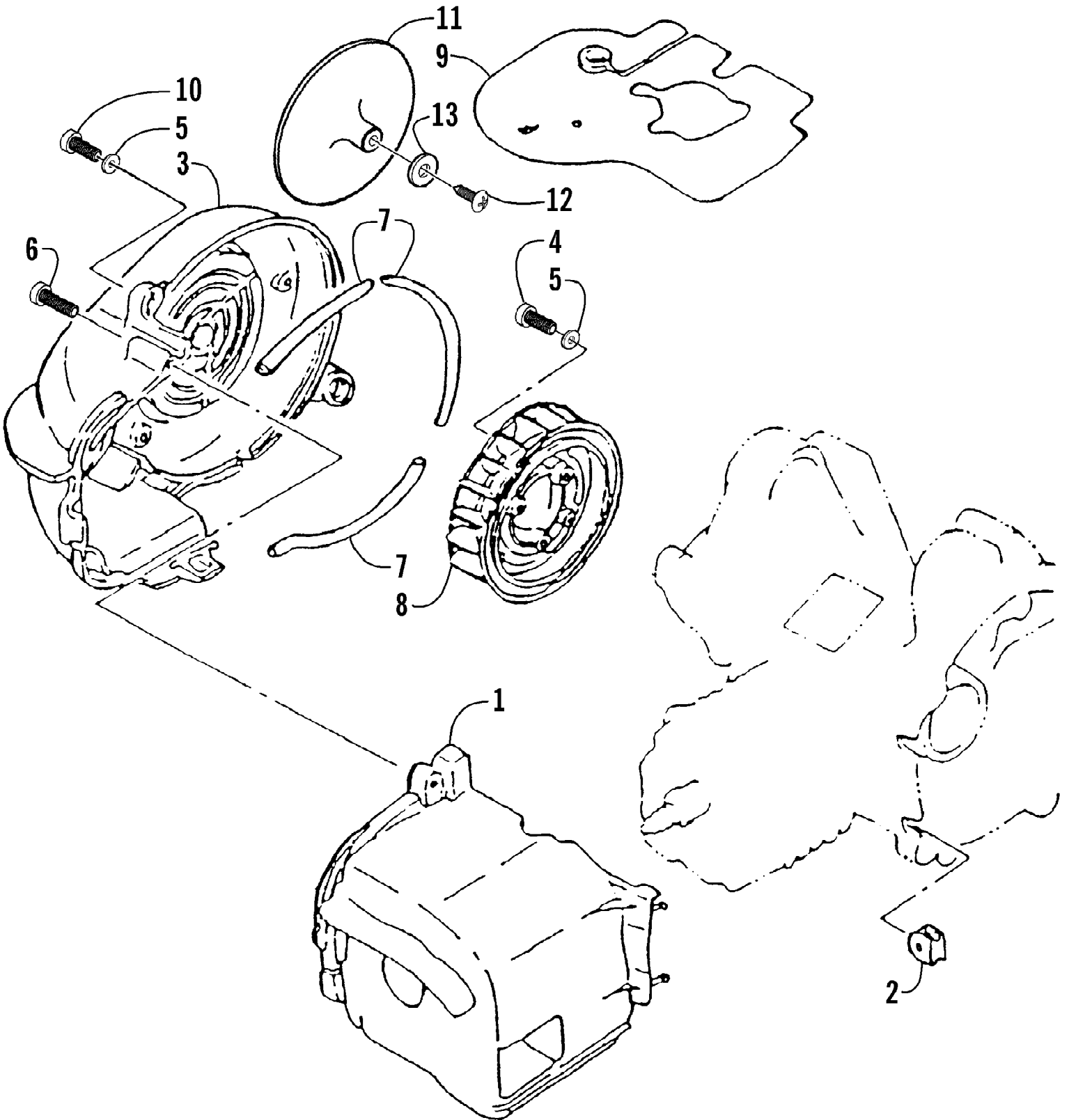
Ref #	Part Number	Qty	S/P/F	Description
1	3301-147	1		Harness, Main (inc. 16)
2	3301-145	1		Battery
3	3301-135	1		CDI Unit
4	3301-146	1		Regulator
5	3301-154	1		Relay, Starter
6	3301-151	1		Switch, Ignition
7	3301-316	1		Screw, Machine
8	3301-390	2		Screw, Cap
9	3301-137	1		Cap, Rubber
10	3301-318	1		Screw, Machine
11	3301-136	1		Coil, Ignition
12	3301-138	1		Cap, Spark Plug
13	3301-463	1		Decal, Warning - Battery
14	3301-360	1		Washer, Spring
15	3301-475	1		Washer, Spring
16	3301-512	1		Fuse - 7 Amp



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
EXHAUST ASSEMBLY

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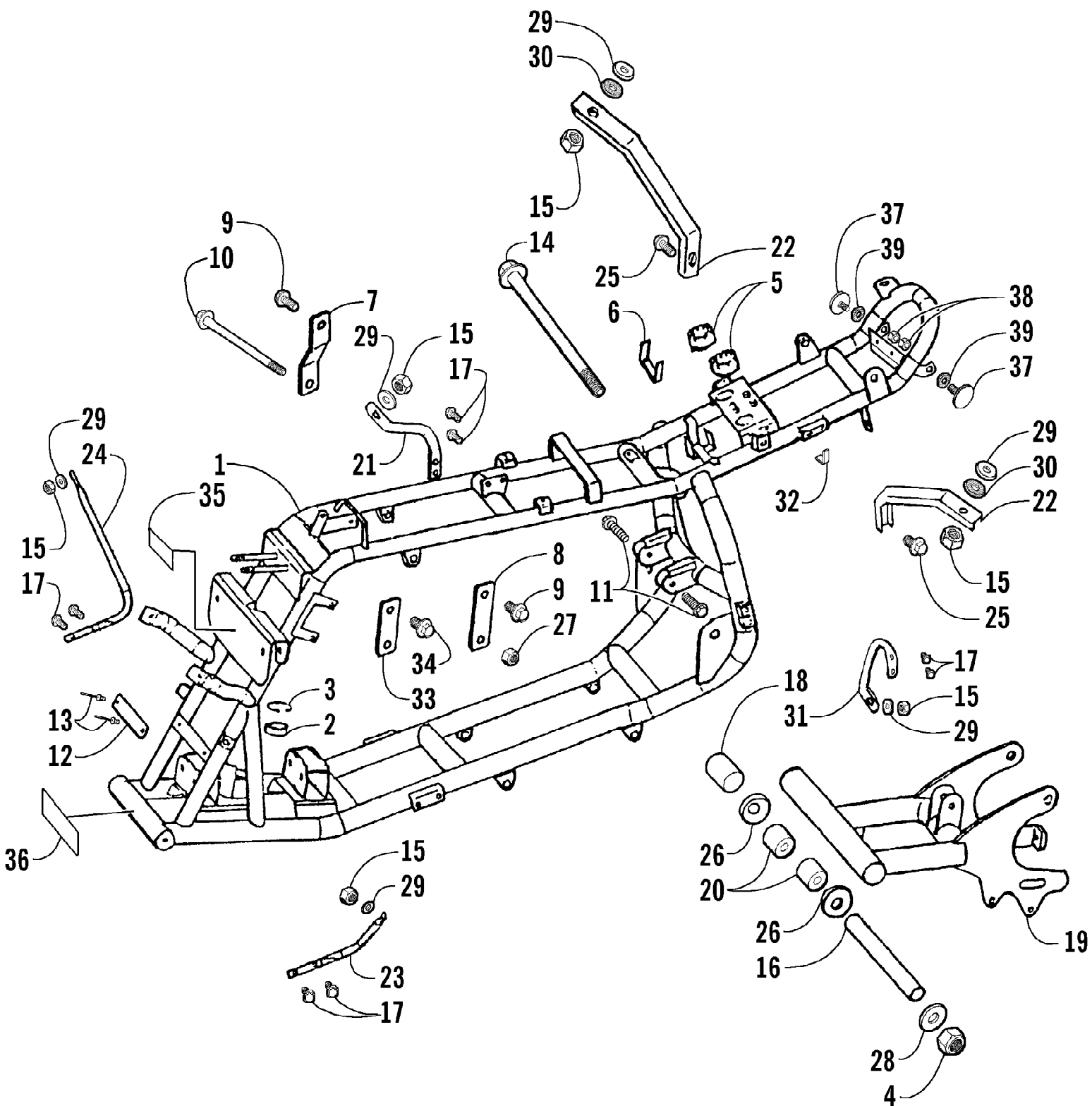
Ref #	Part Number	Qty	S/P/F	Description
1	3301-088	1		Pipe, Exhaust - Assembly (inc. 2-12, four No. 13, and two No. 14)
2	3301-086	2		Gasket, Exhaust Pipe
3	3301-509	1	/P	Pipe, Exhaust - Front
4	3301-360	2		Washer, Spring
5	3301-327	2		Nut, Flange
6	3301-092	1		Muffler (inc. 7-11)
7	3301-450	1		Arrester, Spark
8	3301-516	1		Gasket
9	3301-518	1	/P	End Cap, Muffler
10	3301-514	3		Washer, Lock
11	3301-515	3		Screw, Machine
12	3301-091	1		Shroud, Muffler
13	3301-087	8		Packing
14	3301-385	4		Screw, Cap
15	3301-397	1		Screw, Cap
16	3301-361	1		Washer, Spring
17	3301-310	2		Screw, Cap
18	3301-391	2		Screw, Cap
19	3301-402	1		Screw, Cap
20	3301-357	2	/P	Washer
21	3301-283	1		Nut, Nylon
22	3301-089	1		Insulator



