

SECTION 1 - GENERAL INFORMATION

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General Specifications*

(250)

CARBURETOR	
Type	Keihin CVK32
Main Jet	138
Slow Jet	38
Low Speed Fuel Screw Setting (turns)	1 3/4
Jet Needle	N8TT
Needle Jet	4.0/3.4
Idle RPM	1300-1400
Starter Jet	60
Float Arm Height	17 mm (0.7 in.)
Throttle Cable Free-Play (at lever)	3-6 mm (1/8-1/4 in.)
ELECTRICAL	
Ignition Timing	5° BTDC below 1800 RPM 35° BTDC above 3800 RPM
Spark Plug Type	NGK DR7EA
Spark Plug Gap	0.6-0.7 mm (0.024-0.028 in.)
Spark Plug Cap	8000-12,000 ohms
Ignition Coil Resistance (primary)	0.4-0.6 ohm (terminal to ground)
(secondary)	5200-7800 ohms (high tension - plug cap removed - to ground)
Ignition Coil Peak Voltage (primary/CDI)	98.3-147.5 volts (terminal to ground)
Magneto Coil Resistance (trigger)	84-126 ohms (black/yellow to green/white)
(charging)	0.44-0.66 ohm (yellow to yellow)
Magneto Coil Peak Voltage (trigger)	3.12-4.68 volts (black/yellow to green/white)
(charging)	30-45 volts (yellow to yellow)
Magneto Output (approx)	220W @ 5000 RPM

CHASSIS	
Dry Weight (approx)	2x4 - 245 kg (540 lb) 4x4 - 261 kg (575 lb)
Length (overall)	202 cm (79.5 in.)
Height (overall)	114 cm (45 in.)
Width (overall)	114 cm (45 in.)
Suspension Travel	16.5 cm (6.5 in.)
Ground Clearance	20.3 cm (8.0 in.)
Brake Type	Hydraulic w/Brake Lever Lock and Auxiliary Brake
Wheelbase	127 cm (50 in.)
Tracking	89 cm (35 in.)
Tire Size	Front - AT23 x 8-12 Rear - AT24 x 9-12
Tire Inflation Pressure	0.35 kg/cm ² (5 psi)
Turning Radius	3.0 m (9.85 ft)
MISCELLANY	
Gas Tank Capacity (rated)	17.98 L (4.75 U.S. gal.)
Reserve Capacity	2.46 L (0.65 U.S. gal.)
Engine Oil Capacity	3.4 L (3.5 U.S. qt)
Gasoline (recommended)	87 Octane Regular Unleaded
Engine Oil (recommended)	SAE 10W-40
Differential Capacity (front - 4x4)	275 ml (9.3 fl oz)**
Differential Lubricant (front - 4x4)	SAE Approved 80W-90 Hypoid
Brake Fluid	DOT 4
Taillight/Brakelight	12V/5W/27W
Headlight	12V/27W (2)
Starting System	Electric w/Manual Recoil (Emergency)

* Specifications subject to change without notice.

** One inch below plug threads.

General Specifications*

(300)

CARBURETOR	
Type	Keihin CVK32
Main Jet	135
Slow Jet	38
Low Speed Fuel Screw Setting (turns)	2 1/4
Jet Needle	N8TT
Needle Jet	4.0/3.4
Idle RPM	1300-1400
Starter Jet	65
Float Arm Height	17 mm (0.7 in.)
Throttle Cable Free-Play (at lever)	3-6 mm (1/8-1/4 in.)
ELECTRICAL	
Ignition Timing	5° BTDC @ 1800 RPM 30° BTDC @ 3800 RPM
Spark Plug Type	NGK DR7EA
Spark Plug Gap	0.6-0.7 mm (0.024-0.028 in.)
Spark Plug Cap	8000-12,000 ohms
Ignition Coil Resistance (primary) (secondary)	0.4-0.6 ohm (terminal to ground) 5200-7800 ohms (high tension - plug cap removed - to ground)
Ignition Coil Peak Voltage (primary/CDI)	98.3-147.5 volts (terminal to ground)
Magneto Coil Resistance (trigger) (charging)	84-126 ohms (black/yellow to green/white) 0.44-0.66 ohm (yellow to yellow)
Magneto Coil Peak Voltage (trigger) (charging)	3.12-4.68 volts (black/yellow to green/white) 30-45 volts (yellow to yellow)
Magneto Output (approx)	220W @ 5000 RPM

