FOREWORD

This Arctic Cat Service Manual contains service, maintenance, and troubleshooting information for the 2007 Arctic Cat ATV 250 models. This manual is designed to aid service personnel in service-oriented applications.

This manual is divided into sections. Each section covers a specific ATV component or system and, in addition to the standard service procedures, includes disassembling, inspecting, and assembling instructions. When using this manual as a guide, the technician should use discretion as to how much disassembly is needed to correct any given condition.

The service technician should become familiar with the operation and construction of each component or system by carefully studying this manual. This manual will assist the service technician in becoming more aware of and efficient with servicing procedures. Such efficiency not only helps build consumer confidence but also saves time and labor.

All Arctic Cat ATV publications and decals display the words Warning, Caution, Note, and At This Point to emphasize important information. The symbol ⚠ **WARNING** identifies personal safety-related information. Be sure to follow the directive because it deals with the possibility of severe personal injury or even death. The symbol ⚠ **CAUTION** identifies unsafe practices which may result in ATV-related damage. Follow the directive because it deals with the possibility of damaging part or parts of the ATV. The symbol ■ **NOTE:** identifies supplementary information worthy of particular attention. The symbol ☞ **AT THIS POINT** directs the technician to certain and specific procedures to promote efficiency and to improve clarity.

At the time of publication, all information, photographs, and illustrations were technically correct. Some photographs used in this manual are used for clarity purposes only and are not designed to depict actual conditions. Because Arctic Cat Inc. constantly refines and improves its products, no retroactive obligation is incurred.

All materials and specifications are subject to change without notice.

Keep this manual accessible in the shop area for reference.

Product Service and
Warranty Department
Arctic Cat Inc.

August 2006

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2007
250 ATV
Service Manual

SECTION 1 - GENERAL INFORMATION

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General Specifications*

(DVX Model)

CARBURETOR	
Type	Keihin PTG-22
Main Jet	95
Slow Jet	35
Pilot Screw Setting (turns)	1 1/2
Jet Needle	NBSD-3
Needle Jet	3.6/2.5
Idle RPM	1250-1350
Float Arm Height	14.8 mm (0.58 in.)
Throttle Cable Free-Play (at lever)	1-4 mm (1/16-3/16 in.)
ELECTRICAL	
Ignition Timing	5° BTDC (“F” mark)@1000 RPM
Spark Plug Type	NGK DPR7EA-9
Spark Plug Gap	0.6-0.7 mm (0.024-0.028 in.)
Spark Plug Cap	4500-6150 ohms
Ignition Coil Resistance (primary)	2.4-3.0 ohms (terminal to terminal)
(secondary)	12,300-16,600 ohms (high tension - plug cap removed - to ground)
Ignition Coil Peak Voltage (primary/CDI)	14.0 DC volts (black/white to green/gray)
Magneto Coil Resistance (trigger)	105-110 ohms (black/yellow to green/white)
(charging)	Less than 1 ohm (yellow to yellow)
Stator Coil Peak Voltage (trigger)	1.1-1.4 DC volts (blue/yellow to green/white)
Magneto Output (approx)	220W @ 5000 RPM
Stator Coil Output (no load)	40-60 AC volts @3000 RPM (yellow to yellow)

CHASSIS		
Dry Weight (approx)		186 kg (410 lb)
Length (overall)		168.3 cm (66.25 in.)
Height (overall)		114.9 cm (45.25 in.)
Width (overall)		106.0 cm (41.75 in.)
Suspension Travel	(Front)	15.5 cm (6.1 in.)
	(Rear)	16.5 cm (6.5 in.)
Brake Type		Hydraulic w/Brake Lever Lock and Auxiliary Brake
Wheelbase		117.9 cm (46.4 in.)
Tire Size	(Front)	AT21 x 7-10
	(Rear)	AT20 x 11-9
Tire Inflation Pressure	(Front)	0.28 kg/cm^2 (4 psi)
	(Rear)	0.25 kg/cm^2 (3.5 psi)
Turning Radius		2.95 m (9.7 ft)
MISCELLANY		
Gas Tank Capacity (rated)		13 L (3.43 U.S. gal.)
Reserve Capacity		4.54 L (1.2 U.S. gal.)
Engine Oil Capacity		1.6 L (1.7 U.S. qt)
Transmission Lubricant Capacity	(Overhaul)	400 ml (13.5 fl/oz)
	(Change)	300 ml (10.1 fl/oz)
Gasoline (recommended)		87 Octane Regular Unleaded
Engine Oil (recommended)		SAE 5W-30
Cooling System Capacity		1.6 L (1.7 U.S. qt)
Brake Fluid		DOT 4
Taillight/Brakelight		12V/5W/21W
Headlight		12V/35W (2)
Starting System		Electric

* Specifications subject to change without notice.

General Specifications*

(Utility Model)

CARBURETOR	
Type	Keihin PTG-22
Main Jet	95
Slow Jet	35
Pilot Screw Setting (turns)	1 1/2
Jet Needle	NBSD-3
Needle Jet	3.6/2.5
Idle RPM	1250-1350
Float Arm Height	14.8 mm (0.58 in.)
Throttle Cable Free-Play (at lever)	1-4 mm (1/16-3/16 in.)
ELECTRICAL	
Ignition Timing	5° BTDC ("F" mark) @1000 RPM
Spark Plug Type	NGK DPR7EA-9
Spark Plug Gap	0.6-0.7 mm (0.024-0.028 in.)
Spark Plug Cap	4500-6150 ohms
Ignition Coil Resistance (primary)	2.4-3.0 ohms (terminal to terminal)
(secondary)	12,300-16,600 ohms (high tension - plug cap removed - to ground)
Ignition Coil Peak Voltage (primary/CDI)	14.0 DC volts (black/white to green/gray)
Magneto Coil Resistance (trigger)	105-110 ohms (black/yellow to green/white)
(charging)	Less than 1 ohm (yellow to yellow)
Stator Coil Peak Voltage (trigger)	1.1-1.4 DC volts (blue/yellow to green/white)
Magneto Output (approx)	220W @ 5000 RPM
Stator Coil Output (no load)	40-60 AC volts @3000 RPM (yellow to yellow)

CHASSIS	
Dry Weight (approx)	216 kg (477 lb)
Length (overall)	187 cm (73.6 in.)
Height (overall)	111.8 cm (44.0 in.)
Width (overall)	105.1 cm (41.40 in.)
Suspension Travel	12.7 cm (5.0 in.)
Brake Type	Hydraulic w/Brake Lever Lock and Auxiliary Brake
Wheelbase	117.9 cm (46.4 in.)
Tire Size (Front)	AT22 x 7-10
(Rear)	AT22 x 10-10
Tire Inflation Pressure (Front)	0.28 kg/cm^2 (4 psi)
(Rear)	0.25 kg/cm^2 (3.5 psi)
Turning Radius	2.95 m (9.7 ft)
MISCELLANY	
Gas Tank Capacity (rated)	13 L (3.43 U.S. gal.)
Reserve Capacity	4.54 L (1.2 U.S. gal.)
Engine Oil Capacity	1.6 L (1.7 U.S. qt)
Transmission Lubricant Capacity (Overhaul)	600 ml (20.3 fl/oz)
(Change)	500 ml (16.9 fl/oz)
Gasoline (recommended)	87 Octane Regular Unleaded
Engine Oil (recommended)	SAE 5W-30
Cooling System Capacity	1.6 L (1.7 U.S. qt)
Rear Drive Capacity	150 ml (5 fl oz)
Rear Drive Lubricant	SAE Approved 80W-90 Hypoid
Brake Fluid	DOT 4
Taillight/Brakelight	12V/5W/21W
Headlight	12V/35W (2)
Starting System	Electric w/Manual Recoil (Emergency)

* Specifications subject to change without notice.

Break-In Procedure

A new ATV and an overhauled ATV engine require a “break-in” period. The first 10 hours (or 200 miles) are most critical to the life of this ATV. Proper operation during this break-in period will help assure maximum life and performance from the ATV.

During the first 10 hours (or 200 miles) of operation, always use less than 1/2 throttle. Varying the engine RPM during the break-in period allows the components to “load” (aiding the mating process) and then “unload” (allowing components to cool). Although it is essential to place some stress on the engine components during break-in, care should be taken not to overload the engine too often. Do not pull a trailer or carry heavy loads during the 10-hour break-in period.

When the engine starts, allow it to warm up properly. Idle the engine several minutes until the engine has reached normal operating temperature. Do not idle the engine for excessively long periods of time.

During the break-in period, a maximum of 1/2 throttle is recommended; however, brief full-throttle accelerations and variations in driving speeds contribute to good engine break-in.

During the break-in period (or whenever the brake pads are replaced), the hydraulic brake pads must be burnished. Slow disc-speed hydraulic brakes must be properly burnished in order to achieve maximum stopping power.

⚠ CAUTION

BRAKE PADS MUST BE BURNISHED TO ACHIEVE FULL BRAKING EFFECTIVENESS. Braking distance will be extended until brake pads are properly burnished.

TO PROPERLY BURNISH THE BRAKES, USE FOLLOWING PROCEDURE:

- Choose an area sufficiently large to safely accelerate ATV to 30 mph and to brake to a stop.
- Accelerate to 30 mph; then compress brake lever to decelerate to 0-5 mph.
- Repeat procedure five times until brakes are burnished.
- This procedure burnishes the brake pads, stabilizes the pad material, and extends the life of the brake pads.

⚠ WARNING

Do not attempt sudden stops or put the ATV into a situation where a sudden stop will be required until the brake pads are properly burnished.

■ NOTE: Do not be reluctant to heat up the brake pads during the burnishing procedure.

After the completion of the break-in period, the engine oil and oil filter should be changed. Other maintenance after break-in should include checking of all prescribed adjustments and tightening of all fasteners.

Gasoline - Oil - Lubricant

RECOMMENDED GASOLINE

The recommended gasoline to use is 87 minimum octane regular unleaded. In many areas, oxygenates (either ethanol or MTBE) are added to the gasoline. Oxygenated gasolines containing up to 10% ethanol, 5% methane, or 5% MTBE are acceptable gasolines.

When using ethanol blended gasoline, it is not necessary to add a gasoline antifreeze since ethanol will prevent the accumulation of moisture in the fuel system.

⚠ CAUTION

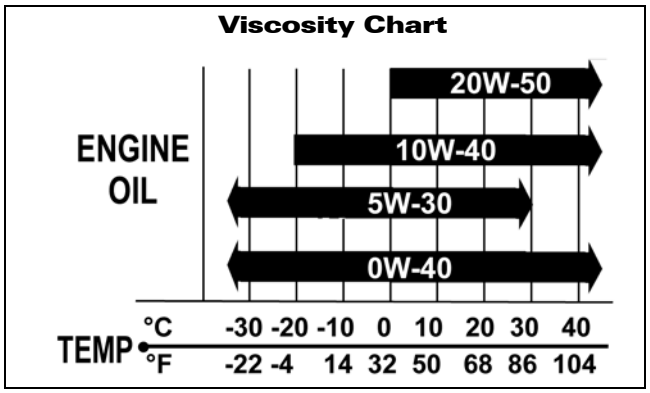
Do not use white gas. Only Arctic Cat approved gasoline additives should be used.

RECOMMENDED ENGINE OIL

⚠ CAUTION

Any oil used in place of the recommended oil could cause serious engine damage. Do not use oils which contain graphite or molybdenum additives. These oils can adversely affect clutch operation. Also, not recommended are racing, vegetable, non-detergent, and castor-based oils.

The recommended oil to use is Arctic Cat 4-Cycle Engine Oil or an equivalent oil which is rated SE, SF, or SG under API service classification. These oils meet all of the lubrication requirements of the Arctic Cat ATV engine. The recommended engine oil viscosity is SAE 5W-30. Ambient temperature should determine the correct weight of oil. See the following viscosity chart for details.



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RECOMMENDED REAR DRIVE LUBRICANT (Utility)

The recommended lubricant is Arctic Cat Gear Lube or an equivalent gear lube which is SAE approved 80W-90 hypoid. This lubricant meets all of the lubrication requirements of the Arctic Cat ATV rear drives.

⚠ CAUTION

Any lubricant used in place of the recommended lubricant could cause serious rear drive damage.

RECOMMENDED TRANSMISSION LUBRICANT

The recommended lubricant is Arctic Cat Gear Lube or an equivalent gear lube which is SAE approved 80W-90 hypoid. This lubricant meets all the lubrication requirements of the Arctic Cat ATV front differentials and rear drives.

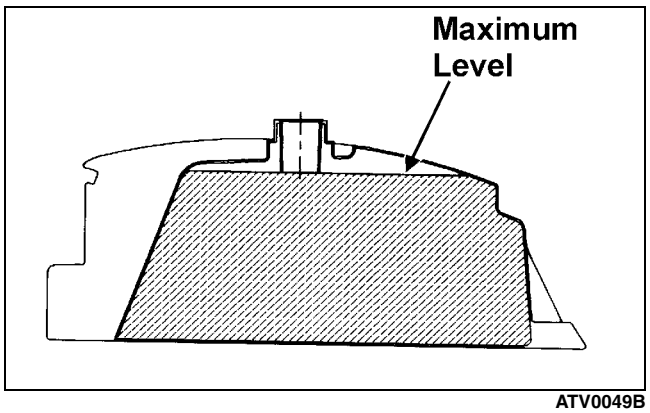
⚠ CAUTION

Any lubricant used in place of the recommended lubricant could cause serious front differential/rear drive damage.

FILLING GAS TANK

⚠ WARNING

Always fill the gas tank in a well-ventilated area. Never add fuel to the ATV gas tank near any open flames or with the engine running. DO NOT SMOKE while filling the gas tank.



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Since gasoline expands as its temperature rises, the gas tank must be filled to its rated capacity only. Expansion room must be maintained in the tank particularly if the tank is filled with cold gasoline and then moved to a warm area.

⚠ WARNING

Do not overflow gasoline when filling the gas tank. A fire hazard could materialize. Always allow the engine to cool before filling the gas tank.

Tighten the gas tank cap securely after filling the tank.

⚠ WARNING

Do not over-fill the gas tank.

Genuine Parts

When replacement of parts is necessary, use only genuine Arctic Cat ATV parts. They are precision-made to ensure high quality and correct fit. Refer to the appropriate Illustrated Parts Manual for the correct part number, quantity, and description.

Preparation For Storage

⚠ CAUTION

Prior to storing the ATV, it must be properly serviced to prevent rusting and component deterioration.

Arctic Cat recommends the following procedure to prepare the ATV for storage.

1. Clean the seat cushion (cover and base) with a damp cloth and allow it to dry.
2. Clean the ATV thoroughly by washing dirt, oil, grass, and other foreign matter from the entire ATV. Allow the ATV to dry thoroughly. DO NOT get water into any part of the engine or air intake.
3. Either drain the gas tank or add Fuel Stabilizer to the gas in the gas tank. Remove the air filter housing cover and air filter. Start the engine and allow it to idle; then using Arctic Cat Engine Storage Preserver, rapidly inject the preserver into the air filter opening for a period of 10 to 20 seconds; then stop the engine. Install the air filter and housing cover.

⚠ CAUTION

If the interior of the air filter housing is dirty, clean the area before starting the engine.

4. Drain the carburetor float chamber.
5. Plug the exhaust hole in the exhaust system with a clean cloth.
6. Apply light oil to the upper steering post bushing and plungers of the shock absorbers.
7. Tighten all nuts, bolts, cap screws, and screws. Make sure rivets holding components together are tight. Replace all loose rivets. Care must be taken that all calibrated nuts, cap screws, and bolts are tightened to specifications.
8. Fill the cooling system to the FULL line in the cooling system reservoir with properly mixed coolant.
9. Disconnect the battery cables; then remove the battery, clean the battery posts and cables, and store in a clean, dry area.

⚠ CAUTION

This maintenance-free battery should be charged at the recommended rate every 30 days or permanent damage may occur if the battery completely discharges.

10. Store the ATV indoors in a level position.

⚠ CAUTION

Avoid storing outside in direct sunlight and avoid using a plastic cover as moisture will collect on the ATV causing rusting.

Preparation After Storage

Taking the ATV out of storage and correctly preparing it will assure many miles and hours of trouble-free riding. Arctic Cat recommends the following procedure to prepare the ATV.

1. Clean the ATV thoroughly.
2. Clean the engine. Remove the cloth from the exhaust system.
3. Check all control wires and cables for signs of wear or fraying. Replace if necessary.
4. Change the engine oil and filter.
5. Check the coolant level and add properly mixed coolant as necessary.
6. Charge the battery; then install. Connect the battery cables.

⚠ CAUTION

The ignition switch must be in the OFF position prior to installing the battery or damage may occur to the ignition system.

⚠ CAUTION

Connect the positive battery cable first; then the negative.

7. Check the entire brake systems (fluid level, pads, etc.), all controls, headlights, taillight, brakelight, and headlight aim; adjust or replace as necessary.

8. Tighten all nuts, bolts, cap screws, and screws making sure all calibrated nuts, cap screws, and bolts are tightened to specifications.
9. Check tire pressure. Inflate to recommended pressure as necessary.
10. Make sure the steering moves freely and does not bind.
11. Check the spark plug. Clean or replace as necessary.

SECTION 2 - PERIODIC MAINTENANCE/TUNE-UP

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Periodic Maintenance Chart

A = Adjust I = Inspect
C = Clean L = Lubricate
D = Drain R = Replace

Item	Initial Service After Break-In (First Mo or 100 Mi)	Every Day	Every Month or Every 100 Miles	Every 3 Months or Every 300 Miles	Every 6 Months or Every 500 Miles	Every Year or Every 1500 Miles	As Needed
Battery	I		I				C
Fuses				I			R
Air Filter/Drain Tube	I	I	C*				R
Valve/Tappet Clearance	I				I		A
Engine Compression						I	
Spark Plug	I			I			R (4000 Mi or 18 Mo)
Muffler/Spark Arrester					C		R
Gas/Vent Hoses	I	I					R (2 Yrs)
Gas Tank Valve						I	C
Throttle Cable	I	I			C-L		A-R
Carb Float Chamber				D*			
Engine RPM (Idle)	I				I		A
Engine Oil Level		I					A
Engine Oil - Filter	R				R*		R
Drive Chain (DVX Model)	I	I					C-L
Rear Drive Lubricant (Utility Model)	I					R	R
Transmission Lubricant	I					R	
Tires/Air Pressure	I			I			R
Steering Components	I	I		I			R
V-Belt	I					I	R
Suspension (Ball joint boots, tie rods, differential and rear drive bellows)	I			I*			R
Nuts/Cap Screws/Screws	I			I	I		A
Ignition Timing						I	
Headlight/Taillight-Brakelight	I	I					R
Switches	I	I					R
Shift Lever					I		A-L
Choke Cable		I			C-L		R
Recoil Starter (Utility Model)		I					C-R
Handlebar Grips		I					R
Handlebars	I	I					R
Gauges/Indicators	I	I					R
Frame/Welds/Racks	I		I		I		
Electrical Connections					I		C
Complete Brake System (Hydraulic and Auxiliary)	I	I		C			L-R
Brake Pads	I			I*			R
Brake Fluid	I			I			R (2 Yrs)
Brake Hoses	I			I			R (4 Yrs)
Coolant/Cooling System	I		I				R (2 Yrs)

* Service/Inspect more frequently when operating in adverse conditions.

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Lubrication Points

It is advisable to lubricate certain components periodically to ensure free movement. Apply light oil to the components using the following list as reference.

A. Throttle Lever Pivot/Cable Ends

B. Brake Lever Pivot

C. Auxiliary Brake Pivot/Clevis

D. Choke Cable Upper End

E. Shift Lever/Ball Joints

F. Idle RPM Screw (Carburetor)

Battery

The battery is located under the seat.

The battery in this ATV is a “sealed” type and does not require any maintenance unless discharged. Distilled water and/or electrolyte cannot be added to the battery.

⚠ WARNING

Anytime service is performed on a battery, the following must be observed: Keep sparks, open flame, cigarettes, or any other flame away. Always wear safety glasses. Protect skin and clothing when handling batteries. When servicing battery in enclosed space, keep the area well-ventilated.

This maintenance-free battery requires periodic charging to prevent sulfiding. If the ATV will be idle for extended periods of time, trickle charge the battery every 30 days. If the battery completely discharges, permanent damage will occur requiring replacement.

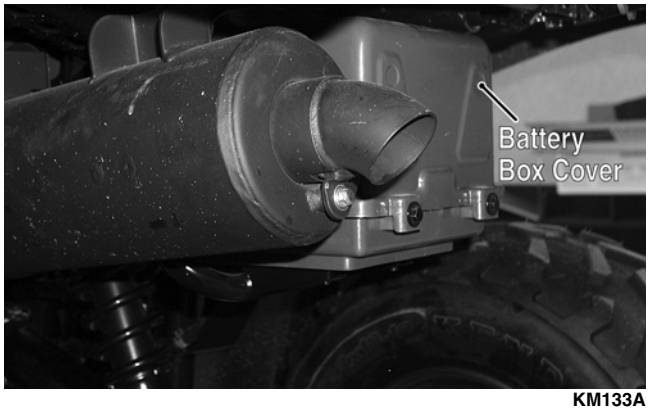
⚠ CAUTION

This maintenance-free battery should be charged at the recommended rate every 30 days or permanent damage may occur if the battery completely discharges.

If the battery is discharged, remove the battery from the ATV and charge the battery at the standard charging rate of 1.5 amps for 5-10 hours.

To remove/charge the battery, use the following procedure.

1. Remove the seat. On the DVX model, remove the battery hold-down strap. On the Utility model, remove the battery box cover from the rear of the ATV; then remove the battery hold-down strap.



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2. Remove the negative battery cable; then remove the positive cable. Remove the battery from the ATV.

⚠ WARNING

Avoid spillage and contact with skin, eyes, and clothing.

⚠ CAUTION

Do not charge the battery while it is in the ATV with the battery terminals connected.

3. Trickle charge the battery at 1.5 amps for 5-10 hours.

⚠ CAUTION

Never exceed the standard charging rate.

⚠ CAUTION

Before installing the battery, make sure the ignition switch is in the OFF position.

4. Place the battery into position in the ATV; then secure the battery with the hold-down strap.

5. Connect the cables to the proper terminals: positive cable to the positive terminal (+) and negative cable to the negative terminal (-). Connect the negative cable last.

⚠ CAUTION

Connecting cables in reverse (positive to negative and negative to positive) can cause serious damage to the electrical system.

6. On the DVX model, install the seat making sure it locks securely. On the Utility model, install the battery box cover; then install the seat making sure it locks securely.

Fuses

The fuses are located in a fuse block under the seat.

If there is any type of electrical system failure, always check the fuses first.

■ **NOTE: To remove a fuse, compress the locking tabs on either side of the fuse case and lift out.**

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Air Filter

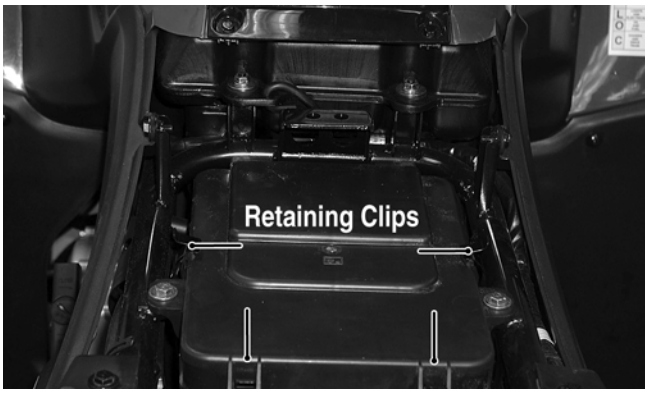
The air filter inside the air filter housing must be kept clean to provide good engine power and gas mileage. If the ATV is used under normal conditions, service the filter at the intervals specified. If operated in dusty, wet, or muddy conditions, inspect and service the filter more frequently. Use the following procedure to remove the filter and inspect and/or clean it.

CLEANING AND INSPECTING FILTER

⚠ CAUTION

Failure to inspect the air filter frequently if the vehicle is used in dusty, wet, or muddy conditions can damage the engine.

1. Remove the seat.
2. Remove the air filter housing cover from the retaining clips.



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3. Loosen the clamp; then remove the filter.

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4. Fill a wash pan larger than the filter with a non-flammable cleaning solvent; then dip the filter in the solvent and wash it.

■ **NOTE: Foam Filter Cleaner and Foam Filter Oil are available from Arctic Cat.**

5. Dry the filter.
6. Put the filter in a plastic bag; then pour in air filter oil and work the filter.

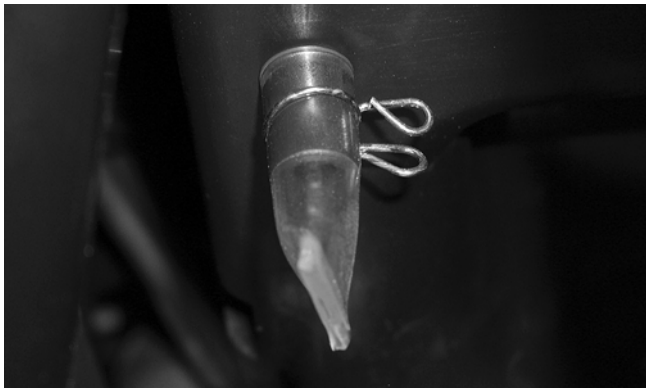
⚠ CAUTION

A torn air filter can cause damage to the ATV engine. Dirt and dust may get inside the engine if the element is torn. Carefully examine the element for tears before and after cleaning it. Replace the element with a new one if it is torn.

7. Clean any dirt or debris from inside the air cleaner. Make sure no dirt enters the carburetor.
8. Place the filter in the air filter housing making sure it is properly seated and secure with the clamp.
9. Install the air filter housing cover and secure with the retaining clips; then install the seat making sure it locks securely.

CHECKING/DRAINING DRAIN TUBE

Periodically check the drain tube for gasoline or oil accumulation. If noticed, remove the drain tube cap from beneath the housing and drain the gasoline or oil into a suitable container; then install and secure the tube cap.



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Valve/Tappet Clearance

To check and adjust valve/tappet clearance, use the following procedure.

■ NOTE: The seat assembly, side panels, and gas tank must be removed for this procedure.

1. Remove the timing inspection plug; then remove the cylinder head cover (see Section 3 - Removing Top-Side Components).
2. Rotate the crankshaft so the "T" mark on the flywheel aligns with the index mark on the right-side crankcase cover.

■ NOTE: At this point, the round hole in the camshaft gear should be up.

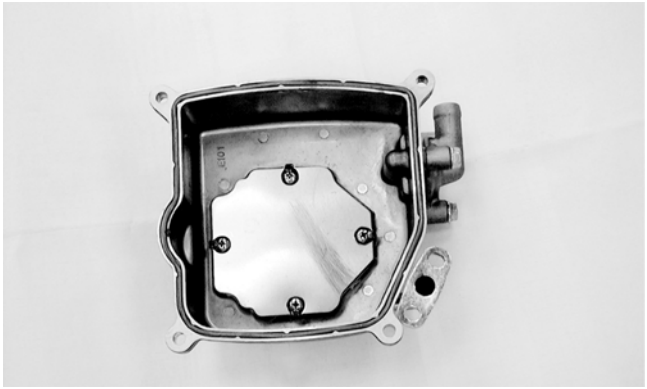
■ NOTE: Use Valve Clearance Adjuster (p/n 0444-178) for this procedure.

3. Place the valve adjuster onto the jam nut securing the tappet adjuster screw; then rotate the valve adjuster dial clockwise until the end is seated in the tappet adjuster screw.
4. While holding the valve adjuster dial in place, use the valve adjuster handle and loosen the jam nut; then rotate the tappet adjuster screw clockwise until friction is felt.
5. Align the valve adjuster handle with one of the marks on the valve adjuster dial.
6. While holding the valve adjuster handle in place, rotate the valve adjuster dial counterclockwise until proper valve/tappet clearance is attained.

■ NOTE: Refer to the appropriate specifications in Section 3 for the proper valve/tappet clearance.

■ NOTE: Rotating the valve adjuster dial counterclockwise will open the valve/tappet clearance by 0.05 mm (0.002 in.) per mark.

7. While holding the adjuster dial at the proper clearance setting, tighten the jam nut securely with the valve adjuster handle.
8. Place the cylinder head cover with a new O-ring into position; then tighten the cover securely.



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9. Install the spark plug; then install the timing inspection plug.

Testing Engine Compression

To test engine compression, use the following procedure.

1. Remove the high tension lead from the spark plug.
2. Using compressed air, blow any debris from around the spark plug.

⚠ WARNING

Always wear safety glasses when using compressed air.

3. Remove the spark plug; then attach the high tension lead to the plug and ground the plug on the cylinder head well away from the spark plug hole.

4. Attach the Compression Gauge (p/n 0644-376).

■ **NOTE: The engine must be warm and the battery must be fully charged for this test.**

5. While holding the throttle lever in the full-open position, crank the engine over with the electric starter until the gauge shows a peak reading (five to 10 compression strokes).

■ **NOTE: The compression should be within a range of 200-215 psi in the full-open throttle position.**

6. If compression is abnormally low, verify the following items.

   A. Starter cranks engine over.

   B. Gauge functions properly.

   C. Throttle lever in the full-open position.

   D. Valve/tappet clearance correct.

   E. Valve not bent or discolored.

   F. Valve seat not discolored.

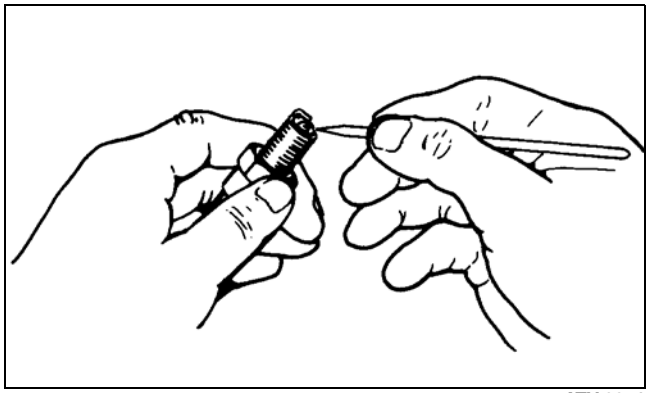
■ **NOTE: To service valves, see Section 3.**

7. Pour 29.5 ml (1 fl oz) of oil into the spark plug hole, attach the gauge, and test compression.

8. If compression is now evident, service the piston rings (see Section 3).

Spark Plug

A light brown insulator indicates that the plug is correct. A white or dark insulator indicates that the engine may need to be serviced or the carburetor may need to be adjusted. To maintain a hot, strong spark, keep the plug free of carbon.

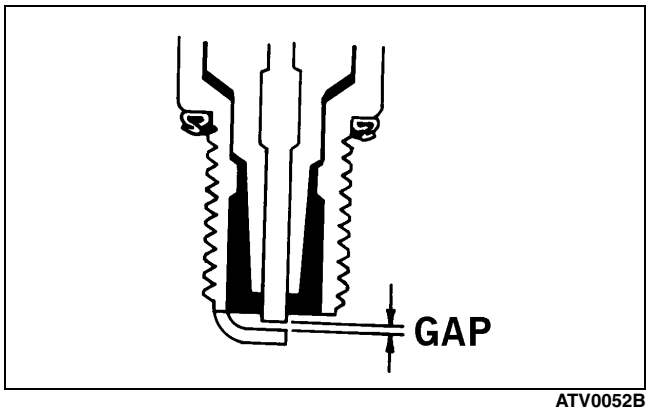


ATV-0051

⚠ CAUTION

Before removing the spark plug, make sure to clean the area around the spark plug. Dirt could enter engine when removing or installing the spark plug.

Adjust the gap to 0.6-0.7 mm (0.024-0.028 in.) for proper ignition. Use a wire feeler gauge to check the gap.



ATV0052B

When installing the spark plug, make sure to tighten it securely. A new spark plug should be tightened 1/2 turn once the washer contacts the cylinder head. A used spark plug should be tightened 1/8-1/4 turn once the washer contacts the cylinder head.

Muffler/Spark Arrester

The muffler has a spark arrester which must be periodically cleaned. At the intervals shown in the Periodic Maintenance Chart, clean the spark arrester using the following procedure.

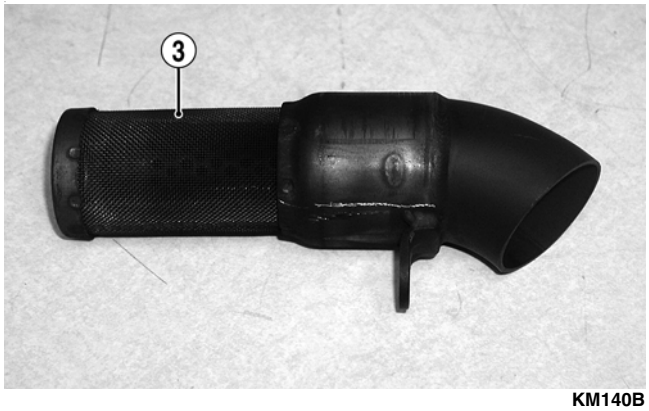
⚠ WARNING

Wait until the muffler cools to avoid burns.

1. Remove the cap screw (1) securing the spark arrester (2) to the muffler assembly; then carefully remove the spark arrester.

KM139A

2. Using a soft wire brush, clean the carbon from the screen (3) taking care not to tear or damage the screen.



KM140B

3. Install the spark arrester and secure with the cap screw. Tighten securely.

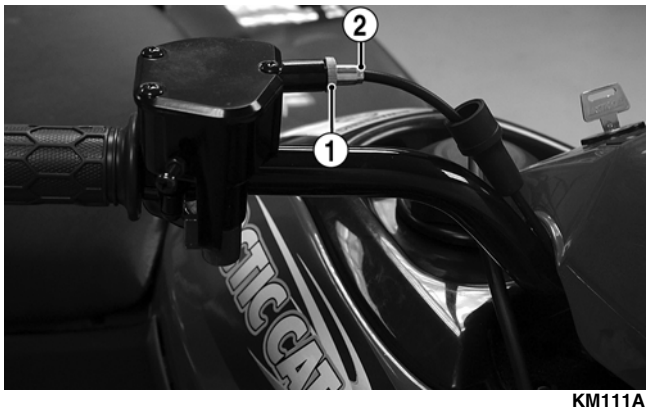
Gas/Vent Hoses

Replace the gas hose every two years. Damage from aging may not always be visible. Do not bend or obstruct the routing of the carburetor vent hose. Make sure that the vent hose is securely connected to the carburetor and the opposite end is always open.

Adjusting Throttle Cable

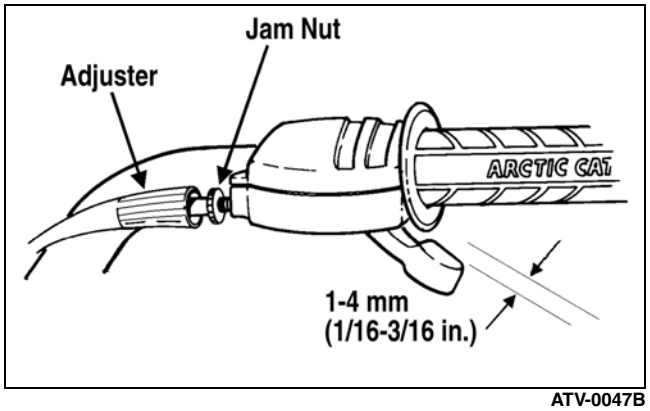
To adjust throttle cable free-play, use the following procedure.

1. Slide the rubber boot away from the adjuster; then loosen the jam nut (1) from the throttle cable adjuster (2).



KM111A

2. Turn the adjuster until the throttle cable has proper free-play of 1-4 mm (1/16-3/16 in.) at the lever.



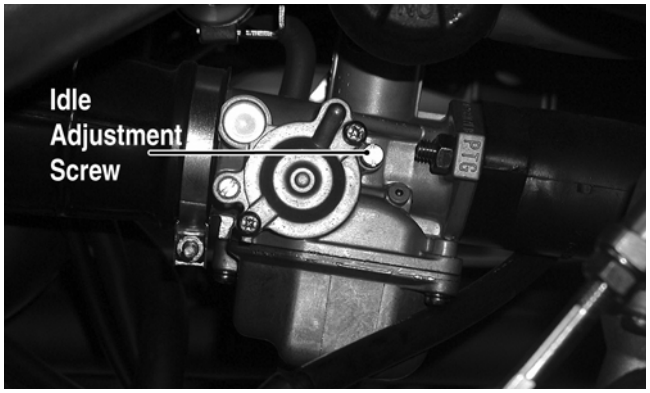
ATV-0047B

3. Tighten the jam nut against the throttle cable adjuster securely; then slide the rubber boot over the adjuster.

Adjusting Engine RPM (Idle)

To properly adjust the idle RPM, a tachometer is necessary. To adjust idle RPM, use the following procedure.

■ **NOTE: The idle adjustment screw is located on the right side of the carburetor.**



KM105A

1. With the transmission in neutral, start the engine and warm it up to normal operating temperature.

2. Turn the idle adjustment screw clockwise one turn past the recommended RPM setting; then turn it counterclockwise to the correct setting of 1250-1350 RPM.

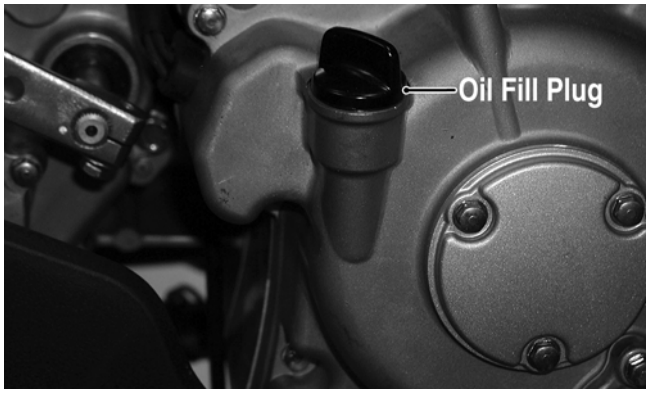
⚠ WARNING

Adjust the idle to the correct RPM. Make sure the engine is at normal operating temperature before adjusting the idle RPM.

Engine Oil - Filter

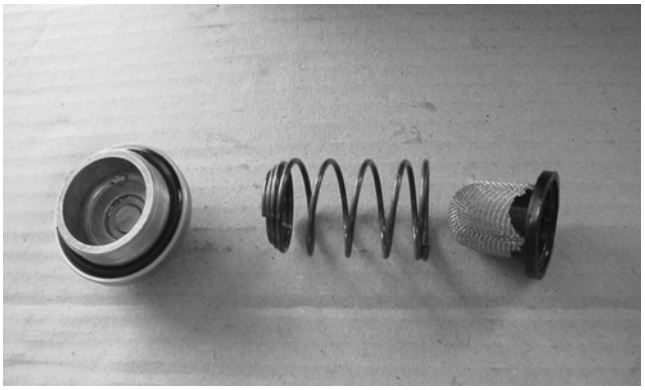
Replace the engine oil and oil filter at the scheduled intervals. The engine should always be warm when the oil is changed so the oil will drain easily and completely.

1. Park the ATV on level ground.
2. Loosen the oil fill plug.



KM126A

3. Remove the screen/filter cap from the bottom of the engine and drain the oil into a drain pan. Account for a spring, O-ring, and screen/filter.



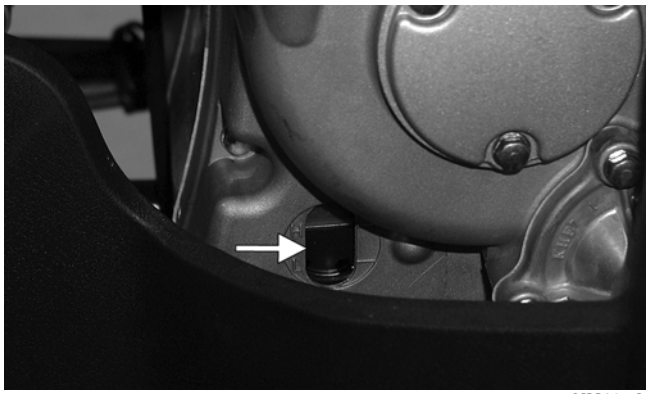
DSC02248

4. Clean the screen/filter in parts-cleaning solvent; then inspect the O-ring and replace if damaged.
5. Install the screen/filter, spring, and screen/filter cap into the bottom of the engine and tighten to specifications.
6. Remove the oil fill plug and pour in 1.6 L (1.7 U.S. qt) of the recommended oil into the fill hole; then install the oil fill plug.

⚠ CAUTION

Any oil used in place of the recommended oil could cause serious engine damage. Do not use oils which contain graphite or molybdenum additives. These oils can adversely affect clutch operation. Also, not recommended are racing, vegetable, non-detergent, and castor-based oils.

7. Start the engine (while the ATV is outside on level ground) and allow it to idle for a few minutes.
8. Turn the engine off and wait approximately one minute. Check the oil level in the engine oil inspection window. The oil level should be visible through the window. If oil is not visible, add recommended oil until the oil level is visible between the lines of the window.



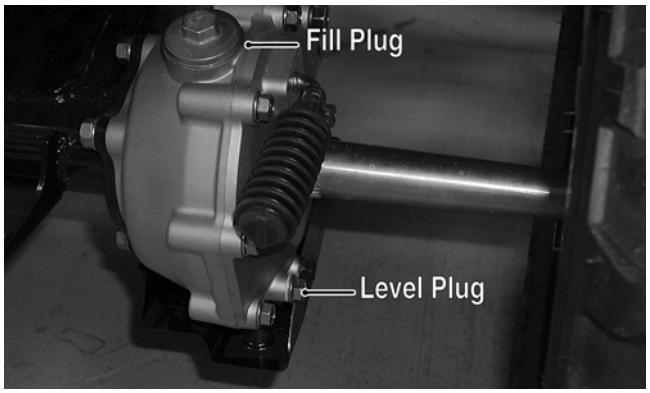
KM127A

9. Inspect the area around the screen/filter cap for leaks.

Rear Drive Lubricant
(Utility Model)

Check and change the lubricant according to the Periodic Maintenance Chart. When changing the lubricant, use approved SAE 80W-90 hypoid gear lube. To check lubricant, use the following procedure.

1. Remove the rear drive level plug; the lubricant level should be at the threads of the plug.



KM131A

2. If low, add SAE approved 80W-90 hypoid gear lube as necessary.

To change the lubricant, use the following procedure.

1. Place the ATV on level ground.
2. Loosen the fill plug.
3. Remove the cap screws securing the rear drive gear guard; then remove the guard.
4. Drain the lubricant into a drain pan by removing the drain plug from the bottom of the rear drive.

■ **NOTE: If the rear drive lubricant is contaminated with water, inspect the drain plug, fill plug, and/or bladder.**

5. After all the lubricant has been drained, install the drain plug and tighten securely. Install the rear drive gear guard and tighten the cap screws securely.
6. Pour the appropriate amount of recommended lubricant into the fill hole. Remove the level plug and check for appropriate level.
7. Install the fill plug.

⚠ CAUTION

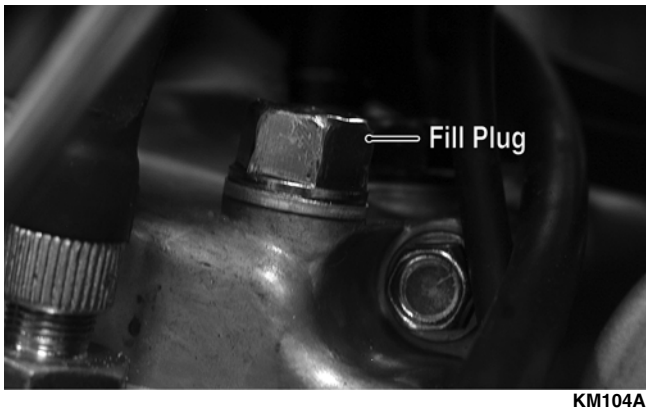
Water entering the outer end of the axle will not be able to enter the rear drive unless the seals are damaged.

Transmission Lubricant

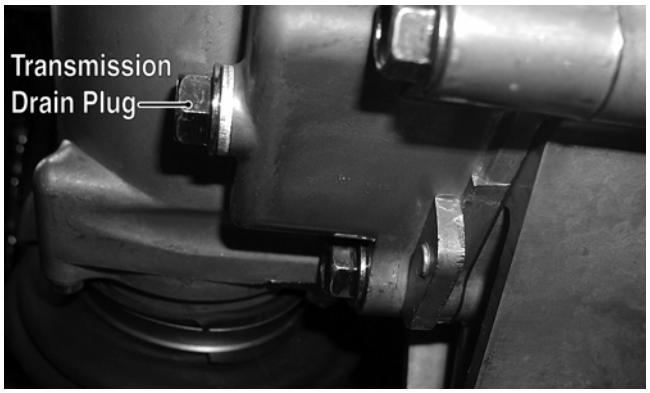
Change the lubricant according to the Periodic Maintenance Chart. When changing the lubricant, use approved SAE 80W-90 hypoid gear lube.

To change the lubricant, use the following procedure.

1. Place the ATV on level ground.
2. Loosen the fill plug; then remove the transmission drain plug and drain the transmission lubricant.



KM104A



KM106A

3. Install the drain plug and tighten securely.
4. Remove the fill plug and pour the appropriate amount of recommended lubricant into the fill hole.
5. Install the fill plug and tighten securely.
6. Check the area around the drain plug for leakage.

Drive Chain
(DVX Model)

Drive chain condition and adjustment should be inspected each day before the ATV is operated. Always follow the following guidelines for inspecting and servicing the drive chain.

⚠ WARNING

Failure to inspect and maintain the drive chain can be hazardous. Operating the ATV with the drive chain in poor condition or improperly adjusted can cause an accident resulting in possible injury.

INSPECTING

Inspect the drive chain for any of the following conditions.

A. Loose pins.

B. Loose or cracked rollers.

C. Dry or rusted links.

D. Kinked or binding links.

E. Excessive wear.

The presence of any of the conditions requires drive chain replacement.

■ **NOTE: If the drive chain is worn or damaged, the sprockets may also be worn or damaged. Inspect the sprockets for worn, broken, or damaged teeth. Always inspect the sprockets when a new drive chain is being installed.**

CLEANING AND LUBRICATING

The drive chain should be cleaned and lubricated frequently to prolong chain and sprocket life. Use the following procedure to clean and lubricate the chain.

■ **NOTE: This ATV is equipped with an O-ring type roller chain. Each link incorporates small O-rings to seal out water and dirt. Care should be taken to choose cleaning solutions and lubricants that are suitable for O-ring type chains.**

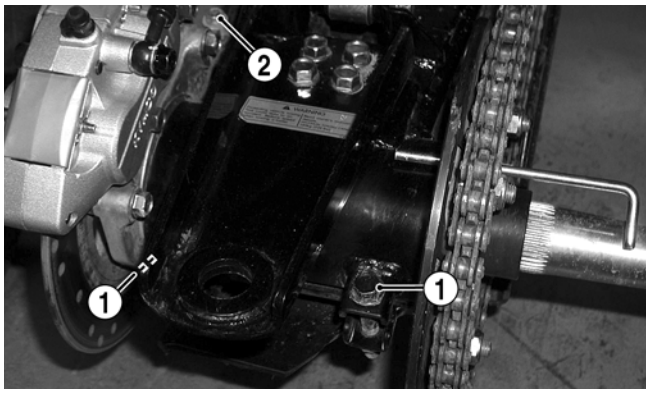
1. Using a suitable, nonflammable cleaning solution, thoroughly wash the chain and sprockets.
2. Allow the chain to dry; then apply a dry, graphite-based lubricant to the chain.

■ **NOTE: The drive chain should be lubricated with a dry, graphite-based chain lubricant. By using a dry, graphite-based chain lubricant, dirt build-up on the drive chain will be minimized.**

ADJUSTING TENSION

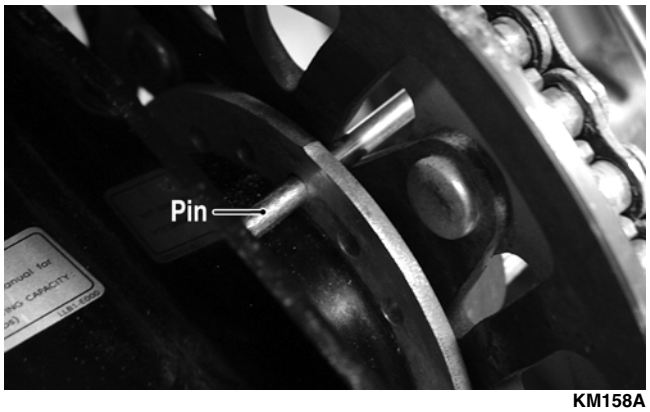
To adjust the drive chain tension, use the following procedure.

1. Loosen the two cap screws (1) at the rear of the axle housing; then loosen the cap screw (2) on the front of the brake caliper.



KM157A

2. Install an appropriate pin through the axle hub and rear sprocket.

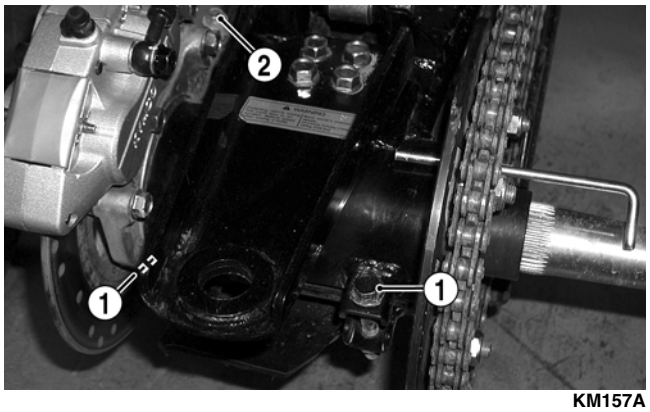


KM158A

3. With a person seated on the ATV, check chain tension at the mid-point of the chain.

■ **NOTE: Chain "slack" should be within a range of 30-40 mm (1.2-1.6 in.).**

4. Push the ATV forward to tighten chain tension; push the ATV backward to loosen chain tension.
5. Tighten the two cap screws (1) to specifications; then tighten the cap screw (2) to specifications.



KM157A

Tires

TIRE SIZES

The ATV is equipped with low-pressure tubeless tires of the size and type listed (see appropriate Specifications in Section 1). Do not under any circumstances substitute tires of a different type or size.

⚠ WARNING

Always use the size and type of tires specified. Always maintain proper tire inflation pressure.

TIRE INFLATION PRESSURE

Front and rear tire inflation pressure should be set according to specifications.

A low-pressure gauge is provided in the tool kit to measure the air pressure in the tires. Check the air pressure in all tires before each use of the ATV.

Steering Components

The following steering components should be inspected periodically to ensure safe and proper operation.

A. Handlebar grips not worn, broken, or loose.

B. Handlebar not bent or cracked and has equal and complete full-left and full-right capability.

C. Steering post bearing assembly/bearing housing not broken, worn, or binding.

D. Ball joints not worn, cracked, or damaged.

E. Tie rods not bent or cracked.

F. Knuckles not worn, cracked, or damaged.

G. Cotter pins not damaged or missing.

Driveshaft/Coupling
(Utility Model)

The following drive system components should be inspected periodically to ensure proper operation.

A. Spline lateral movement (slop).

B. Coupling not cracked, damaged, or worn.

Suspension/Shock Absorbers/Bushings

The following suspension system components should be inspected periodically to ensure proper operation.

A. Shock absorber rods not bent, pitted, or damaged.

B. Rubber damper not cracked, broken, or missing.

C. Shock absorber body not damaged, punctured, or leaking.

D. Shock absorber eyelets not broken, bent, or cracked.

E. Shock absorber eyelet bushings not worn, deteriorated, cracked, or missing.

F. Shock absorber spring not broken or sagging.

Nuts/Bolts/Cap Screws

Tighten all nuts, bolts, and cap screws. Make sure rivets holding components together are tight. Replace all loose rivets. Care must be taken that all calibrated nuts, bolts, and cap screws are tightened to specifications. For proper torque values, see Section 10.

Ignition Timing

The ignition timing cannot be adjusted; however, verifying ignition timing can aid in troubleshooting other components. To verify ignition timing, use the following procedure.

1. Attach the Timing Light (p/n 0644-296) to the spark plug high tension lead; then remove the timing inspection plug from the left-side crankcase cover.
2. Using the Arctic Cat Tachometer (p/n 0644-275), start the engine and run at 1000 RPM; ignition timing should be 5° BTDC ("F" mark).
3. Install the timing inspection plug.

If ignition timing cannot be verified, the rotor may be damaged, the key may be sheared, the trigger coil bracket may be bent or damaged, or the CDI unit may be faulty.

Headlight/Taillight-Brakelight

Each time the ATV is used, lights should be checked for proper function. Turn the ignition switch to the LIGHTS position; the headlights and taillight should illuminate. Test the brakelight by compressing the brake lever. The brakelight should illuminate.

HEADLIGHT

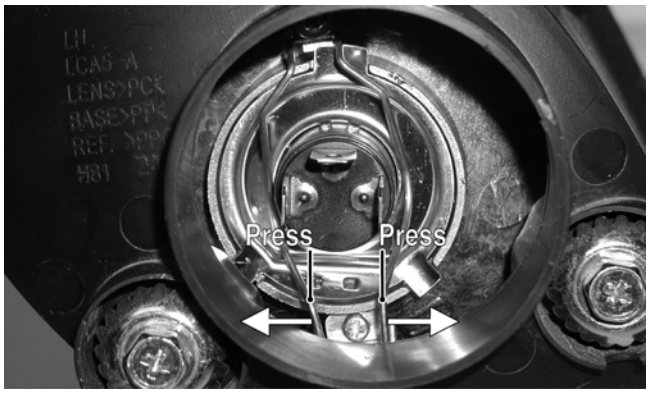
■ NOTE: The bulb portion of the headlight is fragile. HANDLE WITH CARE. When replacing the headlight bulb, do not touch the glass portion of the bulb. If the glass is touched, it must be cleaned with a dry cloth before installing. Skin oil residue on the bulb will shorten the life of the bulb.

⚠ WARNING

Do not attempt to remove the bulb when it is hot. Severe burns may result.

To replace the headlight bulb, use the following procedure.

1. Remove the boot from the back of the headlight housing; then remove the three-wire connector from the bulb.
2. Using care not to bend or deform the spring clip, release the two ends of the spring clip from the light housing; then remove the bulb from the headlight housing.



KM192A

3. Install the new bulb into the headlight housing; then secure with the spring clip.
4. Connect the three-wire connector to the bulb; then install the boot.

TAILLIGHT-BRAKELIGHT

To replace the taillight-brakelight bulb, use the following procedure.

1. Remove the two screws and remove the lens cover.
2. Push the bulb in and turn it counterclockwise.
3. Install the new bulb by turning it clockwise while pushing in.
4. Install the lens cover.

⚠ CAUTION

Tighten the lens cover screws only until they are snug.

Switches

Each time the ATV is used, switches should be checked for proper operation. Use the following list for reference.

A. Ignition switch — engine will start.

B. Emergency stop switch — engine will stop.

C. Reverse switch — reverse indicator light will illuminate.

D. Hi/Lo switch — headlight high beam or low beam will illuminate.

E. Brake switches — rear brakelight will illuminate.

Shift Lever

CHECKING ADJUSTMENT

KM363A

KM124B

Stop the ATV completely and shift the transmission into the R position. The reverse gear indicator light should be illuminated.

⚠ WARNING

Never shift the ATV into reverse gear when the ATV is moving as it could cause the ATV to stop suddenly throwing the operator from the ATV.

If the reverse gear indicator light does not illuminate when shifted to the reverse position, the switch may be faulty, the fuse may be blown, the bulb may be faulty, a connection may be loose or corroded, or the lever may need adjusting. To adjust, proceed to Adjusting Shift Lever.

ADJUSTING SHIFT LEVER

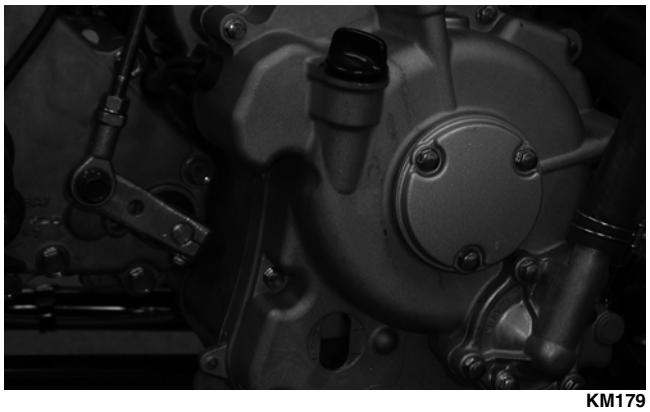
1. Place the shift lever in the N (neutral) position; then set the engine stop switch to the STOP position and turn the ignition switch to the RUN position. The neutral indicator light should illuminate.

■ NOTE: If the neutral indicator light does not illuminate, adjustment of the shift linkage will be required. To adjust, proceed to step 2.

2. Loosen the jam nuts on both ends of the shift rod and turn the shift rod until the neutral light illuminates. Tighten the jam nuts securely.


KM313

■ NOTE: On the DVX model, the neutral position in the transmission is indexed by passing a Phillips screwdriver through the transmission shift arm and into the index hole in the transmission cover.


KM179

Frame/Welds/Racks

The frame, welds, and racks should be checked periodically for damage, bends, cracks, deterioration, broken components, and missing components. If replacement or repair constitutes removal, see Section 8.

Electrical Connections

The electrical connections should be checked periodically for proper function. In case of an electrical failure, check fuses, connections (for tightness, corrosion, damage), and/or bulbs. If an electrical component needs to be tested for proper function, see Section 5.

Hydraulic Brake Systems

CHECKING/BLEEDING

The hydraulic brake systems have been filled and bled at the factory. To check and/or bleed a hydraulic brake system, use the following procedure.

1. With the master cylinder in a level position, check the fluid level in the reservoir. If the level in the reservoir is not visible in the sight glass, add DOT 4 brake fluid.

KM113

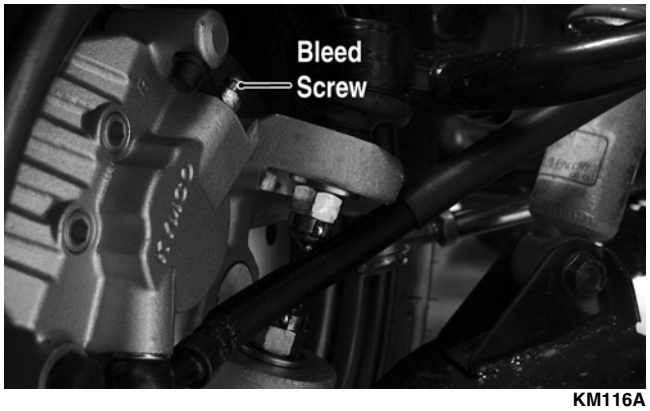
KM137

2. Compress the brake lever/pedal several times to check for a firm brake. If the brake is not firm, the system must be bled.
3. To bleed the brake system, use the following procedure.

   A. Remove the cover and fill the reservoir with DOT 4 Brake Fluid.

   B. Install and secure the cover; then slowly compress the brake lever several times.

   C. Remove the protective cap, install one end of a clear hose onto one FRONT bleed screw, and direct the other end into a container; then while holding slight pressure on the brake lever, open the bleed screw and watch for air bubbles. Close the bleed screw before releasing the brake lever. Repeat this procedure until no air bubbles are present.



KM116A

■ **NOTE: During the bleeding procedure, watch the reservoir sight glass very closely to make sure there is always a sufficient amount of brake fluid. Failure to maintain a sufficient amount of fluid in the reservoir will result in air in the system.**

   D. At this point, perform steps B and C on the other FRONT bleed screw; then move to the REAR bleed screw and follow the same procedure.

4. Carefully check the entire hydraulic brake system that all hose connections are tight, the bleed screws are tight, the protective caps are installed, and no leakage is present.

⚠ CAUTION

This hydraulic brake system is designed to use DOT 4 brake fluid only. If brake fluid must be added, care must be taken as brake fluid is very corrosive to painted surfaces.