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
FAN AND AIR SHROUD ASSEMBLY

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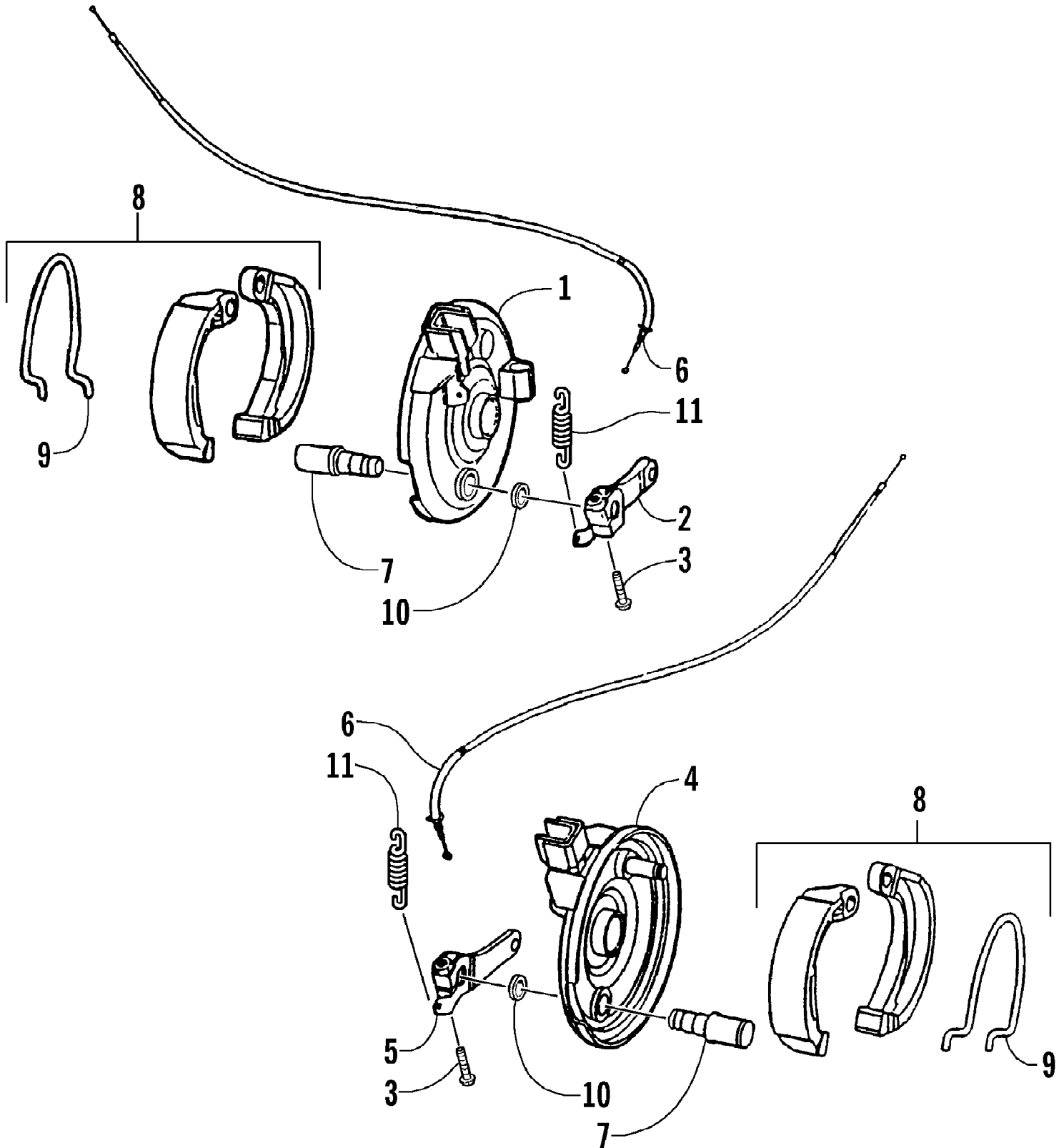
Ref #	Part Number	Qty	S/P/F	Description
1	3301-096	1		Air Shroud, Cylinder
2	3301-268	2		Grommet
3	3301-094	1		Cover, Magneto
4	3301-288	4		Screw, Cap
5	3301-336	6		Washer
6	3301-324	1		Screw, Self-Tapping
7	3301-082	2		Damper
8	3301-093	1		Fan
9	3301-247	1		Deflector
10	3301-289	2		Screw, Cap
11	3301-095	1		Cover, Magneto - Outer
12	3301-322	1		Screw, Self-Tapping
13	3301-339	1		Washer