CHASSIS	
Dry Weight (approx)	2x4 - 248 kg (545 lb) 4x4 - 263 kg (580 lb)
Length (overall)	202 cm (79.5 in.)
Height (overall)	114 cm (45 in.)
Width (overall)	114 cm (45 in.)
Suspension Travel	16.5 cm (6.5 in.)
Ground Clearance	20.3 cm (8.0 in.)
Brake Type	Hydraulic w/Brake Lever Lock and Auxiliary Brake
Wheelbase	127 cm (50 in.)
Tracking	89 cm (35 in.)
Tire Size (2x4)	Front - AT23 x 8-12 Rear - AT25 x 10-12
Tire Size (4x4)	Front - AT24 x 9-12 Rear - AT25 x 10-12
Tire Inflation Pressure	0.35 kg/cm ² (5 psi)
Turning Radius	2.7 m (8.9 ft)
MISCELLANY	
Gas Tank Capacity (rated)	17.98 L (4.75 U.S. gal.)
Reserve Capacity	2.46 L (0.65 U.S. gal.)
Differential Capacity (front - 4x4)	275 ml (9.3 fl oz)**
Engine Oil Capacity	3.4 L (3.5 U.S. qt)
Gasoline (recommended)	87 Octane Regular Unleaded
Engine Oil (recommended)	SAE 10W-40
Differential Lubricant (front - 4x4)	SAE Approved 80W-90 Hypoid
Brake Fluid	DOT 4
Taillight/Brakelight	12V/5W/27W
Headlight	12V/27W (2)
Starting System	Electric w/Manual Recoil (Emergency)

* Specifications subject to change without notice.

** One inch below plug threads.

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General Specifications*

(400 - Automatic Transmission)

CARBURETOR	
Type	Keihin CVK32
Main Jet	150
Slow Jet	38
Low Speed Fuel Screw Setting (turns)	2 1/8
Jet Needle	N8TV
Needle Jet	4.0/3.4
Idle RPM	1250-1350
Starter Jet	60
Float Arm Height	17 mm (0.7 in.)
Throttle Cable Free-Play (at lever)	3-6 mm (1/8-1/4 in.)
ELECTRICAL	
Ignition Timing	10° BTDC @ 3000 RPM
Spark Plug Type	NGK CR7E
Spark Plug Gap	0.7-0.8 mm (0.028-0.032 in.)
Spark Plug Cap	8000-12,000 ohms
Ignition Coil Resistance (primary) (secondary)	0.4-0.6 ohm (terminal to ground) 5200-7800 ohms (high tension - plug cap removed - to ground)
Ignition Coil Peak Voltage (primary/CDI)	160.8-241.2 volts (terminal to ground)
Magneto Coil Resistance (trigger) (source) (charging)	160-240 ohms (green to blue) 0.08-0.12 ohm (yellow to white) 0.32-0.48 ohm (black to black)
Magneto Coil Peak Voltage (trigger) (source) (charging)	5.04-7.56 volts (green to blue) 0.7-1.05 volts (yellow to white) 12.5-18.6 volts (black to black #1) (black to black #2)
Magneto Output (approx)	220W @ 5000 RPM
CHASSIS	
Dry Weight (approx)	2x4 - 268 kg (590 lb) 4x4 - 282 kg (622 lb) - ACT 4x4 - 286 kg (630 lb) - FIS
Length (overall)	2x4 - 202 cm (79.5 in.) 4x4 - 205 cm (81 in.)
Height (overall)	122 cm (48 in.) - ACT 125 cm (49.3 in.) - FIS
Width (overall)	112 cm (44.25 in.) - ACT 121 cm (47.5 in.) - FIS