INSPECTING HOSES

Carefully inspect the hydraulic brake hoses for cracks or other damage. If found, the brake hoses must be replaced.

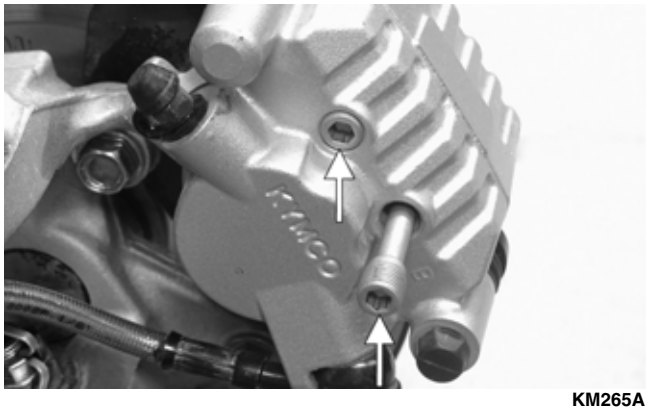
CHECKING/REPLACING FRONT PADS

The clearance between the brake pads and brake discs is adjusted automatically as the brake pads wear. The only maintenance that is required is replacement of the brake pads when they show excessive wear. Check the thickness of each of the brake pads as follows.

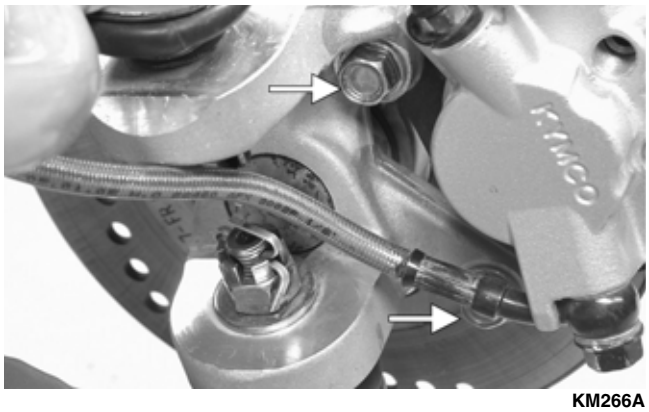
1. Remove a front wheel.
2. Measure the thickness of each brake pad.
3. If thickness of either brake pad is less than 1.0 mm (0.039 in.), the brake pad must be replaced.

■ NOTE: The brake pads should be replaced as a set.

4. To replace the brake pads, use the following procedure.
   A. With the wheel removed, remove the brake pad alignment pins from the caliper; then remove the mounting cap screws.



KM265A



KM266A

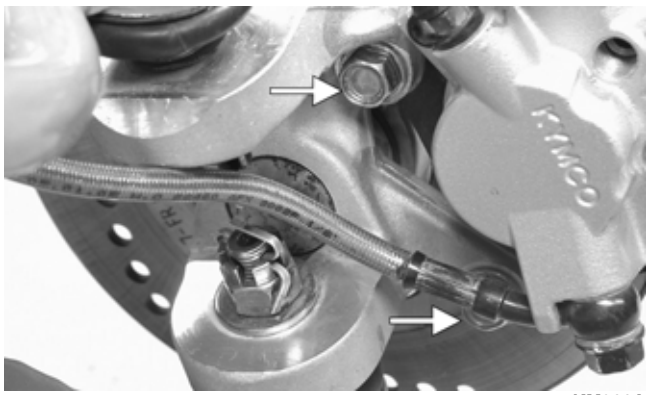
   B. Remove the caliper from the disc; then compress the caliper holder and remove the brake pads.

KM267

   C. Install new brake pads; then install the two brake pad alignment pins.

KM268

   D. Spread the brake pads and place the brake caliper over the disc. Secure with the mounting cap screws. Tighten the cap screws to specifications; then tighten the alignment pins to specifications.



KM266A

5. Install the wheel. Tighten to specifications.
6. Burnish the brake pads (see Burnishing Brake Pads in this section).

Auxiliary/Rear Hydraulic Brake

CHECKING

1. With the engine off, the transmission in neutral, and the reverse lever in the forward position, press the brake pedal and attempt to move the ATV.
2. If the rear wheels are locked, it is functioning properly.
3. If the rear wheels are not locked, it must be repaired or bled.

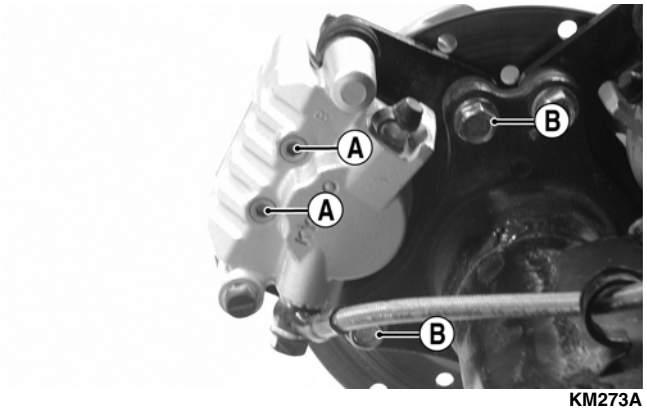
BLEEDING

To bleed the auxiliary brake, see Hydraulic Brake Systems - CHECKING/BLEEDING in this section.

MEASURING/REPLACING REAR BRAKE PADS (Utility Model)

Removing

1. Support the ATV on a suitable support stand.
2. Remove the left rear wheel.
3. Remove the two brake pad alignment pins (A); then remove the mounting cap screws (B).



KM273A

4. Remove the caliper from the disc; then compress the caliper holder and remove the brake pads.


KM267

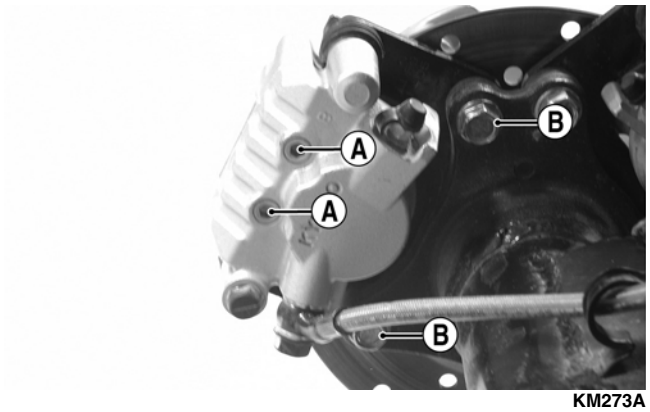
Inspecting and Measuring

1. Inspect the pads for gouges, chips, or wear.
2. Inspect the disc for gouges, grooves, cracks, and warpage.
3. Using a calipers, measure the thickness of each brake pad.
4. If the thickness of either brake pad is less than 1.0 mm (0.039 in.), the brake pad must be replaced.

■ **NOTE: The brake pads should be replaced as a set.**

Installing

1. Install new brake pads; then install the two brake pad alignment pins.
2. Spread the brake pads and place the brake caliper over the disc; then secure with the mounting cap screws (B). Tighten the cap screws to specifications; then tighten the alignment pins (A) to specifications.



KM273A

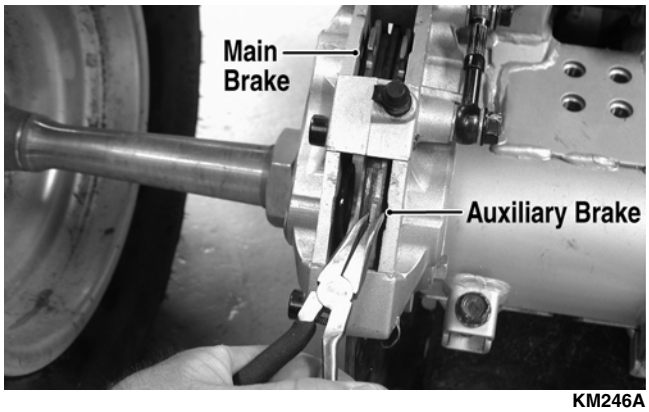
3. Install the wheel and secure. Tighten to specifications.
4. Remove the ATV from the support stand.

■ **NOTE: Whenever installing new pads, the new pads must be burnished (see Burnishing Brake Pads in this section).**

MEASURING/REPLACING REAR/AUXILIARY BRAKE PADS (DVX Model)

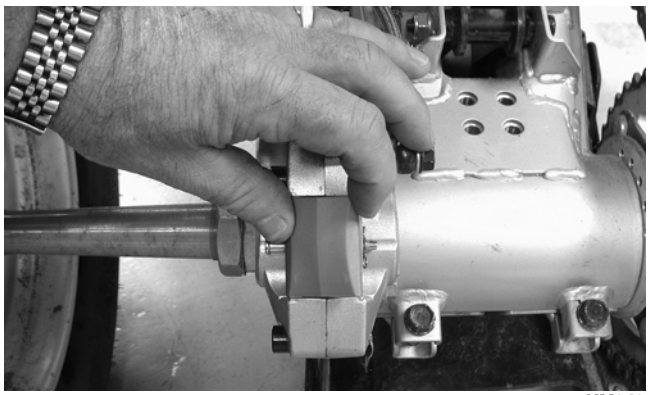
Removing

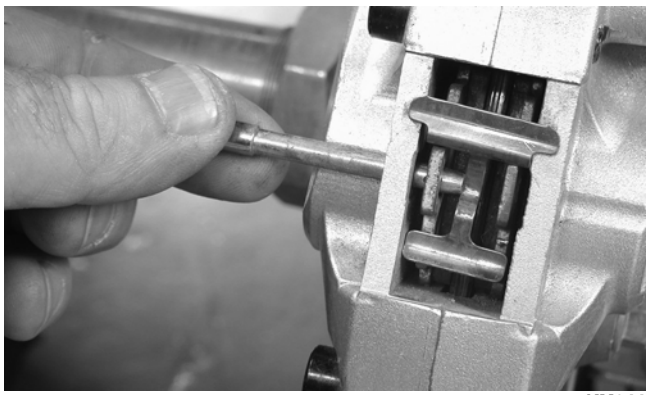
■ **NOTE: The brake caliper on the DVX model contains two sets of brake pads. The front pads are controlled by the main brake lever and the rear pads are controlled by the auxiliary brake pedal.**



KM246A

1. Remove the brake pad dust cover; then remove the clip pin and pull the brake pad retaining pin out of the caliper.


KM242


KM244

2. Remove the brake spring plate; then remove the brake pads.

Inspecting and Measuring

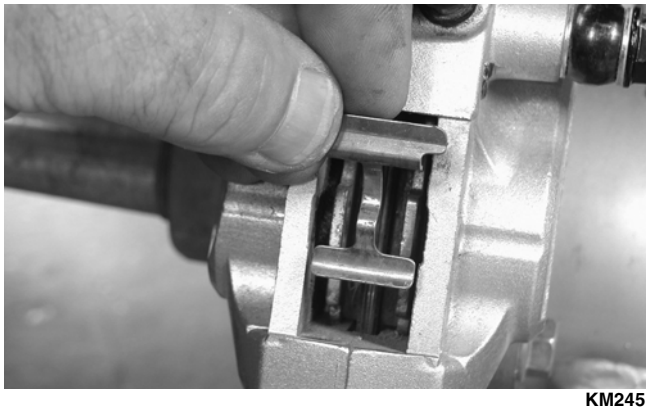
1. Inspect the pads for gouges, chips, or wear.
2. Inspect the disc for gouges, grooves, cracks, and warpage.
3. Using a calipers, measure the thickness of each brake pad.
4. If the thickness of any brake pad is less than 1.0 mm (0.039 in.), the brake pad must be replaced.

■ **NOTE: The brake pads should be replaced as a set.**

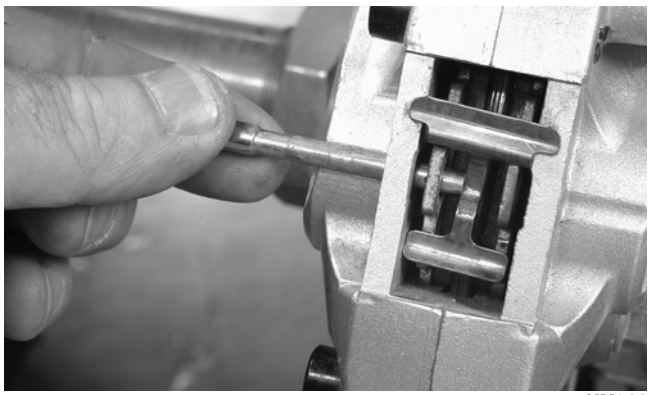
5. Using a calipers, measure the thickness of the disc. If any portion of the disc is less than 3.00 mm (0.12 in.), the brake pads must be replaced (see Section 6).

Installing

1. Install the brake pads in the caliper; then insert the brake spring plate.


KM245

2. Install the brake pad retaining pin and secure with the clip pin; then install the dust cover.


KM244

3. Burnish the brake pads (see Burnishing Brake Pads in this section).

Burnishing Brake Pads

Brake pads (both hydraulic and auxiliary) must be burnished to achieve full braking effectiveness. Braking distance will be extended until brake pads are properly burnished. To properly burnish the brake pads, use the following procedure.

⚠ WARNING

Failure to properly burnish the brake pads could lead to premature brake pad wear or brake loss. Brake loss can result in severe injury.

1. Choose an area large enough to safely accelerate the ATV to 30 mph and to brake to a stop.
2. Accelerate to 30 mph; then compress brake lever or apply the auxiliary brake to decelerate to 0-5 mph.
3. Repeat procedure on each brake system five times until brake pads are burnished.
4. Adjust the auxiliary brake (if necessary).
5. Verify that the brakelight illuminates when the hand lever is compressed or the brake pedal is depressed.

Coolant

The cooling system should be inspected daily for leakage and damage. Also, the coolant level should be checked periodically.

When filling the cooling system, use pre-mixed Arctic Cat Antifreeze. While the cooling system is being filled, air pockets may develop; therefore, run the engine for five minutes after the initial fill, shut the engine off, and fill the cooling system reservoir under the seat to the FULL line.

⚠ CAUTION

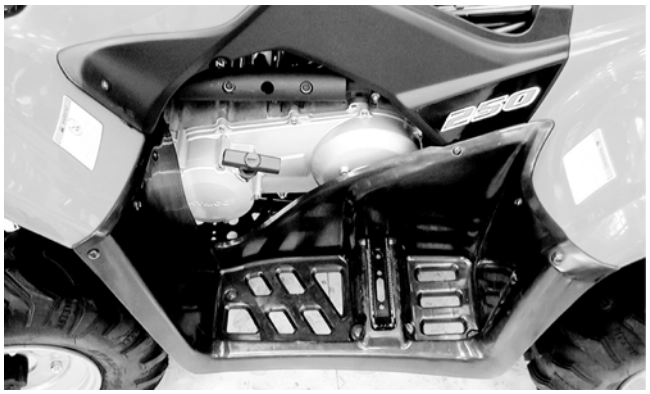
After operating the ATV for the initial 5-10 minutes, stop the engine, allow the engine to cool down, and check the coolant level. Add coolant as necessary.

KM136

Checking/Replacing V-Belt

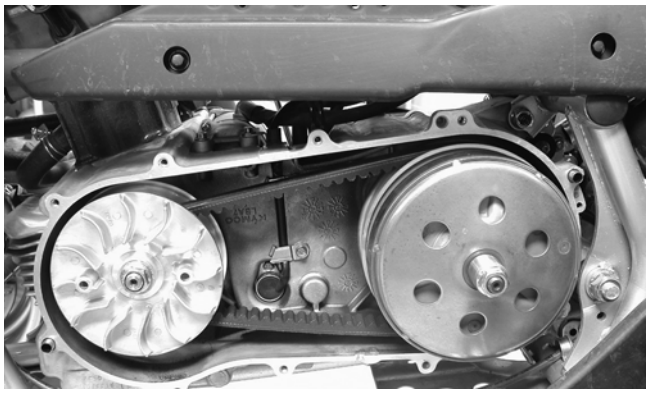
REMOVING

1. On the Utility model, remove the left footwell; then remove the recoil starter assembly. On the DVX model, proceed to step 2.



KM279

2. Remove the front and rear V-belt housing cooling ducts.
3. Remove the cap screws securing the V-belt cover noting the location of the different-lengthed cap screws for installing purposes; then using a rubber mallet, gently tap on the cover tabs to loosen the cover. Remove the cover. Account for two alignment pins and one gasket.



KM253

4. Remove the nut securing the movable drive face; then remove the face. Account for the stepped washer and spacer.

KM276

5. Remove the nut securing the driven pulley; then remove the splined bushing, centrifugal clutch, pulley, and V-belt.

INSTALLING

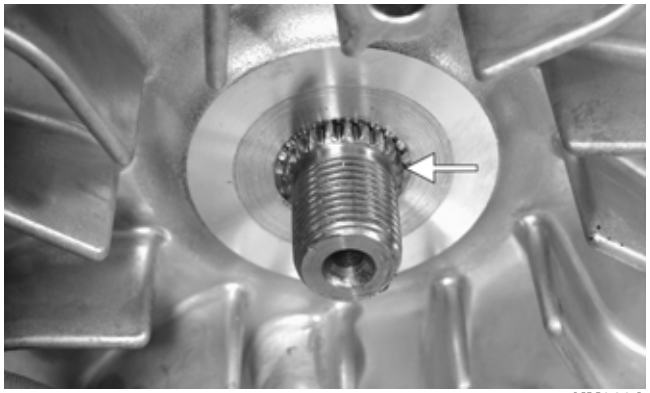
1. Using a rubber mallet, spread the driven pulley sheaves by driving the V-belt down between the sheaves; then slide the driven pulley and V-belt into position.

KM262

2. Install the centrifugal clutch housing onto the driven shaft; then install the splined bushing and secure with the driven pulley retaining nut. Tighten to specifications.

KM276

3. Install the movable drive face onto the crankshaft making sure to "bottom" the sheave out against the center bushing. The crankshaft splines should be visible and the stepped washer should sit over the splines.



KM263A

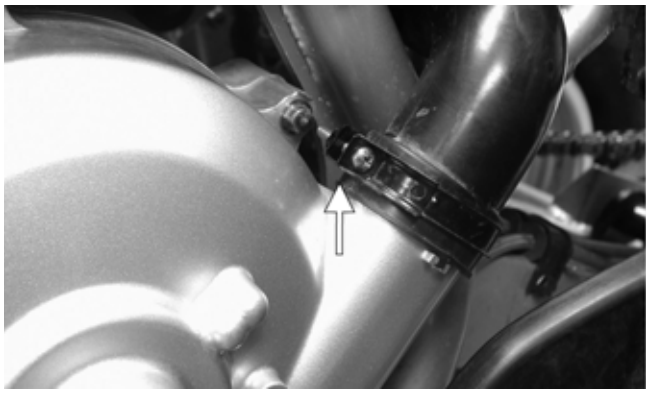
⚠ CAUTION

If the splines are not protruding as shown, the V-belt may be too deep in the drive sheaves. This would cause the drive pulley to be under-tightened and severe drive sheave or crankshaft damage could occur.

4. Install the V-belt cover and tighten the cap screws securely; then connect the cooling boots and tighten the clamps securely.

⚠ CAUTION

On the DVX model, the rear boot clamp must be oriented as shown or interference with heat shielding could occur.



KM252A

5. Install the recoil starter and footwell assembly (Utility model). Tighten all hardware securely.

SECTION 3 - ENGINE/TRANSMISSION

TABLE OF CONTENTS

Engine/Transmission

This section has been organized into sub-sections which show a progression for the complete servicing of the Arctic Cat ATV engine/transmission.

To service the center crankcase halves, the engine/transmission must be removed from the frame.

To service top-side, left-side, and right-side components, the engine/transmission does not have to be removed from the frame.

■ **NOTE: Arctic Cat recommends the use of new gaskets, lock nuts, and seals and lubricating all internal components when servicing the engine/transmission.**

■ **NOTE: Some photographs and illustrations used in this section are used for clarity purposes only and are not designed to depict actual conditions.**

■ **NOTE: Critical torque specifications are located in Section 10.**

Specifications*

VALVES AND GUIDES		
Valve Face Diameter	(intake) (exhaust)	33 mm (1.3 in.) 28 mm (1.1 in.)
Valve/Tappet Clearance (cold engine)	(intake) (exhaust)	0.03-0.08 mm (0.001-0.003 in.) 0.08-0.13 mm (0.003-0.005 in.)
Valve Guide/ Stem Clearance	(intake) (exhaust)	0.010-0.037 mm (0.0004-0.0015 in.) 0.030-0.057 mm (0.0012-0.0024 in.)
Valve Guide/ Stem Deflection (wobble deflection)	(max)	0.35 mm (0.014 in.)
Valve Guide Inside Diameter		5.500-5.512 mm (0.2165-0.2170 in.)
Valve Stem Outside Diameter	(intake) (exhaust)	5.475-5.490 mm (0.2156-0.2161 in.) 5.455-5.470 mm (0.2148-0.2154 in.)
Valve Stem Runout	(max)	0.05 mm (0.002 in.)
Valve Head Thickness	(min)	0.5 mm (0.02 in.)
Valve Stem End Length	(min)	2.5 mm (0.10 in.)
Valve Face/Seat Width		0.9-1.1 mm (0.035-0.043 in.)
Valve Seat Angle	(intake) (exhaust)	45° 45°
Valve Face Radial Runout	(max)	0.03 mm (0.001 in.)
Valve Spring Free Length (min)	(inner) (outer)	41.0 mm (1.63 in.) 39.9 mm (1.57 in.)
Valve Spring Tension @ 32.5 mm (1.28 in.)	(inner)	7.4-9.3 kg (16.3-20.5 lb)
Valve Spring Tension @ 36.0 mm (1.42 in.)	(outer)	17.3-21.3 kg (38.1-47.0 lb)
CAMSHAFT AND CYLINDER HEAD		
Cam Lobe Height (min)	(intake) (exhaust)	33.480 mm (1.318 in.) 32.690 mm (1.2870 in.)
Camshaft Journal Oil Clearance	(max)	0.15 mm (0.0059 in.)
Camshaft Journal Holder Inside		22.012-22.025 mm (0.8666-0.8671 in.)
Camshaft Journal Outside Diameter		21.959-21.980 mm (0.8645-0.8654 in.)
Camshaft Runout	(max)	0.10 mm (0.004 in.)
Rocker Arm Inside Diameter		12.000-12.018 mm (0.472-0.473 in.)
Rocker Arm Shaft Outside Diameter		11.977-11.995 mm (0.4715-0.4722 in.)
Cylinder Head Distortion	(max)	0.05 mm (0.002 in.)
Cylinder Head Cover Distortion	(max)	0.05 mm (0.002 in.)

Back to TOC Back to Section TOC Next

CYLINDER, PISTON, AND RINGS		
Piston Skirt/Cylinder Clearance	(max)	0.12 mm (0.0047 in.)
Cylinder Bore	(max)	66.09 mm (2.602 in.)
Piston Diameter 18 mm (0.71 in.) from Skirt End		65.880 mm (2.5936 in.)
Piston Ring Free End Gap (min)	(1st) (2nd)	6.0 mm (0.24 in.) 7.2 mm (0.28 in.)
Bore x Stroke		66 x 72 mm (2.60 x 2.84 in.)
Cylinder Trueness	(max)	0.05 mm (0.002 in.)
Piston Ring End Gap - Installed		0.25-0.50 mm (0.010-0.020 in.)
Piston Ring to Groove Clearance (max)	(1st) (2nd)	0.180 mm (0.0071 in.) 0.150 mm (0.0059 in.)
Piston Ring Groove Width	(1st) (2nd) (oil)	1.01-1.04 mm (0.040-0.041 in.) 1.22-1.24 mm (0.048-0.049 in.) 2.01-2.03 mm (0.079-0.080 in.)
Piston Ring Thickness	(1st) (2nd)	0.97-0.99 mm (0.038-0.039 in.) 1.17-1.19 mm (0.046-0.047 in.)
Piston Pin Bore	(max)	16.05 mm (0.6318 in.)
Piston Pin Outside Diameter	(min)	15.98 mm (0.6291 in.)
CRANKSHAFT		
Connecting Rod (small end inside diameter)	(max)	16.040 mm (0.6315 in.)
Connecting Rod (big end side-to-side)		0.10-0.45 mm (0.004-0.018 in.)
Connecting Rod (big end width)		17.95-18.00 mm (0.707-0.709 in.)
Connecting Rod (small end deflection)	(max)	3 mm (0.12 in.)
Crankshaft (web-to-web)		52.9-53.1 mm (2.08-2.09 in.)
Crankshaft Runout	(max)	0.08 mm (0.003 in.)
Oil Pump Reduction Ratio		1.566 (47/30)
Oil Pressure at 60°C (140°F) @ 3000 RPM	(above) (below)	0.3 kg/cm² (4.3 psi) 0.7 kg/cm² (10 psi)

CLUTCH		
Clutch Release Screw		1/8 turn back
Drive Plate (fiber) Thickness	(min)	2.4 mm (0.094 in.)
Drive Plate (fiber) Tab	(min)	11 mm (0.43 in.)
Driven Plate (warpage)	(max)	0.1 mm (0.004 in.)
Clutch Spring Length	(min)	27.5 mm (1.08 in.)
Clutch Wheel Inside Diameter	(max)	Scuffing of contact surface
Starter Clutch Shoe		No groove at any part
Clutch Engagement	RPM	2000 ± 200
Clutch Lock-Up	RPM	3400 ± 300
Primary Reduction Ratio		3.250 (65/20)
Secondary Reduction Ratio		1.125 (18/16)
Final Reduction Ratio	(front) (rear)	3.090 (34/11) 3.647 (62/17)
Secondary Transmission Reduction Ratio	(super low) (low) (high)	3.176 (17/18 x 25/11 x 37/25) 1.480 (37/25) 1.112 (11/25 x 18/17 x 43/18)
Gear Ratios	(1st) (2nd) (3rd) (4th) (5th) (reverse)	3.083 (37/12) 1.933 (29/15) 1.388 (25/18) 1.095 (23/21) 0.913 (21/23) 2.833 (29/12 x 34/29)
Engine Fork to Groove (side clearance)		0.10-0.50 mm (0.004-0.020 in.)
Secondary Transmission Fork to Groove (side clearance)		0.05-0.50 mm (0.002-0.020 in.)
Reverse Fork to Groove (side clearance)		0.10-0.50 mm (0.004-0.020 in.)
Shift Fork Groove Width	(#1, #2, & #3) (secondary transmission - #1 & #2) (reverse)	4.5-4.6 mm (0.177-0.181 in.) 5.45-5.55 mm (0.215-0.219 in.) 4.0-4.1 mm (0.157-0.161 in.)
Shift Fork Thickness	(#1, #2, & #3) (secondary transmission - #1 & #2) (reverse)	4.3-4.4 mm (0.169-0.173 in.) 5.3-5.4 mm (0.209-0.213 in.) 3.8-3.9 mm (0.150-0.154 in.)
Engine Oil Thermo-Switch Operating Temperature	(off → on) (on → off)	160°C (320°F) 140°C (284°F)

* Specifications subject to change without notice.

Table of Contents

Removing Engine/ Transmission

Many service procedures can be performed without removing the engine/transmission from the frame. Closely observe the note introducing each sub-section for this important information.

☞ AT THIS POINT

If the technician's objective is to service/replace left-side cover oil seals, the engine/transmission does not have to be removed from the frame.

Secure the ATV on a support stand to elevate the wheels.

⚠ WARNING

Make sure the ATV is solidly supported on the support stand to avoid injury.

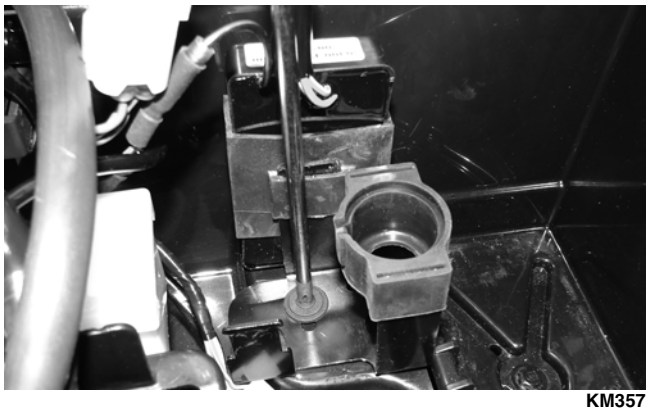
DVX Model

1. Remove the seat.
2. Remove the negative cable from the battery; then remove the positive cable. Remove the battery hold-down strap; then remove the battery.

⚠ WARNING

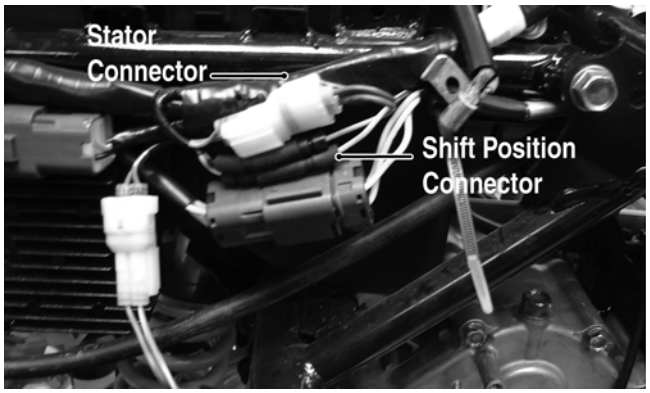
Battery acid is harmful if it contacts eyes, skin, or clothing. Care must be taken whenever handling a battery.

3. Remove the reinstallable rivet from the bottom of the electrical tray; then remove and lay the tray forward. Leave the starter relay, fuse block, and CDI attached.

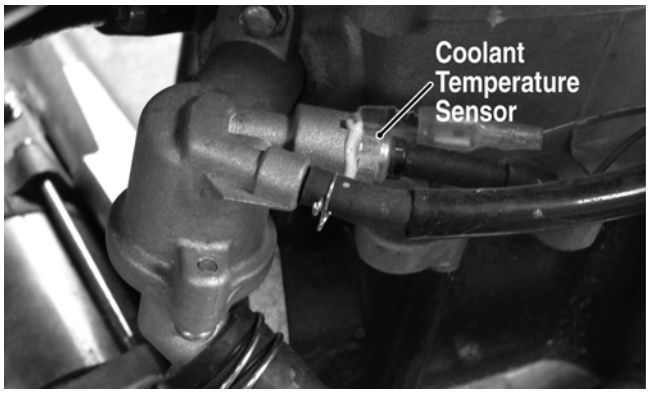


KM357

4. Remove the gas tank cover panel; then install the gas tank cap and remove the gas tank vent hose.
5. Remove the body (see Section 8).
6. Remove the air filter housing (see Section 4).
7. Remove the gas tank (see Section 4).
8. Remove the muffler assembly (see Section 8).
9. Remove the carburetor (see Section 4).
10. Remove the coil (see Section 5).
11. Disconnect the stator connector, shift position connector, and coolant temperature sensor.

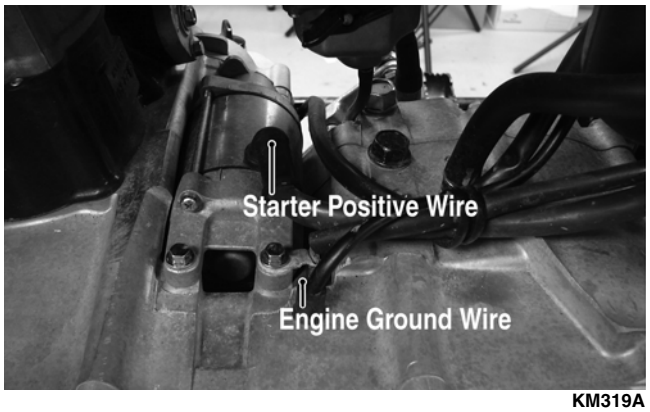


KM348A



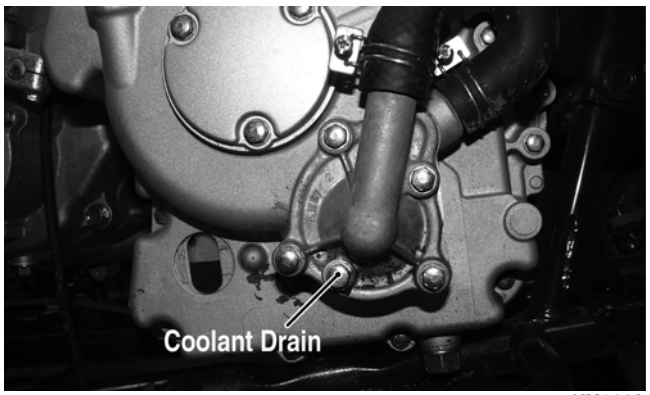
KM324A

12. Remove the starter positive wire; then remove the engine ground wire.

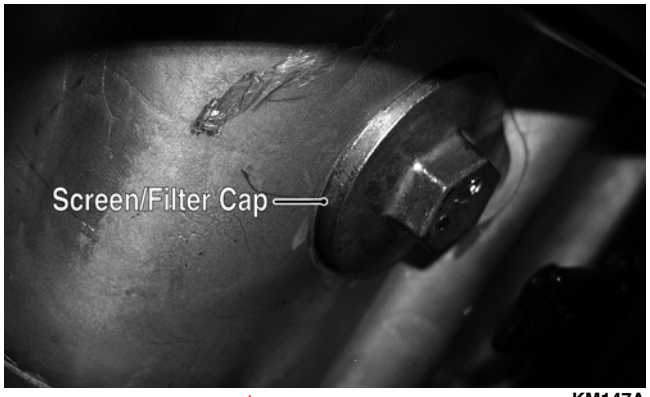


KM319A

13. Drain the coolant, engine oil, and transmission gear lubricant; then install the drain plugs and tighten to specifications.



KM314A



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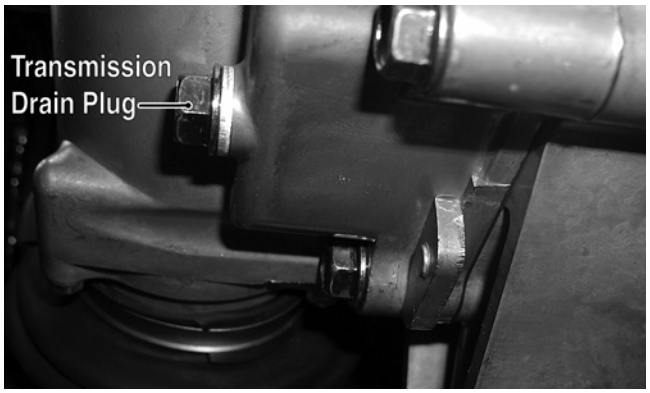
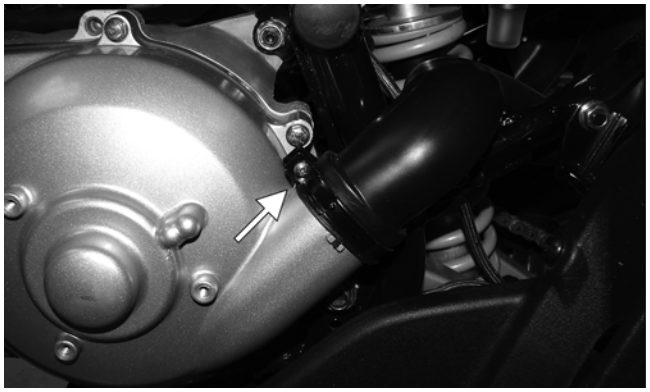
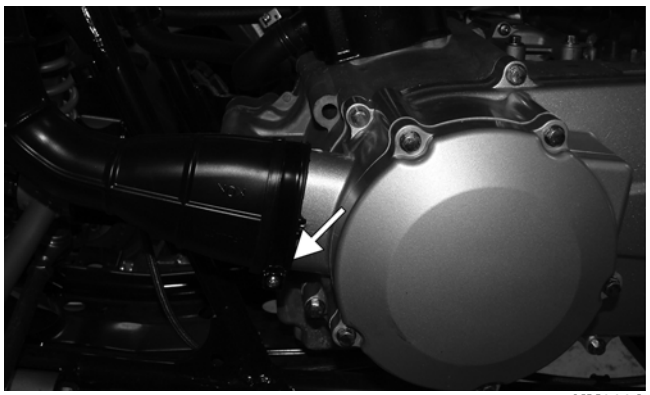


KM106A

14. Loosen the clamps; then remove the front and rear V-belt cooling boots from the V-belt housing.



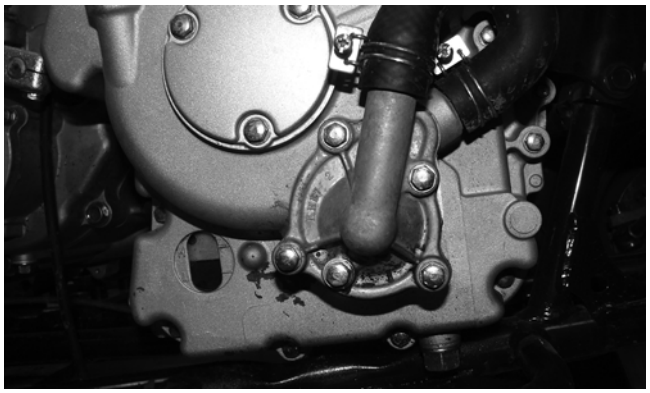
KM359A



KM360A

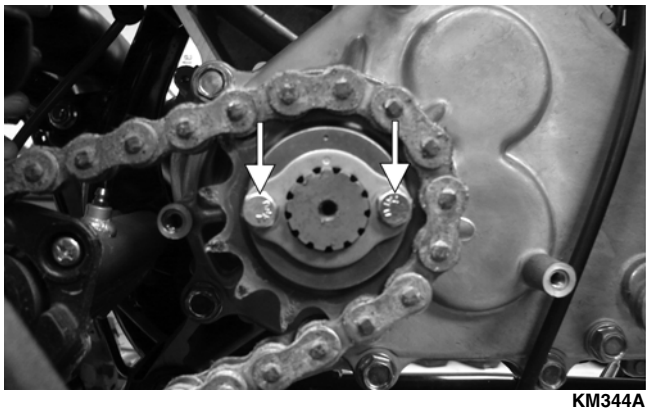
15. Loosen the clamps; then disconnect the coolant hoses from the engine.

KM323



KM314

16. Remove the output drive sprocket cover; then remove the output drive sprocket.



KM344A

17. Disconnect the shift linkage from the transmission shift arm.

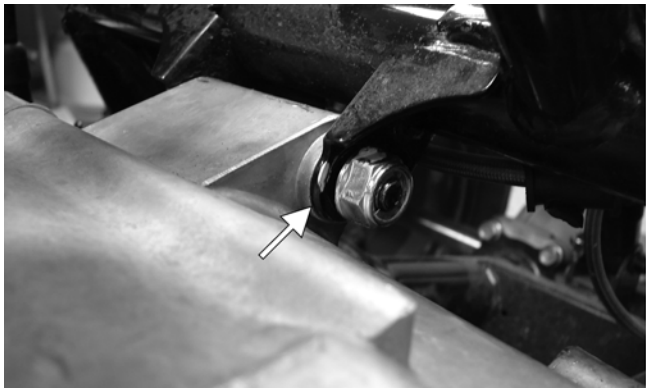
KM313

18. Remove the front engine mounting through-bolt; then remove the left and right engine mounting brackets from the frame.

19. Attach a suitable lifting sling and engine lift to the front engine mounting boss.

KM332

20. Raise the engine lift to take the slack out of the sling; then remove the upper rear and lower rear engine through-bolts.



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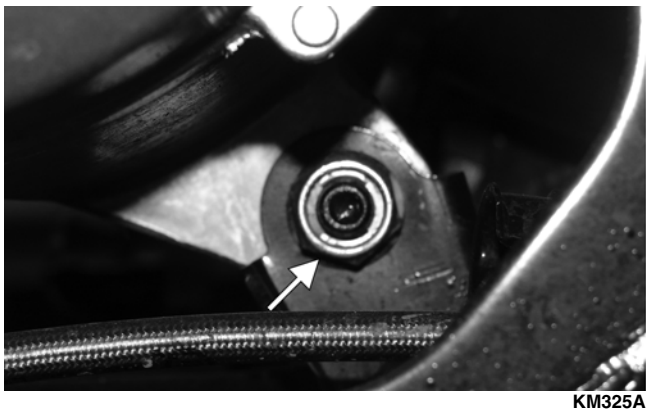


KM325A

21. Raise the front of the engine sufficiently to allow the engine assembly to be moved forward enough to clear the rear mounting brackets (approximately 6 in.).

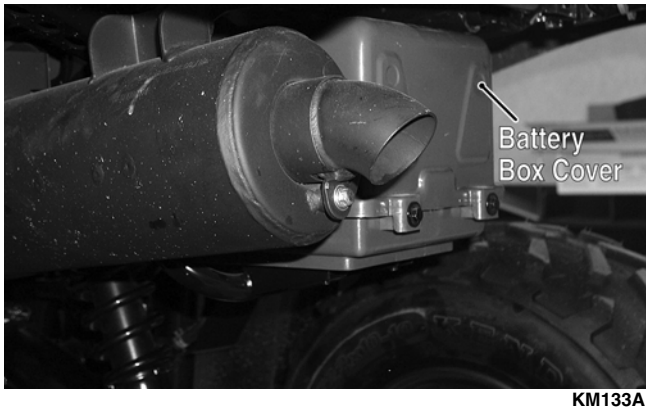
22. Lower the front of the engine slowly, swing the rear of the engine to the left, and slide the engine out of the left-side of the frame.

KM330

KM331

Utility Model

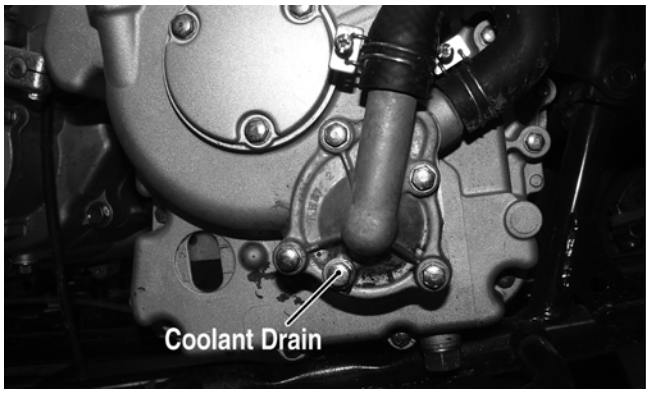
1. Remove the seat; then remove the battery box cover.



KM133A

2. Remove the negative cable from the battery; then remove the positive cable.

3. Drain the coolant, engine oil, and transmission gear lubricant; then install the drain plugs and tighten to specifications.



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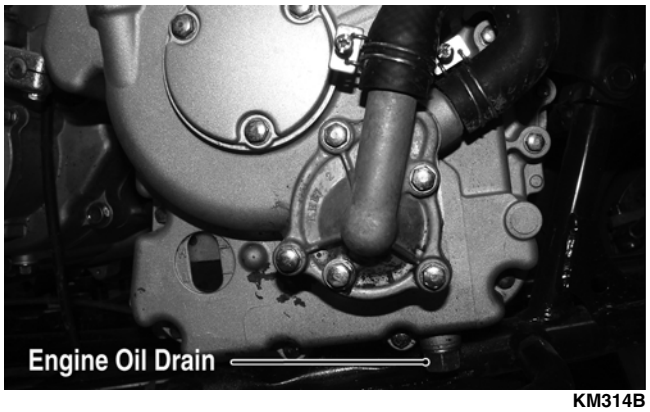
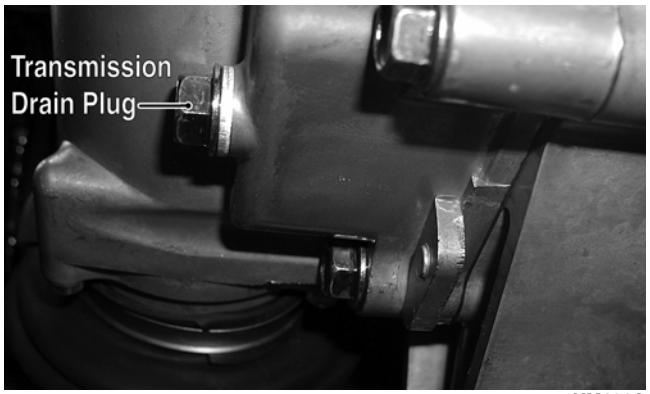


KM314B



KM106A

4. Remove the gas tank cover panel and gas tank vent hose.

5. Remove the side panels; then remove the front rack and front fenders (see Section 8).

6. Remove the air filter housing (see Section 4).

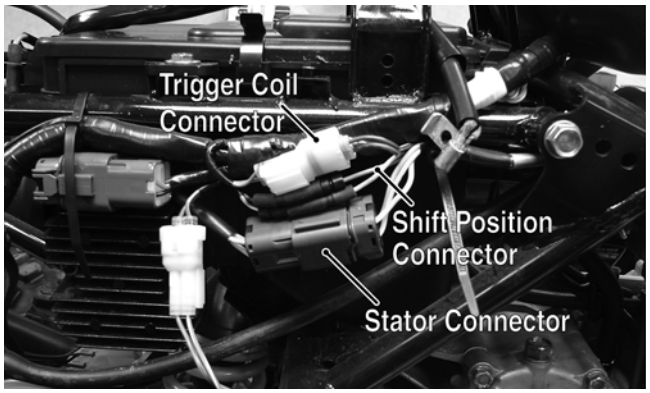
7. Remove the gas tank (see Section 4).

8. Remove the muffler assembly (see Section 8).

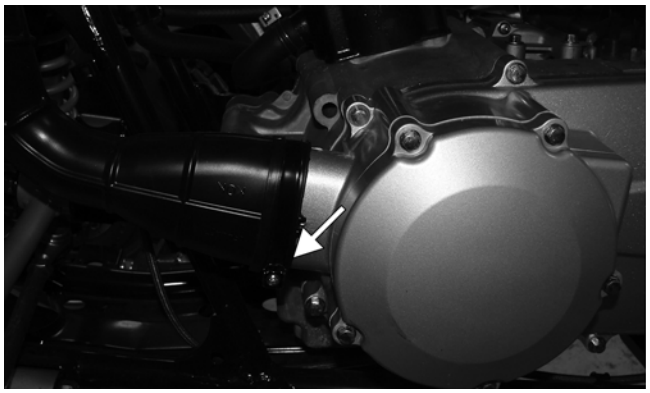
9. Remove the carburetor (see Section 4).

10. Remove the coil (see Section 5).

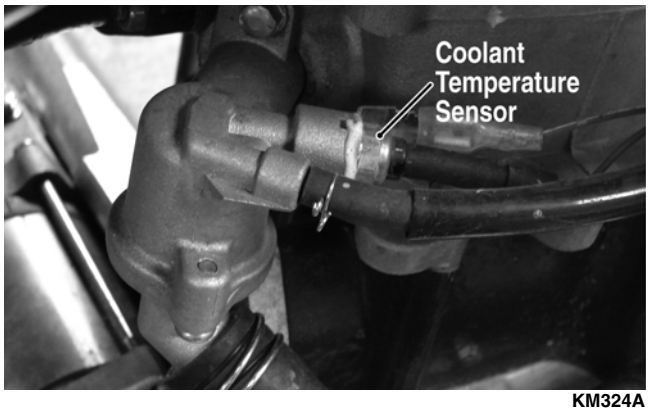
11. Disconnect the stator connector, shift position connector, trigger coil connector, and coolant temperature sensor.



KM347A



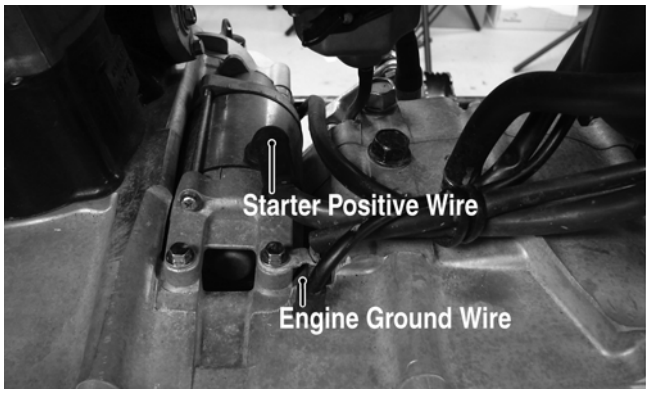
KM360A



KM324A

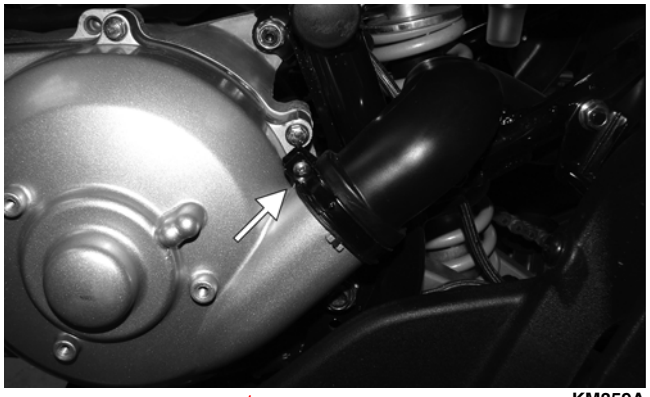
KM323

12. Remove the starter positive wire; then remove the engine ground wire from the crankcase.

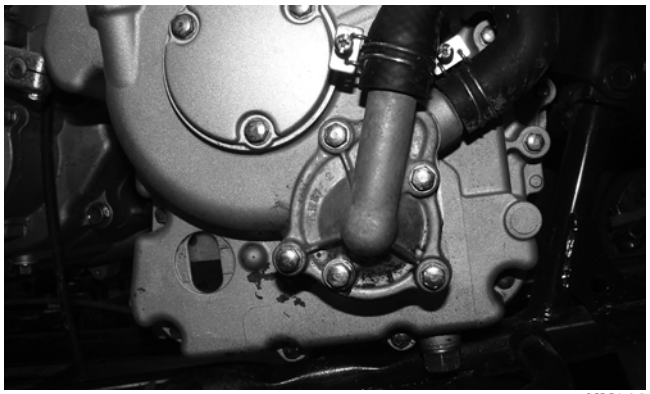


KM319A

13. Remove the front and rear V-belt cooling boots from the V-belt housing; then remove the coolant hoses from the engine.

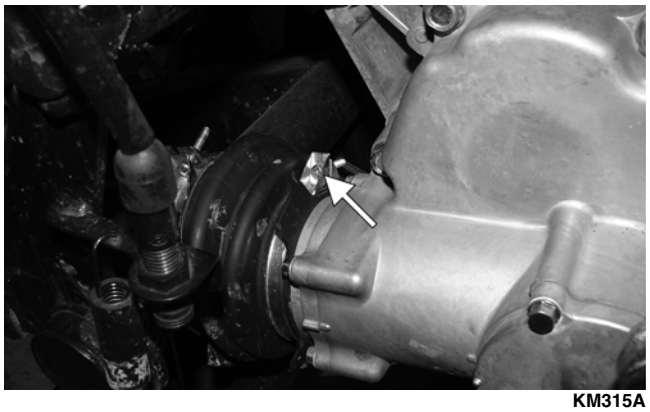


KM359A



KM314

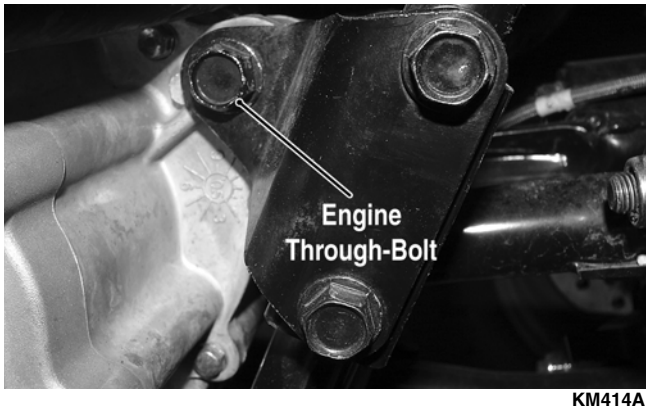
14. Loosen the output drive boot clamp; then slide the boot off the output housing.



KM315A

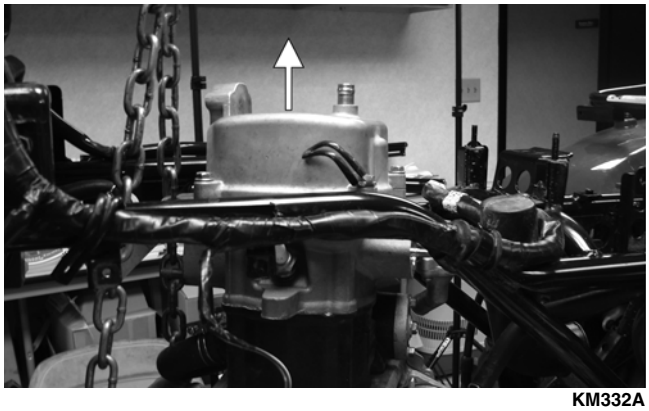
15. Disconnect the shift linkage from the transmission shift arm; then swing the shift linkage forward and out of the way.

16. Remove the front engine through-bolt; then remove the two engine mounting brackets from the frame.



KM414A

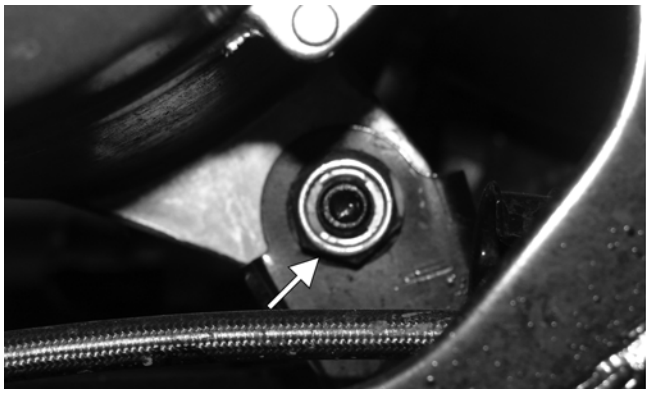
17. Attach a suitable lifting sling and engine lift to the front engine mounting boss; then using an engine lift, apply slight upward pressure on the engine/transmission.



KM332A

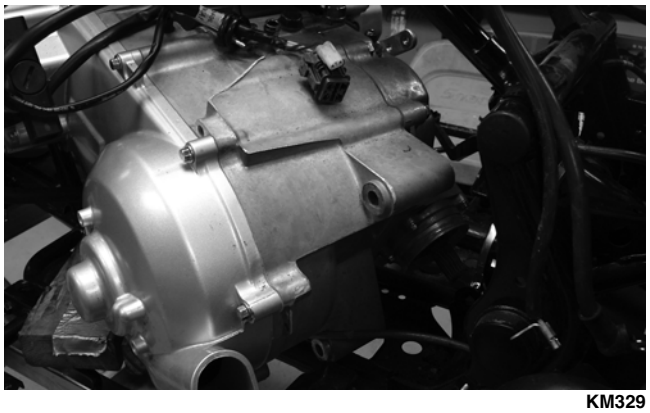
18. Remove the upper rear and lower rear engine through-bolts to free the engine/transmission; then raise the front of the engine/transmission sufficiently to allow the engine assembly to be moved forward enough to disengage the drive-shaft.

KM333A



KM325A

19. Swing the rear of the engine/transmission to the left; then slide the engine out of the left-side of the frame.



KM329

KM331

Top-Side Components

■ **NOTE: For efficiency, it is preferable to remove and disassemble only those components which need to be addressed and to service only those components. The technician should use discretion and sound judgment.**

☞ AT THIS POINT

To service any one specific component, only limited disassembly of components may be necessary. Note the AT THIS POINT information in each sub-section.

■ **NOTE: The engine/transmission does not have to removed from the frame for this procedure.**

Removing Top-Side Components

A. Valve Cover
B. Cylinder Head

■ **NOTE: Remove the spark plug and timing inspection plug; then rotate the crankshaft to top-dead-center of the compression stroke.**

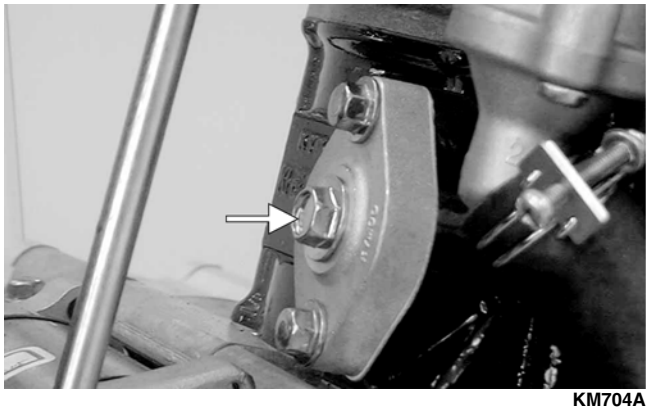
■ **NOTE: Arctic Cat recommends the use of new gaskets, lock nuts, and seals and lubricating all internal components when servicing the engine/transmission.**

1. Remove the cap screws securing the cylinder head cover. Account for the O-ring.

KM703

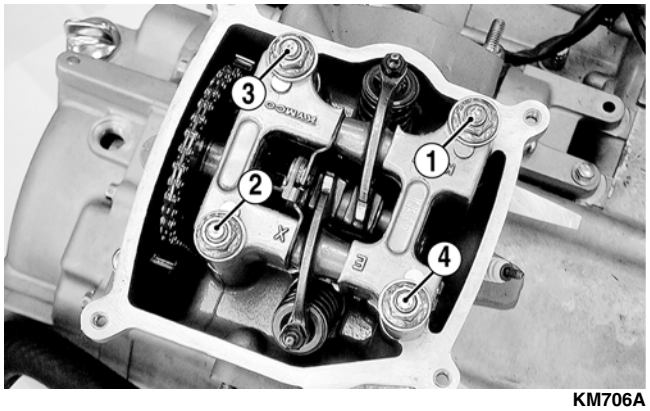
■ **NOTE: Keep the mounting hardware with the cover for assembly purposes.**

2. Remove the plug from the cam chain tensioner; then turn the cam chain tensioner screw clockwise to release the chain tension.

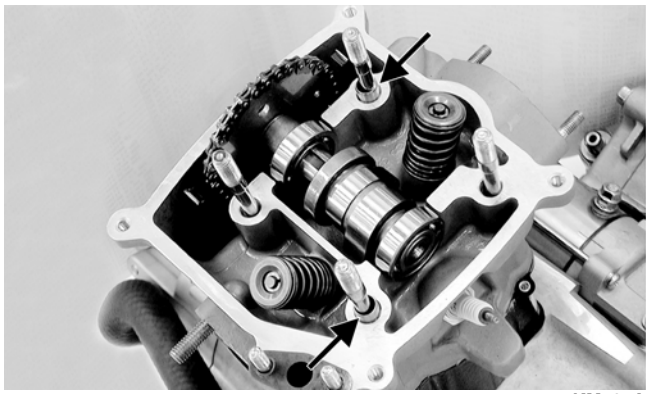


KM704A

3. Using a crisscross pattern, loosen the four nuts securing the camshaft holder to the cylinder head. Use 2-3 steps until the nuts are all free; then remove the camshaft holder. Account for four washers and two alignment pins.



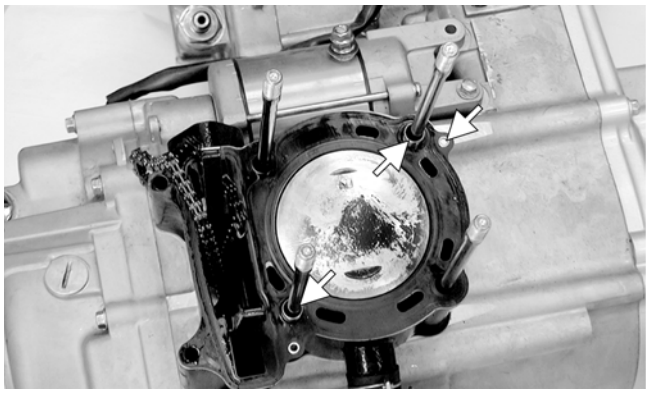
KM706A



KM707A

4. Remove the camshaft gear from the cam chain; then secure the timing chain so it will not fall into the engine. Remove the camshaft.