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
FRAME AND RELATED PARTS

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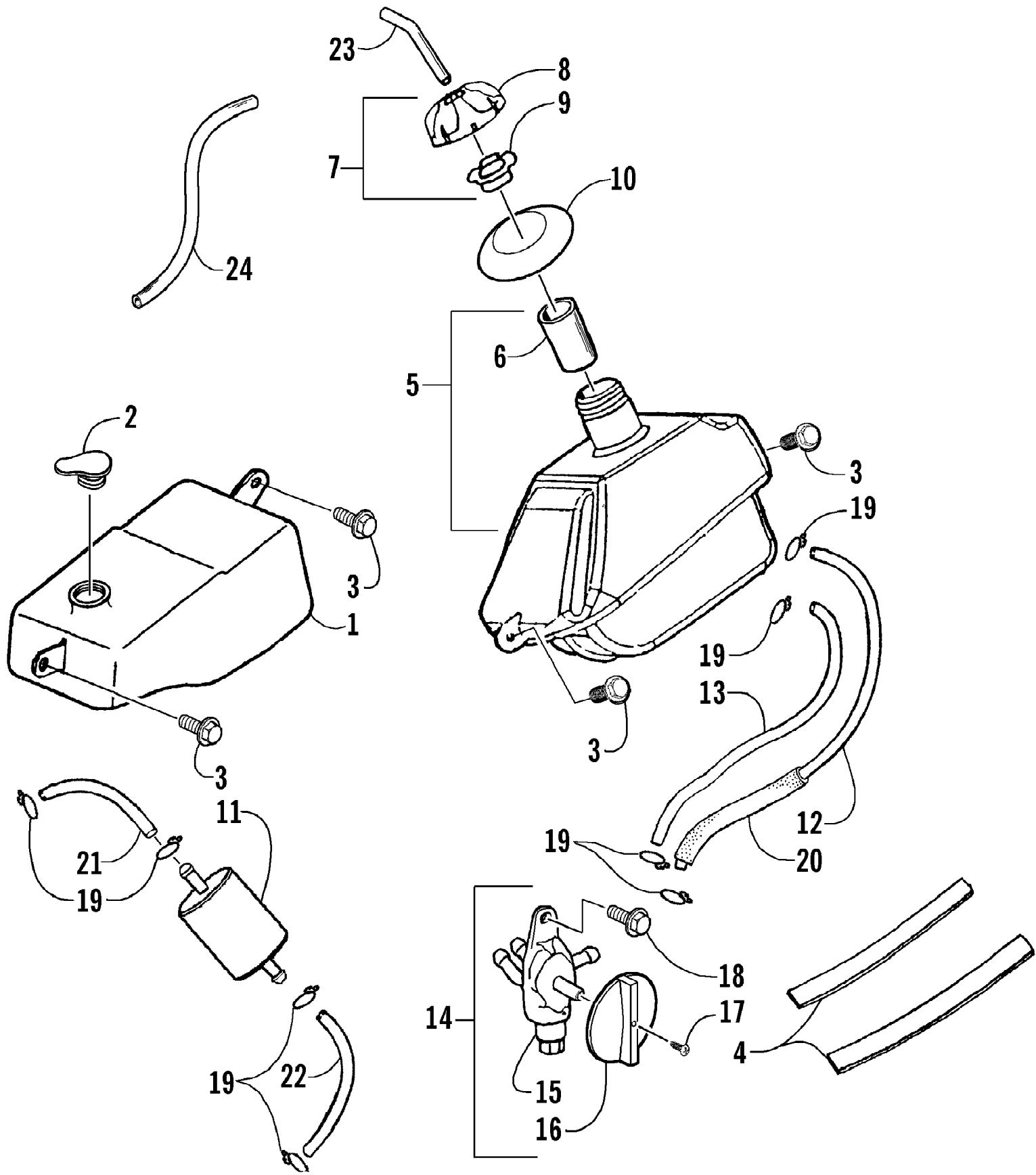
Ref #	Part Number	Qty	S/P/F	Description
1	3301-206	1		Frame
2	3301-409	1		Bearing, Radial Ball
3	3301-381	1		Circlip
4	3301-284	1		Nut, Nylon
5	3301-260	2		Bumper, Rubber
6	3301-077	1		Pad, Foam
7	3301-211	1		Plate, Engine Mounting - Right
8	3301-212	1		Plate, Engine Mounting - Left
9	3301-400	2		Screw, Cap
10	3301-403	1		Screw, Cap
11	3301-485	2	/P	Screw, Cap
12	3301-209	1		Plate, Frame No.
13	3301-286	2		Rivet
14	3301-407	1		Screw, Cap
15	3301-281	6		Nut, Nylon
16	3301-227	1		Spacer, Swing Arm
17	3301-306	8		Screw, Cap
18	3301-225	1		Sleeve, Rubber
19	3301-224	1		Swing Arm Sub-Assembly
20	3301-226	2		Bushing
21	3301-265	1		Bracket, Rear Cover Mounting - Lower Right
22	3301-266	2		Bracket, Rear Cover Mounting - Upper
23	3301-461	1		Bracket, Front Cover Mounting - Left
24	3301-462	1		Bracket, Front Cover Mounting - Right
25	3301-386	2		Screw, Cap
26	3301-228	2		Cover, Swing Arm Seal
27	3301-282	1		Nut, Nylon
28	3301-349	1		Washer
29	3301-340	6		Washer
30	3301-356	2		Washer, Rubber
31	3301-267	1		Bracket, Rear Cover Mounting - Lower Left
32	3301-449	4		Clamp, Cable - Rubber
33	3301-460	1		Bracket, Gas Cup
34	3301-466	1	/P	Screw, Cap
35	3301-448	1		Decal, Bar Code
36	3301-447	1		Decal, CE
37	3301-456	2	/P	Reflector - Red
38	3301-327	2		Nut, Flange
39	3301-356	2		Washer, Rubber



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
FRONT BRAKE ASSEMBLY

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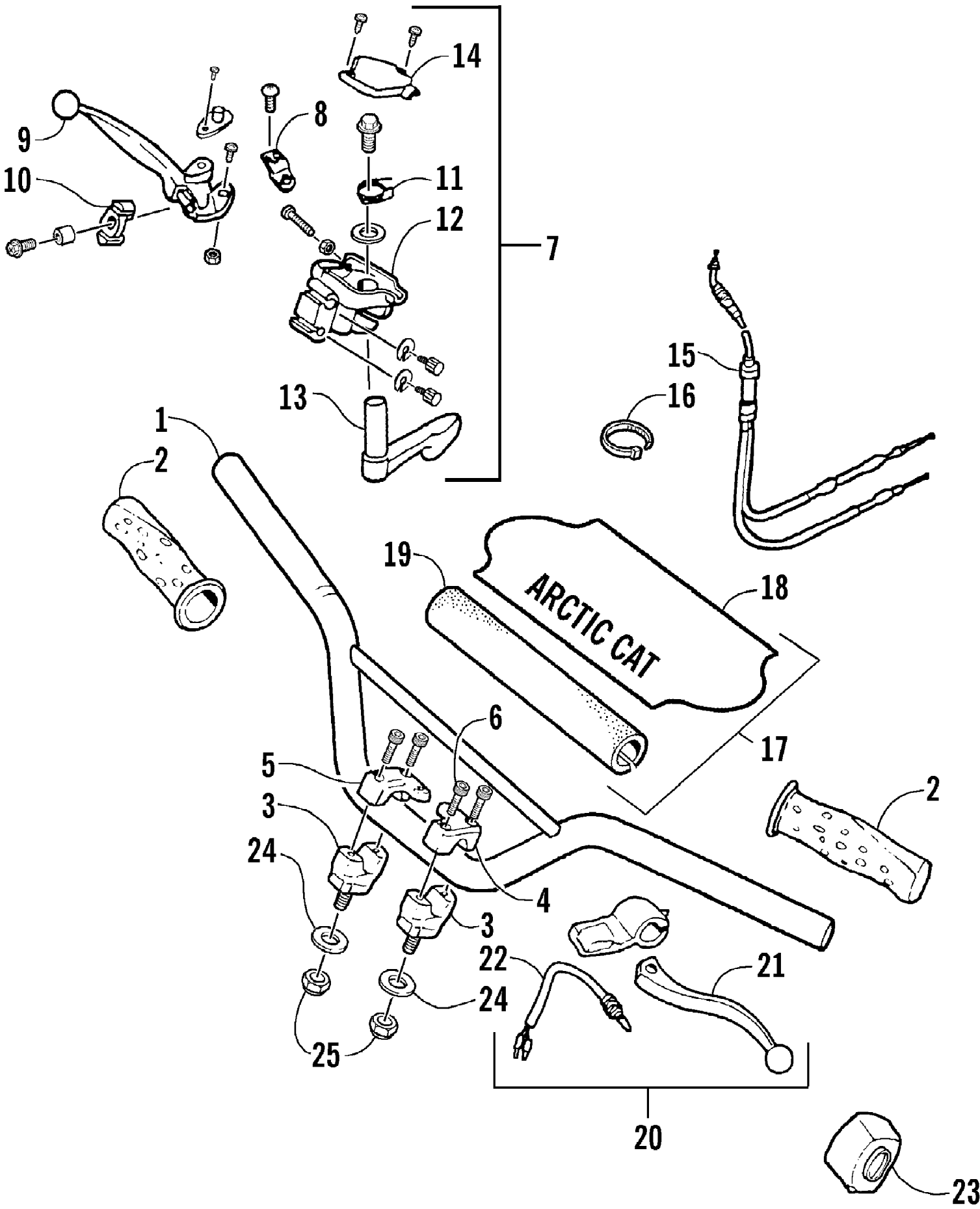
Ref #	Part Number	Qty	S/P/F	Description
1	3301-196	1		Panel, Brake - Front - Left
2	3301-203	1		Arm, Brake - Front - Left
3	3301-384	2		Screw, Cap
4	3301-197	1		Panel, Brake - Front - Right
5	3301-202	1		Arm, Brake - Front - Right
6	3301-205	2		Cable, Brake - Front
7	3301-201	2		Camshaft, Brake - Front
8	3301-199	2		Shoe, Brake - Front (inc. 9)
9	3301-200	2		Spring, Shoe Retainer
10	3301-298	2		O-Ring
11	3301-204	2		Spring, Return



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
GAS TANK AND OIL TANK ASSEMBLIES