CHASSIS (Cont)	
Suspension Travel (front)	21.5 cm (8.45 in.) - ACT 25 cm (10 in.) - FIS
Suspension Travel (rear)	18.2 cm (7.2 in.) - ACT 25 cm (10 in.) - FIS
Ground Clearance	20.3 cm (8 in.)
Brake Type	Hydraulic w/Brake Lever Lock and Auxiliary Brake
Wheelbase	127 cm (50 in.)
Wheel Stance	89 cm (35 in.)
Tire Size	Front - KT25 x 8-12 Rear - KT25 x 10-12 - ACT Rear - KT25 x 11-12 - FIS
Tire Inflation Pressure	0.35 kg/cm ² (5 psi)
Turning Radius	2.7 m (8.9 ft)
MISCELLANY	
Gas Tank Capacity (rated)	17.98 L (4.75 U.S. gal.)
Reserve Capacity	2.46 L (0.65 U.S. gal.)
Rear Drive Capacity	275 ml (9.3 fl oz) - ACT*** 250 ml (8.5 fl oz) - FIS**
Differential Capacity (front - 4x4)	275 ml (9.3 fl oz)**
Engine Oil Capacity	3.08 L (3.25 U.S. qt)
Gasoline (recommended)	87 Octane Regular Unleaded
Engine Oil (recommended)	SAE 10W-40
Differential/Rear Drive Lubricant	SAE Approved 80W-90 Hypoid
Brake Fluid	DOT 4
Taillight/Brakelight	12V/5W/27W
Headlight	12V/27W (2)
Starting System	Electric w/Manual Recoil (Emergency)

* Specifications subject to change without notice.

** One inch below plug threads.

*** At the plug threads.

General Specifications*

(400 - Manual Transmission)

CARBURETOR	
Type	Keihin CVK32
Main Jet	150
Slow Jet	38
Low Speed Fuel Screw Setting (turns)	2 1/8
Jet Needle	N8TV
Needle Jet	4.0/3.4
Idle RPM	1250-1350
Starter Jet	60
Float Arm Height	17 mm (0.7 in.)
Throttle Cable Free-Play (at lever)	3-6 mm (1/8-1/4 in.)
ELECTRICAL	
Ignition Timing	10° BTDC @ 3000 RPM
Spark Plug Type	NGK CR7E
Spark Plug Gap	0.7-0.8 mm (0.028-0.032 in.)
Spark Plug Cap	8000-12,000 ohms
Ignition Coil Resistance (primary) (secondary)	0.4-0.6 ohm (terminal to ground) 5200-7800 ohms (high tension - plug cap removed - to ground)
Ignition Coil Peak Voltage (primary/CDI)	160.8-241.2 volts (terminal to ground)
Magneto Coil Resistance (trigger) (source) (charging)	160-240 ohms (green to blue) 0.08-0.12 ohm (yellow to white) 0.32-0.48 ohm (black to black)
Magneto Coil Peak Voltage (trigger) (source) (charging)	5.04-7.56 volts (green to blue) 0.7-1.05 volts (yellow to white) 12.5-18.6 volts (black to black #1) (black to black #2)
Magneto Output (approx)	220 W @ 5000 RPM
CHASSIS	
Dry Weight (approx)	2x4 - 261 kg (577 lb) 4x4 - 276 kg (609 lb) - ACT 4x4 - 280 kg (617 lb) - FIS
Length (overall)	2x4 - 202 cm (79.5 in.) 4x4 - 205 cm (81 in.)
Height (overall)	122 cm (48 in.) - ACT 125 cm (49.3 in.) - FIS
Width (overall)	112 cm (44.25 in.) - ACT 121 cm (47.5 in.) - FIS
Suspension Travel (front)	21.5 cm (8.45 in.) - ACT 25 cm (10 in.) - FIS

