



Service Bulletin

Date: November 18, 2004

Product Line: Snowmobile

Bulletin No: 2005-1-04

Subject: Improperly Tightened Left-Side Engine Plate Brace, Torque Bracket Cover, Console, & Rear Bumper

Affected Models/VIN Range:

All 2005 M6 and M7 Snowmobiles within the VIN Range of 4UF05SNW45T128864 - 4UF05SNWX5T133194

Condition:

It has come to our attention that there are four conditions that need to be addressed.

1. The two rear torx-head cap screws securing the left-side engine plate brace may not have been tightened properly and may come loose.
2. The three torx-head screws securing the torque bracket cover may not have been tightened properly and may come loose.
3. The seven machine screws securing the console to the gas tank may not have been tightened properly and may come loose.
4. The outer two screws securing the rear bumper may not have been tightened properly and may come loose.

Solution:

Remove the appropriate screws, apply blue Loctite #243 to the screws, reinstall the screws, and tighten to the proper torque factors. Be sure to refer to the specific instructions enclosed with this bulletin.

Parts:

Not Applicable (no parts are needed).

Warranty:

A total labor allowance of 0.3 hr will be paid per affected snowmobile. The total labor allowance includes servicing all four conditions.

Cat Tracker Claim: Enter BS200504 in the Complaint section.

Manual Claim: Enter 0504 in the Complaint section.

■ **NOTE:** Please remember that when submitting a claim, make sure to always enter the current mileage of each affected snowmobile. In order for Arctic Cat to accurately assess warranty claims, an accurate recording of mileage on snowmobiles with warranty claims is important.

ATTENTION

Completing the necessary service work as soon as possible will eliminate the possibility of related damage to the snowmobile. To ensure that the necessary service work is completed in a timely manner and that this issue can be resolved, Arctic Cat is requesting that all service work be completed prior to November 18 2005. All warranty claims directly related to this issue will not be honored after November 18, 2005.