5. Remove the two external cap screws securing the cylinder head to the cylinder; then remove the cylinder head. Account for two alignment pins and a cylinder head gasket.



KM718A

6. Remove the cam chain guide; then disconnect the coolant hose and remove the cylinder. Support the piston with rubber bands or other suitable supports. Account for two dowel pins and the cylinder gasket.

KM450

☞ AT THIS POINT

To service valves and cylinder head, see Servicing Top-Side Components sub-section.

☞ AT THIS POINT

To inspect cam chain guide, see Servicing Top-Side Components sub-section.

C. Cylinder
D. Piston

■ NOTE: Steps 1-6 in the preceding sub-section must precede this procedure.

☞ AT THIS POINT

To service cylinder, see Servicing Top-Side Components sub-section.

⚠ CAUTION

When removing the cylinder, be sure to support the piston to prevent damage to the crankcase and piston.

7. Using a needle nose pliers, remove one piston pin circlip. Take care not to drop it into the crankcase.

KM451

8. Using Piston Pin Puller (p/n 0644-328), remove the piston pin. Account for the opposite-side circlip. Remove the piston.

■ NOTE: It is advisable to remove the opposite-side circlip prior to using the puller.

■ NOTE: Support the connecting rod with rubber bands to avoid damaging the rod or install a connecting rod holder.

⚠ CAUTION

Do not allow the connecting rod to go down inside the crankcase. If the rod is down inside the crankcase and the crankshaft is rotated, severe damage will result.

■ NOTE: If the existing rings will not be replaced with new rings, note the location of each ring for proper installation. When replacing with new rings, replace as a complete set only. If the piston rings must be removed, remove them in this sequence.

A. Starting with the top ring, slide one end of the ring out of the ring-groove.

B. Remove each ring by working it toward the dome of the piston while rotating it out of the groove.

☞ AT THIS POINT

To service piston, see Servicing Top-Side Components sub-section.

☞ AT THIS POINT

To service center crankcase components only, proceed to Removing Left-Side Components.

Left-Side Components

■ **NOTE: For efficiency, it is preferable to remove and disassemble only those components which need to be addressed and to service only those components. The technician should use discretion and sound judgment.**

☞ AT THIS POINT

To service any one specific component, only limited disassembly of components may be necessary. Note the AT THIS POINT information in each sub-section.

■ **NOTE: The engine/transmission does not have to be removed from the frame for this procedure.**

Removing Left-Side Components

A. Recoil Starter (Utility Model)

1. Remove the five recoil starter cover cap screws. Remove the recoil starter assembly noting the location of the dowel pins. Note the condition of the recoil cover gasket. Replace if damaged.

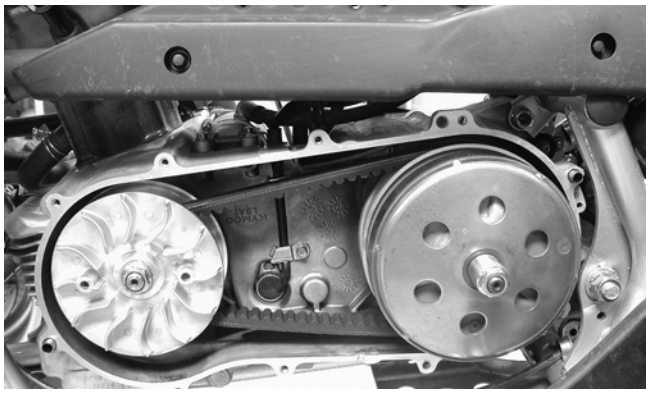
☞ AT THIS POINT

To service the recoil starter, see Servicing Left-Side Components sub-section.

B. V-Belt Cover
C. Drive Pulley
D. Driven Pulley/Centrifugal Clutch Assembly

■ **NOTE: On the Utility model, step 1 in the preceding sub-section must precede this procedure.**

2. Remove the ten cap screws securing the V-belt cover; then remove the cover noting the location of the two dowel pins. Note the condition of the V-belt cover gasket. Replace if damaged.

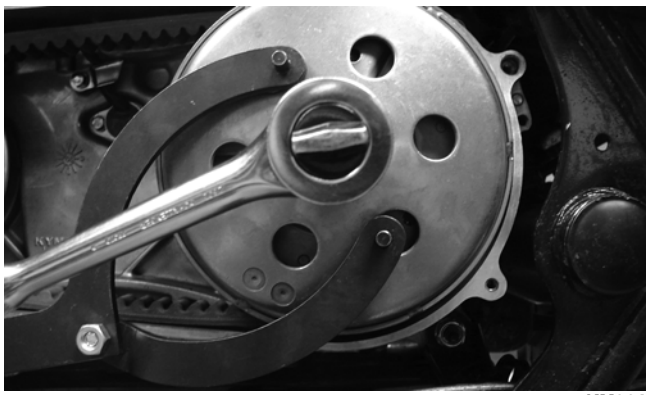


KM253

3. On the Utility model using a suitable holder to prevent the drive pulley from turning, remove the drive face nut and starter ratchet; then remove the drive pulley face.

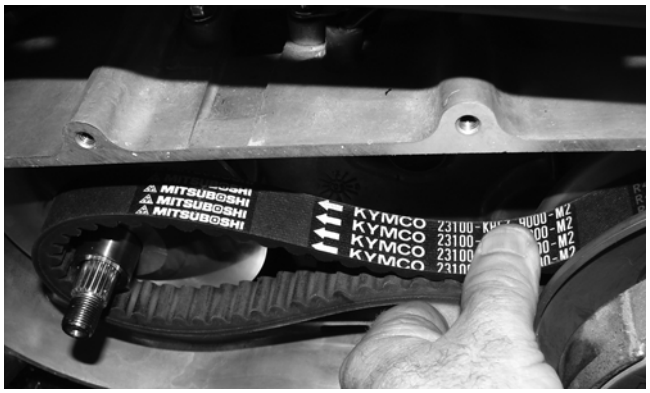
KM365

4. Hold the centrifugal clutch with a suitable holder; then remove the clutch retaining nut and clutch collar.



KM364

5. Remove the outer clutch housing; then remove the centrifugal clutch, driven pulley, and V-belt.



KM369

6. Remove the drive pulley collar and the movable drive face taking care not to loose the rollers.

Right-Side Components

☞ AT THIS POINT

To service center crankcase components only, proceed to Removing Right-Side Components.

■ NOTE: For efficiency, it is preferable to remove and disassemble only those components which need to be addressed and to service only those components. The technician should use discretion and sound judgment.

☞ AT THIS POINT

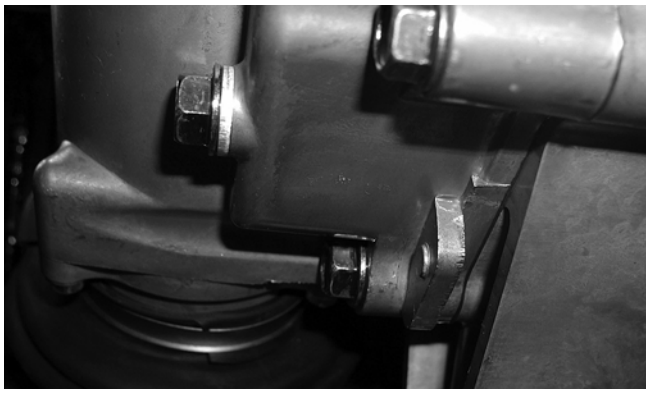
To service any one specific component, only limited disassembly of components may be necessary. Note the AT THIS POINT information in each sub-section.

■ NOTE: The engine/transmission does not have to be removed from the frame for this procedure.

Removing Right-Side Components

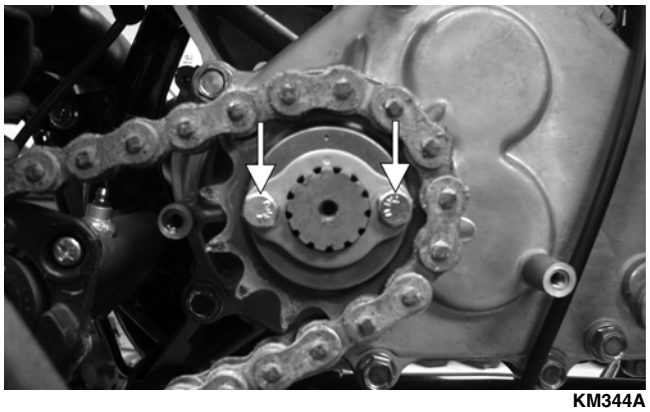
A. Transmission (DVX Model)

1. Drain the transmission lubricant into a suitable container; then install the drain plug and tighten to specifications.



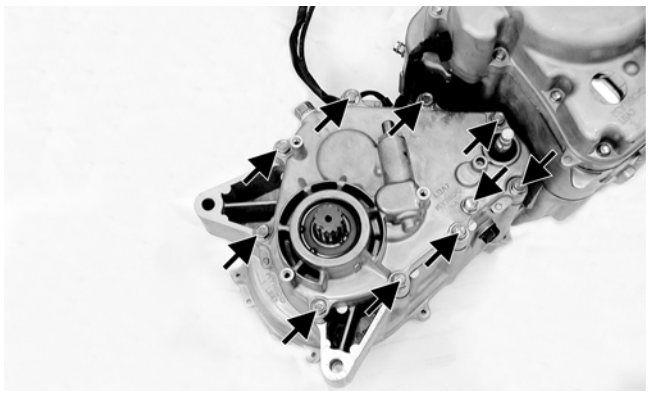
KM106

2. Remove the drive sprocket cover; then remove the cap screws and lock plate securing the sprocket to the driveshaft and remove the sprocket.



KM344A

3. Remove the cap screws securing the transmission case cover to the transmission; then remove the cover. Account for the dowel pins and gasket.

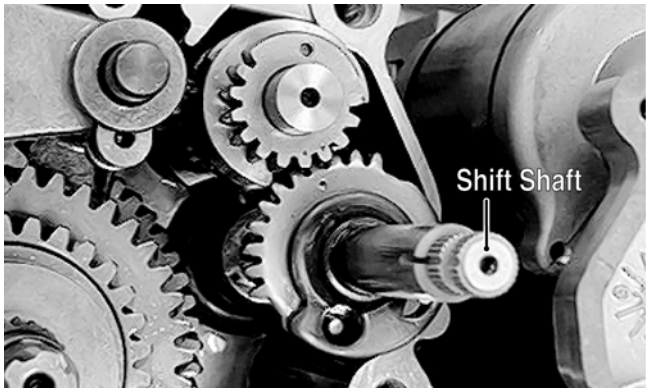


KM609A

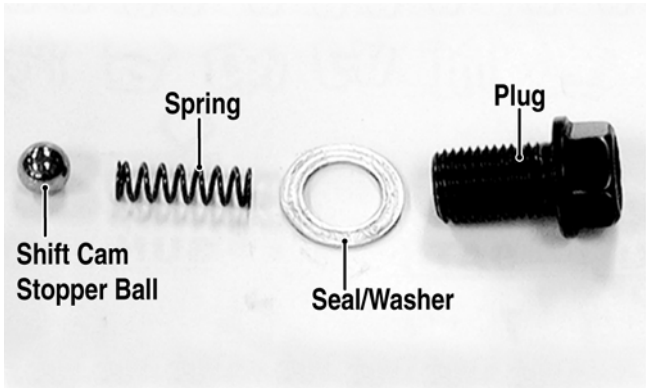
4. Remove the output driveshaft circlip; then remove the driveshaft from the transmission case cover.

KM611A

5. Remove the shift shaft; then remove the plug. Account for one shift cam stopper ball, spring, and seal/washer.



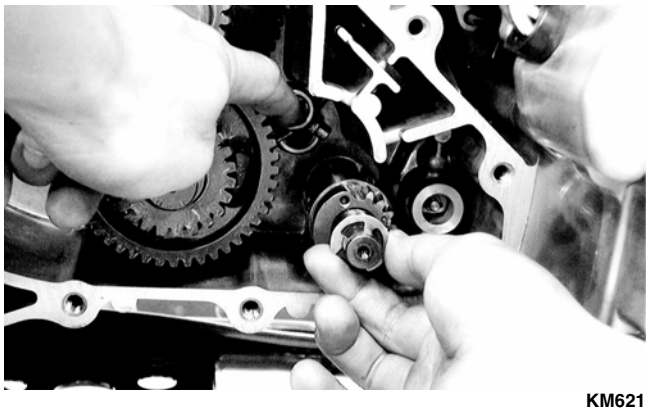
KM677A



KM619A

6. Remove the shift fork guide shaft; then hold the shift fork away from the shift cam and remove the shift cam.

KM620A

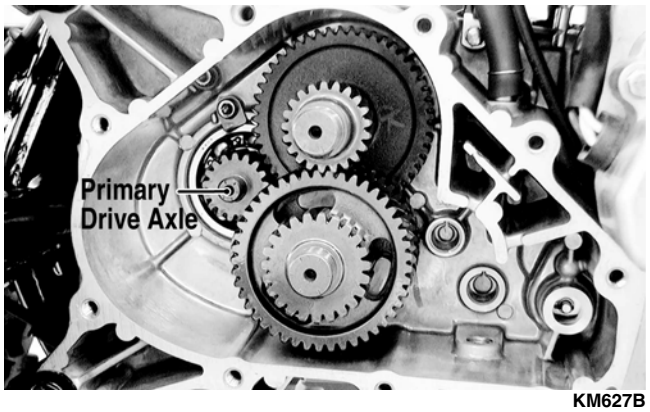


KM621

7. Remove the shift fork; then remove the main shaft assembly.

KM622A

8. Remove the countershaft; then remove the primary drive axle.



KM627B

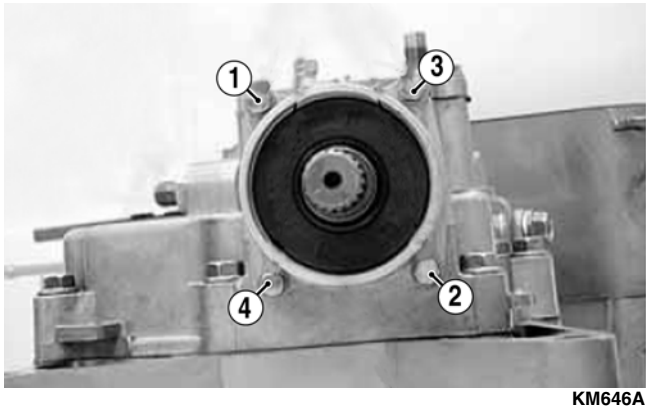
A. Transmission (Utility Model)

1. Drain the transmission lubricant into a suitable container; then install the drain plug and tighten to specifications.

KM106

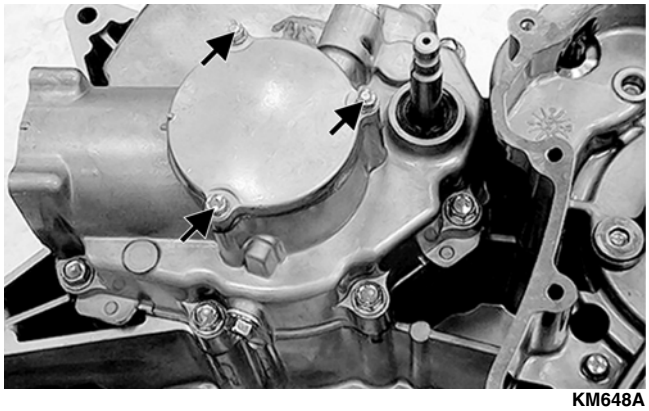
■ **NOTE: If the engine has not been removed, remove the swing arm assembly (see Section 7).**

2. Using a crisscross pattern, remove four cap screws securing the secondary driven bevel gear assembly to the transmission case cover; then remove the assembly. Account for an O-ring.



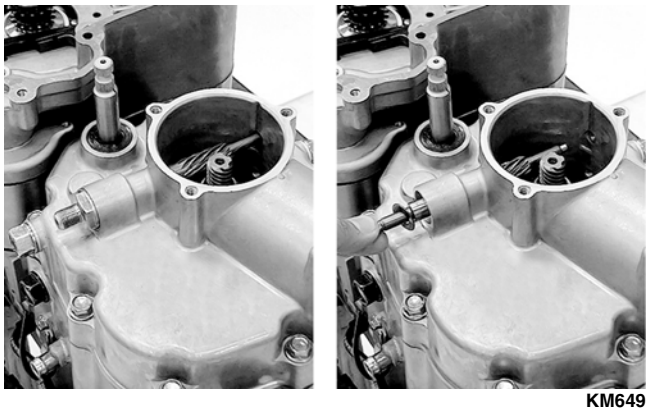
KM646A

3. Remove the three cap screws securing the secondary drive bevel gear cover; then remove the cover. Account for a gasket.



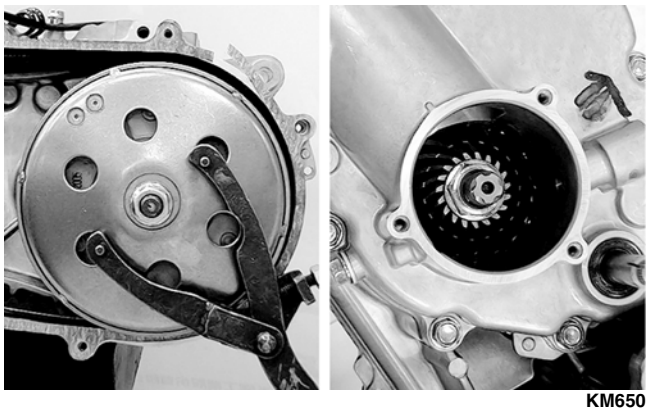
KM648A

4. Remove the speedometer gear retainer nut, washer, and speedometer gear.



KM649

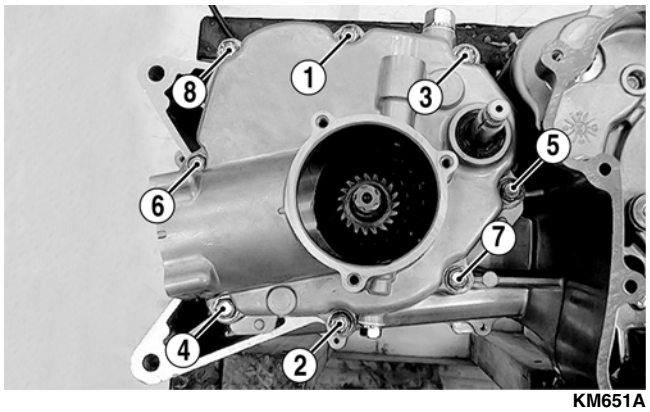
5. Using a Spanner Wrench (p/n 0444-153) to hold the centrifugal clutch housing, remove the nut securing the secondary drive bevel gear to the driveshaft.



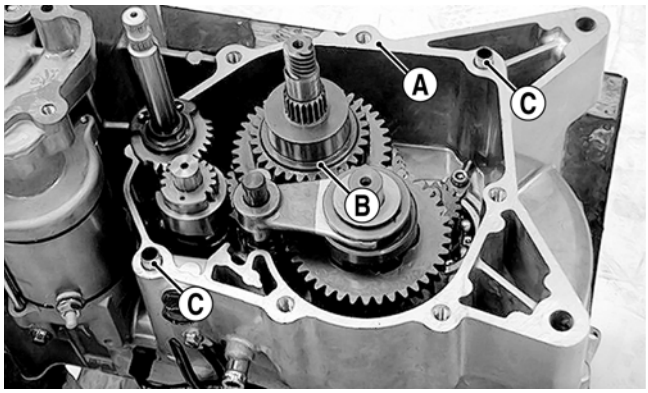
KM650

■ **NOTE: If the engine has been removed and the left-side components are removed, install the centrifugal clutch housing on the driveshaft. If the left-side components have not been removed, see Removing Left-Side Components in this section. Remove only the V-belt cover.**

6. Remove the eight cap screws securing the transmission case cover to the transmission case; then remove the cover. Account for a gasket (A), the secondary drive bevel gear, washer (B), and two alignment pins (C).

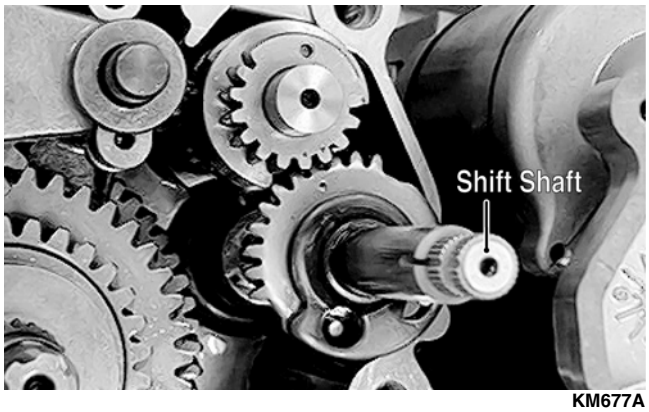


KM651A

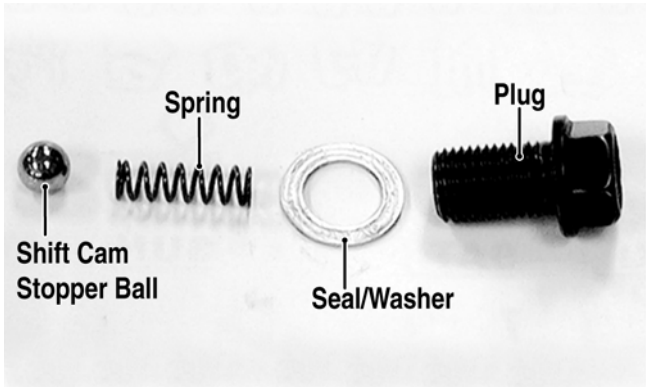


KM652A

7. Remove the shift shaft; then remove plug, seal/washer, spring, and shift cam stopper ball.

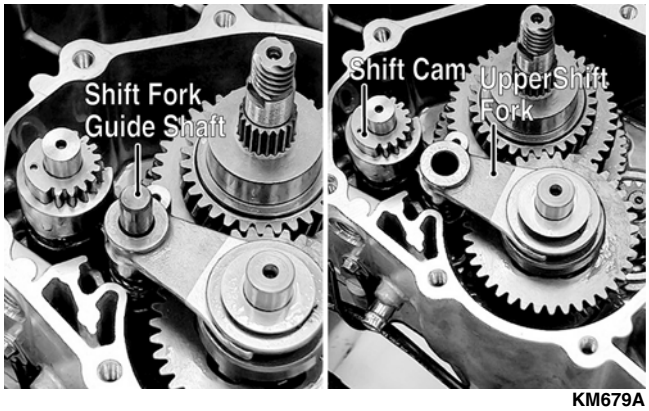


KM677A



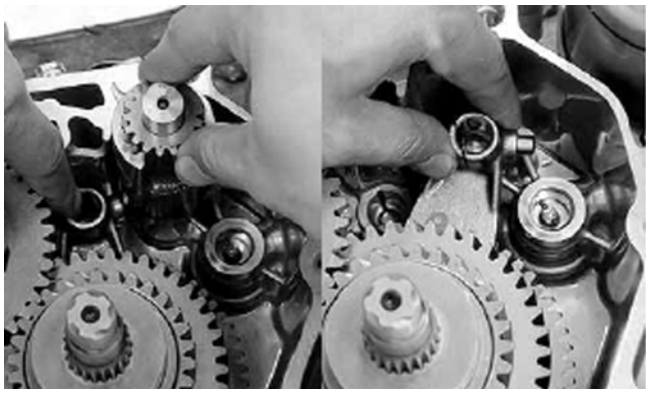
KM619A

8. Remove the shift fork guide shaft; then remove the upper shift fork and shift cam.



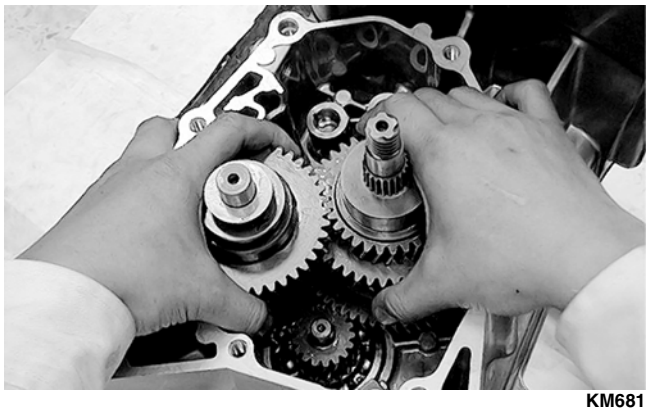
KM679A

9. Remove the lower shift fork.



KM680

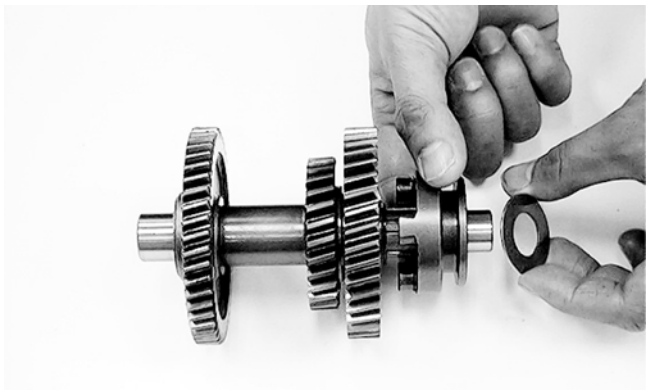
10. Remove the countershaft and driveshaft as an assembly.



KM681

11. To disassemble the countershaft, use the following procedure.

A. Remove the thrust washer and high gear clutch dog.



KM684

B. Remove the high drive gear circlip and washer; then remove the high drive gear and thrust washer.

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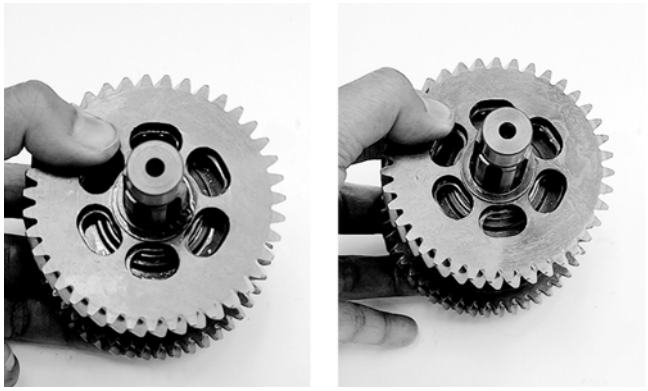
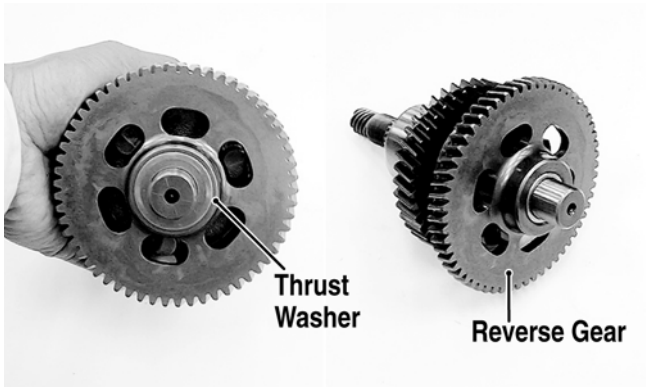


KM685

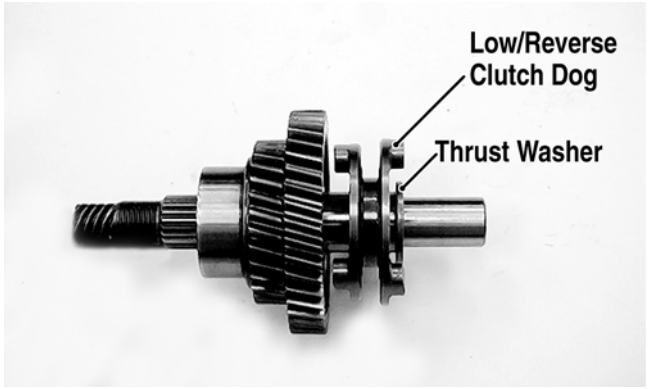
12. To disassemble the driveshaft, use the following procedure.

A. Remove the thrust washer; then remove the reverse gear.



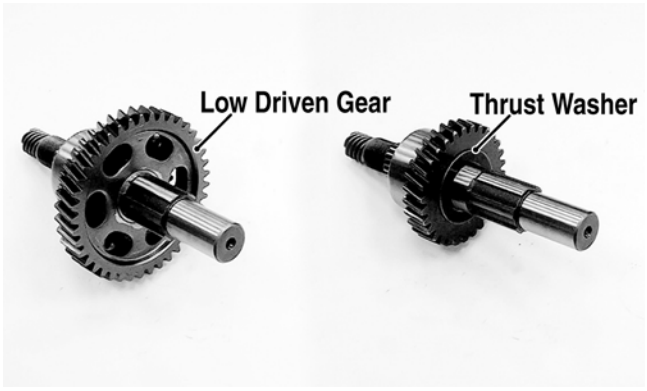
KM689A

B. Remove a thrust washer and the low/reverse clutch dog.



KM690A

C. Remove the low driven gear snap ring and washer; then remove the low driven gear and thrust washer.



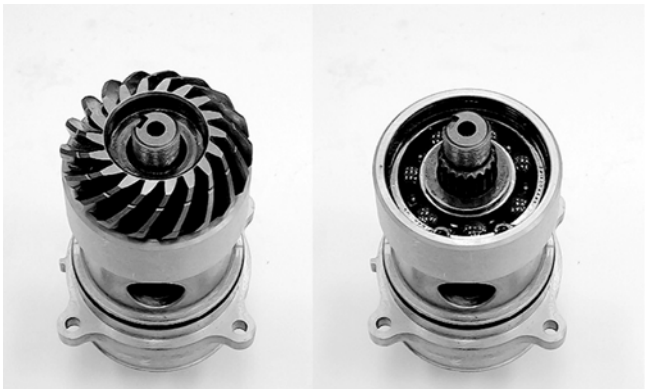
KM692A

13. To disassemble the secondary driven bevel gear assembly, use the following procedure.

A. Secure the universal joint using a suitable vise; then engage the output end of the shaft with the universal joint.

KM653

B. Remove the nut securing the driven bevel gear; then remove the gear. Account for a washer.



KM654

C. Remove the shaft and housing from the universal joint and remove the shaft from the housing.

■ **NOTE: If left-side components are still attached, remove the centrifugal clutch/driven pulley (see Removing Left-Side Components in this section).**

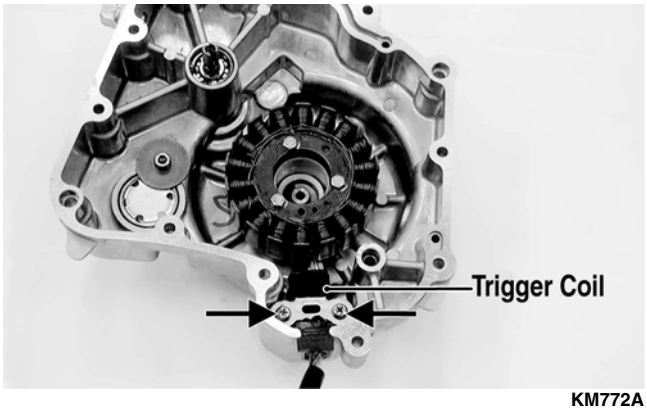
B. Water Pump
C. Stator Coil
D. Trigger Coil
E. Rotor/Flywheel

☞ AT THIS POINT

To remove/service the water pump, see section 4.

9. Remove the right crankcase cover (see Section 4 - Water Pump).

10. Remove the trigger coil mounting screws; then remove the wire set plate.



KM772A

11. Remove the three cap screws securing the stator coil to the crankcase cover; then remove the stator coil and trigger coil.

⚠ CAUTION

Use extreme care to avoid damaging or shorting the wiring.

12. Remove the oil-through and spring from the end of the crankshaft; then hold the rotor/flywheel with an appropriate holding tool and remove the flywheel nut and washer.

KM774

13. Install the flywheel puller and crankshaft protector; then remove the rotor/flywheel. Account for a key and the starter one-way clutch bearing.

KM775

KM766A

■ **NOTE: The starter one-way clutch bearing is direction oriented and will only function if installed properly. Note the markings or arrows when removed.**

☞ AT THIS POINT

To service the stator coil, see Section 5.

☞ AT THIS POINT

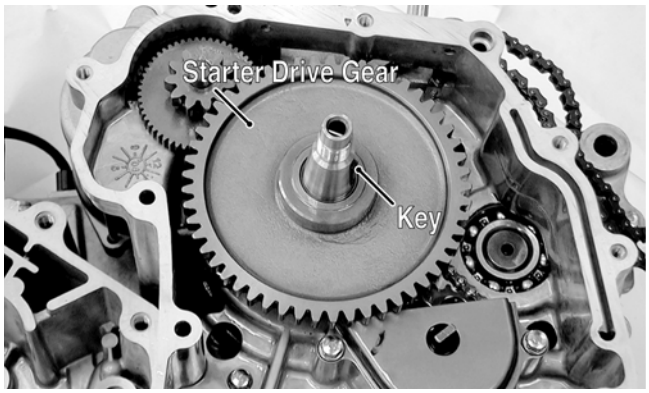
To service the trigger coil, see Section 5.

F. Oil Pump

■ **NOTE: Steps 9-13 in the preceding sub-section must precede this procedure.**

14. Remove the rotor/flywheel (see Rotor/Flywheel in this sub-section).

15. Remove the starter drive gear and place together with the rotor/flywheel to keep the one-way clutch bearing intact.



KM767A

KM766A

16. Remove the two cap screws securing the oil baffle to the crankcase and remove the baffle; then remove the circlip securing the oil pump driven sprocket.


KM428


KM429

17. Remove the oil pump drive chain and oil pump driven sprocket.

18. Remove the two cap screws securing the oil pump to the crankcase and remove the oil pump.

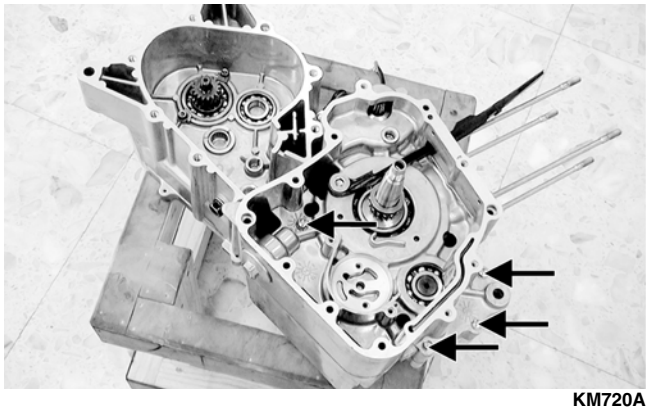
Center Crankcase Components

■ **NOTE: This procedure cannot be done with the engine/transmission in the frame. Complete Removing procedures for Top-Side, Left-Side, and Right-Side must precede this procedure.**

■ **NOTE: For efficiency, it is preferable to remove and disassemble only those components which need to be addressed and to service only those components. The technician should use discretion and sound judgment.**

Separating Crankcase Halves

1. Remove the left-side and right-side cap screws securing the crankcase halves noting the position of the different-sized cap screws for joining purposes.


KM720A

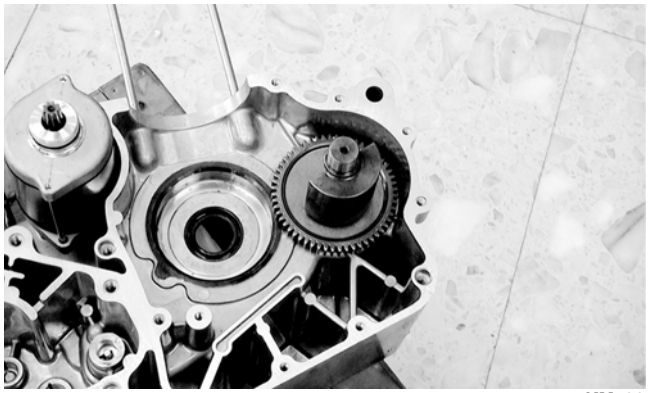
2. Using Crankcase Separator/Crankshaft Remover (p/n 0444-009) and tapping lightly with a rubber mallet, separate the crankcase halves. Account for two alignment pins and a gasket.

Disassembling Crankcase Half

1. Remove the crankshaft from the left crankcase half.

KM721

2. Remove the balance shaft from the left crankcase half.



KM722

☞ AT THIS POINT

To service crankshaft assembly, see Servicing Center Crankcase Components sub-section.

Table of Contents
(Servicing Components)

■ **NOTE: Critical engine/transmission specifications are located at the beginning of this section.**

Servicing Top-Side Components

■ **NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.**

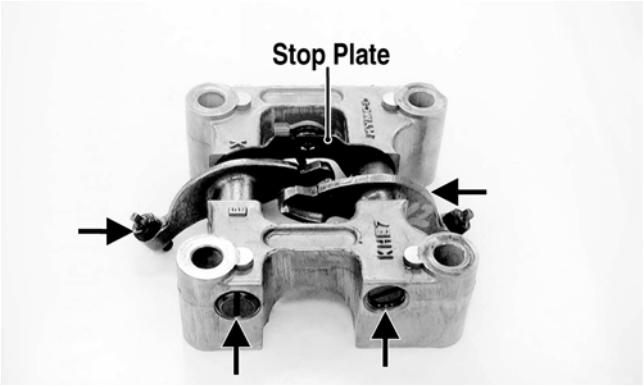
VALVE ASSEMBLY

When servicing valve assembly, inspect valve seats, valve stems, valve faces, and valve stem ends for pits, discoloration, or other signs of abnormal wear.

■ **NOTE: Whenever a valve is out of tolerance, it must be replaced.**

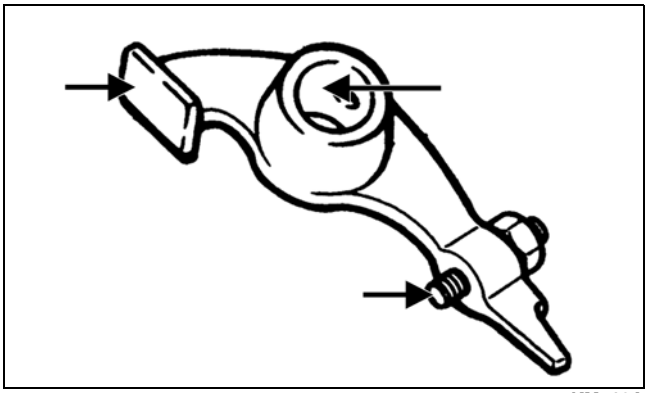
Cleaning/Inspecting Camshaft Holder

1. Remove the rocker arm shafts, rocker arms, and stop plate from the camshaft holder.



KM708A

2. Inspect the camshaft holder for cracks, distortion, or galling.
3. Inspect the rocker arm shafts for blue discoloration or scoring.
4. Inspect the rocker arms for excessive wear, loose adjusters, or scored camshaft followers.

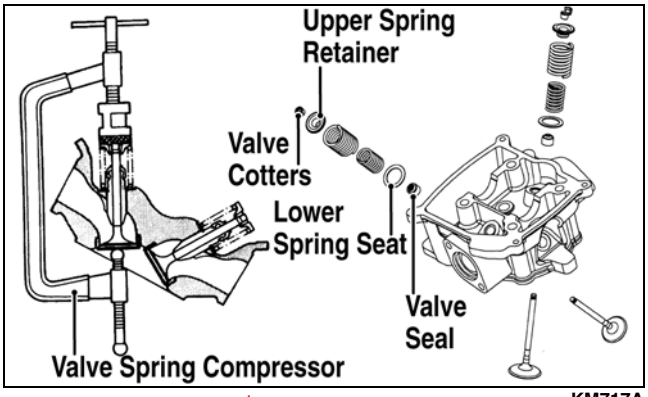


KM710A

Removing Valves

■ **NOTE: Keep all valves and valve components as a set. Note the original location of each valve set for use during installation. Return each valve set to its original location during installation.**

1. Using a valve spring compressor, compress the valve springs and remove the valve cotters. Account for an upper spring retainer.

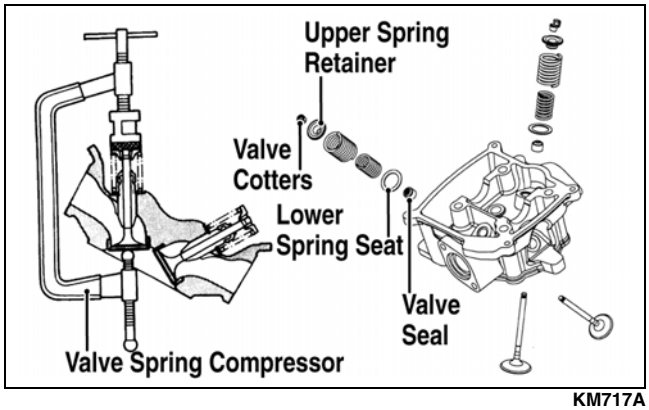


KM717A

2. Remove the valve seal, valve springs, and the lower remaining spring seat. Discard the valve seal.

■ **NOTE: The valve seals must be replaced.**

3. Invert the cylinder head and remove the valves.



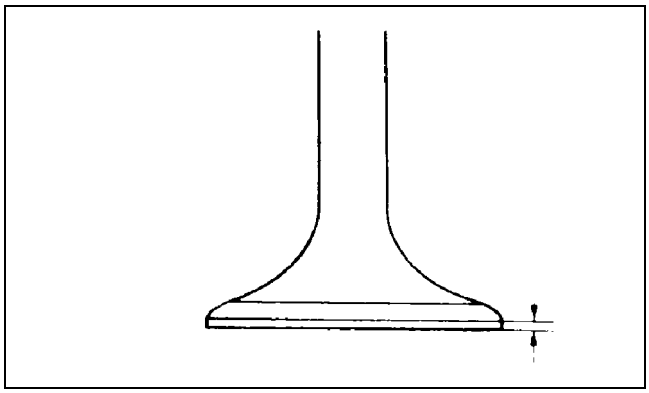
KM717A

Measuring Valve Stem Outside Diameter

1. Using a micrometer, measure the valve stem outside diameter.
2. Acceptable diameter range (intake valve) must be within specifications.
3. Acceptable diameter range (exhaust valve) must be within specifications.

Measuring Valve Face/Seat Width

1. Using a micrometer, measure the width of the valve face.



ATV-1004

2. Acceptable width range must be within specifications.

Measuring Valve Guide (Inside Diameter)

1. Insert a snap gauge 1/2 way down into each valve guide bore; then remove the gauge and measure it with a micrometer.
2. Acceptable inside diameter range must be within specifications.
3. If a valve guide is out of tolerance, the cylinder head must be replaced.

CYLINDER HEAD ASSEMBLY

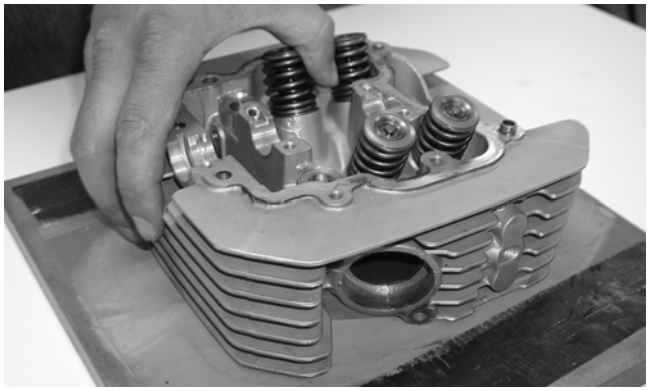
■ **NOTE: If the cylinder head cannot be trued, it must be replaced.**

Cleaning/Inspecting Cylinder Head

1. Using a non-metallic carbon removal tool, remove any carbon build-up from the combustion chamber making sure not to nick, scrape, or damage the combustion chamber or the sealing surface.
2. Inspect the spark plug hole for any damaged threads. Repair damaged threads using a "heli-coil" insert.
3. Place the cylinder head on the surface plate covered with #400 grit wet-or-dry sandpaper. Using light pressure, move the cylinder head in a figure eight motion. Inspect the sealing surface for any indication of high spots. A high spot can be noted by a bright metallic finish. Correct any high spots before assembly by continuing to move the cylinder head in a figure eight motion until a uniform bright metallic finish is attained.

⚠ CAUTION

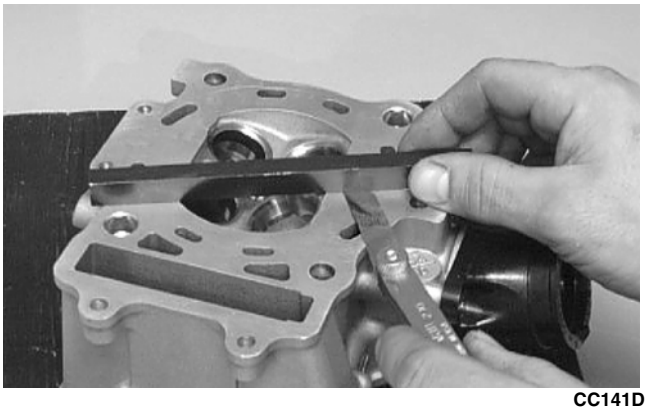
Water or parts-cleaning solvent must be used in conjunction with the wet-or-dry sandpaper or damage to the sealing surface may result.



CC996

Measuring Cylinder Head Distortion

1. Remove any carbon buildup in the combustion chamber.
2. Lay a straightedge across the cylinder head; then using a feeler gauge, check the distortion factor between the head and the straightedge.
3. Maximum distortion must not exceed specifications.

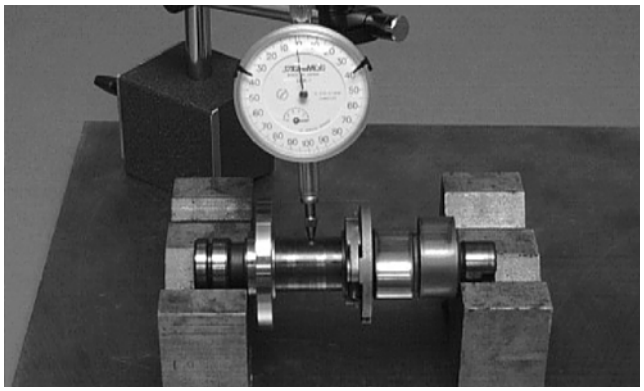


CC141D

Measuring Camshaft Runout

■ **NOTE: If the camshaft is out of tolerance, it must be replaced.**

1. Place the camshaft on a set of V blocks; then position the dial indicator contact point against the shaft and zero the indicator.

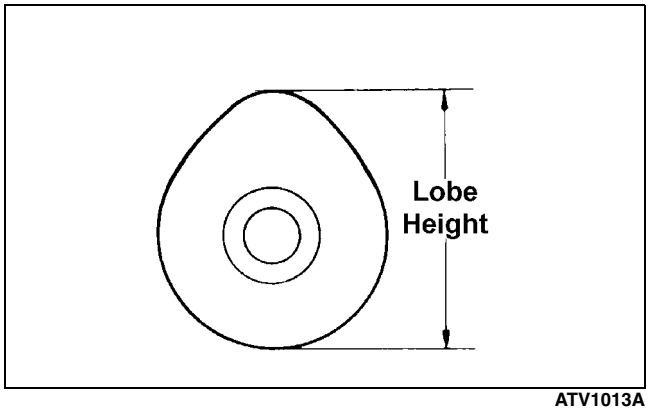


CC283D

2. Rotate the camshaft and note runout; maximum tolerance must not exceed specifications.

Measuring Camshaft Lobe Height

1. Using a calipers, measure each cam lobe height.



ATV1013A

2. The lobe heights must not exceed minimum specifications.

Inspecting Camshaft Bearing Journal

1. Inspect the bearing journal for scoring, seizure marks, or pitting.
2. If excessive scoring, seizure marks, or pitting is found, the cylinder head assembly must be replaced.

Measuring Rocker Arm (Inside Diameter)

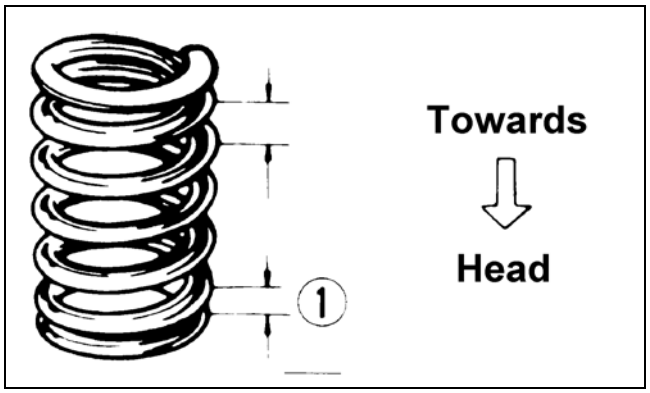
1. Using a dial calipers, measure the inside diameter of the rocker arm.
2. Acceptable inside diameter range must be within specifications.

Measuring Rocker Arm Shaft (Outside Diameter)

1. Using a micrometer, measure the outside diameter of the rocker arm shaft.
2. Acceptable outside diameter range must be within specifications.

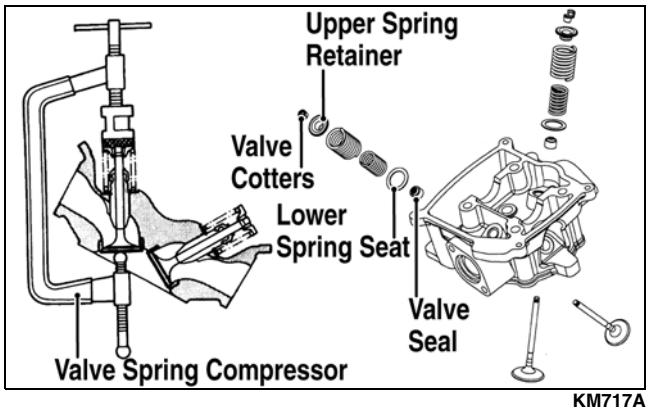
Installing Valves

1. Apply grease to the inside surface of the valve seals; then place a lower spring seat and valve guide seal over each valve guide.
2. Insert each valve into its original valve location.
3. Install the valve springs with the closest coils toward the cylinder head.



ATV-1011A

4. Place a spring retainer over the valve springs; then using the valve spring compressor, compress the valve springs and install the valve cotters.



KM717A

PISTON ASSEMBLY

■ **NOTE: Whenever a piston, rings, or pin are out of tolerance, they must be replaced.**

Cleaning/Inspecting Piston

1. Using a non-metallic carbon removal tool, remove any carbon buildup from the dome of the piston.
2. Inspect the piston for cracks in the piston pin, dome, and skirt areas.
3. Inspect the piston for seizure marks or scuffing. Repair with #400 grit wet-or-dry sandpaper and water or honing oil.

■ **NOTE: If scuffing or seizure marks are too deep to correct with the sandpaper, replace the piston.**

4. Inspect the perimeter of each piston for signs of excessive "blowby." Excessive "blowby" indicates worn piston rings or an out-of-round cylinder.

Removing Piston Rings

1. Starting with the top ring, slide one end of the ring out of the ring-groove.

CC400D

2. Remove each ring by working it toward the dome of the piston while rotating it out of the groove.

■ **NOTE: If the existing rings will not be replaced with new ones, note the location of each ring for proper installation. When installing new rings, install as a complete set only.**

Cleaning/Inspecting Piston Rings

1. Take an old piston ring and snap it into two pieces; then grind the end of the old ring to a 45° angle and to a sharp edge.

2. Using the sharpened ring as a tool, clean carbon from the ring-grooves. Be sure to position the ring with its tapered side up.

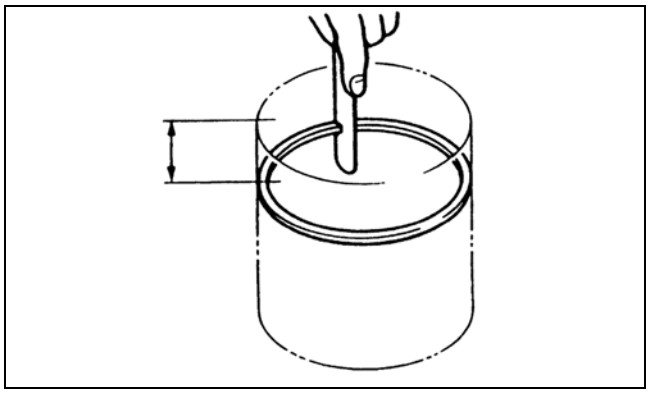
⚠ CAUTION

Improper cleaning of the ring-grooves by the use of the wrong type of ring-groove cleaner will result in severe damage to the piston.

Measuring Piston-Ring End Gap (Installed)

1. Place each piston ring in the wear portion of the cylinder. Use the piston to position each ring squarely in the cylinder.

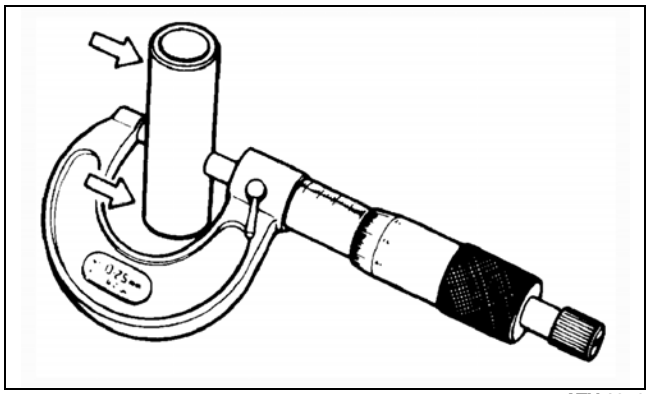
2. Using a feeler gauge, measure each piston-ring end gap. Acceptable ring end gap must not exceed specifications.



KM452

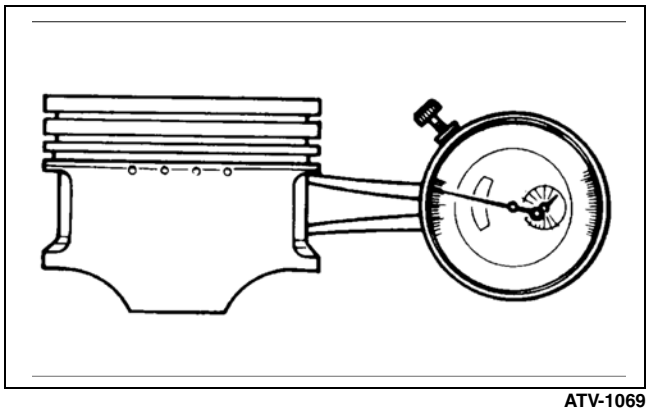
Measuring Piston Pin (Outside Diameter) and Piston-Pin Bore

1. Measure the piston pin outside diameter at each end and in the center. If measurement is not within specifications, the piston pin must be replaced.



ATV-1070

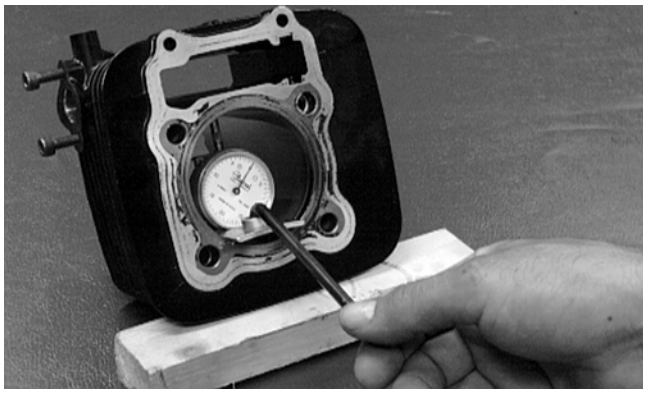
2. Insert an inside dial indicator into the piston-pin bore. The diameter must not exceed specifications. Take two measurements to ensure accuracy.



ATV-1069

Measuring Piston Skirt/ Cylinder Clearance

1. Measure the cylinder front to back in six places.



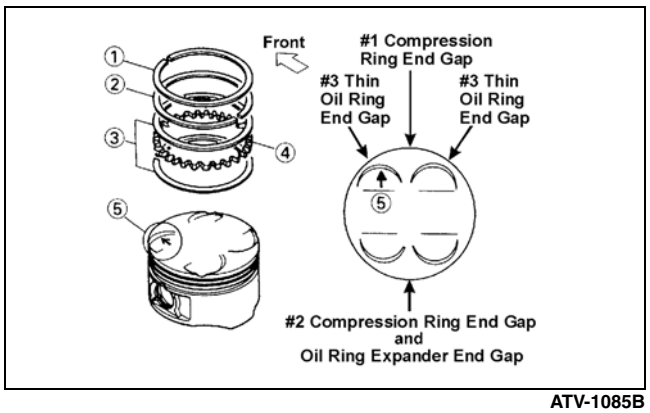
CC397D

2. Measure the corresponding piston diameter at a point 15 mm (0.6 in.) above the piston skirt at a right angle to the piston-pin bore. Subtract this measurement from the measurement in step 1. The difference (clearance) must be within specifications.

Installing Piston Rings

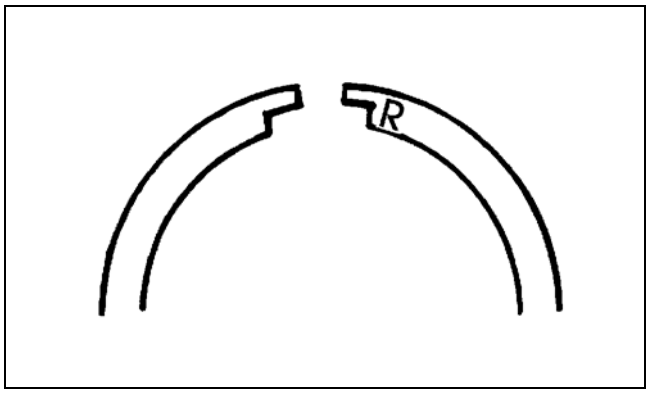
1. Install ring expander (4) in the bottom groove of the piston; then install the thin oil rings (3) over the expander making sure the expander ends do not overlap. Stagger the end gaps of the upper and lower thin oil rings according to the illustration.

■ **NOTE: Note the direction of the exhaust side of the piston (5) for correct ring end gap orientation.**



ATV-1085B

2. Install the compression rings (1 and 2) so the letter on the top surface of each ring faces the dome of the piston. Rotate the rings until the ring end gaps are on directly opposite sides of the piston according to the illustration.



726-306A

⚠ CAUTION

Incorrect installation of the piston rings will result in engine damage.

CYLINDER ASSEMBLY

■ **NOTE: If the cylinder cannot be trued, it must be replaced.**

Cleaning/Inspecting Cylinder

1. Wash the cylinder in parts-cleaning solvent.
2. Inspect the cylinder for pitting, scoring, scuffing, warpage, and corrosion. If marks are found, repair the surface using a cylinder hone (see Honing Cylinder in this sub-section).
3. Place the cylinder on the surface plate covered with #400 grit wet-or-dry sandpaper. Using light pressure, move the cylinder in a figure eight motion. Inspect the sealing surface for any indication of high spots. A high spot can be noted by a bright metallic finish. Correct any high spots before assembly by continuing to move the cylinder in a figure eight motion until a uniform bright metallic finish is attained.

⚠ CAUTION

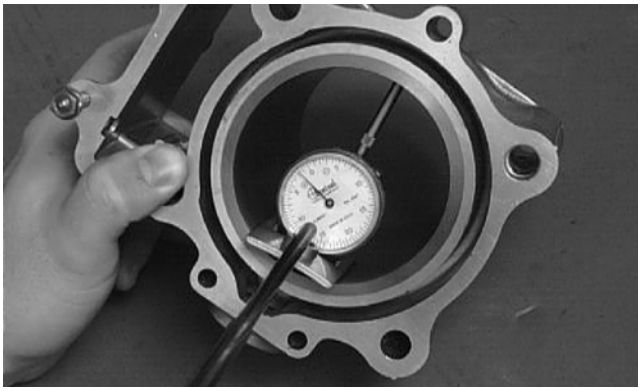
Water or parts-cleaning solvent must be used in conjunction with the wet-or-dry sandpaper or damage to the sealing surface may result.