CHASSIS (Cont)	
Suspension Travel (rear)	18.2 cm (7.2 in.) - ACT 25 cm (10 in.) - FIS
Ground Clearance	20.3 cm (8 in.)
Brake Type	Hydraulic w/Brake Lever Lock and Auxiliary Brake
Wheelbase	127 cm (50 in.)
Wheel Stance	89 cm (35 in.)
Tire Size	Front - KT25 x 8-12 Rear - KT25 x 10-12 - ACT Rear - KT25 x 11-12 - FIS
Tire Inflation Pressure	0.35 kg/cm ² (5 psi)
Turning Radius	2.7 m (8.9 ft)
MISCELLANY	
Gas Tank Capacity (rated)	17.98 L (4.75 U.S. gal.)
Reserve Capacity	2.46 L (0.65 U.S. gal.)
Rear Drive Capacity	275 ml (9.3 fl oz) - ACT*** 250 ml (8.5 fl oz) - FIS**
Differential Capacity (front - 4x4)	275 ml (9.3 fl oz)**
Engine Oil Capacity	3.08 L (3.25 U.S. qt)
Gasoline (recommended)	87 Octane Regular Unleaded
Engine Oil (recommended)	SAE 10W-40
Differential/Rear Drive Lubricant	SAE Approved 80W-90 Hypoid
Brake Fluid	DOT 4
Taillight/Brakelight	12V/5W/27W
Headlight	12V/27W (2)
Starting System	Electric w/Manual Recoil (Emergency)

* Specifications subject to change without notice.

** One inch below plug threads.

*** At the plug threads.

1

General Specifications*

(500 - Manual Transmission)

CARBURETOR	
Type	Keihin CVK36
Main Jet	148
Slow Jet	75
Low Speed Fuel Screw Setting (turns)	1 7/8
Jet Needle	N3RS
Needle Jet	6.0/4.0
Idle RPM	1250-1350
Starter Jet	90
Float Arm Height	17 mm (0.7 in.)
Throttle Cable Free-Play (at lever)	3-6 mm (1/8-1/4 in.)
ELECTRICAL	
Ignition Timing	10° BTDC @ 1500 RPM
Spark Plug Type	NGK CR6E
Spark Plug Gap	0.7-0.8 mm (0.028-0.032 in.)
Spark Plug Cap	8000-12,000 ohms
Ignition Coil Resistance (primary)	0.4-0.6 ohm (terminal to ground)
(secondary)	5200-7800 ohms (high tension - plug cap removed - to ground)
Ignition Coil Peak Voltage (primary/CDI)	142.4-213.6 volts (terminal to ground)
Magneto Coil Resistance (trigger)	160-240 ohms (green to blue)
(source)	0.08-0.12 ohm (yellow to white)
(charging)	0.32-0.48 ohm (black to black)
Magneto Coil Peak Voltage (trigger)	4.2-6.3 volts (green to blue)
(source)	0.40-0.62 volt (yellow to white)
(charging)	9.44-14.2 volts (black to black #1) (black to black #2)
Magneto Output (approx)	325W @ 5000 RPM
CHASSIS	
Dry Weight (approx)	288.5 kg (636 lb)
Length (overall)	205 cm (81 in.)
Height (overall)	125 cm (49.3 in.)
Width (overall)	120.7 cm (47.5 in.)
Suspension Travel (front)	25 cm (10 in.)
Suspension Travel (rear)	25 cm (10 in.)
Ground Clearance	20.3 cm (8 in.)

CHASSIS (Cont)	
Brake Type	Hydraulic w/Brake Lever Lock and Auxiliary Brake
Wheelbase	127 cm (50 in.)
Tracking	89 cm (35 in.)
Tire Size	Front - KT25 x 8-12 Rear - KT25 x 11-12
Tire Inflation Pressure	0.35 kg/cm ² (5 psi)
Turning Radius	2.7 m (8.9 ft)
MISCELLANY	
Gas Tank Capacity (rated)	17.98 L (4.75 U.S. gal.)
Reserve Capacity	2.46 L (0.65 U.S. gal.)
Coolant Capacity	2.9 L (3.0 U.S. qt)
Differential Capacity	275 ml (9.3 fl oz)**
Rear Drive Capacity	250 ml (8.5 fl oz)***
Engine Oil Capacity	3.4 L (3.5 U.S. qt)
Gasoline (recommended)	87 Octane Regular Unleaded
Engine Oil (recommended)	SAE 10W-40
Differential/Rear Drive Lubricant	SAE Approved 80W-90 Hypoid
Brake Fluid	DOT 4
Taillight/Brakelight	12V/5W/27W
Headlight	12V/27W (2)
Starting System	Electric w/Manual Recoil (Emergency)

* Specifications subject to change without notice.