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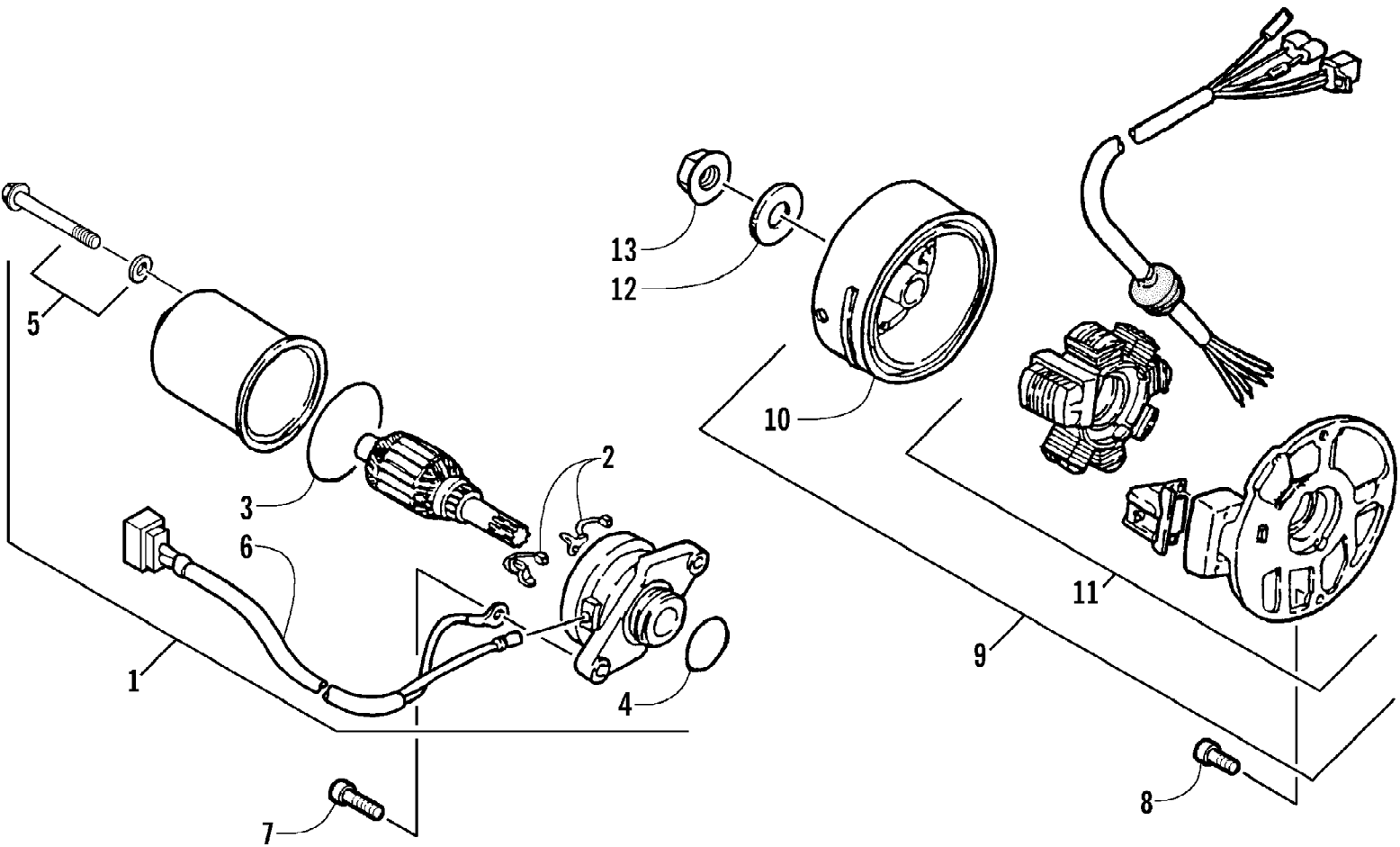
Ref #	Part Number	Qty	S/P/F	Description
1	3301-245	1		Tank, Oil
2	3301-246	1		Cap, Oil Tank
3	3301-306	4		Screw, Cap
4	3301-076	2		Pad, Foam
5	3301-073	1		Tank, Gas (inc. 6)
6	3301-084	1		Tube, Gas Tank
7	3301-078	1		Tank Cap Assembly (inc. 8-9)
8	3301-079	1		Cap, Tank
9	3301-081	1		Gasket, Cap
10	3301-489	1		Gasket, Front Cover - Rubber
11	3301-074	1	S	Cup, Oil Filter
12	3301-370	1		Tube
13	3301-369	1		Tube
14	3301-059	1		Cup, Gas (inc. 15-17)
15	3301-491	1		Body, Gas Cup
16	3301-080	1		Knob, Gas Cup
17	3301-470	1		Screw, Machine
18	3301-317	1		Screw, Machine
19	3301-374	8		Clip
20	3301-481	1		Cover, Tube
21	3301-477	1		Tube
22	3301-478	1		Tube
23	3301-479	1		Hose, Breather
24	3301-482	1		Cover, Tube



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
HANDLEBAR ASSEMBLY

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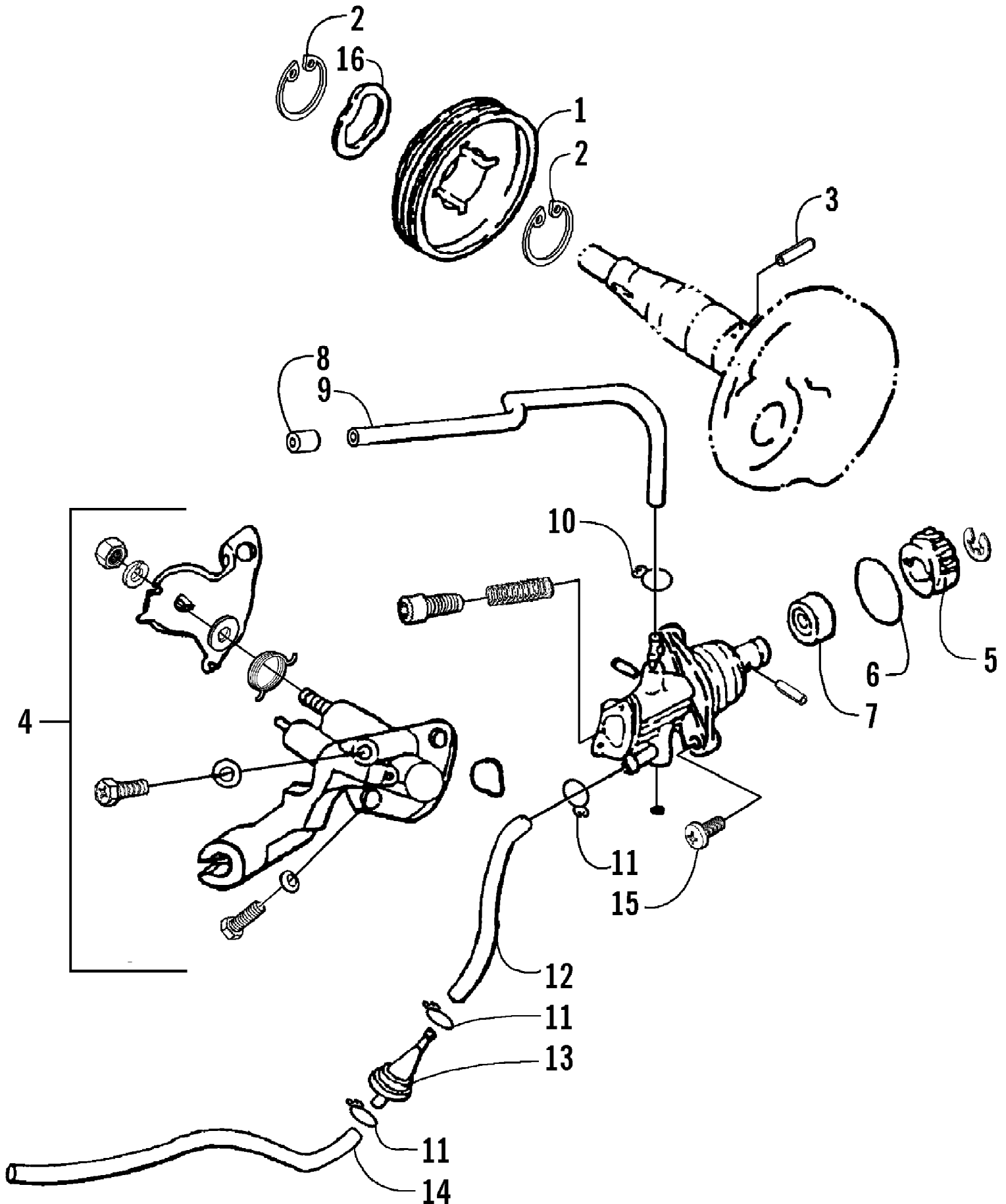
Ref #	Part Number	Qty	S/P/F	Description
1	3301-230	1		Handlebar
2	3301-234	2		Grip, Handlebar
3	3301-231	2		Clamp, Handlebar - Bottom
4	3301-232	1		Clamp, Handlebar - Left
5	3301-233	1		Clamp, Handlebar - Right
6	3301-290	4		Screw, Cap
7	3301-235	1	S	Lever Assembly - Right (inc. 8-13)
8	3301-239	1		Bracket, Throttle Cable
9	3301-240	1		Lever, Brake - Right
10	3301-238	1		Bracket, Cable
11	3301-244	1		Spring, Throttle Lever
12	3301-237	1		Bracket, Lever
13	3301-243	1		Lever, Throttle
14	3301-236	1		Cover, Lever Body
15	3301-085	1	S	Cable, Throttle
16	3301-465	1		Cable Tie
17	3301-457	1	/P	Pad, Handlebar - Assembly (inc. 18-19)
18	3301-458	1	S	Cover, Pad
19	3301-459	1		Pad, Handlebar
20	3301-242	1		Lever Assembly - Left (inc. 21-22)
21	3301-241	1		Lever, Brake - Left
22	3301-153	1		Harness, Brake Switch
23	3301-152	1		Switch Assembly
24	3301-486	2		Washer
25	3301-283	2		Nut, Nylon