Inspecting Cam Chain Guide

1. Inspect cam chain guide for cuts, tears, breaks, or chips.
2. If the chain guide is damaged, it must be replaced.

Honing Cylinder

1. Using a slide gauge and a dial indicator or a snap gauge, measure the cylinder bore diameter in three locations from top to bottom and again from top to bottom at 90° from the first measurements for a total of six measurements. The trueness (out-of-roundness) is the difference between the highest and lowest reading. Maximum trueness (out-of-roundness) must not exceed specifications.

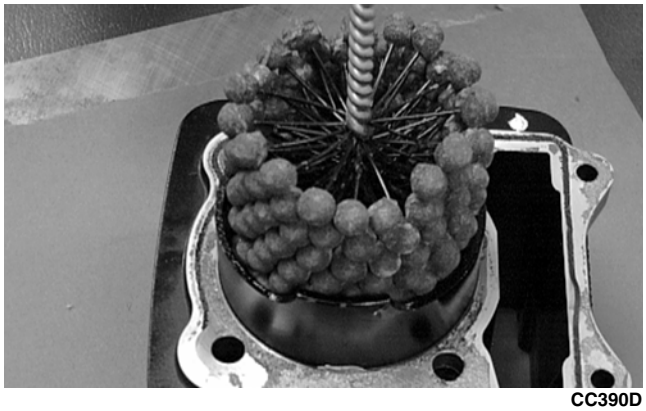


CC127D

2. Wash the cylinder in parts-cleaning solvent.

3. Inspect the cylinder for pitting, scoring, scuffing, and corrosion. If marks are found, repair the surface using a ball hone.

■ NOTE: To produce the proper 60° cross-hatch pattern, use a low RPM drill (600 RPM) at the rate of 30 strokes per minute. If honing oil is not available, use a lightweight petroleum-based oil. Thoroughly clean cylinder after honing using soap and hot water. Dry with compressed air; then immediately apply oil to the cylinder bore. If the bore is severely damaged or gouged, replace the cylinder.



CC390D

4. If any measurement exceeds the limit, replace the cylinder.

Servicing Left-Side Components

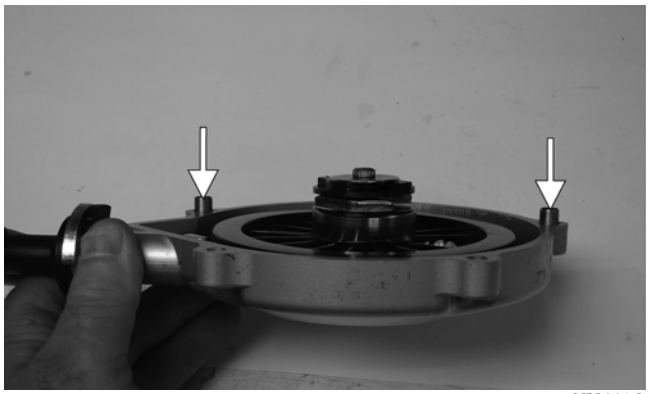
RECOIL STARTER (Utility Model)

⚠ WARNING

Always wear safety glasses when servicing the recoil starter.

Removing/Disassembling

1. Remove the cap screws securing the recoil starter assembly to the V-belt cover; then remove the starter. Account for two alignment pins.



KM413A

⚠ WARNING

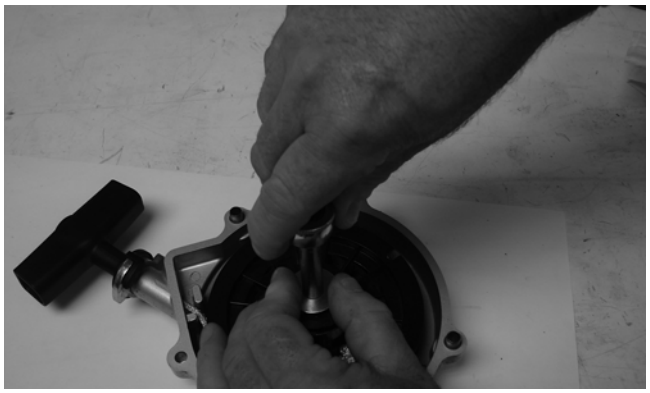
During the disassembling procedure, continuous backward pressure must be exerted on the reel so it does not accidentally unwind and cause injury.

2. Rotate the reel clockwise until the notch of the reel is near the rope guide in the case. Guide the rope into the notch and slowly allow the reel to unwind until all spiral spring tension is released.

⚠ CAUTION

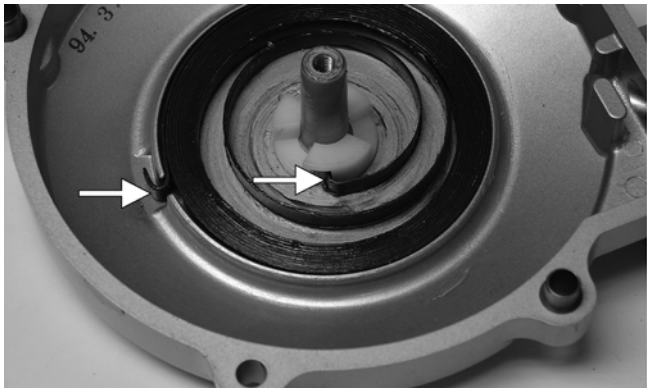
During the disassembling procedure, make sure all spring tension is released before continuing.

3. Remove the cap screw. Account for the ratchet guide, spacer, and spring.



KM411

4. Carefully lift the reel free of the case making sure the spiral spring does not accidentally disengage from the case.

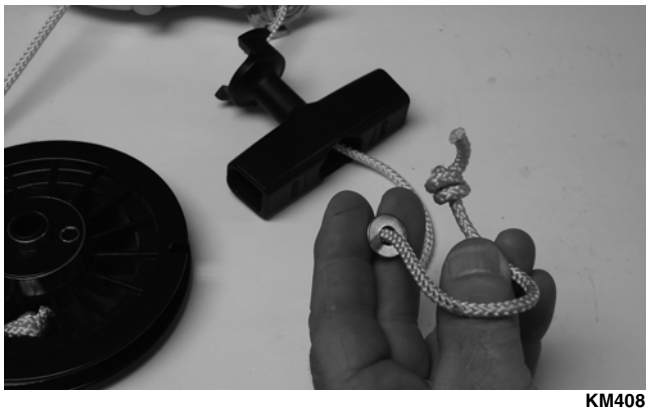


KM402A

⚠ WARNING

Care must be taken when lifting the reel free of the case. Wear safety glasses to avoid injury.

5. Remove the protective cover from the starter handle and pull the rope out of the handle; then untie the knot in the rope and remove the handle. Account for a flat washer.



KM408

■ NOTE: Do not remove the spiral spring unless replacement is necessary. It should be visually inspected in place to save time. If replacement is necessary, follow steps 6-7.

6. Remove the spiral spring from the case by lifting the spring end up and out. Hold the remainder of the spring with thumbs and alternately release each thumb to allow the spring to gradually release from the case.

7. Unwind the rope from the reel and remove the rope.

Cleaning and Inspecting

■ NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

1. Clean all components.
2. Inspect the springs and ratchet for wear or damage.
3. Inspect the reel and case for cracks or damage.
4. Inspect the shaft for wear, cracks, or damage.
5. Inspect the rope for breaks or fraying.
6. Inspect the spiral spring for cracks, crystallization, or abnormal bends.
7. Inspect the handle for damage, cracks, or deterioration.

Assembling/Installing

1. If removed, insert the spiral spring into the case with the outer end of the spring around the mounting lug in the case; then wind it in a counterclockwise direction until the complete spring is installed.

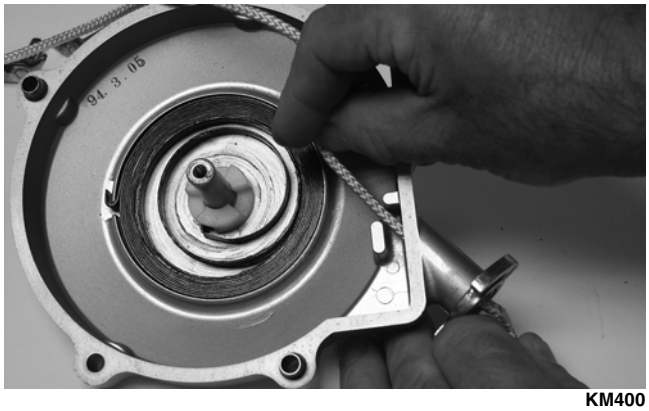
■ NOTE: The spiral spring must seat evenly in the recoil case.

KM402

2. Insert the rope through the hole in the reel and tie a knot in the end; then wrap the rope clockwise around the reel leaving approximately 50 cm (20 in.) of rope free of the reel.

3. Apply low-temperature grease to the spring and hub.

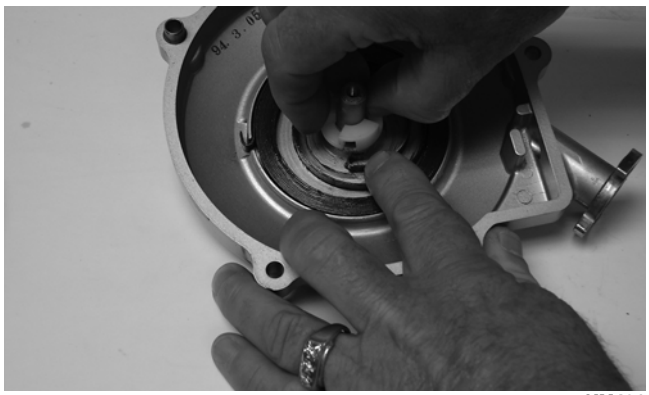
4. Thread the end of the rope through the guide hole of the case; then thread the rope through the handle and washer and secure it with a double knot. Install the protective cover into the handle.



KM400


KM405

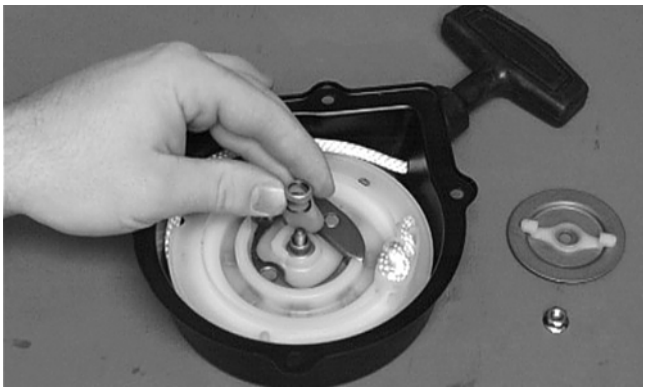
5. Align the inner hook of the spiral spring with the notch in the reel spacer.


KM401

6. Install the ratchets making sure the ends are properly oriented on the reel.

KM397A

7. Install the spacer, spring, and the ratchet guide making sure the ratchet pins engage the guide.


B603D

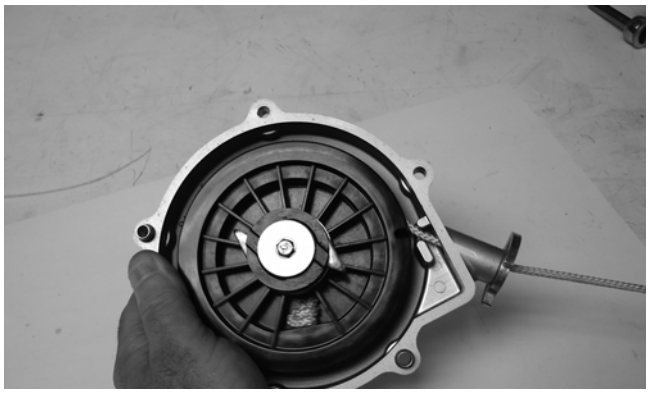
8. Hold the ratchet guide down in place on the ratchet pins and secure with the cap screw coated with blue Loctite #243. Tighten securely.


KM410

9. With the 50 cm (20 in.) of rope exposed, hook the rope in the notch of the reel.

10. Rotate the reel four turns clockwise; then release the rope from the notch and allow the rope to retract.

11. Pull the rope out two or three times to check for correct tension and ratchet extender.



KM412

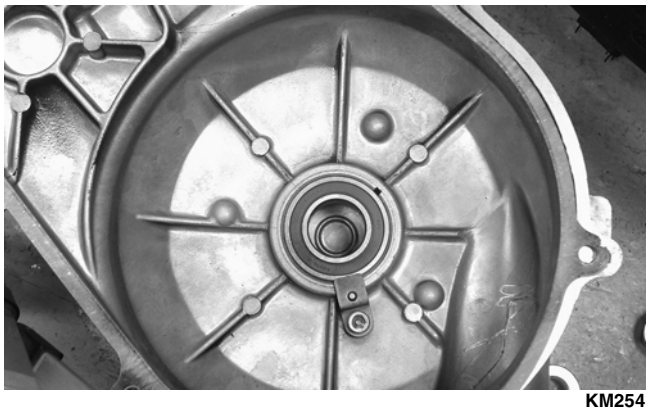
■ **NOTE: Increasing the rotations in step 10 will increase spring tension.**

12. Place the recoil starter assembly into position on the left-side cover; then tighten the cap screws to specifications.

V-BELT COVER

1. Inspect the bearing for excessive wear, rough or binding when turning, seal condition, and secure mounting in the V-belt cover.

■ **NOTE: If the bearing is worn excessively, turns roughly, or bearing seals are loose, the bearings must be replaced.**



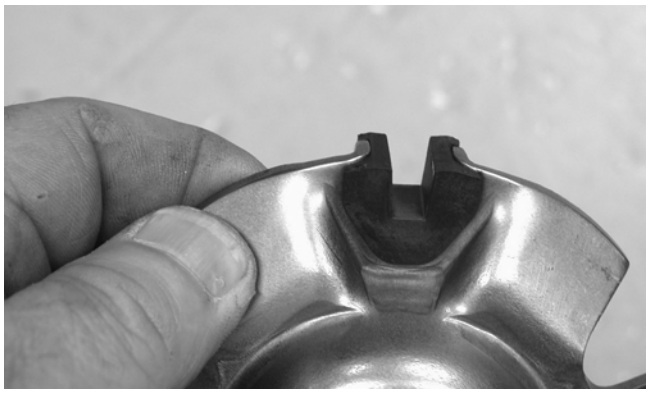
KM254

2. Inspect the V-belt cover for cracks, distortion, and loose alignment pins.

■ **NOTE: If the V-belt cover is cracked or distorted or if the bearing is loose in the cover, the cover must be replaced.**

DRIVE PULLEY

1. Remove the ramp plate from the movable drive face; then inspect the ramp plate guides and weight roller for damage or excessive wear.



KM256

2. Inspect the face surfaces of the fixed and movable drive faces for grooving, nicks, or discoloration.

KM394A

3. Inspect the drive pulley collar for wear or damage. Measure the outside diameter of the drive pulley collar sliding surface. The minimum service limit is 26.94 mm (1.06 in.).

KM389

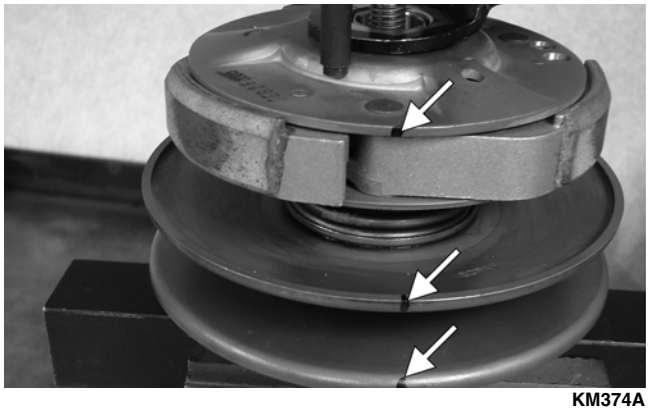
DRIVEN PULLEY/CENTRIFUGAL CLUTCH ASSEMBLY

Disassembling

⚠ WARNING

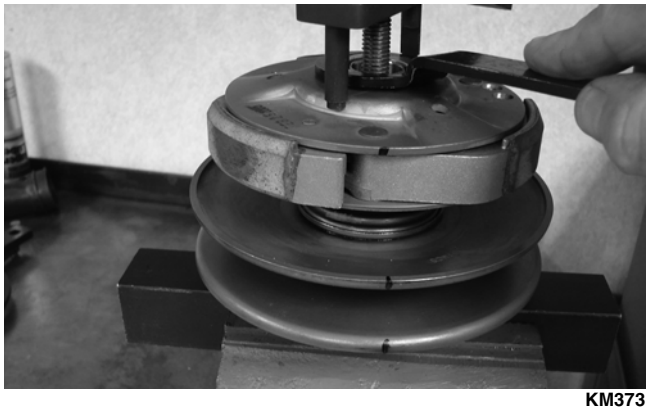
This procedure involves relaxing a compressed spring assembly. DO NOT attempt disassembling without the proper tools.

1. Place the driven pulley on a suitable spring compressor; then mark the pulley faces and centrifugal clutch for alignment during assembling.



KM374A

2. Secure the centrifugal clutch with the spring compressor; then remove the clutch nut.



KM373

3. Release the spring pressure and remove the centrifugal clutch assembly from the driven pulley.

KM375

4. Remove the spring and spring seat; then remove the hub collar.

KM385

5. Remove four pins and bushings from the fixed face hub; then remove the movable face.

KM384

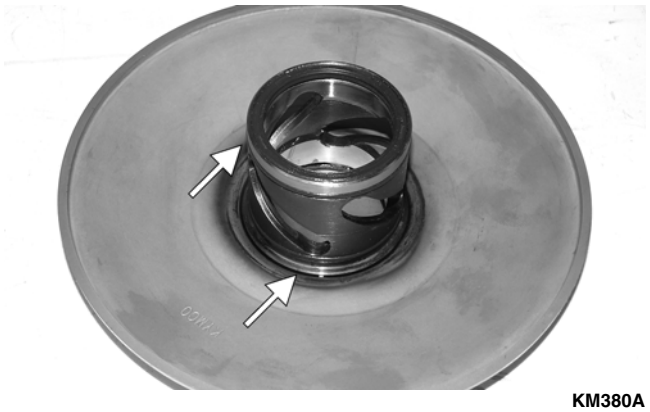
KM380

Inspecting

1. Inspect the pulley faces for wear, galling, or grooving.

KM394A

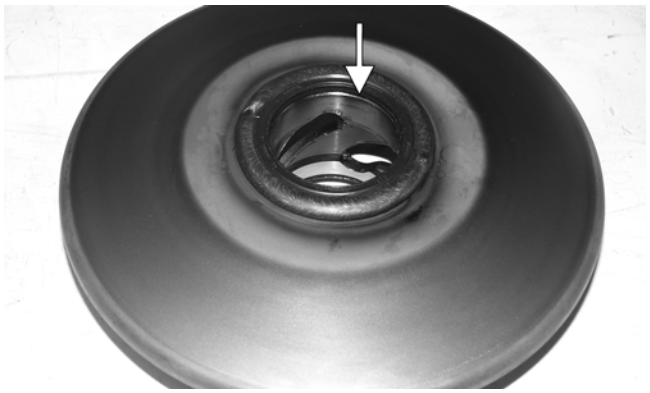
2. Inspect the O-rings on the movable face for nicks, tears, or swelling.



KM380A

3. Inspect two grease seals in the movable face for nicks, cuts, or damage.

KM380B

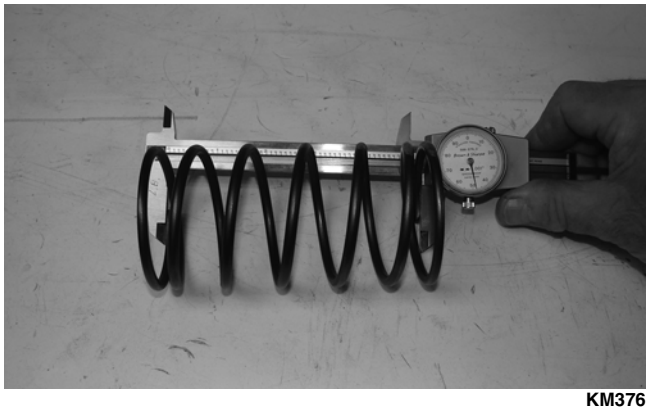


KM382A

4. Inspect the pins and bushings for wear, flat spots, looseness, or cracking.

KM379

5. Measure the driven face spring free length. If the free length is less than 131 mm (5.24 in.), the spring must be replaced.



KM376

6. Measure the driven fixed face hub using a calipers. The minimum service limit is 39.93 mm (1.57 in.).

KM378

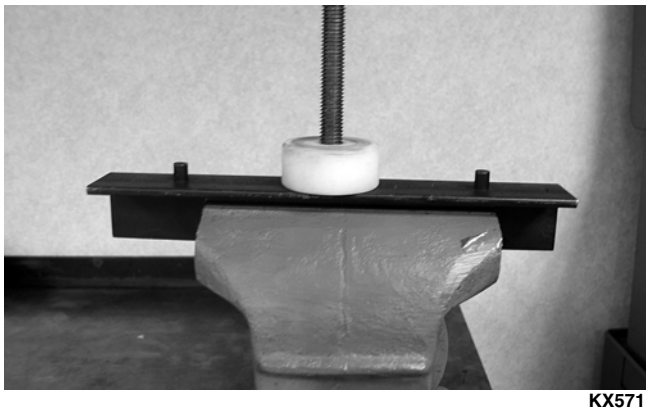
7. Measure the thickness of the centrifugal clutch shoe lining. The minimum service limit for the lining is 0.5 mm (0.020 in.).

■ **NOTE: If any shoe lining is below the service limit, the complete set must be replaced.**

Assembling

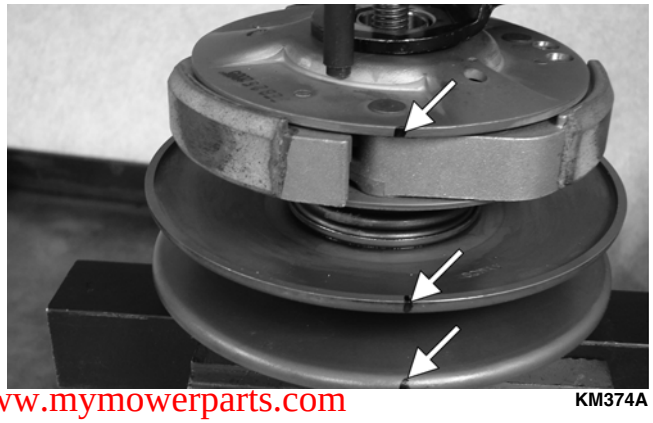
1. Place the fixed face of the driven pulley on the pulley compressor base.

■ **NOTE: Make sure the spacer is on the base or damage to the fixed face will occur when the spring is compressed.**



KX571

2. Apply multi-purpose grease to the O-rings and grease seals on the movable face; then install on the fixed face making sure the alignment marks are properly aligned.



KM374A

3. Install the pins and spacers into the fixed face hub; then pack the cam slots in the movable face with multi-purpose grease.

KM384

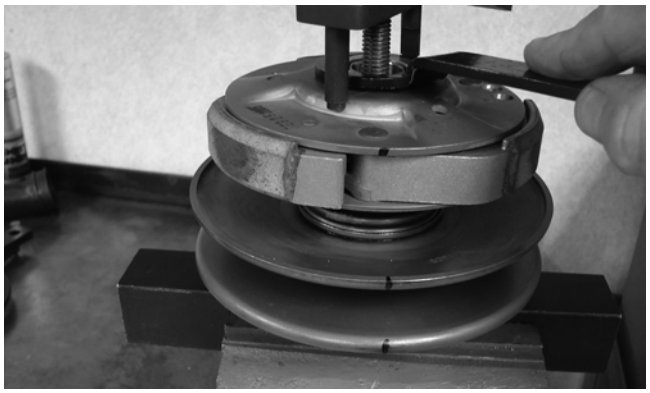
4. Install the spring seat over the hub and movable face hub.

KM385

5. Place the spring holder on the spring; then install the spring on the pulley assembly.

KM386

6. Place the centrifugal clutch assembly, clutch nut, and clutch compressor adapter in position; then using the clutch compressor wing nut, compress the clutch spring and install the clutch nut (lightly coated with red Loctite #271).



KM373

7. Using a suitable holding fixture, tighten the clutch nut to specifications.

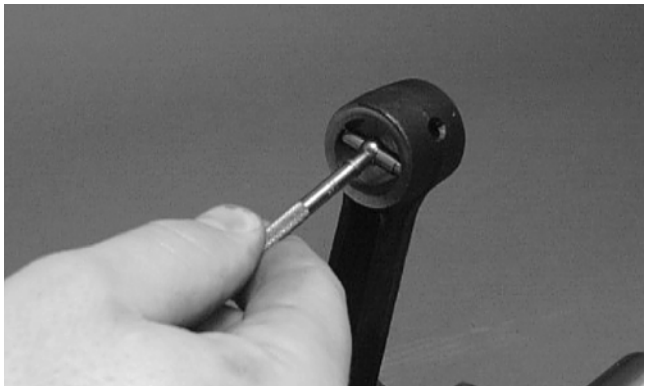
Servicing Center Crankcase Components

■ **NOTE: Whenever a part is worn excessively, cracked, damaged in any way, or out of tolerance, replacement is necessary.**

CRANKSHAFT ASSEMBLY

Measuring Connecting Rod (Small End Inside Diameter)

1. Insert a snap gauge into the upper connecting rod small end bore; then remove the gauge and measure it with micrometer.



CC290D

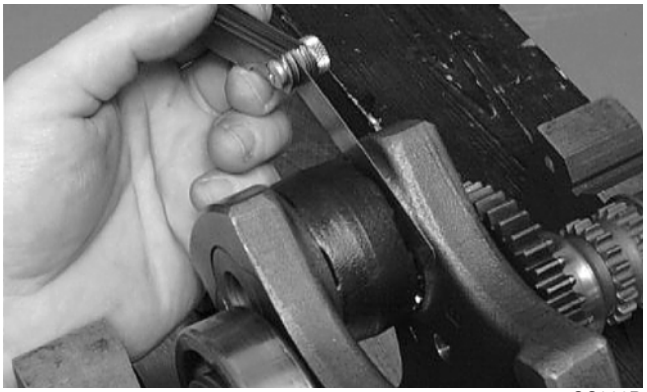
2. Maximum diameter must not exceed specifications.

Measuring Connecting Rod (Small End Deflection)

1. Place the crankshaft on a set of V-blocks and mount a dial indicator and base on the surface plate. Position the indicator contact point against the center of the connecting rod small end journal.
2. Zero the indicator and push the small end of the connecting rod away from the dial indicator.
3. Maximum deflection must not exceed specifications.

Measuring Connecting Rod (Big End Side-to-Side)

1. Push the lower end of the connecting rod to one side of the crankshaft journal.
2. Using a feeler gauge, measure the gap between the connecting rod and crankshaft journal.



CC289D

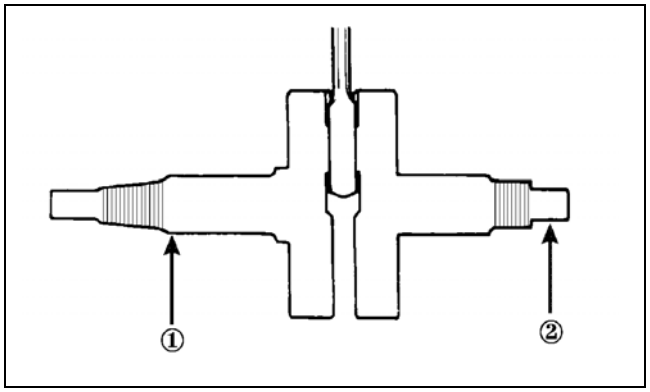
3. Acceptable gap range must be within specifications.

Measuring Connecting Rod (Big End Width)

1. Using a calipers, measure the width of the connecting rod at the big-end bearing.
2. Acceptable width range must be within specifications.

Measuring Crankshaft (Runout)

1. Place the crankshaft on a set of V blocks.
2. Mount a dial indicator and base on the surface plate. Position the indicator contact at point 1 of the crankshaft.



ATV-1074

3. Zero the indicator and rotate the crankshaft slowly.

⚠ CAUTION

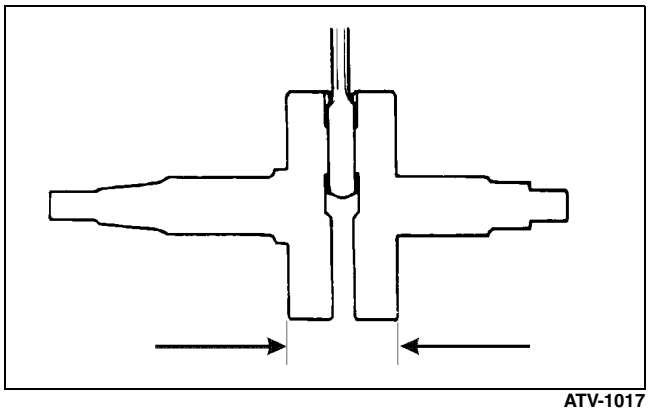
Care should be taken to support the connecting rod when rotating the crankshaft.

4. Maximum runout must not exceed specifications.

■ NOTE: Proceed to check runout on the other end of the crankshaft by positioning the indicator contact at point 2 and following steps 3-4.

Measuring Crankshaft (Web-to-Web)

1. Using a calipers, measure the distance from the outside edge of one web to the outside edge of the other web.



ATV-1017

2. Acceptable width range must be within specifications.

CRANK BALANCER SHAFT

Inspecting

Inspect the gear teeth and bearing surfaces for chips, discoloration, or excessive wear.

KM724

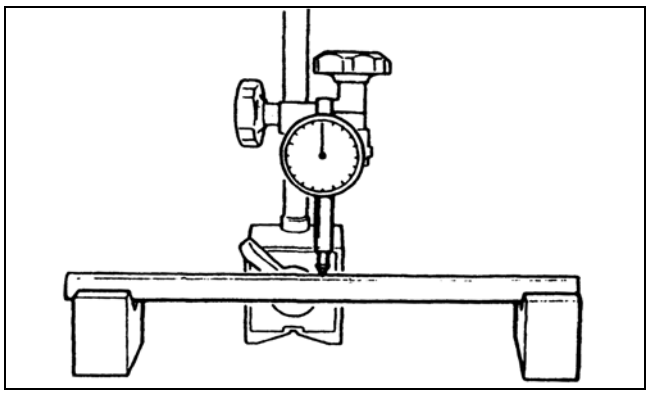
Servicing Right-Side Components

■ NOTE: Whenever a part is worn excessively, cracked, damaged in any way, or out of tolerance, replacement is necessary.

TRANSMISSION (DVX Model)

Inspecting

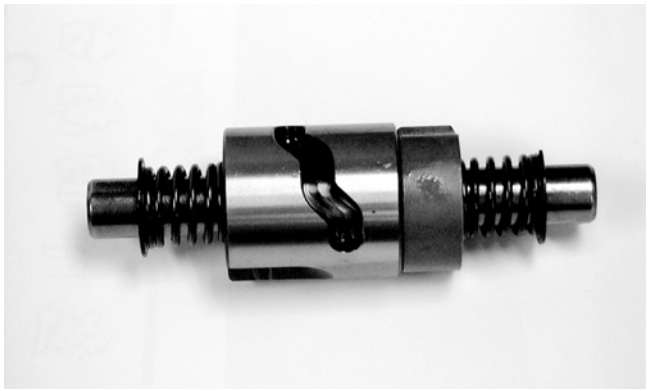
1. Measure the shift fork guide shaft runout. If runout exceeds 0.03 mm (0.0012 in.), the shaft must be replaced.



KM623

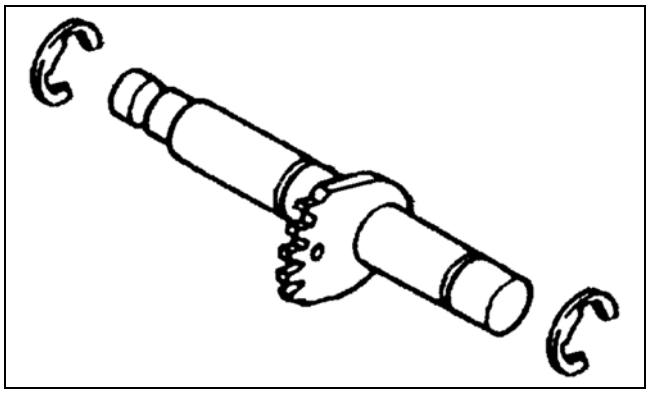
2. Inspect the shift forks for distortion, discoloration, scoring, or excessive wear.

3. Inspect the shift cam groove and shift cam gear for excessive wear.



KM625

4. Inspect shift shaft and shift shaft gear for excessive wear.



KM626

5. Inspect all gear teeth for chipping, discoloration, pitting, or excessive wear. Replace as required.

6. Inspect clutch dogs and mating surfaces for chipping, rounding, or excessive wear. Replace as required.

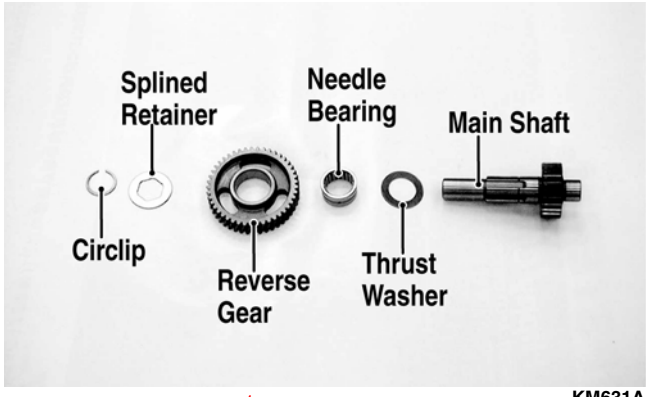
KM628

7. Inspect all bearings, bushings, seals, and shafts for proper fit, surface mating, or discoloration. Replace as required.

8. Inspect transmission housing and cover for cracks, scoring or galling of bearing bores, or discoloration of cases.

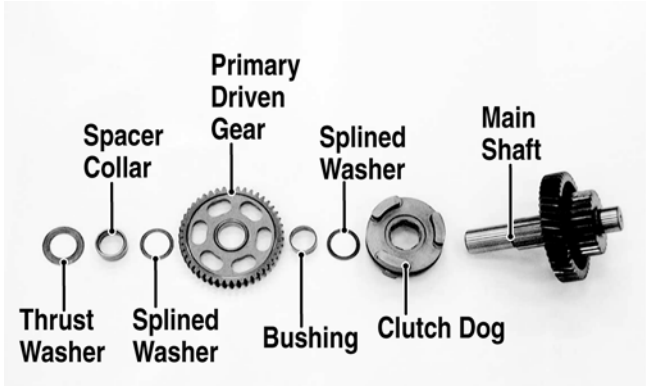
Assembling

1. Place the thrust washer, needle bearing, reverse gear, and splined retainer onto the main shaft; then secure with the circlip.



KM631A

2. Install the clutch dog, splined washer, bushing, and primary driven gear onto the main shaft; then install the second splined washer, spacer collar, and thrust washer. The main shaft is now assembled and can be installed.



KM629A

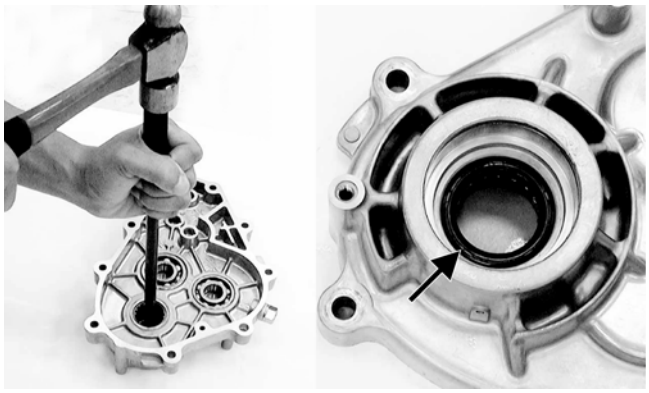
KM628

3. Install the drive axle into the transmission housing; then secure with the circlip.

KM611A

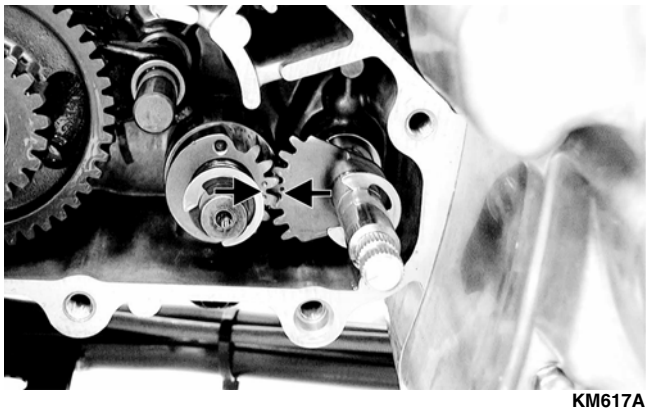
4. Apply multi-purpose grease to the lip of the main drive seal; then using a suitable driver, install the seal into the gear case.

5. Install the countershaft; then making sure the main shaft thrust washer is in place, install the main shaft assembly into the gear case.



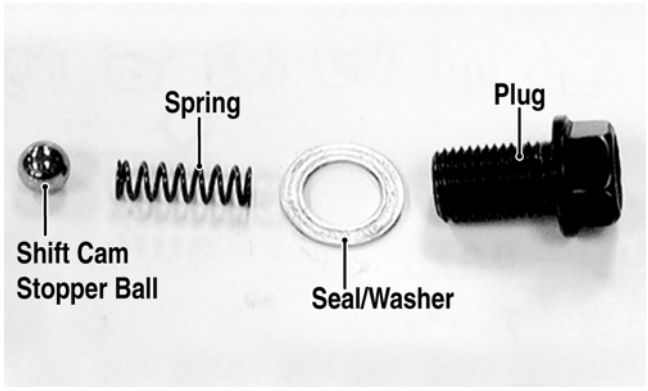
KM613A

6. Install the shift shaft making sure the pin in the gear position switch engages the slot in the shift shaft and the shift shaft gear is correctly timed to the shift cam.



KM617A

7. Install the shift cam stopper ball, spring, seal/washer, and plug. Tighten to specifications.

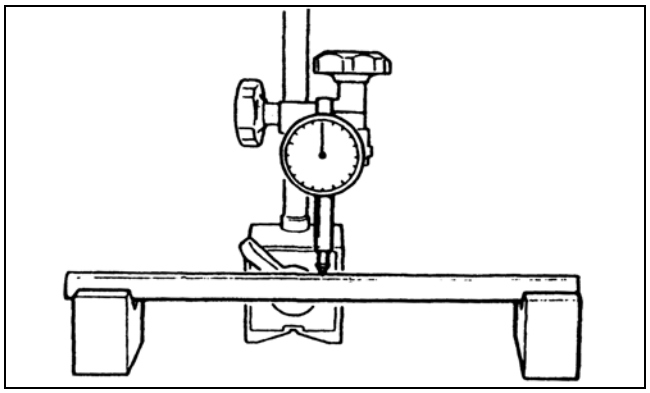


KM619A

TRANSMISSION (Utility Model)

Inspecting

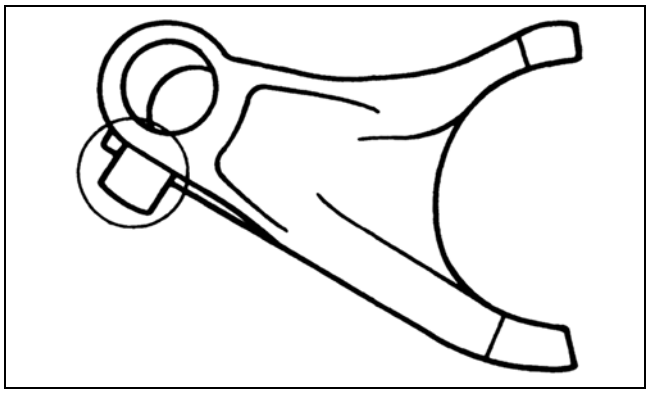
1. Measure the shift fork guide shaft runout. If runout exceeds 0.03 mm (0.0012 in.), the shaft must be replaced.



KM623

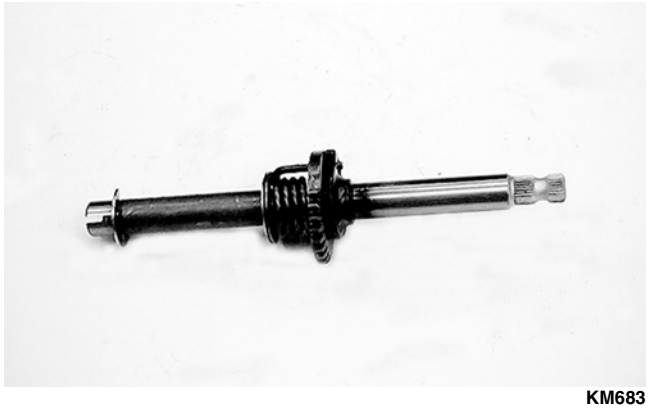
2. Inspect the shift forks for distortion, discoloration, or excessive wear.

3. Inspect the shift cam groove and shift cam gear for excessive wear.



KM624

4. Inspect the shift shaft and gear for excessive wear. Check that the spring is not broken.



KM683

5. Inspect all gear teeth for chipping, discoloration, pitting, or excessive wear. Replace as required.

6. Inspect clutch dogs and mating surfaces for chipping, rounding, or excessive wear. Replace as required.

7. Inspect all bearings, bushings, seals, and shafts for proper fit, surface mating, or discoloration. Replace as required.

8. Inspect transmission housing and cover for cracks, scoring or galling of bearing bores, or case discoloration.

9. Inspect the drive and driven bevel gears for chipping, flaking, or excessive wear in the splines. Replace as required.

KM422

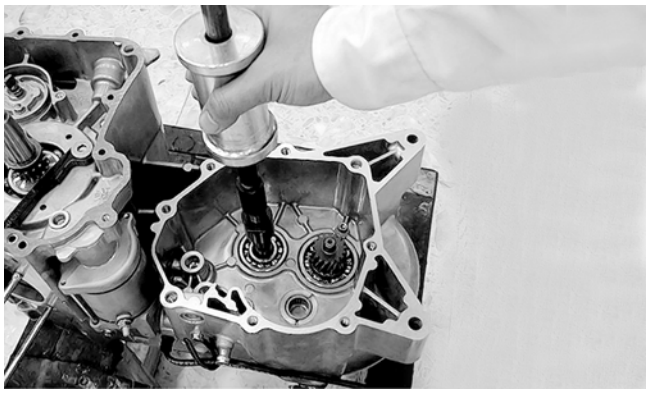
10. Inspect the secondary driven bevel gear housing for cracks, loose bearings, or signs of discoloration from heat. Replace as required.

11. Inspect the driven shaft for scoring, discoloration, or worn splines.

KM421

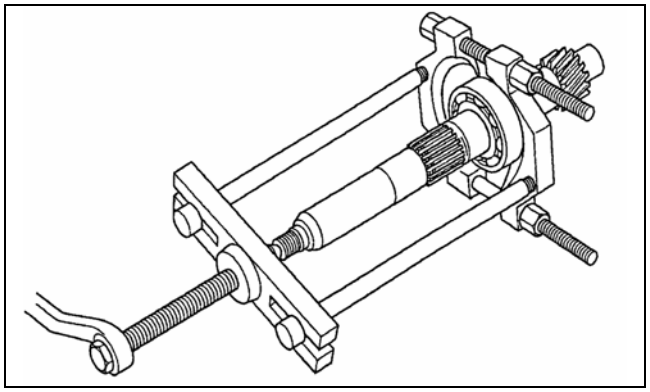
Assembling

1. Using the appropriate bearing and seal drivers, install any required bearings and seals in the transmission case and case cover.



KM696

2. Replace any required bearings and seals in the secondary driven bevel gear shaft case. Apply oil to all seal lips.



KM695

3. Apply oil to the secondary driven bevel gear shaft; then install the bearing into the case.

KM420

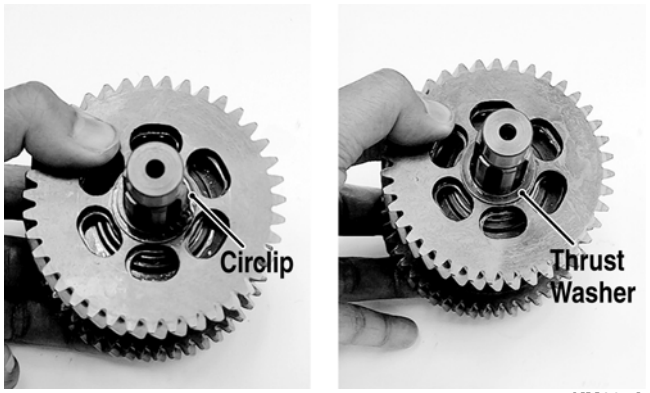
4. Install the flat thrust washer and driven bevel gear on the shaft; then using the universal joint and vise to hold the shaft, install a new nut and tighten to specifications.

KM425

5. Use a center punch to stake the nut to the driven shaft.

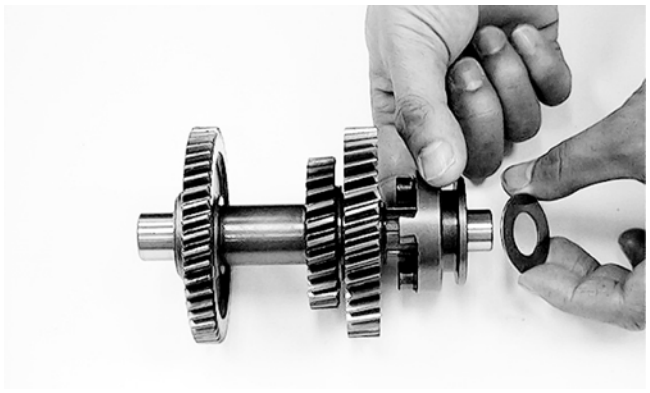
KM426A

6. Install the high drive gear thrust washer on the countershaft; then install the high drive gear and secure with a circlip.



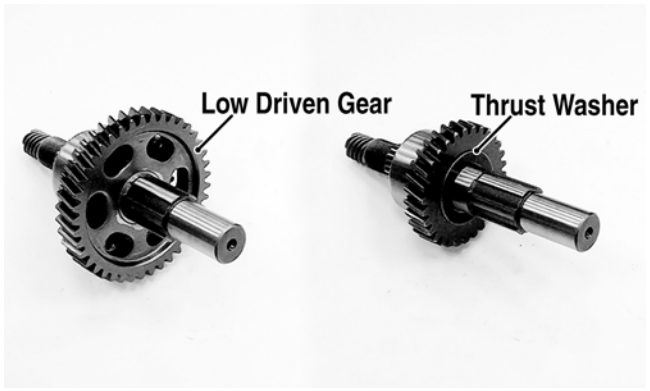
KM685A

7. Install the high gear clutch dog and flat washer. At this point, the countershaft is ready for installation.



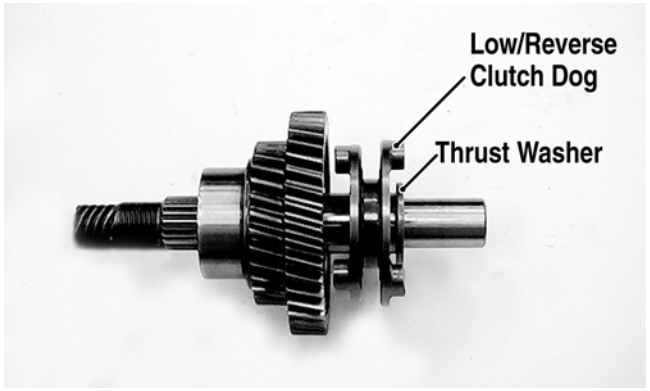
KM684

8. Install the low driven gear washer on the driveshaft; then install the low driven gear and thrust washer. Secure with a circlip.



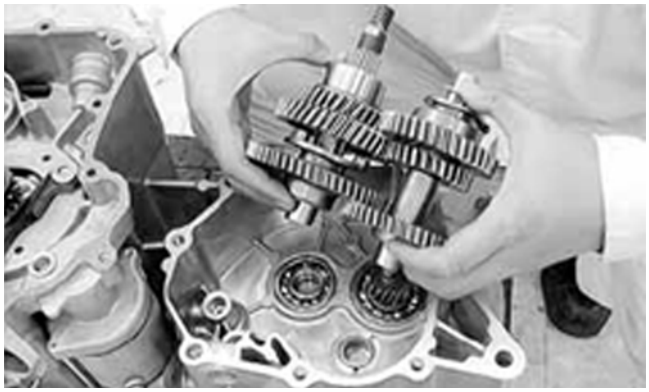
KM692A

9. Install the low/reverse clutch dog and spacer washer; then install the reverse gear and reverse gear thrust washer. At this point, the driveshaft is ready for installation.



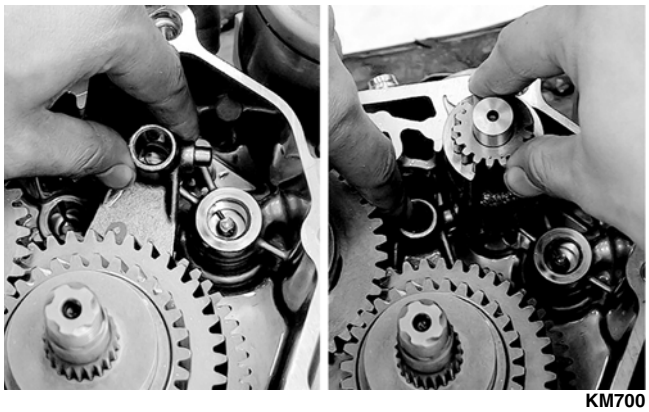
KM690A

10. Apply clean engine oil to the assembled shafts and gears; then install the countershaft and driveshaft simultaneously into the transmission case.



KM699

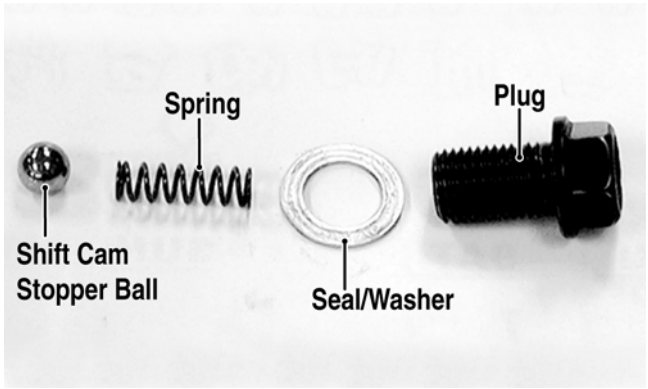
11. Install the low/reverse shift fork into the low/reverse clutch dog; then install the shift cam into the transmission case and engage the shift fork pawl in the appropriate shift cam groove.



KM700

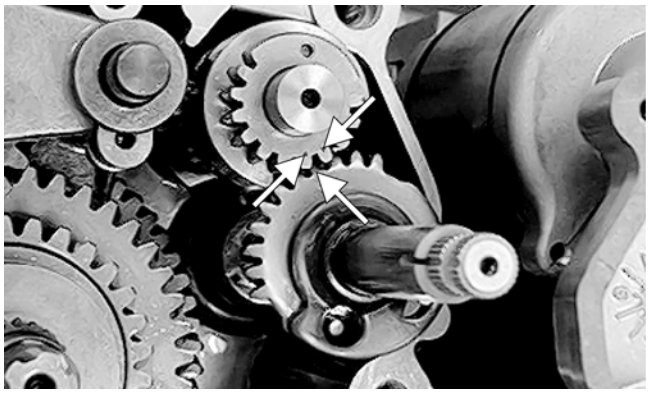
12. Install the high shift fork into the high clutch dog; then engage the shift fork pawl into the appropriate shift cam groove.

13. Install the shift fork shaft making sure that the shift fork pawls remain engaged in the shift cam; then install the shift cam stopper ball, spring, seal/washer, and plug. Tighten to specifications.



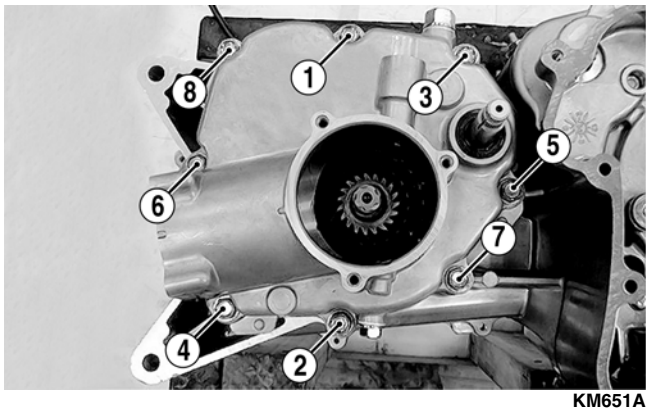
KM619A

14. Install the shift shaft making sure to align the timing mark between the two marks on the shift cam.



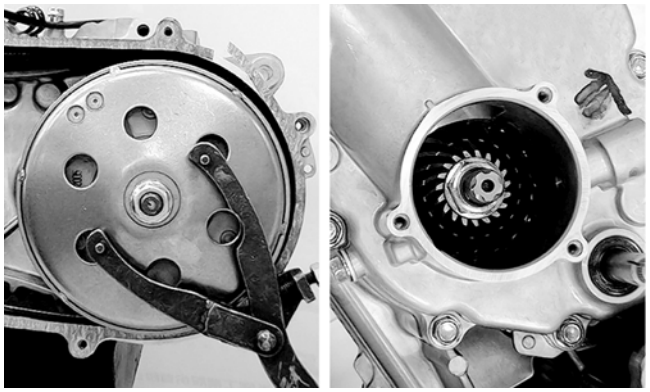
KM702A

15. Install the two alignment pins, gasket, and transmission case cover and secure with eight cap screws. Tighten in a crisscross pattern to specifications.



KM651A

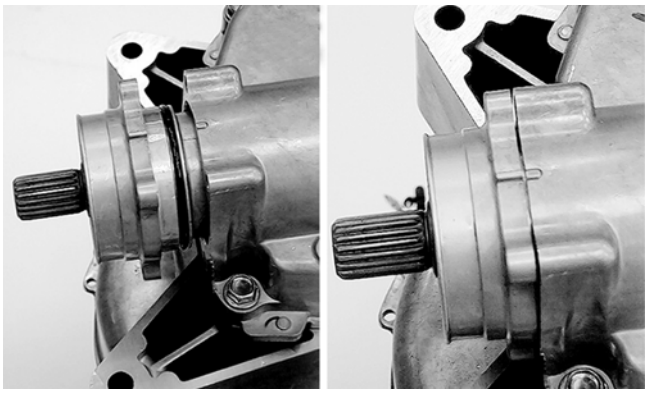
16. Install a spacer washer and the drive bevel gear on the driveshaft; then while holding the centrifugal clutch housing with an appropriate holder, secure the bevel gear with a new nut and tighten to specifications.



KM650

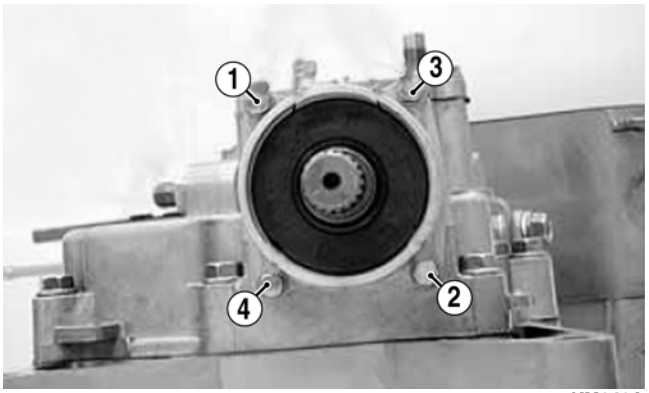
17. Use a center punch to stake the nut to the driveshaft.

18. Apply clean engine oil to a new O-ring and install in the groove of the secondary driven bevel gear housing; then with the index marks aligned, install the secondary driven bevel gear assembly in the transmission case.



KM673

19. Loosely secure the secondary driven bevel gear assembly using the four cap screws; then using a crisscross pattern, tighten the cap screws until fully seated in the transmission housing. Tighten to specifications.

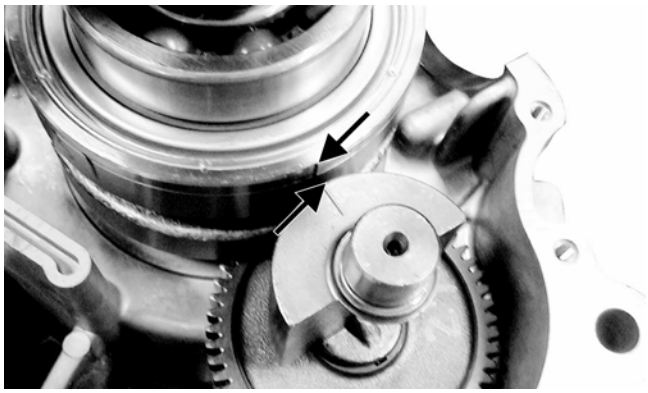


KM646A

Assembling Crankcase Half

■ **NOTE: For ease of assembling, install components on the left-side crankcase half.**

To assemble center crankcase components, install the balance shaft into the left-side crankcase half; then align the timing mark on the balance shaft with the timing mark on the crankshaft. Install the crankshaft.



KM728A

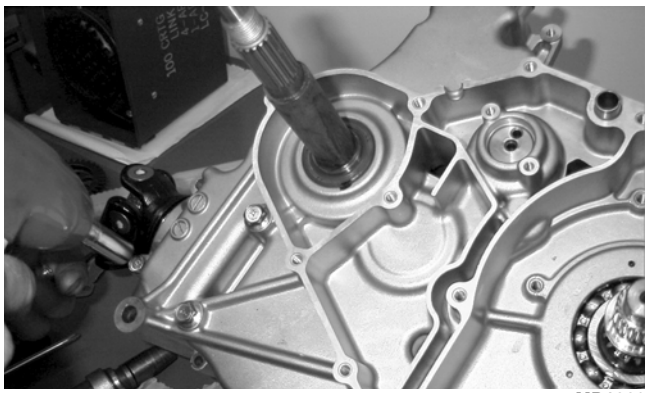
Joining Crankcase Halves

1. Verify that the alignment pins and a new gasket are in place and that both case halves are clean and grease free. Place the right-side half onto the left-side half.

2. Using a plastic mallet, lightly tap the case halves together until cap screws can be installed.

3. From the right side, install the crankcase cap screws noting the location of the different-sized cap screws; then tighten only until snug.

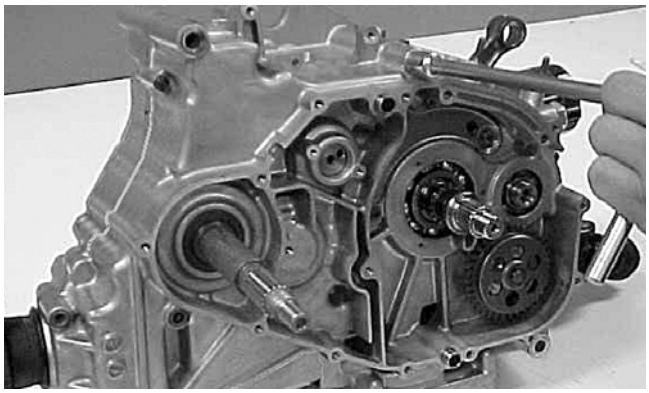
■ **NOTE: Rotate the crankshaft back and forth to ensure no binding or sticking occurs while tightening the cap screws.**



MD1008

4. From the left side, install the remaining crankcase cap screws; then tighten only until snug.

■ **NOTE: Rotate the crankshaft back and forth to ensure no binding or sticking occurs while tightening the cap screws.**



CC871

5. In a crisscross/case-to-case pattern, tighten the cap screws until the halves are correctly joined; then tighten to specifications.