** One inch below plug threads.

*** At the plug threads.

General Specifications* (500 - Automatic Transmission)

CARBURETOR	
Type	Keihin CVK36
Main Jet	148
Slow Jet	75
Low Speed Fuel Screw Setting (turns)	1 7/8
Jet Needle	N3RS
Needle Jet	6.0/4.0
Idle RPM	1250-1350
Starter Jet	90
Float Arm Height	17 mm (0.7 in.)
Throttle Cable Free-Play (at lever)	3 -6 mm (1/8-1/4 in.)
ELECTRICAL	
Ignition Timing	10° BTDC @ 1500 RPM
Spark Plug Type	NGK CR6E
Spark Plug Gap	0.7-0.8 mm (0.028-0.032 in.)
Spark Plug Cap	8000-12,000 ohms
Ignition Coil Resistance (primary) (secondary)	0.4-0.6 ohm (terminal to ground) 5200-7800 ohms (high tension - plug cap removed - to ground)
Ignition Coil Peak Voltage (primary/CDI)	142.4-213.6 volts (terminal to ground)
Magneto Coil Resistance (trigger) (source) (charging)	160-240 ohms (green to blue) 0.08-0.12 ohm (yellow to white) 0.32-0.48 ohm (black to black)
Magneto Coil Peak Voltage (trigger) (source) (charging)	4.2-6.3 volts (green to blue) 0.40-0.62 volt (yellow to white) 9.44-14.2 volts (black to black #1) (black to black #2)
Magneto Output (approx)	325W @ 5000 RPM

CHASSIS	
Dry Weight (approx)	293 kg (646 lb)
Length (overall)	205 cm (81 in.)
Height (overall)	125 cm (49.3 in.)
Width (overall)	120.7 cm (47.5 in.)
Suspension Travel (front)	25 cm (10 in.)
Suspension Travel (rear)	25 cm (10 in.)
Ground Clearance	20.3 cm (8 in.)
Brake Type	Hydraulic w/Brake Lever Lock and Auxiliary Brake
Wheelbase	127 cm (50 in.)
Tracking	89 cm (35 in.)
Tire Size	Front - KT25 x 8-12 Rear - KT25 x 11-12
Tire Inflation Pressure	0.35 kg/cm ² (5 psi)
Turning Radius	2.7 m (8.9 ft)
MISCELLANY	
Gas Tank Capacity (rated)	17.98 L (4.75 U.S. gal.)
Reserve Capacity	2.46 L (0.65 U.S. gal.)
Coolant Capacity	2.9 L (3.0 U.S. qt)
Differential Capacity	275 ml (9.3 fl oz)**
Rear Drive Capacity	250 ml (8.5 fl oz)***
Engine Oil Capacity	2.5 L (2.6 U.S. qt)
Gasoline (recommended)	87 Octane Regular Unleaded
Engine Oil (recommended)	SAE 10W-40
Differential/Rear Drive Lubricant	SAE Approved 80W-90 Hypoid
Brake Fluid	DOT 4
Taillight/Brakelight	12V/5W/27W
Headlight	12V/27W (2)
Starting System	Electric w/Manual Recoil (Emergency)

* Specifications subject to change without notice.