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
MAGNETO AND STARTER MOTOR ASSEMBLY

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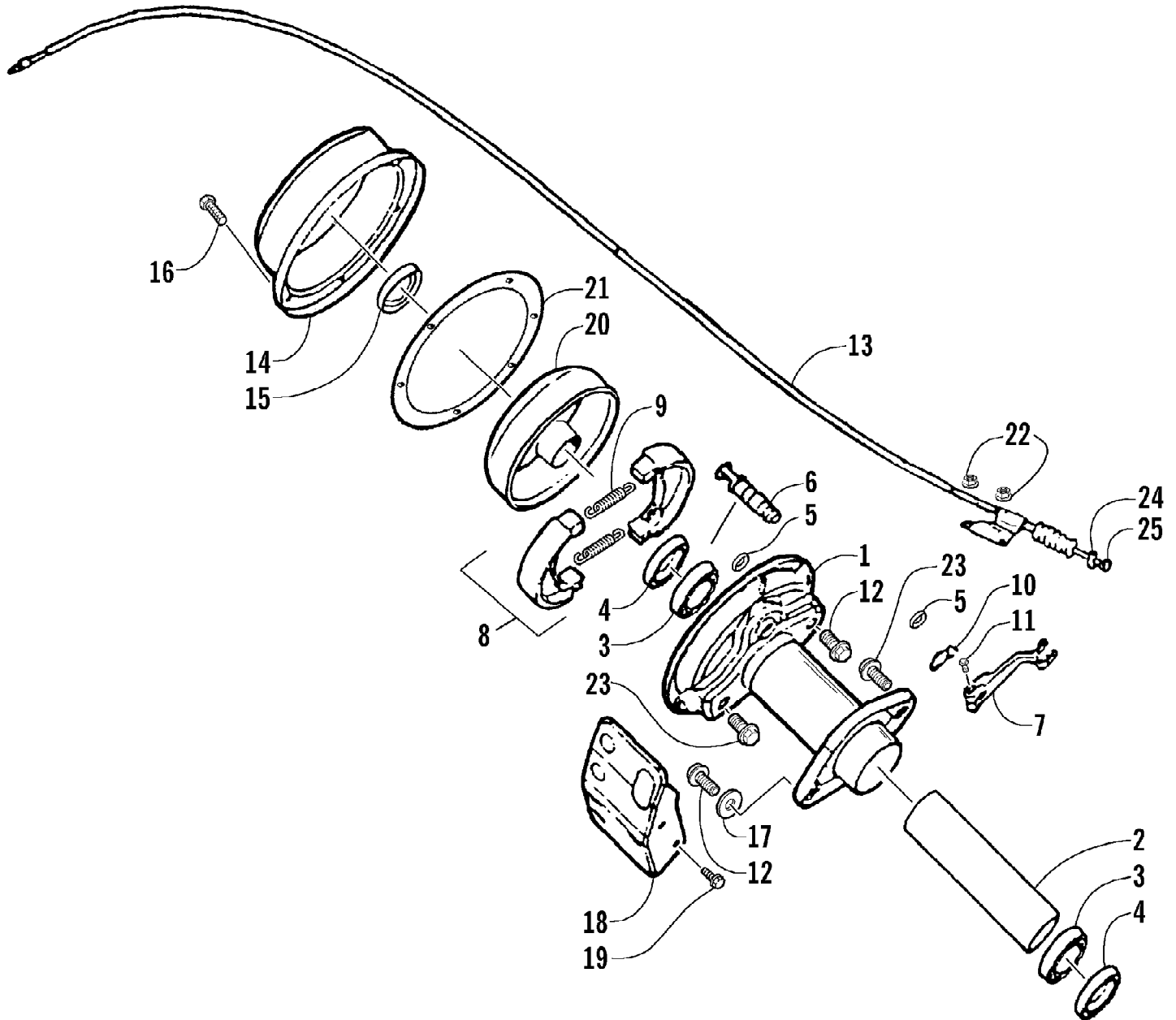
Ref #	Part Number	Qty	S/P/F	Description
1	3301-142	1		Starter Motor Assembly (inc. 2-6)
2	3301-143	1	S	Brush Set
3	3301-303	1		O-Ring
4	3301-301	1		O-Ring
5	3301-276	2		Bolt w/Washer
6	3301-144	1		Harness, Starter Motor
7	3301-289	2		Screw, Cap
8	3301-288	2		Screw, Cap
9	3301-139	1		Magneto Assembly (inc. 10-11)
10	3301-140	1		Rotor/Flywheel
11	3301-141	1		Stator Assembly
12	3301-345	1		Washer
13	3301-331	1		Nut, Flange



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
OIL PUMP ASSEMBLY

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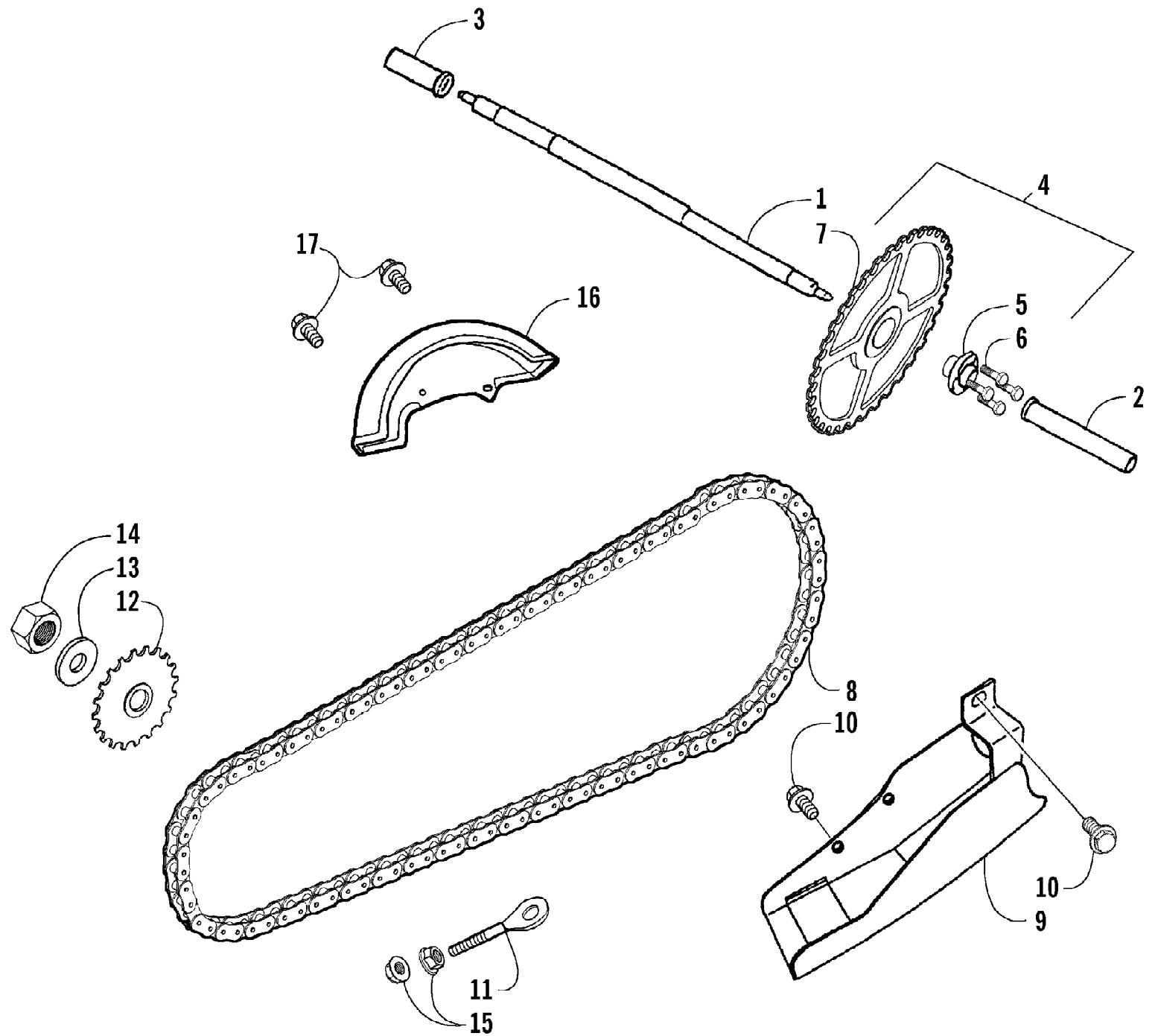
Ref #	Part Number	Qty	S/P/F	Description
1	3301-035	1		Gear, Pump Drive
2	3301-379	2		Circlip
3	3301-425	1		Pin, Crankshaft
4	3301-032	1		Pump, Oil - Assembly (inc. 5-7)
5	3301-034	1		Gear, Oil Pump
6	3301-300	1		O-Ring
7	3301-433	1		Seal, Oil
8	3301-033	1		Ring, Steel
9	3301-366	1		Tube, Oil
10	3301-373	1		Clip
11	3301-374	4		Clip
12	3301-371	1		Tube
13	3301-074	1	S	Cup, Oil Filter
14	3301-372	1		Tube
15	3301-317	2		Screw, Machine
16	3301-036	1		Washer, Wave