■ **NOTE: Rotate the crankshaft back and forth to ensure no binding or sticking occurs.**

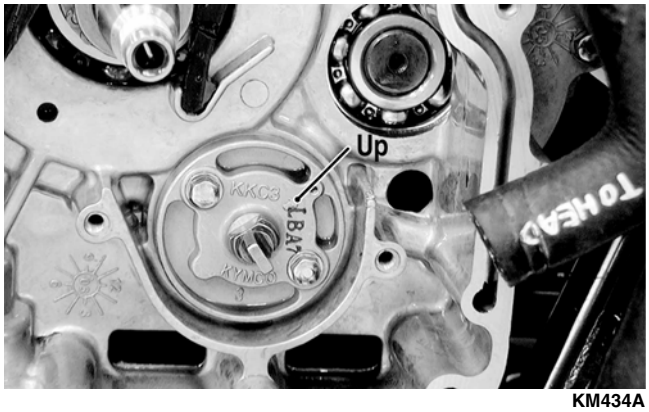
☞ AT THIS POINT

After completing center crankcase components, proceed to Installing Right-Side Components, to Installing Left-Side Components, and to Installing Top-Side Components.

Installing Right-Side Components

A. Oil Pump

1. Install the oil pump with the arrow on the pump body directed upward; then secure with the two cap screws and tighten securely. Make sure the shaft turns freely after installing.



KM434A

2. Install the oil pump driven sprocket and drive chain; then secure the driven sprocket with a circlip.

3. Install the oil pump baffle and tighten the cap screws securely.

B. Rotor/Flywheel
C. Trigger Coil
D. Stator Coil

4. Install the starter idler shaft and gear in the crankcase; then install the starter driven gear oil on the crankshaft.

KM767

■ **NOTE: Make sure the crankshaft and rotor/flywheel contact surfaces are clean and dry before installing the flywheel.**

5. Install the key in the crankshaft; then with the starter one-way bearing correctly installed, place the rotor/flywheel onto the crankshaft and position the aligning keyway with the key.

6. Secure the rotor/flywheel on the crankshaft with the nut and tighten to specifications; then install the spring and oil-through in the crankshaft.

KM773A

7. Install the trigger coil and stator coil in the right-side crankcase cover; then secure with the existing hardware and tighten securely.

E. Water Pump
F. Transmission

See Water Pump in Section 4; then see Servicing Right-Side Components in this subsection.

Installing Left-Side Components

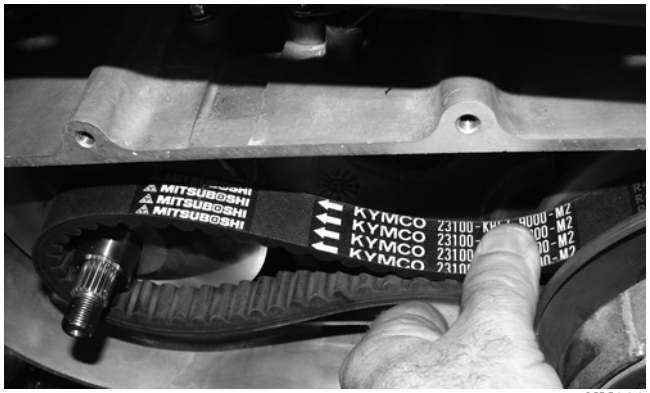
A. Drive Pulley
B. Driven Pulley/Centrifugal Clutch Assembly
C. V-Belt Cover

1. Install the movable drive face and drive pulley collar on the crankshaft.

2. Open the faces of the driven pulley; then insert a suitable wedge between the faces to hold them apart.

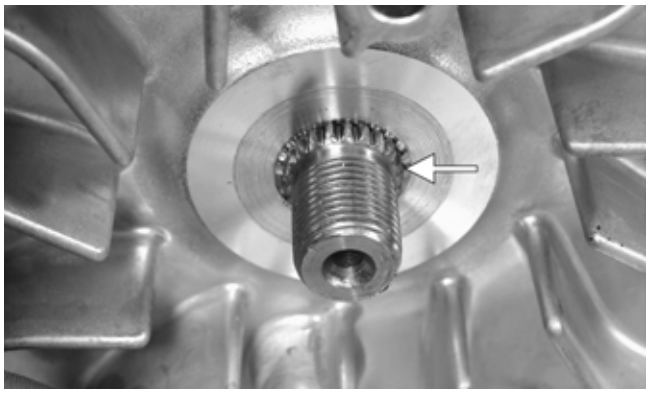
3. Place the V-belt around the pulley and push the belt down between the pulley faces; then install the driven pulley/centrifugal clutch assembly onto the driveshaft. Loop the V-belt over the drive pulley collar.

KM262



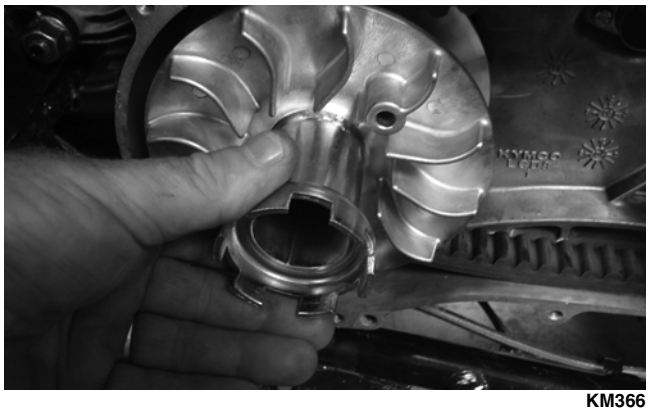
KM369

4. Place the fixed drive face into position on the crankshaft and engage the splines making sure the splines extend beyond the pulley face hub.



KM263A

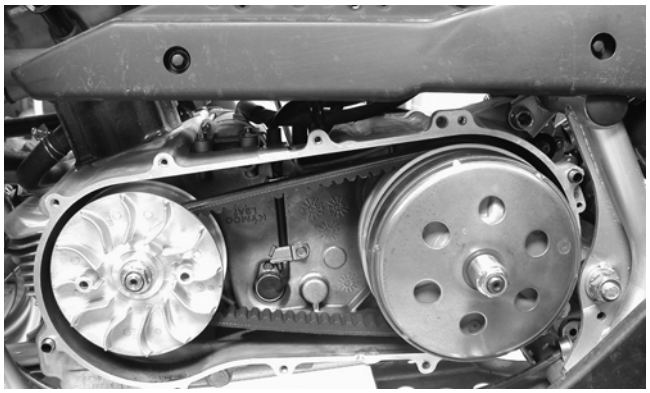
5. On the Utility model, install the starter ratchet on the crankshaft making sure to engage the splines; then secure with the flange nut and tighten to specifications.



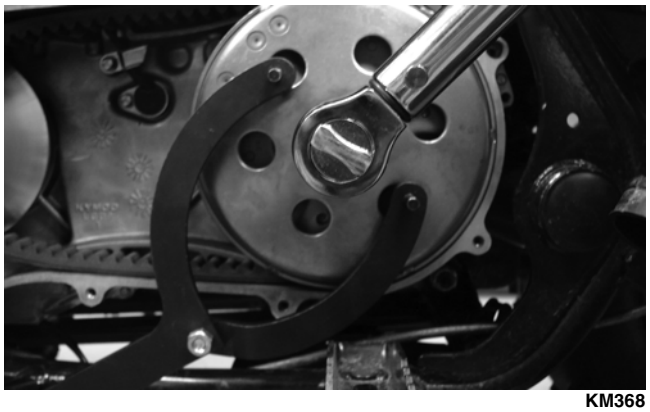
KM366

KM365

6. Install the centrifugal clutch housing and clutch collar; then secure with the flange nut and tighten to specifications.



KM253



KM368

7. Install the alignment pins and a new gasket on the crankcase; then install the V-belt cover and secure with the cap screws.

D. Recoil Starter (Utility Model)

■ **NOTE: Steps 1-7 in the preceding sub-section must precede this procedure.**

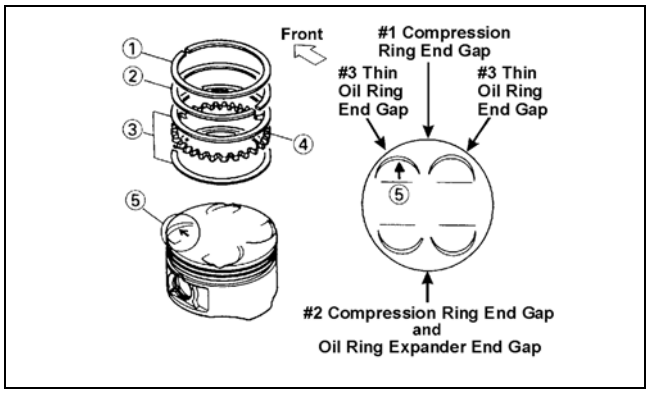
8. Install the recoil starter and secure with the cap screws. Tighten securely.

Installing Top-Side Components

A. Piston
B. Cylinder

■ **NOTE: If the piston rings were removed, install them in this sequence.**

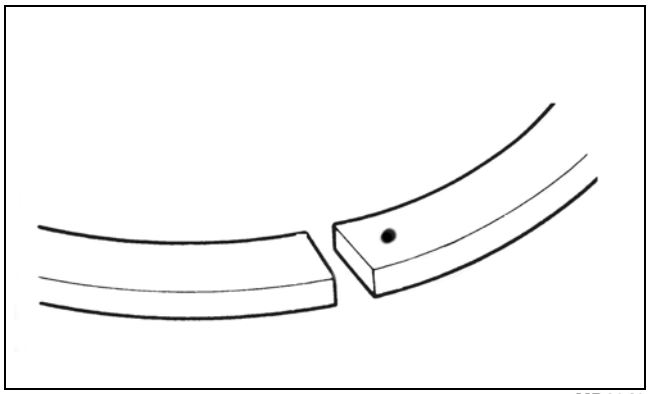
A. Install ring expander (4) in the bottom groove of the piston; then install the thin oil rings (3) over the expander making sure the expander ends do not overlap. Stagger the end gaps of the upper and lower thin oil rings according to the illustration.



ATV-1085B

■ **NOTE: Note the direction of the exhaust side of the piston (5) for correct ring end gap orientation.**

B. Install the compression rings (1 and 2) so the letter on the top surface of each ring faces the dome of the piston. Rotate the rings until the ring end gaps are on directly opposite sides of the piston according to the illustration.



MD1343

⚠ CAUTION

Incorrect installation of the piston rings will result in engine damage.

1. Install the piston on the connecting rod making sure there is a circlip on each side and the open end of the circlip is directed upwards or downwards.

■ **NOTE: The piston should be installed so the IN mark is toward the intake (rear) side of the cylinder.**

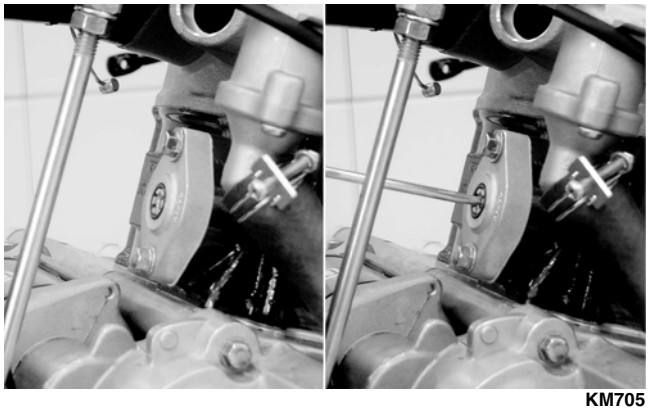
2. Place the two alignment pins into position. Place the cylinder gasket into position; then place a piston holder (or suitable substitute) beneath the piston skirt and square the piston in respect to the crankcase.

3. Lubricate the inside wall of the cylinder; then using a ring compressor or the fingers, compress the rings and slide the cylinder over the piston. Route the cam chain up through the cylinder cam chain housing; then remove the piston holder and seat the cylinder firmly on the crankcase.

⚠ CAUTION

The cylinder should slide on easily. Do not force the cylinder or damage to the piston, rings, cylinder, or crankshaft assembly may occur.

4. Turn the cam chain tensioner screw clockwise to retract the tensioner spring.



KM705

C. Cylinder Head
D. Valve Cover

■ NOTE: Steps 1-4 in the preceding sub-section must precede this procedure.

5. While keeping tension on the cam chain, place the front cam chain guide into the cylinder.

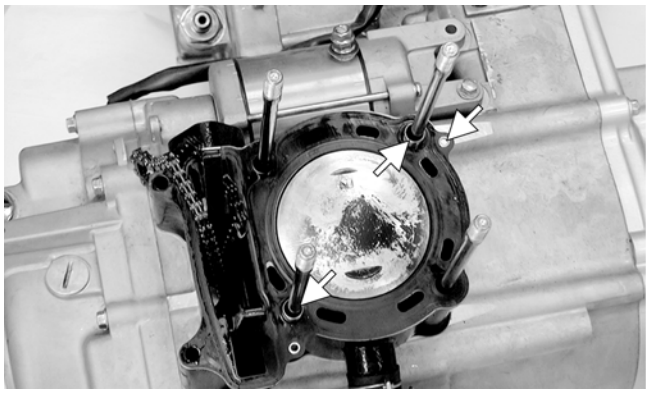
⚠ CAUTION

Care should be taken that the bottom of the chain guide is secured in the crankcase boss.

6. Place the head gasket into position on the cylinder. Place the alignment pins into position; then place the head assembly into position on the cylinder making sure the cam chain is routed through the chain cavity.

⚠ CAUTION

Keep tension on the cam chain to avoid damaging the crankcase boss.

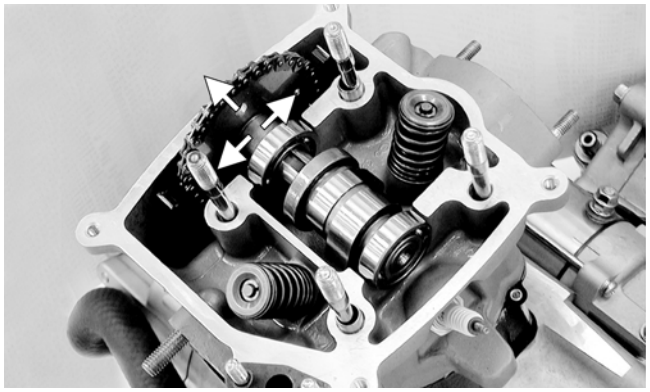


KM718A

7. Turn the crankshaft as required to align the "T" mark on the rotor/flywheel with the index mark on the right-side crankcase cover.

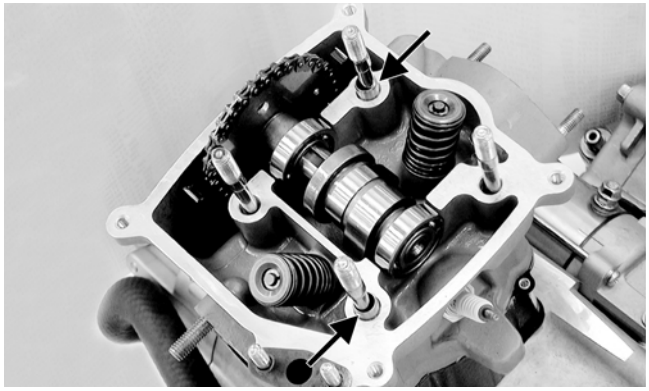
KM779A

8. With the index hole in the camshaft gear directed away from the cylinder head and the two punch marks aligned with the cylinder head surface, install the timing gear into the cam chain and seat the crankshaft into the camshaft journals.

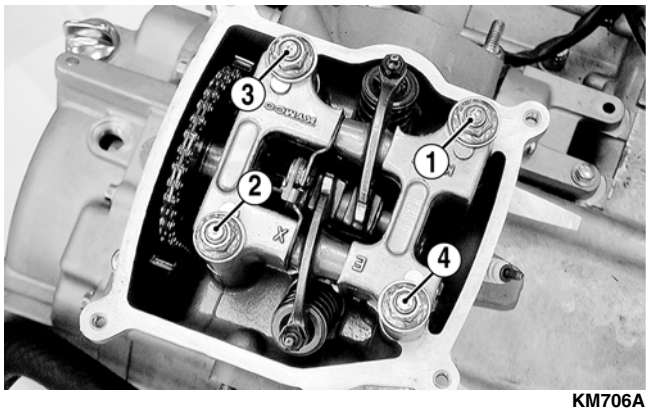


KM715A

9. Install the two alignment pins; then install the camshaft holder and secure with the four cylinder head nuts and washer. Using a crisscross pattern, tighten to specifications.

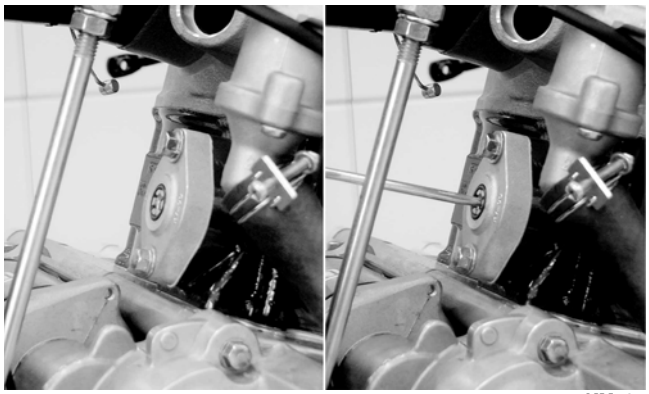


KM707A



KM706A

10. Install the cam chain tensioner assembly and tighten the mounting cap screws to specifications; then turn the tensioner screw counterclockwise to tension the cam chain.

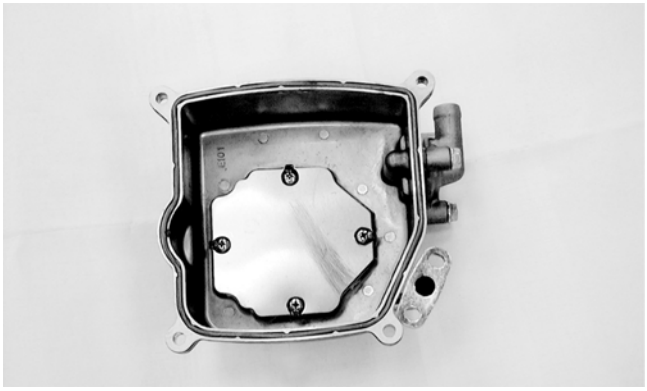


KM705

11. Install the cam chain tensioner cover bolt and tighten to specifications.

12. Check that the cam gear alignment marks are correctly oriented; then install and tighten the external cylinder head to cylinder cap screws to specifications.

13. Install the cylinder head cover with a new O-ring and tighten securely.



KM703

Installing Engine/Transmission

DVX Model

■ **NOTE: Arctic Cat recommends that new gaskets and O-rings be installed whenever servicing the ATV.**

1. Attach a suitable engine lift to the front engine mounting boss; then lift the engine/transmission into the frame from the left side. The front of the engine/transmission should go in first.

2. Lifting the front of the engine/transmission, move the assembly forward sufficiently to clear the rear engine mounts; then slide the engine/transmission into the rear mounts.

3. Lower the engine/transmission and install the lower rear and upper rear through-bolts and nuts. Finger tighten only.

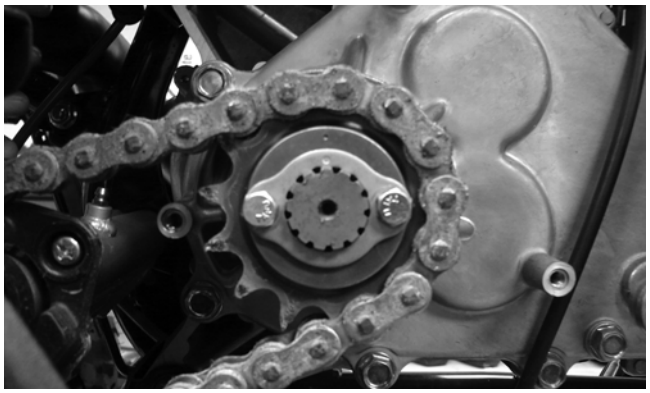
4. Remove the engine lift from the front mounting boss; then install the left and right engine mounting brackets and attach with the existing hardware. Finger tighten only.

5. Install the front engine through-bolt and nut; then tighten the engine mount bracket screws to specifications.

6. Tighten the engine through-bolt nuts to specifications.

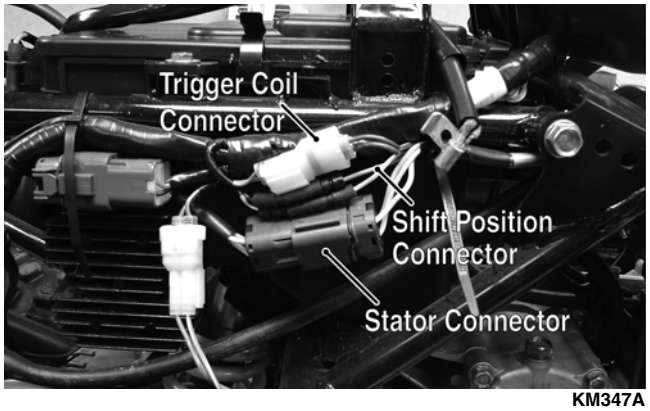
7. Connect the shift linkage to the shift arm and tighten the nut securely.

8. Install the output drive sprocket and drive chain; then secure with the lock plate and two cap screws. Tighten to specifications and bend the tabs up on the lock plate.

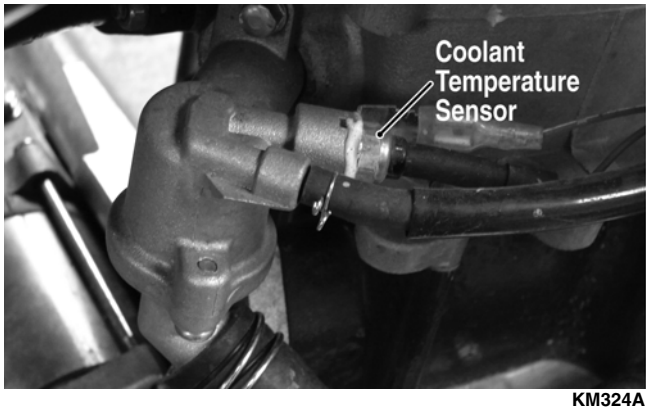


KM344

9. Install the output drive sprocket cover with the existing hardware and tighten securely.
10. Connect the upper and lower coolant hoses to the engine and secure with the clamps. Tighten securely.
11. Connect the front and rear cooling boots to the V-belt housing and secure with the clamps. Tighten securely.
12. Connect the starter wire to the starter stud and secure with a washer and nut. Tighten securely.
13. Connect the stator connector, shift position connector, and the coolant temperature sensor; then secure the engine ground cable to the engine and tighten the cap screw securely.



KM347A



KM324A

14. Install the coil (see Section 5).
15. Install the carburetor (see Section 4).
16. Install the exhaust pipe/muffler assembly (see Section 8.)
17. Install the gas tank (see Section 4).
18. Install the air filter housing (see Section 8).
19. Install the body (see Section 8).
20. Install the gas tank cover panel.
21. Install the electrical tray. Install the battery and connect the positive cable; then connect the negative cable.
22. Pour in the recommended amount and grade of engine coolant, engine oil, and transmission lubricant.
23. Install the seat.

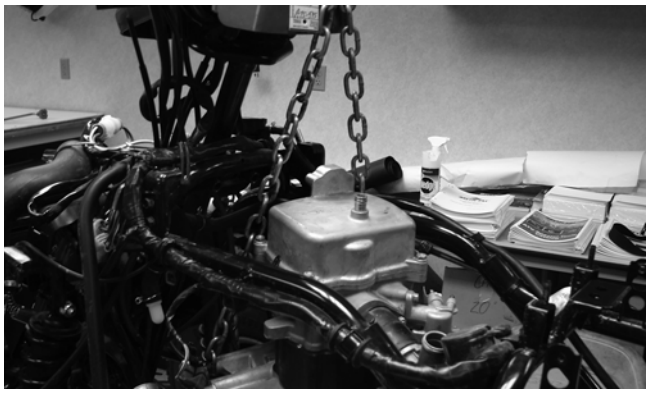
Utility Model

■ NOTE: Arctic Cat recommends that new gaskets and O-rings be installed whenever servicing the ATV.

1. Attach a suitable engine lift to the front engine mounting boss; then lift the engine/transmission assembly into the frame from the left side. The front of the engine/transmission should go in first.

KM331

2. Lifting the front of the engine/transmission, move the assembly forward sufficiently to clear the rear engine mounts; then engage the secondary bevel driveshaft into the universal joint splines.



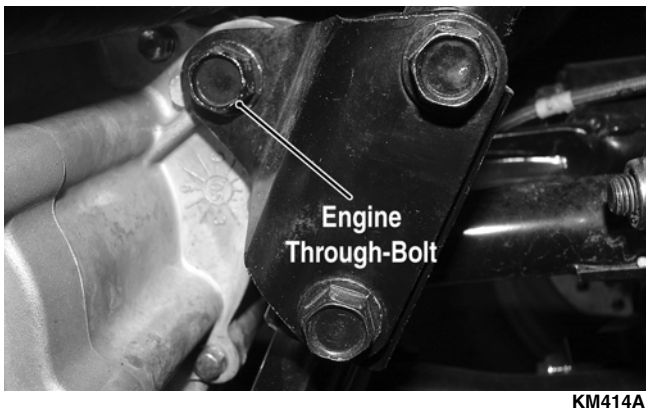
KM328

3. Slide the engine/transmission rearward into the rear engine mounts; then install the rear through-bolts and nuts. Do not tighten at this time.

4. Remove the engine lift from the front engine mounting boss; then install the engine mounting brackets to the frame. Finger tighten only.

KM414

5. Install the front engine through-bolt; then tighten the frame brackets to specifications.

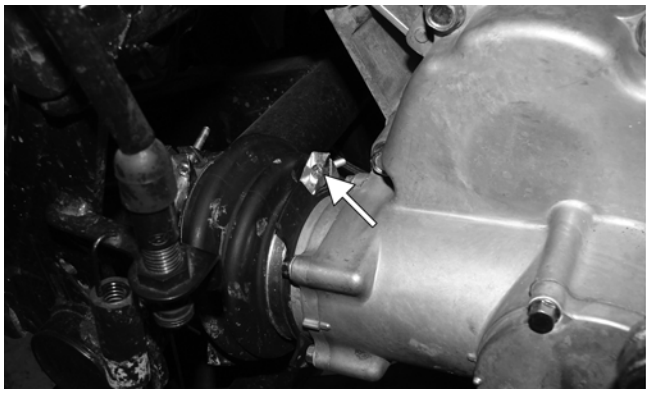


KM414A

6. Tighten the nuts on the two rear and one front through-bolt.

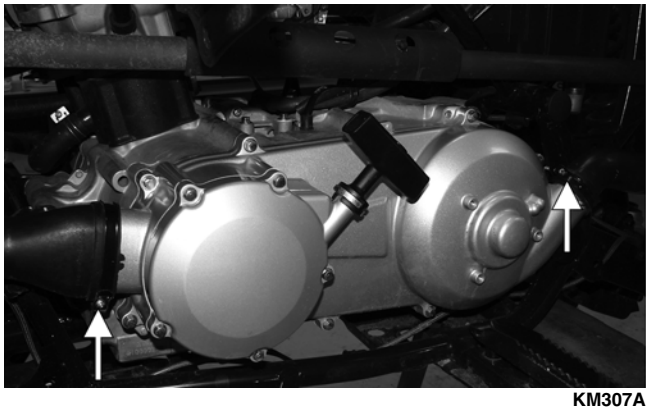
7. Connect the shift linkage using the existing hardware.

8. Install the output drive boot onto the bevel driven gear housing and secure with the existing clamp.



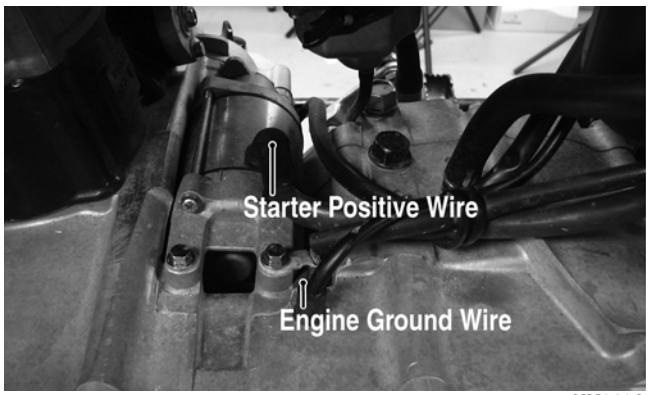
KM315A

9. Connect the V-belt cooling boots to the V-belt housing and secure with the existing hose clamps.



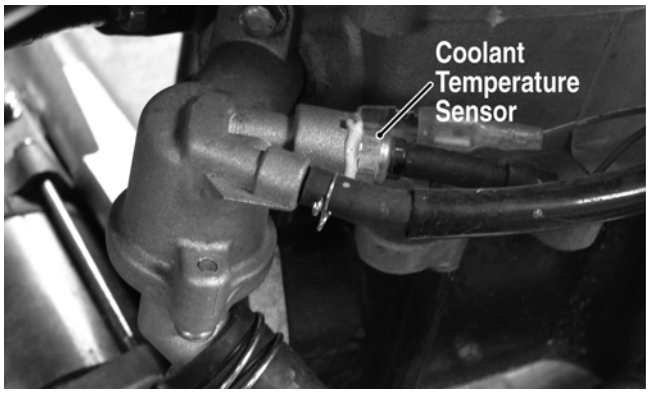
KM307A

10. Connect the engine ground wire to the engine; then connect the starter positive cable to the starter using the existing hardware. Tighten securely.

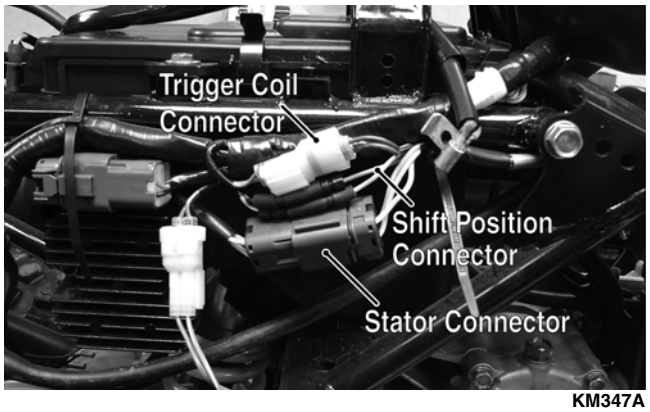


KM319A

11. Connect the coolant temperature sensor; then connect the trigger coil connector, shift position connector, and stator connector.



KM324A



KM347A

12. Install the coil (see Section 5).
13. Install the carburetor (see Section 4).
14. Install the muffler assembly (see Section 8).
15. Install the gas tank (see Section 4).
16. Install the air filter (see Section 4).
17. Install the fenders and front rack; then install the side panels (see Section 8).
18. Install the battery; then connect the positive and negative battery cables.
19. Pour in the recommended amount and grade of engine coolant, engine oil, and transmission lubricant.
20. Start the engine and allow it to warm up; then check all fluid levels and add as required.

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SECTION 4 - FUEL/LUBRICATION/COOLING

TABLE OF CONTENTS

Carburetor Specifications

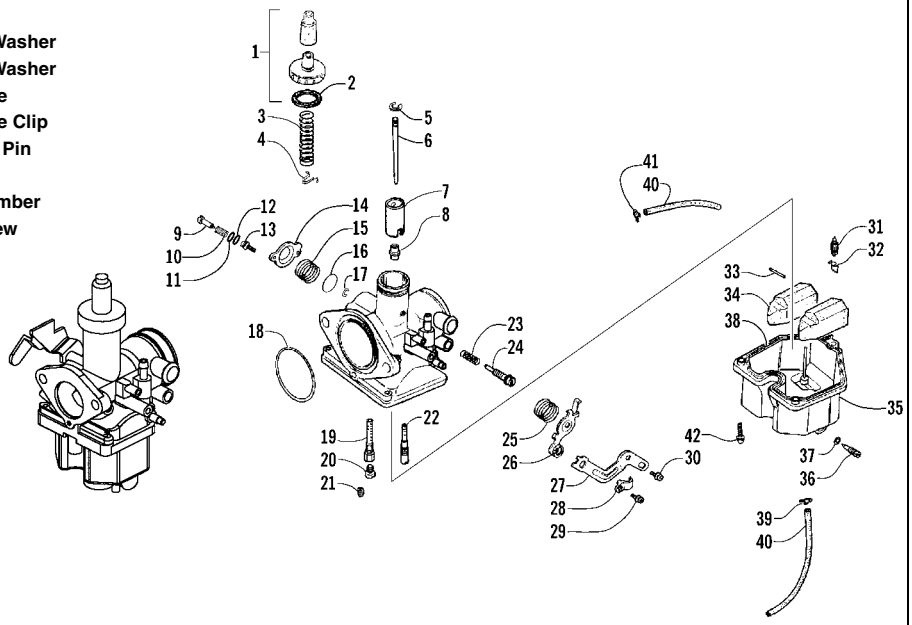
DVX Model	
Type	Keihin PTG-22
Main Jet	95
Slow Jet	35
Pilot Screw Setting (turns)	1 1/2
Needle Jet	3.6/2.5
Jet Needle	NBSD-3
Idle RPM	1250-1350
Float Arm Height	14.8 mm (0.58 in.)
Throttle Cable Free-Play (at lever)	1-4 mm (1/16-3/16 in.)

Utility Model	
Type	Keihin PTG-22
Main Jet	95
Slow Jet	35
Pilot Screw Setting (turns)	1 1/2
Needle Jet	3.6/2.5
Jet Needle	NBSD-3
Idle RPM	1250-1350
Float Arm Height	14.8 mm (0.58 in.)
Throttle Cable Free-Play (at lever)	1-4 mm (1/16-3/16 in.)

Carburetor Schematic

KEY

1. Cover
2. Gasket
3. Spring
4. Needle Clip
5. E-Clip
6. Jet Needle
7. Throttle Valve
8. Needle Jet
9. Adjuster Screw
10. Spring
11. Washer
12. O-Ring
13. Screw w/Washer
14. Cover Plate
15. Spring
16. Diaphragm
17. E-Clip
18. O-Ring
19. Needle Jet Holder
20. Main Jet
21. Main Jet Holder
22. Slow Jet
23. Spring
24. Stop Screw
25. Spring
26. Choke Lever
27. Bracket
28. C-Clamp
29. Screw w/Washer
30. Screw w/Washer
31. Float Valve
32. Float Valve Clip
33. Float Arm Pin
34. Float
35. Float Chamber
36. Drain Screw
37. O-Ring
38. Gasket
39. Clip
40. Tube
41. Clip
42. Screw w/Washer



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Back to TOC Back to Section TOC Next

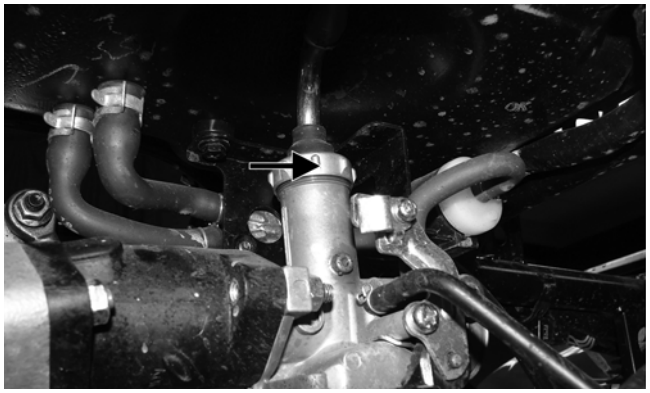
Carburetor

⚠ WARNING

Whenever any maintenance or inspection is performed on the fuel system during which there may be fuel leakage, there should be no welding, smoking, open flames, etc., in the area.

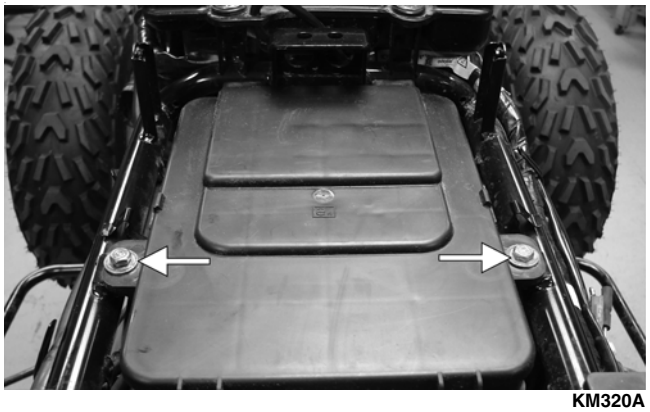
REMOVING

1. Turn the gas tank valve to the OFF position.
2. Remove the seat.
3. Remove the gas hose; then remove the carburetor cap. Account for the gasket.



KM321A

4. Remove the gas tank; then remove the choke cable from the carburetor.
5. Loosen the flange clamp; then remove the cap screws securing the air filter assembly to the frame.

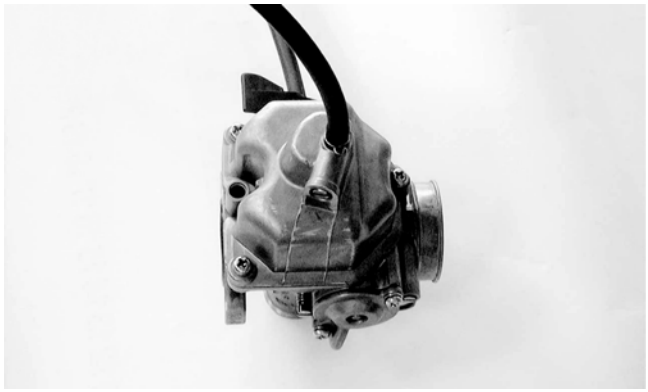


KM320A

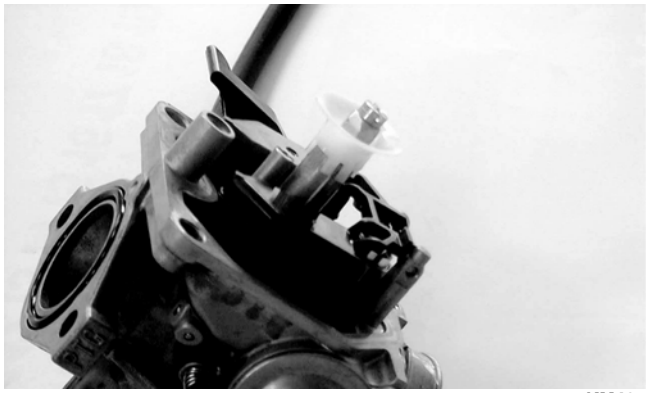
6. Remove the air cleaner assembly; then remove the two carburetor mounting nuts and remove the carburetor.

DISASSEMBLING

1. Remove the Phillips-head screws securing the float chamber; then remove the chamber. Account for the O-ring.

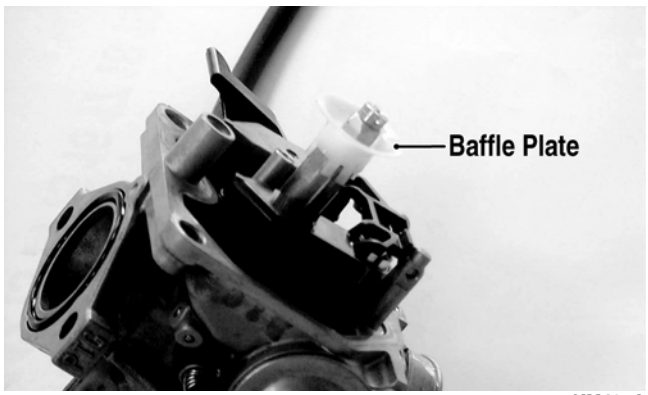


KM436



KM437

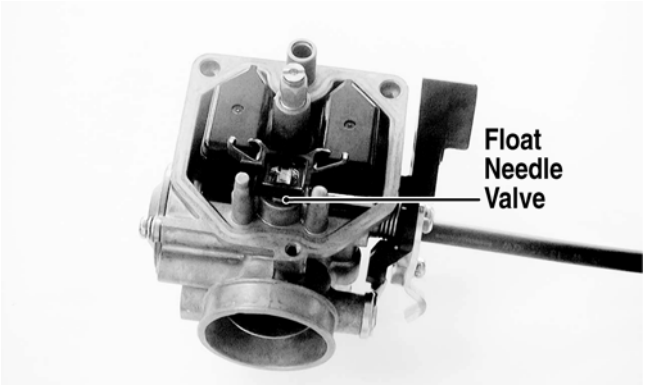
2. Remove the baffle plate; then remove the float pin.



KM437A

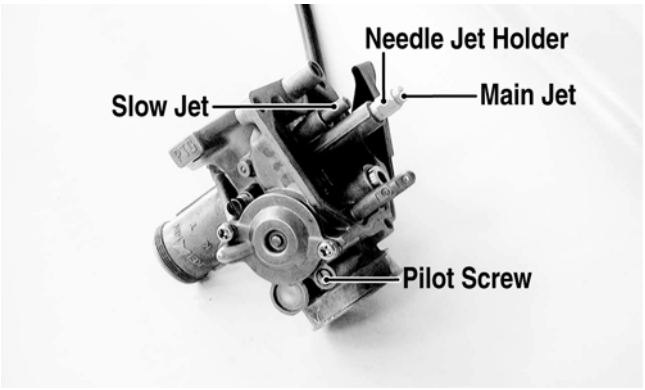
3. Lift the float assembly from the carburetor. Account for the float needle valve.

4



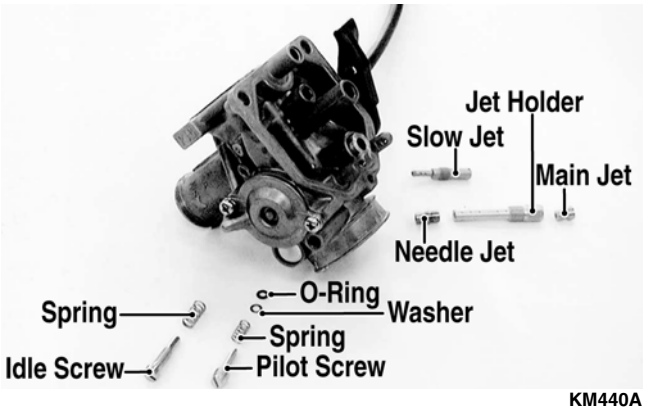
KM438A

■ **NOTE: Note the locations of the jets, pilot screw, and needle jet holder for disassembling procedures.**



KM439A

4. Secure the needle jet holder with a wrench; then remove the main jet.
5. Remove the needle jet holder; then remove the slow jet and the starter jet.
6. Remove the pilot screw. Account for a spring, washer, and O-ring.
7. Unscrew and remove the idle screw. Account for the spring.



KM440A

8. Remove the two screws securing the housing cover; then remove the cover. Account for an O-ring, diaphragm, and spring.

KM443A

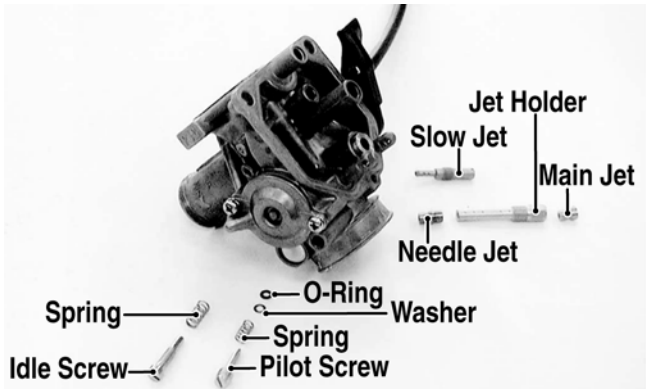
ASSEMBLING

1. Thread the idle screw into the carburetor making sure the spring is properly positioned.
2. Install the pilot screw with spring, washer, and O-ring.

■ **NOTE: Turn the pilot screw clockwise until it is lightly seated; then turn it counterclockwise the recommended number of turns as an initial setting.**

■ **NOTE: Note the locations of the jets and needle jet holder during assembling procedures.**

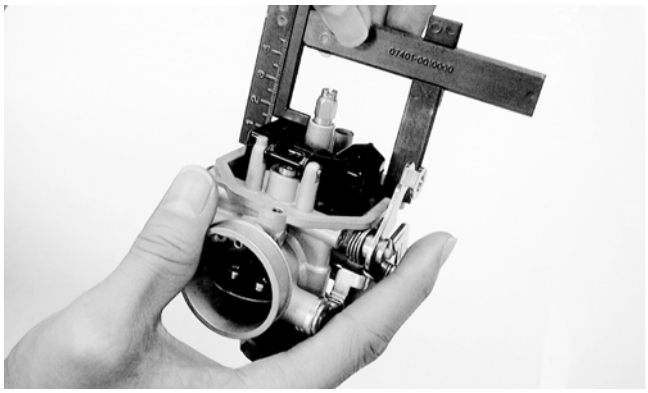
3. Install the slow jet. Tighten securely.
4. Install the main jet into the needle jet holder and tighten securely; then install the needle jet holder assembly into the carburetor and tighten securely.



KM440A

5. Place the float assembly (with float needle valve) into position and secure to the carburetor with the float pin; then install the baffle plate.

■ **NOTE: Check float arm height by placing the carburetor on its side with the float contacting the needle; then using a calipers, measure the height when the float arm is in contact with the needle valve. Float arm height should be as specified.**



KM447

6. Making sure the O-ring is properly positioned, place the float chamber into position; then secure with the Phillips-head screws.

7. Place the O-ring into the carburetor; then install the diaphragm, spring, and housing cover and secure with two machine screws. Tighten securely.

KM443A

INSTALLING

1. Connect the gas and vent hoses onto the carburetor.

2. Connect the choke cable; then install the carburetor cap and throttle valve making sure the slot in the throttle valve aligns with the throttle valve stop screw.

KM321A

3. Position the carburetor in the air cleaner boot and intake pipe assembly; then secure with the clamps.

4. Connect the hose at the gas tank valve connection.

5. As necessary, secure the air-intake snorkel, the air cleaner housing cover, or the air cleaner housing.

6. Install the seat; then turn the gas tank valve to the ON position.

Cleaning and Inspecting Carburetor

■ NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

⚠ WARNING

When drying components with compressed air, always wear safety glasses.

⚠ CAUTION

DO NOT place any non-metallic components in parts-cleaning solvent because damage or deterioration will result.

1. Place all metallic components in a wire basket and submerge in carburetor cleaner.

2. Soak for 30 minutes; then rinse with fresh parts-cleaning solvent.

3. Wash all non-metallic components with soap and water. Rinse thoroughly.

4. Dry all components with compressed air only making sure all holes, orifices, and channels are unobstructed.

5. Inspect the carburetor body for cracks, nicks, stripped threads, and any other imperfections in the casting.

6. Inspect the vacuum piston/diaphragm for cracks, imperfections in the casting, or cracks and tears in the rubber.

7. Inspect float for damage.

8. Inspect gasket and O-rings for distortion, tears, or noticeable damage.

9. Inspect tips of the jet needle, pilot screw, and the inlet needle valve for wear, damage, or distortion.

10. Inspect the slow jet and main jet for obstructions or damage.

■ **NOTE: If the slow jet is obstructed, the mixture will be extremely lean at idle and part-throttle operation.**

11. Inspect the carburetor mounting flange for damage and tightness.

Throttle Cable Free-Play

To check/adjust throttle cable free-play, see Section 2.

Engine RPM (Idle)

To adjust the idle RPM, see Section 2.

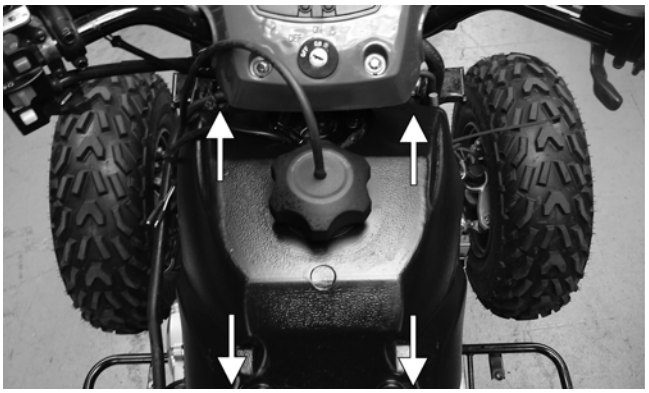
Gas Tank

⚠ WARNING

Whenever any maintenance or inspection is made on the fuel system during which there may be fuel leakage, there should be no welding, smoking, open flames, etc., in the area.

REMOVING

1. Turn the gas tank valve to the OFF position.
2. Remove the seat.
3. Disconnect the hose from the carburetor to the gas tank at the tank connection.
4. Cut the tie-down securing the gas hose to the cables and hoses.
5. Remove the cap screws securing the gas tank to the frame.



KM327A

6. Remove the vent hose; then remove the gas tank.

CLEANING AND INSPECTING

■ **NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.**

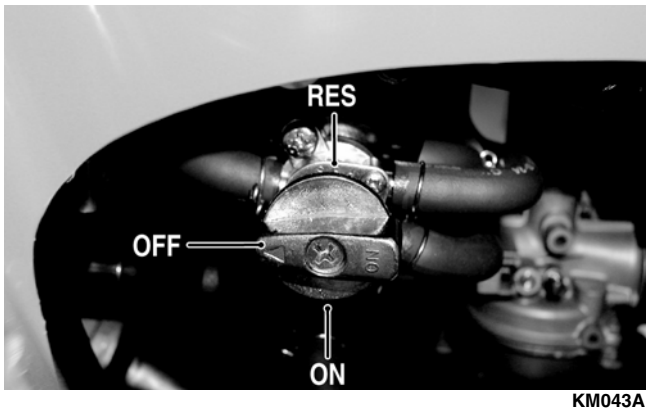
1. Clean all gas tank components with parts-cleaning solvent.
2. Inspect all hoses for cracks or leaks.
3. Inspect gas tank valve, tank cap, and tank for leaks, holes, and damaged threads.
4. Inspect the gas gauge for proper operation.

INSTALLING

1. Place the gas tank into position on the frame; then install the cap screws. Tighten securely.
2. Connect the gas hose from the carburetor; then secure hose to cables and hoses with a cable tie.
3. Install the vent hose; then fill the gas tank with gasoline.
4. Turn the gas tank valve to the ON position and inspect for leakage.
5. Install the seat.

Gas Tank Valve

The ATV has a valve attached to the gas tank. There are three positions: ON, RES, and OFF.



KM043A

In the OFF position, the valve will not allow gasoline to flow to the carburetor. In the ON position (the normal operating position), gasoline will flow from the tank to the carburetor. In this position 4.54 L (1.2 U.S. gal.) will remain in the tank as a reserve quantity. Moving the valve to the RES position will allow the operator to use the remaining gasoline in the tank. When turning the valve to any of the three positions, make sure the indicator is pointed directly at the position desired.

REMOVING/INSPECTING

⚠ WARNING

Drain the gas tank prior to this procedure.

1. Remove the gas hose from the valve by releasing the clamp.
2. Remove the two machine screws securing the valve; then remove the valve. Account for the gasket.
3. Inspect the gasket and valve/tank mating surfaces for damage or deterioration.
4. Inspect for and remove any obstructions in the valve.

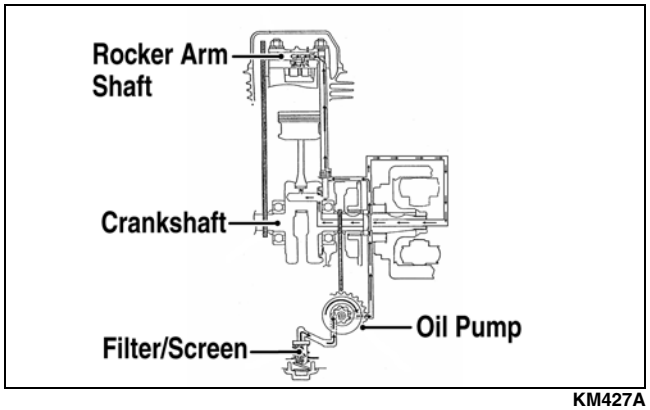
INSTALLING

1. Place the valve and gasket into position on the tank and secure with the machine screws. Tighten securely.
2. Install the gas hose onto the valve with the clamp.

Gas/Vent Hoses

Replace the gas hose every two years. Damage from aging may not always be visible. Do not bend or obstruct the routing of the carburetor vent hose. Make sure the vent hose is securely connected to the carburetor and the opposite end is always open.

Oil Flow Chart



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Oil Pump

■ NOTE: Whenever internal engine components wear excessively or break and whenever oil is contaminated, the oil pump should be disassembled, cleaned, and inspected.

■ NOTE: The oil pump is not a serviceable component. If the pump is defective, the oil pump must be replaced.

REMOVING/DISASSEMBLING

1. Remove the oil pump from the engine (see Right-Side Components in Section 3).
2. Remove the Phillips-head screw on the back side of the pump and separate the pump housing and cover. Note the position of the inner and outer rotors and alignment pin for assembly.
3. Remove oil pump components.

CLEANING AND INSPECTING

■ **NOTE: If any part is worn excessively, cracked, or damaged in any way, the oil pump must be replaced.**

1. Clean all oil pump components.
2. Inspect the rotors for scoring and gouges.
3. Inspect the alignment pin, driveshaft, and driven sprocket for damage.
4. Inspect the pump housing and cover for cracks or damage.

ASSEMBLING/INSTALLING

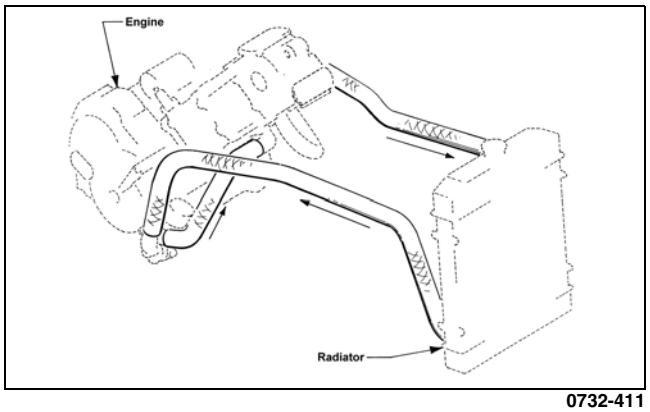
1. Place the rotors into the pump housing making sure the alignment pin is in the groove of the rotor.
2. Place the cover onto the pump housing.
3. Secure the pump with the Phillips-head screw coated with red Loctite #271.
4. Install the oil pump into the engine (see Right-Side Components in Section 3).

Liquid Cooling System

The cooling system should be inspected daily for leakage and damage. Also, the coolant level should be checked periodically.

To check the cooling system, see Section 2.

Radiator



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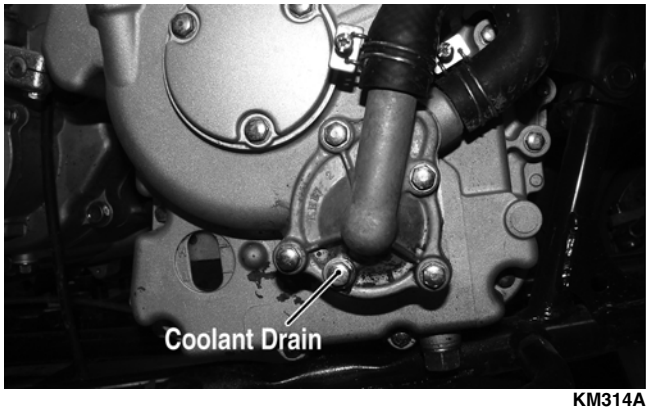
REMOVING

1. Drain the coolant at the engine.



KM314A

2. On the Utility model, remove the front rack; then remove the front cover and fender assembly (see Section 8).
3. Remove the upper and lower coolant hoses.
4. Remove the cap screws and nuts securing the radiator to the frame.
5. Disconnect the fan wiring from the main wiring harness; then remove the radiator/fan assembly and account for the grommets and collars.
6. Remove the fan/fan shroud assembly from the radiator.

CLEANING AND INSPECTING

■ **NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.**

1. Flush the radiator with water to remove any contaminants.
2. Inspect the radiator for leaks and damage.
3. Inspect all hoses for cracks and deterioration.
4. Inspect all fasteners and grommets for damage or wear.

INSTALLING

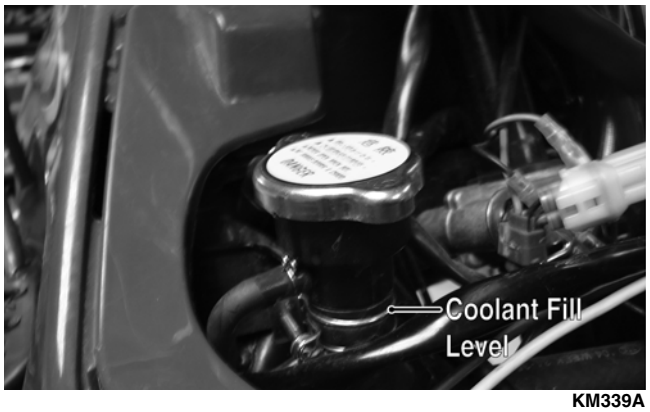
1. Position the fan/fan shroud assembly on the radiator; then secure with existing hardware.
2. Place the radiator with grommets and collars into position on the frame; then install the cap screws and nuts. Tighten securely.
3. Install the upper and lower coolant hoses; then secure with hose clamps.

4. On the Utility model, install the front cover and fender assembly; then install the front rack (see Section 8).

5. Fill the cooling system with the recommended amount of antifreeze. Check for leakage.

6. Connect the fan wiring to the main wiring harness.

7. Start the engine and run for 3-5 minutes; then check coolant level in the radiator and in the coolant overflow tank and add as required to the appropriate levels.



KM339A

KM136A

8. On the Utility model, install the cover and rack (see Section 8).

Hoses/Thermostat

REMOVING

1. Drain approximately one U.S. qt of coolant from the cooling system.

2. Remove the two machine screws securing the thermostat housing cover to the thermostat housing. Account for an O-ring and a thermostat.

INSPECTING

■ **NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.**

1. Inspect the thermostat for corrosion, wear, or spring damage.

2. Using the following procedure, inspect the thermostat for proper operation.

   A. Suspend the thermostat in a container filled with water.

   B. Heat the water and monitor the temperature with a thermometer.

   C. The thermostat should start to open at 78-82° C (172-179° F) and should be full-open at 90° C (194° F).

   D. If the thermostat does not open, it must be replaced.

3. Inspect all coolant hoses, connections, and clamps for deterioration, cracks, and wear.

■ **NOTE: All coolant hoses and clamps should be replaced every four years or 4000 miles.**

INSTALLING

1. Place the thermostat and O-ring into the thermostat housing; then secure the thermostat housing cover to the thermostat housing with the two cap screws. Tighten securely.

2. Fill the cooling system with the recommended amount of antifreeze. Check for leakage.

Fan

REMOVING

1. Remove the radiator (see Radiator in this section).

2. Remove the fan assembly from the radiator.

INSTALLING

1. Position the fan assembly on the radiator; then secure with existing hardware.

2. Install the radiator (see Radiator in this section).

Water Pump

REMOVING/DISASSEMBLING

1. Drain the coolant.
2. Remove the four cap screws securing the water pump case. Account for the gasket and two alignment pins.
3. Remove the impeller, washer, and seal washer.
4. Remove the mechanical seal using the following procedure.
   A. Tap the tip of a small sheet metal screw into the inner-metal edge of the seal.
   B. Grip the screw with a pair of vise-grip pliers and pull the seal out. Account for the pump drive seal.

CLEANING AND INSPECTING

■ **NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.**

1. Clean all pump components in parts-cleaning solvent.
2. Inspect the mechanical seal and pump drive seal for damage.

■ **NOTE: If the mechanical seal and/or pump drive seal are damaged, they must be replaced as a set.**

3. Inspect the impeller for corrosion or damage.

ASSEMBLING/INSTALLING

■ **NOTE: Treat seals and O-rings with clean anti-freeze for initial lubrication.**

1. Press the seal washer into the impeller by hand.
2. Install the water pump drive seal; then drive the mechanical seal into the crankcase cover using an appropriate seal driver.
3. Install the impeller with seal washer onto the water pump shaft and tighten securely.
4. Place the water pump case into position and secure with the four cap screws.
5. Fill the cooling system with the recommended amount of antifreeze.