** One inch below plug threads.

*** At the plug threads.

1

General Specifications* (500 TBX)

CARBURETOR	
Type	Keihin CVK36
Main Jet	148
Slow Jet	75
Low Speed Fuel Screw Setting (turns)	1 7/8
Jet Needle	N3RS
Needle Jet	6.0/4.0
Idle RPM	1250-1350
Starter Jet	90
Float Arm Height	17 mm (0.7 in.)
Throttle Cable Free-Play (at lever)	3-6 mm (1/8-1/4 in.)
ELECTRICAL	
Ignition Timing	10° BTDC @ 1500 RPM
Spark Plug Type	NGK CR6E
Spark Plug Gap	0.7-0.8 mm (0.028-0.032 in.)
Spark Plug Cap	8000-12,000 ohms
Ignition Coil Resistance (primary) (secondary)	0.4-0.6 ohm (terminal to ground) 5200-7800 ohms (high tension - plug cap removed - to ground)
Ignition Coil Peak Voltage (primary/CDI)	142.4-213.6 volts (terminal to ground)
Magneto Coil Resistance (trigger) (source) (charging)	160-240 ohms (green to blue) 0.08-0.12 ohm (yellow to white) 0.32-0.48 ohm (black to black)
Magneto Coil Peak Voltage (trigger) (source) (charging)	4.2-6.3 volts (green to blue) 0.40-0.62 volt (yellow to white) 9.44-14.2 volts (black to black #1) (black to black #2)
Magneto Output (approx)	325W @ 5000 RPM

CHASSIS	
Dry Weight (approx)	331.5 kg (731 lb)
Length (overall)	244.5 cm (96.25 in.)
Height (overall)	125 cm (49.3 in.)
Width (overall)	120.7 cm (47.5 in.)
Suspension Travel (front)	25 cm (10 in.)
Suspension Travel (rear)	25 cm (10 in.)
Ground Clearance	20.3 cm (8 in.)
Brake Type	Hydraulic w/Brake Lever Lock and Auxiliary Brake
Wheelbase	147 cm (58 in.)
Tracking	89 cm (35 in.)
Tire Size	Front - KT25 x 8-12 Rear - KT25 x 11-12
Tire Inflation Pressure	0.35 kg/cm ² (5 psi)
Turning Radius	2.7 m (8.9 ft)
MISCELLANY	
Gas Tank Capacity (rated)	17.98 L (4.75 U.S. gal.)
Reserve Capacity	2.46 L (0.65 U.S. gal.)
Coolant Capacity	2.9 L (3.0 U.S. qt)
Differential Capacity	275 ml (9.3 fl oz)**
Rear Drive Capacity	250 ml (8.5 fl oz)***
Engine Oil Capacity	2.5 L (2.6 U.S. qt)
Gasoline (recommended)	87 Octane Regular Unleaded
Engine Oil (recommended)	SAE 10W-40
Differential/Rear Drive Lubricant	SAE Approved 80W-90 Hypoid
Brake Fluid	DOT 4
Taillight/Brakelight	12V/5W/27W
Headlight	12V/27W (2)
Starting System	Electric w/Manual Recoil (Emergency)

* Specifications subject to change without notice.

** One inch below plug threads.

*** At the plug threads.

Break-In Procedure

A new ATV and an overhauled ATV engine require a "break-in" period. The first 10 hours (or 200 miles) are most critical to the life of this ATV. Proper operation during this break-in period will help assure maximum life and performance from the ATV.

During the first 10 hours (or 200 miles) of operation, always use less than 1/2 throttle. Varying the engine RPM during the break-in period allows the components to "load" (aiding the mating process) and then "unload" (allowing components to cool). Although it is essential to place some stress on the engine components during break-in, care should be taken not to overload the engine too often. Do not pull a trailer or carry heavy loads during the 10-hour break-in period.

When the engine starts, allow it to warm up properly. Idle the engine several minutes until the engine has reached normal operating temperature. Do not idle the engine for excessively long periods of time.

During the break-in period, a maximum of 1/2 throttle is recommended; however, brief full-throttle accelerations and variations in driving speeds contribute to good engine break-in.

During the break-in period (or whenever the brake pads are replaced), the hydraulic brake pads must be burnished. Slow disc-speed hydraulic brakes must be properly burnished in order to achieve maximum stopping power.

⚠ CAUTION

BRAKE PADS MUST BE BURNISHED TO ACHIEVE FULL BRAKING EFFECTIVENESS. Braking distance will be extended until brake pads are properly burnished.