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
 REAR BRAKE ASSEMBLY

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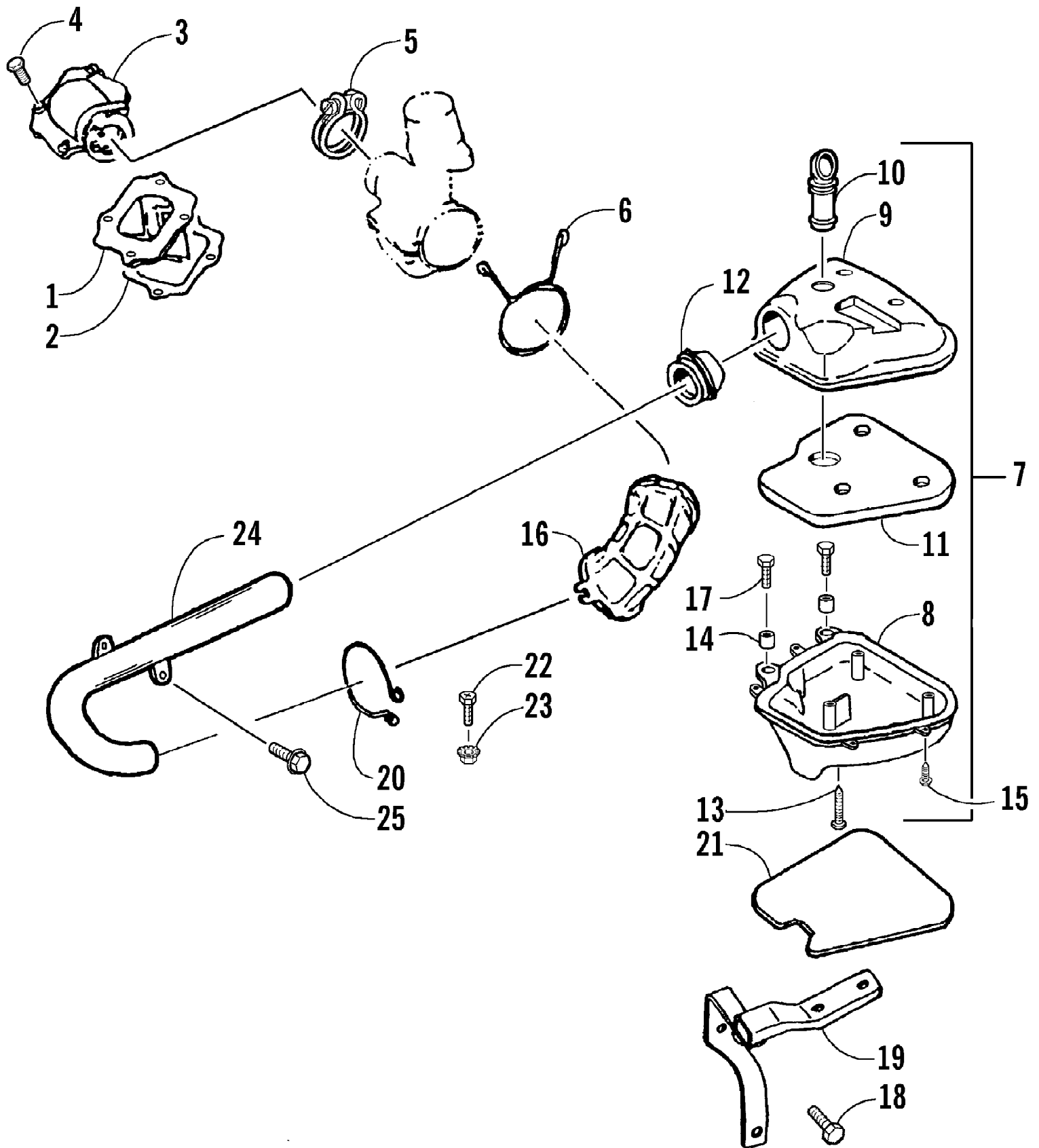
Ref #	Part Number	Qty	S/P/F	Description
1	3301-182	1		Panel Brake - Rear
2	3301-162	1		Spacer, Brake Panel - Rear
3	3301-413	2		Bearing, Radial Ball
4	3301-443	2		Seal, Oil
5	3301-434	2		Seal, Oil
6	3301-184	1		Camshaft, Brake - Rear
7	3301-186	1		Arm, Brake - Rear
8	3301-183	1		Shoe, Brake - Rear (inc. 9)
9	3301-185	2		Spring, Shoe Retainer
10	3301-172	1		Spring, Return
11	3301-392	1		Screw, Cap
12	3301-405	2		Screw, Cap
13	3301-187	1		Cable, Brake - Rear
14	3301-166	1		Cover, Drum - Rear
15	3301-441	1		Seal, Oil
16	3301-483	6		Screw, Cap
17	3301-473	1		Washer
18	3301-167	1		Cover, Brake - Rear
19	3301-393	2		Screw, Cap
20	3301-164	1		Drum, Rear
21	3301-168	1		Gasket, Drum Cover - Rear
22	3301-330	2		Nut, Flange
23	3301-404	2		Screw, Cap
24	3301-908	1		Spacer, Brake Cable
25	3301-909	1		Nut, Adjuster - Brake Cable



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
REAR DRIVE ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3301-161	1		Axle, Rear Wheel
2	3301-173	1		Collar, Spacer - Right
3	3301-174	1		Collar, Spacer - Left
4	3301-163	1		Rear Sprocket Assembly (inc. 5-7)
5	3301-165	1		Flange, Final Drive
6	3301-399	4		Screw, Cap
7	3301-159	1		Sprocket, Rear
8	3301-157	1		Chain, Drive
9	3301-155	1		Guard, Chain
10	3301-393	2		Screw, Cap
11	3301-158	1		Adjuster, Drive Chain
12	3301-123	1		Drive Sprocket Assembly
13	3301-352	1		Washer
14	3301-284	1		Nut, Nylon
15	3301-327	2		Nut, Flange
16	3301-156	1	/P	Guard, Chain - Rear
17	3301-386	2		Screw, Cap



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
 REED VALVE AND AIR CLEANER ASSEMBLY