■ **NOTE: While the cooling system is being filled, air pockets may develop; therefore, run the engine for five minutes after the initial fill, shut the engine off, and then fill the cooling system.**

6. Check the entire cooling system for leakage.

SECTION 5 - ELECTRICAL SYSTEM

TABLE OF CONTENTS

Specifications

IGNITION		
Ignition Timing		5° BTDC (“F” mark) @1000 RPM
Spark Plug Type		NGK DPR7EA-9
Spark Plug Gap		0.6-0.7 mm (0.024-0.028 in.)
Spark Plug Cap		4500-6150 ohms
Ignition Coil Resistance	(primary) (secondary)	2.4-3.0 ohms (terminal to terminal) 12,300-16,600 ohms (high tension - plug cap removed - to ground)
Ignition Coil Peak Voltage	(primary/CDI)	14.0 DC volts (black/white to green/gray)
MAGNETO		
Magneto Coil Resistance	(trigger) (charging)	105-110 ohms (blue/yellow to green/white) Less than 1 ohm (yellow to yellow)
Stator Coil Peak Voltage	(trigger)	1.1-1.4 DC volts (blue/yellow to green/white)
Magneto Output (approx)		220W @ 5000 RPM
Stator Coil Output	(no load)	40-60 AC volts@3500 RPM (yellow to yellow)

Battery

For battery related information, see Section 2.

RPM Limiter

■ **NOTE: The ATV is equipped with a CDI unit that retards ignition timing when maximum RPM is approached. When the RPM limiter is activated, it could be misinterpreted as a high-speed misfire.**

Testing Electrical Components

All of the electrical tests should be made using the Fluke Model 73 Multimeter (p/n 0644-191) and when testing peak voltage, the Peak Voltage Reading Adapter (p/n 0644-307) must be used. If any other type of meter is used, readings may vary due to internal circuitry. When troubleshooting a specific component, always verify first that the fuse(s) are good, that the bulb(s) are good, that the connections are clean and tight, that the battery is fully charged, and that all appropriate switches are activated.

■ **NOTE: For absolute accuracy, all tests should be made at room temperature of approximately 68° F.**

Brakelight Switch
(Auxiliary)

The switch connector is the two-prong white connector on the right side of the engine directly above the switch.

■ **NOTE: The ignition switch must be in the ON position.**

VOLTAGE (Wiring Harness Side)

1. Set the meter selector to the DC Voltage position.
2. Connect the red tester to the brown/blue wire; then connect the black tester lead to ground.
3. The meter must show battery voltage.

■ **NOTE: If the meter shows no battery voltage, troubleshoot the battery, fuse, switch, or the main wiring harness.**

■ **NOTE: If the meter shows battery voltage, the main wiring harness is good; proceed to test the switch/component, the connector, and the switch wiring harness for resistance.**

RESISTANCE (Switch Connector)

⚠ CAUTION

Always disconnect the battery when performing resistance tests to avoid damaging the multimeter.

1. Set the meter selector to the OHMS position.
2. Connect the red tester lead to the brown/blue wire; then connect the black tester lead to the green/yellow wire.
3. When the brake pedal is depressed, the meter must show less than 1 ohm.

■ NOTE: If the meter shows more than 1 ohm of resistance, replace the switch.

Brakelight Switch
(Handlebar Control)

The switch has spade-type connectors which engage the harness connectors at the switch.

■ NOTE: The ignition switch must be in the ON position.

VOLTAGE (Wiring Harness Connector)

1. Set the meter selector to the DC Voltage position.
2. Connect the red tester lead to the brown/blue wire; then connect the black tester lead to ground.
3. The meter must show battery voltage.

■ NOTE: If the meter shows no battery voltage, troubleshoot the battery, fuse, switch, or the main wiring harness.

■ NOTE: If the meter shows battery voltage, the main wiring harness is good; proceed to test the switch/component, the connector, and the switch wiring harness for resistance.

RESISTANCE (Switch)

⚠ CAUTION

Always disconnect the battery when performing resistance tests to avoid damaging the multimeter.

■ NOTE: The brake lever must be compressed for this test. Also, the ignition switch must be in the OFF position.

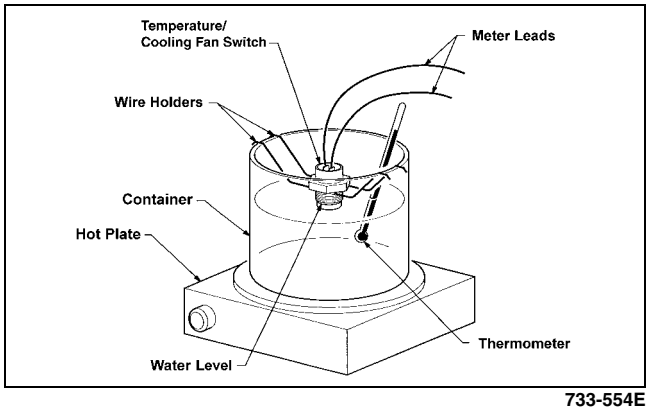
1. Set the meter selector to the OHMS position.
2. Connect the red tester lead to one spade terminal; then connect the black tester lead to the other spade terminal.
3. When the lever is compressed, the meter must show less than 1 ohm.

■ NOTE: If the meter shows more than 1 ohm of resistance, replace the switch.

Coolant Temperature and Cooling Fan Switches

1. Connect the meter leads (selector in the OHMS position) to the switch contacts.
2. Suspend the switch and a thermometer in a container of water; then heat the water.

■ NOTE: Neither the switch nor the thermometer should be allowed to touch the bottom of the container or inaccurate readings will occur. Use wire holders to suspend switch and thermometer.



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3. On the cooling fan switch when the temperature reaches 86-90° C (187-194° F), the meter should read a closed circuit.

4. Allow the water to cool. On the cooling fan switch when the temperature is within a range of 80-85° C (176-185° F), the meter should read an open circuit.
5. If the readings are not as indicated, the switch must be replaced.
6. Install the switch and tighten securely.
7. Connect the switch leads.

Fan Motor

The fan motor connector is located directly above the fan. To access the connector on the Utility model, the front rack and front center cover must be removed (see Section 8).

■ NOTE: The ignition switch must be in the ON position.

VOLTAGE (Main Harness Connector to Fan Motor)

1. Set the meter selector to the DC Voltage position.
2. Connect the red tester lead to the brown/blue wire; then connect the black tester lead to ground.
3. The meter must show battery voltage.

■ NOTE: If the meter shows no battery voltage, troubleshoot the battery, fuse, or the main wiring harness.

■ NOTE: If the meter shows battery voltage, the main wiring harness is good. The connector should be checked for resistance.

RESISTANCE (Fan Motor Connector)

⚠ CAUTION

Always disconnect the battery when performing resistance tests to avoid damaging the multimeter.

1. Set the meter selector to the OHMS position.
2. Connect the red tester lead to the blue wire; then connect the black tester lead to the black wire.
3. The meter must show 50-60 ohms.

■ NOTE: If the meter does not show as specified, troubleshoot or replace the connector or the fan.

■ NOTE: To determine if the fan motor is good, connect the blue wire from the fan connector to a 12 volt DC power supply; then connect the black wire from the fan connector to ground. The fan should operate.

⚠ WARNING

Care should be taken to keep clear of the fan blades.

Fuse Block

The fuses are located in a fuse block under the seat.

If there is any type of electrical system failure, always check the fuses first.

■ NOTE: To remove a fuse, compress the locking tabs on either side of the fuse case and lift out.

KM102

■ NOTE: The ignition switch must be in the LIGHTS position.

1. Remove all fuses from the fuse block.
2. Set the meter selector to the DC Voltage position.
3. Connect the black tester lead to ground.
4. Using the red tester lead, contact each end of the 30 amp fuse holder connector terminals individually.
5. The meter must show battery voltage from one side of the connector terminal ends.
6. Install the 30 amp fuse; then using the red tester lead, check the remaining two fuse holder connectors as in step 4.

■ **NOTE: Battery voltage will be indicated from only one side of the fuse holder connector terminal; the other side will show no voltage.**

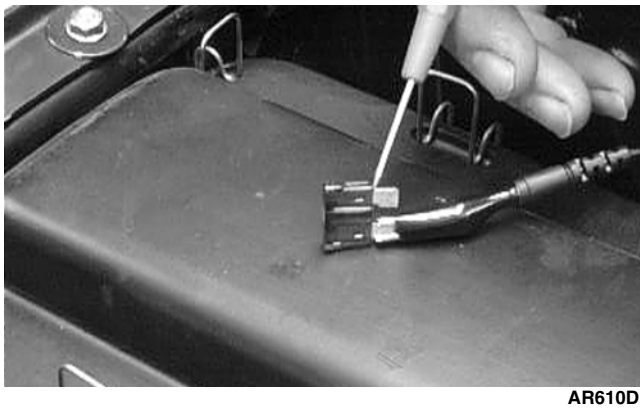
■ **NOTE: If the meter shows no battery voltage, troubleshoot the battery, fuse block, or the main wiring harness.**

Fuses

⚠ CAUTION

Always disconnect the battery when performing resistance tests to avoid damaging the multimeter.

1. Set the meter selector to the OHMS position.
2. Connect the red tester lead to one spade end of the fuse; then connect the black tester lead to the other spade end.



AR610D

3. The meter must show less than 1 ohm resistance. If the meter reads open, replace the fuse.

■ **NOTE: Make sure the fuses are returned to their proper position according to amperage. Refer to the fuse block cover for fuse placement.**

Ignition Coil

The ignition coil is on the left side of the frame above the engine. To access the coil on the Utility model, the left side panel must be removed (see Section 2).

PEAK VOLTAGE (Primary/CDI Side)

■ **NOTE: All of the peak voltage tests should be made using the Fluke Model 73 Multimeter (p/n 0644-191) with Peak Voltage Reading Adapter (p/n 0644-307). If any other type of tester is used, readings may vary due to internal circuitry.**

■ **NOTE: The battery must be at full charge for these tests.**

■ **NOTE: The ignition switch must be in the ON position; the emergency stop switch must be in the RUN position. Also, the white/blue wire must be disconnected from the coil.**

1. Set the meter selector to the DC Voltage position.
2. Connect the red tester lead to the black/white wire; then connect the black tester lead to ground.
3. The meter must show 12V ± 20%.

■ **NOTE: If the voltage is not as specified in the above test, inspect the main wiring harness, main fuse, ignition fuse, ignition switch, or engine stop switch.**

RESISTANCE

⚠ CAUTION

Always disconnect the battery when performing resistance tests to avoid damaging the multimeter.

■ **NOTE: For these tests, the meter selector must be set to the OHMS position.**

Primary Winding

1. Remove the two spade connectors from the coil; then connect the red tester lead to either terminal and the black tester lead to the other terminal.
2. The meter reading must be within specification.

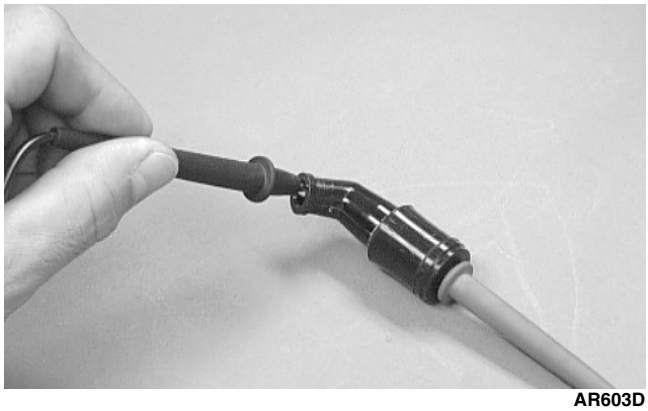
Secondary Winding

1. Connect the red tester lead to the high tension lead (plug cap removed); then connect the black tester lead to ground.
2. The meter reading must be within specification.

■ **NOTE: If the meter does not show as specified, replace ignition coil.**

Spark Plug Cap

1. Connect the red tester lead to one end of the cap; then connect the black tester lead to the other end of the cap.



AR603D

2. The meter reading must be within specification.

■ **NOTE: If the meter does not read as specified, replace the spark plug cap.**

Indicator Lights
(DVX Model)

To access the indicator lights, use the following procedure.

1. Remove the two cap screws and one reinstallable rivet securing the instrument pod; then turn the instrument pod over to access the indicator lights.

2. Remove the light to be tested by pulling the bulb socket from the light pod; then remove the bulb from the socket.

■ **NOTE: Bulbs must be checked by switching to a position where the bulb is illuminated. Power to the indicator light may be verified by installing a working light bulb in that position.**

LCD Gauge Assembly

REMOVING

To remove the LCD gauge assembly, see Section 9 of this manual.

TESTING

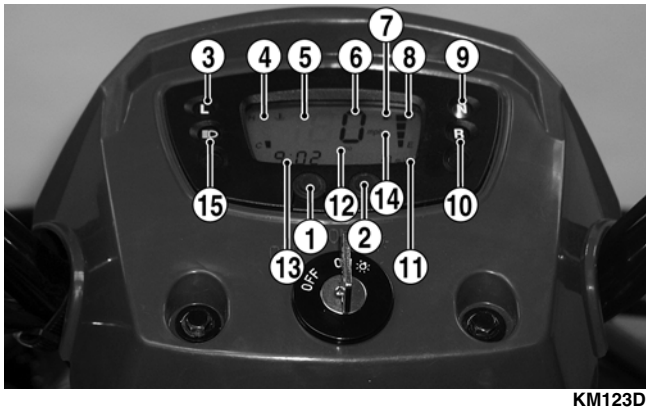
■ **NOTE: If any functions (segments or displays) are not normal or do not display as indicated, the LCD gauge must be replaced.**

1. Remove the instrument pod; then disconnect the speedometer cable. Leave the gauge connected to the wiring harness.

■ **NOTE: To perform the following tests, two MaxiClips (p/n 0744-041) and one jumper wire will be required.**

2. Connect the black MaxiClip to the green/black wire.

3. Connect the red MaxiClip to the light green/red wire; then connect the jumper between the MaxiClips and turn the ignition switch to the ON position. The neutral indicator light (9) must illuminate.



KM123D

4. Connect the red MaxiClip to the blue/red wire. The reverse indicator light (10) must illuminate.

5. Connect the red MaxiClip to the white/red wire. The low range light (3) must illuminate.

6. Connect the red MaxiClip to the green/blue wire. The temperature indicator (4) must indicate hot (all indicator segments visible) and begin flashing. The thermometer icon will also flash.

7. Connect the red MaxiClip to the yellow/white wire. The fuel quantity indicator (8) must sequence (one segment every 8-10 seconds) until the bottom segment begins flashing. After flashing for 8-10 seconds, the bottom segment will extinguish and the gas pump icon (7) will begin flashing.

■ **NOTE: There must be sufficient gas in the gas tank to illuminate at least one fuel quantity indicator segment.**

8. Connect the red MaxiClip to the blue wire; then connect a voltmeter to the MaxiClips (red meter lead to red and black meter lead to black).

9. Set the meter selector to the DC Voltage position; then turn the ignition switch to the LIGHTS position and the light control switch to the HI beam position. The tester must indicate battery voltage and the high beam indicator light (15) must illuminate. If the tester does not read battery voltage, troubleshoot the ignition switch, light control switch, or wiring harness and connectors.

10. Connect the red MaxiClip to the brown/black wire. The tester must read battery voltage and the speedometer backlight (5) must illuminate. If the tester does not read battery voltage, troubleshoot the ignition switch or wiring harness connectors.

11. Depress and hold the Mode/Set button (1). The speedometer should switch between mph and km/h as indicated by icon (12).

12. Depress and hold the Mode/Set button (2). The distance mode should shift between ODO and TRIP as indicated by icon (12).

13. Depress and hold the Mode/Set buttons (1) and (2) simultaneously. The hour segment of the clock should flash indicating the clock (13) is in the set mode. Release the Mode/Set button (2) and release when the desired hour (1-24) appears.

14. Depress and release the Mode/Set button (1) to shift the clock set to the minute segment; then depress Mode/Set button (2) to set the desired minute.

■ NOTE: In the clock set mode, the gauge will default to normal operation 10 seconds after the Mode/Set buttons are released.

15. With the ignition switch in the ON position, use a small screwdriver or suitable tool to spin the input quill of the speedometer. The speed indicator (6) must indicate a value greater than zero.

INSTALLING

To install the LCD gauge assembly, see Section 9 of this manual.

Ignition Switch

The connector is the white one beneath the front cover. To access the connector on the Utility model, the front rack and front cover must be removed (see Section 8).

VOLTAGE

■ NOTE: Perform this test on the lower side of the connector.

1. Set the meter selector to the DC Voltage position.

2. Connect the red meter lead to the red/white wire; then connect the black meter lead to ground.

3. The meter must show battery voltage.

■ NOTE: If the meter shows no battery voltage, troubleshoot the battery, 30 amp fuse, or the main wiring harness.

RESISTANCE

⚠ CAUTION

Always disconnect the battery when performing resistance tests to avoid damaging the multimeter.

■ NOTE: Perform this test on the upper side of the connector.

1. Turn the ignition switch to the ON position.

2. Set the meter selector to the OHMS position.

3. Connect the red tester lead to the red wire; then connect the black tester lead to the black wire.

4. The meter must show less than 1 ohm.

5. Turn the ignition switch to the LIGHTS position.

6. Connect the red tester lead to the red wire; then connect the black tester lead to the brown wire.

7. The meter must show less than 1 ohm.

■ NOTE: If the meter shows more than 1 ohm of resistance, replace the switch.

Handlebar Control Switches

Two white connectors join the handlebar control switch pigtails to the main harness. To access the connectors on the Utility model, the front rack and front cover must be removed (see Section 8).

■ **NOTE: These tests should be made on the switch side of the connectors with the connectors uncoupled.**

⚠ CAUTION

Always disconnect the battery when performing resistance tests to avoid damaging the multimeter.

RESISTANCE (HI Beam)

1. Set the meter selector to the OHMS position.
2. Connect the red tester lead to the blue wire; then connect the black tester lead to the brown/black wire.
3. With the dimmer switch in the HI position, the meter must show less than 1 ohm.

■ **NOTE: If the meter shows more than 1 ohm of resistance, troubleshoot or replace the switch/component or the connector.**

RESISTANCE (LO Beam)

1. Connect the red tester lead to the white wire; then connect the black tester lead to the brown/black wire.
2. With the dimmer switch in the LO position, the meter must show less than 1 ohm.

■ **NOTE: If the meter reads more than 1 ohm of resistance, troubleshoot or replace the switch/component or the connector.**

RESISTANCE (Starter Button)

1. Set the meter selector to the OHMS position.
2. Connect the red tester lead to the black/white wire; then connect the black tester lead to the yellow/red wire.
3. With the starter button depressed, the meter must show less than 1 ohm.
4. With the starter button released, the meter must show an open circuit.

■ **NOTE: If the meter does not show as specified, replace the switch/component or connector.**

RESISTANCE (Emergency Stop)

1. Set the meter selector to the OHMS position.
2. Connect the red tester lead to the brown/blue wire; then connect the black tester lead to the black/white wire.
3. With the switch in the OFF position, the meter must show an open circuit.
4. With the switch in the RUN position, the meter must show less than 1 ohm.

■ **NOTE: If the meter shows more than 1 ohm of resistance, troubleshoot or replace the switch/component or the connector.**

RESISTANCE (Reverse Override)

1. Set the meter selector to the OHMS position.
2. Connect the red tester lead to the green/red wire; then connect the black tester lead to the blue/red wire. The meter must show an open circuit.
3. Depress and hold the reverse override button. The meter must show less than 1 ohm of resistance.

■ **NOTE: If the meter does not show as specified, replace the switch/component or connector.**

Magneto Coils

VOLTAGE (Charging Coil - Output)

1. Set the meter selector to the DC Voltage position.
2. Connect the red tester lead to the positive battery post; then connect the black tester lead to the negative battery post.
3. With the engine running at a constant 5000 RPM (with the headlights on), the meter must show 14-15.5 DC volts.

⚠ CAUTION

Do not run the engine at high RPM for more than 10 seconds.

■ **NOTE: If voltage is lower than specified, test stator coil - no load.**

VOLTAGE (Stator Coil - No Load)

The connector is the black and white one on the right side of the engine just above the brake cable adjuster.

■ **NOTE: Test the connector that comes from the engine.**

1. Set the meter selector to the AC Voltage position.
2. Test between the three yellow wires for a total of three tests.
3. With the engine running at the specified RPM, all wire tests must show as specified.

⚠ CAUTION

Do not run the engine at high RPM for more than 10 seconds.

■ **NOTE: If both voltage tests failed, check all connections, etc., and test again. If no voltage is present, replace the stator assembly.**

RESISTANCE (Charging Coil)

⚠ CAUTION

Always disconnect the battery when performing resistance tests to avoid damaging the multimeter.

1. Set the meter selector to OHMS position.
2. Test between the three yellow wires for a total of three tests.
3. The meter reading must be within specification.

RESISTANCE (Trigger Coil)

⚠ CAUTION

Always disconnect the battery when performing resistance tests to avoid damaging the multimeter.

1. Set the meter selector to the OHMS position.
2. Connect the red tester lead to the blue/yellow wire; then connect the black tester lead to the green/white wire. The meter reading must be within specification.

PEAK VOLTAGE

■ **NOTE: All of the peak voltage tests should be made using the Fluke Model 73 Multimeter (p/n 0644-191) with Peak Voltage Reading Adapter (p/n 0644-307). If any other type of tester is used, readings may vary due to internal circuitry.**

■ **NOTE: The battery must be at full charge for these tests.**

Stator Coil (Trigger)

1. Set the meter selector to the DC Voltage position.
2. Connect the red tester lead to the blue/yellow wire; then connect the black tester lead to the green/white wire.
3. Crank the engine over using the electric starter.
4. The meter reading must be within specification.

Starter Motor

■ **NOTE: The starter motor is not a serviceable component. If the starter motor does not operate, see Starter Relay in this section. If the relay tests normal, replace the starter motor.**

REMOVING/INSTALLING

1. Disconnect the battery.

⚠ CAUTION

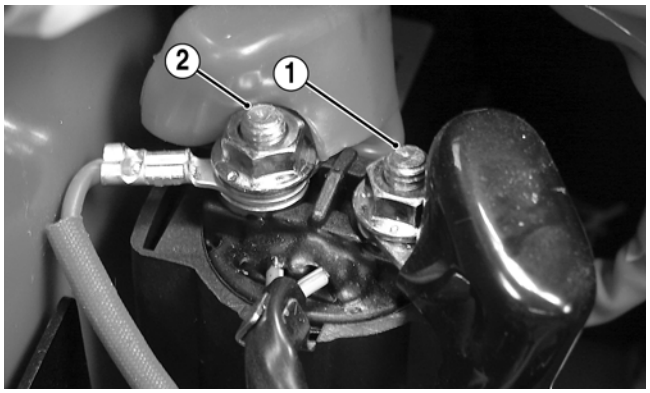
Always disconnect the negative battery cable from the battery first; then disconnect the positive cable.

2. Remove the nut securing the positive cable to the starter; then remove the cable from the starter.
3. Remove the two cap screws securing the starter to the crankcase; then remove the starter. Account for the wiring forms and an O-ring.
4. Install the new starter motor.

Starter Relay

VOLTAGE

1. Set the meter selector to the DC Voltage position.
2. Connect the red tester lead to the battery supply terminal (1); then connect the black lead to the starter terminal (2).



KM458A

3. Turn the ignition switch to the ON position. The meter must read battery voltage.

■ NOTE: If battery voltage is not shown on the meter, troubleshoot the battery connections, ground connections, and starter cable connections.

4. With the transmission in neutral, depress the starter button. There should be an audible "click" from the starter relay and the meter should show 0 DC volts. If the meter indicates as specified, replace the starter. If there is no audible click and meter reads battery voltage, proceed to step 5.

5. Disconnect the two-wire connector on the starter relay pigtail from the main harness; then on the harness side, connect the red tester lead to the yellow/red wire and the black tester lead to the yellow/green wire.

6. With the transmission in neutral, depress the starter button. The meter must read battery voltage. If battery voltage is indicated, replace the starter solenoid. If no voltage is indicated, troubleshoot the gear position switch, starter button, ignition switch, or harness connectors.

CDI Unit

The CDI is located beneath the seat near the battery.

■ NOTE: The CDI unit is not a serviceable component. If the unit is defective, it must be replaced.

The CDI is rarely the cause for electrical problems; however, if the CDI is suspected, substitute another CDI unit to verify the suspected one is defective.

■ NOTE: Prior to replacing the CDI unit to assure the CDI unit is defective, it is advisable to perform a CDI peak voltage test (see Ignition Coil in this section) and/or perform a continuity test of the wiring harness from the CDI connector to the CDI unit.

Regulator/Rectifier

The regulator/rectifier is located on the right side of the frame. Verify all other charging system components before the regulator/rectifier is replaced.

TESTING

1. Start the engine and warm up to normal operating temperature; then connect a multimeter to the battery as follows.

2. Select the DC Voltage position; then connect the red tester lead to the positive battery post and the black tester lead to the negative battery post.

3. Start the engine and slowly increase RPM. The voltage should increase with the engine RPM to a maximum of 15.5 DC volts.

■ NOTE: If voltage rises above 15.5 DC volts, the regulator is faulty or a battery connection is loose or corroded. Clean and tighten battery connections or replace the regulator/rectifier. If voltage does not rise, check Voltage (Stator Coil - No Load) sub-section. If charging coil voltage is normal, replace the regulator/rectifier.

Start-in-Gear Relay

■ NOTE: The relay schematic is embossed on the relay housing for testing continuity.

■ NOTE: The module and wiring harness are not a serviceable component and must be replaced as an assembly.

TESTING

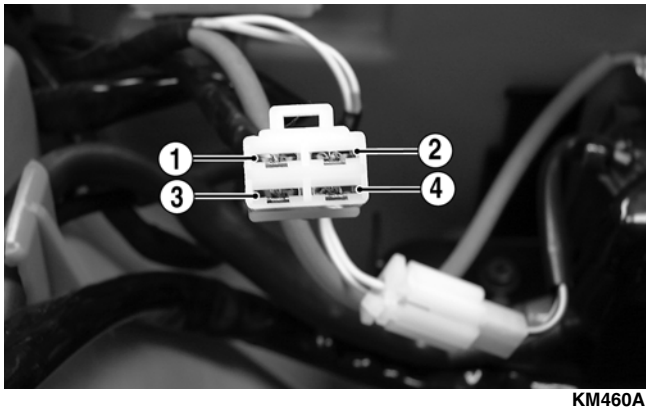
The start-in-gear relay is located under the seat below the fuse block. To test the relay, use the following procedure.

1. Turn the ignition switch to the ON position; then compress the brake lever or depress the auxiliary brake pedal. There should be an audible "click" from the start-in-gear relay.

■ **NOTE: The brakelight should illuminate whenever either brake is applied. If the brakelight does not illuminate, troubleshoot the respective brakelight switch.**

2. Apply the opposite brake from step 1. There should be an audible "click" from the start-in-gear relay.

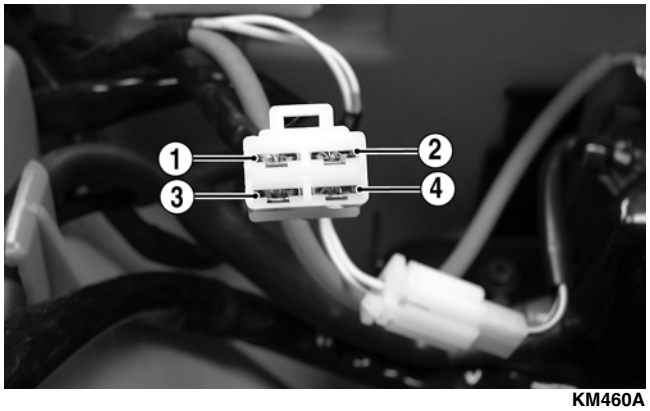
3. Disconnect the four-wire connector from the start-in-gear relay; then using a voltmeter, connect the red tester lead to the green/yellow wire (1) and the black tester lead to the green wire (3).



KM460A

4. With the ignition switch in the ON position, select the DC volts position on the tester; then apply either brake. The meter must read battery voltage. If battery voltage is observed and no audible "click" was heard in step 1 or 2, remove the tester leads and replace the start-in-gear relay.

5. Shift the gear selector out of neutral and connect a jumper wire between the yellow/green wire (2) and the green wire (4).



KM460A

6. Momentarily depress the starter button. The starter should engage. If the starter engages, replace the start-in-gear relay. If the starter does not engage, troubleshoot the battery connections, starter relay, or starter connections.

Headlights

On the Utility model, the connectors are the two 3-prong ones secured to the front bumper supports (one on each side) with cable ties.

On the DVX model, the connectors are the two 3-prong ones under the front fender.

BULB VERIFICATION (LO and HI Beam)

Visually inspect the bulb for broken filaments, blackening, or loose bulb base.

VOLTAGE

■ **NOTE: Perform this test in turn on the main harness side of the connectors. Also, the ignition switch must be in the LIGHTS position and the engine must be running.**

1. Set the meter selector to the DC Voltage position.

2. Connect the red tester lead to the green wire; then connect the black tester lead to the white wire.

3. With the dimmer switch in the LO position (LO beam), the meter must show battery voltage.

4. Connect the red tester lead to the blue wire. With the dimmer switch in the HI position (HI beam), the meter must show battery voltage.

■ **NOTE: If battery voltage is not shown in any test, inspect the fuses, battery, main wiring harness, connectors, or the left handlebar switch.**

Taillight - Brakelight

The connector is the 3-prong one located under the rear fender assembly.

BULB VERIFICATION

Visually inspect the bulb for broken filaments, blackening, or loose bulb base.

VOLTAGE (Taillight)

■ **NOTE: Perform this test on the main harness side of the connector. Also, the ignition switch should be in the LIGHTS position.**

1. Set the meter selector to the DC Voltage position.
2. Connect the red tester lead to the brown/black wire; then connect the black tester lead to the green wire.
3. With the ignition key in the LIGHTS position, the meter must show battery voltage.

■ **NOTE: If the meter shows no voltage, inspect fuses, wiring harness, connectors, and switches.**

VOLTAGE (Brakelight)

■ **NOTE: Perform this test on the main harness side of the connector. Also, the ignition switch should be in the ON position and the brake (either foot pedal or hand lever) must be applied.**

1. Set the meter selector to the DC Voltage position.
2. Connect the red tester lead to the green/yellow wire; then connect the black tester lead to the green wire.
3. With either brake applied, the meter must show battery voltage.

■ **NOTE: If the meter shows no voltage, inspect fuses, wiring harness, connectors, and switches.**

Ignition Timing

The ignition timing cannot be adjusted; however, verifying ignition timing can aid in troubleshooting other components. To verify engine timing, see Section 2.

SECTION 6 - DRIVE SYSTEM

TABLE OF CONTENTS

Drive System

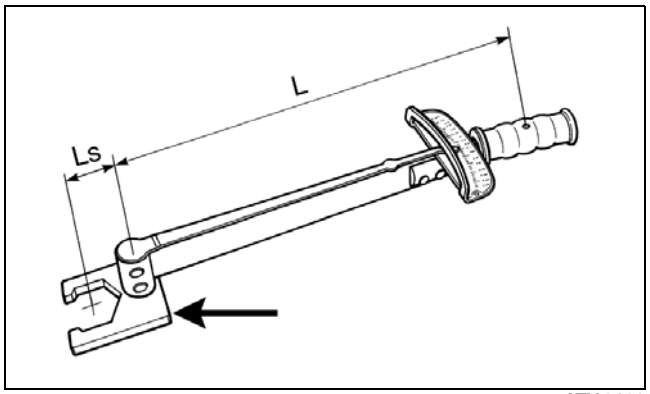
■ **NOTE: Some photographs and illustrations used in this section are used for clarity purposes only and are not designed to depict actual conditions.**

■ **NOTE: Critical torque specifications are located in Section 10.**

General Information

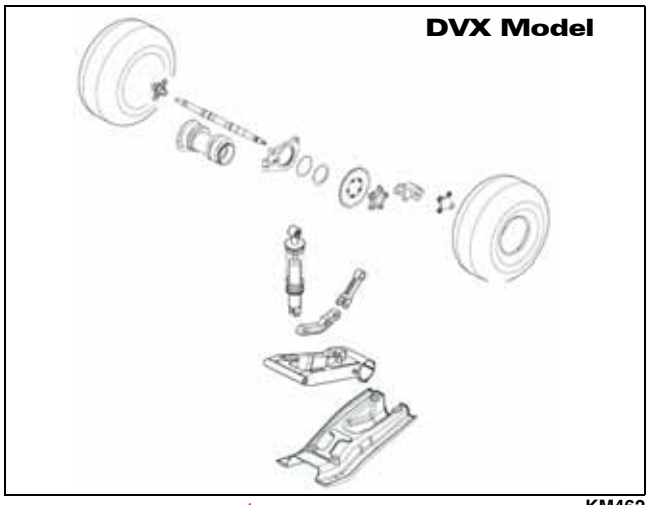
SPECIAL TORQUE WRENCH ADAPTER

A special adapter is needed to properly tighten the drive axle nuts to specifications.

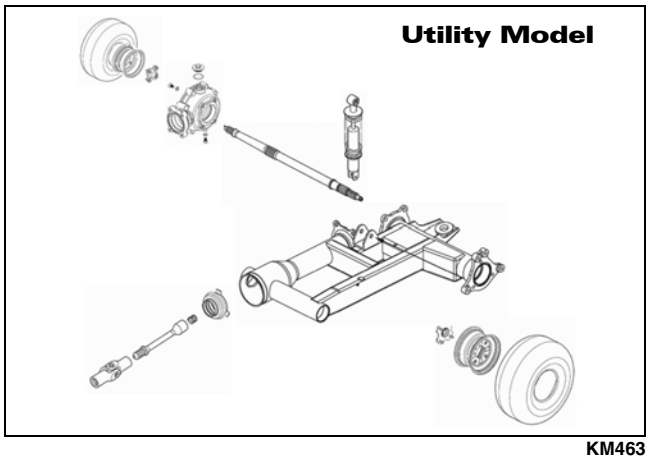


ATV-2189

Rear Drive Assembly Schematics



KM462



KM463

Rear Drive Axle (DVX Model)

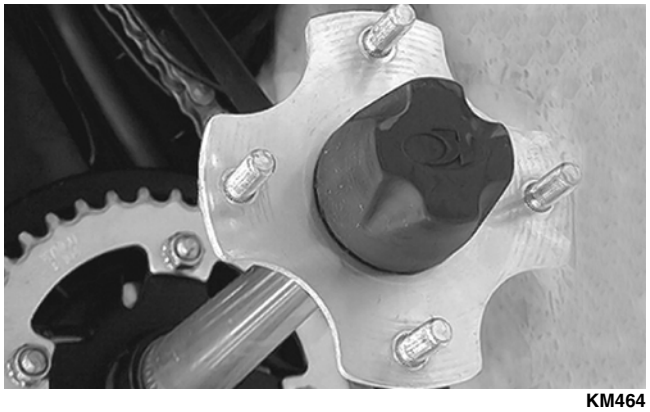
REMOVING

1. Secure the ATV on a support stand to elevate the rear wheels.

⚠ WARNING

Make sure the ATV is solidly supported on the support stand to avoid injury.

2. Engage the brake lever lock; then remove the wheels.
3. Remove the hub caps; then remove and discard the cotter pins.



KM464

4. Remove the rear wheel hubs; then remove the brake caliper and lay aside.

■ **NOTE: Do not apply pressure to the brake pedal with the caliper removed. The brake piston will be pushed out and brake fluid will be spilled.**

5. Remove the two axle nuts (left-hand threads). Account for one flat washer and a spacer.

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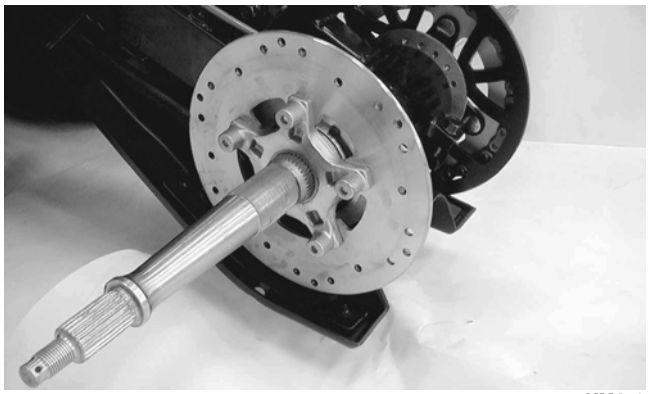
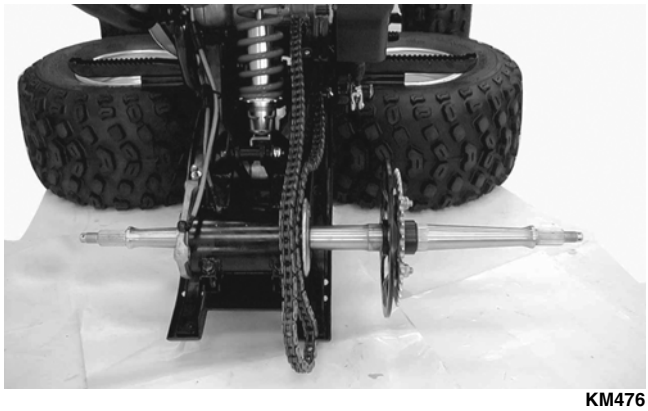
KM471

6. Remove the brake disc assembly from the axle.



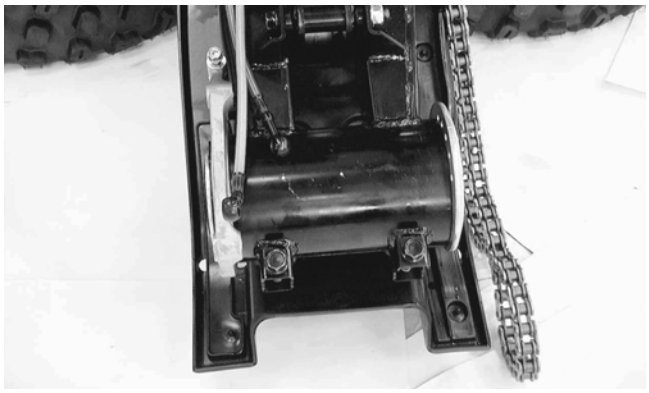
KM472

7. Loosen the drive chain (see Section 2); then slip the chain off the sprocket and remove the axle assembly from the right side.



KM476

8. Remove the cap screw from the rear brake caliper holder; then remove the circlip securing the caliper holder to the axle housing.

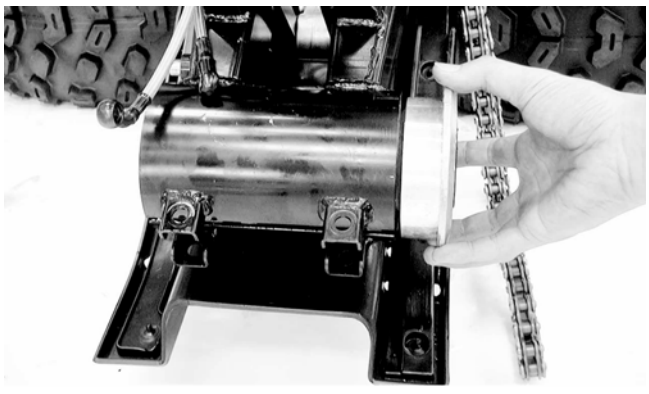


KM481

9. Remove the brake caliper holder and aligning collar. Account for the O-ring.

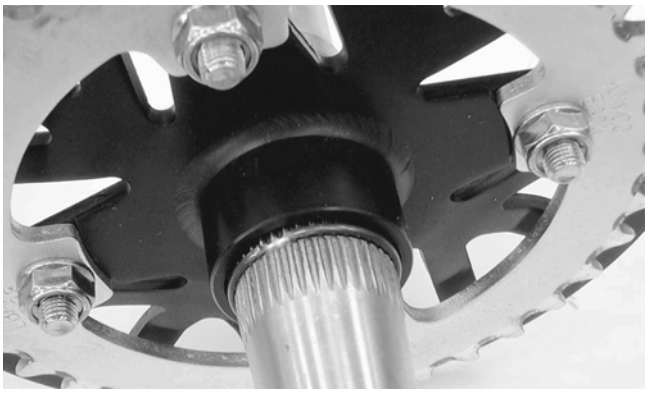
KM483

10. Remove the two cap screws from the rear of the swing arm assembly; then remove the rear axle housing from the right side of the swing arm.



KM484

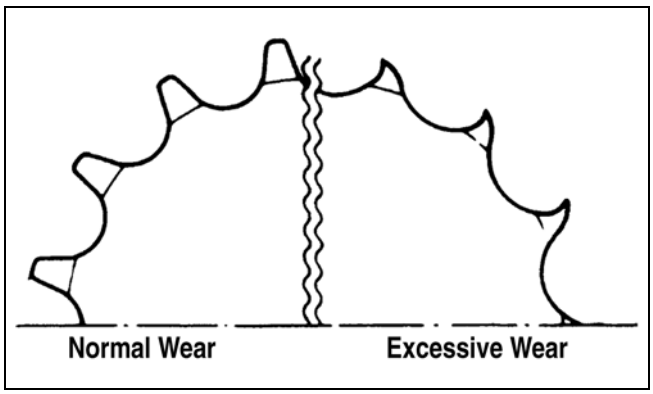
11. Remove the circlip securing the driven sprocket to the axle; then remove the sprocket.



KM477

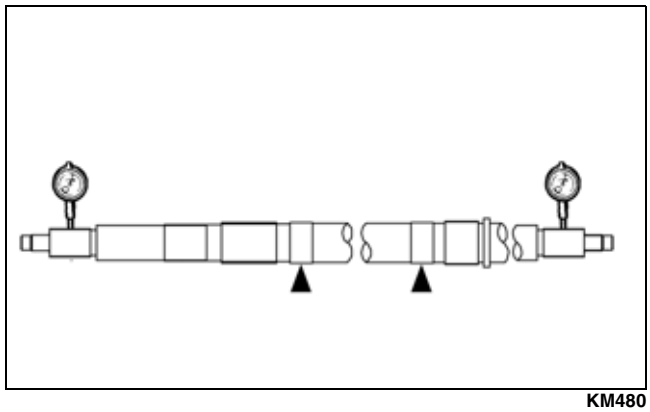
CLEANING AND INSPECTING

1. Inspect the sprocket teeth for wear. If they are worn as shown, replace the engine sprocket, rear sprocket, and drive chain as a set.



ATV2185

2. Measure the rear axle runout as shown using V blocks and a dial indicator. If the axle runout exceeds 1.5 mm (0.06 in.), the axle must be replaced.



KM480

3. Inspect the dust seals for wear or damage. If any defect is found, replace the dust seal.

4. Inspect the axle bearings by rotating them by hand. If any roughness, binding, or excessive looseness is found, replace the axle bearings.

■ **NOTE: If the axle bearings are replaced, replace the dust seals with new ones. Always pack the bearings with a good quality wheel bearing grease.**

Removing Bearings

1. Remove the dust seals using an appropriate seal removal tool; then using an appropriate driver, drive the bearings out of the axle housing. Account for one spacer.

■ **NOTE: Do not reuse bearings after removal.**

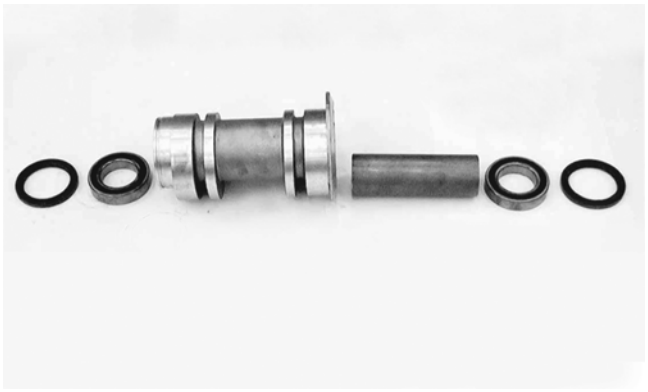
KM486

2. Clean the axle housing and inspect for cracks, elongated holes, and wear in bearing bores.

Installing Bearings

1. Pack the new bearings with a good quality wheel bearing grease; then install the right bearing first using an appropriate bearing installer. The sealed side of the bearing must be directed inward.

2. Install the spacer; then install the left bearing.

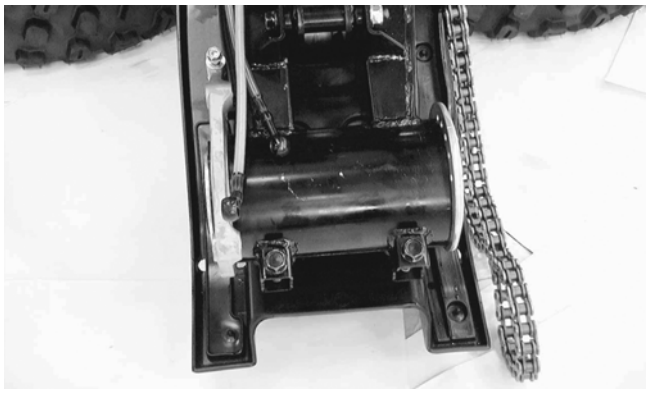


KM486

3. Install new dust seals and lightly coat the lips with grease.

INSTALLING

1. Install the axle housing in the swing arm; then install and finger-tighten the two cap screws.



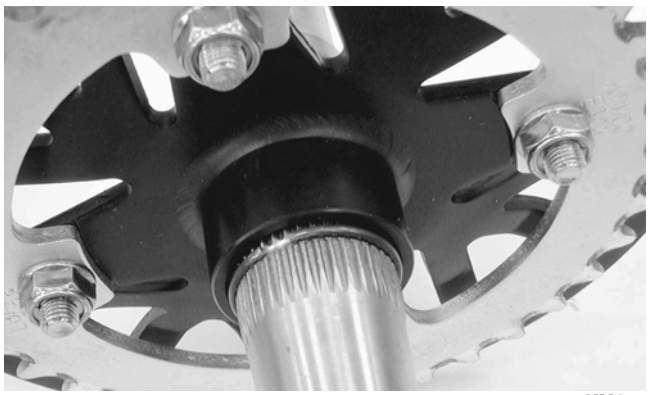
KM481

2. Install the brake caliper holder; then install the circlip and cap screw and finger-tighten only.

KM482

3. Slide the axle into the axle housing from the right side; then apply multipurpose grease to all splined areas of the axle.

4. Install the sprocket and sprocket hub on the axle and secure with the circlip; then install the drive chain.



KM477

5. On the left side, install the brake disc assembly and spacer; then install the brake caliper and secure with the two cap screws.

■ NOTE: To aid in tightening the axle nuts, engage the brake lever lock.

■ NOTE: It is necessary to calculate the torque value using the following formula due to the offset of the special tool used to tighten the axle nuts.

6. Coat the axle threads with red Loctite #271 and install one axle nut (left-hand threads); then using the torque wrench adapter, tighten the inner axle nut to specifications.

KM471

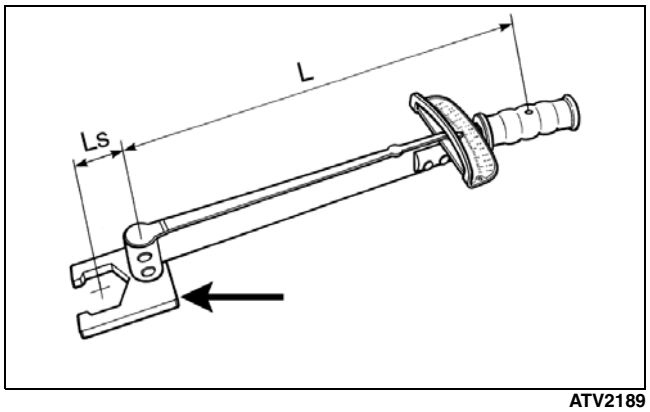
$$\frac{L \times Ts}{L + Ls} = T$$

T: Torque wrench reading to be calculated

Ts: Specified torque value (86 ft-lb)

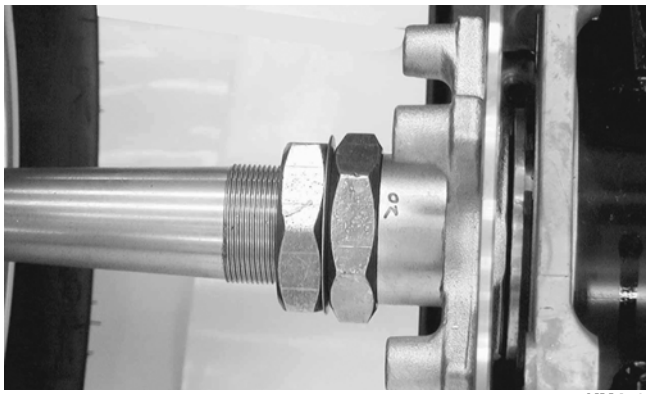
Ls: Tool offset length (center to center)

L: Length of torque wrench (handle pivot to head-center)



ATV2189

7. Install the washer; then install the outer axle nut and tighten to calculated specification.



KM470

8. Adjust the drive chain (see Section 2); then tighten the two cap screws.
9. Install the wheel hubs and tighten the rear wheel hub nuts to specifications; then install the cotter pins and hub caps.
10. Install the rear wheels and tighten to specifications.

Rear Drive Axle
(Utility Model)

REMOVING

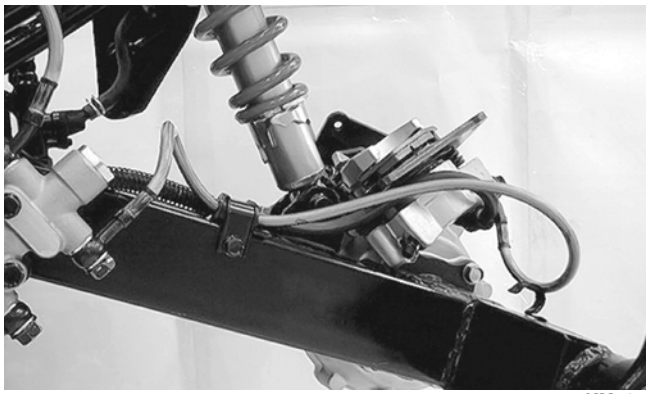
1. Secure the ATV on a support stand to elevate the rear wheels.

⚠ WARNING

Make sure the ATV is solidly supported on the support stand to avoid injury.

2. Compress the brake lever and engage the brake lever lock; then remove the rear wheels and hub caps.
3. Remove the cotter pins and rear hub nuts; then remove the hubs.
4. Disengage the brake lever lock; then remove the rear brake calipers and brake disc.

■ NOTE: Do not apply the brakes with the calipers removed. The brake pistons will be pushed out and brake fluid will be spilled.

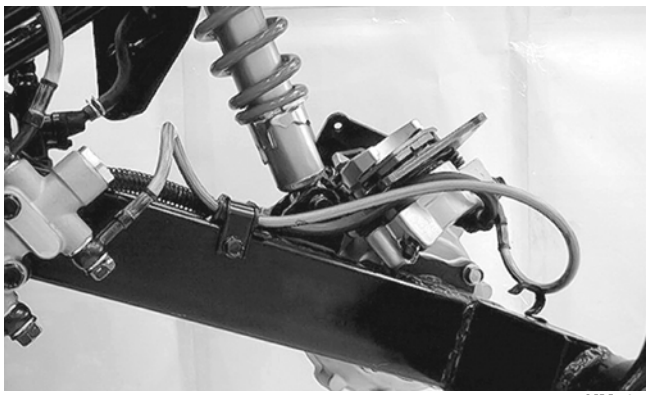


KM505

5. Remove the rear drive gear case; then drain the gear case.
6. Loosen the clamp securing the joint boot to the swing arm; then slip the boot off the swing arm.

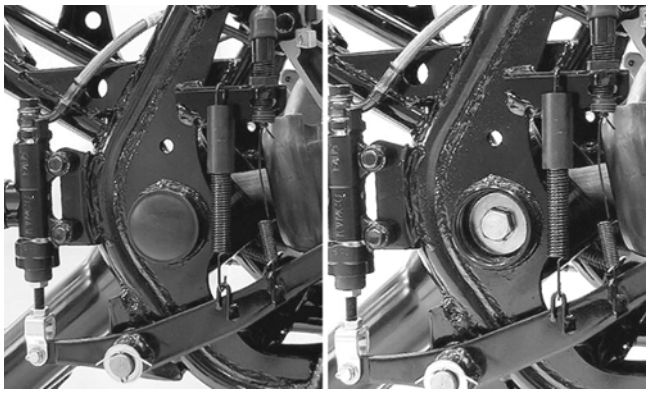
KM504

7. Remove the clamp securing the brakeline hose to the swing arm; then remove the lower rear shock absorber mounting nut and bolt.



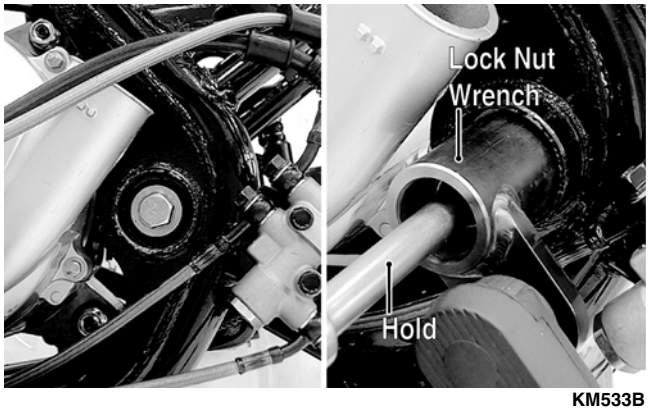
KM505

8. Remove the left and right pivot caps; then remove the right-side pivot bolt.



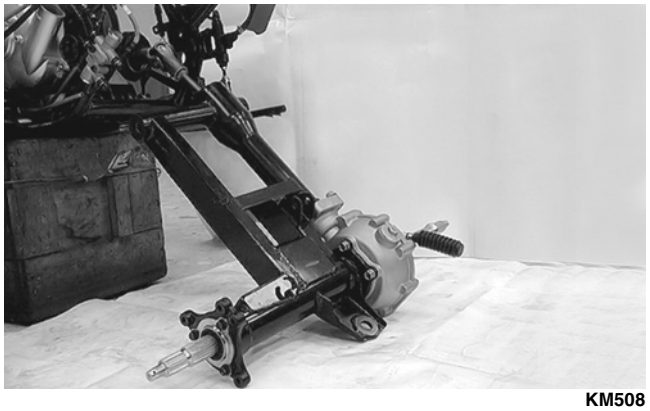
KM506

9. From the left side, remove the pivot lock nut using Pivot Lock Nut Wrench (p/n 0444-201); then remove the left pivot adjusting bolt.



KM533B

10. Remove the swing arm assembly. Account for the driveshaft spring.

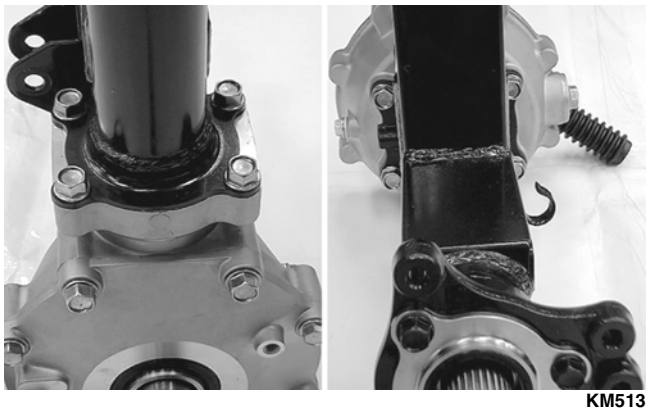


KM508

11. Disengage the universal joint from the transmission output shaft splines and set the driveshaft aside.

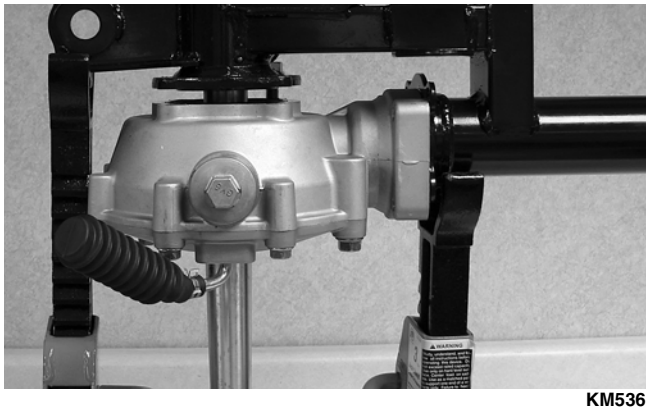
KM509

12. Remove the eight cap screws securing the swing arm to the final drive gear case.



KM513

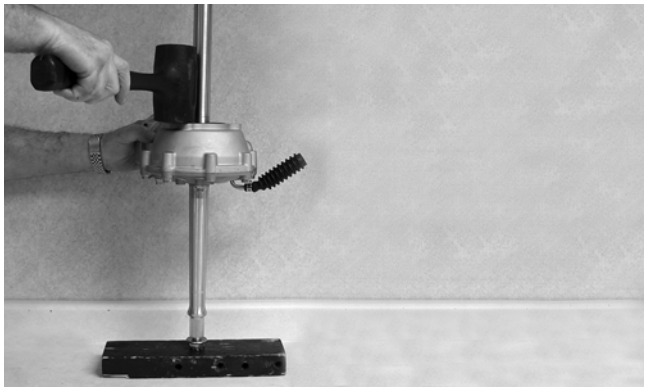
13. Support the swing arm from the right side; then using a rubber mallet, drive the axle shaft from the swing arm tube. Account for two O-rings.



KM536

KM537

14. Place the right end (shorter length) of the axle on a wood block; then using a rubber mallet, drive the gear case from the axle.



KM538

⚠ CAUTION

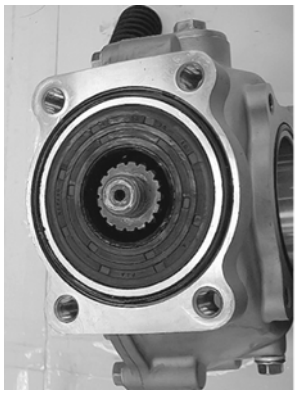
Support the gear case by hand or damage to the gear case could occur as it will fall free once it clears the splined portion of the axle.

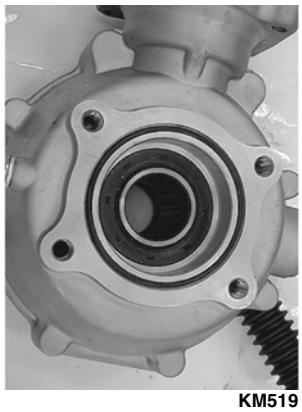
CLEANING AND INSPECTING

■ NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

1. Clean all parts with parts-cleaning solvent and dry with compressed air.

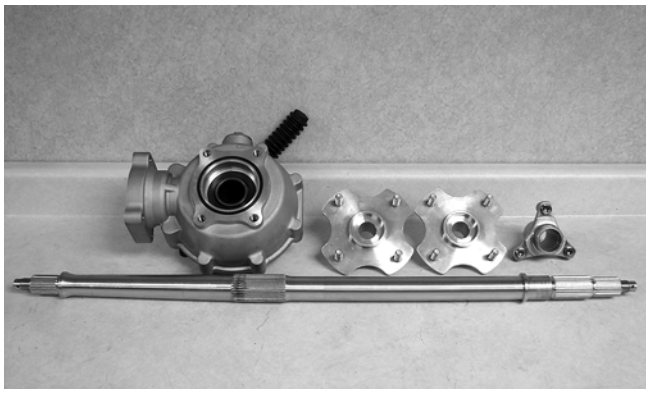
2. Inspect all seals for nicks, tears, or deterioration.