TO PROPERLY BURNISH THE BRAKES, USE FOLLOWING PROCEDURE:

- Choose an area sufficiently large to safely accelerate ATV to 30 mph and to brake to a stop.
- Accelerate to 30 mph; then compress brake lever to decelerate to 0-5 mph.
- Repeat procedure five times until brakes are burnished.
- This procedure burnishes the brake pads, stabilizes the pad material, and extends the life of the brake pads.

⚠ WARNING

Do not attempt sudden stops or put the ATV into a situation where a sudden stop will be required until the brake pads are properly burnished.

■ **NOTE:** Do not be reluctant to heat up the brake pads during the burnishing procedure.

After the completion of the break-in period, the engine oil and oil filter should be changed. Other maintenance after break-in should include checking of all prescribed adjustments and tightening of all fasteners.

Gasoline - Oil - Lubricant

RECOMMENDED GASOLINE

The recommended gasoline to use is 87 minimum octane regular unleaded. In many areas, oxygenates (either ethanol or MTBE) are added to the gasoline. Oxygenated gasolines containing up to 10% ethanol, 5% methane, or 5% MTBE are acceptable gasolines.

When using ethanol blended gasoline, it is not necessary to add a gasoline antifreeze since ethanol will prevent the accumulation of moisture in the fuel system.

⚠ CAUTION

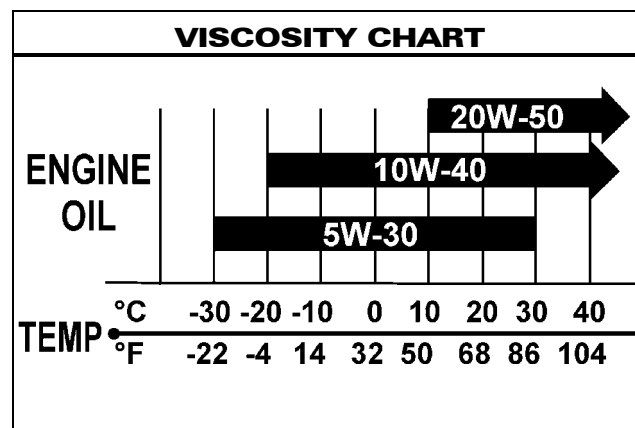
Do not use white gas. Only Arctic Cat approved gasoline additives should be used.

RECOMMENDED ENGINE/ TRANSMISSION OIL

⚠ CAUTION

Any oil used in place of the recommended oil could cause serious engine damage. Do not use oils which contain graphite or molybdenum additives. These oils can adversely affect clutch operation. Also, not recommended are racing, vegetable, non-detergent, and castor-based oils.

The recommended oil to use is Arctic Cat 4-Cycle Engine Oil (p/n 0436-005) or an equivalent oil which is rated SE, SF, or SG under API service classification. These oils meet all of the lubrication requirements of the Arctic Cat ATV engine. The recommended engine oil viscosity is SAE 10W-40. Ambient temperature should determine the correct weight of oil. See the following viscosity chart for details.



OILCHART

1

RECOMMENDED FRONT DIFFERENTIAL/REAR DRIVE LUBRICANT

The recommended lubricant is Arctic Cat Gear Lube (p/n 0436-007) or an equivalent gear lube which is SAE approved 80W-90 hypoid. This lubricant meets all of the lubrication requirements of the Arctic Cat ATV front differentials and rear drives.

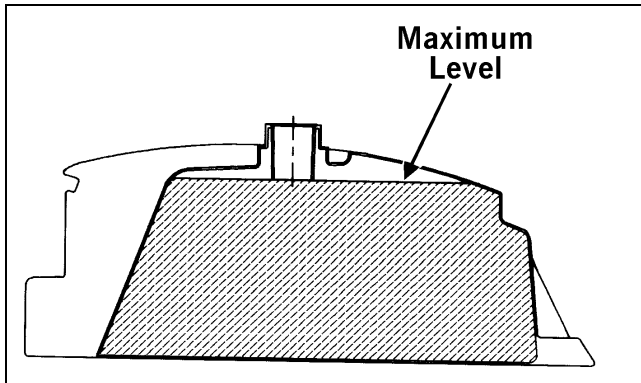
⚠ CAUTION

Any lubricant used in place of the recommended lubricant could cause serious front differential/rear drive damage.

