



Service Bulletin

Date: March 5, 2004

Bulletin No: 2004-2-02

Product Line: ATV

Affected Models / VIN:

2004 400 FIS (Automatic & Manual) and 500 (Automatic) models within the VIN Range of
4UF04ATVO4T244911 - 4UF04ATV24T249401

Subject: Oil Drain Hole/Belly Panel

■ **NOTE:** The DVX is not affected.

■ **NOTE:** It is necessary to refer to only the last six digits of the vehicle identification number for identification purposes.

Condition: It has been determined that an incorrect Belly Panel (p/n 1406-030) was installed on the affected models indicated above. Because of this condition, the oil drain hole in the belly panel does not align with the drain plug.

Solution: On all affected ATV's, it will be necessary to drill a new oil drain hole in the belly panel. See the instructions included in this bulletin.

Parts: Not Applicable (No Parts Needed).

Warranty: A labor allowance of 0.2 hr will be paid per affected ATV.
Cat Tracker Claim: Enter BA200402 in the Complaint section.
Manual Claim: Enter 402A in the Complaint section.

■ **NOTE:** Please remember that when submitting a claim, make sure to always enter the current mileage of each affected ATV. In order for Arctic Cat to accurately assess warranty claims, an accurate recording of mileage on ATV's with warranty claims is important.

ATTENTION

This service bulletin expires on March 5, 2005. To ensure that the necessary service work is completed in a timely manner and that this issue can be resolved, Arctic Cat is requesting that all service work be completed prior to March 5, 2005. All warranty claims directly related to this issue will not be honored after March 5, 2005.

Instructions

1. Turn the gas tank shut-off valve to the OFF position; then secure the vent line to prevent gas from leaking. Place the ATV on its side.
2. Thoroughly clean and dry the belly panel area to be serviced.
3. Using the provided template as a guide, make a horizontal line through the center of belly panel plate holes "A" and "B". Making sure to use the appropriate measurements, make another horizontal line on the belly panel below and parallel with the first line. From the outside edge of the belly panel, measure inward as indicated in Fig. 1. Mark the center of the new oil drain hole on the belly panel.

■ **NOTE:** Make sure to use all the correct measurements for the appropriate model, i.e., 400 or 500.

4. Using a 2 in. hole saw, carefully drill out the new hole taking care not to drill into the engine case/drain plug.
5. Place the ATV in an upright position; then turn the gas tank shut-off valve to the ON position. Return the vent line to its original position.

Fig. 1