KM519

3. Inspect all splines and hubs for excessive wear, chips, cracks, or distortion.



KM539

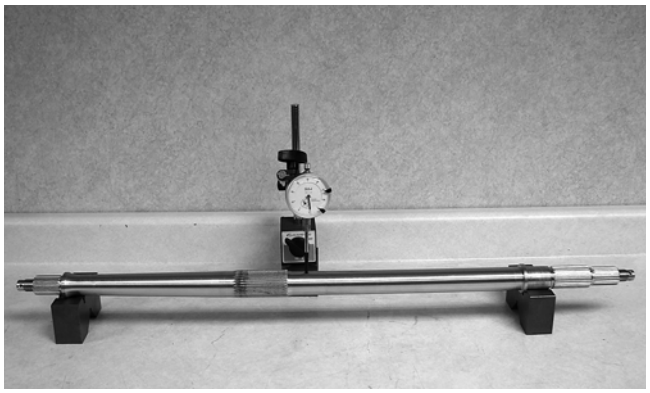
KM540

4. Check that all bearings turn freely and smoothly and are not worn, discolored, or missing dust seals.

5. Inspect brake components for leaks, excessive wear, or discoloration.

6. Check the axle shaft for runout using a dial indicator and suitable supports. Maximum runout is 3 mm (0.12 in.).

■ NOTE: Axle runout is equal to 1/2 the total dial indicator reading.



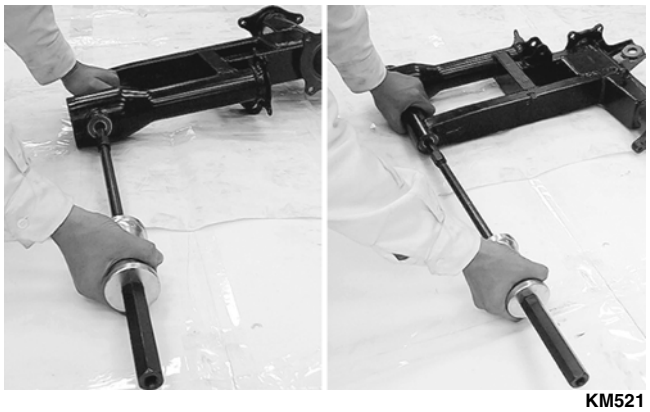
KM543

7. Check the final drive gear case assembly for smooth gear operation. If gears are noisy or if there is any catching or binding, the gear case assembly must be replaced.

REPLACING SWING ARM SEALS AND BEARINGS

To replace damaged or worn seals and bearings in the swing arm assembly, use the following procedure.

1. Remove the dust seals from the swing arm pivot; then using a slide hammer and bearing puller, remove the pivot bearings.

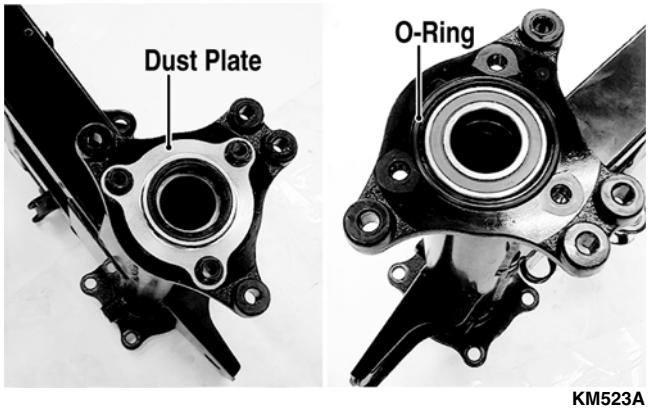


KM521

2. Drive in new pivot bearings until fully seated; then install new dust seals.

KM522

3. Remove the three cap screws, the dust plate, and one O-ring from the left axle housing on the swing arm; then from the right side, drive out the axle bearing.

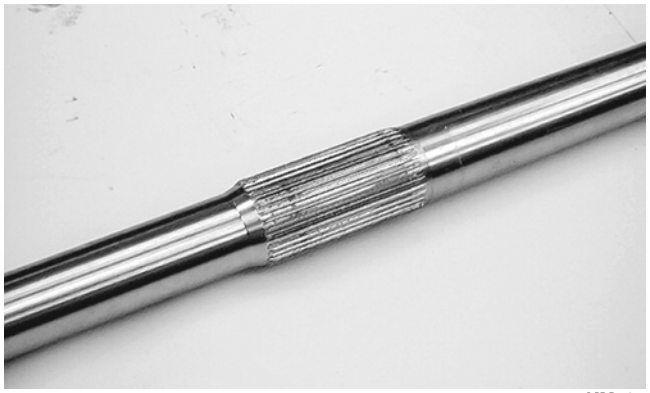


KM523A

4. Using a suitable bearing driver, install the new axle bearing into the axle housing; then install the O-ring and dust plate. Tighten the three cap screws securely.

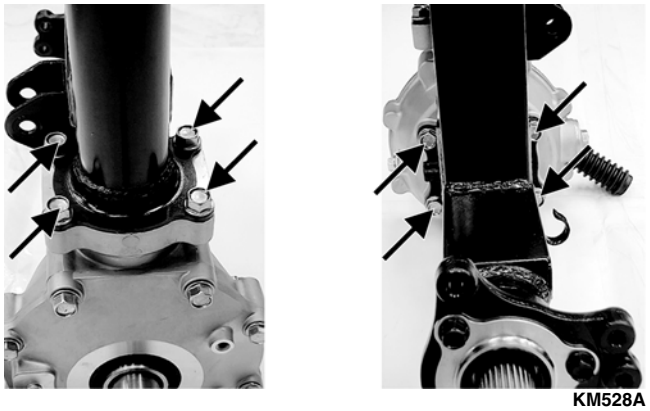
INSTALLING

1. Install new O-rings in the grooves of the gear case; then grease the center splines of the axle and install in the gear case from the left side.



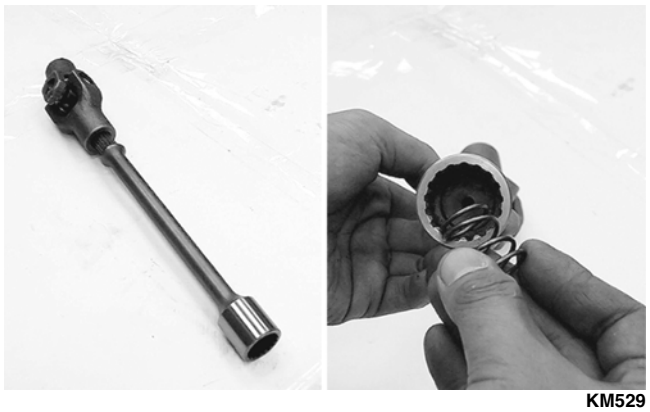
KM527

2. Install the rear axle and gear case into the right side of the swing arm; then secure the gear case to the swing arm assembly with the eight cap screws. Tighten to specifications.



KM528A

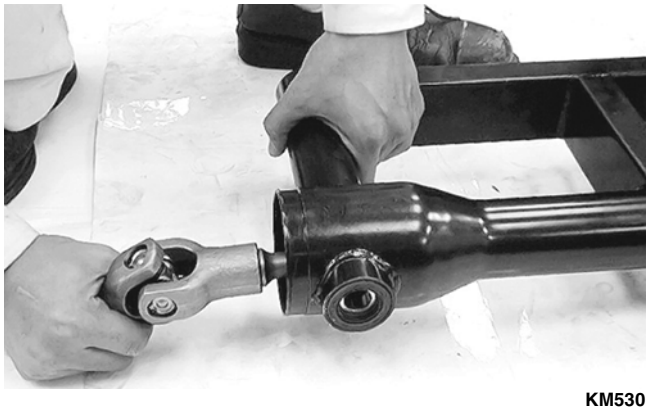
3. Apply grease to the universal joint splines and driveshaft splines; then install the driveshaft spring into the driveshaft.



KM529

■ **NOTE: Apply a liberal amount of grease to the driveshaft splines and the driveshaft spring. This will aid in keeping the spring in position while assembling.**

4. Insert the driveshaft assembly into the swing arm tube; then engage the driveshaft splines with the pinion shaft splines in the rear drive gear case.

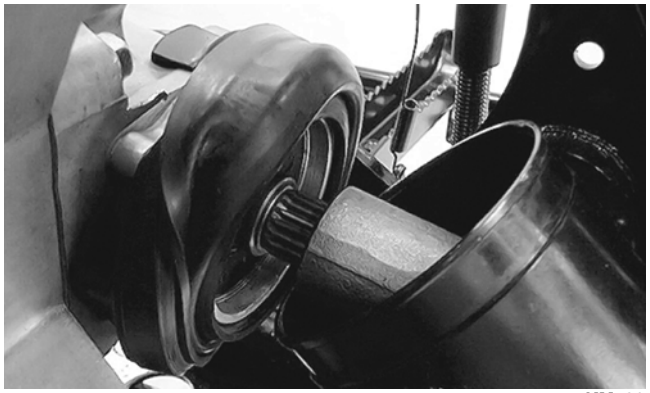


KM530

5. Pack approximately 3g (0.1 oz) of grease into each swing arm pivot bearing cavity; then apply grease to the lips of the dust seals.

KM531

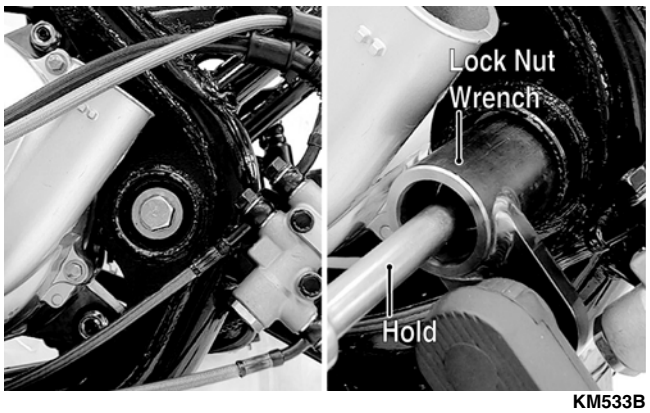
6. Align the swing arm assembly in the frame and engage the universal joint onto the splines of the secondary driven bevel gear shaft.



KM532

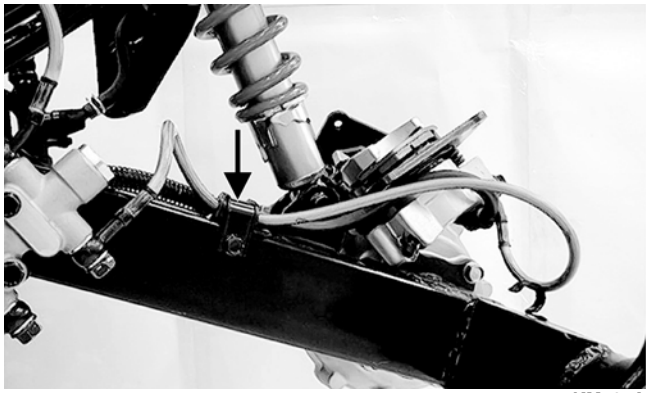
7. Install the right pivot bolt and left pivot adjusting bolt and tighten securely; then move the swing arm up and down to seat the bearings. Tighten the left and right pivot bolts to specifications.

8. Install the left pivot lock nut; then while holding the left pivot adjusting bolt, use Pivot Lock Nut Wrench (p/n 0444-201) to tighten the lock nut to specifications.



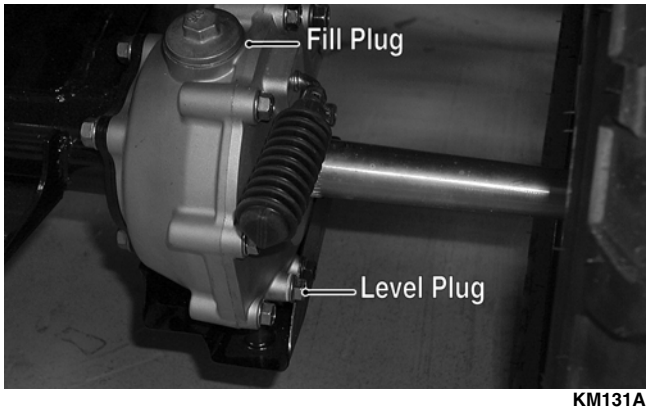
KM533B

9. Install the shock absorber using the existing hardware and tighten to specifications; then install the brakeline hose clamp on the swing arm and tighten securely.



KM505A

10. Tighten the final drive gear case drain plug to specifications; then remove the fill plug and level plug.

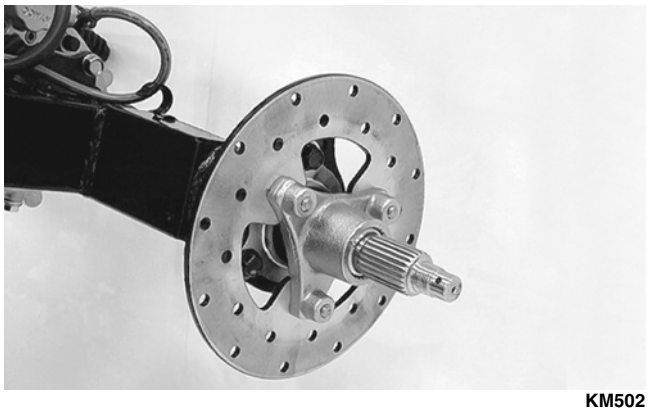


KM131A

11. Pour the recommended gear lubricant into the fill hole until lubricant is visible on the threads of the level hole; then install the level plug and the fill plug and tighten to specifications.

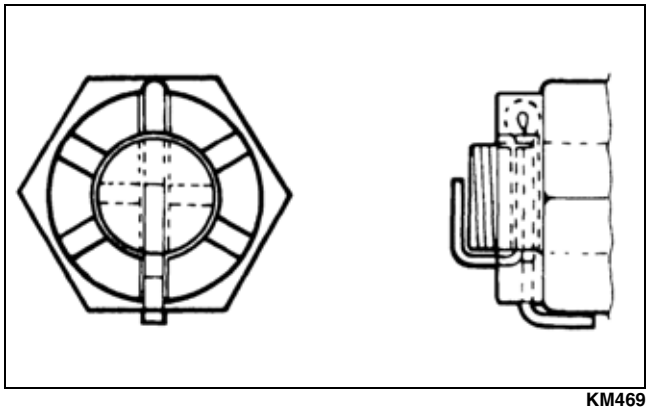
12. Install the rear drive gear case guard and tighten the cap screws securely.

13. Apply grease to the brake disc hub and wheel hubs; then install the disc and rear hubs.



KM502

14. Install the hub nuts and tighten to specifications; then install new cotter pins and bend as shown.



KM469

15. Install the rear brake calipers and tighten to specifications.

16. Install the rear hub caps; then install the rear wheels and tighten to specifications.

17. Remove the ATV from the support stand.

6

SECTION 7 - SUSPENSION

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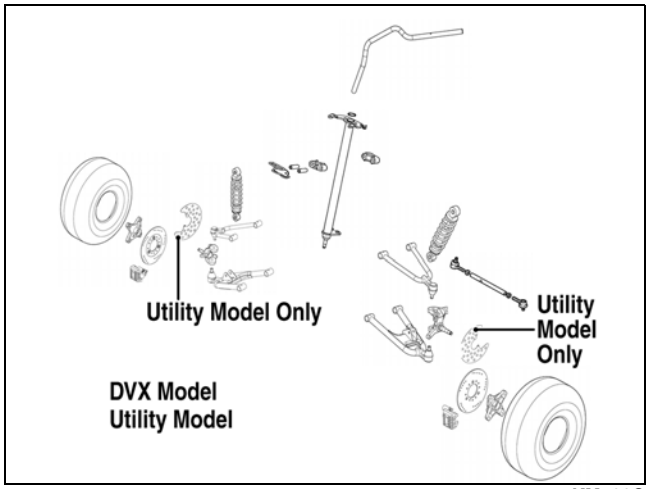
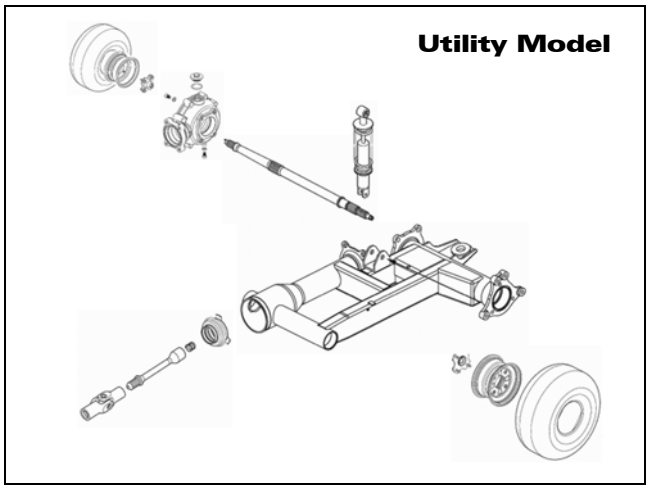
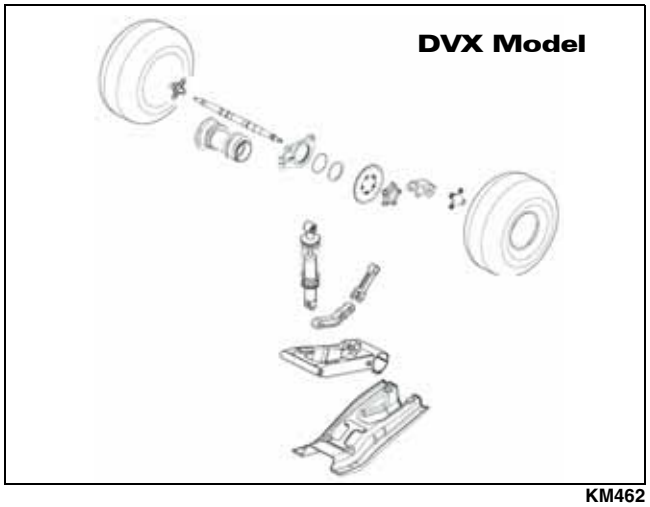
Front and Rear Suspension Assembly Schematics



KM598C



KM463



KM462

Front Shock Absorbers

■ **NOTE: Critical torque specifications are located in Section 10.**

REMOVING

1. Secure the ATV on a support stand to elevate the wheels and to release load on the suspension.

⚠ WARNING

Make sure the ATV is solidly supported on the support stand to avoid injury.

2. Remove the cap screws and nuts securing each shock absorber to the A-arm and frame.

KM564

CLEANING AND INSPECTING

■ **NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.**

1. Clean the shock absorbers in parts-cleaning solvent.
2. Inspect each shock rod for nicks, pits, bends, and oily residue.
3. Inspect the springs, spring retainers, shock rods, shock bodies, and eyelets for cracks, leaks, and bends.

Back to TOC Back to Section TOC Next

INSTALLING

1. Install each shock absorber to the frame and A-arm with cap screws and nuts. Tighten all nuts to specifications.

⚠ CAUTION

Do not tighten the nut beyond the recommended specification or the shock eyelet or mount WILL be damaged.

2. Remove the ATV from the support stand.

Rear Shock Absorber

■ NOTE: Critical torque specifications are located in Section 10.

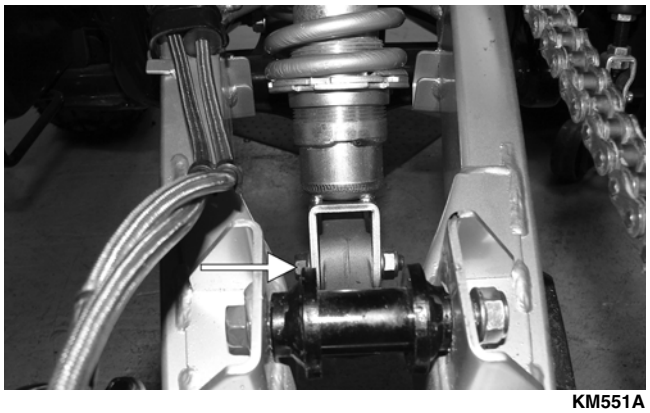
REMOVING

1. Secure the ATV on a support stand to elevate the wheels and to release load on the suspension.

⚠ WARNING

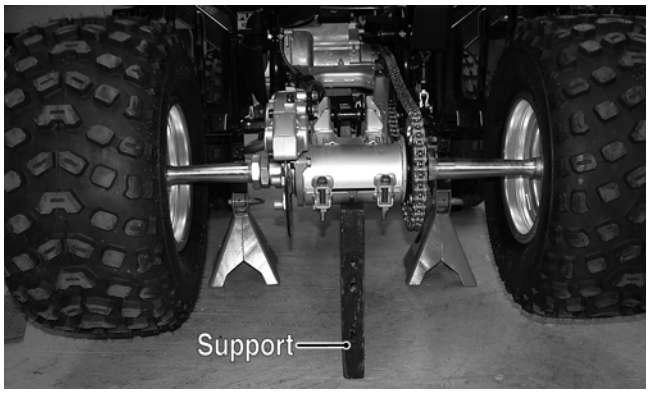
Make sure the ATV is solidly supported on the support stand to avoid injury.

2. Remove the rear shield plate from the swing arm; then remove the lower shock mounting nut and cap screw.



KM551A

■ NOTE: Support the swing arm with a block of wood or other support to allow removal of the cap screw.



KM555A

3. Remove the upper shock mounting nut and cap screw; then remove the shock absorber from the frame.

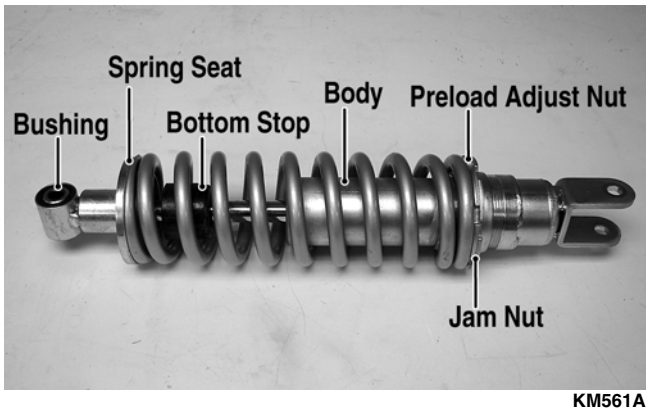
KM554

CLEANING AND INSPECTING

1. Clean the shock absorber in parts-cleaning solvent.

2. Inspect the shock absorber body, bottom stop, and rubber bushing for damage and leaking oil. If any defects are found, replace the shock absorber.

3. Inspect the spring, spring seat, and preload adjustment nuts and threads for damage or corrosion. If corrosion is present on the threads, clean with a fine wire brush and oil lightly.



KM561A

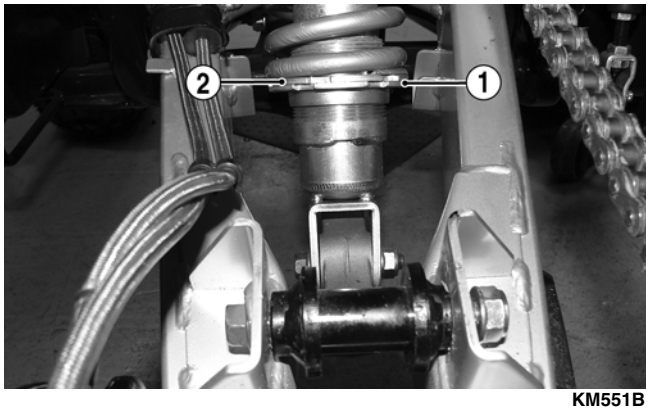
INSTALLING

1. Raise the swing-arm and place the shock absorber in position; then install the upper and lower cap screws and nuts.
2. Tighten the upper nut and the lower nut to specifications.
3. Install the rear swing arm skid plate and four cap screws. Tighten securely.

ADJUSTING SPRING PRELOAD

The rear spring preload is adjustable by changing the spring set length. Using the following procedure, adjust the spring.

1. Loosen the lock nut (1). Adjust the spring preload by turning the adjuster (2) clockwise to increase spring preload or counterclockwise to decrease spring preload.



KM551B

2. Tighten the lock nut securely.

Swing Arm

■ **NOTE: Critical torque specifications are located in Section 10.**

REMOVING AND DISASSEMBLING

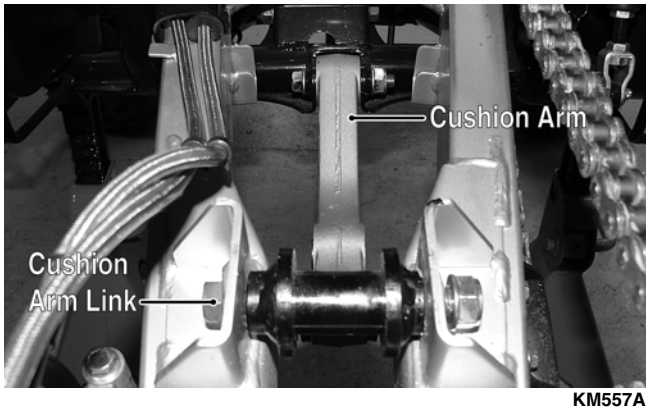
For the Utility model, see Rear Drive Axle in Section 6. For the DVX model, use the following procedure.

1. Secure the ATV on a support stand to elevate the wheels and to release load on the suspension.

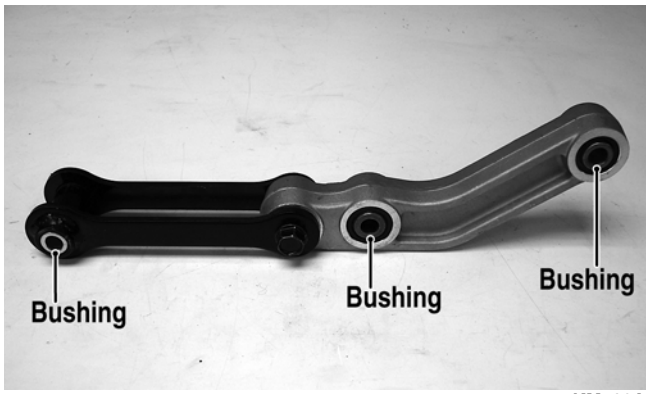
⚠ WARNING

Make sure the ATV is solidly supported on the support stand to avoid injury.

2. Remove the rear wheels; then remove the rear hub caps and hub nuts. Discard the cotter pins.
3. Remove the rear axle assembly (see Section 6); then remove the rear shock absorber.
4. Remove the cushion arm lock nut and cap screw; then remove the lock nut and cap screw securing the cushion arm link to the swing arm. Remove the cushion arm/link assembly. Account for three bushings.

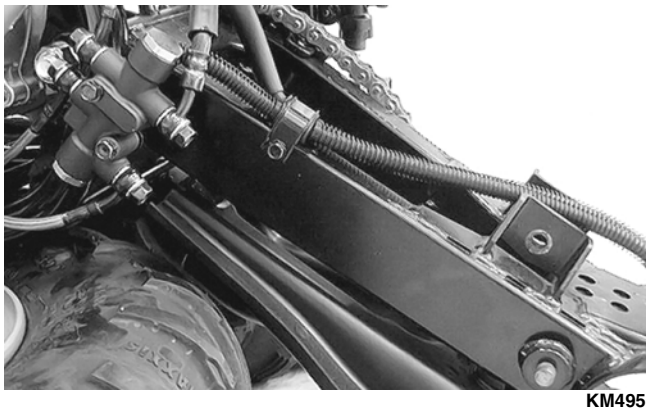


KM557A

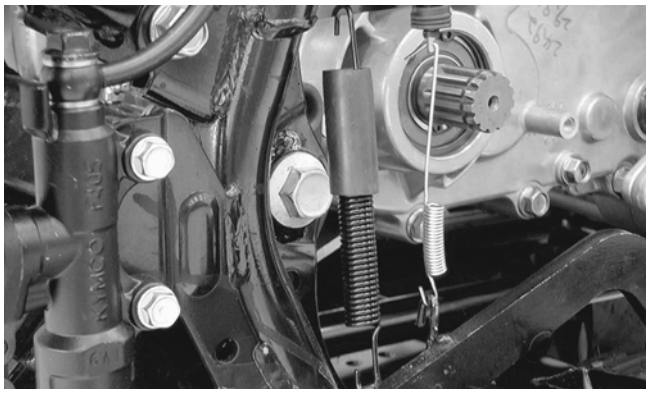


KM568A

5. Remove the axle housing (see Section 6).
6. Remove the brake hose guide clamp.


KM495

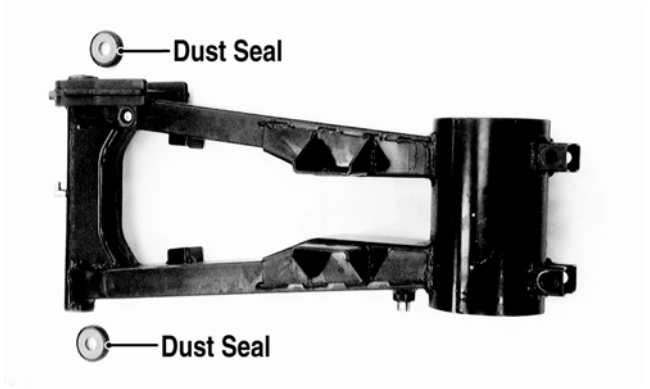
7. Remove the swing-arm pivot nut; then remove the swing-arm pivot flange bolt and remove the swing arm.



KM496

8. Remove the chain guide.

9. Remove the dust seals from the swing arm; then remove two bushings and the swing arm axle.



KM499A

KM500

10. Remove the lock nut and cap screw securing the cushion link to the cushion arm. Account for a bushing.

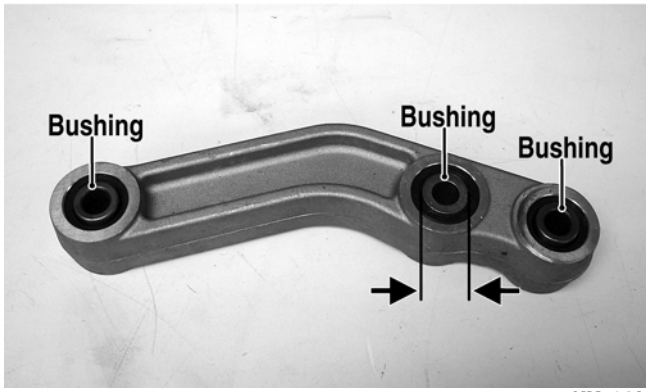
CLEANING AND INSPECTING

■ **NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.**

1. Inspect the dust seals, bushings, and pivot axle for wear or damage. If any defect is found, they must be replaced.

2. To inspect the swing arm and swing arm axle, place the swing arm axle and bushings in the swing arm; then using the flange bolt, rock the bushings and axle from side to side and up and down. If excessive play is noted, the bushings, axle, or swing arm must be replaced. Check for cracks or broken welds.

3. To inspect the cushion arm bushings, install the bushings in the cushion arm; then check for excessive play by rocking the bushing.

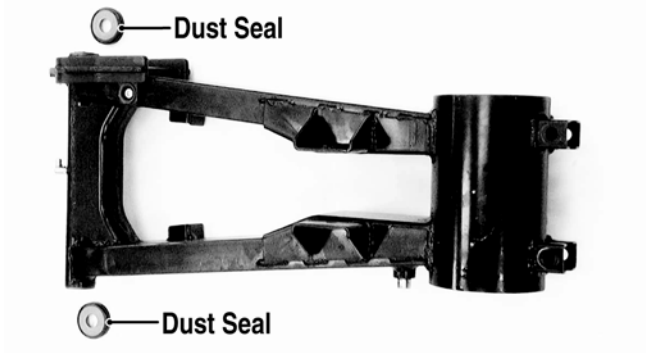


KM564A

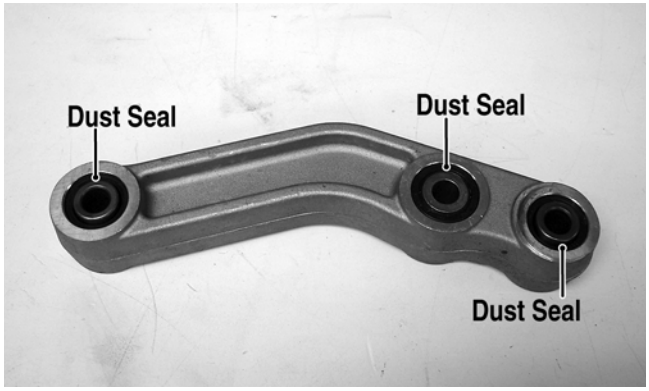
4. Inspect the needle bearings for missing rollers, rust or corrosion, or flat rollers. Check for a tight fit in boss. Replace the arm if bearings are loose.

KM565

5. Inspect all dust seals and replace if they are cracked, torn, dried out, or loose.

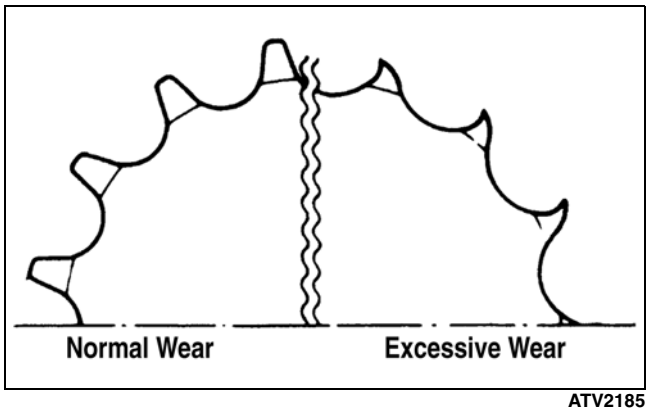


KM499A



KM564B

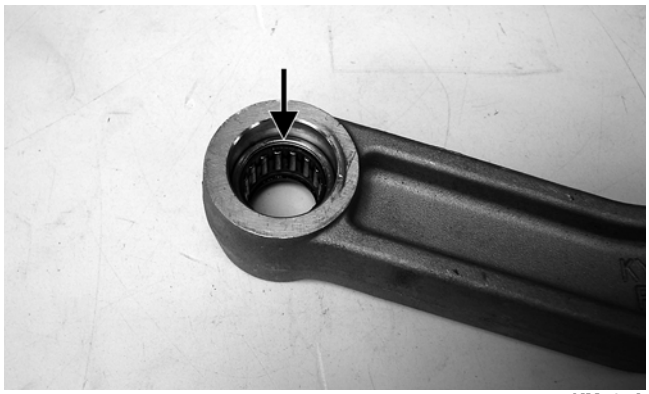
6. Inspect the drive chain and sprockets for excessive wear, chain stiffness, or rust/corrosion.



ATV2185

ASSEMBLING AND INSTALLING

1. Remove any nicks or burrs from the bearing bosses in the cushion arm with fine emory cloth; then using a suitable bearing installer, press new needle bearings into the end bosses of the cushion arm.



KM565A

2. If the bushing was removed from the middle boss of the cushion arm, press in a new bushing.

■ **NOTE: The bearings and bushing must be centered in the bearing boss so the dust seals can be properly installed.**

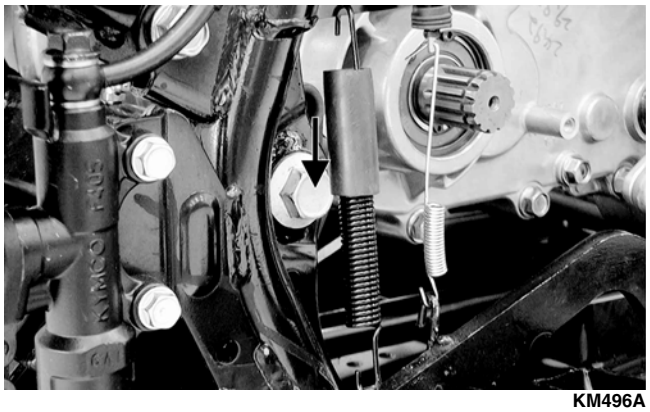
3. Using an appropriate seal driver, install the new dust seals in the cushion arm; then apply multi-purpose grease to the bearings, bushing, and dust seal lips.

4. Install the bushings in the cushion arm and cushion link; then connect the cushion link to the cushion arm with the flange cap screw and lock nut. Tighten to specifications.

KM568

5. Install the swing arm axle and bushings; then install the dust seals and lubricate the lips with grease.

6. Place the swing arm into position in the frame; then install the swing arm pivot cap screw and lock nut. Tighten to specifications.

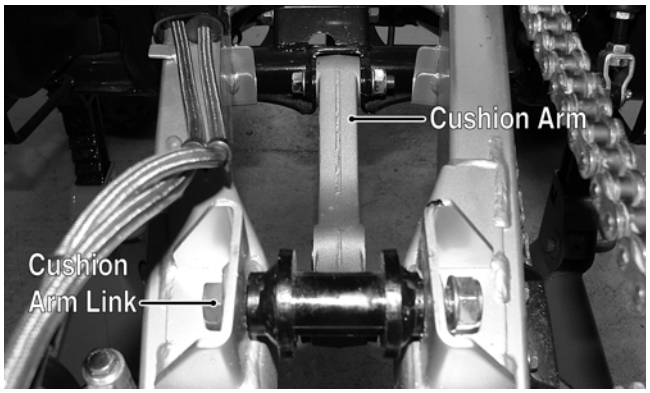


KM496A

7. Apply grease to the swing arm pivot through the grease fitting.

KM501

8. Place the cushion arm and cushion arm/link assembly into position and secure with the flange cap screws and new lock nuts. Tighten to specifications.



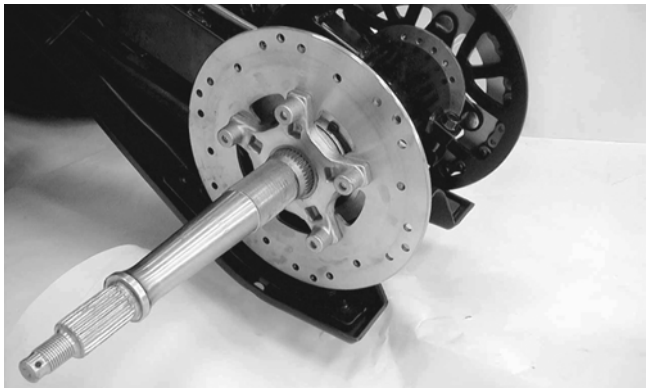
KM557A

9. Install the shock absorber and secure with the existing hardware. Tighten to specifications.

10. Install the axle housing, axle, and brake assembly (see Section 6).

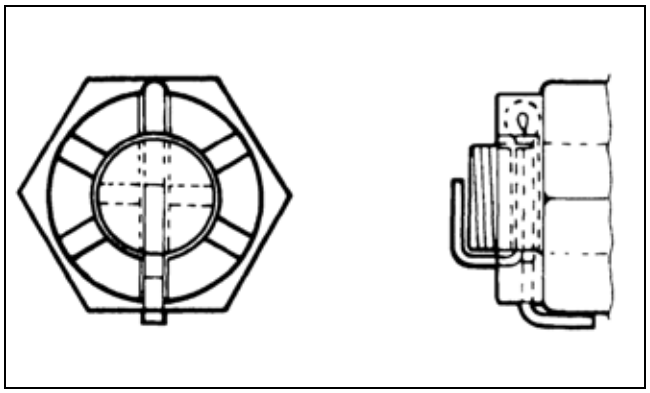
11. Install the drive chain and sprockets (see Section 6); then adjust the chain to specifications (see Section 2).

12. Apply grease to the axle splines; then install the hubs and hub nuts. Tighten to specifications.

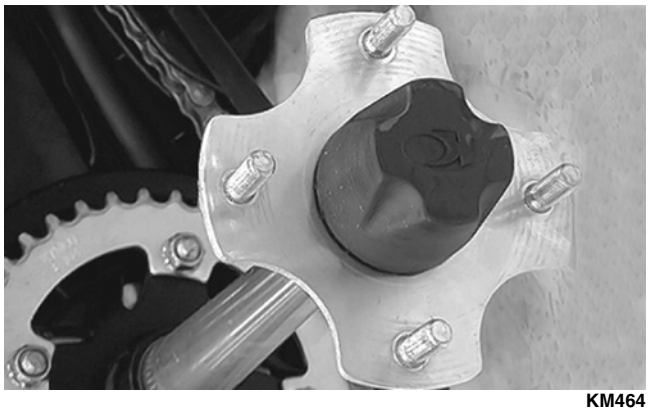


KM468

13. Install new cotter pins; then install the hub caps and rear wheels. Tighten the lug nuts to specifications.



KM469



KM464

14. Remove the ATV from the support stand.

Front A-Arms

■ **NOTE: Critical torque specifications are located in Section 10.**

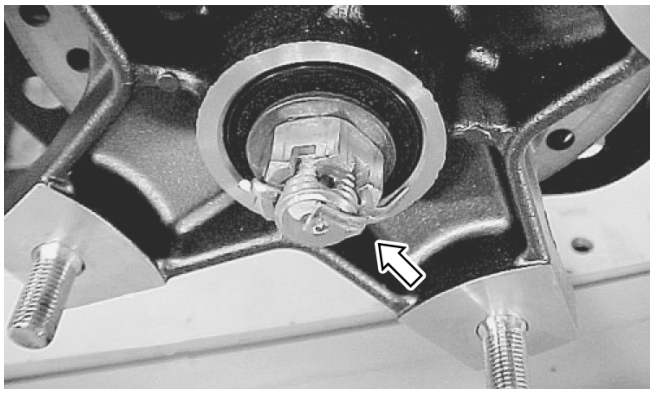
REMOVING

1. Secure the ATV on a support stand to elevate the front wheels; then remove a front wheel.

⚠ WARNING

Make sure the ATV is solidly supported on the support stand to avoid injury.

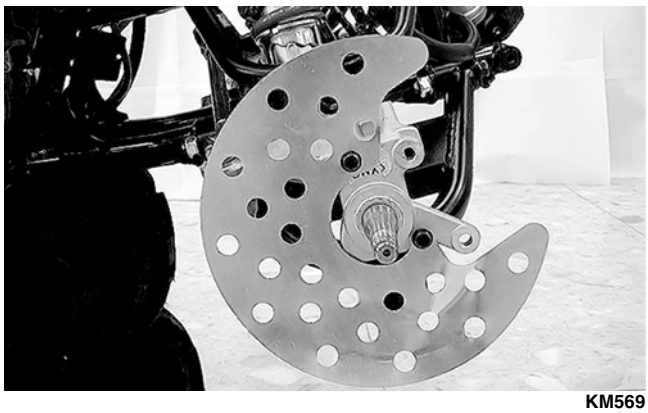
2. Remove the hub cap; then remove the cotter pin from the nut.



SP366

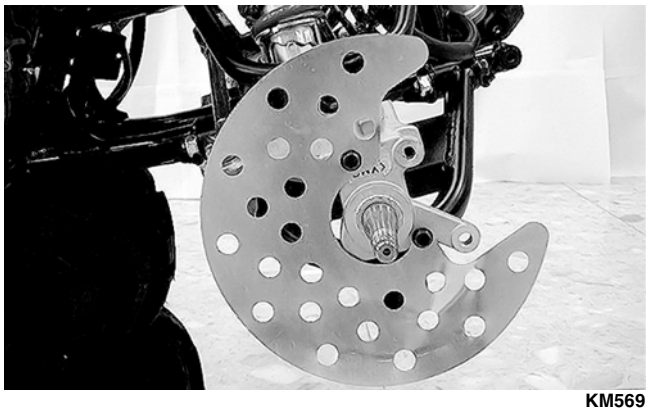
3. Remove the nut securing the hub.

4. Remove the cap screws securing the brake caliper; then remove the caliper and lay aside.



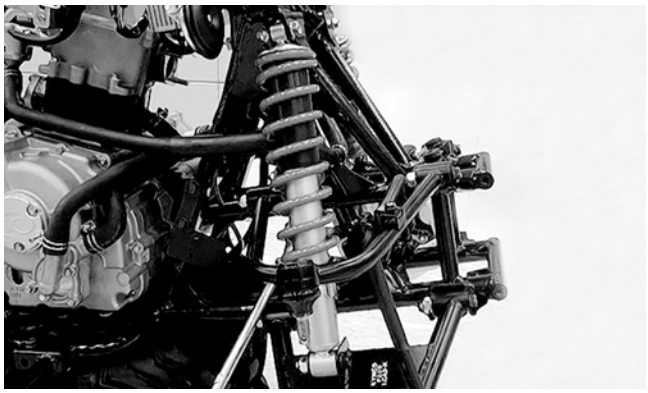
KM569

5. Remove the hub assembly; then on the Utility model, remove the disc cover.



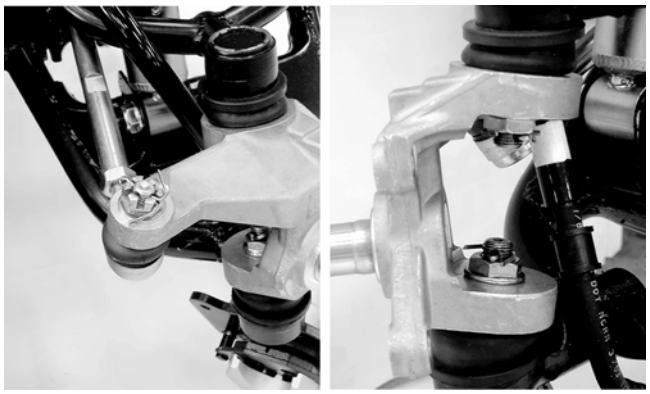
KM569

6. Remove the cotter pin and slotted nut securing the tie rod end to the knuckle; then remove the tie rod end from the knuckle.



KM573

7. Remove the brake hose clamp from the A-arm; then remove the cotter pins and slotted nuts securing the upper and lower ball joints.



KM570

8. Remove the shock absorber mounting cap screws; then remove the shock absorber assembly.

9. Using a ball joint remover, remove the ball joints from the knuckle; then remove the front bumper.

CLEANING AND INSPECTING

■ **NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary**

1. Clean the knuckle in parts-cleaning solvent; then dry with compressed air. If any damage or excessive wear is detected, the knuckle must be replaced.

2. Inspect the ball joint for boot damage or wear. Replace the A-arm if the ball joint is damaged or worn.

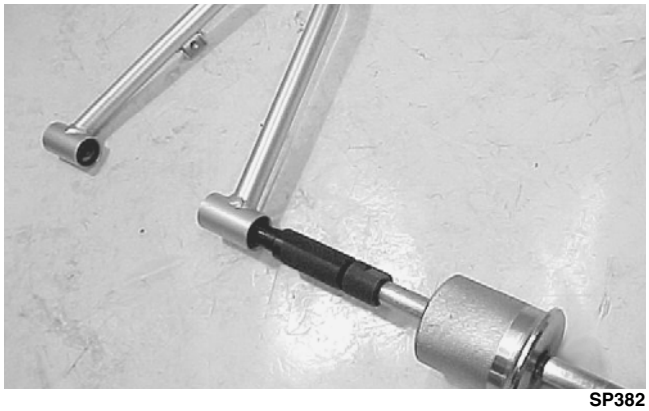
3. Inspect the arm for broken welds, cracks, or bends. Replace if damaged.

4. Remove the bushings and dust seals and inspect for damage to seal lips and spacers.

■ **NOTE: The pivots are equipped with roller bearings. The bearing rollers may fall out when the spacers are removed.**

5. Check the bearings for excessive wear and replace them if worn.

6. Using a suitable bearing remover, remove the pivot bearings; then clean all parts in parts-cleaning solvent.

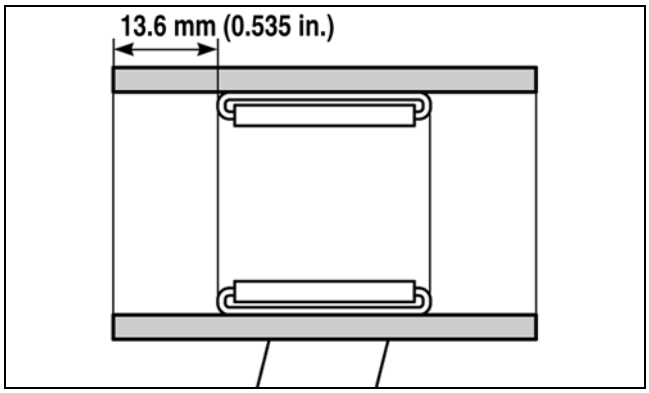


SP382

■ **NOTE: All bearings, bushings, and seals that are removed must be replaced with new ones.**

INSTALLING

1. Install the bearings in the upper arm pivot to a depth of 13.6 mm (0.535 in.) with a bearing installer and suitable spacer.

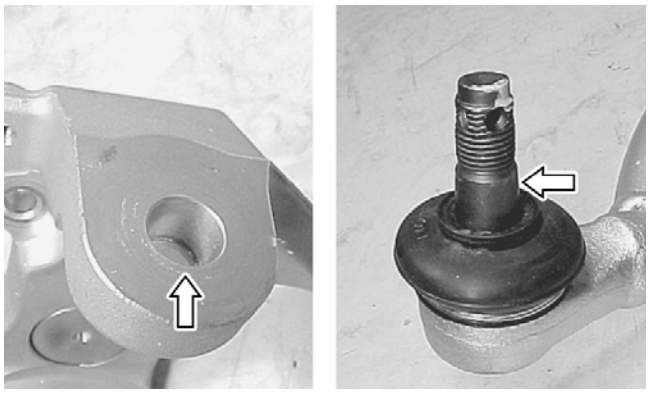


ATV2196A

2. Coat the spacers and the lips of the dust seals with multi-purpose grease; then install them in the upper pivot.

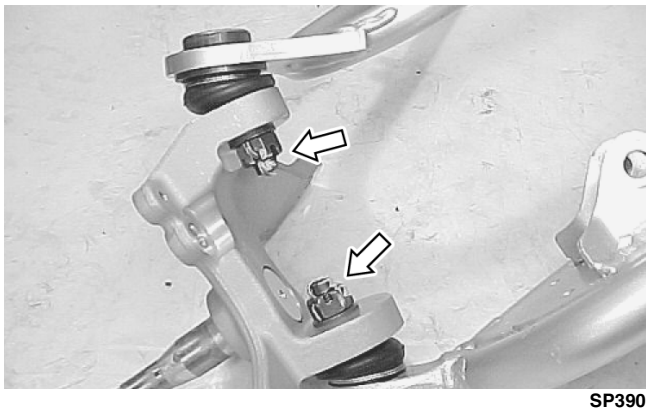
3. Repeat steps 1 and 2 for the lower A-arm.

4. Clean all grease from the ball joint tapers and the knuckle bores; then install the arms to the steering knuckle and tighten the ball joint nuts to specifications. Install new cotter pins.



SP388A

■ **NOTE: During assembly, new cotter pins should be installed**



SP390

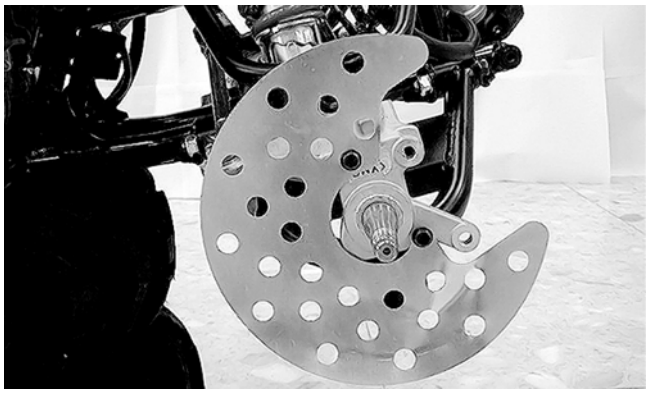
5. Install the arms to the frame with the pivot cap screws; then tighten the nuts to specifications.

KM579

6. Install the front bumper assembly; then install the front shock absorbers. Apply red Loctite #271 on the cap screw threads and tighten to specifications.

7. On the Utility model, apply red Loctite #271 to the mounting cap screws; then install the disc cover and tighten securely.

7



KM569

8. Connect the tie rod ends to the steering knuckle; then tighten the nut to specifications and install a new cotter pin.

■ **NOTE: During assembly, new cotter pins should be installed.**

KM581

Wheels and Tires

TIRE SIZE

⚠ WARNING

Use only Arctic Cat approved tires when replacing tires. Failure to do so could result in unstable ATV operation.

The ATV is equipped with low-pressure tubeless tires of the size and type listed (see Section 1). Do not under any circumstances substitute tires of a different type or size.

⚠ WARNING

Do not mix tire tread patterns. Use the same pattern type on front and rear. Failure to heed warning could cause poor handling qualities of the ATV and could cause excessive drive train damage not covered by warranty.

TIRE INFLATION PRESSURE

Tire inflation pressure should be as specified.

REMOVING

1. Secure the ATV on a support stand to elevate the wheels.

⚠ WARNING

Make sure the ATV is solidly supported on the support stand to avoid injury.

2. Remove the wheels.

■ **NOTE: Keep left-side and right-side wheels separated for installing them on their proper sides.**

SP054

CLEANING AND INSPECTING

■ **NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.**

1. Clean the wheels and hubs with parts-cleaning solvent.
2. Clean the tires with soap and water.
3. Inspect each wheel for cracks, dents, or bends.
4. Inspect each tire for cuts, wear, missing lugs, and leaks.

INSTALLING

1. Install each wheel on its hub.

SP054

■ **NOTE: Make sure each wheel is installed on its proper hub as noted in removing (the "rotation arrow" must indicate forward direction of rotation).**

AF612D

2. Tighten to specifications (see Section 10).

CHECKING/INFLATING

1. Using an air pressure gauge, measure the air pressure in each tire. Adjust the air pressure as necessary to meet the recommended inflation pressure.
2. Inspect the tires for damage, wear, or punctures.

⚠ WARNING

Do not operate the ATV if tire damage exists.

■ **NOTE: If repair is needed, follow the instructions found on the tire repair kit or remove the wheel and have it repaired professionally.**

■ **NOTE: Make sure all tires are the specified size and have identical tread pattern.**

3. Check the front wheel toe-in and toe-out and adjust as necessary (see Section 8).
4. Test drive the ATV on a dry, level surface and note any pulling to the left or right during acceleration, deceleration, and braking.

■ **NOTE: If pulling is noted, measure the circumference of the front and rear tires on the pulling side. Compare the measurements with the tires on the opposite side. If pulling is noted during braking only, check and adjust the brakes as necessary and recheck operation (see Section 2).**

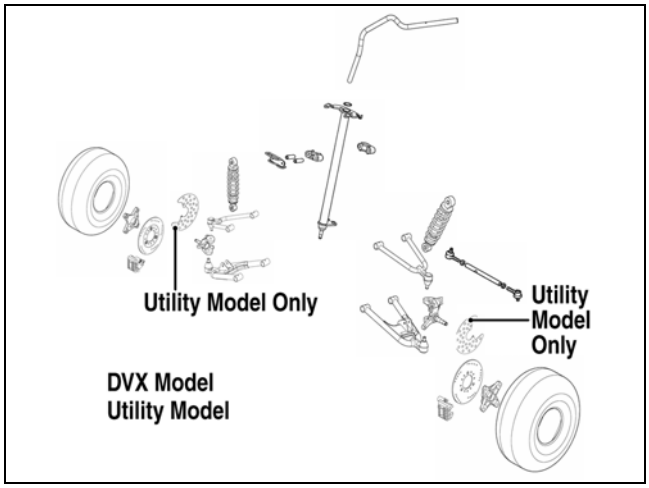
5. Increase the air pressure in the tires with the smallest circumference measurement until all tires are equal in circumference.
6. Repeat steps 4-5 as necessary to ensure proper handling.

SECTION 8 - STEERING/FRAME

TABLE OF CONTENTS

Steering Post/ Tie Rods

■ **NOTE: Critical torque specifications are located in Section 10.**

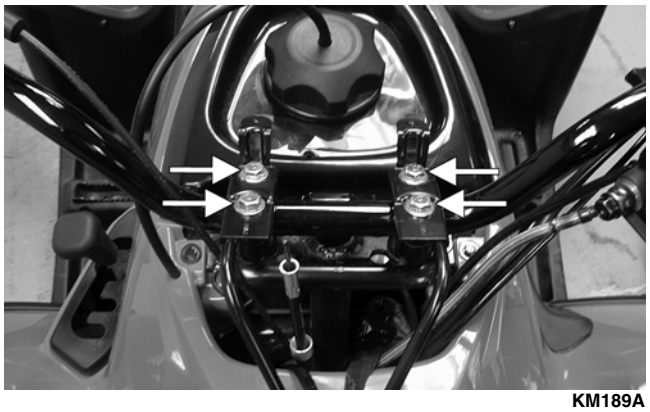


KM598C

REMOVING

1. On the Utility model, remove the front rack and front center panel (see Body in this section). On the DVX model, proceed to step 2.

2. Remove the steering post cover (DVX model) or the instrument pod (Utility model) (see Steering Post Cover/Instrument Pod in this section); then remove the cap screws securing the handlebar to the steering post. Account for two handlebar holders.



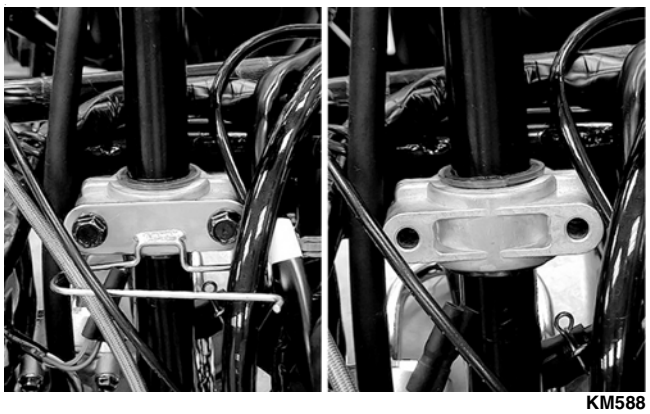
KM189A

3. Lift the handlebar out of the lower handlebar holders and lay the handlebar forward.

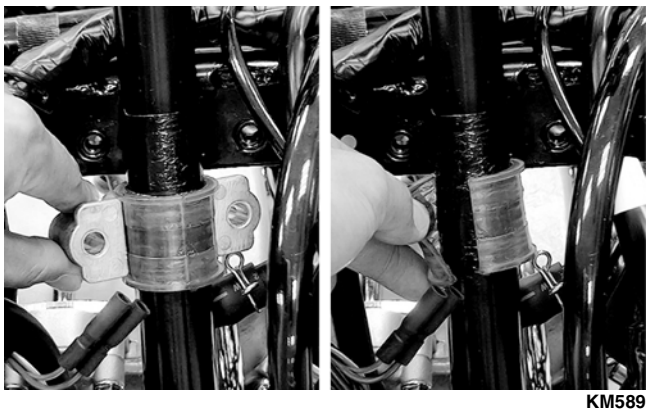
4. Remove the cotter pins and slotted nuts securing the tie rod ends to the steering post arm; then disconnect the tie rods from the arm.

KM590

5. Remove the cotter pin and slotted nut from the lower end of the steering post; then remove the upper steering shaft support block. Account for a cable guide, two steering support blocks, and the upper steering post bushing.



KM588



KM589

6. Remove the steering post from the ATV.

Back to TOC Back to Section TOC Next

CLEANING AND INSPECTING

■ **NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.**

1. Wash the tie rod ends in parts-cleaning solvent. Dry with compressed air. Inspect the pivot area for wear. Apply a low-temperature grease to the ends.

⚠ WARNING

Always wear safety glasses when using compressed air.

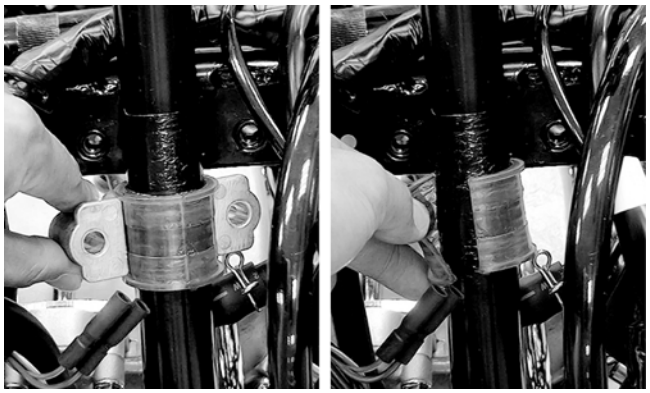
2. Inspect the tie rods for damaged threads or wear.
3. Inspect the tie rods for cracks or unusual bends.
4. Inspect all welded areas for cracks or deterioration.
5. Inspect the steering post and steering-post holders for cracks, bends, or wear.
6. Inspect the handlebar clamps for cracks or wear.
7. Inspect the handlebar for cracks, wear, or unusual bends.
8. Inspect the handlebar grips for damage or wear.
9. Inspect the lower steering post support bearing and seal for wear or cracks.