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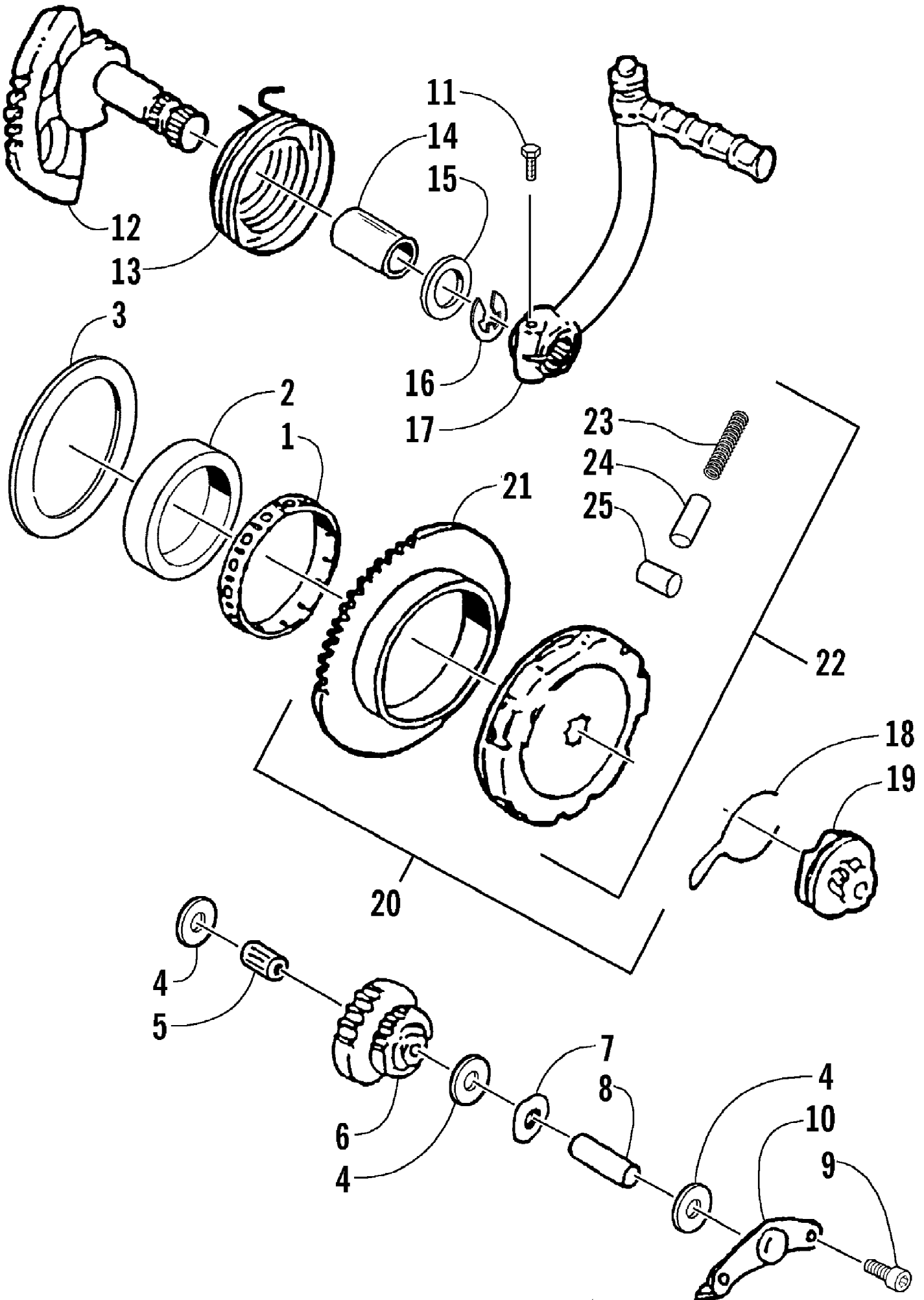
Ref #	Part Number	Qty	S/P/F	Description
1	3301-030	1		Valve, Reed - Assembly
2	3301-061	1		Gasket, Reed Valve
3	3301-060	1		Manifold, Intake
4	3301-389	4		Screw, Cap
5	3301-031	1		Clamp, Hose - Intake Manifold
6	3301-375	1		Clip
7	3301-062	1		Air Cleaner Assembly (inc. 8-15)
8	3301-064	1		Base, Air Cleaner
9	3301-065	1		Cover, Air Cleaner
10	3301-067	1		Pipe, Guide
11	3301-063	1		Element, Air Cleaner
12	3301-070	1		Connector, Air Cleaner
13	3301-323	3		Screw, Self-Tapping
14	3301-432	2		Grommet
15	3301-471	4		Screw, Self-Tapping
16	3301-520	1	/P	Joint, Air Cleaner
17	3301-307	2		Screw, Cap
18	3301-396	2	S	Screw, Cap
19	3301-072	1		Bracket, Air Cleaner
20	3301-376	1	/P	Clip
21	3301-068	1	/P	Gasket, Air Cleaner Isolation
22	3301-309	1		Screw, Cap
23	3301-326	1		Nut, Flange
24	3301-071	1		Duct, Air
25	3301-484	1		Screw, Cap

No
Diagram
Available

Parts List
Only

2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
RELATED ITEMS

Ref #	Part Number	Qty	S/P/F	Description
	2256-688	1		Illustrated Parts Manual
	2256-649	1	/P	Operator's Manual
	0436-446	1		Skid Plate
	0436-447	1		Windshield



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
STARTER ASSEMBLY

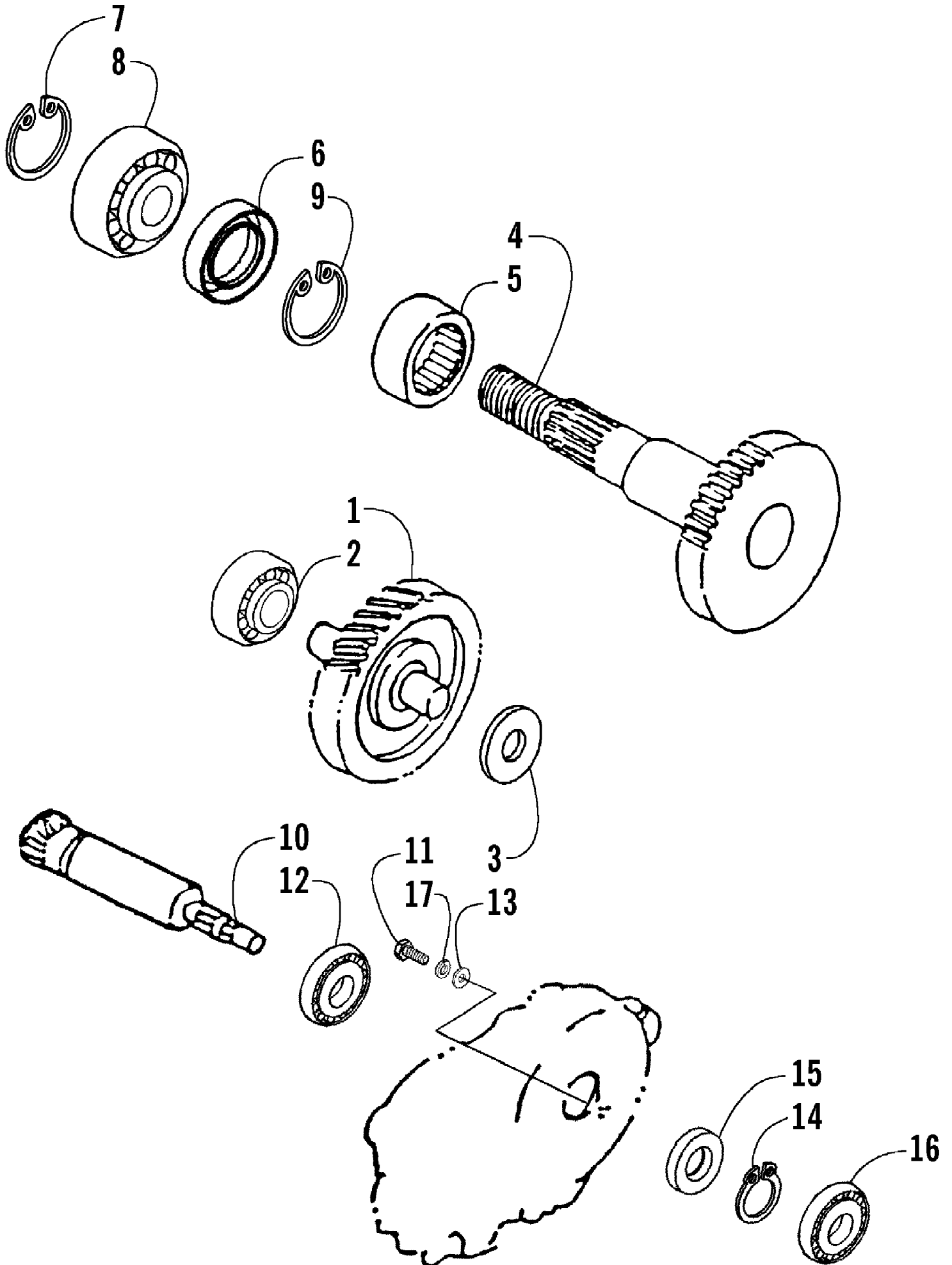
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Ref #	Part Number	Qty	S/P/F	Description
1	3301-423	1		Bearing, Needle
2	3301-424	1		Boss, Bearing
3	3301-355	1		Washer
4	3301-344	3		Washer
5	3301-418	1		Bearing, Needle
6	3301-121	1		Gear, Idler
7	3301-311	1		Washer, Wave
8	3301-426	1		Shaft, Idler
9	3301-287	2		Screw, Cap
10	3301-009	1		Plate, Idler Gear
11	3301-391	1		Screw, Cap
12	3301-127	1		Starter Shaft Assembly
13	3301-128	1		Spring, Reset - Starter Shaft
14	3301-429	1		Bushing
15	3301-351	1		Washer
16	3301-377	1		Circlip
17	3301-129	1	/P	Starter Crank Assembly
18	3301-125	1		Clip, Spring - Starter Pinion
19	3301-126	1		Starter Pinion Assembly
20	3301-130	1		Starter Clutch - Electric - Assembly (inc. 21-25)
21	3301-124	1		Wheel, Starter Clutch
22	3301-131	1		Clutch Set, Electric Starter (inc. 23-25)
23	3301-134	3		Spring, Clutch
24	3301-133	3		Guide, Clutch
25	3301-132	3		Roller, Clutch