FILLING GAS TANK

⚠ WARNING

Always fill the gas tank in a well-ventilated area. Never add fuel to the ATV gas tank near any open flames or with the engine running. **DO NOT SMOKE** while filling the gas tank.



ATV0049B

Since gasoline expands as its temperature rises, the gas tank must be filled to its rated capacity only. Expansion room must be maintained in the tank particularly if the tank is filled with cold gasoline and then moved to a warm area.

⚠ WARNING

Do not overflow gasoline when filling the gas tank. A fire hazard could materialize. Always allow the engine to cool before filling the gas tank.

Tighten the gas tank cap securely after filling the tank.

⚠ WARNING

Do not over-fill the gas tank.

Genuine Parts

When replacement of parts is necessary, use only genuine Arctic Cat ATV parts. They are precision-made to ensure high quality and correct fit. Refer to the appropriate Illustrated Parts Manual for the correct part number, quantity, and description.

Preparation For Storage

 **CAUTION**

Prior to storing the ATV, it must be properly serviced to prevent rusting and component deterioration.

Arctic Cat recommends the following procedure to prepare the ATV for storage.

1. Clean the seat cushion (cover and base) with a damp cloth and allow it to dry.
2. Clean the ATV thoroughly by washing dirt, oil, grass, and other foreign matter from the entire ATV. Allow the ATV to dry thoroughly. **DO NOT** get water into any part of the engine or air intake.
3. Either drain the gas tank or add Fuel Stabilizer (p/n 0638-165) to the gas in the gas tank. Remove the air filter housing cover and air filter. Start the engine and allow it to idle; then using Arctic Cat Engine Storage Preserver (p/n 0636-177), rapidly inject the preserver into the air filter opening for a period of 10 to 20 seconds; then stop the engine. Install the air filter and housing cover.
4. Drain the carburetor float chamber.
5. Plug the exhaust hole in the exhaust system with a clean cloth.
6. Apply light oil to the upper steering post bushing and plungers of the shock absorbers.
7. Tighten all nuts, bolts, cap screws, and screws. Make sure rivets holding components together are tight. Replace all loose rivets. Care must be taken that all calibrated nuts, cap screws, and bolts are tightened to specifications.
8. On liquid cooled models, fill the cooling system to the bottom of the stand pipe in the radiator neck with properly mixed coolant.
9. Disconnect the battery cables; then remove the battery, clean the battery posts and cables, and store in a clean, dry area.
10. Store the ATV indoors in a level position.

 **CAUTION**

Avoid storing outside in direct sunlight and avoid using a plastic cover as moisture will collect on the ATV causing rusting.

Preparation After Storage

Taking the ATV out of storage and correctly preparing it will assure many miles and hours of trouble-free riding. Arctic Cat recommends the following procedure to prepare the ATV.

1. Clean the ATV thoroughly.
2. Clean the engine. Remove the cloth from the exhaust system.
3. Check all control wires and cables for signs of wear or fraying. Replace if necessary.
4. Change the engine/transmission oil and filter.
5. On liquid cooled models, check the coolant level and add properly mixed coolant as necessary.
6. Charge the battery; then install. Connect the battery cables.
7. Check the entire brake systems (fluid level, pads, etc.), all controls, headlights, taillight, brakelight, and headlight aim; adjust or replace as necessary.
8. Tighten all nuts, bolts, cap screws, and screws making sure all calibrated nuts, cap screws, and bolts are tightened to specifications.
9. Check tire pressure. Inflate to recommended pressure as necessary.
10. Make sure the steering moves freely and does not bind.
11. Check the spark plug. Clean or replace as necessary.
12. Inspect the air filter and air cleaner housing for obstructions.

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