INSTALLING

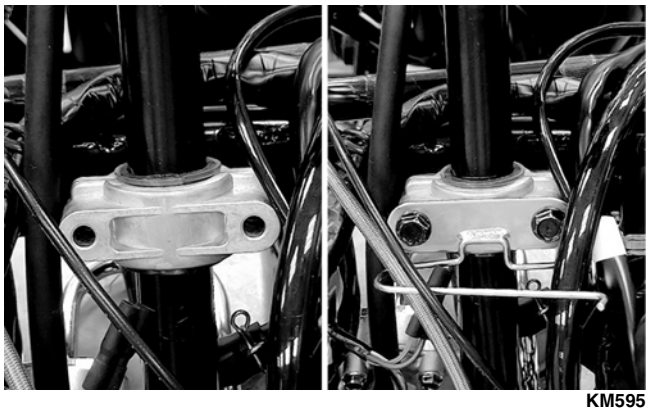
1. Apply a thin coat of grease to the lips of the lower steering post seals; then lower the steering post into position in the lower steering post bearings.

KM593

2. Apply a thin coat of grease to the upper steering post bushing; then secure the steering post with the support blocks and existing hardware. Tighten to specifications.

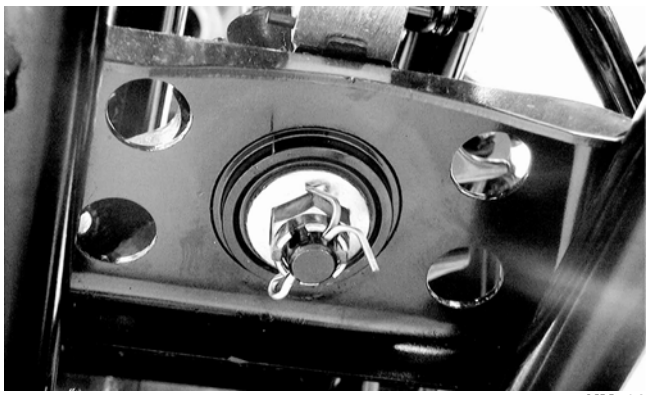


KM589



KM595

3. Install the slotted nut on the lower steering post and tighten to specifications; then install a new cotter pin.



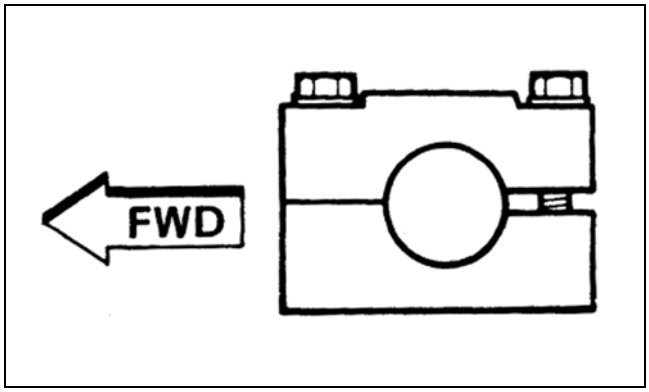
KM591

4. Place the inner tie rod ends into the steering post arm and tighten the slotted nuts to specifications; then install new cotter pins.

8

KM590

5. Install the handlebar and tighten the cap screws to specifications making sure to tighten the front cap screws first.



KM587

KM597

6. Install the instrument pod (Utility) or steering post cover (DVX).

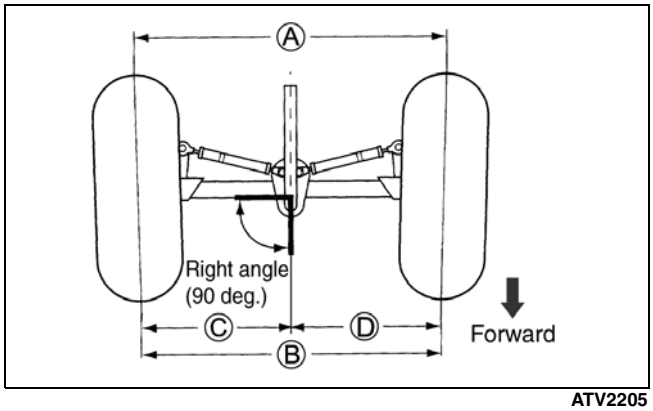
7. Install the center panel and front rack (Utility).

Measuring/Adjusting Toe-In/Toe-Out

1. With the ATV on a level surface, center the handlebar for straight ahead using a suitable means of measuring centering; then adjust tire pressure to specifications.

2. Support the front of the ATV with the wheels free to rotate; then center and secure the handlebar.

3. Measure the distance (A) and (B) between the front wheels; then subtract distance (B) from (A). Distance A - Distance B = Toe-In.



ATV2205

4. Adjust toe-in to 15 mm (0.60 in.); then measure distances (C) and (D). Distances (C) and (D) should be equal.

5. After all the adjustments are to specifications, tighten the tie-rod lock nuts to specifications (see Section 10).

■ **NOTE: Prior to locking the jam nuts, make sure the ball joints are at the center of their normal range of motion and at the correct angle.**

■ **NOTE: The front wheels do not have to be removed to adjust the tie rod. Also, care should be taken not to disturb the handlebar position.**

Body

REMOVING (DVX Model)

1. Remove the seat; then remove the battery hold-down strap, battery, and starter relay. Lay the relay aside without disconnecting the wiring.

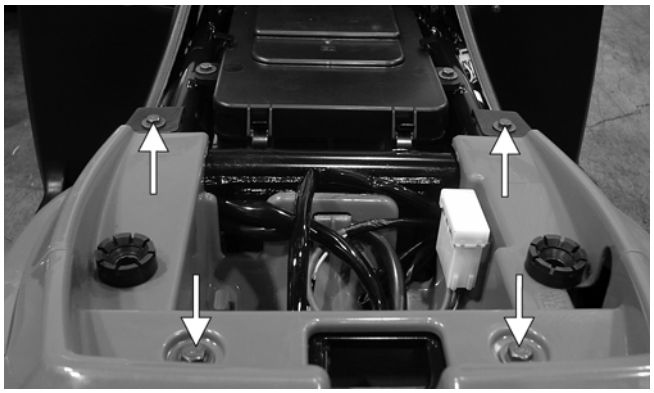
■ **NOTE: Always remove the negative battery cable first; then the positive cable.**

SP107

2. Remove the CDI, start-in-gear relay, and fuse block and lay aside without disconnecting the wires; then remove the shift knob.

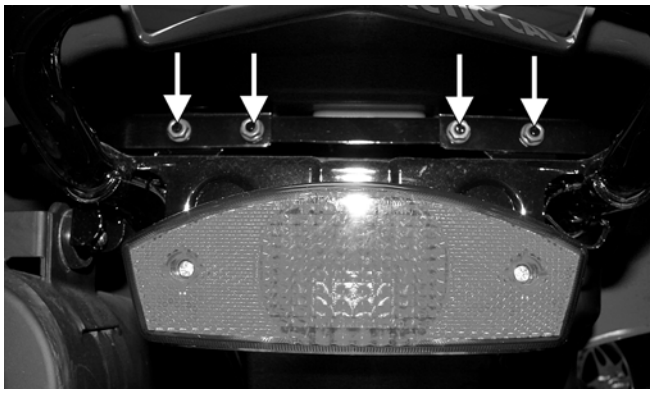
3. Remove the six cap screws securing the body to the top of the frame; then remove the cap screws from the bottom of the battery box.

KM782A

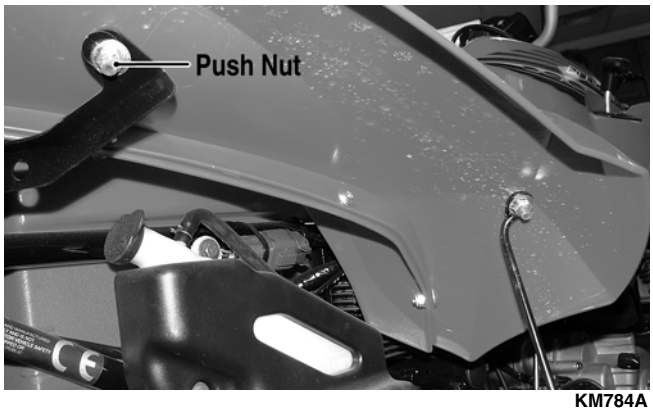


KM790A

4. Remove four flange nuts and cap screws securing the rear fender support; then remove the push nuts from the mounting studs at the front of the rear fenders.



KM785A



KM784A

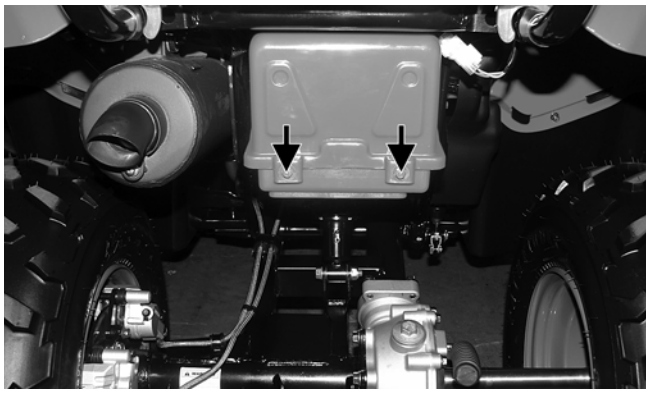
5. Remove the hardware securing the front fenders to the fender supports; then disconnect the headlight.

KM352A

6. Turn the handlebar to the left; then raise the body turning it to the right and lift clear of the handlebar.

REMOVING (Utility Model)

1. Remove the seat; then remove the battery box cover.

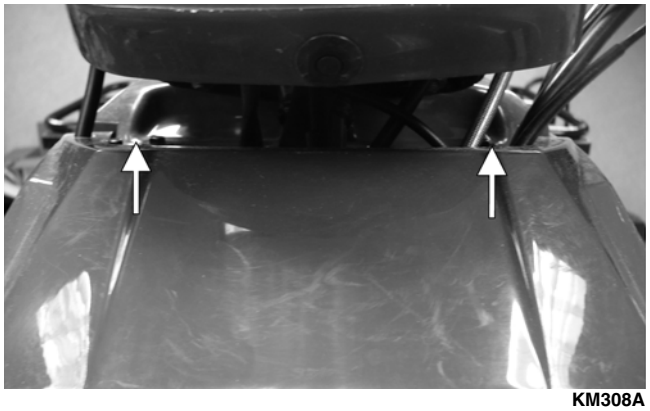


KM793A

2. Disconnect the negative battery cable first; then the positive cable.

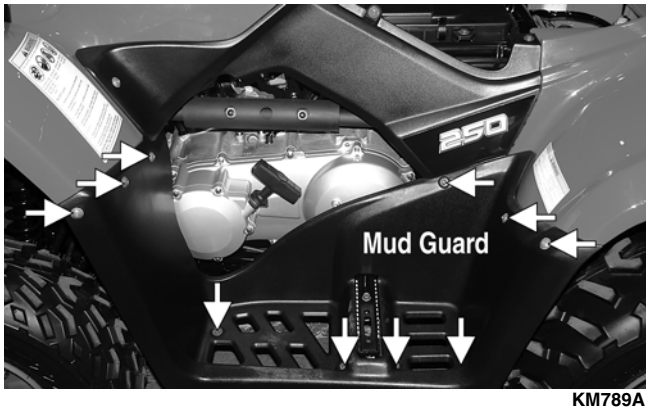
3. Remove the battery hold-down strap; then remove the battery.

4. Remove the front and rear racks; then remove the cap screws securing the front center panel and remove the panel.



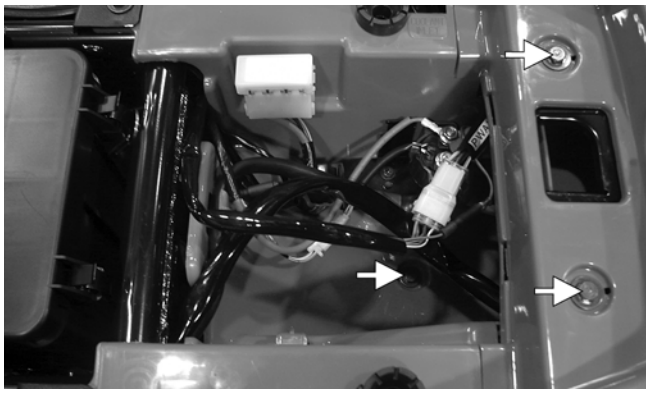
KM308A

5. Remove the cap screws and flange nuts securing the mud guards to the front and rear fenders; then remove the cap screws securing the mud guards to the front rests and remove the mud guards.



KM789A

6. Remove the side panels; then remove the cap screws and flange nuts securing the front and rear fenders to the frame and fender supports.



KM799B

7. Disconnect the left and right headlight connectors; then disconnect the taillight.

8. Remove the gas tank cover; then remove the shift knob and front and rear fenders.

KM797

CLEANING AND INSPECTING

■ **NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.**

1. Clean all body components with soap and water.

2. Inspect the body and fenders for cracks.

3. Inspect threaded areas of all mounting studs for stripping.

4. Inspect for missing decals.

INSTALLING (DVX Model)

1. Fit the body over the handlebar and rotate into normal mounting position.

2. Using the existing hardware, secure the front fenders to the fender supports; then connect the headlight.

3. Using the existing hardware, secure the rear fenders to the forward fender supports; then secure the rear fender to the frame with four cap screws and flange nuts. Tighten securely.

4. Install the six cap screws securing the body to the top of the frame. Tighten securely.

5. Install the fuse block, start-in-gear relay, and the CDI; then install the body mounting cap screw into the bottom of the battery box.

6. Install the battery and battery hold-down strap; then connect the positive battery cable and the negative battery cable.

■ **NOTE: Always install the positive cable first; then install the negative cable.**

7. Install the seat making sure it is latched securely.

INSTALLING (Utility Model)

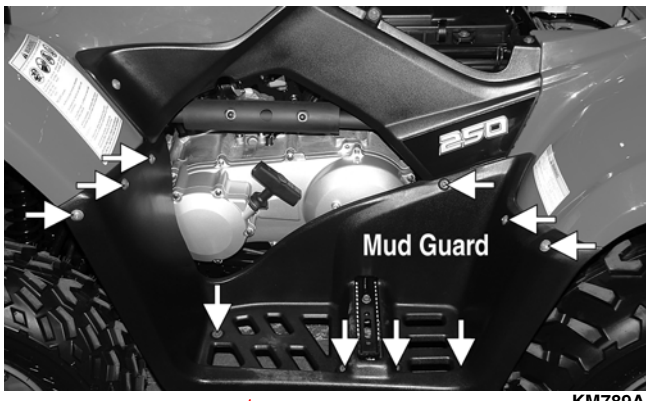
1. Place the front and rear fenders into position on the frame and secure with the existing hardware; then install the gas tank cover. Tighten all fasteners securely.

2. Connect the headlight and taillight connectors; then install the shift knob.

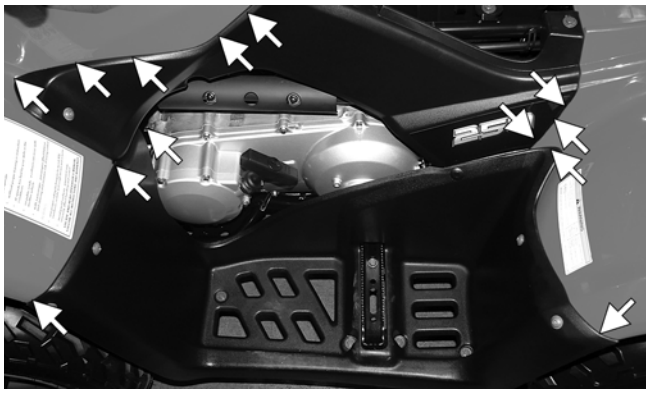
3. Making sure the locating tabs engage the appropriate slots in the fenders, install the side panels.

KM340A

4. Install the mud guards and secure to the fenders and foot rest supports with the existing hardware. Make sure all locating tabs are appropriately engaged with the fenders and side panels.



KM789A



KM788A

5. Install the front center cover; then install the front and rear racks. Tighten all fasteners securely.

6. Install the battery; then connect the positive battery cable, negative battery cable, and battery hold-down strap.

■ **NOTE: Always install the positive cable first; then install the negative cable.**

7. Install the battery cover; then install the seat making sure it locks securely in place.

Steering Post Cover/Instrument Pod

REMOVING (DVX Model)

1. Remove the two reinstallable rivets on the rear of the steering post cover; then lift up and push the assembly forward to remove.

2. Disconnect the wire connectors from the indicator lights and from the ignition switch.

REMOVING (Utility Model)

1. Remove the reinstallable rivet on the front of the instrument pod and the two cap screws on the rear; then lift the assembly off and disconnect the speedometer cable.

2. Remove the self-tapping screw securing the LCD gauge assembly to the instrument pod; then remove the LCD gauge.

■ **NOTE: The LCD gauge is not a serviceable component. If any functions are incorrect or indicator lights do not illuminate, the LCD gauge must be replaced.**

INSPECTING/SERVICING (DVX Model)

1. Remove the two self-tapping screws securing the indicator lamp assembly in the steering post cover.
2. Inspect the bulbs for blackening or burn out. Replace as required.
3. Inspect the indicator lamp holder for loose sockets, broken wires, or loose connections. Replace as required.

INSPECTING (Utility Model)

The LCD gauge is not a serviceable component. To inspect the LCD gauge, see Section 5.

INSTALLING (DVX Model)

1. Connect the indicator lamp connectors; then connect the main harness connector to the ignition switch.
2. Place the steering post cover onto the mounting bracket; then secure with the reinstallable rivets.

INSTALLING (Utility Model)

1. Connect the main harness connector to the LCD gauge; then connect the ignition harness to the ignition connectors.
2. Place the instrument pod onto the mounting bracket; then secure with the reinstallable rivet and two cap screws.

SECTION 9 - CONTROLS/INDICATORS

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Front Brake Lever/ Master Cylinder Assembly

■ **NOTE: Critical torque specifications are located in Section 10.**

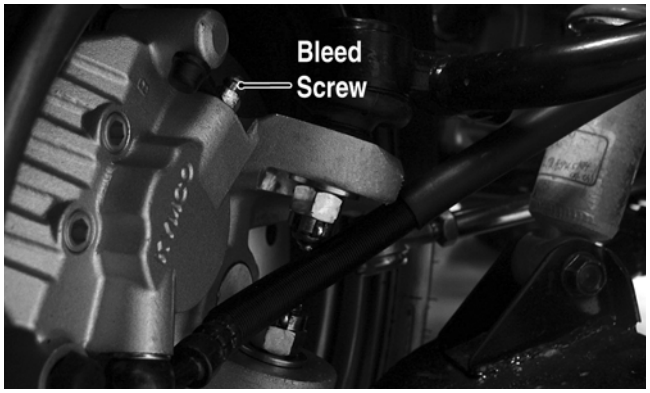
■ **NOTE: The master cylinder is a non-serviceable component; it must be replaced as an assembly.**

REMOVING

1. Connect a clear hose to the bleed screw on either front brake caliper; then open the bleed screw and pump the brake fluid into a suitable container. Close the bleed screw.

⚠ CAUTION

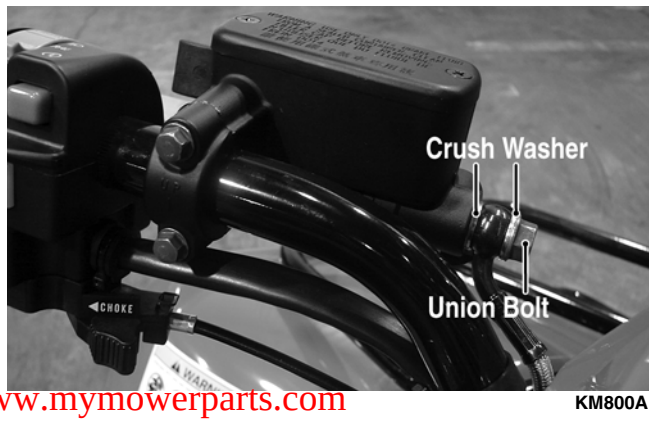
Brake fluid is highly corrosive. Do not spill brake fluid on any surface of the ATV.



KM116A

■ **NOTE: Do not reuse brake fluid. When exposed to air, brake fluid rapidly absorbs moisture.**

2. Remove the brakeline hose union bolt; then remove the cap screws securing the master cylinder assembly to the handlebar. Discard the crush washers from the union bolt.



KM800A

3. Remove the brake lever, brakelight switch, and brake lever lock.

INSPECTING

■ **NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.**

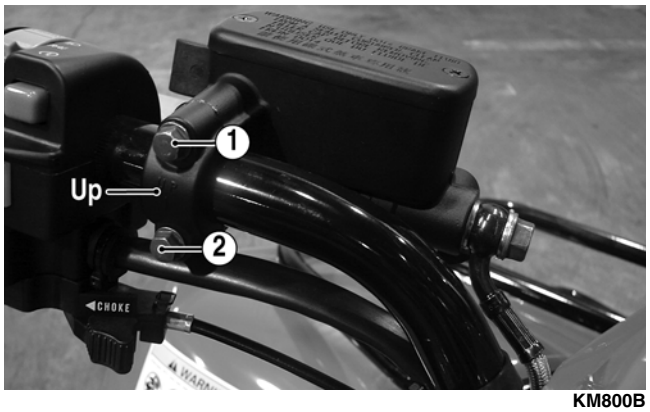
1. Inspect the pivot bolt securing the brake lever for wear.
2. Inspect the brake lever for elongation of the pivot hole.
3. Inspect the reservoir for cracks and leakage.
4. Inspect the brake hose for cracks and deterioration and the condition of the fittings (threaded and compression).
5. Inspect the brakelight switch for corrosion, cracks, missing or broken mounting tabs, or broken and frayed wiring.

■ **NOTE: If the brakelight switch is determined to be not serviceable, see Section 5.**

INSTALLING

■ **NOTE: Wash all master cylinder components in new brake fluid before assembling. Do not dry components.**

1. Install the brakelight switch on the master cylinder; then install the brake lever and brake lever lock.
2. Install the master cylinder assembly on the handlebar engaging the alignment stud in the hole in the handlebar; then secure with the master cylinder clamp and two cap screws. Make sure the UP arrow on the clamp is directed upward.



KM800B

3. Tighten the cap screw (1) to specifications; then tighten the cap screw (2) to specifications.

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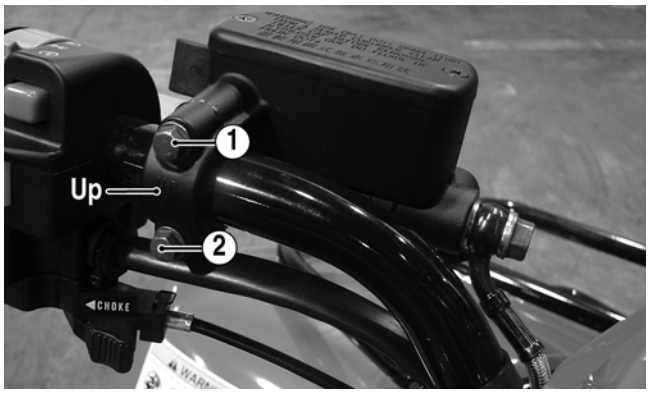
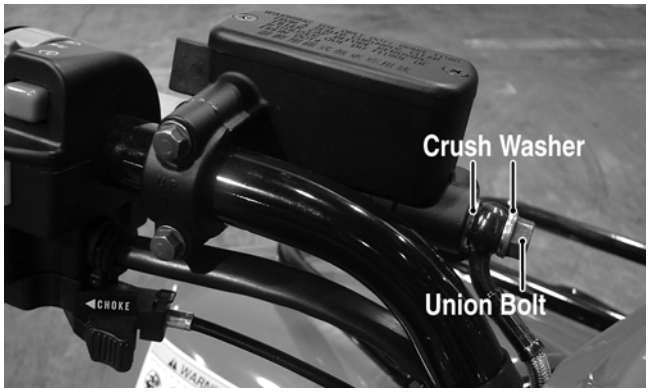


KM800B

4. Using new crush washers, secure the brakeline hose to the master cylinder with the brakeline hose union bolt. Tighten to specifications.



KM800A

5. Fill the master cylinder with DOT 4 brake fluid; then bleed the system (see Section 2).

Auxiliary Brake Pedal/Master Cylinder Assembly

■ **NOTE: Critical torque specifications are located in Section 10.**

■ **NOTE: The auxiliary brake master cylinder is a non-serviceable component; it must be replaced as an assembly.**

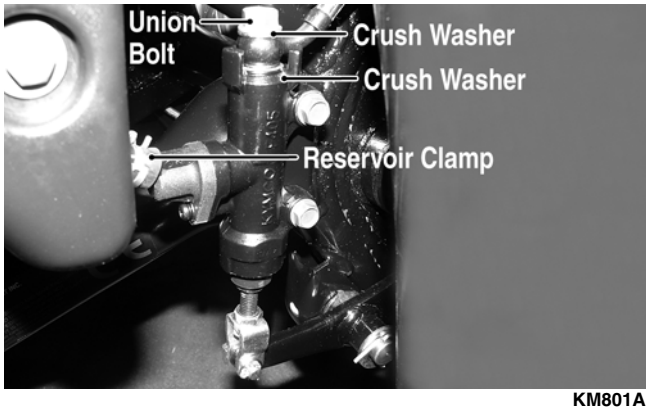
REMOVING

1. Connect a clear plastic hose to the appropriate bleed screw on the rear brake caliper; then loosen the bleed screw and pump the foot brake until the fluid is pumped into a suitable container.

⚠ CAUTION

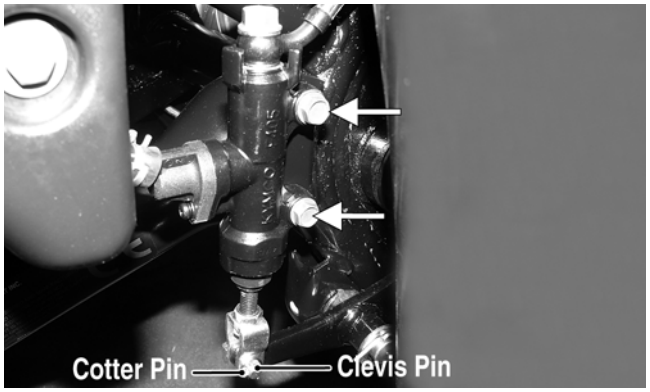
Brake fluid is highly corrosive. Do not spill brake fluid on any surface of the ATV.

2. Compress the reservoir clamp and remove the reservoir hose; then remove the union bolt. Account for and discard two crush washers.



KM801A

3. Remove the cotter pin from the clevis pin and remove the clevis pin; then remove the two cap screws securing the master cylinder to the frame and remove the master cylinder.



KM801B

4. Loosen the jam nut; then remove the clevis and adjuster nut.

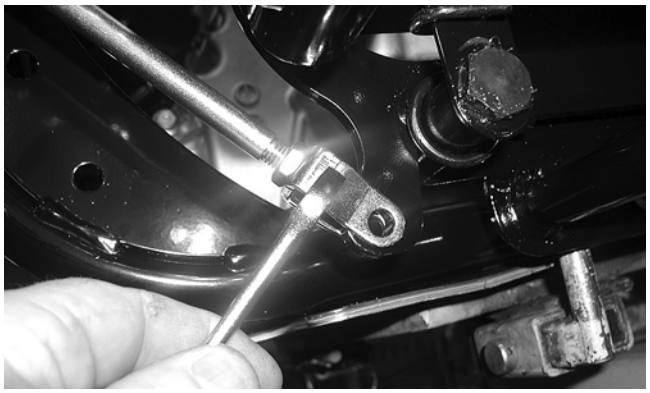
INSTALLING

1. Install the jam nut; then install the clevis and adjuster nut. Finger-tighten only at this time.

2. Secure the master cylinder to the frame with the two cap screws and tighten to specifications.

3. Using two new crush washers, connect the brakeline hose to the master cylinder with the union bolt; then making sure the spring clamp is seated securely, connect the reservoir hose to the master cylinder. Tighten the union bolt to specifications.

4. Making sure the brake pedal is fully released and against the stop, turn the clevis and adjuster nut until the hole in the clevis is aligned with the hole in the brake pedal lever; then tighten the jam nut securely.



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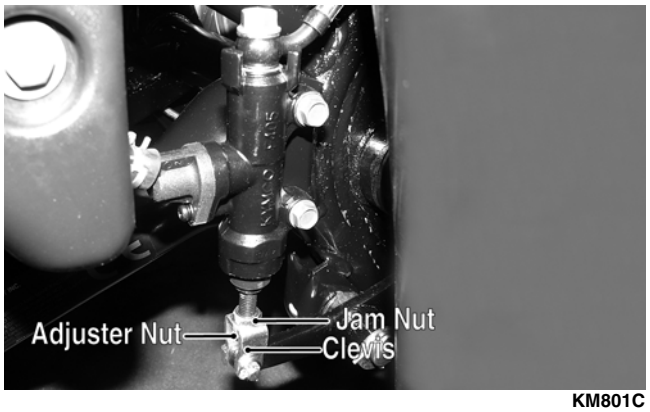


KM801C

5. Fill the master cylinder reservoir with DOT 4 brake fluid and bleed the system (see Section 2).

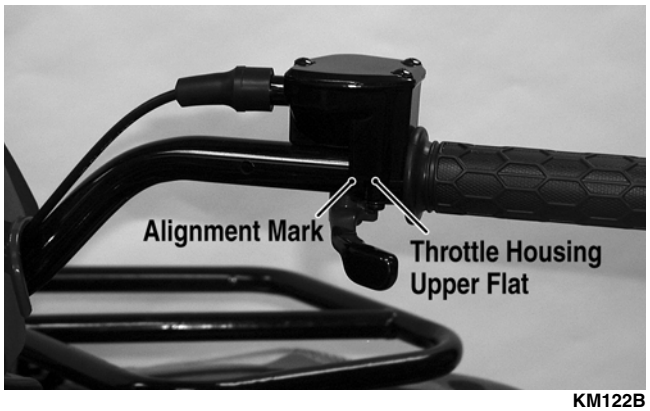
Throttle Control

REMOVING

1. Remove the boot from the throttle cable adjuster; then loosen the jam nut and turn the adjuster completely in to loosen the cable.
2. Remove the three machine screws securing the cover to the throttle control; then remove the cover and disengage the throttle cable from the throttle arm.
3. Turn the cable adjuster out of the throttle control housing; then remove the two machine screws securing the throttle control to the handlebar and remove the throttle control.

INSTALLING

1. Making sure the throttle housing upper flat aligns with the alignment mark on the handlebar, place the throttle control into position on the handlebar and secure with the two machine screws; then tighten the machine screws securely.



KM122B

2. Thread the throttle cable into the throttle housing and turn the adjuster completely in; then connect the throttle cable to the throttle arm.
3. Install the throttle housing cover; then adjust the throttle cable (see Section 2).

SECTION 10 - AIDS FOR MAINTENANCE

10

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Torque Specifications
(Utility Model)

DRIVE TRAIN COMPONENTS			
Part	Part Bolted To	Torque kg-m	Torque ft-lb
Engine Mounting Bolt	Frame	4.0	29.0
Engine Mounting Bracket Cap Screw	Frame	2.2	16.0
Rear Axle Housing	Swing Arm Tube	5.5	40.0
Hub Nut (Front)	Front/Spindle	6.9	50.0
Wheel Lug Nut	Hub	4.4	32.0
Hub Nut (Rear)	Axle	10.0	72.0
Rear Axle Nut*	Axle	10.0	72.0
EXHAUST COMPONENTS			
Exhaust Pipe	Engine	3.5	25.0
Muffler Mounting Bolt	Frame	3.5	25.0
ELECTRICAL COMPONENTS			
Starter Motor Lead Cable Nut	Starter	0.6	4.0
Starter Motor Mounting Bolt	Crankcase	1.2	9.0
STEERING COMPONENTS			
Handlebar Clamp Cap Screw	Steering Head	2.5	18.0
Steering Post Holder Cap Screw	Frame	2.3	16.5
Steering Post Nut	Steering Post	6.9	50.0
Upper And Lower Ball Joint Nut	Steering Knuckle	3.0	22.0
Tie Rod End Nut	Steering Knuckle	2.1	15.0
Tie Rod Lock Nut	Tie Rod	2.1	15.0
BRAKE COMPONENTS			
Brake Hose Union Bolt	Master Cylinder/ Caliper	3.5	25.0
Brake Bleed Screw	Caliper	0.6	4.0
Brake Caliper Mounting Cap Screw	Steering Knuckle/ Swing Arm	3.5	25.0
Master Cylinder (Front)	Handlebar	1.8	13.0
Brake Caliper Holder Pin (Front/Rear)	Brake Caliper	1.8	13.0
Brake Caliper Slide Pin (Front/Rear)	Brake Caliper	3.5	25.0
Front Brake Line Nut	Brake Line/ Junction Block	3.5	25.0
Brake Caliper (Rear)	Swing Arm Housing	3.5	25.0
Brake Pad Mounting Pin	Caliper	1.8	13.0

SUSPENSION COMPONENTS (Front)			
Part	Part Bolted To	Torque kg-m	Torque ft-lb
A-Arm Pivot Nut	Frame	4.4	32.0
Front Shock Absorber Mounting Nut* (Upper/Lower)	Frame	4.0	29.0
SUSPENSION COMPONENTS (Rear)			
Left Pivot Bolt	Swing Arm	0.5	3.5
Right Pivot Bolt	Swing Arm	11.3	82.0
Left Pivot Lock Nut	Left Pivot Bolt	11.3	82.0
Rear Shock Absorber Mounting Nut (Upper/Lower)	Frame/Swing Arm	4.0	29.0
Axle Housing Cap Screw	Final Drive Gear Case	5.5	40.0
ENGINE/TRANSMISSION			
Spark Plug	Cylinder Head	1.8	13.0
Cylinder Head	Cylinder	1.0	7.0
Cylinder Nut	Crankcase	1.0	7.0
Camshaft Holder	Cylinder Head	2.5	18.0
Bevel Drive Gear	Driveshaft	10.0	72.0
Magneto Rotor/Flywheel	Crankshaft	12.0	87.0
Bevel Driven Gear	Output Shaft	10.0	72.0
Crankcase Cap Screw	Crankcase	1.1	8.0
Engine Oil Screen/Filter Cap	Crankcase	1.5	11.0
Shift Cam Stopper*	Left Case	2.8	20.0
Camshaft Chain Tensioner Adjuster	Cam Chain Tensioner	1.2	9.0
Camshaft Chain Tensioner Mount	Cylinder Head	1.2	9.0
Camshaft Chain Tension Spring Holder Plug	Cam Chain Tensioner	0.4	3.0
Timing Plug	Right Case	2.3	16.5

* w/Red Loctite #271

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Torque Specifications
(DVX Model)

DRIVE TRAIN COMPONENTS			
Part	Part Bolted To	Torque kg-m	Torque ft-lb
Engine Mounting Bolt	Frame	4.0	29.0
Engine Mounting Bracket Cap Screw	Frame	2.2	16.0
Rear Axle Housing	Swing Arm Tube	4.0	29.0
Hub Nut (Front)	Front/Spindle	6.9	50.0
Wheel Lug Nut	Hub	4.4	32.0
Hub Nut (Rear)	Axle	10.0	72.0
Rear Axle Nut*	Axle	10.0	72.0
EXHAUST COMPONENTS			
Exhaust Pipe	Engine	3.5	25.0
Muffler Mounting Bolt	Frame	3.5	25.0
ELECTRICAL COMPONENTS			
Starter Motor Lead Cable Nut	Starter	0.6	4.0
Starter Motor Mounting Bolt	Crankcase	1.2	9.0
STEERING COMPONENTS			
Handlebar Clamp Cap Screw	Steering Head	2.5	18.0
Steering Post Holder Cap Screw	Frame	2.3	16.5
Steering Post Nut	Steering Post	6.9	50.0
Upper And Lower Ball Joint Nut	Steering Knuckle	3.0	22.0
Tie Rod End Nut	Steering Knuckle	2.1	15.0
Tie Rod Lock Nut	Tie Rod	2.1	15.0
BRAKE COMPONENTS			
Brake Hose Union Bolt	Master Cylinder/ Caliper	3.5	25.0
Brake Bleed Screw	Caliper	0.6	4.0
Brake Caliper Mounting Cap Screw	Steering Knuckle/ Swing Arm	3.5	25.0
Master Cylinder (Front)	Handlebar	1.8	13.0
Brake Caliper Holder Pin (Front/Rear)	Brake Caliper	1.8	13.0
Brake Caliper Slide Pin (Front/Rear)	Brake Caliper	3.5	25.0
Front Brake Line Nut	Brake Line/ Junction Block	3.5	25.0
Brake Caliper (Rear)	Swing Arm Housing	3.5	25.0
Brake Pad Mounting Pin	Caliper	1.8	13.0

SUSPENSION COMPONENTS (Front)			
Part	Part Bolted To	Torque kg-m	Torque ft-lb
A-Arm Pivot Nut	Frame	4.4	32.0
Front Shock Absorber Mounting Nut* (Upper/Lower)	Frame	4.0	29.0
SUSPENSION COMPONENTS (Rear)			
Swing Arm Pivot Nut	Frame	6.9	50.0
Rear Shock Absorber Mounting Nut (Upper/Lower)	Frame/Swing Arm	4.0	29.0
Axle Housing Cap Screw	Swing Arm	4.0	29.0
ENGINE/TRANSMISSION			
Spark Plug	Cylinder Head	1.8	13.0
Cylinder Head	Cylinder	1.0	7.0
Cylinder Nut	Crankcase	1.0	7.0
Camshaft Holder	Cylinder Head	2.5	18.0
Magneto Rotor/Flywheel	Crankshaft	5.8	43.0
Crankcase Cap Screw	Crankcase	1.1	8.0
Engine Oil Screen/Filter Cap	Crankcase	1.5	11.0
Shift Cam Stopper*	Transmission Case	4.8	35.0
Camshaft Chain Tensioner Adjuster	Cam Chain Tensioner	1.2	9.0
Camshaft Chain Tensioner Mounting	Cylinder Head	1.2	9.0
Camshaft Chain Tension Spring Holder Plug	Cam Chain Tensioner	0.4	3.0
Timing Plug	Right Case	2.3	16.5

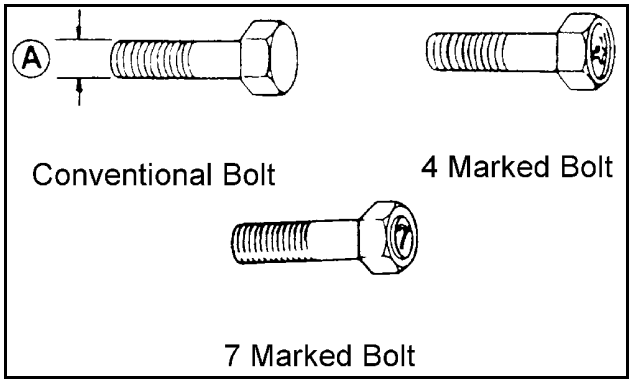
* w/Red Loctite #271

Torque Conversions

ft-lb	kg-m	ft-lb	kg-m	ft-lb	kg-m	ft-lb	kg-m	ft-lb	kg-m
1	0.1	21	2.9	41	5.7	61	8.4	81	11.2
2	0.3	22	3.0	42	5.8	62	8.6	82	11.3
3	0.4	23	3.2	43	5.8	63	8.7	83	11.5
4	0.6	24	3.3	44	6.1	64	8.9	84	11.6
5	0.7	25	3.5	45	6.2	65	9.0	85	11.8
6	0.8	26	3.6	46	6.4	66	9.1	86	11.9
7	1.0	27	3.7	47	6.5	67	9.3	87	12.0
8	1.1	28	3.9	48	6.6	68	9.4	88	12.2
9	1.2	29	4.0	49	6.8	69	9.5	89	12.3
10	1.4	30	4.2	50	6.9	70	9.7	90	12.5
11	1.5	31	4.3	51	7.1	71	9.8	91	12.6
12	1.7	32	4.4	52	7.2	72	10.0	92	12.8
13	1.8	33	4.6	53	7.3	73	10.1	93	12.9
14	1.9	34	4.7	54	7.5	74	10.2	94	13.0
15	2.1	35	4.8	55	7.6	75	10.4	95	13.1
16	2.2	36	5.0	56	7.7	76	10.5	96	13.3
17	2.4	37	5.1	57	7.9	77	10.7	97	13.4
18	2.5	38	5.3	58	8.0	78	10.8	98	13.6
19	2.6	39	5.4	59	8.2	79	10.9	99	13.7
20	2.8	40	5.5	60	8.3	80	11.1	100	13.8

Tightening Torque
(General Bolts)

Type of Bolt	Thread Diameter A (mm)	Tightening Torque	
		kg-m	ft-lb
(Conventional or 4 Marked Bolt)	5	0.2-0.4	1.5-3.0
	6	0.4-0.7	3.0-5.0
	8	1.0-1.6	7.0-11.5
	10	2.2-3.5	16.0-25.5
(7 Marked Bolt)	5	0.3-0.6	2.0-4.5
	6	0.8-1.2	6.0-8.5
	8	1.8-2.8	13.0-20.0
	10	4.0-6.0	29.0-43.5



SECTION 11 - TROUBLESHOOTING

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Engine

Problem: Engine will not start or is hard to start (Compression too low)	
Condition	**Remedy**
1. **Valve clearance** out of adjustment	1. Adjust clearance
2. **Valve guides** worn - seated poorly	2. Repair - replace guides
3. **Valves** mistimed	3. Adjust valve timing
4. **Piston rings** worn excessively	4. Replace rings
5. **Cylinder bore** worn	5. Replace cylinder
6. **Spark plug** seating poorly	6. Tighten plug
7. **Starter motor** cranks too slowly - does not turn	7. See Electrical in this section
Problem: Engine will not start or is hard to start (No spark)	
Condition	**Remedy**
1. **Spark plug** fouled	1. Clean - replace plug
2. **Spark plug** wet	2. Clean - dry plug
3. **Magneto** defective	3. Replace magneto
4. **CDI unit** defective	4. Replace CDI unit
5. **Ignition coil** defective	5. Replace ignition coil
6. **High-tension lead** open - shorted	6. Replace high tension lead
Problem: Engine will not start or is hard to start (No fuel reaching the carburetor)	
Condition	**Remedy**
1. **Gas tank vent hose** obstructed	1. Clean vent hose
2. **Carburetor inlet needle** defective	2. Replace needle
3. **Fuel hose** obstructed	3. Clean - replace hose
4. **Fuel screens** obstructed	4. Clean - replace inlet screen - valve screen
Problem: Engine stalls easily	
Condition	**Remedy**
1. **Spark plug** fouled	1. Clean plug
2. **Magneto** defective	2. Replace magneto
3. **CDI unit** defective	3. Replace CDI unit
4. **Carburetor jets** obstructed	4. Clean jets
5. **Valve clearance** out of adjustment	5. Adjust clearance
Problem: Engine noisy (Excessive valve chatter)	
Condition	**Remedy**
1. **Valve clearance** too large	1. Adjust clearance
2. **Valve spring(s)** weak - broken	2. Replace spring(s)
3. **Rocker arm** - **rocker arm shaft** worn	3. Replace arm - shaft
4. **Camshaft** worn	4. Replace camshaft
Problem: Engine noisy (Noise seems to come from piston)	
Condition	**Remedy**
1. **Piston - cylinder** worn	1. Replace - service piston - cylinder
2. **Combustion chamber carbon** buildup	2. Clean chamber
3. **Piston pin - piston pin bore** worn	3. Replace - service pin - bore
4. **Piston rings - ring groove(s)** worn	4. Replace rings - piston
Problem: Engine noisy (Noise seems to come from timing chain)	
Condition	**Remedy**
1. **Chain** stretched	1. Replace chain
2. **Sprockets** worn	2. Replace sprockets
3. **Tension adjuster** malfunctioning	3. Repair - replace adjuster

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Problem: Engine noisy (Noise seems to come from crankshaft)	
Condition	**Remedy**
1. **Bearing** worn - burned	1. Replace bearing
2. **Lower rod-end bearing** worn - burned	2. Replace bearing
3. **Connecting rod side clearance** too large	3. Replace thrust washer(s)
Problem: Engine noisy (Noise seems to come from transmission)	
Condition	**Remedy**
1. **Gears** worn - rubbing	1. Replace gears
2. **Splines** worn	2. Replace shaft(s)
3. **Primary gears** worn - rubbing	3. Replace gears
4. **Bearings** worn	4. Replace bearings
5. **Bushing** worn	5. Replace bushing
Problem: Engine noisy (Noise seems to come from secondary-transmission/right-side cover)	
Condition	**Remedy**
1. **Gears - shaft(s)** worn	1. Replace gears - shafts
2. **Bearing(s)/bushing(s)** damaged	2. Replace bearing(s)/bushing(s)
Problem: Engine noisy (Noise seems to come from secondary bevel gear and final driven shaft)	
Condition	**Remedy**
1. **Drive - driven bevel gears** damaged - worn	1. Replace gears
2. **Backlash** excessive	2. Adjust backlash
3. **Tooth contact** improper	3. Adjust contact
4. **Bearing** damaged	4. Replace bearing
5. **Gears** worn - rubbing	5. Replace gears
6. **Splines** worn	6. Replace shaft(s)
7. **Final driven shaft thrust clearance** too large	7. Replace thrust washer(s)
Problem: Centrifugal clutch slipping	
Condition	**Remedy**
1. **Clutch shoes** worn	1. Replace shoes
2. **Clutch housing** excessively worn	2. Replace clutch housing
3. **Drive belt** slipping - worn	3. Replace drive belt
Problem: Secondary-transmission will not shift or shift back	
Condition	**Remedy**
1. **Sliding dog** broken - worn	1. Replace dog
2. **Gearshift fork** broken - worn	2. Replace fork
3. **Hi/Low shift lever** out of adjustment	3. Adjust lever
4. **Gearshift cam** worn	4. Replace cam
5. **Cam stopper spring** weak	5. Replace spring
6. **Gearshift fork shaft** worn	6. Replace shaft
7. **Engine idle** too high	7. Adjust engine idle
8. **Shift linkage** out of adjustment	8. Adjust shift linkage
Problem: Engine idles poorly	
Condition	**Remedy**
1. **Valve clearance** out of adjustment	1. Adjust clearance
2. **Valve seating** poor	2. Replace - service seats - valves
3. **Valve guides** defective	3. Replace guides
4. **Rocker arms - arm shaft** worn	4. Replace arms - shafts
5. **Magneto** defective	5. Replace magneto
6. **CDI unit** defective	6. Replace CDI unit
7. **Spark plug** fouled - **gap** too wide	7. Adjust gap - replace plug
8. **Ignition coil** defective	8. Replace ignition coil
9. **Float** out of adjustment	9. Adjust float height
10. **Jets** obstructed	10. Clean jets
11. **Pilot screw setting** improper	11. Adjust pilot screw

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Problem: Engine runs poorly at high speed	
Condition	**Remedy**
1. **High RPM "cut out"** against RPM limiter	1. Shift into higher gear - decrease speed
2. **Valve springs** weak	2. Replace springs
3. **Valve timing** out of adjustment	3. Adjust timing
4. **Cams - rocker arms** worn	4. Replace cams - arms
5. **Spark plug gap** too narrow	5. Adjust gap
6. **Ignition coil** defective	6. Replace ignition oil
7. **Float level** too low	7. Adjust float height
8. **Air cleaner element** obstructed	8. Clean element
9. **Fuel hose** obstructed	9. Clean - prime hose
Problem: Exhaust smoke dirty or heavy	
Condition	**Remedy**
1. **Oil (in the engine)** overfilled - contaminated	1. Drain excess oil - replace oil
2. **Piston rings - cylinder** worn	2. Replace - service rings - cylinder
3. **Valve guides** worn	3. Replace guides
4. **Cylinder wall** scored - scuffed	4. Replace - service cylinder
5. **Valve stems** worn	5. Replace valves
6. **Stem seals** defective	6. Replace seals
7. **Air cleaner element** obstructed	7. Clean element
8. **Float level** too high	8. Adjust float level
Problem: Engine lacks power	
Condition	**Remedy**
1. **Valve clearance** incorrect	1. Adjust clearance
2. **Valve springs** weak	2. Replace springs
3. **Valve timing** out of adjustment	3. Adjust timing
4. **Piston ring(s) - cylinder** worn	4. Replace - service rings - cylinder
5. **Valve seating** poor	5. Repair seats
6. **Spark plug** fouled	6. Clean - replace plug
7. **Rocker arms - shafts** worn	7. Replace arms - shafts
8. **Spark plug gap** incorrect	8. Adjust gap - replace plug
9. **Carburetor jets** obstructed	9. Clean jets
10. **Float level** out of adjustment	10. Adjust float height
11. **Air cleaner element** obstructed	11. Clean element
12. **Oil (in the engine)** overfilled - contaminated	12. Drain excess oil - change oil
13. **Intake manifold** leaking air	13. Tighten - replace manifold
14. **Cam chain** worn	14. Replace cam chain
Problem: Engine overheats	
Condition	**Remedy**
1. **Carbon deposit (piston crown)** excessive	1. Clean piston
2. **Oil** low	2. Add oil
3. **Octane** low - **gasoline** poor	3. Drain - replace gasoline
4. **Oil pump** defective	4. Replace pump
5. **Oil circuit** obstructed	5. Clean circuit
6. **Gasoline level (in float chamber)** too low	6. Adjust float height
7. **Intake manifold** leaking air	7. Tighten - replace manifold
8. **Coolant level** low	8. Fill - examine system for leaks
9. **Fan** malfunctioning	9. Check fan fuse - replace fan
10. **Fan switch** malfunctioning	10. Replace fan switch
11.**Thermostat** stuck - closed	11. Replace thermostat
12. **Radiator hoses - cap** damaged - obstructed	12. Clear obstruction - replace hoses

Drive

Problem: Power not transmitted from engine to wheels	
Condition	**Remedy**
1. **Rear axle shaft serration** worn - broken	1. Replace shaft

Fuel System

Problem: Starting impaired	
Condition	**Remedy**
1. **Starter jet** obstructed	1. Clean jet
2. **Starter jet passage** obstructed	2. Clean passage
3. **Starter body - carburetor** leaking air	3. Tighten - adjust - replace gasket
4. **Starter valve** not operating properly	4. Check - adjust valve
Problem: Idling or low speed impaired	
Condition	**Remedy**
1. **Slow jet** obstructed - loose	1. Clean - tighten jet
2. **Slow jet outlet** obstructed	2. Clean outlet
3. **Low speed fuel screw setting** incorrect	3. Adjust screw
4. **Starter valve** not fully closed	4. Adjust valve
5. **Float height** incorrect	5. Adjust float height
Problem: Medium or high speed impaired	
Condition	**Remedy**
1. **High RPM "cut out"** against RPM limiter	1. Shift into higher gear - decrease RPM speed
2. **Main jet** obstructed	2. Clean main jet
3. **Needle jet** obstructed	3. Clean needle jet
4. **Throttle vacuum piston** not operating properly	4. Check piston operation
5. **Filter** obstructed	5. Clean filter
6. **Float height** incorrect	6. Adjust float height
7. **Starter valve** not fully closed	7. Adjust valve
Problem: Overflow and fuel level fluctuations	
Condition	**Remedy**
1. **Float valve** worn - damaged	1. Replace valve
2. **Float valve spring** broken	2. Replace spring
3. **Float** not working properly	3. Adjust float height - replace float
4. **Float valve** dirty	4. Clean valve
5. **Float height** too high - too low	5. Adjust float height

Electrical

Problem: Spark absent or weak	
Condition	**Remedy**
1. **Ignition coil** defective	1. Replace ignition coil
2. **Spark plug** defective	2. Replace plug
3. **Magneto** defective	3. Replace magneto
4. **CDI unit** defective	4. Replace CDI unit
5. **Pick-up coil** defective	5. Replace pick-up coil
Problem: Spark plug fouled with carbon	
Condition	**Remedy**
1. **Mixture** too rich	1. Adjust carburetor
2. **Idling RPM** too high	2. Adjust carburetor
3. **Gasoline** incorrect	3. Change to correct gasoline
4. **Air cleaner element** dirty	4. Clean element
5. **Spark plug** incorrect (too cold)	5. Replace plug
6. **Valve seals** cracked - missing	6. Replace seals
7. **Oil rings** worn - broken	7. Replace rings
Problem: Spark plug electrodes overheat or burn	
Condition	**Remedy**
1. **Spark plug** incorrect (too hot)	1. Replace plug
2. **Engine** overheats	2. Service cooling system
3. **Spark plug** loose	3. Tighten plug
4. **Mixture** too lean	4. Adjust carburetor
Problem: Magneto does not charge	
Condition	**Remedy**
1. **Lead wires/connections** shorted - loose - open	1. Repair - replace - tighten lead wires
2. **Magneto coils** shorted - grounded - open	2. Replace magneto coils
3. **Regulator/rectifier** defective	3. Replace regulator/rectifier
Problem: Magneto charges, but charging rate is below the specification	
Condition	**Remedy**
1. **Lead wires** shorted - open - loose (at terminals)	1. Repair - tighten lead wires
2. **Stator coils (charging)** grounded - open	2. Replace stator coils
3. **Regulator/rectifier** defective	3. Replace regulator/rectifier
4. **Electrolyte** low	4. Add distilled water
5. **Cell plates (battery)** defective	5. Replace battery
Problem: Magneto overcharges	
Condition	**Remedy**
1. **Internal battery** short circuited	1. Replace battery
2. **Regulator/rectifier** defective	2. Replace regulator/rectifier
3. **Regulator/rectifier** poorly grounded	3. Clean - tighten ground connection
Problem: Charging unstable	
Condition	**Remedy**
1. **Lead wire** intermittently shorting	1. Replace lead wire
2. **Magneto** internally shorted	2. Replace magneto
3. **Regulator/rectifier** defective	3. Replace regulator/rectifier

Problem: Starter button not effective	
Condition	**Remedy**
1. **Battery charge** low	1. Recharge - replace battery
2. **Switch contacts** defective	2. Replace switch
3. **Starter motor brushes** not seating	3. Repair - replace brushes
4. **Starter relay** defective	4. Replace relay
5. **Emergency stop - ignition switch** off	5. Turn on switches
6. **Wiring connections** loose - disconnected	6. Connect - tighten - repair connections
7. **Starter bushings** worn	7. Replace starter
8. **Starter armature** shorted - open	8. Replace starter
9. **Brake switch** defective	9. Replace switch
Problem: Battery "sulfation" (Acidic white powdery substance or spots on surfaces of cell plates)	
Condition	**Remedy**
1. **Charging rate** too low - too high	1. Replace battery
2. **Battery electrolyte** insufficient	2. Keep electrolyte to prescribed level
3. **Specific gravity** too low	3. Charge battery - add distilled water
4. **Battery** run-down - damaged	4. Replace battery
5. **Electrolyte** contaminated	5. Replace battery
Problem: Battery discharges too rapidly	
Condition	**Remedy**
1. **Electrolyte** contaminated	1. Replace battery
2. **Specific gravity** too high	2. Add distilled water - check charging
3. **Battery** short-circuited	3. Replace battery
4. **Specific gravity** too low	4. Recharge battery
Problem: Battery polarity reversed	
Condition	**Remedy**
1. **Battery** incorrectly connected	1. Reverse connections - replace battery
2. **Electrical system** damaged	2. Replace damaged components

Steering/Suspension

Problem: Handling too heavy or stiff	
Condition	**Remedy**
1. **Front wheel alignment** incorrect	1. Adjust alignment
2. **Lubrication** inadequate	2. Lubricate appropriate components
3. **Tire inflation pressure** incorrect	3. Adjust pressure
4. **Tie rod ends** seizing	4. Replace tie rod ends
5. **Linkage connections** seizing	5. Repair - replace connections
Problem: Steering oscillation	
Condition	**Remedy**
1. **Tires** inflated unequally	1. Adjust pressure
2. **Wheel(s)** wobbly	2. Replace wheel(s)
3. **Wheel hub cap screw(s)** loose - missing	3. Tighten - replace cap screws
4. **Wheel hub bearing** worn - damaged	4. Replace bearing
5. **Tie rod ends** worn - loose	5. Replace - tighten tie rod ends
6. **Tires** defective - incorrect	6. Replace tires
7. **A-arm bushings** damaged	7. Replace bushings
8. **Bolts - nuts (frame)** loose	8. Tighten bolts - nuts
Problem: Steering pulling to one side	
Condition	**Remedy**
1. **Tires** inflated unequally	1. Adjust pressure
2. **Front wheel alignment** incorrect	2. Adjust alignment
3. **Wheel hub bearings** worn - broken	3. Replace bearings
4. **Frame** distorted	4. Repair - replace frame
5. **Shock absorber** defective	5. Replace shock absorber
Problem: Steering impaired	
Condition	**Remedy**
1. **Tire pressure** too high	1. Adjust pressure
2. **Steering linkage connections** worn	2. Replace connections
3. **Cap screws (suspension system)** loose	3. Tighten cap screws
Problem: Tire wear rapid or uneven	
Condition	**Remedy**
1. **Wheel hub bearings** worn - loose	1. Replace bearings
2. **Front wheel alignment** incorrect	2. Adjust alignment
Problem: Steering noise	
Condition	**Remedy**
1. **Caps screws - nuts** loose	1. Tighten cap screws - nuts
2. **Wheel hub bearings** broken - damaged	2. Replace bearings
3. **Lubrication** inadequate	3. Lubricate appropriate components
Problem: Suspension too soft	
Condition	**Remedy**
1. **Spring(s)** weak	1. Replace spring(s)
2. **Shock absorber** damaged	2. Replace shock absorber
Problem: Suspension too stiff	
Condition	**Remedy**
1. **A-arm-related bushings** worn or binding	1. Replace bushing
Problem: Suspension noisy	
Condition	**Remedy**
1. **Cap screws (suspension system)** loose	1. Tighten cap screws
2. **A-arm-related bushings** worn	2. Replace bushings

Problem: Rear wheel oscillation	
Condition	**Remedy**
1. **Rear wheel hub bearings** worn - loose	1. Replace bearings
2. **Tires** defective - incorrect	2. Replace tires
3. **Wheel rim** distorted	3. Replace rim
4. **Wheel hub cap screws** loose	4. Tighten cap screws
5. **Axle shaft nut** loose	5. Tighten nut
6. **Auxiliary brake** adjusted incorrectly	6. Adjust brake
7. **Rear suspension arm-related bushing** worn	7. Replace bushing
8. **Rear shock absorber** damaged	8. Replace shock absorber
9. **Rear suspension arm nut** loose	9. Tighten nut

Brakes

Problem: Braking poor	
Condition	**Remedy**
1. **Pad** worn	1. Replace pads
2. **Pedal free-play** excessive	2. Adjust free-play
3. **Brake fluid** leaking	3. Repair - replace hydraulic system
4. Air in **hydraulic system**	4. Bleed hydraulic system
5. **Master cylinder/brake cylinder seal** worn	5. Replace appropriate cylinder
Problem: Brake lever travel excessive	
Condition	**Remedy**
1. **Hydraulic system** entrapped air	1. Bleed hydraulic system
2. **Brake fluid** low	2. Add fluid to proper level/bleed system
3. **Brake fluid** incorrect	3. Replace with correct fluid
4. **Piston seal - cup** worn	4. Replace master cylinder
Problem: Brake fluid leaking	
Condition	**Remedy**
1. **Connection joints** loose	1. Tighten joint
2. **Hose** cracked	2. Replace hose
3. **Piston seal** worn	3. Replace master/brake cylinder