2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
STEERING ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3301-214	1		Steering Post Assembly
2	3301-436	1		Seal, Oil
3	3301-439	1		Seal, Oil
4	3301-195	1		Spacer
5	3301-284	1		Nut, Nylon
6	3301-330	2		Nut, Flange
7	3301-216	1		Bushing, Steering Post
8	3301-215	2		Holder, Steering Post
9	3301-217	2		Collar, Spacer
10	3301-190	1	/P	Tie Rod Assembly - Left (inc. one No. 11-13)
11	3301-295	2		Tie Rod
12	3301-192	2		Joint, Ball - Left Thread
13	3301-194	2		Joint, Ball - Right Thread
14	3301-189	1	/P	Tie Rod Assembly - Right (inc. one No. 11-13)
15	3301-362	6		Pin, Cotter
16	3301-334	2		Nut, Slotted
17	3301-191	1		Knuckle, Left
18	3301-193	1		Knuckle, Right
19	3301-283	4		Nut, Nylon
20	3301-474	2	S	Washer
21	3301-363	1		Pin, Cotter

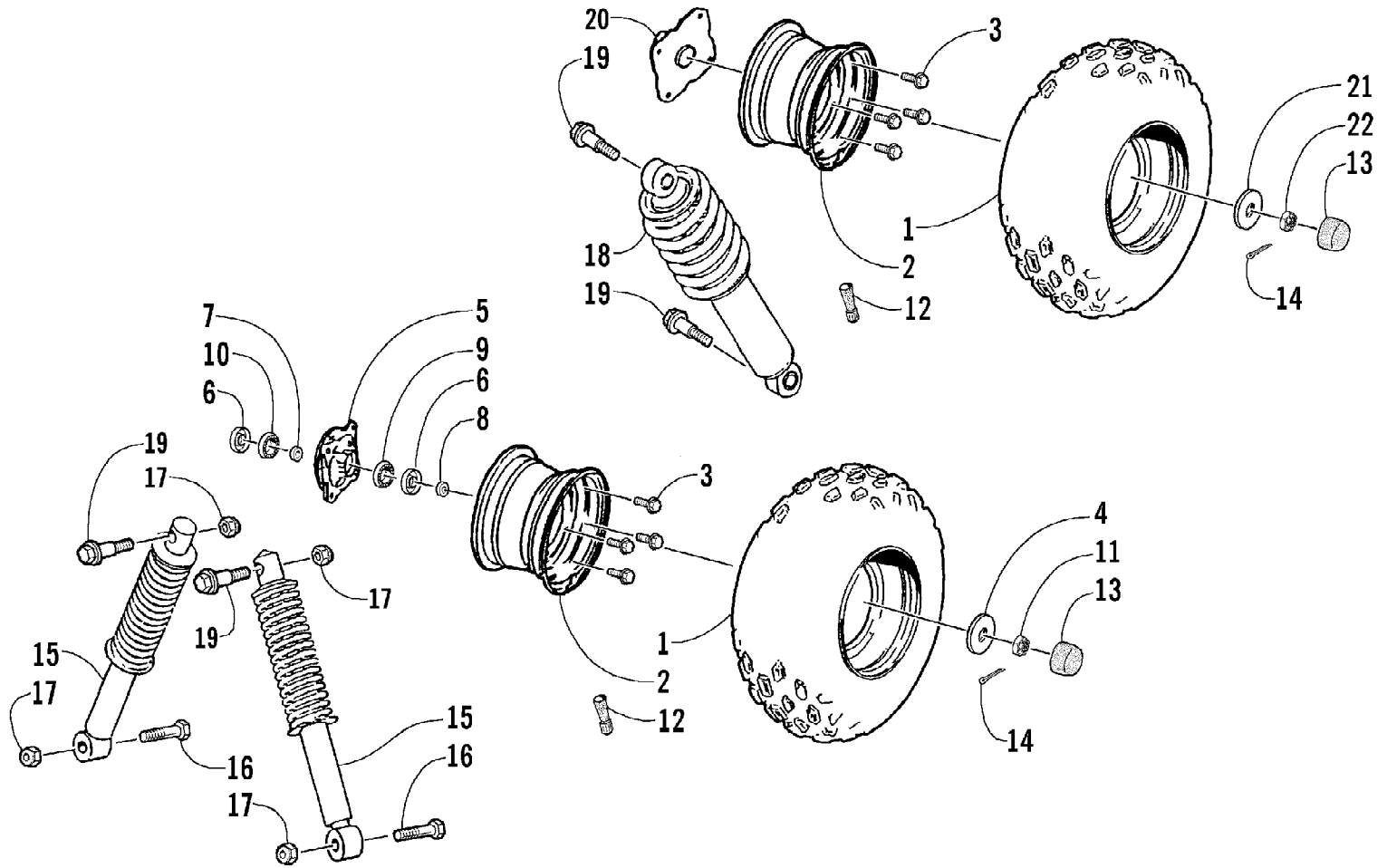


2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
TRANSMISSION ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3301-120	1		Axle, Main
2	3301-414	1		Bearing, Radial Ball
3	3301-346	1		Washer
4	3301-122	1		Axle, Drive
5	3301-422	1		Bearing, Needle
6	3301-440	1		Seal, Oil
7	3301-383	2		Circlip
8	3301-412	1		Bearing, Radial Ball
9	3301-382	1		Circlip
10	3301-119	1		Gear, Primary Drive
11	3301-305	1		Screw, Cap
12	3301-410	1		Bearing, Radial Ball
13	3301-341	1		Washer
14	3301-378	1		Circlip
15	3301-435	1		Seal, Oil
16	3301-416	1		Bearing, Radial Ball
17	3301-360	1		Washer, Spring

2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
WHEEL, TIRE, AND SUSPENSION ASSEMBLY



2003 ATV 90 Y-12 YOUTH (CAT GREEN) (A2003ATB2BUSZ)
WHEEL, TIRE, AND SUSPENSION ASSEMBLY

Page 54 of 54

Ref #	Part Number	Qty	S/P/F	Description
1	3301-177	4	/P	Tire
2	3301-175	4	/P	Wheel
3	3301-399	16		Screw, Cap
4	3301-347	2		Washer
5	3301-176	2		Drum, Brake - Front
6	3301-439	4		Seal, Oil
7	3301-195	2		Spacer
8	3301-188	2		Collar - Front
9	3301-408	2		Bearing, Radial Ball
10	3301-411	2		Bearing, Radial Ball
11	3301-333	2		Nut, Slotted
12	3301-170	4	S	Stem, Valve
13	3301-181	4		Cover, Rubber
14	3301-363	4		Pin, Cotter
15	3301-223	2		Shock, Front
16	3301-308	2		Screw, Cap
17	3301-283	4		Nut, Nylon
18	3301-229	1		Shock, Rear
19	3301-401	4		Screw, Cap
20	3301-160	2		Connector, Shaft
21	3301-350	2		Washer
22	3301-335	2		Nut, Slotted